Radio and TV BROADCASTERS' CATALOG of Einac Tubes

EITEL-McCULLOUGH, IN@

INFORMATION

AS IT APPEARS

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APPLICATION ENGINEERING—As well as being available for consultation the Eimac Application Engineering Department provides information about tube operating techniques, tube data and application bulletins in order to keep you up to date with the latest in electron power tube development.

FIELD ENGINEERING—On the following page is a list of Eimac field engineers who operate out of offices in many major cities of the United States. These men will help you personally with problems of technique, experimental work, etc. Engineers from the Eitel-McCullough, Inc., plant in San Bruno are also available for field consultation throughout the country. As Eimac tubes are universally adopted the same services extend to many countries overseas through the Eimac export division. **Field Engineers** Dealers Price List **Tube Type Numbering System Application Bulletin No. 5** 4-65A Radial-Beam Power Tetrade 4-125A Radial-Beam Power Tetrode 4-250A Radial-Beam Power Tetrode 4-400A Radial-Beam Power Tetrode 4-1000A Radial-Beam Power Tetrode 4W20,000A Radial-Beam Power Tetrode 4X150A Radial-Beam Power Tetrode 4X150G Radial-Beam Power Tetrode **4X500A Radial-Beam Power Tetrode** 4E27A/5-125B Radial-Beam Power Pentode 2C39A Power Triode **3X2500A3** Power Triode 3X2500F3 Power Triode 3X3000A1 Power Triode **3K20,000LK Power Klystron 866A Mercury Vapor Rectifier** 872A Mercury Vapor Rectifier **Vacuum Capacitors** Variable Vacuum Capacitors **Finger Stock HR Connectors Application Bulletin No. 8 Quick Reference Catalog**

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June 1, 1953

VACUU/	M TUBES
TUBE TYPE PRICE	TUBE TYPE PRICE
2-01C \$ 15.25	6C21 \$ 77.00
2-25A 11.00	KY21A 13.25
2-50A 13.75	RX21A 9.00
2-150D 19.25	25T 9.00
2-240A 66.00	35T 10.50
2-2000A 214.50	35TG 16.00
2C39A 34.00	75TH 13.25
3K20,000LA 2,975.00	75TL 13.25
3K20,000LF 2,975.00	100TH 18.25
3K20,000LK 2,975.00	100TL 18.25
3W5000A3 198.00	152TH 28.75
3W5000F3 198.00	152TL 28.75
3W10,000A3 957.00	250R 22.00
3X2500A3 198.00	250TH 33.00
3X2500F3 198.00	250TL 33.00
3X3000A1 198.00	253 20.50
4-65A 20.00	304TH 60.50
4-125A 30.25	304TL 60.50
4-250A 41.25	450TH 77.00
4-400A 60.50	450TL 77.00
4-1000A 132.00 AE27A /E 12ED 2E 7E	592/3-200A3 30.25
4PPANA 90.00	750TL 137.50
4W20 000 A 1 850 00	866A 2.10
4X150A 48.00	872A 8.20
4X150D 48.00	1000T 137.50
4X150G 54.00	1500T 220.00
4X500A 121.00	2000T 275.00
4X500F 93.50	8020(100R) 15.00

VACUUM CAPACITORS

TYPE	PRICE	TYPE	PRICE
VC6-20	\$15.00	VC50-20	\$ 24.25
VC6-32	17.25	VC50-32	27.50
VC12-20	16.50	VVC60-20	66.00
VC12-32	20.00	YYC2-60-20	147.50
VC25-20	20.00	VVC4-60-20	284.00
VC25-32	23.25		

ALL PRICES SUBJECT TO CHANGE WITHOUT NOTICE

HEAT DISSIPATING CONNECTORS

TYPE	PRICE	-	TYPE	PRICE
HR-1	\$.60		HR-6	\$.80
HR-2	.60		HR-7	1.60
HR-3	.60		HR-8	1.60
HR-4	.80		HR-9	3.00
HR-5	.80		HR-10	1.60

AIR SYSTEM SOCKETS

TYPE	PRICE
4-400A/4000	\$16.00
4-400A/4001	12.00
4-400A/4006*	6.00
4-1000A/4000	22.50
4-1000A/4001	17.00
4-1000A/4006*	7.50
4X150A/4000	18.00
4X150A/4001	17.50
4X150A/4006*	.60
4X150A/4010	20.15
4X150A/4011	19.70

*Replacement Chimneys

PREFORMED CONTACT FINGER STOCK

					PRICE	
17/32"	-	-	-		\$1.65/ft.	
31/32"	-	-	-		1.80/ft.	
1 - 7/16	-	-	-	-	2.00/ft.	

VACUUM PUMP	& GAUGE
TYPE	PRICE
HV-1	\$125.00
Pump Oil - Qt.	5.00
100 IG	22.50

VACUUA	и ѕwітсн
	PRICE
VS-2	\$13.25
12V Coil	11.75
24V Coil	12.50

EITEL-MCCULLOUGH, INC. SAN BRUND, CALIFORNIA



Since 1945 all new tube types developed by Eitel-McCullough, Inc., have been given a type number chosen according to a coded numbering scheme. This system is designed to convey descriptive information about the tube.

To illustrate the method of coding and the information the type number conveys, a $2\frac{1}{2}$ kw forcedair cooled Eimac triode, type number 3X2500A3, is broken down as follows:

3X2500A3

Number of Electrodes

- 2 Indicates Diode
- 3 Indicates Triode
- 4 Indicates Tetrode
- 5 Indicates Pentode etc.

Description

*R or - Radiation cooled, internal anode.

- X External anode, air-cooled tube.
- W Water-cooled anode.
- PR Intended for pulse work, radiation cooled, internal anode.
- PX Intended for pulse work, external anode, aircooled.
- PW Intended for pulse work, water-cooled anode.

*In type numbers chosen for future tubes, the letter "R" will be used in place of the dash to indicate a radiation cooled tube of the internal anode construction.

Plate Dissipation (Watts)

Mu Group

 Indicates mu from 0 to 10.
 Indicates mu from 11 to 20.
 Indicates mu from 21 to 30. etc.

Version

Indicates tubes which, although alike as to the number of elements and plate dissipation, are not necessarily interchangeable either electrically or physically.

Eimac Tube Type Numbering System for Velocity Modulated Tubes (Klystron, Travelling Wave, etc.)

To illustrate the method of coding and the information the type number conveys, the Eimac 5 kw output Klystron for the lowest third of the UHF television band, type number 3K20,000LA, is broken down as follows:

3K20,000LA

Number of Cavities

This is the number of interaction regions along the beam. A reflex klystron would be considered to have one interaction space; a travelling wave tube with a distributed circuit would be considered as having "zero" cavities because there are no well defined interaction regions.

Type of Tube

- K Klyston
- TW Traveling Wave
- PK Pulse Klystron
- ST Space Charge
 - Travelling Wave Tube.

Dissipation Rating (Watts)

Version

Indicates tubes which, although alike as to the number of interaction regions, type, dissipation and frequency band, are not necessarily interchangeable either electrically or physically.

Frequency Band

Predominately an L-band tube Predominately an X-band tube etc.



TUBE PERFORMANCE COMPUTOR FOR RF AMPLIFIERS (CLASS B, C, AND FREQUENCY MULTIPLIERS)

It is quite easy to make a close estimate of the performance of a vacuum tube in radio frequency power amplifier service, or an approximation in the case of harmonic amplifier service. Such estimates will give RF output power, DC input power, grid driving power and all DC current values.

These estimates can be made easily by using the Eimac Tube Performance Computor and the characteristic curves of a tube, plotted on plate voltage/grid voltage curves (constant current curves). Only the ability to multiply out figures taken from the curves by means of the computor is required.

By graphically laying out the trace of the plate and grid voltages as they rise and fall about the applied DC plate voltage and DC grid bias a clearer understanding is possible of the action taking place within a tube. With such an understanding the operating conditions can be altered readily to suit one's particular requirements.

Simple Action in Class C RF Amplifiers

In an amplifier a varying voltage is applied to the control grid of the tube. Simultaneously the plate voltage will vary in a similar manner, due to the action of the amplified current flowing in the plate circuit. In radio frequency applications with resonant circuits these voltage variations are smooth sine wave variations, 180° out of phase (as the grid voltage rises and becomes *more* positive, the plate voltage falls and becomes *less* positive) as indicated in Fig. 1. Note how these variations center about the DC plate voltage and the DC control grid bias.

Let us now see how such variations of the plate and grid voltages of a tube appear on the constant current curve sheet of a tube. In Fig. 2 these



variations have been indicated next to the plate voltage and grid voltage scales of a typical constant current curve. At some instant of time, shown as "t" on the time scales, the grid voltage has a value which is the point marked "eg" on the grid voltage sine wave. At this same instant of time the plate voltage has a value which is the point "ep" marked on the plate voltage sine wave. If now one finds the point on the tube curve sheet corresponding to these values (where a line drawn from "eg" and a line drawn from "ep" cross) he will be at point A in Fig. 2. As the values of grid voltage "eg" and plate voltage "ep" vary over the RF cycle, the point A moves up and down a line, which in the case of the normal RF power amplifier is a straight line. This line is called the "Operating Line."



Figure 2

Any point on the operating line (when drawn on a curve sheet as in Fig. 2 or Fig. 4) tells the instantaneous values of plate current, screen current, and grid current which must flow when those particular values of grid and plate voltage are applied to the tube. Thus by reading off the values of the currents and plotting them against the time, t, one can obtain a curve of instantaneous values of plate and grid current. See Fig. 3.



A SERVICE OF THE APPLICATION ENGINEERING DEPARTMENT OF EITEL-MCCULLOUGH, INC.

If we analyze the plate and grid current values shown, we can predict that they will cause a DC ammeter to show a particular reading. This is called the DC component of the current. Also, we can predict that if the plate current flows through a properly loaded resonant RF circuit a certain amount of radio frequency power will be delivered to that circuit. If the circuit is tuned to the fundamental frequency (same frequency as the RF grid voltage) the power delivered will be due to the fundamental (or principle radio frequency) component of plate current. If the circuit is tuned to a harmonic of the grid voltage frequency (for instance, two, or three times the frequency) the power delivered will be due to a harmonic component of the plate current.

The Eimac Tube Performance Computor gives us the means to make these simple calculations. It is a means with which to determine the DC component, the fundamental RF component, or the approximate harmonic component of the current flowing in a tube when the tube is operating as a radio frequency amplifier, and enables one to state what all meter readings will be and to predict the RF output power and the required driving power. With these factors known we are then able also to forecast what will happen if any of the operating conditions are changed.

Use of the Eimac Tube Performance Computor

The Eimac Tube Performance Computor is a simple aid to enable one to select suitable values from the characteristic curves of a tube, and by means of simple calculations to forecast the performance of the tube in radio frequency power amplifiers.

The basic steps are outlined under "Instructions" on the computor. This requires selecting DC plate and grid bias voltages, being guided by the typical operating values given on the technical data sheet for the tube type and by general experience. Next, a suitable "Operating Line" must be chosen on the constant current curves for the tube type (plotted on grid voltage/plate voltage scales).

The computor when properly placed over this operating line enables one to obtain instantaneous values of the currents flowing at every 15° of the electrical cycle. The formulas given on the computor were derived by Chaffee¹ to give the various average and harmonic components of the resulting currents. Knowing these current component values and the radio frequency voltage values which are indicated by the use of the computor, one can readily calculate the complete performance of the tube.

The fundamental methods of making such computations, and the considerations necessary to stay within ratings of the tube types, and accomplish various forms of modulation have been covered in the literature.^{2,3,4,5,6,7} The method for the case of harmonic amplifier service is approximate and should be used only for tetrode and pentode tubes, where the plate voltage has little effect on the amount of plate current flowing. A more exact method, showing that for harmonic operation the

1.11

Page Two

operating line is a simple Lissajon figure, has been described by Brown.^a

The results of using this computor for power amplifier service can be applied in combination with the other methods given in the literature to give good accuracy with simpler procedues. The resulting accuracy is well within the normal variation of tube characteristics due to the normal variation in manufacturing dimensions of a tube. Since the published tube curves are only typical of the characteristics to be expected from a particular tube type, the calculated performance is well within the values expected when different tubes of a given tube type are operated under the assumed conditions.

Example Showing Detailed Use of the Eimac Tube Performance Computor Radio Frequency Power Amplifier, Class C (Telegraphy or FM)

Let us say we have an Eimac 4-65A tetrode and want to make it work effectively. Also let us say we have a 2000 volt DC plate power supply available.

Within frequency limits, we know a tube should be able to run in class-C amplifier service with about 75% efficiency, or, in other words, to convert 75% of the DC plate input power into RF output power. The difference, or 25% of the input power, is dissipated or lost as heat on the plate of the tube. The DC plate input power is then about four times the power dissipated on the plate.

The 4-65A tetrode has a maximum rated plate dissipation of 65 watts, so, to illustrate performance near the maximum rating, we'll choose an input power four times the plate dissipation, or 260 watts per tube. At 2000 volts the plate current per tube must then be 130 ma. It is usual practice, in the case of tetrodes and the medium or low mu triodes in class-C amplifier service for the DC grid bias voltage to be roughly two or three times the grid voltage necessary to cut off the flow of plate current. By referring to the curves of the 4-65A we decide to use a DC grid bias voltage of -120 volts.

Let us now locate the "Operating Line" on the constant current curves of the 4-65A. See Fig. 4. First mark the point where the DC grid bias and DC plate voltage cross. The "Operating Line" must go through this point. Call it point No. 1. Next, we must decide what the peak value of plate current of the tube must be and how low we can let the instantaneous value of plate voltage go when the tube is passing this much current. This is necessary in order to locate the other end of the "Operating Line," point No. 2.

The peak value of plate current usually runs about four times the DC plate current. The minimum value of instantaneous plate voltage is usually set by the fact that if the voltage is too low the grid and screen currents will be needlessly high, and also little will be gained as far as output power is concerned. The minimum value of plate voltage is usually in the region where the plate constant current curves bend upward. See Fig. 4. (In the case of the triode this is near the "diode line" or line where the instantaneous grid and plate voltages are equal.) The practical procedure in calculating tube performance is to arbitrarily choose point No. 2 and complete the calculations. Then try other locations of point No. 2, complete the calculations, and compare the results.

In the case of the 4-65A let us choose a peak value of plate current about four times the DC plate current of 130 ma, or 500 ma. Let us choose a minimum instantaneous plate voltage of 250 volts and thus fix the upper end of the "Operating Line." Next, locate this point on the tube curves. This is point No. 2 on Fig. 4. (The plate currents which flow at various combinations of plate and grid voltages are shown by the plate current lines. The value of current for each line is noted. Inbetween values can be estimated closely enough for our purposes.) Now draw a straight line between points No. 1 and No. 2. This line is the "Operating Line" and shows the current and voltage values for each part of the RF cycle when current is being taken from the tube. (The nonconducting half of the RF cycle would be shown by extending this line an equal distance on the opposite side of point No. 1. However, there is little use in so doing because no current flows during this half of the cycle.)

The Eimac Tube Performance Computor can now be used to obtain the meter readings and power values from this "Operating Line." Place the computor on the constant current curve sheet so that the "guide lines" of the computor are parallel with the operating line. Now slide the computor about without turning it until the line OG passes through the DC voltage point No. 1 and line OA passes through the peak current point No. 2. Make sure the guide lines are still parallel to the "Operating Line."

Note that the lines OB, OC, OD, OE and OF of the computor all cross over the "Operating Line."

At each point where the lines OA, OB, etc., cross the "Operating Line" we need to determine the instantaneous values of plate current and grid current (and screen current if a tetrode or pentode is used) which is flowing at that particular moment in the RF cycle. Later, from these key values of current, we will calculate the values of DC plate current and grid current (and screen current) as well as the RF components of the plate current.

At each of these points, where the instantaneous current values are to be determined, a mark should be made on the constant current curve sheet of the tube. By noting where this mark lies with respect to the plate current curves, one can estimate the value of plate current flowing at this part of the cycle. Next, the location of this mark with respect to the control grid curves is noted and a value of grid current is estimated. Finally, by referring the mark to the screen grid curves, if the tube is a tetrode or pentode, a value of screen current is noted. These current values should be listed for each



Figure 4

point where the lines OA, OB, etc., cross the operating line so that they can be combined later to calculate the various tube currents. At points where OF and OE cross, the current values are often zero.

Now in the example chosen, let us read off the instantaneous plate current values where these lines cross the "Operating Line." At the point where the line OA crosses the "Operating Line" the plate current is 500 ma. Where OB crosses the operating line the plate current can be estimated as 510 ma since the point is about 1/10 of the way from the 500 ma line to the 600 ma line. At OC the plate current is 460 ma, OD 290 ma, OE 75 ma, OF and OG 0 ma. Similarly we can estimate the instantaneous screen current at the crossing of OA and the "Operating Line" as 165 ma, and the instantaneous grid current at 60 ma. Values are read for the other crossings and written down. These values are put in simple columns for calculating:

Crossing of	Simplified Name in	Instantaneo	of Currents	
line	Formulas	Plate	Screen	Control Grid
- OA	A	500 Ma	165 Ma	60 Ma
OB	В	510	100	50
OC	С	460	25	30
OD	D	290	5	14
OE	Е	80	Ó	0
OF	F	0	Ó	Ó

Now in order to obtain the DC value of plate, screen, and control grid currents the formula (see computor) says to add up the above values but use only one-half of the A values (giving 250 ma for plate, 82 ma for screen, and 30 ma for grid), and then divide by 12, as follows:

DC Meter R	eading=1/12 (0.5 A+H	B+C+D+E+F)
Plate	Screen	Control Grid
250 Ma	82 Ma	30 Ma
510	100	50
460	25	30
290	5	14
80		
Total 1590 Ma DC Current=1/1	212 Ma 2 Total=	124 Ma
132 Ma	18 Ma	10 Ma

Now to calculate the RF output power it is necessary to use the formula for the peak RF current which is present in the tube plate current. Since we are using the tube as a straight RF power amplifier we use the formula for "Peak Fundamental RF" as shown on the computor. (If we were estimating the performance of a doubler or tripler we would use the formula for "Peak 2nd Harmonic RF" or "Peak 3rd Harmonic RF".)

From the computor we see that the formula for the peak fundamental RF current is:

$\begin{array}{rrr} 1/12 & (A+1.93 \text{ B}+1.73 \text{ C}+1.41 \text{ D}+\text{E}+0.52 \text{ F}) \\ A = & 500 {=}500 \text{ Ma} \\ 1.93 \text{ B}{=}1.93 \text{ x} 510 {=}985 \\ 1.73 \text{ C}{=}1.73 \text{ x} 460 {=}796 \\ 1.41 \text{ P}{=}1.41 \text{ x} 900 {=}400 \end{array}$
$1.41 D = 1.41 \times 290 = 409$
E = 80 = 80
Total =2770 Ma
Peak fundamental current= $1/12$ Total = 2770/12 = 230 Ma

We now have the various current values. In Page Four

order to calculate the powers involved it is necessary to know, not only the DC voltage values, but the greatest amount each voltage swings away from the DC value. This is known as the peak value of the RF voltage. Because the plate voltage swings from 2000 volts down to 250 volts the peak RF voltage is the difference, or 1750 volts. Similarly the grid voltage must rise and fall between the operating points No. 1 and No. 2, or from -125 volts to +95 volts. This is a peak swing of 220 volts and the peak RF grid voltage is 220 volts.

Let us now use the formulas for output power and driving power:

Output power=1/2 peak RF plate current x peak RF plate voltage.

We found the peak RF plate current to be 230 ma or .230 amperes, and the peak RF plate voltage to be 1750 volts.

So; Output Power=1/2 x .230 x 1750= 201 watts,

and Inpu	t Power	=DC Pl	ate Cui	rent x	DC Pl	ate Vol	tage
-		= .132 x	2000	<u>264</u> `	watts		-
Plate Diss	ination	-DC In	nut Pow	er - RF	Output	Power	

r full Dissipution	-DO IMPUUT	OWOL LUL	Output	01101
	-964 901	69 •	votto	
	=204-201	== U3 N	valis	
Tiff allow and		Domondia	dad her	
Enclency	= rr Output	Power my	naeu by	

rency	=nr Output r	ower myndeu
-	DC Input Po	wer
	=201/264	

=DC Grid Currentx Peak RF Grid Voltage Driving Power So the Driving Power=.010 x 220 =2.2 watts

The power consumed by the bias source is simply the product of the DC grid current and the DC grid voltage, or $.010 \times 120 = 1.2$ watts.

The difference between the driving power and the power consumed by the bias source is the power dissipated on the control grid, or 2.2 - 1.2 = 1.0watts.

The power dissipated on the screen grid is simply the product of the DC screen current and the DC screen voltage, because the screen grid has no impedance between it and the DC screen supply. Thus it is $.018 \ge 250 = 4.5$ watts.

The performance of the tube can now be summarized:

DC Plate Voltage 2000 Volts DC Screen Voltage 250 Volts DC Grid Voltage —120 Volts DC Plate Current 132 Ma DC Screen Current 18 Ma 2.2 Watts 1.0 Watts Screen Dissipation 4.5 Watts Plate Power Input 264 Watts Plate Power Output 201 Watts DC Grid Current Peak RF Grid 63 Watts 10 Ma Plate Dissipation

Voltage

REFERENCES

220 Volts

- 1. E. L. Chaffee, "A Simplified Harmonic Analysis," Review Sci. Inst. 7, page 384, October 1936
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- 4. R. I. Sarbacher, "Graphical Determination of PA
- R. I. Sarbacher, "Performance of Self Biased Modulated Amplifier," Electronics; April 1943 5.
- "Class C Amplifier Calculations With The Aid of Constant-Current Characteristics," Eimac Application **Bulletin Number 4**
- "Vacuum Tube Ratings," Eimac Application Bulletin Number 6
- Robert H. Brown, "Harmonic Amplifier Design," Proc. IRE, Vol. 35 pp. 771-777; August 1947

APPLICATION BULLETIN



NUMBER 5 TUBF PERFORMANCE COMPUTOR

TUBE PERFORMANCE COMPUTOR For RF Amplifiers (Class B, C, and Frequency Multipliers)

Use with constant current curves to obtain plate, grid, and screen current values; also output and driving power.

DC Current (meter reading) Peak Fundamental RF Peak 2nd Harmonic RF (Approx.)* Peak 3rd Harmonic RF (Approx.)*

E

D

1/12 (0.5A+B+C+D+E+F)1/12 (A+1.93B+1.73C+1.41D+E+0.52F) 1/12 (A+1.73B+C-E-1.73F) 1/12 (A+1.41B-1.41D-2E-1.41F)

Output Power=1/2 Peak RF plate current X Peak RF Plate Voltage Driving Power=DC Grid Current X Peak RF Grid Voltage

*Use only for tetrodes or pentodes-Approximate Only.

INSTRUCTIONS

- 1. Mark point of DC plate voltage and DC Grid Bias.
- 2. Mark point of peak plate current in low plate voltage region. (This is about four times DC plate current). 3. Draw straight line between points selected in No. 1 & No. 2. This is "Operating Line."
- Place computor on curve sheet with guide lines parallel to "Operating Line." Make OG line of com-putor go through point of Step No. 1. Make OA line
- of computor go through point of Step No. 2. 5. Read current values where "Operating Line" crosses OA, OB, OC, OD, OE, and OF.

6. Put values in formulas as A, B, C, D, E, & F.

For detailed instructions see Eimac Application Bulletin No. 5.

GUIDE LINES

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EITEL-MCCULLOUGH, INC.

SAN BRUNO, CALIFORNIA

RADIAL-BEAM POWER TETRODE MODULATOR OSCILLATOR AMPLIFIER

4-5

The Elmac 4-65A is a small radiation-cooled transmitting tetrode having a maximum plate dissipation rating of 65 watts. The plate operates at a red color at maximum dissipation. Short, heavy leads and low interelectrode capacitances contribute to stable efficient operation at high frequencies.

Although it is capable of withstanding high plate voltages, the internal geometry of the 4-65A is such that it will deliver relatively high power output at a low plate voltage.

The quick-heating filament allows conservation of power during standby periods in mobile applications.



ELECTRICAL

Grid-Screen Amplification Factor (Average) Direct Interelectrode Capacitances (Average) Grid-Plate	5 .fd
Direct Interelectrode Capacitances (Average) Grid-Plate	۰fd
Output - 2.1 $\mu\mu$ Transconductance (ib = 125 ma., Eb = 500 v., E _{e2} = 250 v.) 4000 μ mh Frequency for Maximum Ratings 150 N	ifd ifd ios Ac.
MECHANICAL	
►Base	.et ket
Mounting Vertical, base down or	up
Cooling Convection and Radiati	on
Maximum Overall Dimensions Length 4.38 inch Diameter 2.38 inch	ies ies
Net Weight	zes

IF IT IS DESIRED TO OPERATE THIS TUBE UNDER CONDITIONS WIDELY DIFFERENT THAN THOSE GIVEN UNDER TYPICAL OPERATION." POSSIBLY EXCEEDING MAXIMUM RATINGS, WRITE EITEL-MCCULLOUGH, INC., FOR INFORMATION AND RECOMMENDATIONS.





RADIO-FREQUENCY POWER AMPLIFIER AND OSCILLATOR

Class-C Telegraphy or FM Telephony MAXIMUM RATINGS (Kev-down conditions, per tube)

	,	0000	conan	.0.1.3,	per it	1007	
D-C PLATE VOLTAGE	-	-	-	-	3000	MAX.	VOLTS
D-C SCREEN VOLTAGE	-	-	-	-	400	MAX.	VOLTS
D-C GRID VOLTAGE	-	-	-	•	500	MAX.	VOLTS
D-C PLATE CURRENT	-	-	-	-	150	MAX.	MA
PLATE DISSIPATION	-	-	-	-	65	MAX.	WATTS
SCREEN DISSIPATION	-	-	-	-	10	MAX.	WATTS
GRID DISSIPATION	-	-	-	-	5	MAX.	WATTS

TYPICAL OPERATION

D-C Plate Voltage	-	-	-	600	1000	1500	2000	3000	volts
D-C Screen Voltage	-	-	-	250	250	250	250	250	volts
D-C Grid Voltage	-	-	-	50	70	75		90	volts
D-C Plate Current	-	-	-	140	150	150	150	115	ma
D-C Screen Current	-	-	-	40	40	35	30	20	mα
D-C Grid Current	-	-	-	13	15	14	12	10	ma
Peak R-F Grid Input \	/olta	ige							
(approx.) -	-		-	145	170	180	175	170	volts
Driving Power (approx	(.)	-	-	1.9	2,5	2.5	2.1	1.7	watts
Screen Dissipation	-	-	-	10	10	9	8	5	watts
Plate Power Input	-	-	-	84	150	225	300	345	watts
Plate Dissipation -	-	-	-	30	45	55	65	65	watts
Plate Power Output	-	-	-	54	105	170	235	280	watts

PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER

Class-C Telephony (Carrier conditions unless otherwise specified, 1 tube) MAXIMUM RATINGS

-	-	•	- 2500	MAX. VOLTS
-	-	-	- 400	MAX. VOLTS
-	-	-	- —500	MAX. VOLTS
-	-	-	- 120	MAX. MA
-	-	-	- 45	MAX. WATTS
-	-	-	- 10	MAX. WATTS
-	-	-	- 5	MAX. WATTS
		 		2500 400

TYPICAL OPERATION									
D-C Plate Voltage	-	-	-	600	1000	1500	2000	2500	volts
D-C Screen Voitage	-	-	-	250	250	250	250	250	volts
D-C Grid Voltage	-	-		-100			-—125	—150	volts
D-C Plate Current	-	-	-	117	120	120	120	108	ma
D-C Screen Current	-	-	-	40	40	35	33	16	ma
D-C Grid Current	-	-	-	11	12	12	12	8	ma
Screen Dissipation	-	-	-	10	10	9	8	4	watts
Grid Dissipation -	-	-	-	1.0	1.2	1.2	1.1	.7	watts
Peak A-F Screen Volt	age,	100%							
Modulation -		-	-	175	175	175	175	175	volts
Peak R-F Grid Input V	/olta	ge							
(approx.) -	-		-	190	210	225	225	235	volts
Driving Power (approx	c.)	-	-	2.1	2.5	2.7	2.6	1.9	watts
Plate Power Input	-	-	-	70	120	180	240	270	watts
Plate Dissipation -	-	-		20	25	35	40	45	watts
Plate Power Output	~	-	-	50	95	145	200	225	watts

Note: Typical operation data are based on conditions of adjusting to a specified plate current, maintaining fixed conditions of grid bias, screen voltage, and r-f grid voltage. It will be found that if this procedure is followed, there will be little variation in power output between tubes even though there may be some variations in grid and screen currents. Where grid bias is obtained principally by means of a grid resistor, to control plate current it is necessary to make the resistor adjustable.

AUDIO-FREQUENCY POWER AMPLIFIER AND MODULATOR

MAXIMUM	RATINGS (PER T	UBE)															
	D-C PLATE VOI	LTAGE	-	-	-	-	-	-	-	-	-	-	-	-	-	3000 MAX.	VOLTS
	D-C SCREEN VO	OLTAGE	-	-	-	-	-	-	-	-	-	-	-	-	-	600 MAX. 1	VOLTS
	MAX-SIGNAL D	D-C PLATE	CUR	RENT	, PER	R TUE	BE	-	-	-	-	-	-	-	-	150 MAX.	MA
	PLATE DISSIPA	TION, PER	TUB	E	-	-	-	-	-	-	-	-	-	-	-	65 MAX. '	WATTS
	SCREEN DISSIP	ATION, PE	r tu	BE	-	-	-	-	-	-	-	-	-	-	-	10 MAX, 1	WATTS

TYPICAL OPERATION

Class-AB ₁ (Sinusoidal wave, two tub	es unle	ss other	wise spec	ified)	
D-C Plate Voltage	-	1000	1500	1750	volts
D-C Screen Voltage	-	500	500	500	volts
D-C Grid Voltage (approx.)*	-	85	85	90	volts
Zero-Signal D-C Plate Current -	-	30	30	20	ma
Max-Signal D-C Plate Current -	-	170	180	170	ma
Zero-Signal D-C Screen Current -	-	0	0	0	ma
Max-Signal D-C Screen Current -	-	24	14	17	ma
Effective Load, Plate-to-Plate	-	9000	15,000	20,000	ohms
Peak A-F Grid Input Voltage (per tub) -	85	85	90	volts
Driving Power	-	0	0	0	watts
Max-Signal Plate Dissipation (per tub	e) –	45	63	62	watts
Max-Signal Plate Power Output –	-	80	145	175	watts
*Adjust to give stated zero signal p	olate c	urrent.			

The effective grid circuit resistance for each tube must not exceed 250,000 ohms.

TYPICAL OPERATION

 $Class-AB_2$ (Sinusoidal wave, two tubes unless otherwise specified) 1800 volts 1500 D-C Plate Voltage --600 1000 250 250 250 250 volts D-C Screen Voltage D-C Grid Voltage (approx.)** ---30 -35 volts Zero-Signal D-C Plate Current -60 60 60 50 mα Max-Signal D-C Plate Current 300 300 250 220 ma 0 0 0 0 ma Zero-Signal D-C Screen Current Max-Signal D-C Screen Current 45 30 25 60 mα Effective Load, Plate-to-Plate 3600 6800 14,000 20,000 ohms Peak A-F Grid Input Voltage (per tube) -120 105 100 90 voits Max-Signal Peak Driving Power -2.2 watts 5.0 3.2 6.2 Max-Signal Nominal Driving Power (approx.) 3.1 2.5 1.6 1.1 watts Max-Signal Plate Dissipation (per tube) - -63 45 65 63 watts Max-Signal Plate Power Output -90 170 250 270 watts **Adjust to give stated zero signal plate current.



TYPICAL OPERATION

RADIO-FREQUENCY LINEAR POWER AMPLIFIER SINGLE SIDE BAND SUPPRESSED CARRIER Class-B (One tube)

MAXIMUM RATINGS

D-C PLATE VOLTAGE		-	-	-	-	-	3000 MAX, VOLTS
D-C SCREEN VOLTAGE	-	-	-	•	-	•	600 MAX, VOLTS
PLATE DISSIPATION -	-	-	-	•		-	65 MAX, WATTS
SCREEN DISSIPATION	-	-	-	-	-	-	10 MAX. WATTS
GRID DISSIPATION -	-	-	-	•	•		5 MAX. WATTS

*Adjust to give stated zero-signal plate current.

**Due to intermittent nature of voice average dissipation is considerably less than Max-Signal Dissipaton.

MECHANICAL

Mounting-The 4-65A must be mounted vertically, base up or base down. The socket must provide clearance for the glass tip-off which extends from the center of the base. A flexible connecting strap should be provided between the plate terminal and the external plate circuit, and the Eimac HR6 cooler used on the tube plate lead. The socket must not apply lateral pressure against the base pins. The tube must be protected from severe vibration and shock.

Adequate ventilation must be provided so that the seals and envelope under operating conditions do not exceed 225°C. For operation above 50 Mc., the plate voltage should be reduced, or special attention should be given to seal cooling.

In intermittent-service applications where the "on" time does not exceed a total of five minutes in any ten minute period, plate seal temperatures as high as 250°C are permissible. When the ambient temperature does not exceed 30°C it will not ordinarily be necessary to provide forced cooling of the bulb and plate seal to hold the temperature below this maximum at frequencies below 50 Mc, provided that a heat-radiating plate connector is used, and the tube is so located that normal circulation of air past the envelope is not impeded.

ELECTRICAL

Filament Voltage-The filament voltage, as measured directly at the filament pins, should be between 5.7 volts and 6.3 volts.

Bias Voltage-D-C bias voltage for the 4-65A should not exceed -500 volts. If grid-leak bias is used, suitable protective means must be provided to prevent excessive plate or screen dissipation in the event of loss of excitation. Grid Dissipation-Grid dissipation for the 4-65A should not be allowed to exceed five watts. Grid dissipation may be calculated from the following expression:

> $P_g = e_{cmp}I_c$ where $P_g = Grid$ dissipation, ecmp = Peak positive grid voltage, and $I_c = D-c$ grid current.

ecop may be measured by means of a suitable peak voltmeter connected between filament and grid*

Screen Voltage-The D-C screen voltage for the 4-65A should not exceed 400 volts except in the case of class-AB audio operation and Single Side Band R-F amplifier operation where it should not exceed 600 volts.

Screen Dissipation-The power dissipated by the screen of the 4-65A must not exceed 10 watts. Screen dissipation is likely to rise to excessive values when the plate voltage, bias voltage or plate load is removed with filament and screen voltages applied. Suitable protective means must be provided to limit screen dissipation to 10 watts in the event of circuit failure.

D-C Plate Voltage	-	1500	2000	2500	volts
D-C Screen Voltage	-	300	400	500	volts
D-C Grid Voltage (approx.)*	-	50	75	100	volts
Zero-Signal D-C Plate Current	-	33	25	20	ma
Max-Signal D-C Plate Current	-	200	270	230	ma
Zero-Signal D-C Screen Current	-	0	0	0	ma
Max-Signal D-C Screen Current ** -	-	35	50	35	ma
Max-Signal Peak R. F. Grid Voltage	-	190	270	300	volts
Max-Signal Avg. Grid Current -	-	13	17	6	ma
Max-Signal Avg, Driving Power		2.4	4.6	1.8	watts
Max-Signal Plate Dissipation**	-	105	190	225	watts
Average Plate Dissipation	-	60	65	65	watts
Max-Signal Useful Power Output -	-	150	300	125	watts

APPLICATION

Plate Voltage-The plate-supply voltage for the 4-65A should not exceed 3,000 volts. Above 50-Mc, it is advisable to use a lower plate voltage than the maximum, since the seal heating due to R-F charging currents in the screen leads increases with plate voltage and frequency. See instructions on seal cooling under "Mechanical" and

Plate Dissipation-Under normal operating conditions, the plate dissipation of the 4-65A should not be allowed to exceed 65 watts in unmodulated applications.

In high-level-modulated amplifier applications, the maximum allowable carrier-condition plate dissipation is 45 watts.

Plate dissipation in excess of maximum rating is permissible for short periods of time, such as during tuning procedures.

OPERATION

Class-C FM or Telegraphy-The 4-65A may be operated as a class-C FM or telegraph amplifier without neutralization up to 110 Mc. if reasonable precautions are taken to prevent coupling between input and output circuits external to the tube. In single ended circuits, plate, grid, filament and screen by-pass capacitors should be returned through the shortest possible leads to a common chassis point. In push-pull applications the filament and screen terminals of each tube should be by-passed to a common chassis point by the shortest possible leads, and short, heavy leads should be used to interconnect the screens and filaments of the two tubes. Care should be taken to prevent leakage of radio-frequency energy to leads entering the amplifier, in order to minimize gridplate coupling between these leads external to the amplifier.

Where shielding is adequate, the feedback at frequencies above 110 Mc. is due principally to screen-leadinductance effects, and it becomes necessary to introduce in-phase voltage from the plate circuit into the grid circuit. This can be done by adding capacitance between plate and grid external to the tube. Ordinary, a small metal tab approximately ¾" square and located adjacent to the envelope opposite the plate will suffice for neutralization. Means should be provided for adjusting the spacing between the neutralizing capacitor plate and the envelope. An alternate neutralization scheme for use above 110 Mc., is illustrated in the diagram on page 4. In this circuit, feedback is eliminated by series-tuning the screen to ground with a small capacitor. The socket screen terminals should be strapped together as shown on the

*For suitable peak V.T.V.M. circuits see, for instance, "Vacuum Tube Ratings." Eimac News, January 1945. This article is available in reprint form on request.



diagram, by the shortest possible lead, and the lead from the mid point of this screen strap to the capacitor, C, and from the capacitor to ground should be made as short as possible.

Driving power and power output under maximum output and plate voltage conditions are shown on page 2. The power output shown is the actual plate power delivered by the tube; the power delivered to the load will depend upon the efficiency of the plate tank and output coupling system. The driving power is likewise the driving power required by the tube (includes bias loss). The driver output power should exceed the driving power requirements by a sufficient margin to allow for coupling-circuit losses. The use of silver-plated linear tank-circuit elements is recommended for all frequencies above 75 Mc.

Class-C AM Telephony—The R-F circuit considerations discussed above under Class-C FM or Telegraphy also apply to amplitude-modulated operation of the 4-65A. When the 4-65A is used as a class-C high-level-modulated



Screen-tuning neutralization circuit for use above 100 Mc. C is a small split-stator capacitor.

$$C(\mu\mu fd) = \frac{G40,000}{f^2 (Mc.)}, \text{ approx.}$$

amplifier, both the plate and screen should be modulated. Modulation voltage for the screen is easily obtained by supplying the screen voltage via a series dropping resistor from the unmodulated plate supply, or by the use of an audio-frequency reactor in the positive screen-supply lead, or from a separate winding on the modulation transformer. When screen modulation is obtained by either the series-resistor or the audio-reactor methods, the audio-frequency variations in screen current which result from the variations in plate voltage as the plate is modulated automatically give the required screen modulation. Where a reactor is used, it should have a rated inductance of not less than 10 henries divided by the number of tubes in the modulated amplifier and a maximum current rating of two to three times the operating D-C screen current. To prevent phase-shift between the screen and plate modulation voltages at high audio frequencies, the screen by-pass capacitor should be no larger than necessary for adequate R-F by-passing.

For high-level modulated service, the use of partial grid-leak bias is recommended. Any by-pass capacitors placed across the grid-leak resistance should have a reactance at the highest modulation frequency equal to at least twice the grid-leak resistance.

Class-AB, and Class-AB, Audio—Two 4-65As may be used in a push-pull circuit to give relatively high audio output power at low distortion. Maximum ratings and typical operating conditions for class-AB, and class-AB₂ audio operation are given in the tabulated data.

Screen voltage should be obtained from a source hav-

ing reasonably good regulation, to prevent variations in screen voltage from zero-signal to maximum-signal conditions. The use of voltage regulator tubes in a standard circuit should provide adequate regulation.

Grid bias voltage for class AB_2 service may be obtained from batteries or from a small fixed-bias supply. When a bias supply is used, the D-C resistance of the bias source should not exceed 250 ohms. Under class- AB_1 conditions the effective grid-circuit resistance should not exceed 250,000 ohms.

The peak driving power figures given in the class-AB_a tabulated data are included to make possible an accurate determination of the required driver output power. The driver amplifier must be capable of supplying the peak driving power without distortion. The driver stage should, therefore, be capable of providing an undistorted average output equal to half the peak driving power requirement. A small amount of additional driver output should be provided to allow for losses in the coupling transformer.

In some cases the maximum-signal plate dissipation shown under "Typical Operation" is less than the maximum rated plate dissipation of 4-65A. In these cases, with sine wave modulation, the plate dissipation reaches a maximum value, equal to the maximum rating, at a point somewhat below maximum-signal conditions.

The power output figures given in the tabulated data refer to the total power output from the amplifier tubes. The useful power output will be from 5 to 15 per cent less than the figures shown, due to losses in the output transformer.

Because of the intermittent nature of the voice, and the low average power, it is possible in cases where size and weight are important to operate a class-AB stage at higher peak power values than those indicated for sine wave.

In order to obtain peak power above that shown for sine wave (peak is twice average for sine wave), the plateto-plate load impedance must be made proportionately lower than the value shown for a particular plate voltage. Also, more peak driving power will be required. At no time should the average plate or grid dissipation exceed the maximum values shown.



KEYING THE TETRODE AMPLIFIER

Tetrode Keying Circuit

The flow of plate current in an R-F tetrode amplifier depends not only on the control grid bias and excitation, but also on the voltage applied to the screen grid.

One easy method of keying is to remove the excitation and screen grid voltage simultaneously, while leaving the plate voltage still applied to the amplifier stage. This method also has an advantage in that the final tube can be made to draw a safe amount of current key-up position, maintaining a steadier drain on the power supply while keying. This tends to minimize "blinking lights" on weak AC supply lines when using moderate power. By properly



choosing the values of L, C, and R, in the circuit, perfectly clean-cut highest speed hand keying can easily be obtained that is entirely devoid of clicks.

The keying circuit is shown in the diagram and V_1 is the driver tube, which may be any one of the small tetrodes such as an 807, 6L6 or 6F6, used either as a frequency multiplier or a straight-through amplifier. This tube should furnish about five watts of output power which allows ample driving power for one 4-65A, including circuit losses. Capacitance coupling is shown in the diagram, but this, of course, could just as well be link coupling.

Steady driving power is fed to the grid of V, from the exciter. The keying circuit controls the plate and screen voltages on V_{11} as well as the screen voltage on the 4-65A, all obtained from a common power supply B_{11} . This supply should furnish sufficient voltage to the plate of V₁ to obtain the necessary driving power. Normally this voltage will be about the correct voltage for the screen of the 4-65A and resistor R₁ may be omitted.

When the key is up there is no excitation to the 4-65A, and consequently no grid leak bias. At the same time, the screen voltage has also been removed so that very little current is drawn by the plate. With plate voltages up to 2000 volts, the amount of current drawn is not sufficient to heat the plate beyond its rated plate dissipation and a fixed bias is not required. However, with plate voltages over 2000 volts, a small fixed bias supply is needed to keep the plate dissipation within the rated limit. An ordinary 22½ volt C battery in the control grid circuit will furnish sufficient bias to completely cut the plate current off at 3000 volts, while some lower value of bias can be used to permit a safe amount of current to flow in key-up position, presenting a more constant load to the power supply.

A tapped resistor R_2 serves to supply screen voltage to V_1 and by adjusting this tap, the excitation to the 4-65A may be easily controlled. This method of controlling the output of a tetrode is not recommended in the larger tetrodes, however, as it is wasteful of power and the lowered power output obtained is due to a loss in efficiency. R_2 also serves as a means of keeping the screen of the 4-65A at ground potential under key-up conditions, stabilizing the circuit. R_1 is the normal power supply bleeder.

The keying relay must be insulated to withstand the driver plate voltage. Key clicks may be completely eliminated by the proper selection of L₁, R, and C, in series with and across the relay. In many applications values of 500 ohms for R₁ and 0.25 ufd for C₁ have been found entirely satisfactory. Choke L₁ is best selected by trial and usually is on the order of 5 henries. A satisfactory choke for this purpose can be made by using any small power-supply choke, capable of handling the combined current of the final screen grid and the driver stage, and adjusting the air gap to give the proper inductance. This may be checked by listening for clean keying on the "make" side of the signal or by observation in a 'scope.

R-F by-pass condensers C_2 and C_3 will have some effect on the required value of L_1 as well as C_1 . These by-pass condensers should be kept at as small a value of capacity as is needed. In most cases .002 ufd. is sufficient.

SHIELDING

The internal feedback of the tetrode has been substantially eliminated, and in order to fully utilize this advantage, it is essential that the design of the equipment completely eliminates any feedback external to the tube. This means complete shielding of the output circuit from the input circuit and earlier stages, proper reduction to low values of the inductance of the screen lead to the R-F ground, and elimination of R-F feedback in any common power supply leads. Complete shielding is easily achieved by mounting the socket of the tube flush with the deck of the chassis as shown in the sketch.



The holes in the socket permit the flow of convection air currents from below the chassis up past the seals in the base of the tube. This flow of air is essential to cool the tube and in cases where the complete under part of the chassis is enclosed for electrical shielding, screened holes or louvers should be provided to permit air circulation. Note that shielding is completed by aligning the internal screen shield with the chassis deck and by proper R-F by-passing of the screen leads to R-F ground. The plate and output circuits should be kept above deck and the input circuit and circuits of earlier stages should be kept below deck or completely shielded,

DIFFERENT SCREEN VOLTAGES

The published characteristic curves of tetrodes are shown for the commonly used screen voltages. Occasionally it is desirable to operate the tetrode at some screen voltage other than that shown on the characteristic curves. It is a relatively simple matter to convert the published curves to corresponding curves at a different screen voltage by the method to be described.

This conversion method is based on the fact that if all inter-electrode voltages are either raised or lowered by the same relative amount, the shape of the voltage field pattern is not altered, nor will the current distribution be altered; the current lines will simply take on new proportionate values in accordance with the threehalves power law. This method fails only where insufficient cathode emission or high secondary emission affect the current values.

For instance, if the characteristic curves are shown at a screen voltage of 250 volts and it is desired to determine conditions at 500 screen volts, all voltage scales should be multiplied by the same factor that is applied to the screen voltage (in this case—2). The 1000 volt plate voltage point now becomes 2000 volts, the 50 volt grid voltage point, 100 volts, etc. Einac 4-65A

The current lines then all assume new values in accordance with the 3/2 power law. Since the voltage was increased by a factor of 2, the current lines will all be increased in value by a factor of $2\gamma_2$ or 2.8. Then all the current values should be multiplied by the factor 2.8. The 100 ma. line becomes a 280 ma. line, etc.

Likewise, if the screen voltage given on the characteristic curve is higher than the conditions desired, the voltages should all be reduced by the same factor that is used to obtain the desired screen voltage. Correspondingly, the current values will all be reduced by an amount equal to the 3/2 power of this factor.

For convenience the 3/2 power of commonly used factors is given below:

Voltage Factor	.25	.5	.75	1.0	1.25	1.50	1,75
Current Factor	.12	5.35	.65	1.0	1.4	1.84	2.3
Voltage Factor	2.0	2,25	2.5	2.75	3.0	•	
Current Factor	2.8	3.4	4.0	4.6	5,2		

SINGLE SIDE BAND SUPPRESSED CARRIER OPERATION

The 4-65A may be operated as a class B linear amplifier in SSSC operation and peak power outputs of over 300 watts per tube may be readily obtained. This is made possible by the intermittent nature of the voice. If steady audio sine wave modulation is used, the single side band will be continuous and the stage will operate as a C-W class-B amplifier. With voice modulation the average power will run on the order of 1/5th of this continuous power.

The same precautions regarding shielding, coupling between input and output circuits, and proper R-F bypassing must be observed, as described under Class-C Telegraphy Operation.

Due to the widely varying nature of the load imposed on the power supplies by SSSC operation, it is essential that particular attention be given to obtaining good regulation in these supplies. The bias supply especially, should have excellent regulation, and the addition of a heavy bleeder to keep the supply well loaded will be found helpful.

Under conditions of zero speech signal, the operating bias is adjusted so as to give a plate dissipation of 50 watts at the desired plate and screen voltages. Due to the intermittent nature of voice, the average plate dissipation will rise only slightly under full speech modulation to approximately 65' watts. At the same time, however, the peak speech power output of over 300 watts is obtained.

SSSC TUNING PROCEDURE

Tuning the SSSC transmitter is best accomplished with the aid of an audio frequency oscillator and a cathode-ray oscilloscope. The audio oscillator should be capable of delivering a sine wave output of a frequency of around 800 to 1000 cycles so that the frequency will be somewhere near the middle of the pass-band of the audio system. Since successful operation of the class-B stage depends on good linearity and the capability of delivering full power at highest audio levels, the final tuning should be made under conditions simulating peak modulation conditions. If a continuous sine wave from the audio oscillator is used for tuning purposes, the average power at full modulation would be about five times that of speech under similar conditions of single side band operation and the final amplifier would be subjected to a heavy overload. One method of lowering the duty cycle of the audio oscillator to closer approximate speech conditions would be to modulate the oscillator with a low frequency.

An alternate method would be to use the continuous audio sine wave, making all adjustments at half voltages and half currents on the screen and plate, thus reducing the power to one quarter. The stand-by plate dissipation under these conditions should be set at about 10 watts. Following these adjustments, minor adjustments at full voltages and 50 watts of stand-by plate dissipation could then be made, but only allowing the full power to remain on for ten or fifteen second intervals. 15

The first step is to loosely couple the oscilloscope to the output of the exciter unit. The final amplifier with its filament and bias voltages turned on should also be coupled to the exciter at this time. With the audio oscillator running, adjust the exciter unit so that it delivers double side band signals. Using a linear sweep on the oscilloscope, the double side band pattern will appear on the screen the same as that obtained from a 100% sine wave modulated AM signal. Next vary the audio gain control so that the exciter can be checked for linearity. When the peaks of the envelope start to flatten out the upper limit of the exciter output has been reached and the maximum gain setting should be noted. The coupling to the final stage should be varied during this process and a point of optimum coupling determined by watching the oscilloscope pattern and the grid meter in the final stage.

Next, adjust the exciter for single side band operation and if it is working properly, the pattern on the oscilloscope will resemble an unmodulated AM carrier. The phasing controls should be adjusted so as to make the envelope as smooth on the top and bottom as possible. If the above conditions are satisfied, the exciter unit can be assumed to be operating satisfactorily.

Next, loosely couple the oscilloscope link to the output of the final amplifier and again adjust the exciter unit to give double side band output.

If the reduced duty cycle method is used, the following tuning procedure may be followed:

1. Cut the audio output to zero.

Apply 120 volts of bias to the 4-65A control grid.
 Apply the operating plate voltage followed by the operating screen voltage.

4. Reduce bias voltage to obtain 50 watts of stand-by plate dissipation.

5. Increase audio gain, checking the oscilloscope pattern for linearity as in the case of the exciter, and adjust for optimum antenna coupling.

6. Re-adjust exciter unit for single side band operation.

7. Disconnect test signal and connect microphone.

8. Adjust the audio gain so that the voice peaks give the same deflection on the oscilloscope screen as was obtained from the test signal peaks.

If the alternate method is used with a 100% duty cycle from the audio oscillator, then step 3 should be to apply half voltages and the stand-by plate dissipation should be set at 10 watts.

After the audio oscillator is disconnected and step 8 completed at half voltages, the full voltages can then be applied and the stand-by plate dissipation adjusted for 50 watts.

It is essential that the microphone cable be well shielded and grounded to avoid R-F feedback that might not occur when the lower impedance audio oscillator is used as an audio source.

Typical operational data are given for SSSC in the first part of this data sheet.





Typical radio-frequency power amplifier circuit, Class-C telegraphy, 345 watts input.

COMPONENTS FOR TYPICAL CIRCUITS

 L_{p1} - C_{p1} - Tank circuit appropriate for operating frequency; Q = 12. Capacitor plate spacing = .200". L_{p2} - C_{p2} -Tank circuit appropriate for operating frequency; Q = 12. Capacitor plate spacing = .200". Lp3-Cp3— Tank circuit appropriate for operating frequency; Q = 12. Capacitor plate spacing = .375". $L_{g1}\mbox{-}C_{g1}\mbox{-}$ Tuned circuit appropriate for operating frequency. $L_{g2}\mbox{-}C_{g2}\mbox{-}$ Tuned circuit appropriate for operating frequency. C1--- .002 -µfd. 500V Mica C2--- .002 -µfd. 5000V Mica C3-.001 -µfd. 2500V Mica C4-.1 -µfd. 1000V paper C5--.1 -μfd. 600 V paper C6-- 16 -μfd. 450V Electrolytic C7-10 -µfd. 100V Electrolytic R1-53,000 ohms 200 watt-60,000 ohm adjustable R2-250,000 ohms 1 watt R3--- 5,000 ohms 5 watt R4- 25,000 ohms 2 watts

- R5- 26,500 ohms 200 watts- 30,000 ohm adjustable
- 2,500 ohms 5 watts R6---
- 750 ohms 5 watts R7----
- RFC1- 2.5 mhy. 125 ma. R-F choke RFC2- 1 mhy. 500 ma. R-F choke
- TI-150 watt modulation transformer; ratio primary to secondary impedance approx. 1:1.1 Pri. impedance 15,000 ohms, sec. impedance 16,700 ohms.
- T_2 -5 watt driver transformer impedance ratio primary to 1/2secondary 1.5:1.
- T3-300 watt modulation transformer; impedance ratio pri. to sec. approx. 2.4:1: Pri, impedance = 20,000 ohms, sec, impedance = 8,333 ohms.



Typical high-level-modulated R-F amplifier, 240 watts plate input. Modulator requires zero driving power.



Typical high-level-modulated R-F amplifier circuit, with modulator and driver stages, 480 watts plate input.





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- Cinnac 4-65A

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EITEL-MCCULLOUGH, INC.

4 - 1 2 5 A (4D21) RADIAL-BEAM

POWER TETRODE

MODULATOR
 OSCILLATOR
 AMPLIFIER

▶ The Eimac 4-125A is a radial-beam power tetrade intended for use as an amplifier, ascillator, or modulator. It has a maximum plate-dissipation rating of 125 watts and a maximum plate-voltage rating of 3000 volts at frequencies up to 120 Mc.

The low grid-plate capacitance of this tetrode together with its low driving-power requirement allows considerable simplification of the associated circuit and driver stage.

Cooling is by radiation from the plate and by air circulation through the base and around the envelope.

The 4-125A in class-C r-f service will deliver up to 375 watts plate power output with 2.5 watts driving power. Two 4-125A's in class-B modulator service will deliver up to 400 watts maximum-signal power output with 1.2 watts nominal driving power.

GENERAL CHARACTERISTICS

ELECTRICAL

Filament: Thor	iated 1	lung	sten															
Volt	age			4	\sim	-	-	-	-	-	-	-	-	-	-		-	5.0 volts
Curr	ent					-		÷								-	- (5.5 amperes
Grid-Screen	Amplific	atio	n Fac	tor (Aver	age)				1.	÷.	-		-	-			- 5.9
Direct Interele	ctrode	Cop	acita	inces	(Ave	erage	.)											
Grie	d-Plate	-	-	-	-	-	-			-	-	-	-		-		-	0.05 µµfd
Inpu	t -	-	-	-	-	-	-		-		-		-	-				10.8 μμfd
Out	put	-	-	-		-			-	-	-	-	-	-	-	-	-	3.1 μμfd
Transconducto	ince (lb	= 50	0 ma	, Еь	= 2.5	00V.,	Ec2 =	400	(V.)	2	1.2	-	-	-	4	4	1	2450 µmhos
Highest Frequ	iency f	or M	\axin	um I	Ratin	as		-			_				-			- 120 Mc



MECHANICAL

Base -	-		-		-	-		-	-	-	-	-	-		•	-	-	-	-		-	-	-	-		-	-	5-p	oin metal shell
Basing	-		-	-	-	-		-	-	-	-	-	-		-				-	$\sim 10^{-10}$		1.1	-	-			S	e ou	Itline drawing
Socket	-			-	-	-		•		-	-	-	-		-	E. F.	Johns	on Co	. soc	ket N	lo. 1	22-27	75, N	ation	al Ca	. No	. нх-	100,	or equivalent
Mounting	Posil	ion				1.4	1.3		τ.	-	-	-	-	-		-	-					-	-			Ve	rtical	, bas	e down or up
Cooling	-		-		-	-				-	-	-		-	-	-	-	-			-		-			R	adiat	ion o	and forced air
Recommen	nd ed	Hea	t-Dis	sipati	ng P	late	Con	nect	or	-	-	-	-	-	-	-				-	-			-			-		Eimac HR-6
Maximum	Ove	r-all	Dime	ension	s:																								
	Leng	th		-		-		-	-	-		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	5.69 inches
	Diam	neter	-	-		-		-	-	-	-	-	-	-		-	-	-	-		-	-	-	-		-	-	-	2.75 inches
Net Weig	jht	-	-			-		-		-	-	-	-	-		-	-		-	-		-	-	-	-	-	-		6.5 ounces
Shipping '	Weig	ght (A	verc	ge)			٠.				-	-		-	-	-	-			-		-	-	-	-	-	-	-	1.5 pounds
Net Weig Shipping '	Leng Dian pht Weig	th neter - ght (A	- - - Verc	- - - -	•				-		-	-	•	•	-	•						-	-	•	-	•	•	•	5.6 2.7 6.5

Note: Typical operation data are based on conditions of adjusting to a specified plate current, maintaining fixed conditions of grid bias, screen voltage, and r-f grid voltage. It will be found that if this procedure is followed, there will be little variation in power output between tubes even though there may be some variations in grid and screen currents. Where grid bias is obtained principally by means of a grid resistar, to control plate current it is necessary to make the resistor adjustable.

RADIO-FREQUENCY POWER AMPLIFIER AND OSCILLATOR

Class-C Telegraphy or FM Telephony (Key-down conditions, 1 tube)

MAXIMUM RATINGS

D-C PLATE VOLTAGE					-	-				3000	MAX. VC	DLTS
D-C SCREEN VOLTAGE	-							-	-	400	MAX. VC	LTS
D-C GRID VOLTAGE	-	-	-			-	-	-		-500	MAX. VC	DLTS
D-C PLATE CURRENT	-	-	-	-	-			-		225	MAX. MA	4
PLATE DISSIPATION		•	-			-	-			125	MAX. W	ATTS
SCREEN DISSIPATION	-		-			-	-	-		20	MAX. W	ATTS
GRID DISSIPATION -	-				-	-		-	-	5	MAX. W	ATTS

HIGH-LEVEL MODULATED RADIO-FREQUENCY AMPLIFIER

Class-C Telephony (Carrier conditions unless otherwise specified, 1 tube) MAXIMUM RATINGS D-C PLATE VOLTAGE - 2500 MAK VOLTS D-C SCREEN VOLTAGE ----. . . -400 MAX. VOLTS . D-C GRID VOLTAGE --. . . . - - 500 MAX. VOLTS D-C PLATE CURRENT --. 200 MAX. MA PLATE DISSIPATION -. . . 85 MAX. WATTS SCREEN DISSIPATION -. 20 MAX. WATTS . GRID DISSIPATION -5 MAX. WATTS

TYPICAL OPERATION (Frequencies below 120 Mi	:.)
---	-----

D-C Plate Voltage					-		2000	2500	3000	volts
D-C Screen Voltage		-	*		+		350	350	350	volts
D-C Grid Voltage			-	10.0	*		-100	-150	-150	valts
D-C Plate Current			4	÷			200	200	167	ma
D-C Screen Current				-	-		50	40	30	ma
D-C Grid Current						~	12	12	9	ma
Screen Dissipation					-		18	14	10.5	walts
Grid Dissipation				1.1			1.6	2	1.2	watts
Peak R-F Grid Input	Vol	age	(00	[. x 0 10	-		230	320	280	volts
Driving Power (app	rox.	້			-		2.8	3.8	2.5	watts
Plate Power Input		÷.,		1.1			400	500	500	watts
Plate Dissipation	-				-		125	125	125	watts
Plate Power Output		-		-	-		275	375	375	watts
TYPICAL OPERATIO	NIF	requ	encie	as belo	۵w	120 1	Ac.}			
D-C Plate Voltage				-		-		2000	2500	volts
D-C Screen Voltage				-	-			350	350	volts
D-C Grid Voltage				-	-			-220	-210	volts
D-C Plate Current				-	-	-		150	152	ma
D-C Screen Current			-	-		-		33	30	ma
D-C Grid Current				-	-	1.4		10	9	ma
Screen Dissipation								11.5	10.5	watts
Grid Dissipation								1.6	1.4	watts
Peak A-F Screen Vo	oltoa	e. 10	095	Modu	lat	ion		210	210	volts
Peak R-F Grid Inpu	t Vol	tage	(00	prox.)	-			375	360	volts
Driving Power (app	rox.	3	-		-			3.8	3.3	watts
Plote Power Input							41.12	300	380	watts
Plate Dissipation		-	-	-			21.14	75	80	watts
Plate Power Output		-	-	-				225	300	watts

Indicates change from sheet dated 3-15-50 (Effective 1-5-53) Copyright, 1953 by Eitel-McCullough, Inc. . 1 Above 120 Mc, the maximum plate voltage rating depends upon frequency See page 4.



AUDIO-FREQUENCY POWER AMPLIFIER AND MODULATOR

Class-AB1.

MAXIMUM	RATINGS											
D-C PLATE	VOLTAG	ε.	•	•	•	-	•	-	-	-	3000	MAX. VOLTS
D-C SCRE	EN VOLTA	GE -	•	•	•	•	•	-	-	-	600	MAX. VOLTS
MAX-SIGN	AL D-C P	LATE	CURRE	ΕNT,	PER	TUBE	•	•	•	-	225	MAX. MÁ
PLATE DIS	SIPATION,	PER	TUBE	-	-	-	-	-	-	-	125	MAX. WATT
SCREEN D	ISSIPATIO	N. PE	R TUBE		-	-		-		-	20	MAX. WATT

AUDIO-FREQUENCY POWER AMPLIFIER AND MODULATOR

Class-AB).

WAXIW	UM R.	ATING	S												
D-C PL	ATE V	OLTA	GE	-	-	-	-	-	-	-	-	-	3000	MAX. V	olts
D-C SC	CREEN	VOLT	AGE	-	-	-	-	-	-	-	-	-	400	MAX. V	OLTS
MAX-S	IGNAL	D-C	PLAT	E	CURREN	ŧΤ,	PER	TUBE	-	-	•		225	MAX. M	A
PLATE	DISSIP	ATION	I, PEF	۲S	UBE	-	•	•	-	•	•	-	125	MAX. W	ATTS
SCREEM	V DISS	IPATIC	DN. P	ER	TUBE	-	-	-	-	-		-	20	MAX. W	ATTS

D-C Plate Voltage	-	-	1500	20	00	2500	vaits
D-C Screen Voltage	-	-	600	6	00	600	volts
D-C Grid Voltage ²	-	•	-90	-	-94	-96	volts
Zero-Signal D-C Plate Current	•	•	60		50	50	ma
Max-Signal D-C Plate Current	-	-	222	2	40	232	ma
Zero-Signal D-C Screen Current	-	-	-1.0	-	0.5	-0.3	ma
Max-Signal D-C Screen Current	• 1	-	17		6.4	8,5	ma
Effective Load, Plate-to-Plate -	-	- 1	0.200	13,4	00	20,300	ohms
Peak, A-F Grid Input Voltage (per	tube)		90		94	96	volts
Driving Power -	-	-	0		0	0	watt
Max-Signal Plate Dissipation (per	tubi	e)	87.5	1	25	125	watts
Max-Signal Plate Power Output	-	-	158	2	230	330	watts
Total Harmonic Distortion -	-	-	5		2	2.6	per ct
TYPICAL OPERATION (Sinusoidal v	wave	, tr	wo tubes	s unless o	therwise	specified)	
D-C Plate Voltage	-	-	-	1500	2000	2500	volts
D-C Screen Voltage	-	-	-	350	350	350	volts
D-C Grid Voltage	-	-	•	-41	-45	-43	volts
Zero-Signal D-C Plate Current	-	-	-	87	72	93	ma
Max-Signal D-C Plate Current	-	-	-	400	300	260	ma
Zero-Signal D-C Screen Current	-	-	-	0	0	0	mα
Max-Signal D-C Screen Current	-	-	-	34	5	6	ma
Effective Load, Plate-to-Plate -	-			7200	13,600	22,200	Ct
Peak A-F Grid Input Voltage (per	tube	1	-	141	105	89	
Max-Signal Ava, Driving Power (a							
	ppro	x.,	•	2.5	1.4		
Max-Signal Peak Driving Power	ippro	•x., -	' :	2.5 5.2	3.1		د)، ب
Max-Signal Peak Driving Power Max-Signal Plate Dissipation (per	ippro - tube) -)	· ·	5.2	1.4 3.1 125		watts
Max-Signal Peak Driving Power Max-Signal Plate Dissipation (per Max-Signal Plate Power Output	ippro - tube -) - -	-	5.2 5.2	1.4 3.1 125 350	.J	watts watts

TYPICAL OPERATION (Sinusoidal wave, two tubes unless otherwise specified)

² The effective grid circuit resistance for each tube must not exceed 250,000 ohms. ³ Driving power increases above : See page 4.

IF IT IS DESIRED TO OPERATE THIS TUBE UNDER CONDITIONS WIDELY DIFFERENT FROM THOSE GIVEN UNDER "TYPICAL OPERATION," POSSIBLY EXCEEDING THE MAXIMUM RATINGS GIVEN FOR CW SERVICE, WRITE EITEL-MCCULLOUGH, INC., FOR INFORMATION AND RECOMMENDATIONS.

APPLICATION

MECHANICAL

Mounting—The 4-125A must be mounted vertically, base down or base up. The socket must be constructed so as to allow an unimpeded flow of air through the holes in the base of the tube and must also provide clearance for the glass tip-off which extends from the center of the base. The tube should be mounted above the chassis deck to allow free circulation of air in the manner shown in the mounting diagram below. The above requirements are met by the E. F. Johnson Co. socket No. 122-275, the National Ca. socket No. HX-100, or a similar socket.

A flexible connecting strap should be provided between the HR-6 Heat Dissipating Plate Connector on the plate terminal and the external circuit. The tube must be protected from severe vibration and shock.



4-125A mounting providing base cooling, shielding and isolation of output and input compartments.

Cooling-Adequate cooling must be provided for the seals and envelope of the 4-125A. In continuous-service applications, the temperature of the plate seal, as measured on the top of the plate cap, should not exceed 170° C. A relatively slow movement of air past the tube is sufficient to prevent seal temperatures in excess of maximum at frequencies below 30 Mc. At frequencies above 30 Mc., radio-frequency losses in the leads and envelope contribute to seal and envelope heating, and special attention should be given to cooling. A small fan or centrifugal blower directed toward the upper portion of the envelope will usually provide sufficient circulation for cooling at frequencies above 30 Mc., however.

Indicates change from sheet dated 3-15-50

In intermittent-service applications where the "on" time does not exceed a total of five minutes in any ten-minute period, plate seal temperatures as high as 220° C. are permissible. When the ambient temperature does not exceed 30° C. it will not ordinarily be necessary to provide forced cooling to hold the temperature below this maximum at frequencies below 30 Mc., provided that a heat-dissipating plate connector is used, and the tube is so located that normal circulation of air past the envelope is not impeded.

Provision must be made for circulation of air through the base of the tube. Where shielding or socket design makes it impossible to allow free circulation of air through the base, it will be necessary to apply forced-air cooling to the stem structure. An air flow of two cubic feet per minute through the base will be sufficient for stem cooling.

ELECTRICAL

Filament Voltage-For maximum tube life the filament voltage, as measured directly at the filament pins, should be the rated value of 5.0 valts. Unavoidable variations in filament voltage must be kept within the range from 4.75 to 5.25 volts.

Bias Voltage—D-c bias voltage for the 4-125A should not exceed 500 volts. If grid-leak bias is used, suitable protective means must be provided to prevent excessive plate or screen dissipation in the event of loss of excitation.

Screen Voltage—The d-c screen voltage for the 4-125A should not exceed 400 volts, except for class-AB1 audio operation.

Plate Voltage—The plate-supply voltage for the 4-125A should not exceed 3000 volts for frequencies below 120 Mc. The maximum permissible plate voltage is less than 3000 volts above 120 Mc., as shown by the graph on page 4.

Grid Dissipation—Grid dissipation for the 4-125A should not be allowed to exceed five watts. Grid dissipation may be calculated from the following expression:

$$\begin{split} P_g = e_{cmp} I_c \\ \text{where } P_g = Grid \ \text{dissipation}, \\ e_{cmp} = \text{Peak positive grid voltage, and} \end{split}$$

$l_c = D-c$ grid current.

ecr

ecmp may be measured by means of a suitable peak voltmeter connected between filament and grid⁴.

Screen Dissipation—The power dissipated by the screen of the 4-125A must not exceed 20 watts. Screen dissipation is likely to rise to excessive values when the plate voltage, bias voltage or plate load are removed with filament and screen voltages applied. Suitable protective means must be provided to limit screen dissipation to 20 watts in the event of circuit failure.

⁴ For suitable peak v.t.v.m. circuits see, for instance, "Vacuum Tube Ratings," Eimac News, January, 1945. This article is available in reprint form on request.

Eimac (4021)

Plate Dissipation—Under normal operating conditions, the plate dissipation of the 4-125A should not be allowed to exceed 125 watts in unmodulated applications.

In high-level-modulated amplifier applications, the maximum allowable carrier-condition plate dissipation is 85 watts. The plate dissipation will rise to 125 watts under 100% sinusoidal modulation.

Plate dissipation in excess of the maximum rating is permissible for short periods of time, such as during tuning procedures.

OPERATION

Class-C Telegraphy or FM Telephony—The 4-125A may be operated as a class-C telegraph or FM telephone amplifier without neutralization up to about 30 Mc. if reasonable precautions are taken to prevent coupling between input and output circuits external to the tube. A arounded metallic plate on which the socket may be mounted as shown in the mounting diagram on page two provides an effective isolating shield between grid and plate circuits. In single-ended circuits, plate, grid, filament and screen by-pass capacitors should be returned through the shortest possible leads to a common chassis point. In push-pull applications the filament and screen terminals of each tube should be by-passed to a common chassis point by the shortest possible leads, and short, heavy leads should be used to interconnect the screens and filaments of the two tubes. Care should be taken to prevent leakage of radiofrequency energy to leads entering the amplifier, to prevent grid-plate coupling between these leads external to the amplifier.

Where shielding is adequate, the feed-back at frequencies above 100 Mc. is due principally to screen-lead-inductance effects, and it becomes necessary to introduce in-phase voltage from the plate circuit into the grid circuit. This can be done by adding capacitance between plate and grid external to the tube. Ordinarily, a small metal tab approximately 34-inch square connected to the grid terminal and located adjacent to the envelope opposite the plate will suffice for neutralization. Means should be provided for adjusting the spacing between the neutralizing capacitor plate and the envelope, but care must be taken to prevent the neutralizing plate from touching the envelope. An alternative neutralization scheme is illustrated in the diagram below. In this circuit feed-back is eliminated by series-tuning the screen to ground with a small capacitor. The socket screen terminals should be strapped together, as shown on the diagram, by the shortest possible lead, and the leads from the screen terminal to the capacitor, C, and from the capacitor to ground should be made as short as possible. All connections to the screen terminals should be made to the center of the strap between the terminals, in order to equalize the current in the two screen leads and prevent overheating one of them. The value for C given under the diagram presupposes the use of the shortest possible leads.

At frequencies below 100 Mc. ordinary neutralization systems may be used. With reasonably effective shielding, however, neutralization should not be required below about 30 Mc.

The driving power and power output under typical operating conditions, with maximum output and plate voltage, are shown an page 4. The power output shown is the actual plate power delivered by the tube; the power delivered to the load will depend upon the efficiency of the plate tank and output coupling system. The driving power is likewise the driving power required by the tube (includes bias loss). The driver output power should exceed the driving power requirement by a sufficient margin to allow for couplingcircuit losses. These losses will not ordinarily amount to more than 30 or 40 per cent of the driving power, except at frequencies above 150 Mc. The use of silver-plated linear tank-circuit elements is recommended at frequencies above 100 Mc.

Conventional capacitance-shortened quarter-wave linear grid tank circuits



Screen-tuning neutralization circuit for use above 100 Mc. C is a small split-stator capacitor.

 $C(\mu\mu fd) = \frac{640,000}{f^2 (Mc.)}$, approx. having a calculated Z_0 of 160 ohms or less may be used with the 4-125A up to 175 Mc, Above 175 Mc, linear grid tank circuits employing a "capacitor"type shorting bar, as illustrated in the diagram below, may be used. The capacitor, C1, may consist of two silver-plated brass plates one inch square with a piece of .010-inch mica or polystyrene as insulation.

Class-C AM Telephony—The r-f circuit considerations discussed above under Class-C Telegraphy or FM Telephony also apply to amplitude-modulated operation of the 4-125A. When the 4-125A is used as a class-C highlevel-modulated amplifier, modulation should be applied to both plate and screen. Modulation voltage for the screen may be obtained from a separate winding on the modulation transformer, by supplying the screen voltage via a series dropping resistor from the unmodulated plate supply, or by the use of an audio-frequency reactor in the positive screen-supply lead. When screen modulation is obtained by either the series-resistor or the audio-reactor method, the audio-frequency variations in screen current which result from variations in plate valtage as the plate is modulated automatically give the required screen modulation. Where a reactor is used, it should have a rated inductance of not less than 10 henries divided by the number of tubes in the modulated amplifier and a maximum current rating of two or three times the operating d-c screen current. To prevent phase shift between the screen and plate modulation voltages at high audio frequencies, the screen by-pass capacitor should be no larger than necessary for adequate r-f by-passing. Where screen voltage is obtained from a separate winding on the modulation transformer, the screen winding should be designed to deliver the peak screen modulation voltage given in the typical operating data on page 1.

For high-level modulated service, the use of partial grid-leak bias is recommended. Any by-pass capacitors placed across the grid-leak resistance should have a reactance at the highest modulation frequency equal to at least twice the arid-leak resistance.

Class-AB1 and Class-AB2 Audio-Two 4-125A's may be used in a pushpull circuit to give relatively high audio output power at low distortion. Maximum ratings and typical operating conditions for class-AB1 and class-AB2 audio operation are given in the tabulated data.

When type 4-125A tubes are used as class-AB1 or class-AB2 audio amplifiers at 1500 plate volts, under the conditions given under "Typical Operation," the screen voltage must be obtained from a source having reasonably good regulation, to prevent variations in screen voltage from zero-signal to maximum-signal conditions. The use of voltage regulator tubes in a standard circuit will provide adequate regulation. The variation in screen current at plate voltages of 2000 and above is low enough so that any screen power supply having a normal order of regulation will serve. The driver plate supply makes a convenient source of screen voltage under these conditions.

Grid bias voltage for class-AB₂ service may be obtained from batteries or from a small fixed-bias supply. When a bias supply is used, the d-c resistance of the bias source should not exceed 250 ohms. Under class-AB1 conditions the effective grid-circuit resistance for each tube should not exceed 250.000 ohms.

The peak driving power figures given in the class-A82 tabulated data are included to make possible an accurate determination of the required driver output power. The driving amplifier must be capable of supplying the peak driving power without distortion. The driver stage should, therefore, be capable of providing an undistorted average output equal to half the peak driving power requirement. A small amount of additional driver output should be provided to allow for losses in the coupling transformer.

The power autput figures given in the tabulated data refer to the total power output from the amplifier tubes. The useful power output will be from 5 to 15 per cent less than the figures shown, due to losses in the output transformer.



Typical circuit arrangement useful for frequencies above. 175 Mc.

C1—See above.

C2-Neutralizing capacitor.

C3-.001µfd.

C4-100µµfd.

L1-3/8" dia. copper spaced, center-to-center, 6" long. -7/8" dia. brass, silver plated, spaced 11/2" center-to-center,

14″ long. Page Three

Eimac (4D21)



COMPONENTS FOR TYPICAL CIRCUITS

(Diagrams, Page 5)

- $L_{p1}-C_{p1}$ —Tank circuit appropriate for operating frequency; Q = 12. Capacitor plate spacing = .200".
- $L_{p2}-C_{p2}$ —Tank circuit appropriate for operating frequency; Q = 12. Capacitor plate spacing = .200''.
- L_{p3} - C_{p3} -Tank circuit appropriate for operating frequency; Q = 12. Capacitor plate spacing = .375''.
- $L_{p4}-C_{p4}$ —Tank circuit appropriate for operating frequency; Q = 12. Capacitor plate spacing = .375".
- Lg1-Cg1—Tuned circuit appropriate for operating frequency.
- L_{g2}^{0} - L_{g2}^{0} -Tuned circuit appropriate for operating frequency. C1-.002- μ fd., 500-v. mica
- C2-.002-µfd., 5000-v. mica
- C_3 -.001- μ fd., 2500-v. mica C4-16- μ fd., 450-v. electrolytic
- C5-10-µfd., 25-v. electrolytic R1-7000 ohms, 5 watts
- R2-70,000 ohms, 100 watts
- R₃-3500 ohms, 5 watts
- R4-35,000 ohms, 200 watts
- R5-560 ohms, 1 watt
- R6-25,000 ohms, 2 watts
- R7-1500 ohms, 5 watts
- RFC1-2.5-mhy., 125-ma. r-f choke RFC2-1-mhy., 500-ma. r-f choke
- T1-10-watt driver transformer; ratio pri. to 1/2 sec. approx. 2:1.
- T_2 —200-watt modulation transformer; ratio pri. to sec. approx. 1:1; pri. impedance = 16,200 ohms, sec. impedance = 16,500 ohms. -5-watt driver transformer; ratio pri. to ½ sec. approx. 1.1:1. Тз-
- T₄—400-wait modulation transformer; ratio pri. to sec. approx. 2.7;1;
- pri, impedance = 22,200 ohms, sec. impedance = 8300 ohms.

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Page Four





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Typical radio-frequency power amplifier circuit, Class-C telegraphy, 500 watts input.



Typical radio-frequency power amplifier circuit, Class-C telegraphy, 1000 watts input.





Typical high-level-modulated r-f amplifier circuit, with modulator and driver stages, 380 watts plate input.

Typical high-level-modulated r-f amplifier circuit, with modulator and driver stages, 750 watts plate input.

SEE PRECEDING PAGE FOR LIST OF COMPONENTS



4-125A (4021)

EITEL-MCCULLOUGH, INC.

SAN BRUNO, CALIFORNIA

4 - 2 5 0 R (5D22) RADIAL-BEAM POWER TETRODE

> MODULATOR OSCILLATOR AMPLIFIER

> > Eimac HR-6

6.38 inches 3.56 inches 8.0 ounces

2.0 pounds

The Eimac 4-250A is a compact, ruggedly constructed power tetrode having a maximum plate dissipation rating of 250 watts. It is intended for use as an amplifier, oscillator or modulator. The low grid-plate capacitance of this tetrode coupled with its low driving-power requirement allows considerable simplification of the associated circuit and driver stage.

considerable simplification of the associated circuit and driver stage. The 4-250A is cooled by radiation from the plate and by circulation of forced-air through the base and around the envelope.

GENERAL CHARACTERISTICS

		-								_						
Filament: Thoriated	tung	neta														
Voltage	-	-	-	-	-		-	-	-	-	-		•	5	.0 vo	lts –
Current	-	-	-			- 1	-	-	-	-	-	-	- I-	4.5 a	mpei	20
Grid-Screen Amplif	icatio	n Fa	ctor	{Ave	irage)	-	-	-	-	-	-	-	-	-	!	5.1
Direct Interelectrod	a Cap	acita	inces	(Av	erage											
Grid-Plate	- '	-	-		-	-	-	-	-	-	-	-	-	0.1	2 μμ	fd
Input	-	-	-	-		-	-	-	-	-	-	-		12.	7 μμ	fd
Output	-	-	-	-	-	-	-	-	-		-	-	-	4.	5 μμ	fd
Transconductance (I	b = 10)0 ma	і. Е ь	= 25	.V00	$E_{c2} =$	500V.	.)		-	-	-	-	4000	μ ml	105
Frequency for Maxi	mum	Rati	ngs	-	-	-	-	-	-	-	-	-	-	•	75 N	lc.
AECHANICAL																
Base	-	-	-	-	-	-	-	-	-	-	-		5-pir	n met	al sh	
Recommended Sock	et	-	-	-	-	-	-	-	E. F . Nationa	lohns I Co	on (. No	Co. so . HX-	l OO, c	No. I or equ	22-2 ivale	75, nt.
Basing	-	-	-	-	-	-	-	-	-	-	-	-	-	See	drawi	ng
Mounting Position	-		-	-	-	-	-		-	-	Ver	tical,	basa	dow	n or	up
Cooling	-	-	-	-	-	-	-	-	-	-	R	adiat	ion an	d foi	ced	air
Recommended Heat	Dissi	patin	g Pla	te Co	onnect	or	-	-	-	-	-	-	-	-	-	-
Maximum Overall D	imens	ions:	-													
Length	-		-	-	_	-	-	-	-	-	-	-	-	-	-	-
Diameter	-	-	-	-	-	-		-	-	-	_	-				-
Net Weight	-	-		-		_	-		_	_		_				1.

Note: Typical operation data are based on conditions of adjusting to a specified plate current, maintaining fixed conditions of grid bias, screen voltage, and r-f grid voltage. It will be found that if this procedure is followed, there will be little variation in power output between tubes even though there may be some variation in grid and screen currents. Where grid bias is obtained principally by means of a grid resistor, to control plate current it is necessary to make the resistor-adjustable.

RADIO-FREQUENCY POWER AMPLIFIER AND OSCILLATOR	TYPICAL OPERATION (Frequencies below 75 Mc.) D-C Plate Voltage
Class-C FM or Telegraphy (Key-down conditions, I tube)	D-C Screen Voltage 500 500 500 Volts
MANIMUM BATINGS	D-C Grid Voltage
MAXIMUM KATINGS	
D-C PLATE VOLTAGE' 4000 MAX. VOLTS	D.C. Screen Corrent
D-C SCREEN VOLTAGE 600 MAX. VOLTS	Screen Distinction
D-C GRID VOLTAGE	Grid Dissipation 035 0.8 0.46 watts
D.C. PLATE CURRENT	Peak R-F Grid Input Voltage (approx.) - 220 265 303 volts
	Driving Power (approx.) ² 1.70 2.6 2.46 watts
PLATE DISSIPATION	Plate Power Input 750 1035 1250 watts
SCREEN DISSIPATION 35 MAX. WATTS	Plate Dissipation 175 235 250 watts
GRID DISSIPATION IO MAX. WATTS	Plate Power Output 575 800 1000 waits
PLATE-MODULATED RADIO-FREQUENCY	TYPICAL OPERATION (Frequencies below 75 Mc.)
AMPLIFIER	D-C Plate Voltage 2500 3000 volts
Class.C. Talankaan	D-C Screen Voltage 400 400 volts
Carrier conditions unless otherwise exection 1 tarked	D-C Grid Voltage
Carrier conditions unless offerwise specified, i tubel	D-C Plate Current 200 225 ma
MAXIMUM RATINGS	D-C Screen Current 30 30 ma
D.C. PLATE VOLTAGE	D-C Grid Current · · · · · · · 9 9 ma
	Peak A-F Screen Voltage (100% modulation) - 350 350 volts
D-C SCREEN VOLTAGE 600 MAX, VOLTS	Screen Dissipation 12 12 watts
D-C GRID VOLTAGE	Grid Dissipation 1.8 2.7 watts
D-C PLATE CURRENT 275 MAX. MA	Peak R-F Grid Input Voltage (approx.) 255 365 volts
PLATE DISSIPATION	Driving Power (approx.) 2.2 3.2 watts
	Plate Power Input 500 675 waits
SCREER DISSIFATION 35 MAX. WATS	Plate Dissipation 125 165 watts
GRID DISSIPATION IO MAX. WATTS	Plate Power Output 375 510 watts
	1Above 75 Mc, the maximum plate voltage rating depends upon frequency

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Shipping Weight (Average)

See page four.

Driving power increases above 40 Mc. See page four.


AUDIO-FREQUENCY POWER AMPLIFIER AND MODULATOR-CLASS AB

MAYIMIM PATINGS (PEP TURE)

4000 MAX. VOLTS
600 MAX. VOLTS
350 MAX. MA
250 MAX. WATTS
35 MAX. WATTS
10 MAX. WATTS
ICAL OPERATION CLASS AB,
nusoidal wave, two tubes unless otherwise specified)
Plate Voltage - - 1500 2000 2500 3000 volts Screen Voltage - - 300 300 300 300 volts Grid Voltage - - 48 - - 53 volts o-Signal D-C Plate Current 100 120 120 125 ma x-Signal D-C Screen Current 485 510 500 473 ma x-Signal D-C Screen Current 34 26 23 33 ma x-Signal D-C Screen Current 34 26 23 33 ma x-Signal D-C Screen Current 34 26 23 33 ma k-A-F Grid Input Voltage - - 99 100 99 volts x-Signal Avg. Driving Power - - 2.1 2.3 2.2 1.9 watts x-Signal Peak Driving Power 4.7 5.5 4.6 watts x-Signal Plate Dissipation 150 150 100 90 watts
(per rube)

IF IT IS DESIRED TO OPERATE THIS TUBE UNDER CONDITIONS WIDELY DIFFERENT FROM THOSE GIVEN UNDER "TYPICAL OPERATION", POSSIBLY EXCEEDING THE MAXIMUM RATINGS GIVEN FOR CW SERVICE, WRITE EITEL-McCULLOUGH, INC., FOR INFORMATION AND RECOMMENDATIONS.

APPLICATION

Mechanical

Mounting—The 4-250A must be mounted vertically, base down or base up. The socket must be constructed so as to allow an unimpeded flow of air through the holes in the base of the tube and must also provide clearance for the glass tip-off which extends from the center of the base. The tube should be mounted above the chassis deck to allow free circulation of air in the manner shown in the mounting diagram below. The metal tubebase shell should be grounded by means of suitable spring fingers. The above requirements are met by the E. F. Johnson Co. socket No. 122-275, the National Co. socket No. HX-100, or a similar socket.

A flexible connecting strap should be provided between the HR-6 Heat Dissipating Plate Connector on the plate terminal and the external circuit. The tube must be protected from severe vibration and shock.



4-250A mounting providing base cooling, shielding and isolation of output and input compartments.

Indicates change from sheet dated 7-1-51

Cooling—Adequate cooling must be provided for the seals and envelope of the 4-250A. Forced-air circulation in the amount of five cubic feet per minute through the base of the tube is required. This air should be applied simultaneously with filament power. The temperature of the plate seal, as measured on the top of the plate cap, should not exceed 170°C. in continuousservice applications.

A relatively slow movement of air past the tube is sufficient to prevent a plate seal temperature in excess of the maximum rating at frequencies below 30 Mc. At frequencies above 30 Mc., radio-frequency losses in the leads and envelope contribute to seal and envelope heating and special attention should be given to bulb and plate seal cooling. A small fan or centrifugal blower directed toward the upper portion of the envelope will usually provide sufficient circulation for cooling at frequencies above 30 Mc. (The Eimac 4-400A Air-System Socket provides a convenient method of mounting and cooling the 4-250A at VHF, should the user desire to use it. Full information is available on the 4-400A data sheet, or it will be sent from the factory on request.)

In intermittent-service applications where the "on" time does not exceed a total of five minutes in any ten-minute period, plate-seal temperatures as high as 220° C, are permissible. When the ambient temperature does not exceed 30° C. It will not ordinarily be necessary to provide forced cooling of the bulb and plate seal to hold the temperature below this maximum at frequencies below 30 Mc., provided that a heat-radiating plate connector is used, and the tube is so located that normal circulation of air past the envelope is not impeded.

Electrical

Filament Voltage—For maximum tube life the filament voltage, as measured directly at the base pins, should be the rated value of 5.0 volts. Variations should be held within the range of 4.75 to 5.25 volts.

Bias Voltage—D-c bias voltage for the 4-250A should not exceed 500 volts. If grid-leak bias is used, suitable protective means must be provided to prevent excessive plate or screen dissipation in the event of loss of excitation.



Grid Dissipation—Grid dissipation for the 4-250A should not be allowed to exceed ten watts. Grid dissipation may be calculated from the following expression:

P₈ ≕ e_{cmµ}l_c where P₈ = Grid dissipation e_{cmp} = Peak positive grid voltage, and l_c = D-c grid current.

 $e_{\rm cmp}$ may be measured by means of a suitable peak voltmeter connected between filament and grid*.

Screen Voltage — The d-c screen voltage for the 4-250A should not exceed 600 volts.

Screen Dissipation—The power dissipated by the screen of the 4-250A must not exceed 35 watts. Screen dissipation is likely to rise to excessive values when the plate voltage, bias voltage or plate load is removed with filament and screen voltages applied. Suitable protective means must be provided to limit screen dissipation to 35 watts in the event of circuit failure.

Plate Voltage — The plate-supply voltage for the 4-250A should not exceed 4000 volts for frequencies below 75 Mc. Above 75 Mc., the maximum permissible plate voltage is less than 4000 volts, as shown by the graph on page four.

Plate Dissipation—Under normal operating conditions, the plate dissipation of the 4-250A should not be allowed to exceed 250 watts in unmodulated applications.

In plate-modulated amplifier applications, the maximum allowable carrier-condition plate dissipation is 165 watts.

Plate dissipation in excess of the maximum rating is permissible for short periods of time, such as during tuning procedures.

Operation

Class-C FM or Telegraphy—The 4-250A may be operated as a class-C amplifier, FM or telegraphy, without neutralization up to 30 Mc. if reasonable precautions are taken to prevent coupling between input and output circuits external to the tube. A grounded metallic plate on which the socket may be mounted and to which suitable connectors may be attached to ground the tube base shell, provides an effective isolating shield between grid and plate circuits. In single-ended circuits, plate, grid, filament and screen by-pass capacitors should be returned through the shortest possible leads to a common chassis point. In pushpull applications the filament and screen terminals of each tube should be by-passed to a common chassis point by the shortest possible leads, and short, heavy leads should be used to interconnect the screens and filaments of the two tubes. Care should be taken to prevent leakage of radio-frequency energy to leads



Screen-tuning neutralization circuit for use above 45 Mc. C — Approximately 100µµfd. per section, maximum.

entering the amplifier in order to minimize grid-plate coupling between these leads external to the amplifier.

At frequencies from 30 Mc. to 45 Mc. ordinary neutralization systems may be used.

Where shielding is adequate, the feed-back at frequencies above 45 Mc. is due principally to screen-lead-inductance effects, and it becomes necessary to introduce in-phase voltage from the plate circuit into the grid circuit. This can be done by adding capacitance between plate and grid external to the tube. Ordinarily, a small metal tab approximately 3/-inch square connected to the grid terminal and located adjacent to the envelope opposite the plate will suffice for neutralization. Means should be provided for adjusting the spacing between the neutralizing capacitor plate and the envelope. An alternative neutralization scheme is illustrated in the diagram below. In this circuit, feedback is eliminated by series-tuning the screen to ground with a small capacitor. The socket screen terminals should be strapped together, as shown on the diagram, by the shortest possible lead, and the leads from the screen terminal to the capacitor. C, and from the capacitor to ground should be made as short as possible.

Driving power and power output under maximum output and plate voltage conditions are shown on page 4. The power output shown is the actual plate power delivered by the tube; the power delivered to the load will depend upon the efficiency of the plate tank and output coupling system. The driving power is likewise the driving power required by the tube (includes bias loss). The driver output power should exceed the driving power requirement by a sufficient margin to allow for coupling-circuit losses. The use of silver-plated linear tank-circuit elements is recommended for all frequencies above 75 Mc.

above under Class-C FM or Telegraphy also apply to amplitude-modulated operation of the 4-250A. When the 4-250A is used as a class-C plate-modulated amplifier, modulation should be applied to both plate and screen. Modulation voltage for the screen may be obtained from a separate winding on the modulation transformer, by supplying the screen voltage via a series dropping resistor from the unmodulated plate supply, or by the use of an audio-frequency reactor in the positive screen-supply lead. When screen modulation is obtained by either the seriesresistor or the audio-reactor method, the audio-frequency variations in screen current which result from the variations in plate voltage as the plate is modulated automatically give the required screen modulation. Where a reactor is used, it should have a rated inductance of not less than 10 henries divided by the number of tubes in the modulated amplifier and a maximum current rating of two or three times the operating d-c screen current. To prevent phase shift between the screen and plate modulation voltages at high audio frequencies, the screen bypass capacitor should be no larger than necessary for adequate r-f by-passing.

For plate-modulated service, the use of partial grid-leak bias is recommended. Any by-pass capacitors placed across the gridleak resistance should have a reactance at the highest modulation frequency equal to at least twice the grid-leak resistance.

Class-AB, and **Class-AB**. Audio — Two 4-250A's may be used in a push-pull circuit to give relatively high audio output power at low distortion. Maximum ratings and typical operating conditions for class-AB, and class-AB₂ audio operation are given in the tabulated data.

Screen voltage should be obtained from a source having reasonably good regulation to prevent variations in screen voltage from zero-signal to maximum-signal conditions. The use of voltage regulator tubes in a standard circuit should provide adequate regulation.

Grid bias voltage for class-AB₂ service may be obtained from batteries or from a small fixed-bias supply. When a bias supply is used the d-c resistance of the bias source should not exceed 250 ohms. Under class-AB₁ conditions the effective grid-circuit resistance should not exceed 250,000 ohms.

^a For suitable peak v.t.v.m. circuits see, for instance, "Vacuum Tube Ratings," Eimac News, January, 1945. This article is available in reprint form on request.



The peak driving power figures given in the class-AB₂ tabulated data are included to make possible, an accurate determination of the required driver output power. The driver amplifier must be capable of supplying the peak driving power without distortion. The driver stage should, therefore, be capable of providing an undistorted average output equal to half the peak driving power requirement. A small amount of additional driver output should be provided to allow for losses in the coupling transformer.

In some cases the maximum-signal plate dissipation shown under "Typical Operation" is less than the maximum rated plate dissipation of the 4-250A. In these cases, the plate dissipation reaches a maximum value, equal to the maximum rating, at a point somewhat below maximum-signal conditions.

The power output figures given in the tabulated data refer to the total power output from the amplifier tubes. The useful power output will be from 5 to 15 per cent less than the figures shown, due to losses in the output transformer.



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Typical radio frequency power amplifier circuit, Class-C telegraphy, 1000 watts input.



(5D22)

Typical high-level-modulated r-f amplifier circuit, with modulator stage, 675 watts input.



Typical high-level-modulated r-f amplifier circuit, with modulator and driver stages, 1000 watts input.

COMPONENTS FOR TYPICAL CIRCUITS

 $\begin{array}{l} L_{p1} - C_{p3} & - \text{Tank circuit appropriate for operating frequency;} \\ Q = 12. \ \text{Capacitor plate spacing} = .200^{''}. \\ L_{p2} - C_{p2} - \text{Tank circuit appropriate for operating frequency;} \end{array}$ Q = 12. Capacitor plate spacing = .200". Lps - Cns — Tank circuit appropriate for operating frequency; $\phi = 12$. Capacitor plate spacing = .375". L_{g1} - C_{k1} — Tuned circuit appropriate for operating frequency. Lg2 -Cg2 -- Tuned circuit appropriate for operating frequency. C1 — .002-ufd. 500-v. mica C2----- ,002-ufd. 5000-v mica — .001-ufd., 2500-v. mica C₃ — .1-ufd., 1000-v. paper — .1-ufd. 600-v. paper C. - ,5-ufd. 600-v paper - .03-ufd., 600-v. paper - .1-ufd., 1000-v. paper - .25-ufd., 1000-v. paper – 86,700 ohms, adjustable 100,000 ohms, 100 watts - 250,000 ohms, 1/2 watt R4 - 15,000 ohms, 5 watts Rs --- 25,000 ohms, 2 watts - 2,500 ohms, 5 watts - 35,000 ohms, 160 watts R. R. - 250,000 ohms, 1/2 watt Ro --- 200,000 ohms, 2 watts - 500 ohms, 1/2 watt - 1 megohm, 1/2 watt R10 · R11 - $R_{12} - 100,000 \text{ ohms, } 1 \text{ watt}$ $R_{13} - 200,000 \text{ ohms, } 1/2 \text{ watt}$ R14 - 10,000 ohms, 1/2 watt R₁₅ - 50 ohms, 10 watts R11 --- 100,000 ohms, 100 watts RFC: — 2.5-mhy., 125-ma. r-f choke RFC: — 1-mhy., 500-ma. r-f choke T1-350-watt modulation transformer; ratio pri. to sec. approx.

- 1.5 : 1; pri. impedance 20,300 ohms, sec. impedance 13,300 ohms.
- T₂-600-watt modulation transformer; ratio pri. to sec. approx. 1.8 : 1; pri. impedance 11,400 ohms, sec. impedance 6,250 ohms.





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EITEL-MCCULLOUGH, INC. SAN BRUNO, CALIFORNIA



RADIAL-BEAM POWER TETRODE MODULATOR OSCILLATOR AMPLIFIER

The Eimac 4-400A is a compact, ruggedly constructed power tetrode having a maximum plate dissipation rating of 400 watts. It is intended for use as an amplifier, oscillator or modulator. The low grid-plate capacitance of this tetrade coupled with its low driving-power requirement allows considerable simplification of the associated circuit and driver stage.

The 4-400A is cooled by radiation from the plate and by circulation of forced-air through the base, around the envelope, and over the plate seal. Cooling can be greatly simplified by using an Eimac 4-400A Air-System Socket and its accompanying glass chimney. This socket is designed to maintain the correct balance of cooling air between the component parts of the tube.

GENERAL CHARACTERISTICS

1004
1000
-
-
100
HR-6
Socket
Jociel
inches
incher
Inches Outpool
Junces
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inches
inches

Note: Typical operation data are based on conditions of adjusting to a specified plate current, maintaining fixed conditions of grid bias, screen voltage, and r-f grid voltage. It will be found that if this procedure is followed, there will be little variation in power output between tubes even though there may be some variation in grid and screen currents. Where grid bias is obtained principally by means of a grid resistor, to control plate current it is necessary to make the resistor adjustable.

RADIO FREQUENCY POWER AMPLIFIER AND OSCILLATOR Class-C Telegraphy or FM Telephony

MAXIMUM RATINGS (Key-down conditions, per tube to 110 Mc.)

D-C PLATE VOLTAGE	-	-				-
D-C SCREEN VOLTAGE				-	-	-
D-C PLATE CURRENT		-	-	-	-	-
PLATE DISSIPATION	-	-				-
SCREEN DISSIPATION	-		-		-	-
GRID DISSIPATION	-	-	-	-	-	-

TYPICAL OPERATION (Frequencies below 75 Mc., one tube)

		•							
D-C Plate Voltage	-	-				2500	3000	4000	volts
D-C Screen Voltage		-	-			500	500	500	volts
D-C Grid Vollage						-200	-220	-220	volts
D-C Plate Current		÷	-		-	350	350	350	ma
D-C Screen Current	-				-	46	46	40	ma
D-C Grid Current				-	-	18	19	18	ma
Screen Dissipation	-		-		-	23	23	20	watts
Grid Dissipation -				-	-	1.8	1.9	1.8	watts
Peak R-F Grid Input	Volta	qe			-	300	320	320	volts
Driving Power*			-		-	5.4	6 .1	5.8	watts
Plate Power Input		-	-	-		875	1050	1400	watts
Plate Dissipation -			-		-	235	250	300	watts
Plate Power Output		-	-		-	640	800	1100	watts
*Driving Power incr	eases	as	freq	uenc	y is	increas	ed. At	75 M	. the

driving power required is approximately 12 watts.

Guarantee applies only when the 4.400A is used as specified with adequate air in the 4-400A Air-System Socket or equivalent.

350 MAX. MA 400 MAX. WATTS 35 MAX. WATTS 10 MAX. WATTS

TYPICAL OPERATION (110 Mc., two tubes)

D-C Plate Voltage	-		-					3500	4000	volts
D-C Screen Voltage	•	-	-	-	-	-	-	500	500	volts
D-C Grid Voltage	-	-	-	-	•	-	•	-170	-170	volts
D-C Plate Current	-	-	-	-	-	-	-	500	540	ma
D-C Screen Current	-	-	•		-	-	•	34	31	ma
D-C Grid Current		-	-	-		•	•	20	20	ma
Driving Power (app	rox.)		-	-	-	-		20	20	watts
Plate Power Output	(a)	prox	.)	-				1 300	1600	watts
Useful Power Output		•	-	-	•	·	•	1160	1440	watts

4000 MAX. VOLTS 600 MAX. VOLTS

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Indicates change from sheet dated 4-1-51.



PLATE MODULATED RADIO FREQUENCY AMPLIFIER

Class-C Telephony (Carrier conditions unless otherwise specified. One tube)

MAXIMUM KATINGS							TYPICAL OPERATION (Frequencies below 75 Mc.)	
							D-C Plate Voltage 2000 2500 3000	volts
D-C PLATE VOLTAGE	-	-	-	3200	MAX.	VOLTS	D-C Screen Voltage 500 500 500	volts
							D-C Grid Voltage	volts
D-C SCREEN VOLTAGE	-	-	-	600	MAX.	VOLTS	D-C Plate Current 275 275 275	ma
							D-C Screen Current 30 28 26	ma
D-C GRID VOLTAGE	-	-	-	500	MAX.	VOLTS	D-C Grid Current 12 12 12	ma
							Screen Dissipation 15 14 13	watts
D-C PLATE CURRENT	-	-	-	275	MAX.	MA	Grid Dissipation	watts
							reak A-r Screen Voltage	
PLATE DISSIPATION -	-	-	-	270	MAX.	WATTS		VOITS
							Peak K-F Grid Input Voltage 240 240 240	VOITS
SCREEN DISSIPATION	•	-	-	35	MAX.	WATTS	Driving rower 3.5 3.5 3.5	watts
							Plate Power Input	watts
GRID DISSIPATION	_	-	_	10	MAX	WATTS	Plate Dissipation 1/0 1/8 195	Watts
				10	11/7//4		Flate Fower Output • • 380 510 630	watts

AUDIO FREQUENCY POWER AMPLIFIER AND MODULATOR-CLASS AB

MAXIMUM RATINGS (PER TUBE) D-C PLATE VOLTAGE

	0-0-0000	P44 4		~~ L	_		-	-	-	-	-	-	-	-	-	-	-	-	000	IAIWV'	1 OLIS	
	MAX-SIGN	IAL	D-C	PLA	TE	Cυ	RREN	IT –	-	-	-	-	-	-	-		-	-	350	MAX.	MA.	
	PLATE DI	SSIP	ATIO	N	-		-	-	-	-	-	-	-	-	-	-	-	-	400	MAX.	WATTS	;
	SCREEN	DISS	[PATI	ION	-		-	-	-	-	-	-	-	-	-	-	-	-	35	MAX.	WATTS	;
	GRID DIS	SIPA	TION	4 -	-		-	•	-	-	-	-	-	-	-	-	-	-	10	MAX.	WATTS	5
TYPICAL	OPERATIO	N С	LASS	AB,								т	YPIC		PERAT	ION		SS A	Β,			
(Sinusoidal	wave, two tu	ibes	unless	otherv	vise	speci	fied)					(Sinusoi	dal w	ave, tw	o tub	es unl	ess ot	herwise	specifie	d)	
	Vallana			20	-00	. 200	ໍ່	E 00	4000		_	C	D-C Pla	ite Vo	ltage			-	2500	3000	3500	4000
D-C Flate	volrage -	-	•	• 4		200	0 3	300	4000	1011	3	C	-C Sci	еел \	/oltage			-	500	· 500	500	500
D-C Screer	voltage	-		- /	150	/5	U	/50	750	VOIT	5	C	-C Gr	id Yo	ltage	(appr	rox.)*	-	75	80	85	90
D-C Grid	Voltage (ap	prox.]•	·	130	-13	7 —	-145	150	tiov	s	7	aro-Sid	nal D	C PL	1. C	urrent	-	IÓN	140	140	120
Zero-Signal	1 D-C Plate	Curre	ent	- 1	190	16	0	140	120	mа			Any-Sic	inal D	C III	i č	urront		700	700	700	420
May-Signal	D.C. Plate	Cutro	an#	- 4	25	13	5	410	585	ma		-	101-212						700	/00	100	030

				•	•			D C Plate Veltage 300	3000
	D-C Plate Voltage	•	2500	3000	3500	4000	volts	D-C Screen Voltage 2500	. 2000
	D-C Screen Voltage	-	750	750	750	750	volts	D C Gold Voltage (approx)* 75	500
	D.C. Grid Voltage (approx.)*		-130	-137		-150	volte	D-C Ond Voltage (approx.)/5	-80
	Zee Signal D.C. Blate Current		100	120	140	120		Zero-Signal D-C Plate Current - 190	160
	Zero-Signal D-C Flate Current	-	170	100	(10	120	ma	Max-Signal D-C Plate Current - 700	700
	Max-Signal D-C Plate Current	-	635	635	610	585	ma	Zero-Signal D-C Screen Current - D	0
	Zero-Signal D-C Screen Current	1 - 1	0	0	0	0	ma	Max-Signal D-C Screen Current - 50	40
	Max-Signal D-C Screen Current	ł - 1	28	26	32	40	ma	Effective I nad Plate-to-Plate - 7200	9100
	Effective Load, Plate-to-Plate	-	680D	8900	11,500	14,500	ohms	Peak A.E Grid Input Voltage	7100
	Peak A-F Grid Input Voltage				-	•		(ner tube)	140
	(per tube)	-	130	137	145	150	volts	Max Signal Book Driving Bowen 94	0.0
	Driving Power		ñ	. n	0	0	watte	Max-signal reak priving rower a.o	7.0
•	May Signal Blate Distantion		•	•	•	•		Max-Signal Nominal Driving Power 4.3	4.5
7	Max-signal Flate Dissipation							Max-Signal Plate Dissipation	
	(per tube)	-	370	400	400	400	watts	(per tube) 320	363
	Max-Signal Plate Power Output	•	850	1110	(330	1540	watts	Max-Signal Plate Power Output - 1110	1375
	*Adjust to give stated zero-sign	nal	plate cu	urrent, T	he D-C	resistar	nce in	*Adjust for stated zero-signal plate current.	
	series with the control arid of	eac}	i tube sh	ould not	exceed	250 000	ohms.		

Pulse Service - For information on Pulse Service Ratings, "Application Bulletin No. 3, Pulse Service Notes", will be furnished free on request.

IF IT IS DESIRED TO OPERATE THIS TUBE UNDER CONDITIONS WIDELY DIFFERENT FROM THOSE GIVEN UNDER "TYPICAL OPERATION", POSSIBLY EXCEEDING THE MAXIMUM RATINGS GIVEN FOR CW SERVICE, WRITE EITEL-MCCULLOUGH, INC., FOR INFORMATION AND RECOMMENDATIONS.

MECHANICAL

Mounting-The 4-400A must be mounted vertically, base up or base down. The socket must be constructed so as to allow an unimpeded flow of air through the holes in the base of the tube and must also provide clearance for the glass tip-off which extends from the center of the base. The metal tube-base shell should be grounded by means of suitable spring fingers. The above requirements are met by the Eimac 4-400A Air-System Socket. A flexible connecting strap should be provided between the Eimac HR-6 cooler on the plate terminal and the external plate circuit. The tube must be protected from severe vibration and shock.

Cooling-Adequate forced-air cooling must be provided to maintain the base seals at a temperature below 200°C., and the plate seal at a temperature below 225°C.

When the Eimac 4-400A Air System Socket is used, a minimum air flow of 14 cubic feet per minute at a static pressure of 0.25 inches of water, as measured in the socket at sea level, is required to provide adequate cooling under all conditions of operation. Seal temperature limitations may require that cooling air be supplied to the tube even when the filament alone is on during standby periods.

In the event an Air-System Socket is not used, provision must be made to supply equivalent cooling of the base, the envelope, and the plate lead.

Tube temperatures may be measured with the aid of Indicates change from sheet dated 4-1-51.

APPLICATION

"Tempilaq", a temperature-sensitive lacquer manufac-tured by the Tempil Corporation, 132 West 22nd Street, New York 11, N.Y.

ELECTRICAL

4000 MAX. VOLTS DOD LANY

VOIT

8E 008,01

10.2

400

1650

volts

volts

volts ma ma ma 3Ž

ma

ohms

volts

14 000

7.0 watts watts

400 watts watts

1750

Filament Voltage-For maximum tube life the filament voltage, as measured directly at the filament pins, should be the rated voltage of 5.0 volts. Variations in filament voltage must be kept within the range from 4.75 to 5.25 volts.

Bias Voltage-The d-c bias voltage for the 4-400A should not exceed 500 volts. If grid leak bias is used, suitable means must be provided to prevent excessive plate or screen dissipation in the event of loss of excitation, and the grid-leak resistor should be made adjustable to facilitate maintaining the bias voltage and plate current at the desired values from tube to tube. In operation above 50 Mc., it is advisable to keep the bias voltage as low as

is practicable. (See Operation) Screen Voltage—The d-c screen voltage for the 4-400A should not exceed 600 volts in r-f applications. In audio applications a maximum d-c screen voltage of 800 volts may be used. The screen voltages shown under "Typical Operation" are representative voltages for the type of operation involved.

Plate Voltage-The plate-supply voltage for the 4-400A should not exceed 4000 volts in CW and audio applications. In plate-modulated telephony service the d-c platesupply voltage should not exceed 3200 volts.

Grid Dissipation—Grid dissipation for the 4-400A should not be allowed to exceed 10 watts. Grid dissipation may be calculated from the following expression:

imac

$P_g = e_{cmp}I_c$ where $P_g = Grid$ Dissipation

e_{cmp} = Peak positive grid to cathode voltage, and $I_c = D-c$ grid current

 e_{cmp} may be measured by means of a suitable peak voltmeter connected between filament and grid. (For suitable peak v.t.v.m. circuits see Eimac Application Bulletin Number 6, "Vacuum Tube Ratings." This bulletin is available on request.)

Screen Dissipation—The power dissipated by the screen of the 4-400A must not exceed 35 watts. Screen dissipation is likely to rise to excessive values when the plate voltage, bias voltage or plate load are removed with filament and screen voltages applied. Suitable protective means must be provided to limit screen dissipation to 35 watts in event of circuit failure.

Plate Dissipation—Under normal operating conditions, the plate dissipation of the 4-400A should not be allowed to exceed 400 watts.

In plate modulated amplifier applications, the maximum allowable carrier-condition plate dissipation is 270 watts. The plate dissipation will rise to 400 watts under 100% sinusoidal modulation.

Plate dissipation in excess of the maximum rating is permissible for short periods of time, such as during tuning procedures.

OPERATION

CLASS-C R-F AMPLIFIER

Neutralization—If reasonable precautions are taken to prevent coupling between input and output circuits, the 4-400A may usually be operated up to the 30-Mc. region without neutralization. Below 45 Mc. the conventional type of cross-neutralization may be used with push-pull circuits, or in single-ended circuits ordinary neutralization systems may be used which provide 180° out-of-phase voltage to the grid. A simple and effective method of neutralizing single-ended tetrode circuits is described in the August 1950 issue of CQ magazine in an article by Warren B. Bruene on "How to Neutralize Your Singleended Tetrode Final".

At frequencies above 45 Mc. the feedback is principally due to screen-lead-inductance effects. Feedback is eliminated by using series capacitance in the screen leads between the screen and ground. A variable capacitor of from 25 to 50 uufd will provide sufficient capacitance to neutralize each tube in the region of 100 Mc. The two screen terminals on the socket should be strapped together by the shortest possible lead. The lead from the midpoint of this screen strap to the variable capacitor and from the variable capacitor to ground should be made with as low inductance as possible.

In general, plate, grid, filament and screen by-pass or screen neutralizing capacitors should be returned to r-f ground with low inductance leads.

In order to take full advantage of the high power-gain obtainable with the 4-400A, care should be taken to prevent feedback from the output to input circuits. A conventional method of obtaining the necessary shielding between the grid and plate circuits is to use a suitable metal chassis with the grid circuit mounted below the deck and the plate circuit mounted above the deck. Power supply leads entering the amplifier should be bypassed to ground and properly shielded to avoid feedback coupling in these leads. The output circuit and antenna feeders should be arranged so as to preclude any possibility of feedback into other circuits.

Indicates change from sheet dated 4-1-51.

VHF Circuits—A typical linear tank circuit for use with the 4-400A in the 110 Mc. region consists of a "quarterwave length" plate tank and a "half-wave length" grid tank circuit. Precautions must be observed in the placement of components to avoid the possibility of accidentally creating higher frequency tank circuits than desired. This could occur if a tuning capacitor were placed in a position on the line where it would create a spurious resonant circuit above the fundamental frequency. A properly neutralized amplifier at the fundamental frequency would appear regenerative at higher parasitic frequencies, and instability or oscillation would result.

Any capacitance tuning in the plate line should be kept to a small value, acting as a trimmer for the shortingbar tuning. Such a variable capacitor should be positioned on the plate line as close as possible to the plate leads. The tuning capacitor on the "half-wave" grid line should be positioned at the extreme end of the line away from the tube.

In many cases where parasitic oscillation or regenerative harmonic amplification occurs, it is not evident until grid excitation at the fundamental frequency is applied. If the amplifier tunes in a normal manner and the efficiency appears normal for the frequency of operation, it may be assumed that the amplifier is free of parasitic oscillation and harmonic regeneration.

VHF Operation-Above 50 Mc. electron transit time factors in the tube become important, increasing in degree as the frequency is increased. When the grid swings highly negative in potential, electrons "trapped" en route by the rapidly changing r-f voltage can be deflected from their normal paths. If excessively large r-f plate voltages exist due to light plate loading, these electrons are rejected at high velocity to bombard tube parts normally outside the electron stream. This effect occurs when an amplifier goes into parasitic oscillation, as there is practically no loading in the plate circuit and the excitation is almost always extremely high. Bombardment can cause premature tube failure by a focusing of stray electrons on metal parts or the glass envelope of a tube. Such concentration of a stray electron stream will usually overheat the material at the point of focus, with the probability of gas evolvement that can lead to loss of filament emission or destruction of the tube. Where glass is the overheated material, a small hole or "suck-in" can occur, opening the tube to atmosphere. Dependent upon the degree of bombardment, tube failures can occur in a matter of minutes or after a few thousand hours of life. Either way, the full life potential is not realized.

In order to minimize stray bombardment, the following rules should be followed in vhf operation of straightthrough amplifiers:—

1. Use a minimum amount of bias (not over 1.5 to 2.0 times cut-off).

2. Use only enough drive to obtain satisfactory operation and good plate efficiency.

3. Use fairly heavy plate loading. Avoid operating the plate unloaded or lightly loaded at any time. Sufficient loading is indicated by low d-c screen current. Values on the order of 7% of the d-c plate current should not be exceeded. If conditions are such that the stage must be operated lightly-loaded, then the driving power should be reduced proportionately. Install undercurrent protection, especially where unloaded operation can occur due to antenna failures or transmission line icing.

4. Operate the screen grid at a reasonably high voltage, still keeping within screen dissipation ratings.

5. Due to high charging currents present in vacuum tubes at high frequencies, it is essential that all connections to the tube terminal surfaces be kept clean and make positive, firm contact.



Indicates change from sheet dated 4-1-51.

4-1000A

RADIAL-BEAM POWER TETRODE

MODULATOR

OSCILLATOR AMPLIFIER

EITEL-MCCULLOUGH, INC.

SAN BRUNO, CALIFORNIA

The Eimac 4-1000A is a beam power tetrode with a maximum plate dissipation rating of 1000 watts. Intended for use as an amplifier, oscillator, or modulator, the 4-1000A is capable of efficient operation well into the vhf range.

In FM broadcast service on 110 Mc., two 4-1000A tetrodes will deliver a useful power output over 5000 watts.

Operating under class AB, modulator conditions with less than 10 watts of peak driving power, two of these tubes will deliver 3900 watts of output power.

With zero watts driving power in class AB,, a pair of 4-1000A tetrodes will deliver 3800 watts of power output.

Cooling of the tube is accomplished by radiation from the plate and by circulation of forced-air through the base and around the envelope. Cooling can be simplified through the use of the Eimac 4-1000A Air-System Socket.

GENERAL CHARACTERISTICS

ELECIKIC	AL													
Filament:	Thoriated	tungste	en											
	Voltage	-	-		-	-	-	-	-		-		- 7.5 vo	lts
	Current	-	-		-	-	-	-	-	-	-	-	- 21 am	peres
Grid-Scre	an Amplifi	cation	Factor	(Avera	ige)	-						-		7
Direct Int	erelectrode Grid-Plate	Capa (witho	citance: iut shiel	s (Avera ding, ba	age) ase gi	rounde	d	_	_	_			- 0.24	n n f d
	Input -	-		-		-	-		-	-	-		. 27.2	μµfd
	Output	-		-	-	-	-	-	-		-	-	- 7.6	jujufd
Transcond	uctance (i_t	, = 300	ma., E	= 2500	v., E	2 = 50	0 v.)	-	-	-	-	-	- 10,000 L	imhos
Highest F	requency f	for Ma	ximum	Ratings	-	-	-	-	-	-	-	-	[]	0 Mc
MECHAN	ICAL													

Base -	-	-	-	-		-	-	-	-	-	-	-		5-pir	n metal	shel	l (see c	wa.)				0 0	
Basing	-	-	-	-		-	-	-	-	-	-	-	-	-	-		See dra	wing					
Recomme	nded	Sock	et	-			-	-			-	Ei	mac	4-10	00A A	ir-Sv	stem S	ocket					
Mounting	posit	ion	-	-		-	-	-	-	-	-	-		Ve	rtical.	base	down	or up					
Cooling	-	-	-	-	-	-				-			-	- R	adiatio	on an	d force	d air		_			-
Recomme	ended	Heat	Dis	sipat	ing	Con	nec	tor:															
	Plate				۰Ť	-	-	-	-	-	-	~			-	-	-			-	-	Eimac HR	2-1
Maximum	Over	-all D	imer	ision	s:																		
	Leng	th -	-	-		-	-	-				_						21.2	1.2			9.63 inche	• <
	Diam	eter	-	-		-	-	-	-	-	-	_	-		-	-	-				-	5.25 inche	
Net Wei	aht (ti	ube o	nlv)	-		-	-	-	-	-	-	-			-	-				_	-	15 noun	ā.
Shipping	Weig	ht		-			-		-	-	-	-	-	-	-	-						12 0000	a
lfa	n Air-	Syster	m So	cket	+ is	used	m	ounted	on	a 1/4"	deck	the	ove	r-all	dimen	sions	of the	system	includ	ding	chim	ney and HR	(-8
cooler are																				-			
	Leng	th	-	-		-	-	-	-	-	-	-	-	-	-	-	-		-	-	-	11.75 inche	s
	Diam	eter		1.14		-	-						-	-	-	-	-					7.5 inche	•

Note: Typical operation data are based on conditions of adjusting to a specified plate current, maintaining fixed conditions of grid bias, screen voltage and r-f grid voltage. It will be found that if this procedure is followed, there will be little variation in power output between tubes even though there may be some variation in grid and screen currents. Where grid bias is obtained principally by means of a grid resistor, to control plate current it is necessary to make the resistor adjustable.

RADIO FREQUENCY POWER AMPLIFIER AND OSCILLATOR Class-C Telegraphy or FM Telephony

FI FOTDIO A

MAXIMUM	RATING	35 (Ke	y-down	condi	itions,	per tul	be to 110	Mc.)	
	D-C PL	ATE	VOLT	AGE	-	-		-	-
	D-C SC	CREEN	VOL	TAGE		-			-
	D-C G	RID \	OLTA	GE	-	-		-	-
	D.C PL	ATE	CURR	ENT	-	-		-	-
	PLATE	DISS	PATIC	ЛС	-			-	
	SCREE	N DI	SSIPA	TION	-		C	-	-
	GRID	DISSI	PATIC	N	-	-		-	-
TYPICAL									
TPICAL	OPERA	IION	[Fre	quenc	ies bo	elow I	10 Mc.,	one tu	iba)
D-C Plate					3000	4000	5000	6000	volts
D-C Screen	Voltage	e -			500	500	500	500	volts
D-C Grid 1	lage	·			-150	-150	-200	200	volts
D-C Plate	Current			-	700	700	700	700	ma
D-C Screen	Current				146	137	147	140	ma
D-C Grid (Current				38	39	45	42	ma
Screen Dis	sipation				73	69	73	70	watts
Grid Dissip	ation				5	6	7	6	watts
Peak R-F (Stid Ing	out Va	Itage						
(approx	(.) - İ		- T.	-	290	290	355	350	volts
Driving Pov	wer (ap	prox.)*	· .	-	11	12	16	15	watts
Plate Power	Input	· . · .		-	2100	2800	3500	4200	watts
Plate Dissip	oation		-	-	670	700	690	800	watts
Plate Powe	r Outpi	ut -		-	1430	2100	2810	3400	watts
*Apparent	driving	powe	r requ	iremen	ts inc	rease	above 30	Mc.	At 110

Mc. the driver should be capable of supplying 200 watts per tube to take care of feed-through, circuit losses, and radiation.

-	-	-	-	-		- 6000 MAX. VOLIS
-	-	-	-			- 1000 MAX. VOLTS
-	-	-	-	-	-	-500 MAX. VOLTS
-	-	-	-	-	-	- 700 MAX. MA
-	-	-	-	~	-	- 1000 MAX. WATTS
-	-	-	-			 75 MAX. WATTS
	-	-	-	-	-	- 25 MAX. WATTS

TYPICAL OPERATION (110 Mc., two tubes, push-pull) D.C. Plate Voltage - -D.C. Screen Voltage - -D.C. Grid Voltage - -D.C. Plate Current - -D.C. Screen Current - -D.C. Grid Current - -4000 5000 -6000 volts volts 500 500 450 150 -160 -180 1.15 1.25 1.25 amps ma 240 80 60 250 280 80 63 ma Screen Dissipation (per tube) Driving Power (approx.) Plate Power Input . 63 400 watts watts 350 400 6250 7500 4600 watts Plate Dissipation (per tube) Useful Power Output 650 3000 watts watts . 850 900 4200 5200

These 110 Mc, typical performance figures were obtained by direct measurement in operating equipment. The output power is useful power measured in a load circuit. The driving power is that taken by the tube and a practical resonant circuit. In many cases with further refine-ment and improved techinques, better performance might be obtained.





PLATE MODULATED RADIO FREQUENCY AMPLIFIER Class-C Telephony-Carrier Conditions

MAXIMUM RATINGS (Per tube to 110 Mc.)

D-C PLATE VOLTAGE	-	-	•	-	-	-	5000	MAX. VOLTS*
D-C SCREEN VOLTAGE	-	•	-	-	•	-	1000	MAX. VOLTS
D-C GRID VOLTAGE	-	-	-	-	-	-	—50 0	MAX. VOLTS
D-C PLATE CURRENT	-	-	-	-	-	-	600	MAX. MA.
PLATE DISSIPATION	-	-	•	•	-	-	670	MAX, WATTS
SCREEN DISSIPATION	-	-	•	-	-	-	75	MAX. WATTS
GRID DISSIPATION		-	•	-	-	-	25	MAX. WATTS
*5500 Max. volts below 3	0 м	с.						

TYPICAL OPERATION (F	requ	ienci	ies bel	ow 110	Mc.,	one tub	50)
D-C Plate Voltage -	•	-	3000	4000	5000	5500*	volts
D-C Screen Voltage -	-	-	500	5 0 0	500	500	volts
D-C Grid Voltage	•		200	-200		200	volts
D-C Plate Current	-	-	600	600	600	600	ma
D-C Screen Current -	-	-	145	132	130	105	ma
D-C Grid Current	-	-	36	33	33	28	ma
Screen Dissipation -	-	-	72	66	65	52	watts
Grid Dissipation	-	-	5	4	4	3	watts
Peak A. F. Screen Voltage	•						
(100% modulation)	-	-	250	250	25 0	250	volts
Peak R-F Grid Input Voltag	le	-	340	335	335	325	volts
Driving Power**	-	-	12	11	11	9	watts
Plate Power Input -	-	-	1800	2400	3000	3300	watts
Plate Dissipation	-	-	410	490	560	670	watts
Plate Power Output -	-	-	1390	1910	2440	2630	watts
*5500 volt operation may be	used	only	below	30 Mc.			

*Apparent driving power requirements increase above 30 Mc. At 110 Mc. the driver should be capable of supplying 200 watts per tube to take care of feed-through, circuit losses, and radiation.

volts volts volts ma amp ma ma ohms

volt watts

watts watts watts

I.

AUDIO F	REQUE	NCY	PO	WER		LIFIE	R AND	мс	DULA	ATOR													
Class AD																							
MAXIMU	IM RAE	ING	5 (P	7FK	TUBEJ																		
	D-C Pl	.ATE	vo	LTA	GE		-	-	-	-	-	-	-	-	-	-	-	-	6000	MAX.	VOL	TS	
	D-C SC	CREE	NΥ	OLT	AGE	-	-	-	-	-	-	-	-	-	-	-	-	-	1000	MAX.	VOL	TS	
	MAX-S	IGN	AL	D-C	PLAT		RENT	-	-	-	-	-	-	_	-	-	-	-	700	MAX.	MA		
	PLATE	DIS	SIPA	πō	N		-	-	-	-	-	-	-	-	-	-		_	1000	MAX	WA.	пs	
	SCREE	N DI	SSI	PATI	ÖN		-	-	-	-	-	-	-	-	-	-	-	-	75	MAX.	WA	ITS	
TYPICAL	. OPER/	ATIO	N									TYPI	CAL	OPE	RATIC	DN							
Class AB,	(Sinusoic	dal wa	ave,	two 1	tubes i	nless c	therwise	e spe	cified)			Class	∶AB,∣	(Sinuso	oidal w	rave t	wo tul	bes	uniess	otherwi	se spei	ified)	
D-C Plate	Voltage	-	-	-		400	0 50	00	6000	volts		D-C	Plate	Voltag]e -	-	-	-	-	4000	5000	6000	vo
D-C Scree	n Voltag	e	•	-		100	0 10	00	1000	volis		D-Ç	Screen	ı Volt	age	-	•	-	•	500	5 0 0	500	vo
D-C Grid	Voltage	{app	rox.)	*	• •		5 —12	25 -	—I 3 5	volts		D-C	Grid	Voltag	ge (ap	oprox.)	•	-	-	-60	70	—75	vø
Zero-Signa	D-C P	late (Curre	enf		30	0 24	40	200	ma		Zero-	-Signa	D-C	Plate	Curre	ent 👘	-	-	300	200	150	má
Max-Signa	I D.C PI	afe (Curre	≥nt	• •	1.0	IS I.	00	.95	amp		Max-	Signal	D-C	Plate	Curre	nt	•	•	1.20	1.10	.95	an
Zero-Signa	I D-C Se	reen	Curr	ent			0	0	0	ma		Zero	-Signa	D-C	Scree	n Curr	ent	-	-	0	0	0	mé
Max-Signa	I D-C So	reen	Curr	ent			0	60	64	ma		Max-	Signal	D-C	Scree	Curr	ent	-	-	95	70	65	ma
Effective	Load, Pl	ate-to	5-Pla	fe		700	0 10,0	00 I	4,000	ohms		Effec	tive I	Load.	Plate	to-Plat	e	-	-	7000 I	000.1	15,000	oh
Peak A-F	Grid Inp	ut Vol	tage	(per	r tube)	1	5 1	25	135	volts		Peak	A-F 6	Brid I	nput V	oltage	(per	tub	e)	140	145	130	VD
Driving Po	ower -	-	-	-			0	0	0	watts		Max-	Signal	Peak	Drivia	na Póv	/er		-	11.0	11.0	9.4	wa
Max-Signa	í Plate D)issi pa	tion	(per	tube)	93	0 9	50	930	watts		Max-	Signal	Nom	inal D	Daivin(Powe	er					
Max-Signa	l Plate P	ower	Out	put		234	ю́ зі	00	3840	watts		(appro	x.)			-	-	-	5.5	5.5	4.7	wa
WA June L					-1 -1-4		- TL	 				Max	Signal	Plate	Dissi	pation	(per	tub	e)	900	850	900	wa
Adjust to	b give st	area	zero	-signa	a piar	tubo d	enr. rne should		, resist	250 000		Max-	Signal	Plate	Powe	r Outi	out .	-		3000	3800	3900	wa
ohms		binnai	gn	u 01	each	ince :	mouru	101	exceeu	230,000		*Adi	ust to	dive -	stated	7610-5	anal	nlat	e curr	ent			
0														5.75		10.0.0	9.04		c	•••••			
IF IT IS	DESIRED	TO C	PER.	ATE 1	THIS T	IBE UN	DER CO	OND	TIONS	WIDELY		ERENT	FROM	A THO	SE GI	VEN U	NDER	ידיי		L OPER	ATION	". POS	SIBLY

Pulse Service-For information on Pulse Service Ratings, "Application Bulletin No. 3, Pulse Service Notes", will be furnished free on request.

EXCEEDING THE MAXIMUM RATINGS GIVEN FOR CW SERVICE, WRITE EITEL-MCCULLOUGH, INC., FOR INFORMATION AND RECOMMENDATIONS.

MECHANICAL

Mounting-The 4-1000A must be mounted vertically base up or base down. The socket must be constructed so as to allow an unimpeded flow of air through the holes in the base of the tube. The socket must also provide clearance for the glass tip-off which extends from the center of the base. The metal tube base shell should be grounded by means of suitable spring fingers. A flexible connecting strap should be provided between the HR cooler on the plate terminal and the external plate circuit. The socket must not apply excessive lateral pressure against the base pins. The tube must be protected from severe vibration and shock.

Cooling-Adequate forced-air cooling must be provided to maintain the base seal temperatures below 150° C and the plate seal below 200° C. The problem of cooling is greatly simplified by using the Eimac 4-1000A Air-System Socket and its accompanying chimney. This system is designed to maintain the correct balance of cooling air for the various parts of the tube. The minimum quantity of air required by this system for maximum power output at 110 Mc. is 45 cfm at an inlet static pressure of approximately 1.2 inches of water.

In the event that an Air-System Socket is not used, provision must be made to circulate air through the base, around the envelope and over the plate seal. This is in addition to the normal cooling required by the base. Seal

Indicates changes from sheet dated 11-15-50.

APPLICATION

temperature limitations may require that cooling air be supplied to the tube even when filament alone is on during standby periods.

Tube temperatures may be measured with the aid of "Tempilaq", a temperature-sensitive lacquer manufaclured by the Tempil Corporation, 132 West 22nd Street, New York 11, N. Y.

ELECTRICAL

Filament Voltage-For maximum tube life the filament voltage, as measured directly at the filament pins, should be the rated voltage of 7.5 volts. Unavoidable variations in filament voltage must be kept within the range from 7.13 to 7.87 volts.

Bias Voltage-The D-C bias voltage for the 4-1000A should not exceed 500 volts. If grid-leak bias is used, suitable protective means must be provided to prevent excessive plate or screen dissipation in the event of loss of excitation, and the grid-leak resistor should be made

adjustable to facilitate maintaining the bias voltage and plate current at the desired values from tube to tube. In the case of operation above 50 Mc., it is advisable to keep the bias voltage as low as possible. (See "Opera-tion".)

Screen Voltage-The D-C screen voltage for the 4-1000A should not exceed 1000 volts. The screen voltages shown under "Typical Operation" are representative voltages for the type of operation involved.

Plate Voltage—The plate-supply voltage for the 4-1000A should not exceed 6000 volts in CW and audio applications. In plate-modulated telephony service above 30 Mc., the D-C plate-supply voltage should not exceed 5000 volts; however, below 30 Mc., 5500-volt operation may be used.

Grid Dissipation—Grid dissipation for the 4.1000A should not be allowed to exceed 25 watts. Grid dissipation may be calculated from the following expression:

$P_g = e_{cmp}I_c$

where: $P_{g} = Grid$ dissipation,

$e_{cmp} = Peak$ postive grid to cathode voltage, and $I_c = D-c$ grid current.

 e_{emp} may be measured by means of a suitable peak volt-meter connected between filament and grid. (For suitable peak v.t.v.m. circuits, see for instance, "Vacuum Tube Ratings", Eimac News, January 1945. This article is available in reprint form on request.)

Screen Dissipation—The power dissipated by the screen of the 4-1000A must not exceed 75 watts. Screen dissipation is likely to rise to excessive values when the plate voltage, bias voltage or plate load are removed with filament and screen voltages applied. Suitable protective means must be provided to limit screen dissipation to 75 watts in event of circuit failure.

Plate Dissipation—Under normal operating conditions, the plate dissipation of the 4-1000A should not be allowed to exceed 1000 watts.

In plate modulated amplifier applications, the maximum allowable carrier-condition plate dissipation is 670 watts. The plate dissipation will rise to 1000 watts under 100% sinusoidal modulation.

Plate dissipation in excess of the maximum rating is permissible for short periods of time, such as during tuning procedures.

OPERATION

CLASS-C R-F AMPLIFIER

Neutralization—If reasonable precautions are taken to prevent coupling between input and output circuits, the 4-1000A may be operated up to the 10 Mc. region without neutralization. In the region between 10 Mc. and 30 Mc., the conventional type of cross-neutralizing may be used with push-pull circuits. In single-ended circuits ordinary neutralization systems may be used which provide 180° out of phase voltage to the grid. A simple and effective method of neutralizing single-ended tetrode circuits is described by Warren B. Bruene in "How to Neutralize Your Single-Ended Tetrode Final", in the August,

1950, issue of CQ magazine.

At frequencies above 30 Mc. the feedback is principally due to screen-lead-inductance effects. Feedback is eliminated by using series capacitance in the screen leads between the screen and ground. A variable capacitor of from 25 to 50 unds will provide sufficient capacitance to neutralize each tube in the region of 100 Mc. When using this method, the two screen terminals on the socket should be strapped together by the shortest possible lead. The lead from the mid-point of this screen strap to the variable capacitor and from the variable capacitor to ground should be made with as low inductance as possible.

In general, plate, grid, filament and screen bypass or screen neutralizing capacitors should be returned to r-f ground through the shortest possible leads.

In order to take full advantage of the high power gain obtainable with the 4-1000A, care should be taken to prevent feedback from the output to input circuits. A conventional method of obtaining the necessary shielding beween the grid and plate circuits is to use a suitable metal chassis with the grid circuit mounted below the deck and the plate circuit mounted above the deck. Power supply leads entering the amplifier should be bypassed to ground and properly shielded to avoid feedback coupling in these leads. The output circuit and antenna feeders should be arranged so as to preclude any possibility of feedback into other circuits.

VHF Circuits—A typical linear tank circuit for use with the 4-1000A in the 110 Mc. region consists of a "quarter wavelength" plate tank and a "half wavelength" grid tank circuit. Precautions must be observed in the placement of components to avoid the possibility of accidentally creating higher frequency tank circuits than the desired one. This could occur if a tuning capacitor were placed in a position on the line where it would create a resonant circuit at or near a harmonic frequency. A properly neutralized amplifier at the fundamental frequency would appear regenerative at higher parasitic frequencies and instability or oscillation would result.

Any capacitance tuning in the plate line should be kept to a small value, acting as a trimmer for the shorting-bar tuning. Such a variable capacitor should be positioned on the plate line as close as possible to the plate leads. The tuning capacitor on the "half wave" grid line should be positioned at the extreme end of the line away from the tube.

In many cases where parasitic oscillation or regenerative harmonic amplification occurs, it is not evident until grid excitation at the fundamental frequency is applied. If the amplifier tunes in a normal manner and the efficiency appears normal for the frequency of operation, it may be assumed that the amplifier is free of parasitic oscillation and harmonic regeneration,

VHF Operation-Above 50 Mc., electron transit time factors in the tube become important, increasing in degree as the frequency is increased. When the grid swings highly negative in potential, electrons, "trapped" enroute by the rapidly changing r-f voltage, can be deflected from their normal paths. If excessively large r-f plate voltages exist due to light plate loading, these electrons are rejected at high velocity to bombard tube parts normally outside the electron stream. This effect occurs when an amplifier goes into parasitic oscillation, as there is practically no loading in the plate circuit and the excitation is almost always extremely high. Bombardment can cause premature tube failure by a focusing of stray electrons on metal parts or the glass envelope of a tube. Such concentration of a stray electron stream will usually overheat the material at the point of focus, with the probability of gas evolvement that can lead to loss of filament emission or destruction of the tube. Where glass is the overheated material, a small hole or "suck-in" can occur, opening the tube to atmosphere. Dependent upon the degree of bombardment, tube failthousand hours of life. Either way, the full life potential is not realized.

In order to minimize stray bombardment, the following rules should be followed in vhf operation of straight through amplifiers.

1. Use a minimum amount of bias (not over 1.5 to 2.0 times cut-off).

2. Use only enough drive to obtain satisfactory operation and good plate efficiency.

3. Use fairly heavy plate loading. Low plate voltage and high plate current is better than high plate voltage and low plate current. Avoid operating the stage unloaded or lightly loaded. If conditions are such that the stage must be operated lightly-loaded, then the driving power should be reduced proportionately. Install under-current protection, especially where unloaded operation can occur due to antenna failures or transmission line icing.

4. Operate the screen grid at a reasonably high voltage, still keeping within screen dissipation ratings.

Indicates changes from sheet dated 11-15-50.

- Einac. 4-1000A-



Page Four

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TENTATIVE DATA

EITEL-MCCULLOUGH, INC. SAN BRUNO, CALIFORNIA

4W20,000A

RADIAL-BEAM **POWER TETRODE**

The Eimac 4W20,000A is a high-power, water-cooled transmitting tetrode having a maximum plate dissipation rating of 20 kilowatts. This tube will operate efficiently as a power-amplifier at frequencies up to 250 Mc. A single 4W20000A operating as a television visual r-f amplifier will deliver a synchronizing power output of 20 kilowatts at 216 Mc., with a 5-Mc. bandwidth.

The coaxial terminal arrangement of the tube is ideally suited for use in cavity circuits. The cathode is a unipotential thoriated tungsten cylinder of rugged construction, heated by electron bombardment.

GENERAL CHARACTERISTICS

ELECTRICAL

Cathode: Unipotential, thoriated tungsten. Heated by electron bombardment. D-C Voltage (Approx.) 1600 volts D-C Current (Approx.) 1.9 amperes Filament: Thoriated Tungsten, Helical Voltage 10 volts -. Current 30 amperes Maximum allowable starting current 50 amperes Direct Interelectrode Capacitances (Average) Grid-Plate -0.5 μμfd Input -125 µµfd Output 23 µµfd Screen-Grid Amplification Factor (Average) 5.5 Transconductance ($I_b = 6.6 \text{ A}$, $E_b = 3.0 \text{ kV}$, $E_{c2} = 1200 \text{ V}$.) 75,000 μ mhos

MECHANICAL

Base -	-	-	-	-	-	-	-	-	-	-	-	-	-	Spe	cial, Co	ncentric
Mounting	Positi	on	-	-	_	-	-	-	-		-	-	Ver	ticaĺ, b	ase dow	n or up
Cooling -	-	-		-	-	-	-	-	-	-	-	-	-	Water	and Fo	rced Air
Maximum	Övera	ll Dir	mensi	ons												
	Length	1	-	-	-	-	-	-	-	-	-	-	-	-	15.2	inches
	Diame	ter	-	-	-	-	-	-	-	-	-	-	-	-	5.0	inches
Net Weid	ght	-	-	-	-	-	-	-	-	-	-	-	-	-	7.6	pounds
Shipping	Weigh	t .	-	-	-	-	-	-	-	-	-	-	-	-	40	pounds

RADIO FREQUENCY POWER AMPLIFIER MAXIMUM RATINGS (per tube)

D-C PLATE VOLTAGE		-	-	- 8	MAX.	K٧
D-C PLATE CURRENT	-	-	-	15	MAX.	AMP
PLATE DISSIPATION -	-	-	-	20	MAX.	KW
SCREEN DISSIPATION	-	-	-	200	MAX.	WATTS
GRID DISSIPATION	-	-		60	MAX.	WATTS

TYPICAL OPERATION

Class-C Telegraphy or FM Telephony (Per tube-220 Mc.)

D-C Plate Voltage D-C Screen Voltage D-C Grid Voltage	-	-	5000 1200 350	6000 1200 - 370	7000 1200 - 400	volts volts volts
D-C Plate Current	-	-	3.0	3.0	3.4	amps
D-C Screen Current						
(approx.)* -	-	-	167	167	16/	ma
D-C Grid Current (appro	я.)	50	50	50	ma
Peak R-F Input Volta	qe		455	475	505	volts
Driving Power (appr	ox.)*	-	750	780	830	watts
Screen Dissipation		-	200	200	200	watts
Plate Power Input	-	-	18	21.6	23.8	kw
Plate Dissipation -	-		7.0	8.6	8.0	kw .
Useful Power Output	-	-	9.2	11.5	13.0	kw

*The performance figures listed above are obtained by calculation from the characteristic tube curves and confirmed by direct tests. The driving power and output power allow for losses associated with practical resonant circuits.

TYPICAL OPERATION

Class-B Linear Amplifier-Television Visual Service (Per tube, 5-Mc. Bandwidth, 216 Mc.)

Peak Synchronizing Level

Load Impedance	-	-	-	-	400	ohms
Effective Length of Plate Line		- 11		-	1/4	wave
D-C Plate Voltage -	-	-	-	-	5500	valts
D-C Screen Voltage -	-	-	-		1200	volts
D-C Control Grid Voltage	-	-	-		-240	volts
D-C Plate Current -	-	-		-	7.1	amps
D-C Screen Current (approx.)		-	-	-	500	ma
D-C Control Grid Current (a	ppro	ж.]			140	ma
Peak R-F Grid Input Voltage			-	-	430	volts
Driving Power (approx.)	-	-	-	-	1500	watts
Plate Power Input	-	-		-	39/1	kw
Plate Dissipation	-	-			16.5	kw .
Useful Plate Power Output		-	-	-	20.1	kw
Black Level						
D-C Plate Current	-	-	-		5.3	amps
D-C Control Grid Current (a	pprox	L)		-	50	ma
Peak R-F Grid Input Voltage	-	-	-	-	330	volts
Driving Power (approx.)	-	-	-	-	875	watts
Plate Power Input	-	-	-		29.2	kw
Plate Dissipation	-				18.0	kw
Useful Power Output -		-		-	11.2	kw

These 216 Mc. typical performance figures were obtained by direct measurement in test equipment. The output power is useful power measured in a load circuit. The driving power is that taken by the tube and a practical resonant grid circuit. These figures are subject to variation and in many cases, with further refinement and improved techniques, better performance might be obtained.



(Effective 3-1-53) Copyright, 1953 by Eitel Mc-Cullough, Inc. TENTATIVE DATA Indicates change from sheet dated 8-15-52

Note: Typical operation data are based on conditions of adjusting to a specificied plate current, maintaining fixed conditions of grid bias, screen voltage, suppressor vollage and r-f grid voltage. It will be found that if this procedure is followed, there will be little variation in power output between tubes even though there may be some variation in grid, screen and suppressor currents. Where grid bias is obtained principally by means of a grid resistor, to control plate current it is necessary to make the resistor adjustable.

imac

,000A

APPLICATION

Mounting—The 4W20,000A must be mounted vertically. Base-down or base-up mounting is optional.

The co-axial contact surfaces provided for connection to the filament, cathode, grid, screen, and anode are of successively larger diameters to facilitate removal and replacement of tubes.

Cavity circuits may be designed around the dimensions shown in the outline drawing. At very high frequencies the points of contact between the tube and the external circuit will be required to carry high values of charging current. It is, therefore, essential that the contactors make firm and uniform contact between the terminal surfaces of the tube and the external circuit. Particular care should be taken that the contactors are not inadvertently forced out of shape, and that all contact surfaces are maintained free from dust or other foreign matter which would prevent uniform electrical connection. At VHF, poor contact by one finger of a multi-finger collet can result in local overheating which may damage the tube seals.

Although contact fingers or slotted collets are often made an integral part of cavity circuits, there is some advantage to reversing the plan by providing contact-finger assemblies which are designed to be clamped firmly to the terminal surfaces of the tube itself and to make sliding contact with the cavity as the tube is inserted. This arrangement facilitates replacement of worn or damaged contactors and tends to remove incidental local heating from the vicinity of the tube seals. Tubes held in reserve for emergency replacement may be fitted with contact-finger assemblies and water-line extensions to minimize lost time in making changes.

Cathode Heating Power— The cathode of the 4W20,000A is a unipotential, thoriated tungsten cylinder, heated by electron bombardment of its inner surface. Bombardment is obtained by using the cylindrical cathode as the anode of a diode. A helical filament is mounted on the axis of the cathode cylinder to supply the bombarding electrons. A d-c potential of approximately 1600 volts is applied between the filament and the cathode cylinder, and the recommended cathode heating power of 3000 watts is obtained with approximately 1.9 amperes.

The inner filament is designed to operate under space-charge limited conditions so that the cathode temperature may be varied by changing the voltage applied between the inner filament and the cathode cylinder.

For maximum tube life the filament voltage, as measured directly at the filament terminals, and the cathode power should be held at their rated values. Variations in filament voltage should be held within the range of 9.5 to 10.5 volts, cathode power within the range of 2700 to 3300 watts.

Caution: It must be kept in mind that the filament is at a potential of 1600 volts d-c with respect to ground. The filament transformer and voltmeter must be adequately insulated for this voltage.

Anode Cooling—The water-cooled anode requires 6 gallons per minute of cooling water for the rated 20 kilowatts of plate dissipation. This corresponds to a pressure drop of 1 pound per square inch across the water jacket. The inlet water pressure must not exceed a maximum of 25 pounds per square inch.

The outlet water temperature must not exceed a maximum of 70°C under any conditions.

Seal Cooling— The grid and screen tube contact surfaces and adjacent glass and ceramic must be cooled by high-velocity air which may be accomplished by means of ring manifolds. The quantity, velocity and direction of air must be adjusted to limit the maximum seal temperatures to 150°C.

The cathode and filament-stem also require forced-air cooling. A minimum of 30 cubic feet per minute must flow into the space enclosed by the outer filament spring collet connection. Part of this air flows through the three air holes provided in the center of the base of the tube. This air cools the filament stem and vents through the nine holes in the base inside the cathode terminal.

The filament spring collet fingers should be adequately spaced to allow approximately threequarters of the air to flow through the collet. A cylindrical duct of non-metallic material, approximately $2\frac{1}{2}$ inches in diameter, should be placed around the cathode connecting collet to guide the air along the cathode contacting surface and onto the cathode-to-glass seal. The temperature of the seals should not exceed 150° C.

Tube temperatures may be measured with the aid of "Tempilaq", a temperature-sensitive lacquer manufactured by the Tempil Corporation, 132 West 22nd St., New York 11, N. Y.

Air and water flow must be started before filament and cathode power are applied and maintained for at least two minutes after the filament and cathode power have been removed.

IF IT IS DESIRED TO OPERATE THIS TUBE UNDER CONDITIONS WIDELY DIFFERENT FROM THOSE GIVEN UNDER "TYPICAL OPERATION", POSSIBLY EXCEEDING THE MAXIMUM RATINGS GIVEN FOR CW SERVICE, WRITE EITEL-McCULLOUGH, INC., FOR INFORMATION AND RECOMMENDATIONS.





SAN BRUNO, CALIFORNIA

The Eimac 4X150A is a compact power tetrode intended for use as an amplifier, oscillator or frequency multiplier over a wide range of frequencies extending into the UHF region. It is cooled by forced air.

A single 4X150A operating in a coaxial-cavity amplifier circuit will deliver up to 140 watts of useful power output at 500 megacycles.

The maximum rated plate voltage for the 4X150A is 1250 volts, and the tube is capable of good performance with plate voltages as low as 400 volts. Its high ratio of transconductance to capacitance and its 150-watt plate dissipation rating make the 4X150A useful for wide-band amplifier applications.

The use of the Eimac 4X150A Air-System Socket, or a socket providing equivalent air-cooling facilities, is required.

GENERAL CHARACTERISTICS

FLECTRICAL

LEGIKI	CAL															1052	200	Sec.	and the second second	
Cathod	le: Oxide Coated,	Unipot	lential –												I 1	62	242			
	Minimum Heat Cathode-to-He	ling Tim ater Vo	ne - oltage	-	-	-	-	-	-	-	1	30 50	s- max	econds volts		~	T	1	ST I	TI
Heater	: Voltage -		-	-	-	-	-	-	•		6	0.0		volts	1		11		63 I	101
	Current -		-		-	-	-	-	-	•	4	.0	ar	mperes	1					
Grid-So	creen Amplificatio	on Facto	or (Ave	irage)	-	-	-	-	-	-	-	-	-	5	1				100	
Direct	Interelectrode Ca	pacitanc	ces (Av	erage																
	Grid-Plate		-	-	-	-	-	-	-	-	0.0	03		unt						
	Input -		-	-	-	-	-	-	-	-	15	a.5		uut	_			_		
	Output -		-	-	-	-	-	-	-	-	-	1.0		uut						
Transco	inductance (En=5	00v. E.	₂ = 250		= 200	ma)	-	-	-	-	-	•	-	•	•	-	•	-	12,000	umhos
Frequei	ncy for Maximum	Rating	s -	-	-	-	-	-	-	-		-			•		-	-	- !	500 Mc
MECHA	ANICAL																			
Base				-	-			-	-	-	-	-	-	-	-	-		-	9-pin	special
Recom	mended Socket			-	-	-	-	-	-	-	-	-	-	-	Eima	c 4)	KI 50A	Ai	r-Systen	n Socket
Base (Connections -			-	-	-	-	-	-	-	-	-	-	-	-	-	S		outline	drawing
Mount	ing			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	Any	position
Coolin	g			-	-			-	-	-	-	-	-	-	• -	4		-	Fo	rced air
Maxim	um Overall Dimen	sions:																		
	Length -				-	-	-	-	-	-	-	-	_	-					2.47	inches
	Diameter -			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1.65	inches
	Seated Heigh	+ -		-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1.91	inches
Net V	Veight			-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	5.2	ounces
Shippi	ng Weight -			-	-	-	-	-	-	-	-	-	-			-		-	1.6	pounds

Note: Typical operation data are based on conditions of adjusting the r-f grid drive to a specified plate current, maintaining fixed conditions of grid bias and screen voltage. It will be found that if this procedure is followed, there will be little variation in power output between tubes even though there may be some variation in grid and screen currents. Where grid bias is obtained principally by means of a grid resistor, to control plate current it is necessary to make the resistor adjustable.

RADIO-FREQUENCY POWER AMPLIFIER OR OSCILLATOR

Class-C Telegraphy or FM Telephony (Key-down conditions, per tube)

MAXIMUM RATINGS

D-C PLATE VOLTAGE	-	1250	MAX.	VOLTS
D-C SCREEN VOLTAGE		300	MAX.	VOLTS
D-C GRID VOLTAGE -	-	-250	MAX.	VOLTS
D-C PLATE CURRENT	-	250	MAX.	MA
PLATE DISSIPATION -	-	150	MAX.	WATTS
SCREEN DISSIPATION	-	12	MAX.	WATTS
GRID DISSIPATION	-	2	MAX.	WATTS

TPICAL OPERATION	Frequencies	up 1	0 165	Mc.	per tu	be)
-C Plate Voltage		600	750	1000	1250	volts
-C Screen Voltage -		250	250	250	250	volts
-C Grid Voltage		-75	-80	-80	90	volts
-C Plate Current		200	200	200	200	ma
-C Screen Current -		37	37	30	20	ma
-C Grid Current - +		10	10	10	10	ma
eak R-F Grid Voltage (a	pprox.) -	90	95	95	105	volts
Driving Power (approx.)		1	1	1	1.2	watts
late Power Input		120	150	200	250	watts
late Power Output		85	110	150	195	watts
he performance figures f	or frequencie	es up f	o 165 M	c. are	obtaine	d by
alculation from the tube	characterist	ic curv	es and	confirm	ed by	direct
ests. The driving power in	ncludes only	power	taken b	y the t	ube gri	d and
he bias circuit. The driv	ng power a	nd out	put pow	er do	not allo	w for
osses in the associated re	sonant circu	its.				
YPICAL OPERATION (S	ingle tube,	500-Mc	coaxia	, cavit	y)	
-C Plate Voltage -	2 2	600	800	1000	1250	volts
)-C Screen Voltage		250	250	250	280	volts
-C Grid Voltage -		-110	-110			volts
O.C Plate Current		170	200	200	200	ma
-C Screen Current		6	7	7	5	ma
-C Grid Current -		6	10	10	10	ma
Driver Output Power (ap	prox.) -	15	20	25	30	watts
ower Input		102	061	200	250	watts
Iseful Power Output -		50	95	120	140	watts
hese typical performance	figures wer	e obta	ined by	direct	measur	ement
	TA A A					4

in operating equipment, the output power is useful power measured in a load circuit. The driving power is the total power taken by the tube and a practical resonant circuit. In many cases with further refinement and improved techniques better performance might be obtained.

RADIAL-BEAM POWER TETRODE

> These Data apply to type 4X150D which is identical to 4X150A except for the heater rating of 26,5 volts 0.57 ampere.

4X150A





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PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER

Class-C Telephony (Carrier conditions, per tube)

MAXIMUM RATINGS

.

D-C PLATE VOLTAGE	-	1000	MAX.	VOLTS
D-C SCREEN VOLTAGE	-	300	MAX.	VOLTS
D-C GRID VOLTAGE	-	-250	MAX.	VOLTS
D-C PLATE CURRENT	-	200	MAX.	MA
PLATE DISSIPATION -	-	100	MAX.	WATTS
SCREEN DISSIPATION	-	12	MAX.	WATTS
GRID DISSIPATION -	-	2	MAX.	WATTS

D-C Plate Voltage		•	-	400	600	800	1000	volts
D-C Screen Voltage -	•	-	-	250	250	250	250	volts
D-C Grid Voltage		•	-	90	95	-100	-105	volts
D-C Plate Current		-	-	200	200	200	200	ma
D-C Screen Current -		-	•	40	35	25	20	ma
D-O Grid Current		-	-	7	8	10	15	ma
Peak A-F Screen Voltage of 100% Modulation	a t	cre	st -	140	150	160	170	volts
Peak R-F Grid Input Vol (approx.)	ltaç	je -		10	120	[20	F25	vaļts
Driving Power (approx.)		-	-	I.	I	1.5	2	watts
Plate Dissipation		-	-	25	40	60	60	watts
Plațe Power Input		•	•	80	120	160	200	watts
Plate Power Output -		•	•	55	80	100	140	watts

TYPICAL OPERATION (Frequencies up to 165 Mc.)

RADIO-FREQUENCY POWER AMPLIFIER

Class-B Linear, Television Visual Service (per tube)

MAXIMUM RATINGS

D-C PLATE VOLTAGE	-	1250	MAX.	VOLTS
D-C SCREEN VOLTAGE	-	400	MAX.	VOLTS
D-C GRID VOLTAGE -	-	250	MAX.	VOLTS
D-C PLATE CURRENT				
(AVERAGE)	-	250	MAX.	MA
PLATE DISSIPATION -	-	150	MAX.	WATTS
SCREEN DISSIPATION	-	12	MAX.	WATTS
GRID DISSIPATION -	-	2	MAX.	WATTS

YPICAL OPERATION	(Fre	equer	ncies	чp	to	216 Mc.,	5-Mc.	band	width)
D-C Plate Voltage	-	•	-	•	•	750	1000	1250	volts
D-C Screen Voltage	-	-	-	-	-	300	300	300	volts
D-C Grid Voltage	-	-	-	-	-	-60	65	—70	volts
During Sync-Pulse Peak	:								
D-C Plate Current	-	-	-	-	-	335	330	305	ma
D-C Screen Current	-	•	-	-	-	50	45	45	ma
D-C Grid Current	-	•	-	-	-	15	20	25	ma
eak R.F Grid Voltage		-	•	•	•	85	95	100	volts
R-F Driver Power (ap	ргох.	.)	-	-	•	7	8	9	waits
Jseful Power Output	-	-	-	•	-	135	200	250	watts
llack Level:									
D-C Plate Current	•		-	-	-	245	240	230	ma
D-C Screen Current	-	-	-	-	•	20	15	10	ma
D-C Grid Current	-	-	-	-	-	4	4	4	ma
Peak R-F Grid Voltage	a (ar	prax	.)	-	-	65	70	75	volts
R-F Driver Power (ap	prox.)	-	-	-	.4.25	4.7	5.5	watts
Plate Power Input	-	-	-	-	-	185	240	290	watts
Jseful Power Output	-	•	-	-	-	75	110	140	watts

CLASS-AB OR -B POWER AMPLIFIER OR MODULATOR

MAXIMUM RATINGS (Per tube)

D-C PLATE VOLTAGE	-	1250	MAX.	VOLTS
D-C SCREEN VOLTAGE	-	400	MAX.	VOLTS
D-C PLATE CURRENT	-	250	MAX.	MA
PLATE DISSIPATION -	-	150	MAX.	WATTS
SCREEN DISSIPATION	-	12	MAX.	WATTS
GRID DISSIPATION -	-	2	MAX.	WATTS

TYPICAL OPERATION

Class AB (Sinusoidal wave	e, two	fube	s unles	ss otherwi	se spe	cified >	
D-C Plate Voltage	-	-	600	800	1000	1250	volts
D-C Screen Voltage -	-	-	300	300	300	300	voits
D-C Grid Volfage (appro	ox.)*	-	-44	-47	-47	-48	volts
Zero-Signal D-C Plate Cu	rrent	-	160	120	120	115	ma
Max-Signal D-C Plate Cu	rrent	-	380	380	390	390	πа
Zero-Signal D-C Screen C	urrent	-	0	0	0	0	നര
Max-Signal D-C Screen Cu	irrent	-	65	65	60	40	ma
Effective Load, Plate-to-P	late	-	3550	4625	5850	7200	ohms
Peak A-F Grid Input Volte	age						
(per tube) ·		-	44	47	47	48	volts
Driving Power	-	-	0	0	0	0	watts
Max-Signal Plate Dissipat	ion						
(pertube)	-	-	45	55	70	90	watts
Max-Signal Plate Power O	utput	•	140	195	240	310	watts
*Adjust grid voltage to d	obtain	speci	fied z	ero-signal	plate	curren	it.

Maximum permissible grid circuit series resistance 100,000 ohms per tube.

TYPICAL OPERATION

Class AB ₂ (Sinusoida) wave, tw	0	tubes unless	otherwis	e specified	d)
D-C Plate Voltage		600	800 10	00 250	volts
D-C Screen Voltage	-	300	300 3	00 300	volts
D-C Grid Voltage**	-	-41 -	-43	43	' volts
Zero-Signal D-C Plate Current	-	185	160 1	65 180	ma
Max-Signal D-C Plate Current	-	485	490 4	95 475	ma
Zero-Signal D-C Screen Current	-	0	0	0 0	ma
Max-Signal D-C Screen Current	-	85	75	10 65	mа
Effective Load, Plate-to-Plate	-	2600 3	500 46	00 5600	ohms
Peak A-F Grid Input Voltage					
(per tube)	-	47	48 4	19 50	valts
Max-Signal Peak Driving Power	-	0.15 0	F.15 0.	15 0.15	watts
Max-Signal Nominal Driving Pov	/er				
(approx.)	-	75	75 .	75 75	mw
Max-Signal Plate Dissipation					
(pertube)	-	60	75 9)O 8 5	watts
Max-Signal Plate Power Output	-	170	240 3	5 425	watts
-					

**Adjust grid voltage to obtain specified zero-signal plate current.



APPLICATION

MECHANICAL

Mounting—The 4X150A may be mounted in any position. Use of the Eimac 4X150A Air-System Socket, or its equivalent, is required.

The tube will fit a standard "loktal" socket, but the use of such a socket prevents adequate air-cooling of the base of the tube. Use of the "loktal" socket is not recommended.

Connections to the terminals of all the electrodes except the plate are provided by the Air-System Socket. The anode-cooler assembly provides a terminal surface for the plate connection. For high-frequency applications a metal band or a spring-finger collet should be used to make good electrical contact with the cylindrical outer surface of the anode cooler. Points of electrical contact should be kept clean and free of oxidation to minimize r-f losses.

Cooling—The 4X150A requires sufficient forced-air cooling to keep the cooler core and the metal parts of the metal-to-glass seals from exceeding a maximum temperature of 150°C. The air flow must be started when power is applied to the heater, and must continue without interruption until all electrode voltages have been removed from the tube.

The Eimac Air-System Socket directs the air over the surfaces of the tube base, and through the anode cooler to provide effective cooling with a minimum air flow. Seven and one-half cubic feet of cooling air per minute must flow through the Air-System Socket and the anode cooler for adequate cooling. This corresponds to a total pressure drop of 0.6 inches of water through the socket and the anode cooler.

The air requirements stated above are based on operation at sea level and an ambient temperature of 20°C. Operation at high altitude or at high ambient temperatures requires a greater volume of air flow. The necessary design information for such conditions is contained in an article entitled "Blower Selection for Forced-Air-Cooled Tubes", by A. G. Nekut, in the August, 1950, issue of "Electronics."

One method of measuring temperature is provided by the use of the "Tempilaq", a temperature-sensitive lacquer, which melts when a given temperature is reached. Where forced-air cooling is employed, very thin applications of the lacquer must be used. This product is obtainable from the Tempil Corporation, 132 West 22nd St., New York 11, N. Y.

ELECTRICAL

Heater—The heater should be operated as close to 6.0 volts as possible, but it will withstand heater-voltage variations as great as 10% without injury. Some variation in power output must be expected to occur with variations of the heater voltage.

Cathode—The cathode is internally connected to the four even-numbered base pins. All four corresponding socket terminals should be used for connection to the external circuit. The leads should be of large cross-section and as short and direct as possible to minimize cathode-lead inductance.

Grid Dissipation—Grid-circuit driving-power requirements increase with increasing frequency because of circuit losses other than grid dissipation. This becomes noticeable at frequencies near 30 Mc., and increases until at 500 Mc. as much as 30 watts driving power may be required in ordinary circuits.

Despite the increased driving power required by the circuit as a whole at higher frequencies, the power actually consumed by the tube grid does not increase greatly. Satisfactory operation in stable amplifier circuits is indicated by d-c grid-current values below approximately 15 milliamperes.

Screen Dissipation—Bias- or plate-supply failure or unloaded-plate-circuit operation can cause the screen current and dissipation to rise to excessive values. Protection for the screen can be provided by an overload relay in the screen circuit, in addition to the usual plate-overload relay. Use of a screen-current milliammeter is advisable.

Plate Dissipation—The maximum-rated plate dissipation is 150 watts. The maximum-rated plate dissipation for plate-modulated applications is 100 watts under carrier conditions, which permits the plate dissipation to rise to 150 watts under 100% sinusoidal modulation.

Plate dissipation may be permitted to exceed the maximum rating momentarily, as, for instance, during tuning.

UHF Operation—Transit time effects, which occur at ultra-high frequencies in the 4X150A, can be minimized by adherence to the operating conditions suggested below:

- 1. Use a minimum d-c bias voltage, not over twice cut-off.
- 2. Apply only enough drive to obtain satisfactory plate efficiency.
- 3. Operate the screen at reasonably high voltage, but do not exceed the screen-dissipation rating. The circuit should be loaded to obtain screen-current values close to those given under "Typical Operation" at 500 Mc.
- 4. Fairly heavy plate loading is required. In general, low-voltage, high-current operation is preferable to operation at high voltage and low current. If conditions require a change to lighter plate loading, the drive should also be reduced to the minimum value for satisfactory operation at the new output level.
- 5. Parasitic oscillations are usually associated with excessive grid and screen current and are injurious to vacuum tubes. Similarly, tuned-plate circuits which accidentally become simultaneously resonant to harmonics and the fundamental frequency may also cause low efficiency and damage tubes.

Plate Modulation—Plate modulation can be applied to the 4X150A when it is operated as a class-C radio-frequency amplifier. To obtain 100% modulation, the d-c screen voltage must be modulated approximately 55%, in phase with the plate modulation. Self-modulation of the screen by means of a series resistor or reactor may not be satisfactory in this particular tetrode due to the screen-voltage, screen-current characteristics.

Grid Resistance—In class-A and -AB, amplifiers, where no grid current flows, the grid-bias voltage may be applied through a resistor. The maximum permissible series resistance per tube is 100,000 ohms.

Special Applications—If it is desired to operate this tube under conditions widely different than those given here, write to Eitel-McCullough, Inc., San Bruno, California, for information and recommendations,





Page Four







4X150A / 4010 AIR-SYSTEM SOCKETS

<u>4X150A/4000</u>

AND

The Eimac 4X150A/4000 and 4X150A/4010 Air-System Sockets are designed to provide adequate air cooling and an efficient high-frequency circuit arrangement for the Eimac 4X150A and 4X150D tetrodes. The insulating materials used in their construction have very low r-f losses to well above 800 Mc., and are mechanically strong, non-porous, non-hygroscopic and substantially unaffected by temperatures up to 180° Centigrade. The contact fingers are of spring alloy and all metal parts are silver plated to reduce r-f losses.

The 4X150A/4000 Air-System Socket is characterized by having all connecting tabs insulated from the socket flange and skirt. This type socket is intended for use in circuits where the cathode of the tube is not at chassis potential.

The 4X150A/4010 Air-System Socket is characterized by having the four cathode connecting tabs (Numbers 2, 4, 6 and 8) riveted permanently to the socket skirt. This type socket is intended for use in circuits where the cathode of the tube is at chassis potential.

MOUNTING—If the tube and socket are to be used in a coaxial-line circuit, the Air-System Socket may be mounted directly on the end of the coaxial input line. The skirt of the socket fits over a cylinder of 1%" outside diameter, and four mounting holes are provided (See Outline Drawings).

For chassis mounting, a 2¼" diameter hole should be cut into the deck and the socket secured by the three toe clamps provided.

DO NOT DRILL THROUGH THE SOCKET FLANGE.

CONNECTIONS—The control grid connection is on the axis of the socket and is provided with a No. 6-32 threaded hole for direct connection to a coaxial line or a terminal lug.

A low impedance path between screen grid and ground is provided by a bypass capacitor of from 2750 $\mu\mu$ f ± 500 $\mu\mu$ f built into the socket flange.

COOLING—A pressurized chamber should be provided to introduce an air stream into the socket from the under side to cool the grid, cathode and screen seals. A heat-resistant chimney is provided to direct the air stream over the tube envelope and through the anode radiator.

If a coaxial-line circuit is used, the input line should be pressurized, while the output cavity should be made air tight to direct the air through the anode radiator of the tube.

For the specific cooling requirements of the 4X150A and 4X150D, see the paragraph on "Cooling" in the 4X150A Data Sheet.

SOCKET IDENTIFICATION

TYPE NUMBER											[DESCRIPTIO	NC	
4XI50A/4000	-	-				•			-	4X I 5	0A Air-Sy	stem Socke	t with	Chimney
4XI50A/400I		-				-			-	4X 5	50A Air-Sy	stem Socke	et less	Chimney
4X150A/4006		-	-								4X150A	Air-System	Chim	ney Only
4XI50A/4010		-			4X	150A	Air-Syst	em	Socl	cet—	-Grounded	Cathode-	—with	Chimney
4XI50A/4011			-	÷ .	4X	150A	Air-Syst	em	Soc	ket—	-Grounded	Cathode-	less	Chimney

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4X150A / 4000 and 4X150A / 4010 air-system sockets

The Eimac 4X150A/4000 and 4X150A/4010 Air-System Sockets are designed to provide adequate air cooling and an efficient high-frequency circuit arrangement for the Eimac 4X150A and 4X150D tetrodes. The insulating materials used in their construction have very low r-f losses to well above 800 Mc., and are mechanically strong, non-porous, non-hygroscopic and substantially unaffected by temperatures up to 180° Centigrade. The contact fingers are of spring alloy and all metal parts are silver plated to reduce r-f losses.

The 4X150A/4000 Air-System Socket is characterized by having all connecting tabs insulated from the socket flange and skirt. This type socket is intended for use in circuits where the cathode of the tube is not at chassis potential.

The 4X150A/4010 Air-System Socket is characterized by having the four cathode connecting tabs (Numbers 2, 4, 6 and 8) riveted permanently to the socket skirt. This type socket is intended for use in circuits where the cathode of the tube is at chassis potential.

MOUNTING—If the tube and socket are to be used in a coaxial-line circuit, the Air-System Socket may be mounted directly on the end of the coaxial input line. The skirt of the socket fits over a cylinder of 1%" outside diameter, and four mounting holes are provided (See Outline Drawings).

For chassis mounting, a 2¼" diameter hole should be cut into the deck and the socket secured by the three toe clamps provided.

DO NOT DRILL THROUGH THE SOCKET FLANGE.

CONNECTIONS—The control grid connection is on the axis of the socket and is provided with a No. 6-32 threaded hole for direct connection to a coaxial line or a terminal lug.

A low impedance path between screen grid and ground is provided by a bypass capacitor of from 2750 $\mu\mu$ f ± 500 $\mu\mu$ f built into the socket flange.

COOLING—A pressurized chamber should be provided to introduce an air stream into the socket from the under side to cool the grid, cathode and screen seals. A heat-resistant chimney is provided to direct the air stream over the tube envelope and through the anode radiator.

If a coaxial-line circuit is used, the input line should be pressurized, while the output cavity should be made air tight to direct the air through the anode radiator of the tube.

For the specific cooling requirements of the 4X150A and 4X150D, see the paragraph on "Cooling" in the 4X150A Data Sheet.

SOCKET IDENTIFICATION

TYPE NUMBER								DESCRIPTION
4X150A/4000		-	-	-	-	-		- 4X150A Air-System Socket with Chimney
4X150A/4001	-			÷.				- 4X150A Air-System Socket less Chimney
4XI50A/4006		-	-	•				- 4X150A Air-System Chimney Only
4X150A/4010	-	-		-	4X I	50A	Air-System	Socket—Grounded Cathode—with Chimney
4X150A/4011					4X I	50A	Air-System	Socket—Grounded Cathode—less Chimney

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4X150A / 4000 and 4X150A / 4010 air-system sockets

The Eimac 4X150A/4000 and 4X150A/4010 Air-System Sockets are designed to provide adequate air cooling and an efficient high-frequency circuit arrangement for the Eimac 4X150A and 4X150D tetrodes. The insulating materials used in their construction have very low r-f losses to well above 800 Mc., and are mechanically strong, non-porous, non-hygroscopic and substantially unaffected by temperatures up to 180° Centigrade. The contact fingers are of spring alloy and all metal parts are silver plated to reduce r-f losses.

The 4X150A/4000 Air-System Socket is characterized by having all connecting tabs insulated from the socket flange and skirt. This type socket is intended for use in circuits where the cathode of the tube is not at chassis potential.

The 4X150A/4010 Air-System Socket is characterized by having the four cathode connecting tabs (Numbers 2, 4, 6 and 8) riveted permanently to the socket skirt. This type socket is intended for use in circuits where the cathode of the tube is at chassis potential.



For chassis mounting, a $2\frac{4}{}$ diameter hole should be cut into the deck and the socket secured by the three toe clamps provided.

DO NOT DRILL THROUGH THE SOCKET FLANGE.

CONNECTIONS—The control grid connection is on the axis of the socket and is provided with a No. 6-32 threaded hole for direct connection to a coaxial line or a terminal lug.

A low impedance path between screen grid and ground is provided by a bypass capacitor of from 2750 $\mu\mu$ f ± 500 $\mu\mu$ f built into the socket flange.

COOLING—A pressurized chamber should be provided to introduce an air stream into the socket from the under side to cool the grid, cathode and screen seals. A heat-resistant chimney is provided to direct the air stream over the tube envelope and through the anode radiator.

If a coaxial-line circuit is used, the input line should be pressurized, while the output cavity should be made air tight to direct the air through the anode radiator of the tube.

For the specific cooling requirements of the 4X150A and 4X150D, see the paragraph on "Cooling" in the 4X150A Data Sheet.

SOCKET IDENTIFICATION

TYPE NUMBER								DESCRIPTION
4X150A/4000		-		-				- 4X150A Air-System Socket with Chimney
4X150A/4001	-	-						- 4X150A Air-System Socket less Chimney
4X150A/4006	•	-	-	-				- 4XI50A Air-System Chimney Only
4X150A/4010		-	-	-	4X I	50A	Air-System	Socket—Grounded Cathode—with Chimney
4XI50A/4011	-				4X	150A	Air-System	Socket—Grounded Cathode—less Chimney

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TENTATIVE DATA



RADIAL-BEAM **POWER TETRODE**

The Eimac 4X150G is an extremely compact external-anode tetrode intended for use as a radio-frequency amplifier, frequency multiplier, or oscillator at frequencies well into the UHF region or as an amplifier in any service requiring a high-gain tube capable of delivering high power-output at low plate-voitage. The combination of a high ratio of transconductance to capacitance and a plate dissipation capability of 150 watts makes the tube an excellent wide-band amplifier for video applications. The cathode, grid and screen electrodes are mounted on conical and cylindrical supports giving a minimum of circuit discontinuities and lead inductance. The rugged cylindrical terminals, progressively larger in size, allow the tube to be inserted in coaxial line cavities. The screen support and terminal provide maximum isolation between the grid cathode terminals and the plate circuit. In amplifier service at 500 megacycles, output power of 140 watts per tube, with a stage power-gain of 20, can be obtained. At 1000 megacycles an output power of 50 watts per tube is obtained with a power-gain of five.

GENERAL CHARACTERISTICS

ELECTRICAL Cathode: Coated Unipotential Heater Voltage 2.5 Heater Voltage Heater Current Minimum Heating Time Screen-Grid Amplification Factor (Average) Direct Interelectrode Capacitances (Average) Grounded Grid volts --6.25 amperes . . . -. ~ 30 seconds 5.0 Grid-Plate (without shielding) - - less than .005 -- .035 μμld --- 27 μμfd - 4.5 μμfd Input -17. . -4.5 . . Transconductance $\{i_b\!=\!250\mbox{ ma., } e_b\!=\!500\mbox{ v., } E_{c2}\!=\!250\mbox{ V.}\}$. -. . 12,000 µmhos MECHANICAL Forced Air

Cooling Forced Air At 150 watts plate dissipation, a minimum flow of 5.6 cubic feet of air per minute must be passed through the anode cooler. The pressure drop across the cooler at this flow equals 0.26 inches of water. Forced air cooling of the base terminal assembly must be provided even though heater alone is on tube during standby conditions. In no case should the temperature of the metal-to-glass seals or the core of the anode cooler exceed 150° C. Anote the cooler of the anode cooler exceed 150° C. . . Any

			-												
	Length -	-	-	-	-	-	-	-	-	-	-	-	-	2 5/8	inches
	Diameter	-	-	-	-	-	-	-	-	-	-	-		1.625 = .020	inches
	Maximum	Seated	Hei	g ht 👘	-	-		-	-	-	-	-	-	1-27/32	inches
Net	Weight +	-			-		-	-	-	-	-	-		6 0	ounces
Ship	ping Weight (/	Average)			-	-	-	-		-	-	-	6.1	pounds

RADIO FREQUENCY POWER AMPLIFIER OR OSCILLATOR

Class-C Telegraphy or FM Telephony (Key-down conditions, per tube)

MAXIMUM RATINGS

D·C	PLATE	VC)LT/	GE				-						1250	MAX.	VOLTS
D-C	SCREE	EN 1	VOL	TAC	GE	-		-	-					300	MAX.	VOLTS
D-C	GRID	٧O	LTA	GE		-			-			-	-	-250	MAX.	VOLTS
D-C	PLATE	CL	JRR	ENT				-	-			-	-	250	MAX.	MA.
PLAT	E DISS	IPA	TIO	N	-	-			-			-	-	150	MAX.	WATTS
ANC	DE-CO	DOL	ER	СС	RE	TE	MP	ER/	ATU I	RE				150	MAX.	۹C
SCRE	EN D	ISSI	PA1	101	N	-			-					15	MAX.	WATTS
GRIC	DISS	IPA	TIO	N	-	-		-	-			-	-	2	MAX.	WATTS
•Ma	ximum	per	mis	ibli	e gr	id d	circ	uit.	resi	sta	nce	25,	000	ohms		

TYPICAL OPERATION

Single tube, frequencies below 165-Mc.

D-C	Plate Volta	ige -						600	750	1000	1250	Volts
D-C	Plate Curre	int -		-	-		-	200	200	200	200	Ma.
D-C	Screen Voli	age			-		*	250	250	250	250	Valts
D-C	Screen Cu	rrent			-	-	-	37	37	31	20	Ma.
D-C	Grid Volta	ge -		-	-	-	-	-75	80	80	90	Volts
D.C	Grid Curre	nt -	-		-	-		- 11	11	10	11	Ma.
Peak	R-F Grid	Volta	ge (/	Appro	эж.)			91	96	95	106	Volts
Drivi	ng Power	(appri	oz.)				-	1.0	1.1	1.0	1.2	Watts
Powe	r Input		-	-	-			120	150	200	250	Watts
Powe	r Output		-	-	-			85	110	150	195	Watts
Heat	er Voltage	· -		-		-	-	2.5	2.5	2.5	2.5	Volts

Single tube, 750-Mc. (Coaxial cavity)

D-C Plate Volta	ige	•		•	-	•	-	-	•	1250	Valts
D-C Plate Curre	int -		-	-	-	-	-	-	-	200	Ma.
D-C Screen Vol	tage	-	-	-	-	-	-	-	-	250	Valts
D-C Screen Cu	rrent	-	-	-	-	-	-	-	•	5	Ma.
D-C Grid Voltag		-	-	-	-	-	-	-	-	-60	Volts
D-C Grid Curre	ent -	-	•		-	-	-	-	-	5	Ma.
Peak R-F Grid	Voltage	(ap)	prox.)	-	-	-	-	-	85	Volts
Driving Power	(approx.)	-	-		-	-	-	-	9	Watts
Power Input	-	-	-	-	-		-	-	-	250	Watts
Power Output				-	-	-	-	-	-	100	Watts
Heater Voltage	-	-	-	-	-	-	-	-	-	See	note

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AMPLIFIER

C Tala-h

Class-C Telephony									
MAXIMUM RATINGS	(Ca	rrier	Con	ditia	ns)				
D-C PLATE VOLTAGE	-		-	-			1000	MAX.	VOLTS
D-C SCREEN VOLTAGE	-	-	-	-	-		300	MAX.	VOLTS
D-C GRID VOLTAGE"	-		-	-	-	-	-250	MAX.	VOLTS
D-C PLATE CURRENT	-			-		-	200	MAX.	MA.
PLATE DISSIPATION	-	-			-	-	100	MAX.	WATTS
ANODE-COOLER CORE	TEMP	ERA	TURE		-		150	MAX.	°C.
SCREEN DISSIPATION	-		-		-		15	MAX.	WATTS
GRID DISSIPATION -	-	-	-			-	2	MAX.	WATTS
*Maximum permissible prio	d cire	cuit r	resista	ince	25 ()00 ohi	77 S		

PLATE PULSED RADIO FREQUENCY AMPLIFIER OR OSCILLATOR

Heater Voltage' -		-	-	-				See Note!
Peak Power Output	-	-	-	-	10	20		Kilowatts
Pulse Repetition Rate		-	-	-	2500	1250		Per second
Pulse Duration	-		-	-	4	4		Microseconds
Pulsed Grid Current	-	-	-	-	0.	5 (1.6	Amps.
D-C Grid Voltage		-	-	-	-200	-250		Volts
Pulsed Screen Current		-			0.	3 1).4	Amps.
Pulsed Screen Voltage		-		-	800	1000		Volts
Pulsed Plate Current	-	-			4.	، ۵	5.0	Amps.
Pulsed Plate Voltage		-			5	1	ł.	Kilovolts
Single tube oscillator,	120	0-Mc						
TYPICAL PULSE OPE	RA	ION						
						A 191		
GRID DISSIPATION						2 M	ÂŶ	WATTS
SCREEN DISSIRATION	I E R	nren.	<u> </u>	AL.		150 M	2÷	WATTS
ANODE COOLER CORE	TEN	4969	A TI	IRE		16/1 M	ÂŶ	00
PLATE DISCIPATION						150 M	A 9	WATTS
AVERAGE OOWED INPU	T		-			150 M	20	WATT
BUISED CATHODE CUI	DEN	1				7 14	AY	AMPS
MAVIMINA BUISE DUP		N.				6 M	îĉ	OSECONDS
D C CRID VOLTAGE	GE	-		-		500 M	20	VOLTS
SUISED PLATE FOLIAG	C.C.	-	-			1500 M	<u>?</u> ?	VOLTS
BUILSED BLATE VOLTAG						7000 14	. v	VOLTS
MAYIMUM PATING	5							

Heater Valtage—Due to transit time back heating effects, the heater voltage should be reduced when operating at frequencies above 400 Mc. This voltage reduction should be made after dynamic operation of the tube has started. Since back heating is a function of frequency, grid current, grid bias, circuit design and circuit adjustment, the amount of back heating varies considerably with different methods of operation. The following table is an approximate guide for normal tube operation: Frequency up to 400 Mc. 400 to 1000 Mc. 1000 to 1500 Mc. jabove 1500 Mc. Heater Voltage 2.5 v 2.2 v

PLATE MODULATED RADIO FREQUENCY

Number of Street, or St	Eimac 4X150G
d	

TENTATIVE DATA



Printed in U.S.A. 2-AO-66513

4X500A

RADIAL-BEAM POWER TETRODE

The Eimac 4X500A is an external-anode tetrode having a maximum plate dissipation rating of 500 watts. Its small size and low-inductance leads permit efficient operation at relatively large outputs well into the VHF region. The screen grid is mounted on a disc which terminates in a connector ring located between grid and plate, thus making possible effective shielding between the grid and plate circuits. The grid terminal is located at the center of the glass base to facilitate single-tube operation in coaxial circuits.

The combination of low grid-plate capacitance, low screen-lead inductance and functionally located terminals contributes to the stable operation of the 4X500A at high frequencies, making neutralization unnecessary in most cases and greatly simplifying it in others.

GENERAL CHARACTERISTICS

ELECTRICAL

Filament: The	oriated	Tung	sten												
Vo	ltage	-	-	-	-	-	-	-	-	-	-	-	-	5.0	volts
Cu	rrent	-	-	-	-	-	-	-	-	-	-	-	-	13.5	amperes
Screen Grid	Amplifi	icatio	n F	tor	(Av	arage)	-	-	-	-	-	-	-	-	- 6.2
Direct Intere	lectrod	a Ca	paci	tanc	es (A	verag	e)								
Gr	id-Plate		-	-	-	-	-	-	-	-	-	-	-	-	0.05 $\mu\mu$ fd
Inp	but	-	-	-	-	-	-	-	-	-	-	-	-	-	12.8 µµfd
Ou	itput	-	-	-	-	-	-	-	-	-	-	-	-	-	5.6 µµid
Transconduct	ance (i,	b = 20)0 m	a., e	b = 2!	500 v.,	Ecz	= 500	v.)	-	-	-	-	- 5	200 µmhos
Frequency fo	or Maxir	num	Rati	ngs	-	-	-	-	-	-	-	-	-	-	120 Mc.



MECHANICAL

Maximum Overall Dimensions:

Length -			-	-	-	-	-	-	-	-	-	-	-	-	-		-	-	4.75	inches
Diameter -	-		-	-	-	-		-	-	-	-	-	-	-	-	-	-	- 3	2.625	inches
Net Weight		-	-	-	-	+	-	-	-	-	-	-	-	-	-		-	-	l. 17	pounds
Shipping Weight (Ave	erage) -	-	-	-	-	-	-	-	-	-	-	-	-	•		-	-	6	pounds
Mounting Position -	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	Vertic	al, 1	base	dowr	or up
Cooling	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-		-	-	Ford	ed Air

At 500 watts plate dissipation, a minimum air-flow of 40 cubic feet per minute must be passed through the anode cooler. The pressure drop across the cooler at this rate of flow equals 1.4 inches of water. Forced-air cooling must be provided for the base and screen seals. Normally, suitable amounts of air may be obtained from a small centrifugal blower directed at the seals. In no case should the temperature of the metal-to-glass seals or the core of the anode cooler exceed 150°C. Cooling air specified above must be application of filament power and continued for three minutes after power is removed from the filament.

RADIO FREQUENCY POWER AMPLIFIER AND OSCILLATOR

Class-C FM or Telegraphy (Key-down conditions, 1 tube) MAXIMUM RATINGS (Frequencies up to 120 Mc.)

D-C PLATE VOLTAGE -		-	•	-	4000	MAX.	VOLTS
D-C SCREEN VOLTAGE	E	-	-	-	500	MAX.	VOLTS
D-C GRID VOLTAGE	-	-	-	-	- 500	MAX.	VOLTS
D-C PLATE CURRENT	•	-	-	-	350	MAX.	MA.
PLATE DISSIPATION	-	-	-	-	500	MAX.	WATTS
SCREEN DISSIPATION	-	-	-	-	30	MAX.	WATTS
GRID DISSIPATION	-	-	-	-	10	MAX.	WATTS

TYPICAL OPERATION (Per tube, at 110 Mc.)

D-C	Plate Voltage	•	-	-	-	-	-	2500	3000	4000	Volts
D-C	Plate Current	-	-	-	-	-	-	310	310	315	Ma.
D-C	Screen Voltag	je	-	-	-	-	-	500	500	500	Volts
D-C	Screen Curren	nt	-	-	-	-	-	26	24	22	Ma.
D-Ç	Grid Voltage	-	-	-	-	-	-	<u> </u>	150	1 50	Volts
D-C	Grid Current	-	-	-	-	-	-	15	16	16	Ma.
Drivi	ing Power (ap	pro	ĸ.)	-	-	-	-	5	5	5	Watts
Usef	ul Power Out	put	(4	ррг	ox.)		475	600	835	Watts

RADIO FREQUENCY POWER AMPLIFIER

Class-B Linear Amplifier, Television Visual Service MAXIMUM RATINGS FOR TV (Frequencies up to 220 Mc.)

MAXIMUM KATI	UO2 F (JK IV	(rrec	quenc		up to	220	MC.J		
D-C PLATE VO	LTAGE	-	-	-	-			3000	MAX.	VOLTS
D-C PLATE CU	RRENT		-	•		-	-	350	MAX.	MA.
D-C SCREEN V	OLTAG	Ε.						500	MAX.	VOLTS
PLATE DISSIPA	TION	-	-		-			500	MAX.	WATTS
SCREEN DISSI	ATION	-	-	-	-	-		30	MAX.	WATTS
GRID DISSIPAT	ION -	-	-		-	-	-	10	MAX.	WATTS
TYPICAL OPERA	TION									
(Per tube at m	nak sve	chron	izina	leve	L 5-	Mc	hand	width	assum	heat he
resistance 3,000	ohms p	per tul	be.)		., .		Carro			
D-C Plate Volta		-		-	-	-	-	1850	2400	Volts
D-C Screen Vo	Itage -	-	-	-	-	-		500	500	Volts
D-C Grid Volte	de -	-	-		-	-		-100	-100	Volts
D-C Plate Curr	ent -	-			-	-		285	400	/ Ma
D-C Screen Cu	rrent (appro	a.)			-		20	35	Ma
D-C Grid Curre	int (ap		· 1.	-	-	-		10	15	Ma.
Peak R-F Grid	Voltage	-	-		-	-		140	185	Volts
Driving Power	220 N	ic. La	DDro	r.)		-		15	25	Watts
Plate Power In	out -					-		525	960	Watts
Power Output			-	-	-	-	-	300	600	Watts
BLACK LEVEL										
D-C Plate Curr	ent -	-	-	-	-			215	300	Ma.
D-C Screen Cu	rrent -	-	-		-	-		2	3	Ma.
D-C Grid Curr	ent -	-	-	-	-	-		2	5	Ma.
Plate Power In	put -	-	-	-	-	-	-	400	720	Watts
Plate Dissipati	on -	-			-	-		230	380	Watts
Power Output		-	-	-	-	-	-	170	340	Watts
¹ Operating co	nditions	at p	eak s	ynchr	oniz	ing I	evel	may b	e perm	itted fo
		· · ·								

Maximum ratings apply to black level conditions.



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STRAIGHT SIDE

3131.005 DIA. 4 PINS

BOTTOM VIEW

DIMENSIONS

Indicates change from sheet dated 11-15-46

EITEL-MCCULLOUGH, INC. SAN BRUND, CALIFORNIA

RADIAL-BEAM POWER PENTODE MODULATOR

4E27A / 5-125B

OSCILLATOR AMPLIFIER

The Eimac 4E27A/5-125B is a power pentode intended for use as a modulator, oscillator or The Eimac 4277A/5-125B is a power pentode intended for use as a modulator, oscillator or amplifier. The driving-power requirement is very low, and neutralization problems are simplified or eliminated entirely. The tube has a maximum plate-dissipation rating of 125 watts and a maximum plate voltage rating of 4000 volts at frequencies up to 75 Mc. Cooling is by convection and radia-tion. Type 4E27A/5-125B unilaterally replaces type 4E27. The 4E27A/5-125B in class-C r-f service will deliver up to 375 watts plate power output with less than 2 watts driving power. It will deliver up to 75 watts of carrier for suppressor modulation. Two 4E27A/5-125B's will deliver up to 300 watts maximum-signal plate power output in class AB, modulator service 400 watts in class AB, with less than 1 watt driving power.

AB, modulator service, 400 watts in class AB2 with less than 1 watt driving power.

GENERAL CHARACTERISTICS

	LECIRIC	AL																		80°
	Filament:	Thoriated	tung	sten																120
		Voltage	-	-	-	-	-	-	-	-	-	-	-	-	-	1	5.0 va	alts		÷ -
		Current	-	-	-	-	-	-	-	-	-	-	-	-	-	7.5	ampe	18		2-17
	Grid-Scre	en Amplii	ficati	on Fr	actor	(Av	erage) - (-	-	-	-		-	-	-		5.0		
	Direct Int	erelectrod	e Ca	pacit	ance	: { A \	erage)												1
		Grid-Plat	θ	-	-	-	-	-	-			-		-		0.	08 μμ	i fd		10
		Input		-	-	-	-	-	-	-		-				10).5 μ _μ	(fd		15
		Output	-	-		-	-	-	-		-	-				4	.7 ul	٤fd		1.6
	Transcond	uctance (b = !	50ma.	. E _b =	= 2 5 0	0v. E.	- = 5	007.	Een	= 0y.)		- 10	-		2150) umt	105		
	Highert	Fraguancia	in fo	r Ma		n Ra	tings					-			÷		75 N	Ac.		12
	riigiiosi	requencie	33 10	1 1410			ing.													1.5
N	IECHAN	ICAL																		
	Base		-	-	-	-	-	-	-	-		-	-		7-pin,	me	tal sh	nell		
	Connectio	- and	-	-	-	-	-	-	-	-	-	-	-	-	-	See	drawi	ing		
	Socket*		-	-		-	-	-	E.	F	lohnson	Co.	No.	122-2	237, a	or ed	quivale	ent		
	Mounting	Position	-	-	-	-	-	-	-	-	-	-	Ver	ical,	base	dow	n or	up		
	Cooling	-	-		-	-	-	-	-		-	-	Co	vect	ion a	nd i	radiat	ion		
	Recomme	nded Hea	+ Dis	sipati	ing Pl	ate C	Conne	ctor	-	-	-	-	-	-		-	-		-	-
	Maximum	Over-All	Dime	ensior	15:															
		Length	-	-	-	-	-	-	-	-	-	-	-	-	-	-		-	-	
		Diameter		_	-	-	-	-	-	-	-	-		-	-	-				
	Net Weid	ht (Aver	agel		-	-	-		-	-	-	-	-	-			-	-	_	
	Shipping	Weight	-			1.1	-	-	-		-								-	

"See "Cooling" under Application Notes.

ELECTRICAL

Note: Typical operation data are based on conditions of adjusting to a specified plate current, maintaining fixed conditions of grid bias, screen voltage, suppressor voltage and r-f grid voltage. It will be found that if this procedure is followed, there will be little variation in power output between tubes even though there may be some variation in grid, screen and suppressor currents. Where grid bias is obtained principally by means of a grid resistor, to control plate current it is necessary to make the resistor adjustable.

RADIO-FREQUENCY POWER AMPLIFIER	TYPICAL OPERATION
OR OSCILLATOR	Zero Suppressor Volts, SUU Screen Volts
Clare C. Telegraphy or EM Telephony. Frequencies up to 75 Ma	D-C Plate Voltage 1000 1500 2000 2500 3000 volts
Class-C releginghing of the relephony, requencies up to 75 Mc.	D-C Grid Voltage 120 150 170 200 volts
[Key-down conditions, per tube]	D-C Plate Current 145 180 200 184 167 ma
MAXIMUM RATINGS	D-C Screen Current ^e 17 20 23 18 12 ma
D-C PLATE VOLTAGE 4000 MAX. VOLTS	D-C Grid Current [®] 6 8 11 9 7 ma
D-C SCREEN VOLTAGE 750 MAX. VOLTS	Peak R-F Grid Input Voltage - 170 200 240 250 270 volts
D.C GRID VOLTAGE	Driving Power* 1.0 1.6 2.6 2.3 1.9 watt
D-C PLATE CURRENT 200 MAX, MA	Grid Dissination ^e 3 6 0 8 5 watt
PLATE DISSIPATION 125 MAX. WATTS	Screen Discipation ⁴
SUPPRESSOR DISSIPATION 20 MAX WATTS	Plate Dissipation 55 95 175 175 175 watt
SCREEN DISSIPATION	Plate Dissipation 145 270 400 440 500 wate
GRID DISSIPATION 5 MAX. WATTS	Plate Power Output 90 175 275 335 375 watt
TYPICAL OPERATION	TYPICAL OPERATION
	D.C. Bisto Voltano 1000 1500 2000 2500 2000 volta
D-C Grid Voltage	D.C. Grid Voltage
D-C Plate Current - 167 200 200 186 167 ma	D.C. Plate Current
D-C Suppressor Current* - 6 5 4 3 3 ma	D-C Screen Current* 21 - 24 - 22 - 12 - 9 ma
D-C Screen Current* II II II 7 5 ma	D-C Grid Current* 3 6 6 4 3 ma
D-C Grid Current" - 6 8 8 7 6 ma	Peak R-F Grid Input Voltage - 205 235 257 270 290 volts
Driving Power ^a	Driving Power ^e
Grid Dissipation ⁴ 3.6.6 5.6 watts	Grid Dissipation ⁴ 1 .4 .3 .2 .2 watts
Screen Dissipation* 5.5 5.5 5.5 3.5 2.5 watts	Screen Dissipation [®] 16 18 17 9 7 watts
Plate Dissipation 47 85 100 115 125 watts	Plate Dissipation 45 85 100 115 125 watts
Plate Power Input 167 300 400 465 500 watts	Plate Power Input
riale rower Output	riate rower Output

(Effective 8-15-52) Copyright, 1952 by Eitel-McCullough, Inc.

*Approximate Values

- Eimac HR-5

6.19 inches 2.75 inches 6.0 ounces 2.0 pounds



PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER

Class-C Telephony, Frequencies up to 75 Mc. (Carrier conditions, per tube, unless otherwise specified) MAXIMUM RATINGS D-C PLATE VOLTAGE 3200 MAX. VOLTS _ --D-C SCREEN VOLTAGE 750 MAX, VOLTS --D-C GRID VOLTAGE ---500 MAX. VOLTS . D-C PLATE CURRENT _ --160 MAX. MA PLATE DISSIPATION -85 MAX. WATTS --• SUPPRESSOR DISSIPATION 20 MAX. WATTS . -SCREEN DISSIPATION 20 MAX. WATTS . --GRID DISSIPATION -5 MAX. WATTS --_

SUPPRESSOR-MODULATED **RADIO-FREQUENCY AMPLIFIER**

Class-C Telephony, Frequencies up to 75 Mc. (Carrier conditions, per tube, unless otherwise specified)

MAXIMUM RATINGS						
D-C PLATE VOLTAGE	-	•	-	4000	MAX.	VOLTS
D-C SCREEN VOLTAGE	•	-	-	750	MAX.	VOLTS
D-C GRID VOLTAGE -	-	-	-	- 500	MAX.	VOLTS
D-C PLATE CURRENT	•	-	-	200	MAX.	MA
PLATE DISSIPATION -	-	•	-	125	MAX.	WATTS
SUPPRESSOR DISSIPATION	1	•	-	20	MAX.	WATTS
SCREEN DISSIPATION	-	-	-	20	MAX.	WATTS
GRID DISSIPATION -	-	-	-	5	MAX.	WATTS

AUDIO-FREQUENCY POWER AMPLIFIER OR MODULATOR

Class-AB, Sinusoidal Wave

MAXIMUN	A RATING	S (Per	Tube)					
D-C PLAT	E VOLTA	GE	-	-	-	4000	MAX.	VOLTS
D-C SCRE	EN VOLT	AGE	-	-	•	750	MAX.	VOLTS
D-C GRID	VOLTAG	E -	-	-	-	-500	MAX.	VOLTS
D-C PLAT	E CURRE	NT	-	-	-	200	MAX.	MA
PLATE DIS	SIPATION	4 -	-	•	-	125	MAX.	WATTS
SUPPRESS	OR DISSI	PATION		-	-	20	MAX.	WATTS
SCREEN I	DISSIPATIO	NC	-	-	•	20	MAX.	WATTS
GRID DIS	SIPATION	-	-	-	-	5	MAX.	WATTS

TYPICAL OPERATION Z

ero	Suppressor	Volts,	500	Screen	Volts	
-----	------------	--------	-----	--------	-------	--

D-C Plate Voltage	-		-	-	-	1000	1500	2000	2500	volts	
D-C Grid Voltage	_		-	_	-				-205	volte	
D-O Olia Tollage	-	-	-	-	•	-170	-175	-200	-103	VUIIS	
D-C Plate Current	-	•	•	-	-	149	150	151	152	ma	
D-C Screen Current*		-	-	-	-	20	18	17	16	ma	
D-C Grid Current*	-	•	-	-	-	7	7	8	8	ma	
Peak A-F Screen Volt	Peak A-F Screen Voltage										
(100% Modulatio	n)	-	-	-	-	350	350	350	350	volts	
Peak R-F Grid Input	Volt	age	-	-	•	260	265	270	275	volts	
Driving Power* -	-	•	•	•	-	2	2	2	2	watts	
Grid Dissipation*	-	•		-	-	0.5	0.5	0.5	0.5	watts	
Screen Dissipation*	-	-	-	-	-	10	9	8.5	8	watts	
Plate Dissipation	-	-	-	-	-	64	72	80	85	watts	
Plate Power Input	-	-	-	-		149	225	300	380	watts	
Plate Power Output	-	-	-	-	-	85	153	220	295	watts	

TYPICAL OPERATION

D-C Plate Voltage	-	•	-	-	-	1500	2000	2500	3000	volts	
D-C Suppressor Volta	ge	•	•	•	•	-220	-260	-305	-350	volts	
Peak A-F Suppressor Voltage											
{100% Modulatio	n)	-	-	-	-	220	260	305	350	volts	
D-C Screen Voltage	•	•	•	-	•	40 0	400	400	400	valts	
Fixed D-C Screen Vo	itage	•	-	-	-	610	645	۵50	610	volts	
Screen Dropping Re	sistor	1	-	-	-	5500	9100	10,000	8300	ohms	
D-C Grid Voltage	•	-	-	-	-	-170	-180	-190	-200	volts	
D-C Plate Current	-	-	-	-	-	59	59	59	60	ma	
D-C Screen Current*		-	-	-	-	38	27	25	25	ma	
D-C Grid Current*	-	-	-	-	-	6	5	5	4	ma	
Peak R-F Grid Input	Volta	ge	-	-	-	230	235	245	250	volts	
Driving Power* -	•	-	-	-	-	1.4	1.3	1.2	1.2	watts	
Grid Dissipation*	-	•	-	-	-	.35	.25	.25	.20	watts	
Screen Dissipation*	•	-	-	-	-	15	- 11	10	10	watts	
Plate Dissipation	-	-	-	-	-	54	68	87	105	watts	
Plate Power Input	-	-	-	-	-	89	118	148	180	watts	
Plate Power Output	•	-	-	-	-	35	50	61	75	watts	
Adjust to stated d-c	scree	en v	oltag	e.							

TYPICAL OPERATION (Two tubes unless otherwise specified) Class-AB.

0.0						
D-C Plate Voltage	-	-	1500	2000	2500	volts
D-C Suppressor Voltage	-	-	0	0	0	volts
D-C Screen Voltage	•	-	500	500	5 0 0	volts
D-C Grid Voltage ¹	-	-	-70	- 80	85	volts
Zero-Signal D-C Plate Current	•	-	110	85	65	ma
Max-Signal D-C Plate Current	-	•	205	210	220	ma
Zero-Signal D-C Screen Current*	-	•	0	0	0	ma
Max-Signal D-C Screen Current*	-	-	15	13	8	ma
Effective Plate-to-Plate Load -	-	-	13,700	18,0002	20 ,0 00	ohms
Peak A-F Grid Voltage (par tube)		-	70	8D	85	volts
Max-Signal Driving Power* -	-	-	0	0	0	watts
Max-Signal Plate Power Input -	-	-	310	420	550	watts
Max-Signal Plate Power Output	-	-	20 0	250	30 0	watts
¹ Adjust to stated zero-signal d-c p	late	current	. The	effecti	ve gr	id cir-
cuit resistance for each tube must r	not e	exceed 2	250,000	ohms.		
TYPICAL OPERATION (Two fubes a	unles	s otherv	vise sp	ecified	4)	
Class-AB.						
D C Plate Voltage	_	_	1560	2000	2500	volte
D.C. Finance Voltage	-	-	1300	1000	100	volte
D.C. Suppressor Voltage	-	-	500	500	603	volte
D-C Screen Voltage	-	-	- 70	_ 00	300	volte
Zase Street D.C. Plate Current	•	-	-10	- 60	- 65	ma
May Signal D.C. Plate Current	-	•	245	205	750	
Zara Signal D.C. Frate Current	•	-	202	2,5	250	m.a
And Stand D.C. Screen Current	•	•		14	13	~ 3
Max-signal D-C Screen Current	•	-	11	12 000 2	1.0	
Effective Plate-to-riate Load -		•	/300	13,000 4	0,000	Valle
Peak A-P Grid Input Voltage (per ti	i De }	-		0.0	0.2	Vons
Max-Signal Driving Power* -	-	•	0,5	0.3	()2	wans
Max-Signal Plate Power Input	•	•	200	370	400	watts
Max-Signal Flate Power Output	· · ·	-	300	350	400	warts
Adjust to stated zero-signal d-c pla	TÊ ĈI	urrent.				
Approximate values.						



APPLICATION

MECHANICAL

Mounting—The 4E27A/5-125B must be mounted vertically, base down or up. The plate lead should be flexible, and the tube must be protected from vibration and shock.

Cooling—A heat dissipating connector (Eimac HR-5 or equivalent) is required at the plate terminal, and provision must be made for the free circulation of air through the socket and through the holes in the base. If the E. F Johnson Co. 122-237 socket recommended under "General Characteristics" is to be used, the model incorporating a ventilating hole should be specified.

At high ambient temperatures, at frequencies above 75 Mc. or when the flow of air is restricted, it may become necessary to provide forced air circulation in sufficient quantity to prevent the temperature of the plate and base seals from exceeding 225°C. Forced movement of air across the tube seals and envelope is always beneficial, though not necessarily required.

Tube temperatures may be measured with the aid of "Tempilag," a temperature-sensitive lacquer manufactured by the Tempil Corporation, 132 West 22nd Street, New York 11, N. Y.

ELECTRICAL

Fikament Voltage—For maximum tube life the filament voltage, as measured directly at the base pins, should be the rated value of 5.0 volts. Variations should be held within the range of 4.75 to 5.25 volts.

Grid Voltage — Although a maximum of — 500 volts bias may be applied to the grid, there is little advantage in using bias voltages in excess of those listed under "Typical Operation," except in certain specialized applications.

When grid-leak bias is used, suitable protective means must be provided to prevent excessive plate dissipation in the event of loss of excitation, and the grid-leak resistor should be made adjustable to facilitate maintaining the bias voltage and plate current at the desired value from tube to tube.

In class-C operation, particularly at high frequency, both grid bias and grid drive should be only great enough to provide satisfactory operation at good plate efficiency.

Screen Dissipation.—Decrease or removal of plate load, plate voltage or bias voltage may result in screen dissipation in excess of the 20 watt maximum rating. The tube may be protected by an overload relay in the screen circuit set to remove the screen voltage when the dissipation exceeds 20 watts.

Resistors placed in the screen circuit for the purpose of developing an audio modulating voltage on the screen in modulated radio-frequency amplifiers should be made variable to permit adjustment when replacing tubes.

Plate Dissipation — Plate dissipation in excess of the 125-watt maximum rating is permissible for short periods of time, such as during tuning procedures.

Operation—If reasonable precautions are taken to prevent coupling between the input and output circuits, the 4E27A/5-125B may usually be operated at frequencies up to 75 Mc. without neutralization. A conventional method of obtaining the necessary shielding between the grid and plate circuits is to use a suitable metal chassis with the grid circuit mounted below the deck and the plate circuit above. The tube socket should be mounted flush with the under side of the chassis deck, and spring fingers mounted around the socket opening should make contact between the chassis and the metal base shell of the tube. Power-supply leads entering the amplifier should be bypassed to ground and properly shielded. The output circuit and antenna feeders should be arranged so as to preclude any possibility of feedback to other circuits.

Feedback at high frequencies may be due to the inductance of Teads, particularly those of the screen and suppressor-grids. By-passing methods and means of placing these grids at r-f ground potential are discussed in Application Bulletin Number Eight, "The Care and Feeding of Power Tetrodes," available from Eitel-McCullough, Inc., for twenty-five cents. Much of the material contained in this bulletin may be applied to pentodes.




PLATE VOLTAGE-VOLTS

-1º





PLATE VOLTAGE - VOLTS

Printed in U.S.A. 2-19-60423

4E27A/5-125B

EITEL-MCCULLOUGH, INC. SAN BRUNO, CALIFORNIA

26391 HIGH-MU TRIODE

> Supersedes Types 2C38 - 2C39

> > 175°C

2.75 inches 1.26 inches 2.8 ounces 7 ounces

The Eimac 2C39A is a high-mu UHF transmitting triode with a plate-dissipation rating of 100 watts, designed for use as a power amplifier, oscillator, or frequency multiplier at frequencies to above 2500 Mc. The rugged construction, small size and unusually high transconductance of this tube make it ideal for compact fixed or mobile equipment. Its physical characteristics are particularly suitable for grid-isolation circuits and for cavity-type circuits.

The 2C39A in a class-C r-f grid-isolation circuit at 500 Mc. will deliver up to 27 watts useful power output with 6 watts driving power. As an r-f oscillator at 2500 Mc., the 2C39A will deliver a minimum of 12 watts useful power output.

GENERAL CHARACTERISTICS

	ELECTRICAL											
	Cathode: Coated Unipotential											
	Heater Voltage ¹			-		-	. .		6.3 vo	lts		
	Heater Current			-		-		- 1.0	0 ampe	re		
	Amplification Factor (Average) -			-		-			- I	00		
	Direct Interelectrode Capacitances (Ave	erage)										
	Grid-Plate			-		-			1.95 µ	μf		
	Grid-Cathode			-		-		-	6.50 µ	μf		
	Plate-Cathode	• •				-	- 0).035	μµf m.	ax.		
	Transconductance $(I_{\rm b} = 70 {\rm ma.}, E_{\rm b} = 600 {\rm v}$.) -		-		-	-	22,00	00 μmh	IOS		
1	Highest Frequency for Maximum Rating	gs -		-		•		- :	2500 M	lc.		
	MECHANICAL											
	Base, Socket and Connections	•	• -	-		-	-	- Sei	e drawi	ing		
	Mounting Position	. .		-		-	-		. A	ny		
	Cooling			-		-	-	- F	bearo	air	_	_
	Maximum Temperature of Anode, Grid, (Cathor	de and	Heater	r Seals	and An	ode C	Cooler	Core	-	-	-
	Maximum Overall Dimensions:											
	Length	_		-		-			-		-	
	Diameter			-		-						
	Net Weight	-		-		-				-		
	Shipping Weight (Average)	-		-		-						1.

RADIO-FREQUENCY POWER AMPLIFIER, OSCILLATOR OR MODULATOR

MAXIMUM RATINGS (Per tube)

									,							
D-C	PLA	TE	VC	DL'	TAG	SE				-	-	-	-	1000	MAX.	VOLTS
D-C	CA	TH	OD	E (CUI	RRE	INT				-	-	-	125	MAX.	MA
D-C	GR	ID	۷O	LT	AG	E		-	-	-	-			-150	MAX.	VOLTS
D-Ċ	GR	D	CL	IRF	EN	T		-	-			-	-	50	MAX.	MA
HEA	TER	٧0	DLT	A	GΕ	-			-		-		SEE	APPLIC	ATION	NOTES
INSI	AN	TAI	NEO	DUC	SF	PEA	K	POS	SITIN	VE						
	GRII	D'	VOI	LT/	١GI	E		-	-	-	-	-		30	MAX.	VOLTS
INST	'AN'	TAI	NE(DU	S P	EΑ	K٢	IEG	ATI	VE.						
(GRII	D	٧O	LT/	٩GI	E	-		-		-	-		400	MAX.	VOLTS
PLA	IE I	DIS	SIP	AT	101	N			-	-		-		100	MAX,	WATTS
GRII	DC	2155	SIP/	ATI	ON				-	-	-	-		2	MAX	VATTS

PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER OR OSCILLATOR

(Power-Amplifier Gr	l (Ko id-lso	ay-de olati	own d on C	ircui	tions t, CV	V Or	tube serat	e) ion,	500	Mc.)		
D-C Plate Voltage	-		-		-						800	volts
D-C Grid Voltage	-	-	-	-	-	-					-20	volts
D-C Plate Current	-			-	-	-	-	-	-	-	80	ma
D-C Grid Current	-	•	-	-	-	-	-	-	-		32	ma
Driving Power (appr	ox.)	3	•	-	-	-	*		-		6	watts
Useful Power Output		-	-	•	-		-		-	-	27	watts
TYPICAL OPERATION	4											
(R-F Oscillator, 2500	Mc	.)2										
D-C Plate Voltage	-	-	-	-	-	-	-		-	-	900	volts
D-C Grid Voltage	-	-	-	-	-	-	-	-	-	-	- 22	volts
D-C Plate Current	•	-	•	-	-	-	•	-			90	ma
D-C Grid Current	-	-	-	-	-	-	-	-	-	-	27	ma
Useful Power Output	•	-	•	•	•	•	•	•	-	-	12	watts

TYPICAL OPERATION (Plate-Modulated Radio-Frequency Power Amplifier Grid-Isolation Clrcuit, 500 Mc., Per Tube) MAXIMUM RATINGS (Carrier conditions, per tube) D-C RLATE VOLTAGE - -D-C GRID VOLTAGE - -D-C GRID VOLTAGE - -D-C GRID CURRENT - -PEAK INSTANTANEOUS POSITIVE GRID VOLTAGE - -PLATE DISSIPATION - -GRID USIPATION - -D-C Plate Voltage 600 volts 600 MAX. VOLTS -ISO MAX. VOLTS 50 MAX. MA D-C Grid Voltage -16 volts 100 MAX. MA D-C Plate Current 75 ma 30 MAX. VOLTS **D-C Grid Current** 40 ma 400 MAX. VOLTS 70 MAX. WATTS 2 MAX. WATTS Driving Power (approx.)1 -6 watts Useful Carrier Power Output -18 watts

"Driving power listed is the total power which must be supplied to a practical grid circuit at the frequency shown.

²These 2500-Mc. conditions conform to the minimum requirements of the JAN-IA specifications for the 2C39A.

³For less than 100% modulation, higher d-c plate voltage may be used if the sum of the peak positive modulating voltage and the d-c plate voltage does not exceed 1200 volts.

IF IT IS DESIRED TO OPERATE THIS TUBE UNDER CONDITIONS WIDELY DIFFERENT FROM THOSE GIVEN UNDER "TYPICAL OPERATION", POSSIBLY EXCEEDING THE MAXIMUM RATINGS GIVEN FOR CW SERVICE, WRITE EITEL-MCCULLOUGH, INC., FOR INFORMATION AND RECOMMENDATIONS.



APPLICATION

MECHANICAL

Mounting—The 2C39A may be operated in any position. It should seat against the "anode flange" (see outline drawing), and any clamping action intended to hold the tube in its socket against vibration should also be applied to this flange. No seating or clamping pressure should be exerted against any other surface.

Connections—The tube terminals are in the form of concentric cylinders having graduated diameters, as illustrated in the outline drawing. Spring collets or fingers should be fitted to these cylindrical surfaces to make contact with the anode, grid, cathode and heater terminals. It is important to maintain good electrical contact by keeping these surfaces clean and by providing adequate contact area and spring pressure.

Cooling—Forced air must be supplied to the anode, grid, cathode and heater seals and to the anode cooler core in sufficient quantities to limit their temperatures to 175°C. A convenient accessory for the measurement of tube temperatures is "Tempilaq", a temperature-sensitive lacquer manufactured by the Tempil Corporation, 132 West 22nd St., New York 11, N.Y.

A suitable arrangement for an anode cooling cowl is shown in conjunction with the outline drawing. For operation at maximum rated dissipation, an air flow through this cowling of 12.5 cubic feet per minute is recommended; less cooling air may be used at low plate dissipations, provided only that seal and anode cooler core temperatures are not allowed to exceed 175°C.

At ambient temperatures greater than 25°C., or at altitudes higher than sea level, more air will be required to accomplish equivalent cooling. Further information on this subject is contained in an article by A. G. Nekut, "Blower Selection for Forced-Air Cooled Tubes", Electronics, August, 1950.

ELECTRICAL

Heater Voltage—The heater of the 2C39A is designed to be operated at 6.3 volts, with variations held within the range of 5.7 to 6.9 volts. This operating voltage is particularly recommended for pulse applications requiring in excess of 3.0 amperes of peak cathode current.

Tube life may be materially increased by operation of the heater at 5.3 volts, with variations held within the range of 4.8 to 5.8 volts. This operating voltage should be used whenever the peak cathode current is not required to exceed 3.0 amperes, and whenever transit-time effects contribute back heating to the cathode. Back heating is a function of frequency, grid bias and excitation (grid current), load impedance, power output and circuit design and adjustment.

Cavity Circuits—Information regarding the design of cavities suitable for the 2C39A is widely available. One source is the material on cavity design for the 2C38 and 2C39 contained in "Very High Frequency Techniques", Radio Research Laboratory Staff, McGraw-Hill Co., 1947, Vol. 1, Chapter 15, pp. 337-375.

Operation—Low-voltage, high-current operation is preferable to high-voltage, low-current operation, from the standpoint of optimum tube life.

An excellent indication of operating conditions is the ratio of grid current to plate current; when the 2C39A is operated with grid-current values greater than half those of the plate current, either the drive is excessive or the plate loading is too light for the excitation present. The tube should never be operated without a load, or lightly loaded, even for short periods of time, and drive should be held to the lowest value consistent with reasonable efficiency.

When grid-leak bias is used, suitable means must be provided to protect the tube against loss of excitation at plate voltages in excess of 800 volts, and the grid-leak resistor should be made variable to facilitate maintaining the bias voltage and plate current at the desired values when tubes are changed in the equipment.



2C39A EFFICIENCY -CLASS "C" POWER AMPLIFIER 50 PULSED 40 с. 30 20 . 10 500 1000 1500 2000

- Einac 2C39A

FREQUENCY - MC.





EITEL-MCCULLOUGH, INC. SAN BRUNO, CALIFORNIA

3X2500A3 MEDIUM-MU TRIODE

The Eimac 3X2500A3 is a medium-mu, forced-air-cooled, external-anode transmitting triode with a maxi-mum plate-dissipation rating of 2500 watts. Relatively high power output as an amplifier, oscillator or modulator may be obtained from this tube at low plate voltages. A single tube will deliver a radio-frequency output of 7500 watts at 4000 plate volts at frequencies up to 110 Mc., as well as at lower frequencies.

The tube has a rugged, low-inductance cylindrical filament-stem structure, which readily becomes part of a linear filament tank circuit for V.H.F. operation. The grid provides thorough shielding between the input and output circuits for grounded-grid applications, and is conveniently terminated in a ring between the plate and filament terminals. As a result of the use of unique grid- and filament-terminal arrangements, it is possible to install or remove the 3X2500A3 without the aid of tools.

The approved Federal Communications Commission rating for the 3X2500A3 as a plate-modulated amplifier is 5000 watts of carrier power.

GENERAL CHARACTERISTICS

ELECTRICAL Filament: Thoriated tungsten Voltage - -7.5 volts Current --. . . -51 amperes . 20 Amplification Factor (Average) --Direct Interelectrode Capacitances (Average) Grid-Plate - -20 µµfd --Grid-Filament 36 µµfd 1.2 µµfd Plate-Filament Transconductance $(l_b = 830 \text{ ma.}, E_b = 3000 \text{ v.})$ 20,000 µmhos 75 Mc Highest Frequencies for Maximum Ratings -MECHANICAL Base 1.00 - see drawing Mounting Vertical, base down or up . -. . Forced air Cooling Maximum Anode Cooler Core and Seal Temperatures Maximum Over-All Dimensions: Length - -. Diameter Net Weight - -Shipping Weight (Average) -**RADIO-FREQUENCY POWER AMPLIFIER** TYPICAL OPERATION (Frequencies below 75 Mc., per tube) D-C Plate Voltage -D-C Plate Current -D-C Grid Voltage -D-C Grid Current -Peak R-F Grid Input Voltage 4000 5000 OR OSCILLATOR 2.5 2.5 (Conventional Neutralized Amplifier—Frequencies below 75 Mc.) Class-C FM or Telegraphy (Key-down conditions, per tube) MAXIMUM RATINGS -- 300 265 580 Peak K-P Grid Input -Driving Power (approx Grid Dissipation -Plate Power Input -Plate Dissipation -Plate Power Output -MAAIMUM KAIINGS D-C PLATE VOLTAGE D-C PLATE CURRENT PLATE CURRENT PLATE COOLER CORE TEMPERATURE 1.1.1 6000 MAX. VOLTS Power (approx.) 142 197 . 2.5 MAX. AMPS 2500 MAX. WATTS 150 MAX. ° C 88 000,01 78 2500 2500 GRID DISSIPATION* 150 MAX. WATTS 7500 10,000 TYPICAL OPERATION (110 Mc., per tube) **RADIO-FREQUENCY POWER AMPLIFIER** Grounded-Grid Circuit D-C Plate Voltage 3700 . . . Class-C FM Telephony D-C Grid Voltage --450 MAXIMUM RATINGS (Frequencies between 85 and 110 Mc.) 4000 MAX VOLTS 2.0 MAX AMPS 200 MAX MA 2500 MAX WATTS 150 MAX ° C · · · · · D-C Plate Current --. 1.8 D-C Grid Current -190 Driving Power (approx.) 1600 150 MAX. WATTS GRID See application notes Useful Power Output . . . -. 6850 TYPICAL OPERATIONS (Frequencies below 75 Mc., per tube) PLATE-MODULATED RADIO-FREQUENCY D-C Plate Voltage D-C Plate Current Total Bias Voltage Fixed Bias Voltage 4000 4500 - ---AMPLIFIER 1 47 1.55 --500 (Conventional Neutralized Amplifier—Frequencies below 75 Mc.) Class-C Telephony (Carrier conditions, per tube) 450 -325 Fixed one-Grid Resistor D-C Grid Current Peak R-F Grid Input Voltage -Driving Power (approx.) -230 1500 MAXIMUM RATINGS 1500 D-C PLATE VOLTAGE 5000 MAX. VOLTS 680 720 Driving Power (Grid Dissipation D-C PLATE CURRENT 2.0 MAX. AMPS 102 -86 26 Grid Dissipation Plate Power Input Plate Dissipation Plate Power Output PLATE DISSIPATION 1670 MAX WATTS . 6670 6970 PLATE COOLER CORE TEMPERATURE ISO MAX ° C 1470 1470 GRID DISSIPATION 150 MAX. WATTS . . -. 5000 5300

IF IT IS DESIRED TO OPERATE THIS TUBE UNDER CONDITIONS WIDELY DIFFERENT FROM THOSE GIVEN UNDER "TYPICAL OPERATION", POSSIBLY EXCEEDING THE MAXIMUM RATINGS GIVEN FOR CW SERVICE, WRITE EITEL-McCULLOUGH, INC., FOR INFORMATION AND RECOMMENDATIONS.



150°C

9.0 inches

17 pounds

amps

ma volts watts 180

watts watts watts

watts

volts

4000 volts

1.85 amps

190 ma

1900 watts

7500 watts

volts

volts

watts watts

watts

5000

1.45 amps

-550 volts

-410

1400 ohms 100 ma 760 volts

76 21

7250 watts

1470 watts

6000 2.08 volts

-500 volts

765

136

46

10,000

2500

-500

4.156 inches 6.25 pounds AUDIO-FREQUENCY POWER AMPLIFIER AND MODULATOR

Class B (Sinusoidal w	ave, two tub	as unless	i otherwi	ise spe	cified)	
MAXIMUM RATINGS						
D-C PLATE VOLTAGE				6000 1	MAX, VO	OLTS
MAXSIGNAL D.C PL	ATE CURRE	NT, PER	TUBE	2.5	AAX. AI	MPS
PLATE DISSIPATION	PER TUBE -	· · -		250D N	4AX. W	ATT5
PLATE COOLER COR	E TEMPERAT	URE	• •	(SO N	AAX. °	С
TYPICAL OPERATION	CLASS AB2 (Two tube	25)			
D-C Plate Voltage	·	• -	4000	5000	6000	volts
D-C Grid Voltage (a	pprox.)*		-150	-190	240	volts
Zero-Signal D-C Plat	e Current		6.0	0.5	0.4	amps
MaxSignal D-C Plat	e Current		4.0	3.2	3.0	amps
Effective Load, Plate	to Plate		2200	3600	4650	ohms
Peak A-F Grid Input	Voltage (per	tube}	340	360	390	volts
Max,-Signal Peak Driv	ing Power		340	230	225	watts
MaxSignal Nominal	Driving Pow	/er				
(approx.)	· · ·		170	[15	3	watts
Max,-Signal Plate Pow	er Oufput	• ·	11,000	11,000	13,000	watts

TYPICAL OPERATION CLASS AB, (Two tubes)

500A3

(Modulator service for 4000 and 5000 volt operation, to modulate one or two tubes, as shown under "Plate Modulated Radio Frequency Amplifier.")

D-C Plate Voltage	-	4000	5000	4000	5000	volts
D-C Grid Voltage (approx.)*	-	-155	200	-145	<u>_</u> !90	volts
Zero-Signal D-C Plate Current	-	0.4	0.4	D.6	0.5	amps
MaxSignal D-C Plate Current	-	1.35	1.13	2.70	2.26	amps
Effective Load, Plate to Plate	-	6600	10,000	3300	5000	ohms
Peak A-F Grid Input Voltage						
(per tube)	-	240	275	285	310	volts
Max-Signal Peak Driving Power	-	42	40	134	811	watts
MaxSignal Nominal Driving						
Power (approx.)	•	21	20	67	59	watts
MaxSignal Plate Power Output	-	3700	4000	7400	8000	watts
Will Modulate R. F. Final Input	of	6670	7250	13,340	14,500	watts

APPLICATION

Eimac

Cooling—A minimum air flow of 120 cubic feet per minute must be passed through the anode cooler. The pressure drop across the cooler at this rate of flow equals 1.0 inch of water when the tube is cold, and increases with rising temperature to 1.25 inches when the plate dissipation attains its rated maximum value of 2500 watts.

A minimum air flow of 6 cubic feet per minute must also be directed into the filament stem structure between the inner and outer filament terminals. Cooling air in the above quantities must be supplied to the anode cooler and the filament seals before filament voltage is applied, and the air flow should be maintained for at least one minute after the filament power has been removed. Simultaneous removal of all power and air (as in case of power failure) will not ordinarily injure the tube, but it is not recommended as a standard operating practice. Anode-cooler-core, grid- and filament-seal temperatures must not exceed 150° C.

The figures above are for an ambient temperature of 20° C at sea level and do not include duct or filter losses. Further information regarding operation at higher ambient temperatures or higher altitudes is available in an article entitled "Blower Selection for Forced Air Cooled Tubes", by A. G. Nekut, in the August, 1950, issue of "Electronics".

Filament Voltage—The filament voltage, as measured directly at the tube, should be 7.5 volts with maximum allowable variations due to line fluctuation of from 7.12 to 7.87 volts.

Bias Voltage—There is little advantage in using bias voltages in excess of those given under "Typical Operation", except in certain very specialized applications. Where bias is obtained from a grid resistor, suitable protective means must be provided to prevent excessive plate dissipation in the event of loss of excitation.

Indicates change from sheet dated 2-15-50.

Plate Voltage—The plate-supply voltage for the 3X2500A3 should not exceed 6000 volts. In most cases there is little advantage in using plate-supply voltages higher than those given under "Typical Operation" for the power output desired.

In Class-C FM or Telegraphy service, a 0.1 henry choke, shunted by a spark gap, should be series connected between the plates of the amplifier tubes and the high-voltage-plate-supply capacitor to offer protection from transients and surges. In plate-modulated service, where a plate-modulation transformer is used, the protective choke is not normally required.

Grid Dissipation—The power dissipated by the grid of the 3X2500A3 must never exceed 150 watts. Grid dissipation may be calculated from the following expression:

$$\begin{split} P_g &= e_{cmp} I_c \\ \text{where } P_g &= \text{Grid dissipation,} \\ e_{cmp} &= \text{Peak positive grid voltage, and} \\ I_c &= D-c \text{ grid current.} \end{split}$$

ecmpt may be measured by means of a suitable peak voltmeter connected between filament and grid. Any suitable peak v.t.v.m. circuit may be used (one is shown in "Vacuum Tube Ratings", Eimac News, January 1945. This article is available, in reprint form on request).

In equipment in which the plate loading varies widely, such as oscillators used for radio-frequency heating, care should be taken to make certain that the grid dissipation does not exceed the maximum rating under any condition of loading.

In VHF operation, particularly above 75 Mc., the d-c grid current must not exceed 200 ma. under any conditions of plate loading. With lightly loaded conditions the grid driving power should be reduced so that the grid current does not exceed one-tenth of the plate current.



DRIVING POWER vs. POWER OUTPUT

The three charts on this page show the relationship of plate efficiency, power output and approximate grid driving power at plate voltages of 4000, 5000 and 6000 volts. These charts show combined grid and bias lasses only. The driving-power and power-output figures do not include circuit lasses. The plate dissipation in watts is indicated by Pp. Points A, B, and C are identical to the typical Class C operating conditions shown on the first page under 4000, 5000 and 6000 volts respectively.





Indicates change from sheet dated 2-15-50.

1



PLATE VOLTAGE - VOLTS

GRID VOLTAGE – VOLTS

EITEL-MCCULLOUGH, INC.

SAN BRUNO, CALIFORNIA



MEDIUM MU TRIODE

The Eimac 3X2500F3 is a medium-mu, forced-air cooled, external-anode power triode intended for amplifier, oscillator and modulator service. It has a maximum plate dissipation rating of 2500 watts and is capable of high output at relatively low plate voltages. A single 3X2500F3 will deliver a radio frequency plate power-output of 7500 watts at a plate voltage of 4000 volts.

The tube is equipped with flexible filament and grid leads which simplifies socketing and equipment design for industrial and communication frequencies below 30 Mc.

The approved Federal Communications Commission rating for the 3X2500F3 as a plate modulated amplifier is 5000 watts of carrier power.

GENERAL CHARACTERISTICS

							MAN		P							
ELECTRIC	AL															
Filoment:	Thoriated tung Voltage Current	sten -	•		-	-	•	•	-	-	-	-	-	•	-	- 7.5 volt 51 ampere
Amplifica	tion Factor (Av	erage	- 1	-		-	-		-	-	-	-	-	-		20
Direct Int	erelectrode Caj	pacita	nces	(Ave	rage)											
	Grid-Plate -		-	-				-								- 20 µµfe
	Grid-Filament	-			-		-	-	-	-	-	-	-		-	- 36 μμfe
	Plate-Filament	-	-	-	-	-	-	-		-	-	-	-	-		- 1.2 µµfe
Transcon	ductance (ib =	830 r	na.,	E _b =	3000	∀.]			-		-	-	-	-	-	20,000 µmho
Frequenc	y for Maximum	Rating	gs	-	-	-	-	-	-	-	-	-	-	-	•	30 M
MECHANI	CAL															
Base -			-		-	-	-	-	-	-	-	-	-	-	-	See Drawing
Mounting		•	-	-	-	-	•	•	-	-	-	-	• `	Vertic	al, b	ase dawn or up
Maximum	Overall Dimer	sions:		~												0.0
	Lengin (does n		ude	tilam		nnec	iors)	-	-	•	-	-	-	-	-	- 9.0 inche
	Diameter -	•	-	•	•	-	•	-	-	-	-	•	-	-	-	4.130 inches
Net weig	ht			-	-	-	-	-	-	-	-	-	-	-	-	- 7.5 pound
Shipping Cooling	weight (Averag	e) -		•	-	-	-	-	•	•	•	-	•	· -	-	- 17 pound

A minimum flow of 120 cubic feet of air per minute must be passed through the anode cooler. The pressure drop across the cooler at this flow equals 1.0 inch of water. A minimum air-flow of 6 cubic feet per minute must also be directed toward the filament-stem structure, between the inner and outer flament conductors. Cooling air in the above quantities must be supplied to both anode cooler and filament seals before applying filament voltage and should be continued for one minute after the filament power is removed. Anade-cooler core, grid and filament seal temperatures must not exceed 150° C. These figures are for an ambient temperature of 20° C at sea level and do not include duct or filter losses.

RADIO-FREQUENCY POWER AMPLIFIER	TYPICAL OPERATION (Frequ	encie	es be	low 3	0 M	c. pe	er tube]			
OR OSCILLATOR	D-C Plate Voltage	-	-				4000	5000	6000	volts
(Converting Neutraliand Amplifers, Exercise to be 20, 44-)	D-C Plate Current	•	•	-	-	•	2.5	2.5	2.08	amp
(Conventional representatives Amplither - rrequencies below 30 Mc.)	D.C. Grid Voltage -	3.	1			-	~300	-430	-500	volts
MAYMIM BATINGS	D-C Grid Corrent	-			-		243	203	160	ma
	Driving Power (approved)		-	2.1	1		140	107	100	VOITS
D.C. PLATE CURPENT	Crid Diviseties	-	-		-	•	142	70	130	warr
PLATE DISSIPATION 250 MAY WATTS	Plate Power lanut				-		10,000	12 500	12 500	wan
PLATE COOLER CORE TEMPERATURE	Plate Dissipation						2500	2500	2500	wolt
	riate bissipation	-	-				7600	10,000	10,000	wum
GRID DISSIPATION"	Plate Power Output		-				/300	10,000	10,000	wam
GRID DISSIPATION STEE	Plate Power Output TYPICAL OPERATIONS (Freq	uent	ies b	elow	30 /	Mc. p	per tube]	10,000	10,000	wan
PLATE-MODULATED RADIO-FREQUENCY	Plate Power Output - TYPICAL OPERATIONS (Freq D-C Plate Voltage	Juent	ies b	elow	30 /	Mc. p	2000 er tubel 4000	4500	5000	volts
GRID DISSIPATION" NOTES PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER	Plate Power Output - TYPICAL OPERATIONS (Freq D-C Plate Voltage - D-C Plate Current -	uent	ies b	wolae	30 /	Mc. p	4000 1.67	4500	5000	volts
GRID DISSIPATION 150 MAX. WATTS PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER	Plate Pawer Output	uent	ies b	elow -	30 /	Mc. p	4000 1.67 -450	4500 1.55 ~500	5000 1.45 -550	volts amp volts
GRID DISSIPATION NOTES. PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER (Conventional Neutralized Amplifier—Frequencies below 30 Mc.)	Plate Pawer Output - TYPICAL OPERATIONS (Freq D-C Plate Voltage - D-C Plate Current - Tatal Bias Voltage - Fixed Bias Voltage -	uent	ies b	wolaw	30 /	Mc. p	4000 1.67 -450 -230	4500 1.55 ~500 -325	5000 1.45 -550 -410	volts amp: volts volts
GRID DISSIPATION" SEE APPLICATION NOTES PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER (Conventional Neutralized Amplifier—Frequencies below 30 Mc.) Class-C Telephony (Carrier conditions, per tube)	Plate Pawer Output - TYPICAL OPERATIONS (Freq D-C Plate Voltage - D-C Plate Current - Total Bias Voltage - Fixed Bias Voltage - Grid Resistor -	- - - -	ies b		30 /	Mc. p	4000 1.67 -450 -230 1500	4500 1.55 -500 -325 1500	5000 1.45 -550 -410 1400	volts amp volts volts ohms
GRID DISSIPATION NOTES. 150 MAX. WATTS PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER (Conventional Neutralized Amplifier—Frequencies below 30 Mc.) Class-C Telephony (Carrier conditions, per tube) MAXIMUM RATINGS	Plate Pawer Output		ies b	wolac - - - -	30 /	Mc. p	2300 er tubel 4000 1.67 -450 -230 1500 150	4500 1.55 -500 -325 1500 120	5000 1.45 -550 -410 1400 100	volts amp volts volts ohms ma
GRID DISSIPATION SEE APPLICATION NOTES PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER (Conventional Neutralized Amplifier—Frequencies below 30 Mc.) Class-C Telephony (Carrier conditions, per tube) MAXIMUM RATINGS D-C PLATE VOLTAGE 5000 MAX VOLTS	Plate Pawer Output - TYPICAL OPERATIONS (Freq D-C Plate Voltage - D-C Plate Current - Tatal Bias Voltage - Fixed Bias Voltage - Grid Resistor - D-C Grid Current - Peak R-F Grid Input Voltage	- - - - - - -	ies b		30 /	Mc. p	900 4000 1.67 -450 -230 1500 150 680	4500 1.55 -500 -325 1500 120 720	5000 1.45 -550 -410 1400 100 760	volts amp: volts volts ohms ma volts
GRID DISSIPATION NOTES. 150 MAX. WATTS PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER (Conventional Neutralized Amplifier—Frequencies below 30 Mc.) Class-C Telephony (Carrier conditions, per tube) MAXIMUM RATINGS D-C PLATE VOLTAGE D-C PLATE VOLTAGE 20 MAX VOLTS 20 MAX AMPS	Plate Pawer Output TYPICAL OPERATIONS (Freq D-C Plate Voltage D-C Plate Current Tatal Bias Voltage Grid Resistor D-C Grid Current - Peak R-F Grid Input Voltage Driving Pawer (approx.) -		ies b	wolec - - -	30 /	Mc. p	per tubel 4000 1.67 -450 -230 1500 1500 150 680 102	4500 1.55 -500 -325 1500 120 720 86	5000 1.45 -550 -410 1400 100 760 76	volts amps volts volts ahms ma volts watts
GRID DISSIPATION NOTES. 150 MAX. WATTS PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER (Conventional Neutralized Amplifier—Frequencies below 30 Mc.) Class-C Telephony (Carrier conditions, per tube) MAXIMUM RATINGS D-C PLATE VOLTAGE 5000 MAX VOLTS D-C PLATE CURRENT 200 MAX AMPS PLATE FOR PLATE CURRENT 100 MAX AMPS	Plate Pawer Output - TYPICAL OPERATIONS (Freq D-C Plate Voltage - D-C Plate Current - Tatal Bias Voltage - Grid Resistor - D-C Grid Current - Peak R-F Grid Input Voltage Driving Power (approx.) - Grid Dissipation -	- - - - - - - - - - - - - - - - - - -	ies b		30 /	Mc. p	2300 er tubel 4000 1.67 -450 -230 1500 1500 150 680 102 35	4500 1.55 -500 -325 1500 120 720 86 26	5000 1.45 -550 -410 1400 100 760 76	volts amp volts volts ohms ma volts watt watt
GRID DISSIPATION 150 MAX. WATTS * SEE APPLICATION NOTES 150 MAX. WATTS PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER (Conventional Neutralized Amplifier—Frequencies below 30 Mc.) Class-C Telephony (Carrier conditions, per tube) MAXIMUM RATINGS D-C PLATE VOLTAGE D-C PLATE CURRENT 2.0 MAX. AMPS PLATE COURT COURT AGE 1670 MAX. WATTS	Plate Pawer Output - TYPICAL OPERATIONS (Freq D-C Plate Voltage - D-C Plate Current - Tatal Blas Voltage - Grid Resistor - D-C Grid Current - Peak R-F Grid Input Voltage Driving Power (approx.) - Grid Dissipation - Plate Pawer Input -		ies b		30 /	Mc. p	er tube] 4000 1.67 -450 -230 1500 150 680 102 35 6670	4500 1.55 -500 -325 1500 120 720 86 26 6970	5000 1.45 -550 -410 1400 160 760 21 7250	volts amp volts volts ohms ma volts watt watt
GRID DISSIPATION 150 MAX. WATTS PLATE-MODULATED RADIO-FREQUENCY AMPLIFIER (Conventional Neutralized Amplifier—Frequencies below 30 Mc.) Class-C Telephony (Carrier conditions, per tube) MAXIMUM RATINGS D-C PLATE VOLTAGE D-C PLATE CURRENT D-C PLATE CURRENT LATE DISSIPATION 1670 MAX. WATTS	Plate Pawer Output - TYPICAL OPERATIONS (Freq D-C Plate Voltage - D-C Plate Current - Tatal Bias Voltage - Grid Resistor - D-C Grid Current - Peak R-F Grid Input Voltage Driving Power (approx.) - Grid Dissipation - Plate Dissipation - Plate Dissipation -		ies b		30 /	Mc. p	er tubel 4000 1.67 -450 -230 1500 150 680 102 35 6670 1670	4500 1.55 -500 -325 1500 120 720 86 26 6970 1670	5000 1.45 -550 -410 1400 760 760 21 7250 1670	volts amps volts volts ahms ma volts watts watts watts

IF IT IS DESIRED TO OPERATE THIS TUBE UNDER CONDITIONS WIDELY DIFFERENT FROM THOSE GIVEN UNDER "TYPICAL OPERATION," POSSIBLY EXCEEDING THE MAXIMUM RATINGS GIVEN FOR CW SERVICE, WRITE EITEL-MCCULLOUGH, INC., FOR INFORMATION AND RECOMMENDATIONS.



AUDIO-FREQUENCY POWER AMPLIFIER AND MODULATOR

Class B (Sinusoidal wave, two tube	es ur	iless	otherv	vise	specified)		
MAXIMUM RATINGS								
D-C PLATE VOLTAGE -	-	-	-	•	• •	- 6000	MAX.	VOLTS
MAX SIGNAL D-C PLATE CURREN	NT,	PER	TUBE	-		- 2.5	MAX.	AMPS
PLATE DISSIPATION, PER TUBE	-	-	-	-		- 2500	MAX.	WATTS
PLATE COOLER CORE TEMPERAT	URE	-	-	-		- 150	MAX. '	°C
TYPICAL OPERATION CLASS AB2	(Tw	ro tu	bes)					
D-C Plate Voltage	-	-	-	•	4000	5000	6000	volts
D-C Grid Voltage (approx.)* -	-	-	-	-	-150	-190	-240	vo!ts
Zero-Signal D-C Plate Current	-	-	-	-	0.6	0.5	0.4	amps
MaxSignal D-C Plate Current	-	•	-	-	4.0	3.2	3.0	amps
Effective Load, Plate to Plate -	-		-	-	2200	3600	4650	ohms
Peak A-F Grid Input Voltage (per	tub	e)	-	-	340	360	390	volts
MaxSignal Peak Driving Power	-	-	-	-	340	230	225	watts
MaxSignal Nominal Driving Powe	er (d	ppr	ox.)	-	170	115	113	watts
MaxSignal Plate Power Output	•	•	-	-	11,000	11,000	13,000	watts

APPLICATION

Filament Voltage—The filament voltage, as measured directly at the tube, should be 7.5 volts with maximum allowable variations due to line fluctuation of from 7.12 to 7.87 volts.

Bias Voltage—There is little advantage in using bias voltages in excess of those given under "Typical Operation," except in certain very specialized applications. Where bias is obtained from a grid resistor, suitable protective means must be provided to prevent excessive plate dissipation in the event of loss of excitation.

Plate Voltage — The plate-supply voltage for the 3X2500F3 should not exceed 6000 volts. In most cases there is little advantage in using plate-supply voltages higher than those given under "Typical Operation" for the power output desired.

In Class-C FM or Telegraphy service, a 0.1 henry choke, shunted by a spark gap, should be series connected between the plates of the amplifier tubes and the high-voltage-platesupply capacitor to offer protection from transients and surges. In plate-modulated service, where a plate-modulation transformer is used, the protective choke is not normally required.

Grid Dissipation—The power dissipated by the grid of the 3X2500F3 must never exceed 150 watts. Grid dissipation may be calculated from the following expression:

$$\begin{split} P_g &= e_{cmp} I_c \\ \text{where } P_g &= \text{grid dissipation,} \\ e_{cmp} &= \text{peak positive grid voltage, and} \\ I_c &= d\text{-}c \text{ grid current.} \end{split}$$

e_{cmp} may be measured by means of a suitable peak voltmeter connected between filament and grid. Any suitable peak v.t.v.m. circuit may be used (one is shown in "Vacuum Tube Ratings," Eimac News, January 1945. This article is available, in reprint form on request).

In equipment in which the plate loading varies widely, such as oscillators used for radio-frequency heating, care should be taken to make certain that the grid dissipation does not exceed the maximum rating under any condition of loading.

TYPICAL OPERATION CLASS AB2 (Two tubes)

3X2500F3

Eimac

(Modulator service for 4000 and 500D volt aperation, to modulate one or two tubes, as shown under "Plate Modulated Radio Frequency Amplifier.")

D-C Plate Voltage	-	-	4000	5000	4000	5000	volts
D-C Grid Voltage (approx.)* -	•	-	-155	-200	-145	-190	volts
Zero-Signal D-C Plate Current	-	-	0.4	0.4	0.6	0.5	amps
Max,-Signal D-C Plate Current	-	-	1.35	1.13	2.70	2.26	amps
Effective Load, Plate to Plate -	-	-	6600	10,000	3300	5000	ohms
Peak A-F Grid Input Voltage (pør t	ube)	-	240	275	285	310	volts
MaxSignal Peak Driving Power	-	-	42	40	134	118	watts
MaxSignal Nominal Driving Powe	er						
(approx.)	-	-	21	20	67	59	walts
MaxSignal Plate Power Output	-	-	3700	4000	7400	8000	watts
Will Madulate R. F. Final Input of	-	-	6670	7250	13,340	14,500	watts

*Adjust to give stated zero-signal plate current.





DRIVING POWER vs. POWER OUTPUT

The three charts on this page show the relationship of plate efficiency, power output and grid driving-power at plate voltages of 4000, 5000 and 6000 volts. These charts show combined grid and bias losses only. The driving power and power output figures do not include circuit losses. The plate dissipation in watts is indicated by P_p .

Points A, B, and C are identical to the typical Class C operating conditions shown on the first page under 4000, 5000 and 6000 volts respectively.









PLATE VOLTAGE - VOLTS

Printed in U.S.A. 3-02-64854

EITEL-MCCULLOUGH, INC.

SAN BRUNO, CALIFORNIA

The Eimac 3X3000A1 is a low-mu forced-air-cooled power triode intended for use as an audio amplifier or modulator. The maximum rated plate dissipation is 3000 watts.

Two 3X3000A1's in class-AB, audio service will deliver up to 10 kilowatts maximum-signal plate power output at 6000 plate volts without drawing grid current.

GENERAL CHARACTERISTICS

ELECTRICAL

Filament:	Thoriate	ed Tu	ngstei	n															11
	Voltage	-	-	-	-	-	-	-	-			-		7	.5	vol	2		- 13
	Current	-	-	-	-	-	-		-	-	-	-	-	!	51 a	mpere	2		- 63
Amplifica	ition Fac	tor (.	Avera	ge)	-	-	-	-	-	-	-	-	-	-	-	-	5		-
Direct In	terelectr	ode C	apac	itance	as (A	verag	•)												
	Grid-Pla	ite	-	-	-	-		-	-	-	-	-	-	-		17 µµ	f	1	
	Grid-Fil	ament	+ -		-	-	-	-	-	-	-	-	-	-		29 µµ	f		
	Plate-Fil	amen	t -	-	-	-	-	-	-	-	-	-	•	-	2	2.5 μμ	f		
Transcond	luctance	(I ₀ =	= 1.0 a	mp.,	E.=	3000v	.) -	-	-	-	-	-	-	11	,000,	μ mhc	s		
MECHAN	ICAL																		
Base		-	-	-		-	-	-	-	-	-	÷.	Sec	e outl	ine d	Irawing	3		
Mounting	Position	1 - I	-	-		-	-	-	-	-	•	Vertic	al, b	ase d	own	or u	D		
Cooling		-	-	-	-	-		-	-	-	-	-	-	-	Ford	in be:	r	-	_
Maximum	Temper	atures																	
	Grid an Anode	d Fila Coole	ment ir Co	Seals re	i, _	-			-	-	-	-	-	-	-				
Maximum	Overall	Dime	nsion	s:															
	Length	-	-	-	-	-	-				-		-				-	-	-
	Diamete	r -	-	-	-	-	-	-	-	-	-	÷.,	-			-	-		-
NI - 144 1	aht -		-	-	-											-			
Net Weig																			



150°C

inches

inches 6.25 pounds 16 pounds

9.0

4.16

3X3000A1

LOW-MU TRIODE

MODULATOR

AMPLIFIER

AUDIO FREQUE OR MODULATO	NC DR	YI	201	WE	R A	MPLIFIE	R	TYPICAL OPERATION (Sinusoid D-C Plate Voltage D-C Grid Voltage (approx.) ¹	al wa	ve. two 3000 - 600	4000 - 860	nless of 5000 -1080	6000 -1300	specified) volts volts
Class-AB ₁								Max-Signal D-C Plate Current		3.35	3.00	2.80	2.65	amps
MAXIMUM RATINGS (Per	ube)					Peak A-F Grid Input Voltage		555	740	005	1360	volte
D-C PLATE VOLTAGE	-					6000 MAX.	VOLTS	Max-Signal Driving Power (approx	.)	0	0	0	0	watts
D-C PLATE CURRENT	-				-	2.5 MAX.	AMPERES	Max-Signal Plate Power Input Max-Signal Plate Dissination	•	0,000	12,000	14,000	16,000	watts
PLATE DISSIPATION						3000 MAX.	WATTS	(per tube)	•	3000	3000	3000	3000	wafts
GRID DISSIPATION		-	-			50 MAX.	WATTS	Max-signal Plate Power Output Total Harmonic Distortion ²		2.7	1.8	2.6	2.1	per cent
14 d' at the state of Zerra	c		~ .		C									

-Adjust to stated Zero-Signal D-C Plate Current. Effective grid-circuit resistance must not exceed 200,000 ohms. *At maximum signal without negative feedback.

APPLICATION

Filament Voltage-The filament voltage, as measured directly at the tube, should be the rated value of 7.5 volts. Variations should be held within the range of 7.12 to 7.87 volts.

Cooling-The 3X3000A1 requires an air-flow of 150 cubic feet per minute through the anode cooler. This corresponds to a pressure drop across the cooler of 2.2 inches of water. A flow of 6 cubic feet per minute must also be directed into the filament stem structure, between the inner and outer filament conductors.

The air-flow must be started when power is applied to the filament, and must continue without interruption

until all electrode voltages have been removed from the tube. It is advisable to permit the air-cooling system to operate for two minutes or more after the removal of power.

These air requirements are based upon operation at an ambient temperature of 20°C and at sea level.

Cooling conditions for the 3X3000A1 may be con-sidered satisfactory if the temperature of the anode cooler core and of the metal parts of the metal-to-glass seals is not allowed to exceed 150°C. A convenient accessory for the measurement of these temperatures is "Tempilaq", a temperature-sensitive lacquer manufactured by the Tempil Corporation, 132 West 22nd St. New York 11, N.Y.



NOTE 1 040" MAXIMUM RUNOUT OF GRID CONTACT SURFACE WITH RESPECT TO AXIS DETERMINED BY ANODE AND OUTER FILAMENT CONTACT SURFACE.

NOTE 2 025" MAXIMUM RUNOUT OF INNER FILAMENT CONTACT SURFACE WITH RESPECT TO TO OUTER FILAMENT CONTACT SURFACE.







BOTTOM VIEW

TENTATIVE DATA



SK20,000LK klystron • L-band

AMPLIFIER

The Eimac 3K20,000LK is a three cavity, cascade, magnetically focused, power amplifier klystron intended primarily for UHF television broadcast service. A single 3K20,000LK operating as a television visual r-f amplifier will deliver 5.5 kW of peak synchronizing power output with a power gain of 20 to 25 decibels. The cavities of the Eimac UHF television klystron are completed by tuning boxes external to the tube.

NOMINAL TUNING RANGE

The entire UHF television band (470-890 Mc) is covered by three tubes of the 3K20,000L series: TUBE TYPE NUMBER Mc. CHANNEL

470-580

580-720

720-890

TUBE TYPE NUMBER 3K20,000LA 3K20,000LF 3K20,000LK CHANNEL 14-32 33-55 56-83

GENERAL CHARACTERISTICS

MECHANICAL

Mounting	-	-	- S	upport	from	mou	nting	flan	ge
Mounting Position	-	-	-	-	-		Axis V	erti	cal
Cooling	-	-	-	-	Wat	ter 8	Forc	ed /	Air
Connections:									
Filament -	-	-	-		-	Fle	xible	Lea	ds
Cathode -	-	-	-	-	-	Cylin	drical	Str	аp
Focus Electrode	-	-	-	-	-	Cylin	drical	Str	аp
Cavities	•	-	-	М	ultiple	Cor	itact I	ing	818

Maximum Overall Dimensions:

Length	-	-		-				38	Inche
Diameter	_						5		Inche
	-	-	-	-	-	-	9-1	1/10	n crie
Net Weight	-			-	•	-	-	45	Pound
Shipping We	ight	(Ave	rage)	-	-		*	205	Pound

ELECTRICAL

Filament: I	Pure Tur	ngsten	1						
Voltage	-	-	-	-	-		-	9.0	Volts
Current	(with c	athod	le co	ld)	-	-	-	42.	Amperes
Current	(with c	athod	le at	ope	rating				
tem	peratur	e)	-	- '	- 1	-	-	39.	Amperes
Maximur	n Allow	able	Starl	ing	Curre	nt	-	84.	Amperes
Cathode:	Unipote	ential:	heat	l bet	ov ele	ctron	bom	bard	ment
MAXIM		тно		ATI	VGS				
DC Volta					230	0	Mast		Valte
	yo ni				130	75	Man		Ampone
DC Powe			-	-	160	0.75	Maxi	mum	Watta
Focus Flee	trodor	-	-	-	100	•.	IVIDAI	mum	TT ATTS
*Voltage	lwith	tern	t						
tonage	s ikoda	1 Insth	961			0	Valle		
Magnetie		(min)	-	-		0	VOITS		
Etald CA									
	rengrn alui	labbr	OII-		1.2	•	~		
Manian Kar	eiyj	- D.	-	-	720	0.	Gaus	5	
	requent	су ка	nge	-	/20	-840	Мс		
IV Chai	Inels	-	-	-	50	-83			
*May be var control is de	ied over sized.	a ra	inge	of 0	to	500 \	volts i	f bea	m current

ULTRA HIGH FREQUENCY POWER AMPLIFIER MAXIMUM RATINGS

DC BEAM VOLI	AGE -	-	-		-	-	-	-	-		- 14.0	Max.	Ł٧
DC BEAM CUR	RENT -	-	-			-	-	-	-		- 1.7	Max.	Amps
COLLECTOR DI	SSIPATION	-	-		-	-	-	-	-		- 20.0	Max.	FM.
Note: Maximum	beam volta	ge and	beam	current	should	not	be	applied	without	modu	lation (r-f driv	ve).

TYPICAL OPERATION

RF Linear Amplifier-Television Visual Service	In accordance	RF Amplifier—Television Aural Service	
with 1953 United States munications Commission S	Federal Com- itandards)	DC Cathode Bombarding Voltage - 2100 V	/olts
DC Cathode Bombarding Voltage - 21	00 Volts	DC Cathode Bombarding Current66 A	Amperes
DC Cathode Bombarding Current	.66 Amperes	DC Cathode Bombarding Power - 1400. V	Watts
DC Cathode bombarding Power - 14 DC Beam Voltage	13.3 kV	DC Beam Voltage 10.5 k	V:
DC Beam Current	1.55 Amperes	DC Beam Current I.I A	Amperes
†DC Collector Current (approximately)- Peak Synchronizing Level	1.25 Amperes	DC Collector Current9 A	Amperes
*Driving Power (approximately)	55. Watts	Driving Power 10. V	Watts
Power Output	5.5 kW 27 Percent	[Collector Dissipation (approximately] - 7. k	<i>i</i> W
Black Level		Power Output 2.75 k	τW
*Collector Dissipation (approximately) - *Driving Power (approximately)	14. kW 36. Watts	Efficiency 24. P	Percent
Power Output	3.3 kW	May vary somewhat from tube to tube.	
Efficiency	16. Percent	"Total driving power including losses inserted for broadband o	operation.

Typical operation figures were obtained by direct measurement in operating equipment. The output power is useful power measured in a load circuit. The driving power is the total power taken by the tube and a practical resonant circuit. In many cases with further refinement and improved techniques better performance might be had. For the present the figures can be taken as attainable values.

(Effective 3-10-53) Copyright 1953 by Eitel-McCullough, Inc.



APPLICATION

Mounting—The 3K20,000LK is provided with two integral mounting flanges, located as shown on the outline drawing. Either flange may be used to support the tube. Two threaded holes are provided in the Input Pole Piece and are shown on the outline drawing. When fitted with eye bolts, the tube may be hung from these bolts during mounting operations. The eye bolts must be removed after mounting operations are completed to prevent high voltage arc-over.

Filament Operation—For maximum tube life, the pure tungsten filament should be operated just above the emission limiting temperature. This temperature will be obtained with a filament voltage, as measured directly at the terminals, of approximately 9 volts. The filament voltmeter should be capable of indicating within 1% accuracy and unavoidable voltage variation should be within the range of $\pm 2\%$. If a voltage regulator is used, the voltmeter should be a moving iron vane or dynamometer type capable of reading correct RMS voltage with distorted wave form.

Cathode Heating Power — The cathode of the 3K20,000LK is unipotential and heated by electron bombardment. A dc potential of approximately 2100 volts is applied between the filament and the cathode; and the recommended cathode heating power of 1400 watts is obtained with approximately .66 amperes. The filament is designed to operate under space-charge limited conditions so that cathode temperature may be varied by changing the voltage between the filament and the filament and the cathode.

Cooling—Air and water flow must be started before the filament and cathode power are applied and maintained for at least two minutes after the filament and cathode power have been removed. Tube temperatures may be measured with a temperature-sensitive paint, such as "Tempilaq", manufactured by the Tempil Corporation, 132 West 22nd Street, New York 11, N. Y.

3K20,000LK Cooling Requirements for Typical Operating Conditions and Correct Magnetic Field Adjustment:

		Cooling		Pressure	
		Medium	Volume	Drop	Remarks
Input Pole P	iece -	- Water	l gpm	8 psi	Total Pressure
Short Drift Tu	ıbe Jacke	t *Water	l gpm	2 psi	Drop if Series
Long Drift To	ube Jacke	t *Water	l gpm	2 psi	Connected with 5/16"
Output Pole	Piece	- Water	l gpm	1.6 psi)	tubing = 24. psi
Collector As	sembly -	- Water	6 gpm	3 psi	
Electron 🕻	Filament	Stem -	Air	1-2 cfm)	
Gun 🤇	Cathode	Terminal	- Air	90 cfm	
Structure (Focus Ele	ctrode Sea	ls Air	30 cfm (See Cooling
Input Cavity			None		Diagram
Center Cavit	y	· · ·	Air	15 cfm	-
Output Cavit	у- <u></u> -	. -	Air	50 cfm)	

*Water inlet must be at bottom and outlet at top to avoid air traps. The inlet water pressure of the Pole Pieces and the Drift Tube Jackets should not exceed 40 pounds per square inch. The inlet water pressure of the Collector Assembly should not exceed 25 pounds per square inch. Only clean, filtered air should be blown on the tube. The cooling water should be of sufficient purity to prevent liming of the water system. The outlet water temperature must not exceed a maximum of 70°C under any condition. The temperature of the metal-to-glass seals should not exceed 150°C.

RF Contact Surfaces—The means by which contact is made between the cavities and the tuning boxes is of great importance. Two requirements which must be met to ensure proper tube performance are as follows:

- Contact to the tube cavities must be made only on the peripheral surface of the 1/4" cavity flanges as shown on the outline drawing.
- shown on the outline drawing.
 (2) Each individual finger of the collet or spring stock material must make positive contact to the cavity flange.

Magnetic Field—An adjustable magnetic field is necessary to control and direct the beam throughout the length of the drift tube. The magnetic field should be capable of variation around the recommended field strength of 120 gauss. Beam transmission (collector current divided by the beam current as measured in the cathode return to beam power supply) will vary from 75% to 95%. Improper adjustment or misalignment of the magnetic field, as indicated by too low a value of beam transmission, may cause the beam to impinge on and overheat the drift tube walls.

Caution—It is convenient to operate the r-f and collector portions of the tube at ground potential. Since the cathode and filament are operated at high negative potentials with respect to ground, filament and cathode power supplies and voltmeters must be adequately insulated for these high voltages. Protection must also be afforded to operating personnel.

Protection—It is recommended that the following protective devices be used:

- (1) Interlocks in air and water supplies.
- 2) Interlock in magnetic field supply circuit.
- (3) Current overload in cathode bombardment supply circuit.
- (4) Current overload in beam current supply circuit.
- (5) Current underload in collector current circuit.
- (6) Current limiting resistor of approximately 100 ohms in series with beam power supply to isolate tube from final capacitor of supply.

The filament and cathode bombardment voltages will normally be applied before the beam voltage. Cavity tuning or magnet adjustment should be made with reduced beam voltage (1/2 to 2/3 normal). Slight retuning and readjustment will be necessary when beam voltage is raised to full value.













BEAM CURRENT, POWER OUTPUT AND EFFICIENCY VERSUS BEAM VOLTAGE

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High-Power Klystrons at UHF*

D. H. PREIST[†], MEMBER, IRE, C. E. MURDOCK[†], ASSOCIATE, IRE, AND J. J. WOERNER[†]

Summary-A brief history of high-power cw klystron development and a classification of types of klystron are followed by a description of the three-cavity, gridless klystron amplifier with magnetic focusing, in general terms, and the Eimac 5-kw klystron for UHF-TV in more detail. This tube has cavities which are partly outside the vacuum system and contain ceramic "windows." The advantages of the klystron over the conventional negative-grid type of tube are reviewed from the standpoint of performance, and the main operational features are noted.

INTRODUCTION

N VIEW OF the increasing activity above 450 mc for such purposes as television, it may be of value to review the means of generating transmitter power presently available.

Of outstanding interest in this field is the post-World War II development of power amplifier klystrons, Although the klystron principle was discovered as far back as 1939,¹ its application to high-power generation was delayed, largely because of the 1939-1945 war and the need to concentrate on those lines of development which appeared the most promising for military purposes. The ultimate possibilities of the klystron were appreciated by few, and although a great deal of fundamental research on electron beams was carried on in various places, development in the field of high-power cw tubes was confined mainly to one group in California,^{2,3} and one group in France.^{4,5} As a result of this work the basic principles have been extended, and much progress has been made in techniques of construction, culminating in the recent appearance of high-power klystrons for commercial purposes in the United States,^{2,6} and an increasing awareness of the great advantages of this type of tube for stable amplification at high-power levels.

The object of this paper is to review, briefly, from the point of view of the potential user, the performance of a modern high-power klystron, and to describe the special peculiarities and methods of operation of this type of tube. A brief survey will also be made of the factors limiting the performance of a klystron, compared with the factors limiting the performance of conventional negative-grid tubes.

* Decimal classification: R339.2×R583.6. Original manuscript received by the Institute, November 3, 1952.

cerved by the institute, November 3, 1952.
† Eitel-McCullough, Inc., San Bruno, Calif.
¹ R. H. Varian and S. F. Varian, "A high frequency oscillator and amplifier," Jour. Appl. Phys., vol. 10, p. 321; 1939.
² "High Power UHF Klystron," Tele-Tech, p. 60; October, 1952.
³ W. C. Abraham, F. L. Salisbury, S. F. Varian, and M. Chodorow, "Transmitting Tube Suitable for UHF TV," paper presented at IRE National Convention; 1951.
⁴ P. Guénard, B. Epsztein, and P. Cahour, "Klystron Amplificateur de 5 KW à large barde pages ante "Ann. Radiaglest, vol. VI

teur de 5 KW à large bande passante," Ann. Radioelect., vol. VI, p. 24; 1951.

^a R. Warnecke and P. Guénard, "Tubes à Modulation de Vitesse,"

Gauthier-Villards, Paris; 1951. • J. J. Woerner, "A High Power UHF Klystron for TV Service," paper presented at IRE National Convention; 1952.

KLYSTRON TYPES

Present-day klystrons fall into three categories:

1. Reflex Klystron Oscillators

Most of these have low efficiency (of the order of 1 per cent) and generate relatively low power, and are suitable for receivers, local oscillators, test equipment, and the like.

2. 2-Cavity Klystrons

These may be used as amplifiers, oscillators, or frequency multipliers; as amplifiers they are capable of power gains of about 13 db and efficiencies of about 20 per cent, at frequencies of the order of 1,000 mc.

3. 3-Cavity Klystrons

These are useful, principally, as amplifiers, and are capable of power gains of about 20 to 30 db, and efficiencies of 30 to 40 per cent, together with bandwidths of several mc, at frequencies of the order of 1,000 mc. Because of the superior amplifier performance given by this type of klystron, the other two types will not be dealt with further in this paper.

3-CAVITY GRIDLESS KLYSTRON AMPLIFIER WITH MAGNETIC FOCUSSING

A. Description

This type of tube, sometimes called a "cascade amplifier," is illustrated schematically in Fig. 1. It will be seen to consist of four essential parts:

1. The Electron Gun

This has a source of electrons (the cathode), a means of accelerating the electrons to a high energy level (the anode), and a means of focussing the electrons into a parallel beam of high electron density emerging from the hole in the anode.



Fig. 1-Schematic diagram of 3-cavity klystron with magnetic focusing,

2. The RF Resonant Cavities and Drift Tubes

The first cavity is fed with RF energy from a driving source at low level. The second cavity is tuned to resonance, or near resonance, but is not fed with energy from outside. The function of these two cavities, in conjunction with the drift tubes, is to velocity-modulate the electron beam so as to produce "bunches" of electrons at the output cavity. The latter is tuned to resonance and coupled to the antenna, or other load, and serves to extract as much RF energy as possible from the "bunched" electron beam. Its function and operation are closely similar to those of the output circuit of a Class "C" amplifier using triodes or tetrodes.

3. The "Collector" Electrode

This collects the electrons after they have passed through the output cavity, and have given up part of their energy to the RF field, and thus to the load; because only about 30 per cent of the energy in the beam is converted to RF energy, this collector has to be capable of dissipating the remaining percentage, that is to say, 70 per cent of the product of the anode-cathode voltage and cathode current, when fully driven. (In practice the collector current is very slightly less than this because some electrons inevitably strike the anode and the drift-tube walls.) If the tube is used as a linear modulated amplifier, the collector will be required to dissipate 100 per cent of the input power under conditions of zero drive and zero output.

4. External Magnetic Circuit

This consists of suitably disposed electromagnets producing an axial magnetic field of controllable strength which tends to keep the beam parallel as it passes along the tube. Without this field the beam would expand because of the mutual repulsion of the electrons. The optimum field strength is fairly critical, and is not necessarily uniform along the length of the tube. It is usually prevented from penetrating the cathode, either by a metallic magnetic shield or by the use of a "bucking" coil, or by a combination of both.

B. Performance and Operational Features of This Type of Klystron

The 3-cavity klystron is a tube capable of generating a much larger power output at uhf than the conventional negative-grid tube. The deterioration of performance as the frequency is raised is slight. The power gain of the klystron is very much larger than that of a tetrode. It may be worthwhile to review briefly the reasons for this.

Considering the factors limiting the power output of a triode or tetrode, aside from external circuit losses, one finds that basically they are the total cathode emission, the anode voltage, the interelectrode spacing, and

the RF loss in the materials used to make the electrodes and the envelope. Now the total cathode emission, assuming the best material is used and that a given life is required, depends on its area. This area is limited at uhf because the tube forms part of a resonant transmission line in which large changes of electric and magnetic field occur over distances which are small compared with the wavelength. Since nonuniform potentials between electrodes cause loss of efficiency, it is necessary to keep the electrode dimensions small compared with the wavelength; thus, the cathode area is limited, and has to be reduced as the wavelength is decreased. The anode voltage is limited by internal flash-arcs between electrodes. The electrode spacing must, however, be small enough to give small electron transit times, and must be decreased with the wavelength. The applied voltage must, therefore, be reduced also with the wavelength. Lastly, the RF losses in the tube materials increase as the wavelength decreases. All these factors added together give the well-known result that triodes and tetrodes get rapidly smaller as the wavelength decreases, and so does the power they will generate and the efficiency. In addition, the problem of manufacture becomes more and more serious, and ultimately becomes prohibitive. The two worst problems are caused by the small spacing between electrodes, of the order of 0.001 inch, and the mechanical weakness of the fine wire grids.

Considering now the power gain, this becomes less as the wavelength decreases because the tube requires more and more driving power to overcome the increasing electron transit-time effects, losses in materials, grid current, and (usually) inherent negative feedback.

In a klystron, on the other hand, some of these limitations do not occur at all, and others are less significant. The cathode area is not limited by the wavelength because it is outside the RF field. The anode-to-cathode spacing being of the order of 1 inch, extremely high anode voltages may be applied without internal flasharcs; also, the cavity gap spacings may be about $\frac{1}{2}$ inch in a 5-kw tube at 1,000 mc. Again, because gridless gaps may be used without serious loss of coupling between the beam and the resonant cavities, there are no problems of fabrication or heating of grid wires. Furthermore, because the collector is outside the RF field, it may be designed solely for the purpose of dissipating heat, and this becomes a minor problem in practice. The losses in the conductive tube materials are small because all the metal parts carrying RF current may be made of high-conductivity metal. (There is no loss comparable to the RF losses in a triode due to RF current flowing through lossy cathode material or fine resistive grid wires.) Therefore, the only limiting factor approached in klystrons giving adequate power for present commercial applications is the loss in the dielectrics. Some dielectrics are inevitable either in the form of windows in the cavities, as in the Eimac tube, or in the other type of tube with integral cavities, the window between the output cavity and the load. If the power level is raised high enough, these dielectrics will ultimately break down, either by cracking due to heat or by flashing over the outside surface which is at atmospheric pressure; however, this does not occur in a well-designed tube at power levels that are presently interesting.

Considering the power gain of a klystron, this is governed almost entirely by the geometry and is limited only by the small RF losses in the input cavity and the beam loading of the cavity, which is small. The transittime loading experienced with a triode becomes a factor of minor importance, and the negative feedback disappears since there is no coupling between the input and output cavities.



 Fig. 2—Curve (1): Efficiency versus frequency for typical uhf tetrode --4X150G, (Plate dissipation 150 watts.) Curve (2): Efficiency versus frequency for typical uhf triode --2C39. (Plate dissipation 100 watts.) Curve (3): Typical efficiency of klystrons versus frequency

(independent of output power). This is the efficiency at the optimum frequency for each tube. Curve (4) (dotted): Maximum power output of the largest

commercially available negative-grid tube at various frequencies.

Points \Box cw power output of various klystrons (not the largest possible).

It is, therefore, apparent that the efficiency and power gain of a klystron will fall off relatively slowly, compared with a triode or tetrode, as the wavelength is reduced. This is illustrated by the curves in Fig. 2. It is also clear that the maximum size and power output of a klystron are not determined by the wavelength. It follows that the klystron is ideally suited to high-power generation at uhf and microwave frequencies, and outclasses the conventional type of tube in every respect, including ease of manufacture.

Turning now to a typical performance obtainable from a 3-cavity klystron, the results given by the Eimac tube may be taken as representative of this type of tube. This tube will generate 5 kw of RF power in the uhf television band with an efficiency of more than 30 per cent when fully driven. The over-all bandwidth is about 5 mc and the power gain, under television conditions, is about 20 db. Salient features of operation are these:

The tuning of each of the 3 cavities is independent of the others since there is no feedback present. This makes for very simple lining-up procedure.

The output cavity is tuned to resonance at the midband frequency, and loaded for optimum performance by means of some variable coupling device external to the tube.



Fig. 3-Output power versus driving power for klystron.

A curve of power output against power input for this type of tube is a Bessel function of the first order and the first kind, and the first part of such a curve is very nearly linear. (See Fig. 3.) In television service, assuming that sync stretching is used in the driving stages, the klystron may be operated in such a way that the sync pulses drive the tube very nearly to the peak of the Bessel curve, so that the efficiency at sync pulse levels is nearly the fully driven efficiency.



Fig. 4—Efficiency versus driving power, showing the effect of detuning the middle cavity.

The center cavity is detuned to a frequency slightly higher than the midband frequency, since this gives greater efficiency than resonant operation, and helps to broaden the pass band. This cavity may be loaded externally by resistance in some cases. This detuned operation requires greater driving power to the first cavity than resonant operation. (See Fig. 4.)

The input cavity may be either detuned on the lowfrequency side of resonance or it may be tuned to resonance and loaded with external resistance in order to achieve the necessary bandwidth.

January

The relation between efficiency, power output, and anode voltage for a given tube is shown at Fig. 5. There is an optimum voltage for best efficiency because the voltage determines the speed of the electrons along the tube. Now a certain time is required for electron bunching to take place; this depends mainly on the frequency and determines the distance between the cavities. But this distance will be optimum for only one electron speed, and therefore only one voltage. Conversely, for a given voltage the relation between efficiency and frequency will also show a broad peak at a given frequency, and this fall-off at higher and lower frequencies will limit the useful frequency range of a given tube, even if the cavities are tunable over an indefinitely wide range.

The power input from the dc power supply feeding the anode of the tube is constant (about 1.5 amps at 13 kv), and independent of the drive voltage; therefore, the regulation of this power supply may be quite poor without adverse effects. Also, only simple circuits are necessary to reduce the hum to a low level. The filament may be heated by ac.



Fig. 5—Power output and efficiency versus anode voltage.

The magnetic field used for focussing the beam is simple to arrange, and relatively low in intensity, and consumes only a small amount of dc power in the coils. It must be made variable since the efficiency of the tube varies fairly rapidly with the field strength and reaches a maximum for an optimum setting of the magnetic field. The RF cavities, the drift tubes, and the anode are all in metallic contact and may be grounded. Thus, there is no problem of by-passing and dc isolation in the output circuit compared to the by-passing problem with a triode or tetrode amplifier. The collector is usually insulated from the main part of the tube in order to facilitate monitoring of the current division between the collector and the drift tubes. The anode voltage supply is grounded on the positive side, and the negative side is connected to the cathode of the tube.

Considering now the over-all problem of design, construction, installation, and operation of a high-power uhf amplifier, and the difference between the problem with a conventional type of tube and with a klystron, it is evident that the klystron scores heavily in all respects. The burden imposed on the transmitter designer is lessened because the klystron with its cavities forms a complete amplifier stage in itself. Because of the absence of feedback in the klystron, the circuit design is greatly simplified, compared with the conventional amplifier design. Also, when using a conventional tube at uhf, the designer is usually faced with the very difficult problem of obtaining the maximum efficiency from a stage in which the tube is run to its limit, and only by very careful design can the desired performance be obtained from it. With klystrons, on the other hand, the problem is easier because there is usually a greater margin of performance, both in respect to output and power gain. Also, the construction of a klystron stage is simpler than the conventional stage, and, as we have seen, the operation is also simpler.

Fig. 1 shows the more or less conventional type of klystron construction involving integral cavities, namely, cavities which are an integral part of the vacuum system. A unique feature of the Eimac tube, hereinafter described, is that part of the cavities are external to the tube envelope so that simple mechanical tuning of the cavities over a wider band of frequencies is possible. The tube itself is also simplified.

C. A Practical Example: Eimac UHF Klystron for TV

The photograph in Fig. 6 shows the Eimac uhf klystron, an example of a 3-cavity klystron in a form suitable for commercial manufacture, and now in produc-



Fig. 6-The Eimac 5-kw uhf klystron for TV.

23

tion. Tube-cavity parts and drift-tube sections are shown in Fig. 7. Fig. 8 shows the tube and external cavities in a test setup.



Fig. 7-Tube cavity parts and drift tube sections.



Fig. 8-The 5-kw klystron on test.

are entirely in vacuo, is considerable. In the first place, the mechanism for varying the resonant frequency is simple and may involve straightforward shorting bars with sliding contacts with negligible losses. These slidable devices are outside the vacuum system, as shown in Fig. 8. The tuning range of such a cavity is large. With a totally evacuated cavity it has not yet been found possible to use such a means of tuning, because sliding contacts in vacuo are generally unsatisfactory. Therefore, tuning has to be done by distortion of some flexible metallic membrane. Such a membrane introduces mechanical weaknesses into the tube structure which then has to be stiffened by an external frame. Also, the range of tuning is relatively small, and usually the tuning is done by varying the gap spacing, and therefore, its capacitance. This can be done only to a limited extent. If the gap is made too wide, the electron transit time will become an appreciable fraction of 1 RF cycle, causing inefficiency; on the other hand, if the gap is too small, the bandwidth will suffer (bandwidth varies roughly as 1/c). With a ceramic window cavity the tuning is done by varying the inductance of the cavity, the capacitance across the gap is fixed, and the gap can be set for optimum performance over the frequency band.

Another point of difference is that the mechanical forces required to tune a cavity by means external to the vacuum system are small, being determined only by friction, whereas with the other type of cavity the tuning mechanism has to withstand the forces caused by the operation of atmospheric pressure against the flexible metallic membrane.



Fig. 9—Output cavity with one tuning plunger removed, showing ceramic and output coupling device.

A feature of interest is the use of cavities which are tunable by means external to the vacuum system. This is made possible by use of ceramic "windows" which, if designed and fabricated correctly, will produce only a minor deterioration in the over-all performance of the tube because of their finite dielectric loss and high dielectric constant.

This means that part of each cavity is in vacuo and part is in air. The convenience of operating a tube of this type, compared with a tube in which the cavities Another desirable feature obtained with the ceramic windows is that the loading of the cavity may be accomplished outside the vacuum system, either by loops or a waveguide-to-cavity loading device, such as a quarter-wave transformer made from ridge waveguide. (See photograph of output cavity, Fig. 9.) The coupling may, therefore, be varied with ease. With a totally evacuated cavity it is very inconvenient to build in a variable load coupling, and it is common practice to use

1953

a fixed loop; thus the benefit of variable coupling is lost.

Lastly, because of the relatively large frequency band that can be covered by a given klystron with ceramic windows, a smaller number of tube designs is required to cover a given frequency band, such as the uhf TV band. This simplifies the manufacturing problem and reduces the cost of the tube.

Another feature of interest is the use of a tantalum cathode heated by electron bombardment from a tungsten filament of relatively small size by means of a dc power supply (0.6 amps. at 2,000 volts) between the cathode and the filament. This constitutes a flexible system, and is much simpler to design and construct than a radiation-heated cathode.

CONCLUSIONS

The 3-cavity externally tunable klystron is excellently suited to high-power generation at uhf (and also at higher frequencies) because

- 1. it is relatively simple to manufacture,
- 2. it is easy to use and adjust,
- 3. the transmitter design and construction is simplified by its use,
- 4. its performance as an amplifier is greatly superior to other tube types.

It is likely that the future will see more and more such tubes in commercial service for an increasing variety of applications.

Reproduced from the PROCEEDINGS OF THE INSTITUTE OF RADIO ENGINEERS VOL. 41, NO. 1, JANUARY, 1953 EITEL-MCCULLOUGH, INC.

SAN BRUNO, CALIFORNIA

The Eimac 866-A/866 is a half-wave mercury-vapor rectifier incorporating features which enable it to withstand high peak-inverse voltages and to conduct at relatively low applied-voltages. The shielded ribbon filament, adgewise-wound, provides a large emission reserve and long life.

GENERAL CHARACTERISTICS

ELECTRICAL

N

Filament: Coated Voltage 2.5 Current 5.0 an Tube Voltage Drop (approx.) 15 NECHANICAL Base Medium 4-pin bayonet, RMA	volts mperes volts
Tube Voltage Drop (approx.)	volts
Base Medium 4-pin bayonet, RMA	
Base Medium 4-pin bayonet, RMA	
	A4-10
Basing See base connection div	iagram
Maximum Overall Dimensions:	
Length 6.5	inches
Diameter 2.5	inches
Net Weight (Approx.) 2 c	

MAXIMUM RATINGS (single tube)

Shipping Weight (Average)

PEAK INVERSE ANODE VOLTAGE		-	2,000	5,000	10,000	MAX. VOLTS
PEAK ANODE CURRENT			2.0	1.0	1.0	MAX. AMPERES
AVERAGE ANODE CURRENT			0.5	0.25	0.25	MAX, AMPERES
SUPPLY FREQUENCY		-	150	1,000	150	MAX. C. P. S.
CONDENSED-MERCURY TEMPERATU	RE RA	NGE'	25-70	25-70	25-60	°C

'Operation at 40 degrees plus or minus 5 degrees C is recommended.

MOUNTING—The 866-A/866 must be mounted vertically, base down. COOLING—Provision should be made for adequate air circulation around the tube, because cooling is accomplished by convection. The temperature of the condensed-mercury in the 866-A/866 should be kept within the ranges given under "MAXIMUM RATINGS". This temperature should be maintained at 40 degrees plus or minus 5 degrees C for most satisfactory operation of the tube. To measure the condensed-mercury temperature a thermocouple or small thermometer may be attached to the bulb in the area designated on the outline drawing, using a very small amount of putty. A condensed-mercury temperature lower than the recommended value raises the voltage at which the tube becomes conducting and tends to reduce the life of the filament. A temperature higher than recommended lowers the voltage at which the tube becomes conducting and tends to increase the life of the filament, but reduces the peak Inverse voltage rating of the tube. When it is necessary to use a shield around the 866-A/866 care must be taken to insure ade-quate ventilation and maintenance of normal condensed-mercury tem-perature. MOUNTING-The 866-A/866 must be mounted vertically, base down. perature.

ELECTRICAL

MECHANICAL

FILAMENT VOLTAGE—For maximum tube life, the filament voltage as measured directly at the filament pins, should be held at the rated value of 2.5 volts. Unavoidable variations in filament voltage must be kept within the range of 2.38 to 2.63 volts. A filament voltage less than the minimum recommended value may cause a high tube voltage drop, with consequent bombardment of the filament and eventual loss of emission. A filament voltage higher than the recommended maximum value will also decrease the life of the filament.

CAUTION SHOULD BE OBSERVED IN MEASURING THE FILAMENT VOLTAGE, AS THE FILAMENT CIRCUIT MAY BE AT A HIGH D-C POTENTIAL.

The plate-circuit return of each tube should preferably be connected to the center tap of the transformer winding supplying the filament voltage; if this cannot be done, the return should be connected to that side of the filament to which the cathode shields are connected (pin No. 4). When the filaments of two or more tubes are connected in parallel, the filament terminals to which the cathode shields are con-nected should be joined. These precautions are recommended to insure uniform starting voltage for each tube when several are used in a given circuit. circuit

circuit. The filament of the 866-A/866 should be allowed to reach operating temperature before the plate voltage is applied. Under normal condi-tions, a delay of approximately 30 seconds will be required. The delay time should be increased if there is any evidence of arc-back within the tube. In radio transmitter applications the filament should be kept at its rated voltage during "standby" periods to avoid delay due to warm-up. It is desirable to use a protective relay in the plate circuit to prevent the application of plate voltage before the filament has reached operating temperature. This relay should have a time delay adjustable up to a maximum of one minute.

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APPLICATION

When an 866-A/866 is first installed, the filament should be oper-ated at normal voltage for approximately ten minutes with no plate voltage applied, in order that the mercury may be properly distributed. It will not be necessary to repeat this procedure unless the mercury is spattered on the filament and plate during subsequent handling.

0.5 pounds

SHIELDING—Electromagnetic and electrostatic fields tend to cause the mercury vapor to break down, are detrimental to tube life and make proper filtering difficult. Consequently, the 866-A/866 should be isolated from such fields as exist around a transmitter or other similar equipment. When the tubes are located in the region of such fields, shielding with adequate ventilation should be used around the tubes. R-f filtering should also be employed when the tubes are affected by r-f voltages.

FILTERING—The nomograph for circuits 1 and 3, and tables for circuits 2, 4 and 5 give empirical values of inductance and capacitance for a single-section choke-input filter which will keep the peak plate current below the maximum rated value, provided the average d-c load cur-rent does not exceed the maximum load current Indicated. The values of L and C are based on a power-supply frequency of 60 cycles.

The value of the capacitor is made small enough to prevent excess-In a volume of the capacitor is made shall enough to prevent excession ductance is larger than the minimum allowable value, the capacitance may be increased proportionately over its nomograph or table maximum. In a two-section filter with two unequal inductances, the input induct-ances should be the larger. The maximum value of each capacitor in such a filter is based upon the value of the preceding inductance.

In the single phase circuits (I and 3), if the current drawn by the load is reduced or varies under operating conditions to values less than approximately 70% of the indicated maximum d-c load current, a swinging (input) choke will supply the necessary additional inductance to prevent the voltage from rising, and will afford proper filtering over a much greater current range.

Arrangements such as those shown in Circuits 1, 2 and 3 produce less than 5% ripple voltage when a two-section filter with minimum in-ductance and corresponding maximum capacitance is employed. Circuits such as those shown in circuits 4 and 5 will produce less than 1% ripple voltage. Better filtering may be obtained with any of these circuits by using larger values of inductance than the minimum indicated. Still greater improvement may be had by then proportionately increasing the corresponding capacitor values.

When "condenser input" filter is used, the peak current will be rela-tively high in respect to the usable load current, and the voltage across the capacitor may be as high as 1.4 times the nominal RMS voltage of the transformer

For parallel operation of 866-A/866 rectifiers, suitable resistors or small inductors may be used in series with each plate lead to permit equal loading and starting characteristics. The inductors aid in reduc-ing the peak current, and are more desirable due to their low d-c re-sistance. An approximate value for suitable resistors is 50 ohms, and for inductors, approximately one-third henry each.



866A

866





266-24377

EITEL-MCCULLOUGH, INC. SAN BRUNO, CALIFORNIA

The Eimac 872-A/872 is a half-wave mercury-vapor rectifier incorporating features which enable it to withstand high peak-inverse voltages and to conduct at relatively low applied-voltages. The shielded ribbon filament, adgewise-wound, provides a large emission reserve and long life.

GENERAL CHARACTERISTICS

ELECTRICAL

A

Filament	: Coated															
	Voltage	-	-	-		-	-	-	-	-		-	-	-	5.0	volts
	Current			_	-	-	-	-	-	-		-	-	-	7.5	amperes
Tube Vo	ltage Drop	(apj	orox.)	-	-	-	-	-	-	-	-	-	-	-	10	volts
	NICAL															
Base		-		-		-	-	-	-	-	Ju	mbo 4	4-pin,	RM	A ty	pe A4-29
Basing			-	-	-	-	-	-	-	-	Se	e bas	ie co	nnec	tion	diagram

Maximum Overall Dimensions:	:											
Length	-	-	-	-	-	-	-	-	-	-	-	B.5 inches
Diameter	-	-	-	-	-	-	-	•	-	-	-	2.31 inches
Net Weight (Approx.) -	-	-	-	•	-	-	-	-	-	-	-	8 ounces
Shipping Weight (Average)		-	-	-	-	-	-	-	-	•	-	1.5 pounds

MAXIMUM RATINGS (single tube)

PEAK INVERSE ANODE VOLTAGE'	-	-	•	-	-	-	10,000	MAX, VOLTS
PEAK ANODE CURRENT	-	_	-	-	-	-	5	MAX, AMPERES
AVERAGE ANODE CURRENT -			-		-		1.25	MAX. AMPERES
SUPPLY FREQUENCY	-				-		150	MAX. C. P. S.
CONDENSED-MERCURY TEMPERATU	REI	RANGE'			-		20-60	°C

¹ Temperatures in excess of 60° C limit the peak-inverse rating to 5,000 volts with a corresponding reduction in permissible RMS supply voltages to one-half those listed in the table.
² Operation at 40° plus or minus 5° C is recommended.

APPLICATION

MECHANICAL

MOUNTING—The 872-A/872 must be mounted vertically, base down. COOLING—Provision should be made for adequate air circulation around the tube, because cooling is accomplished by convection. The temperature of the condensed-mercury in the 872-A/872 should be kept within the ranges given under "MAXIMUM RATINGS". This temperatures should be maintained at 40 degrees plus or minus 5 degrees C for most satisfactory operation of the tube. To measure the condensed-mercury temperature a thermocouple or small thermometer may be attached to the bulb in the area designated on the outline drawing, using a very small amount of putty. A condensed-mercury temperature lower than the recommended value raises the voltage at which the tube becomes conducting and tends to reduce the life of the filament. A temperature higher than recommended lowers the voltage at which the tube becomes the peak inverse voltage rating of the tube. When it is necessary to use a shield around the 872-A/872, care must be taken to insure ade-quate ventilation and maintenance of normal condensed-mercury tem-perature. MOUNTING-The 872-A/872 must be mounted vertically, base down. perature.

ELECTRICAL

FILAMENT VOLTAGE—For maximum tube life, the filament voltage as measured directly at the filament pins, should be held at the rated value of 5.0 volts. Unavoidable variations in filament voltage must be kept within the range of 4.75 to 5.25 volts. A filament voltage less than the minimum recommended value may cause a high tube voltage drop, with consequent bombardment of the filament and eventual loss of emission. A filament voltage higher than the recommended maximum value will also decrease the life of the filament.

CAUTION SHOULD BE OBSERVED IN MEASURING THE FILAMENT VOLTAGE, AS THE FILAMENT CIRCUIT MAY BE AT A HIGH D-C POTENTIAL.

The plata-circuit return of each tube should preferably be connected to the center tap of the transformer winding supplying the filament voltage; if this cannot be done, the return should be connected to that side of the filament to which the cathode shields are connected (pin No. 2). When the filaments of two or more tubes are connected (pin parallel, the filament terminals to which the cathode shields are con-nected should be joined. These precautions are recommended to insure uniform starting voltage for each tube when several are used in a given circuit.

filament of the 872-A/872 should be allowed to reach operating The filament of the 872-A/872 should be allowed to reach operating temperature before the plate voltage is applied. Under normal conditions, a delay of approximately 30 seconds will be required. The delay time should be increased if there is any evidence of arc-back within the tube. In radio transmitter applications the filament should be kept at its rated voltage during "standby" periods to avoid delay due to warm-up. It is desirable to use a protective relay in the plate circuit to prevent the application of plate voltage before the filament has reached operating temperature. This relay should have a time delay adjustable up to a maximum of one minute.

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When an 872-A/872 is first installed, the filament should be oper-ated at normal voltage for approximately ten minutes with no plate voltage applied, in order that the mercury may be properly distributed. It will not be necessary to repeat this procedure unless the mercury is spattered on the filament and plate during subsequent handling.

spattered on the tilament and plate during subsequent handling. SHIELDING—Electromagnetic and electrostatic fields tend to cause the mercury vapor to break down, are detrimented to tube life and make proper filtering difficult. Consequently, the 872-A/872 should be isolated from such fields as exist around a transmitter or other similar equipment. When the tubes are located in the region of such fields, shielding with adequate ventilation should be used around the tubes. Ref filtering should also be employed when the tubes are affected by ref voltages.

FILTERING—A "choke input" filter will allow the greatest usable d-c output current to the load. When using a section of filter between rec-tifier and load, to prevent exceeding the maximum peak current of S amperes, a suitable maximum value for the first capacitor should be determined. Determination of this capacitance should be made under conditions simulating those to be used in service.

The relationship of voltage input, inductance, and capacitance is one in which a higher operating voltage requires greater input induct-ance, and less following capacitance to keep the peak STARTING current from exceeding 5 amperes. This is for the usual case where the supply is controlled by an on-off switch.

supply is controlled by an on-off switch. Where the rectifier plate voltage is started by a control which gra-dually raises the voltage from zero or a small amount to the desired operating value, starting current need not ordinarily be considered, and the characteristics of the filter may be based on preventing ex-cessive peak current under normal operating conditions. In the single phase circuits (1 and 3), if the current drawn by the load is reduced or varies under operating conditions to values less than approximately 70% of the indicated maximum d-c load current, a swinging (input) choke will supply the necessary additional inductance to prevent the voltage from rising, and will afford proper filtering over a much greater current range. Where a larger value of Inductance is desirable to obtain additional

Where a larger value of Inductance is desirable to obtain additional filtering, the subsequent capacitance may be proportionately increased to aid in still further filtering without excessive peak starting and oper-ating current. Still lower ripple may of course be obtained by added to aid in still fur ating current. Sti sections of filter.

Succions of filter. When "condenser input" filter is used, the peak current will be rela-tively high in respect to the usable load current, and the voltage across the capacitor may be as high as 1.4 times the nominal RMS voltage of the transformer.

For parallel operation of 872-A/872 rectifiers, suitable resistors or small inductors may be used in series with each plate lead to permit equal loading and starting characteristics. The inductors aid in reduc-ing the peak current, and are more desirable due to their low d-c re-sistance. An approximate value for suitable resistors is 50 ohms, and for inductors, approximately one-third henry each.





872A 872 MERCURY VAPOR









GONDITIONS ASSUMED SINE WAVE SUPPLY, BALANCED PHASE VOLTAGES, ZERO TUBE DROP, PURE RESISTANCE LOAD, NO FILTER USED.



266-64347

EITEL-MCCULLOUGH, INC.

SAN BRUNO, CALIFORNIA

VACUUM CAPACITORS

VC50-32	VC50-20
VC25-32	VC25-20
VC12-32	VC12-20
VC6 - 32	VC6 - 20

Eimac vacuum capacitors are small, vacuum-dielectric units intended principally for use as all or part of the plate tank capacitance in radio-frequency amplifiers or oscillators. They are also frequently used as high-voltage coupling and by-pass capacitors at high frequencies and as high-voltage neutralizing capacitors, when used in conjunction with small high-voltage variable capacitors having a small capacitance range. The use of a vacuum as a dielectric permits the construction of a comparatively small, lightweight capacitor for a given voltage rating and capacitance. In addition, the effects of dust and atmospheric conditions on the capacitor are eliminated by sealing the plates within a glass envelope.

These capacitors are manufactured in two maximum peak voltage ratings, 32,000 and 20,000 volts, and in capacitances of 6, 12, 25 and 50 uufd. All types have a maximum current rating of 28 amperes. Each of the capacitors may be operated at its full maximum voltage rating at any frequency below that at which the rms current through the capacitor is 28 amperes. Above this frequency, the r-f voltage across the capacitor must be reduced as the frequency increases, to prevent the current from exceeding the maximum rating. The graphs below show the maximum peak r-f voltage which may be applied to each type of capacitor at frequencies between 100 kilocycles and 50 megacycles. Curves are also shown which indicate the rms current flowing through the capacitor under maximum r-f voltage conditions at any frequency between 100 kilocycles and 50 megacycles. Where both r-f and d-c voltages are applied to the capacitor, the sum of the peak r-f and d-c voltages must not exceed the peak voltage rating of the capacitor.

Eimac vacuum capacitors are provided with terminals which allow the use of standard 60-ampere fuse clips for mounting. These clips must be kept clean and must at all times make firm and positive contact with the capacitor terminals. Failure to maintain a low-resistance contact to the capacitor terminals may result in excessive heating and permanent damage to the capacitor seals.



VC50-32

Capacitance*			. 50 $\mu\mu$ fd.
Max. Peak Voltag			32,000 volts
Max. RMS Curre	nt .		. 28 amps.

VC50-20

Сара	citanc	e*			. 50 μμfd.
Мах.	Peak	Voltage			20,000 volts
Max.	RMS	Current			. 28 amps.

VC25-32

Capa	citanc			1	. 25 μμfd.
Max.	Peak	Voltage			32,000 volts
Max.	RMS	Current			. 28 amps.

VC25-20

Capacitance*				. 25 μμfd.
Max. Peak Voltag				20,000 volts
Max. RMS Curre	nt			. 28 amps.



FREQUENCY. MEGACYCLES



VC12-32

VC12-20

VC6-32

 \ldots \ldots \ldots \ldots \ldots \ldots $\omega_{\mu\mu}$ fd.



•Tolerances:

VC6-20

Capacitance*

VC50-32, VC50-20 . . . ± 1 µµid.; VC25-32, VC25-20 . . . ± 1 µµid.; VC12-32, VC12-20 ± 1 µµid.; VC6-32, VC6-20 . . . ± 0.5 µµid.



EITEL-MCCULLOUGH, INC.

SAN BRUNO, CALIFORNIA

VACUUM CAPACITORS

VC50-32	VC5 0-20
VC25-32	VC25-20
VC12-32	VC12-20
VC6 - 32	VC6 - 20

Eimac vacuum capacitors are small, vacuum-dielectric units intended principally for use as all or part of the plate tank capacitance in radio-frequency amplifiers or oscillators. They are also frequently used as high-voltage coupling and by-pass capacitors at high frequencies and as high-voltage neutralizing capacitors, when used in conjunction with small high-voltage variable capacitors having a small capacitance range. The use of a vacuum as a dielectric permits the construction of a comparatively small, lightweight capacitor for a given voltage rating and capacitance. In addition, the effects of dust and atmospheric conditions on the capacitor are eliminated by sealing the plates within a glass envelope.

These capacitors are manufactured in two maximum peak voltage ratings, 32,000 and 20,000 volts. and in capacitances of 6, 12, 25 and 50 uufd. All types have a maximum current rating of 28 amperes. Each of the capacitors may be operated at its full maximum voltage rating at any frequency below that at which the rms current through the capacitor is 28 amperes. Above this frequency, the r-f voltage across the capacitor must be reduced as the frequency increases, to prevent the current from exceeding the maximum rating. The graphs below show the maximum peak r-f voltage which may be applied to each type of capacitor at frequencies between 100 kilocycles and 50 megacycles. Curves are also shown which indicate the rms current flowing through the capacitor under maximum r-f voltage conditions at any frequency between 100 kilocycles and 50 megacycles. Where both r-f and d-c voltages are applied to the capacitor, the sum of the peak r-f and d-c voltages must not exceed the peak voltage rating of the capacitor.

Eimac vacuum capacitors are provided with terminals which allow the use of standard 60-ampere fuse clips for mounting. These clips must be kept clean and must at all times make firm and positive contact with the capacitor terminals. Failure to maintain a low-resistance contact to the capacitor terminals may result in excessive heating and permanent damage to the capacitor seals.

40

30

20

KILOVOLTS

VOLTAGE,

PEAK

VC50

MAXIMUM PEAK

AB



C50-20 MAX. RMS

40

30

20

U DURRENT, AMPERES

RMS

VC50-32

Сара	citanc	:e*	•		. 50 $\mu\mu$ fd.
Max.	Peak	Voltage			32,000 volts
Max.	RMS	Current			. 28 amps.

VC50-20

Capacitance [*]			. 50 μμfd.
Max. Peak Voltage			20,000 volts
Max. RMS Current			. 28 amps.



EIMAC VC50-32 & VC50-20

MAX PEAK VOLTAGE &

VC25-32

Сара	citanc	e*	•		. 25 _{μμ} fd.
Max.	Peak	Voltage			32,000 volts
Max.	RMS	Current			. 28 amps.

VC25-20

Сара	citano	•*						25	μµfd.
Max.	Peak	Volt	٩g				20	,000	volts
Max.	RMS	Cur	rer	1				28	amps.


VC12.32



VC12-20

VC6-32

Capacitance*			. 12 μμfd.
Max. Peak Voltage		•	20,000 volts
Max. RMS Current			, 28 amps.

 \ldots \ldots \ldots $\delta_{\mu\mu}$ fd.



.

VC6-20

Capacitance*

*Tolerances:

VC50-32, VC50-20 ± | μμfd.; VC25-32, VC25-20 ± | μμfd.; VC12-32, VC12-20 ± | μμfd.; VC6-32, VC6-20 . . . ± 0.5 μμfd.



EITEL-MCCULLOUGH, INC.

VARIABLE VACUUM CAPACITORS

TYPES VVC 60-20 VVC2-60-20 VVC4-60-20

GENERAL

Eimac variable vacuum capacitors are intended principally for use as plate tank capacitors in radio frequency amplifiers and oscillators. The use of vacuum for the dielectric permits close spacing of the electrodes giving concentrated capacitance at high voltage. The variable vacuum capacitors are compact, lightweight, and eliminate the effects of dust and atmospheric conditions.

The basic capacitor unit (VVC60-20) has an RF peak voltage rating of 20,000 volts and a maximum current rating of 40 amperes RMS. Ganged multiple unit capacitors are available using two units (VVC2-60-20) or four units (VVC4-60-20). These multiple unit capacitors include a single mounting plate, gear train, and single tuning shaft. One end of each unit capacitor mounts on the common plate and one end is free. Thus the multiple capacitor may be connected with the units in parallel, as two series capacitors for "split-stator" work, or as multiple capacitors with one terminal common.

The capacitors may be operated at a maximum voltage rating at any frequency provided the current rating is not exceeded. Above a particular frequency the maximum current rating becomes the limitation and voltage values less than the maximum must be used. Curves are given for each capacitor showing maximum allowable current (RMS) vs. frequency.

The capacitance variation is linear with respect to shaft rotation with the complete range being covered in seventeen revolutions of the shaft. Reference should be made to the tuning curve for each capacitor. A return to previously-indexed settings is positive. The variable vacuum capacitors have a low temperature coefficient resulting in a negligible change in capacitance due to variation in temperature. The actual coefficient values are given for each capacitor combination.

MOUNTING

The VVC60-20 is provided with a mounting plate on one end, which also serves as an electrical

connection. If the circuit is such that one side of the capacitor is grounded, the mounting plate can be fastened directly to the panel or chassis. Four eyelets to accommodate No. 8-32 machine screws are provided on the mounting plate. If a single or multiple unit is to be ungrounded the mounting should be on insulators and the tuning shaft broken with an insulating coupling and the dial portion of the shaft grounded.

The other end of the capacitor is provided with a large terminal that permits the use of a simple clamp or collet connector. This connector should be mounted flexibly to prevent undue mechanical strain being put on the capacitor seals. The connector must be kept clean and must at all times make a firm and positive contact with the capacitor terminal. Failure to maintain a low resistance contact to the capacitor terminal may result in excessive heating and permanent damage to the capacitor seals.

The multiple unit capacitor is designed so that it may be mounted readily on the chassis or from a panel. The mounting plate serves as one electrical connection and can be mounted directly at ground potential or insulated above ground.

The capacitors require normal circulation of air to keep the metal-to-glass seals below the maximum permissible temperature when carrying large values of current. In cases where the air flow is restricted or the ambient temperature is above room temperature a measurement of the seal temperature should be made. Adequate cooling must be provided to keep the metal of the metal-toglass seals below 150° centigrade.

The low-torque tuning mechanism provides easy hand-operation of a dial directly on the shaft of either the single or multiple-unit capacitors. The capacity of type VVC vacuum condensers may be controlled by an electric tuning motor providing a minimum of two inch-pounds of torque per unit. The use of positive-action limit switches or a slipcoupling is recommended to avoid forcing the mechanism when it reaches the limit of its travel in either direction. VVC 60-20 VARIABLE VACUUM CAPACITOR





The VVC60-20 is a single unit variable vacuum capacitor.

CHARACTERISTICS

ELECTRICAL

Capacitance	
Maximum	60 mmfd
Minimum	10 mmfd
Number of revolutions (See Curve)	17 turns
Maximum Peak R.F. Voltage	20 kilovolts
Maximum Current (RMS)	40 amperes
(See derating curve vs frequency) Temperature Coefficient	+.004 mmfd/°C
MECHANICAL	
	- Outline Durautine

Mounting	See Outline Drawing
Cooling	Air Convection
Maximum Seal Temperature	150°C.
Maximum Overall Dimensions	
Length	5-11/16"
Diameter	3- 1/16"
Net Weight	1 lb. 6 oz.
Shipping Weight (average)	. 2 lb.



	EIN	AAC	Dr	ives)-20 shaft		Ħ			-			E			
H		Cap	vs. acit	ance		_	Ħ			-			E	E	E	
		-	1							-						
0		*	4	7	+	-	+	=	=	-	Þ	F	F	ŧ	F	F
0		-	+	+	+			-	-	-		1	1	1	-	-



Effective 3-1-49

EITEL-MCCULLOUGH, INC. SAN BRUNO, CALIFORNIA

VVC2-60-20 VARIABLE VACUUM CAPACITOR

The VVC2-60-20 is a dual unit variable vacuum capacitor consisting of two VVC60-20 units in a convenient gang mounting.

CHARACTERISTICS

	Parallel
Capacitance	
Maximum	120
Minimum	20
Number of revolutions (See Curves)	17
Maximum Peak R.F. Voltage	20
Maximum Current (RMS)	80
(See derating vs frequency)	00
Temperature Coefficient	+.008
Number of revolutions (See Curves) Maximum Peak R.F. Voltage Maximum Current (RMS) (See derating vs frequency) Temperature Coefficient	. 20 17 20 80 +.008

MECHANICAL

ELECTRICAL



Split Stator

30

5

mmfd

mmfd

Air Convection 150° C







21

. . .

7 8 9 10

TURNS OF DRIVESHAFT - CLOCKWISE

11 12 13 14



Effective 3-1-49

VVC4-60-20 VARIABLE VACUUM CAPACITOR







Effective 3-1-49

EITEL-MCCULLOUGH, INC. SAN BRUNO, CALIFORNIA

The VVC4-60-20 is a four unit variable vacuum capacitor consisting of four VVC60-20 units in a convenient gang mounting.

ELECTRICAL

CHARACTERISTICS

	Parallel	Split Stator	
Capacitance		-	
Maximum	240	60	mmfd
Minimum	. 40	10	mmfd
Number of revolutions (See Curves)	17	17	turns
Maximum Peak R.F. Voltage	20	40	kilovolts
Maximum Current (RMS)	. 160	80	amperes
(See derating curve vs freque	ncy)		
Temperature Coefficient	+.016	+.004	mmfd/°C

MECHANICAL

Mounting
Cooling
Maxim: m Seal Temperature
Maximum Overall Dimensions
Depth
Height
Width
Net Weight
Shipping Weight (approx.)

See Outline Drawing Air Convection 150°C





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Page Four

EITEL-MCCULLOUGH, INC.

SAN BRUNO, CALIFORNIA

PREFORMED CONTACT FINGER STOCK

PREFORMED CONTACT FINGER STOCK

Eimac Preformed Contact Finger Stock is a prepared strip of spring material slotted and formed into a series of fingers designed to make sliding contact.

Eimac Finger Stock is an excellent means of providing good circuit continuity when using components with adjustable or moving contact surfaces. It is especially suitable for making connections to tubes with coaxial terminals, or to moving parts, such as long-line and cavity type circuits; and it is also useful in acting as an electrical "weather-strip" around access doors to equipment cabinets.

The material is a heat treated alloy; and is silver plated for better r-f conductivity. No further forming of the material should be attempted. Eimac Finished Finger Stock has a minimum radii of curvature of $\frac{1}{2}$ " for the $\frac{17}{32}$ " type, and $\frac{3}{4}$ " for both the $\frac{31}{32}$ "

and 1 - 7/16" types. It may be secured by any suitable mechanical means or by soft soldering.

Eimac Finger Stock can be obtained to order in a raw state (punched, formed, unplated and not heat treated). The Raw Finger Stock can be formed to different shapes by the user but it then must be carefully heat treated. Finished Finger Stock receives a closely controlled and uniform heat treatment as follows: 375°-385°C. for 5 hours in a neutral gas atmosphere. No special cooling considerations are necessary, except those required to avoid oxidation. Eitel-McCullough will not undertake to heat treat or plate Raw Finger Stock after being further formed by a customer. For further information concerning the heat treatment of the Finger Stock material, Alloy No. 720, write the supplier of the material:

> General Plate Division Metals and Control Corporation

Attleboro, Massachusetts

Standard lengths of either Raw or Finished Finger Stock are I foot, 2 feet and 3 (maximum) feet. Some small variation about the standard lengths should be expected.



Eimac Tubes and Contact Surfaces for which Finger Stock is especially suitable.	PLATE	GRID	SCREEN GRID	CATHODE
3W10,000A3	1 - 7/16	31/32		17/32
3W5000A3	1 - 7/16	17/32		
3W5000F3	1 - 7/16	17/32		
3X3000A1	1 - 7/16	17/32		
3X3000F1	1 - 7/16			
3X2500A3	1 - 7/16	17/32		
3X2500F3	1 - 7/16			
4X500A	31/32		31/32	
4X500F	31/32			
4X150A	17/32		17/32	
4X150D	17/32		17/32	
4X150G	17/32		17/32	
2C39A	17/32			

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NOTE—The above dimensions should be regarded as carrying normal manufacturing tolerances because of variations in the shearing, forming and heat-treating processes,

EITEL - MCCULLOUGH, INC.

SAN BRUNO, CALIFORNIA

HR HEAT DISSIPATING CONNECTORS

Eimac HR Heat Dissipating Connectors are used to make electrical connections to the plate and grid terminals of Eimac tubes, and, at the same time, provide efficient heat transfer from the tube element and glass seal to the air. The HR connectors aid materially in keeping seal temperatures at safe values. However, it is sometimes necessary to forced-air-cool the connector by means of a small fan or blower. In such cases the air flow should be parallel with the fins of the connector. Designed for use on the larger tubes, the HR-9 Heat Dissipating Connector is provided with an air duct to conduct the cooling air directly to the glass seal.

HR Heat Dissipating Connectors are machined from solid dural rod, and are supplied with the necessary machine screws. The table below lists the proper connectors for use with each Eimac tube type.

TUBE	PLATE CONNECTORS	CONNECTOR GRID	TUBE	PLATE	CONNECTOR GRID
2-25A	HR-1		75TH-TL	HR-3	HR-2
2-50A	HR-3	discribionett.	100R	HR-8	
2-150D	HR-6	farection	100TH-TL	HR-6	HR-2
2-240A	HR-6		VT127A	HR-3	HR-3
2-2000A	HR-8	******	152TH-TL	HR-5	HR-6
3024	HR-1	HR-1	250TM-TL	MR-6	HR-3
4-65A	HR-6		2508	HD_6	
4-125A	HR-6		ZJOR	HK-0	
4-250A	HR-6		253	MK-9	
4-400A	HR-6		304TH-TL	HR-7	HR-6
4-1000A	HR-8	**********	327A	HR-4	HR-3
► 4E27A /5-125B	HR-5		ASOTH TI	MD_9	HP_8*
A PROUA	HR-8			116-0	116-0
P 6C/1	PIK-8	PIK-8	► 592/3-200A3	MIK-TU	нк-э
KY21A	HR-3	A11(441)44+**	750TL	HR-8	HR-8
RX21A	HR-3		866A	HR-8	
25T	HR-1		872A	HR-8	
35T	HR-3	+10//1211/2+1	1000T	HR-9	HR-9
35TG	HR-3	HR-3	▶ 1500T	HR-8	HR-8
UHSO	HR-2	HR-2	► 2000T	HR-8	HR-8

*The grid terminal of the 450TH-TL type tube is now .560" in diameter. To accommodate existing equipment designed for the older style 450TH-TL having .098" diameter grid terminals, an adapter pin is provided with the newer tubes. This adapter pin is threaded so that it may be removed from the grid terminal of the tube. The small grid terminal requires an HR-4 connector.



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Eimac HR's -



3-68136

THE CARE AND FEEDING OF POWER TETRODES



APPLICATION BULLETIN NUMBER EIGHT EITEL • M c C U L L O U G H • I N C • 6 A N B R U N O C A L I F O R N I A

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THE CARE AND FEEDING OF POWER TETRODES

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INTRODUCTION

The user of transmitting tubes is no doubt familiar with the usual r-f circuits built around neutralized triodes, and the many considerations in layout, circuit design, adjustment, keying, modulation, and care required to get the best performance and life for his particular needs. He probably is not so familiar with an accumulation of factual experience using the latest designs of the four-electrode transmitting tube, the tetrode.

It is the purpose of this application bulletin to cite some of the experience which has been had with current and new tetrodes to help users obtain the full capabilities of the tubes.

Briefly stated these new tubes:

- 1. Have internal feedback coupling reduced to a very small value.
- 2. Permit design of amplifier stages which operate with driving power less than 1% of output power in most cases, and with negligible driving power in many audio cases.
- 3. Operate efficiently and with good life at audio and radio frequencies, including the VHF region (30 to 300 Mc.) and in some cases into the UHF region (300 to 3000 Mc.).

- 4. Take abuse (providing it's done intelligently and not with a hammer).
- 5. Allow designers to build compact, simple, flexible equipment with the least chance of spurious interfering radiations.

The practical desired results, however, can not be had unless the design, adjustment and operation of the complete equipment are right. This recital of some experience with Eimac tetrodes can not presume to supply the normal skill and good techniques necessary to build successful electronic equipment. It may make it easier by showing layouts, circuit considerations, adjustment techniques, and operating values, which have worked. In many ways the problem is little different from building successful equipment with triodes.

The bulletin tries to give a general understanding, and clues to understanding, some of the behavior of circuits using tetrodes. For specific ratings, operating values and information on a particular tube type, the technical data sheet for the tube type should be studied. It comes with the tube, or may be had for the asking.



Fig. l

Well arranged, filtered, and shielded r-f amplifier. Designed and built by R. L. Norton (W6CEM), and in use at WIFH.

LAYOUT

B-1. General

The metallic enclosure in which the tetrode or tetrodes operate serves the following three purposes:

- 1. Completes the shielding between the output (plate circuit) and the input (grid circuit).
- 2. It channels the forced cooling air, or convection air currents, so as to cool the tube adequately and, incidentally, the associated component parts as well.
- 3. It confines the radio frequency energy and helps permit selection of the desired frequency as the only one to be coupled out to the useful load circuit.

A good example of a suitable enclosure is shown in Fig 1.

B-1-a. Shielding

By referring to Figs. 2, 3, 4, 5, and 6, one

can readily see several r-f layouts which have been satisfactory in practice. Note that in all cases the tube is mounted vertically with the base down, and the socket is mounted flush with the deck separating the compartment below the tube and the compartment above the tube. In all cases the grid and filament (or cathode terminals) are on the base end of the tube and extend into the lower compartment. The plate circuit and plate terminal are in the upper compartment.

In the case of tubes having metal base shells, grounding clips should be carried by the bolts mounting the socket so as to bring the base shell to chassis potential. This completes the shielding between the output and input circuits since the base shell of the tube comes up opposite the screen shield within the tube itself.





Push-pull 88–108 Mc. I Kw. amplifier employing 4–400A tetrodes. Radio Engineering Laboratories, Model 701 transmitter.

Fig. 3



SECTION B



Push-pull 110 Mc. amplifier employing 4-1000A tetrodes. Gates Radio Co. Model BF 3 kw trasmitter.

By having the tube and circuits in completely enclosed compartments and by properly filtering incoming supply wires, it is possible to prevent the coupling out of radio frequency energy by means other than the desired output coupling.

Such filtering prevents the coupling out of energy which may be radiated promiscuously or



Fig. 5

Experimental push-pull parallel 110 Mc. 3 kw amplifier employing 4X500A tetrodes. Designed and built by Eitel-McCullough Laboratories.



Experimental 950 Mc. doubler final and tripler driver employing 4X150A tetrodes. Designed and built by Eitel-McCullough Laboratories.

be fed back to the input or earlier stages to cause trouble. Energy fed back to the input circuit causes undesirable interaction in tuning, or self oscillation. If energy is fed back to the earlier stages, the trouble may be greater due to the larger power gain over several stages.

The layout for an audio stage follows similar general arrangements. See Fig. 7.



Experimental 500 watt Class-AB, audio amplifier. Designed and built by Eitel-McCullough Laboratories'.



4-125A mounting providing cooling, shielding and isolation of output and input compartments.

B-1-b. Air Cooling

If the flow of cooling air is upward it will be consistent with the normal flow of convection currents. See Figs. 8 and 9. In all cases the socket is an open structure or has adequate vent holes to allow cooling of the base end of the tube. Cooling air enters through the grid circuit compartment below the socket through a screened opening, passes through the socket cooling the base end of the tube, sweeps upward cooling the







glass envelope and into the output circuit compartment. The output compartment also has a mesh-covered opening which permits the air to vent out readily. These arrangements apply whether the tube is cooled by forced air or convection circulated air. If the tube is to be forced-

SECTION B

air cooled, a suitable fan or blower is used to pressurize the compartment below the tubes. No holes should be provided for the air to pass from the lower to the upper compartment other than the passages through the socket and tube base. Some pressure must be built up to force the proper amount of air through the socket. In the case of convection cooling, open louvers or screened areas permit ready entrance of cool air, and all access holes or vents should have large areas to provide a minimum resistance to the flow of air.



DO NOT SUB-MOUNT A METAL BASE SHELL TUBE. Base cooling is prevented and no improvement in shielding results.

DO NOT SUB-MOUNT A TUBE WITH METAL BASE SHELL SO THAT THE CHASSIS DECK OR MOUNTING DECK COMES UP ABOVE THE VENT HOLES OF THE BASE SHELL OF THE TUBE. See Fig. 10. No improvement in isolating output and input circuits results, and such an arrangment *prevents* the flow of cooling air, whether forced or by convection currents. If a tube must be recessed into the mounting deck because of space limitations, a recessing cylinder with wide clearances should be used to permit the air from the base holes to vent into the compartment above deck.

The method shown in Figs. 8 and 9 of supplying the cooling air to the tube has worked successfully, provided the desired flow is obtained, and it is to be preferred over methods which try to force cooling air transversely across the tube base.

SECTION B

In the case of the 4X150A, 4-400A, and 4-1000A tetrodes, there are available complete air system sockets. See Fig. 11. These permit cooling air to be blown axially onto the base of the tube, through or past the base, confined by a suitable chimney to cool the glass portion of the tube, and then forced onto the plate terminal or through the anode cooler. This combined system permits a single stream of air to cool a tube completely in a manner determined to be well balanced by the manufacturer. Since the air channel is well defined and its resistance to the flow of air standardized, a simple measurement of the air pressure at the input indicates the proper flow of air. This assumes that there are no other air flow restrictions.

B-2. Component Parts

If one is to maintain the isolation of the output and input circuits indicated on the general layout, there must be some thought given to the location of the component parts. All component parts of the grid or input circuit and any earlier stages must be kept out of the plate circuit compartment. Similarly, plate circuit parts must be kept out of the input compartment. It must be noted, however, that the screen lead of the tube and connections to it via the socket are common to both the output and input resonant circuits. Due to the plate-screen capacitance of the tube, the r-f plate voltage (developed in the output circuit) causes an r-f current to flow out the screen lead to the chassis. In the case of a pushpull stage, this current may flow from the screen terminal of one tube to the screen terminal of the other tube. Similarly, due to the grid to screen capacitance of the tube, the r-f voltage in the input circuit will cause an r-f current to flow in this same lead to chassis, or to the opposite tube of the push-pull circuit.

Curiously enough, the inductance of this lead, common to both the output and input circuits, has the desirable feature of providing voltage of opposite polarity to neutralize the feedback voltage of the residual plate to control-grid capacitance of the tube. (This is discussed under section D-2 "Neutralization".) It should be noted, however, that the mutual coupling from the screen lead to the input resonant circuit might possibly be a source of trouble if accentuated.



Eimac 4-400A/4000 Air System Socket providing balanced tube cooling by a single stream of air.

Parasitic oscillations are usually unavoidably present in new designs. Such parasitic oscillations result from the minor characteristics of some of the lead wires and circuit components and such incidental circuits must be altered to prevent their occurrence. This is a straight-forward "de-bugging" and will not affect the performance of the fundamental frequency.

Thus, after the general arrangement of the layout of the new amplifier is known, the location of the component parts is the next step. No attempt is made to discuss details other than those which are peculiar to power tetrodes.

No given layout can be guaranteed to be a cure-all for trouble. It is believed that certain basic ideas and arrangements can be considered as good practice, which will make "de-bugging" easier. Certain of the component parts might just as well be laid out following one of these arrangements.

The photographs of equipment are examples of good layout. The bypassing arrangements near the tetrode socket illustrated in Figs. 12, 13 and 14 are examples of successful arrangements. They are not presumed to be perfect nor the only possible good arrangements.

B-3. Lead Lengths

Some of the inter-connecting lead wires close to the tube should be made extremely low inductance to minimize the chances of forming possible VHF parasitic circuits. If two or more tubes are used they should be placed reasonably



Underside of push-pull multi-band r-f amplifier employing 4-250A tetrodes. Designed and built by C. F. Bane (W6WB)³.

close together to help provide short inter-connecting leads. The lead lengths of radio frequency circuits involving the fundamental frequency can usually be much longer and will depend a good deal on the frequency of the fundamental. All of the d-c, keying, modulating, and control circuit wires can be quite long, if properly arranged, and so be kept away from the active r-f circuits.

The following inter-connecting leads in a tetrode power amplifier should preferably have quite low inductance: the filament and screen bypassing leads, the leads from grid and plate to the tuning capacitor of the r-f circuit and return, and the inter-connections from tube to tube in push-pull or parallel arrangements. For a lead to have low inductance, it must have a large surface and be short in length, as in a strap or a ribbon. This consideration also applies to that portion of a lead inside of a bypass capacitor.



Fig. 13

Typical socket bypassing of screen and filament terminals as used by C. F. Murdock (W6OMC). Note use of parallel low inductance ceramic and larger mica capacitors.

B-4. Filament Bypassing

Low inductance bypass capacitors should be used in bypassing the filament. It is good practice to place one directly between the filament socket terminals. If the circuit allows it, strap one filament directly to the chassis, and if not, use a second bypass capacitor from one terminal to chassis.

If two or more tubes are in a push-pull or parallel circuit, one can use a short strap interconnecting one of the filament terminals of each socket, Fig. 14c, g; or the tubes can be bypassed as in the single tube case, Fig 14b, f. The midpoint of the inter-connecting strap can be bypassed or grounded directly.



Fig, 14 Various screen and filament bypassing arrangements,

In case separate filament supplies are used, as in individual metering circuits, filament bypasses as shown in Fig. 14d have been found satisfactory.

With tubes having a completely isolating screen cone terminal such as the 4X500A and 4X150A, the general circuit arrangement is usually different. The filament or cathode should go directly or through bypasses to the cavity wall or chassis to which the screen terminal is bypassed. Typical cavities or arrangements are shown in Figs. 5, 6, 9 and 17. In the case of the 4X150A air system socket, the cathode terminals are secured to the mounting cup which also forms one plate of the screen bypass capacitor.

B-5. Screen Bypassing and Screen Series Tuning

Low inductance leads are generally advisable for screen terminal connections. For all frequencies it has been found good practice for the

SECTION B-C

screen bypass capacitor to go directly from screen to one filament terminal. This applies to tubes in push-pull as well as single tubes. In the VHF region the connection to the screen terminals should be made to the mid-point of a strap placed between the two screen terminals of the socket. This provides for equal division of the r-f current in the two screen leads and minimizes the heating effects.

Above the self neutralizing frequency of the tetrode (about 25 Mc. for the 4-1000A and around 80 Mc. for the 4-125A) the screen bypass capacitors are usually variable capacitors. (See section D-2 "Neutralization"). The variable capacitors are placed in the circuit at the same location as the bypass capacitors. Care should be taken to keep the inductance of the leads low.

The information in Fig. 14 and paragraphs

above apply directly to tubes having the screen grid mounted on internal supporting lead rods, as in the types 4-65A, 4-125A, 4-250A, 4-400A, 4X500F and 4-1000A.

The types 4X150A, 4X150G, and 4X500A have isolating screen cone terminals. These tubes seem to work best when the screen bypass capacitor is a flat sandwich type of capacitor (using silver coated mica for a dielectric) built directly onto the peripheral screen contacting collet of the socket. This arrangement is illustrated in Figs. 5, 6, and 17. Provided the screen contacting collets do not introduce appreciable inductance, it has been found that capacitors having values of about 800 micro-microfarads or greater are suitable for VHF and UHF frequencies. At lower frequencies the usual bypass capacitor values of about .001 to .003 mfd are suitable.

CIRCUIT CONSIDERATIONS

C-1. Basic Circuits

The basic circuits of tetrode amplifiers for both audio and r-f power amplifiers are in general similar to those for triode amplifiers. The tubes perform the same functions and differ principally in having much lower driving power requirements and much greater inherent isolation between output and input circuits. Such differences as exist in the details and associated circuits are discussed in the following paragraphs and sub-sections.

In designing the basic r-f circuits, reference should be made to the technical data sheet of the particular tube type for the electrode voltages and currents, and the output and driving power to be expected.

Because of the ability of the screen to assist in the flow of plate current, the grid can control a large plate current without going positive. For this reason low distortion audio amplifiers in class AB₁ are possible. Thus, the tube requires audio driving voltage only (with no grid current flowing) while delivering large audio power, such as 750 watts from a pair of 4-250A's or 3 kw from a pair of 4-1000A tetrodes. For such a circuit refer to Fig. 15 where a pair of receiving tubes in a resistance coupled, phase inverting circuit is all that is required to drive the tetrode. For a typical equipment design see Atkins & Mandoli¹, and Fig. 7.



Typical high-level-modulated r-f amplifier circuit with modulator and driver stages, 1000 watts input.

VHF circuits appear very simple and clean as shown in Figs. 3, 4, and 5. Care in bypassing and neutralizing (if required) is very important. For details see Sections B-4, B-5 and D-2. A typical schematic circuit is shown in Fig. 16. An understanding of transmission line circuits is helpful though no more necessary in tetrode circuits than triode circuits.



Screen-tuning neutralization circuit for use above 100 Mc. with 4-125A tetrode.

Some tetrodes are able to operate well into the UHF region, and coaxial type cavity circuits are normally employed. In general, microwave and cavity techniques apply to the cavity construction. As indicated in Fig. 17, screen bypassing is introduced as part of the cavity construction.



Schematic cavity section of 1250 Mc., amplifier employing 4X150G tetrode.

C-2. Bypassing, Filtering, Screening

Essentially the requirements for confining the.r-f energy to the desired circuits by bypassing, filtering, and screening are the same with tetrode power amplifiers as with triode amplifiers. See section B-1, 4, 5 and D-2 for discussion of best arrangements.

C-3. Power Supply Consideration

In general, power supply problems for the plate and grid are the same as for the triode amplifier. The need for screen voltage introduces some new considerations and provides some new possibilities.

Voltage for the screen grid of a power tetrode can readily be taken from the power supply used for the plate of the tube. In this case a series resistor, or potential dividing resistor, is chosen so that with the intended screen current the voltage drop through the resistor is adequate to give the desired screen voltage. It is, of course, possible to take the screen voltage from a low voltage supply, frequently using one already available in the equipment. There is considerable latitude so that an available voltage can be used. Sometimes a combination might be employed where a dropping resistor is used in conjunction with a low voltage or intermediate voltage supply. Frequently a combination of series resistor and voltage source can be chosen so that the rated screen dissipation will not be exceeded regardless of the variations in screen current. With a fixed screen supply, there are advantages in using an appreciable amount of fixed grid bias so as to provide protection against loss of excitation, or for cases where the driver stage is being keyed.

If the screen voltage is taken through a dropping resistor from the plate supply, there is usually little point in using a fixed grid bias because an unreasonable amount would be required to protect the tube if the excitation failed. When a screen dropping resistor is used, most of the bias is normally supplied through a grid resistor and other means are used for tube protection.

Under operating conditions with normal screen voltage the cut-off bias is low (about 1/5 the screen voltage). When a stage loses excitation and runs statically, the screen current falls close to zero. (See static curves of tube in question.) If the screen voltage is obtained through a simple dropping resistor from the plate supply, the screen voltage will then rise close to full plate voltage. Because the cut-off bias required is proportional to the screen voltage, the grid bias required will be much greater than the amount of bias desired under normal operating conditions. For further discussion see C-4 "Protection" and C-5 "Keying".

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If the output power of a transmitter or amplifier stage is to be adjustable by varying the plate voltage, it is advisable to take the screen voltage through a dropping resistor from the plate supply. Then, as the plate supply voltage is raised or lowered, the screen voltage rises or falls also and the plate current will follow. Alternatively, the sceen supply could be separate but with large series resistance to give poor regulation, and the changes in screen current would cause the screen voltage to rise or fall. It is necessary to have the plate current proportional to the plate voltage if the same loading adjustment (load resistance) is to serve for all power levels. If the plate current does not follow the plate voltage, the loading would have to be changed for each power level. This added control over the screen voltage is necessary because the plate current in a tetrode is principally controlled by screen voltage when excitation is present, and very little by plate voltage alone.

RESISTOR GRID BIAS	EEN SUPPLY	FIXED SCR
	RESISTOR GRID BIAS	FIXED GRID BIAS
Plato Mod. R-F Amp.	Screen Mod. R.F. Amp.	All variable grid drive applications, i.e.
Variable loading applications.	Reduces offects of excitation variations.	Audia Amplifiers. Video Amplifiers. Linear R.F Amplifiers. Grid Mod. R.F Amp.
Power favel adjustable by changing plate voltage. Protection can fae had for loss of excitation or kayed excitor stage by using the screan voltage control of Fig. 20.		Frovides protection against loss of excitation, or køyød driver.

Applications and circuits to which fixed and resistor type screen and grid supplies are best suited.

In Fig. 18 a chart summarizes some of the reasons for choosing either a fixed screen supply or dropping resistor type of screen supply. Similarly the type of the grid bias is important and should be chosen with both the application and the protection of the tube in mind. The d-c screen and grid currents are sensitive to changes in excitation and loading, and these changes affect the d-c grid and screen voltages if the supplies have appreciable internal resistance. These effects may be very beneficial if properly employed but in some cases are undesirable. For all variable grid drive applications a fixed screen supply and a fixed control grid bias are necessary. It should be noted, however, that for a plate modulated r-f amplifier, an r-f amplifier where a variable loading condition is expected, or where output power is to be controlled by changing plate voltage, a screen source with poor regulation is desirable, i.e., screen voltage obtained through a screen dropping resistor.

CIRCUIT FAILURE	FIXED SCR	EEN SUPPLY	SCREEN YOLTAGE THROUGH DROPPING RESISTOR		
	FIXED GRID BIAS	RESISTOR GRID BIAS	FIXED GRID BIAS	RESISTOR GRID BIAS	
Loss of Excitation	No Pro- tection Required	Plate Current Relay	Plate Current Relay	Plate Current Relay or Screen Control Circuit— Fig. 20	
Lass of Antenna Loading	Screan Current Relay	Screen Current Relay	Grid Current Relay	Nothing Required	
Excess Antenna Loading	Screen Under- Current Relay	Screen Under- Current Relay	Plate Current Relay	Plate Current Relay	
Failure of Plate Supply	Screen Current Relay	Screen Current Relay	Grid Curcent Relay	Nothing Required	
Failure of Screen Supply	Grid Current Relay	Nothing Required		-	
Failure of Grid Bias Supply	Plate Current Relay or Screen Current Relay	-	Plate Current Relay Grid Current Relay	-	

Fig. 19 Protection Chart

This chart indicates the location of a suitable relay which should act to remove the principal supply voltage from the stage or transmitter to prevent damage to the tubes.

C-4. Protection

Eimac tetrodes are designed to stand considerable abuse. For instance, the excess anode dissipation resulting from detuning the plate circuit of the tube will have no ill effects if not applied for periods of time sufficient to overheat the bulb and the seal structure.

Similarly the grid and screen will stand some excess dissipation. In the latter cases, however, the maximum dissipation indicated on the data sheet should not be exceeded except for time intervals of less than a second. The maximum dissipation rating of the grid and screen is usually considerably above the typical values used for maximum output so that ample operating leeway is provided. The time of duration of overloads on the control and screen grids is necessarily short because of the small heat storage capacity of the wires. Futhermore, grid temperatures cannot be seen, as in the case of the plate temperature, and no visual warning of accidental overload is had.

The type and degree of protection required in an r-f amplifier against circuit failures wil vary with the type of screen and grid voltage supply. Fig. 18 indicates some of the inheren protection provided by certain types of supplies and Fig. 19 presents a chart of protection as re lated to certain kinds of circuit failures. For screen voltage taken through a dropping resisto from the plate supply, a plate relay provides al most universal protection. For a fixed screen sup ply a screen relay provides protection in mos cases, and, for protection against excess antenn loading and consequent high plate dissipation, screen undercurrent relay should also be used (Starting up in the latter case will, of course, re quire a temporary hold-in circuit.)

Plate, screen, and grid bias voltages may be applied simultaneously to a tetrode. Grid bias and excitation can usually be applied alone to the tube, especially if a grid leak resistor is used. Plate voltage can be applied to the tetrode before the screen voltage, with or without excitation to the control grid. NEVER APPLY SCREEN VOLTAGE BEFORE PLATE VOLT-AGE. The only exceptions would be when the tube is cut off so that no space current (screen or plate current) will flow, or the excitation and screen voltage are low. If screen voltage is applied before the plate voltage and space current can flow, the maximum allowable screen dissipation will almost always be exceeded and damage to the tube will result.

C-5. Keying

The tetrode power amplifier can be keyed using the same basic principles employed with any power amplifier. In addition, the screen electrode provides another low power circuit where keying can be introduced. Suitable filters, of course, must be used so that the make and break is slow enough to avoid high frequency sidebands known as "key clicks". The usual "key click" filter techniques apply.

There are several good methods of controlling the tetrode r-f power amplifier when exciter keying is used. With the screen voltage fixed and with fixed bias greater than cut-off, the tube will pass no current when the excitation is removed.



Fig. 20

Screen voltage control circuit for exciter keying or protection against loss of excitation when supplying screen from high voltage source



Tetrode amplifier keying circuit used by B. O. Ballou (W6BET)².

It is also possible to key the exciter stage when the screen voltage is taken through a dropping resistor and grid leak bias is used. See Fig. 20. In this system a high transconductance, low mu triode is connected between screen and cathode, and the controlling bias for the small triode is taken from the tetrode bias developed in the grid leak resistor. When normal excitation is present on the tetrode r-f amplifier and grid bias is developed, the triode control tube is cut off and the screen voltage circuit operates normally. If excitation voltage is removed from the tetrode power amplifier, the bias voltage developed in the resistor drops to zero and the control triode becomes conducting. The current drawn by the triode control tube will increase the IR drop in the screen dropping resistor and lower the screen voltage to a very low value.

There is still some screen voltage on the tetrode and a small static plate current flows which, however, is usually not enough for the plate dissipation rating to be exceeded. This value can be reduced further by putting a second control triode in parallel with the first (also a smart precaution against failure of the single triode), by putting a gas regulator tube in series with the lead to the screen before the screen r-f bypass capacitor, or by introducing a small amount of fixed bias on the tetrode between the grid resistor and the tetrode grid. These procedures are usually not required. In fact, the static plate current gives a desirable bleeder action for the plate supply.

Fig. 21 shows a method of keying a tetrode r-f power amplifier where the low voltage power supply for the screen of the tetrode and for the plate and screen of the driver stage is

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keyed directly. The circuit is described by Ballou², ¹¹. This permits keying in a relatively low voltage, low current circuit. The key click filter capacitor, resistor, and choke are simple and assure positive control of the keying wave shape.

C-6. Modulating

A tetrode r-f amplifier can be amplitude modulated in all the usual ways: plate modulation, screen modulation, grid modulation, or cathode modulation. Of these, plate modulation is the type most extensively used, and a discussion of several simple methods of obtaining simultaneous modulation of the screen will be helpful in this respect.



Basic high-level-modulating circuits for tetrodes.

Fig. 22 shows three of the basic plate modulation (or high level modulating) circuits, and Fig. 15 shows a complete schematic involving a plate modulated r-f amplifier and the audio modulator stage, using a pair of 4-250A tetrodes to modulate a pair of 4-250A tetrodes.

In plate modulation it is necessary to introduce not only amplitude modulation of the plate voltage, but also to develop about 70% amplitude modulation of the screen voltage of the tube as well, for 100% carrier modulation. Modulation of the screen voltage can be developed in one of the following three ways:

- 1. By supplying the screen voltage through a dropping resistor connected to the unmodulated d-c plate supply.
- 2. When a low voltage fixed screen supply is used, a modulation choke is placed in series with the supply. In the case of voice modulation this is about a 10 henry choke.
- 3. A third winding on the modulation transformer designed to develop the required screen modulation voltage.

It is interesting to note that in all three cases the screen of the tetrode tube supplies the necessary audio power. During the portion of the modulation cycle when the plate voltage is increased, the screen current decreases. If the screen is supplied through an impedance such as the screen dropping resistor, or modulation choke, the voltage drop in this series impedance becomes less and the screen voltage rises in the desired manner. On the other part of the modulation cycle when the plate voltage is decreased, the screen current increases causing a greater voltage drop in the screen series impedance, thus lowering the voltage on the screen of the tube.

It will be noted that in the plate circuit as the plate voltage increases, the plate current increases, which requires power to be supplied from the audio modulator. In the screen circuit however, as the screen voltage increases, the screen current decreases. This corresponds to audio power being supplied from the tetrode and d-c screen voltage source, and delivered to the dropping resistor or series impedance. In the case of the modulation transformer the power is supplied back to the audio source. In all cases this power is a few per cent of the plate powe input to the tube and is therefore negligible.

Where modulation voltage appears on a electrode of a tube, the r-f bypass capacitor of this electrode should be kept to about .002 mmf or less in order to avoid bypassing high modula tion frequencies.

In grid modulation or screen modulation where 100% modulation capabilities are desire the tube efficiency under carrier conditions about half that expected in the r-f amplifier whe plate (high level) modulation is used. Th efficiency is usually on the order of 35% and the grid or screen modulation is not used unless the is a desire to save on the physical size of t modulation source.

When grid modulation is used, the screvoltage and grid bias must be taken from source with good regulation. This usually means a searate low voltage power supply source. In t case of screen modulation, the grid bias show be taken from a grid leak bias resistor. The p cedure in screen modulation is otherwise similar to the standard procedure of modulating with an electrode other than the plate. The r-f amplifier is adjusted to good class-C operating conditions, and then the grid bias is increased, or the screen voltage is reduced, until the output antenna current falls to half its former value. This gives a carrier condition which will permit 100% amplitude modulation. Under these conditions the unmodulated carrier power is about $\frac{1}{3}$ that of the corresponding unmodulated class-C amplifier. The grid bias or screen voltage can then be modulated up and down about this carrier point.

CIRCUIT ADJUSTMENT AND CHOICE OF OPERATING CONDITIONS

D-1 Stabilizing the Amplifier

At this point it is assumed that the amplifier has been built, supply and control circuits tested out, the filament voltage checked at the tube sockets, air cooling is correct, and the grid and plate circuits resonate at the desired frequency. The next step is to apply voltage to the amplifier and test for stability.

D-1-a. Testing for Parasitic Oscillations

In the case of the tetrode r-f power amplifier, it will be necessary to investigate not only for the possibility of self oscillation, but lack of feedback on the fundamental frequency. The basic steps of checking for self oscillation are three fold:

- 1. The amplifier should be operated without r-f excitation and without fixed grid bias, with light loading and with low voltages applied to the screen and plate. The voltage should be high enough to develop full plate dissipation, however. For this test grid leak bias should be used. If the screen and plate voltage supplies cannot be adjusted directly to low voltages, suitable series resistance should be used, either in series with the rectifier output or transformer primary so that the voltages developed at the tube will be low. (Simple light bulbs of the right size will serve as resistors in series with the primary of the rectifier transformers.) The r-f circuits should be tuned off resonance to see if self oscillation of the amplifier can be started. The presence of any current on the grid milliameter means that self oscillation is present.
- 2. By means of a wave meter the frequency of self oscillation of the r-f power amplifier is found.

3. The circuit supporting the self oscillation must be determined and altered so that such oscillations cannot exist, and without disturbing the performance on the normal frequency of the amplifier.

The subject of parasitic oscillations in amplifiers has been well covered in the literature, and the following references will be helpful: Mix³, Fyler⁴, Bane⁵.

D-1-b. Correction of Parasitic Oscillation

The usual self oscillations in r-f power amplifiers have been found to fall in the following three classes:

- 1. Oscillation at a VHF frequency from about 40 to 150 Mc., regardless of the normal frequency of the amplifier.
- 2. Self oscillation on the fundamental frequency of the amplifier.
- 3. Oscillation at a low radio frequency below the normal frequency of the amplifier.

The low frequency oscillation in an amplifier usually involves the r-f chokes, especially when chokes are used in both the output and input circuits. Because the possible feedback coupling in a tetrode is negligible at such low frequencies, this type of oscillation due to feedback through the tube is generally not found in the tetrodes under discussion.

Oscillation near the fundamental frequency, if it occurs, involves the normal resonant circuits, and brings up the question of neutralizing the r-f power amplifier. This general subject is discussed thoroughly under "Neutralization" section D-2.

In case a parasitic self oscillation is found on a very high frequency, the inter-connecting leads of the tube, the tuning capacitor and by pass capacitors are involved. This type of oscillation does not usually occur when the power amplifier is designed for operation in the VHF region

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and where the r-f circuits external to the tube have negligibly small tuning capacitors. Without tuning capacitors the highest-frequency oscillating circuit possible is then the fundamental and there would be no higher frequency circuit available for the parasitic. (The only exception would be where higher order modes of line circuits might provide a parasitic circuit. However, little trouble has been found in this respect.)



Fig. 23 Usual circuit supporting VHF parasitic oscillation in HF r-f amplifiers.

The VHF oscillation occurs commonly in amplifier constructions where the radio frequency circuits are composed of coils and capacitors, as in the HF and LF region. As will be seen in Fig. 23, the parasitic oscillation uses the capacitors of the fundamental resonant circuit as bypass capacitors, and the associated grid and plate leads for the inductances of the parasitic circuit. The tube capacitances help form the tuned-plate tuned-grid oscillation circuits. The circuit is indicated by the heavy lines in Fig. 23.

There are several straight-forward ways to suppress the VHF parasitic oscillation. In general, it will probably be more easily suppressed if the general layout and bypassing methods indicated earlier are followed.

It turns out that the frequency usually met in a VHF parasitic oscillation is well above the self neutralizing frequency of the tube. (See D-2-b "Analysis of Neutralizing Circuits".) However, if the self neutralizing frequency of the tube can be increased and the frequency of the parasitic lowered, complete suppression of the parasitic may result, or its suppression by resistor-coil parasitic suppressors made easier. The following table lists the usual frequency around which the VHF parasitic may occur with usual circuit lead lengths:

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4-1000A		٠	90-110-Mc.
4X500F			130-145 Mc.
4X500A		App	prox. 225 Mc.
4-400A			130-150 Mc.
4-250A	•		130-150 Mc.
4-125A	•	•	130-145 Mc.
4-65A .			130-170 Mc.

It is also possible to predict fairly closely with a grid dip wavemeter the frequency to be expected in a given equipment. The circuit should be complete and no voltages on the tube. The grid terminal may be strapped to the filament or screen because the grid circuit does not usually seem to be involved. Couple the meter to the plate or screen lead.

The following two methods of eliminating the VHF parasitic oscillation have been used successfully:

1. By placing a small coil and resistor combination in the plate lead between the plate of the tube and the tank circuit. See Fig. 24. The resistor-coil combination is usually made up of a non-inductive resistor of about 50 to 100 ohms, shunted by 3 or 4 turns about $\frac{1}{2}$ " in diameter and frequently wound right around the resistor. In some cases it may be necessary to use such a suppressor in both the plate and grid leads. The resistor coil combination operates on the principle that the resistor loads the VHF circuit but is shunted by the coil for the lower fundamental frequency.



Placement of parasitic suppressors to eliminate VHF parasitic oscillations in HF r-f amplifiers.

2. By the use of small parasitic chokes in the plate lead. See Fig. 24. The size of this coil will vary considerably depending upon the tube and the circuit layout, and may run from about 4 to 10 turns of about a $\frac{1}{2}$ " diameter. Apparently, the presence of this choke in the frequency determining part of the circuit lowers the frequency of a possible VHF parasitic so that it falls near the self neutralizing frequency of the tube and bypass leads. (See D-2-b "Analysis of Neutralizing Circuits.") In addition to varying the size of the suppressor choke, the amount of inductance common to the screen and filament in the filament grounding strap may be a factor. This can be varied simultaneously with the suppressor choke.

Of the two methods indicated above for suppressing VHF parasitic oscillations, the first one is probably the simpler to use and has been widely employed. No detailed study has been made of the circuits involved in the second method, but the method has been used successfully as indicated by Mix³ and Bane⁵. A further discussion of the theory believed active in the second case is given under section D-2 "Neutralization".

The procedure of checking for self oscillation in an r-f power amplifier described above in section D-1 will normally show up most trouble and allow for its correction. If, however, the correction is marginal it may sometimes happen that under operating conditions the self oscillation will be triggered off. The oscillation may occur only on the peaks of amplitude modulation or on keying surges. By observing the r-f envelope on a cathode ray oscilloscope, the oscillation can usually be seen. The trouble can be fully eliminated by pursuing further the corrective procedures outlined under D-1-b above.

A more difficult self oscillation to locate is one occurring on a harmonic of the fundamental frequency and occurring only when the stage is operating. It will show up when testing for the presence of abnormal power in the harmonics under operating conditions.

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In the case of an audio amplifier employing tetrodes, small non-inductive resistors of about 100 ohms resistance should be placed in series with the plate, and possibly the grid as well, in case self oscillation of the amplifier occurs in the very high frequency portion of the r-f spectrum. Should the audio or d-c voltage drop in the resistor be objectionable, it can be shunted with a small coil.

D-2. Neutralization

Whether or not a tetrode should be neutralized seems to be an open question. As stated previously, the feedback within tetrodes is a very small fraction of the feedback present in triodes. In a great many cases the isolation provided by a tetrode is enough so that there is no need to use any neutralization to counteract the negligible feedback. This applies to all low frequency r-f amplifiers. Whether or not neutralization should be used in the HF, the VHF and UHF regions depends entirely upon the particular tube type, the operating conditions and the desired isolation of output and input circuits. In the case of tubes having isolating screen cone terminals, as for instance the 4X150A and 4X150G, no neutralization has been found necessary up through their highest useful amplifier frequency, approximately 500 Mc. and 1000 Mc. respectively. In the case of the 4X500A, also employing the isolating screen cone terminal, it is occasionally found desirable to use neutralization at 100 Mc., though this is frequently not necessary. In the case of tetrodes having internal screen support lead rods, such as the 4-125A and 4-250A types, the need to employ neutralization in the HF region may be found in amplifiers operating with high power gain and high plate voltages, if complete isolation of output and input circuits is desired. Frequently it is not necessary.

At frequencies below the VHF region, neutralization usually employs a capacitance bridge circuit to balance out the feedback due to the residual plate to grid capacitance. This assumes that the screen is well bypassed to ground and so provides the expected screening action. In the VHF and UHF regions the screen is not necessarily at r-f ground potential and the neutralizing circuit becomes more involved. For suitable VHF circuits and simple explanation, see Section D-2-b "Analysis of Neutralizing Circuits".

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If neutralization on the fundamental frequency below the VHF region is found desirable, normal cross-neutralization of push-pull amplifiers is simplest. The neutralizing capacitors are small and each capacitor need only be a wire connected to each side of the grid circuit, brought through the chassis deck, and allowed to "look" at the plate of the tube on the opposite half of the circuit. This is illustrated in Fig. 2. The wire or rod can be $\frac{1}{2}$ " to 1" away from the glass, and by adjusting its length or spacing the last trace of coupling can be eliminated from the amplifier. A simple insulating collet mounted on the chassis deck will support the wire or rod and allow it to be adjusted.

In the case of a single-ended stage, either a push-pull output or a push-pull input circuit can be used to provide the out-of-phase voltage necessary for neutralization. Because of the low voltage and the small size of the r-f input circuit, it is usually simpler to make the input circuit pushpull, and the circuit becomes a "grid neutralization" circuit. See Fig. 25. The neutralizing capacitor, Cn, is again very small and similar to those described above under cross-neutralization. To maintain the balance of the input circuit while tuning, it is desirable to have a padding capacitor, Ci, equal in size to the input capacitance of the tetrode.



Push-pull grid neutralization, basic circuit.

Single-ended r-f stages can also be easily grid-neutralized without using a conventional push-pull input circuit. See Fig. 26. In this method described by Bruene⁶, the input resonant circuit is taken off ground a small amount by making the input circuit bypass capacitor, C, somewhat smaller than usual. The voltage to ground across capacitor, C, is out of phase with the grid voltage and can be fed back to plate to provide neutralization. In this case the neutralizing capacitor, Cn, is considerably larger than the capacitance plate to grid and is about the size of those used for neutralizing triodes.

The basic circuit of the Bruene method is shown in Fig. 26a. It can be redrawn as a capacitance bridge showing clearly the grid neutralization circuit. See Fig. 26b. Balance is had when Cn Cgp

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 $\overline{C} = \overline{Cgf}$ where Cgp is the feedback capacitance grid to plate of the tetrode, and Cgf is the total input capacitance, including tube and stray capacitance.



Single-ended grid neutralization described by Bruene[®]. a) Basic Circuit. b) Arranged as capacitance bridge.

Single-ended amplifiers can also be neutralized by taking the plate circuit a small amount off ground as was done in the single-ended grid neutralizing scheme, and by using the tube capacitances as part of the bridge circuit. This method has been described by Hultberg⁷.





Such a circuit is shown in Fig. 27. It differs from the usual r-f amplifier circuit in that the plate by pass capacitor is returned to the screen side of the screen bypass capacitor, Cs, and in adding stray capacitance from plate to ground, Cp. The size of screen bypass capacitor, Cs, and the amount of stray capacitance in Cp are chosen to balance out the voltages induced in the input circuit by the internal tube capacitances plate to grid, Cpg, and screen to grid, Csg.



Single-ended plate neutralization showing capacitance bridge circuit present.

The circuit is redrawn in Fig. 28 in the usual bridge circuit form. Balance is had when $\frac{Cp}{Cs} = \frac{Cpg}{Cgs}$.

In usual tetrode structures the capacitance from screen to grid is roughly half the published tube input capacitance. (The tube input capacitance is mainly the sum of the capacitance of the grid to screen and the capacitance grid to cathode. Since as a first guess these two capacitances are roughly equal, one is not far off in using half the listed tube input capacitance.)

It should be noted that in all neutralizing capacitance bridge circuits it is assumed that the frequency is low enough so that inductances in the connecting leads and tube structures can be neglected. This is usually not the case in the VHF region, especially in single-ended tetrode stages where bridge circuits balance with a very small voltage in part of the bridge circuit. At VHF the small amount of voltage developed in the residual inductance of the screen circuit can be enough to accomplish neutralization in itself. See section D-2-b "Analysis of Neutralizing Circuits."

D-2-a. Procedure

The neutralizing process for tetrodes follows the standard procedure. The first step in rough adjustment is to break the d-c connections of the plate voltage and screen voltage leaving the r-f circuits intact. (If the d-c current path is not broken, some current is found to flow in either one of these circuits even though their voltages are zero, and the presence of this current causes the amplifier to work in the normal manner, generating r-f power in the plate circuit. It will then be incorrect to adjust for zero power in the plate circuit.)

As an indicator of neutralization adjustment, one can use either a sensitive r-f meter coupled to the plate circuit or observe the reaction on the grid current as the plate circuit is tuned. When the plate circuit is tuned through resonance, the grid current will dip when the circuit is out of neutralization in the same manner as it does with triode neutralization adjustments. The neutralizing circuit is adjusted until the indication has been reduced to a minimum.

For the final trimming of the neutralization adjustment, the stage should be returned to operating condition at reduced power similar to that used when testing for parasitic oscillations, or under the final loaded operating conditions. At the higher frequencies and in the VHF region, it will be found that a small additional trimming adjustment of the neutralizing circuit is usually required. When the plate circuit is tuned through resonance, the minimum plate current and maximum control grid current should occur simultaneously. The d-c screen current should be maximum at the same time.

The neutralizing procedures indicated above apply not only to the HF radio frequencies, but also apply in the VHF or UHF regions. In the latter cases the neutralizing circuit is different and the conventional cross-neutralization schemes will not be applicable. See below.



Tetrode characteristics involved in feedback circuit.

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Graphical presentation of components of output circuit voltages in tetrode when self neutralized.

D-2-b. Analysis of Neutralizing Circuits

Careful analysis of the feedback circuits of tetrodes in the VHF region has been made⁸ and the basic concepts follow. In Fig. 29 the tetrode circuit elements involved in the feedback circuits are indicated. These circuit elements are inherent and inside the vacuum enclosure of the tube, and involve the residual capacitance plate-togrid, the capacitance from plate to screen, the capacitance from screen to grid, and the inductance of the screen lead to the tube. It will be noted that the r-f voltage developed in the plate circuit Ep causes a current I to flow through the plate to screen Cps, and the inductance L in the screen leads. The passage of this current through the inductance L develops a voltage -E which has a polarity opposite to that of the plate voltage Ep.

In Fig. 30 these same circuit elements and voltages have been arranged with a graphical representation where the height above or below the zero line represents magnitude and polarity of the r-f voltage of that part of the circuit with respect to zero or filament voltage. Because all of the circuit components involved are pure reactances, the voltages are either in phase or out of phase and so can be represented as positive and negative with respect to each other. The voltages plotted are the components only of the r-f output circuit voltage Ep and no attempt is made to show the normal driving voltage on the grid. The plate "P" is shown at a high positive potential above zero and the magnitude is represented by the distance above the zero line as shown by the dimension Ep. The voltage developed in the screen lead inductance places the screen at a negative voltage with respect to the plate voltage. The screen of the tube "S" is shown to be below the filament line, or negative, by the amount -E. If the circuit were perfectly neutralized, the control grid "G" would lie on the zero potential line or at filament potential insofar as any action of the r-f plate voltage "Ep" on the input circuit is concerned. If there is no component of output voltage developed between grid and filament, the circuit is neutralized.

The total r-f voltage between plate and screen comprises plate voltage Ep and screen lead inductance voltage -E. This total voltage is applied across a potential divider consisting of the capacitance plate to grid, Cpg, in series with the capacitance grid to screen, Cgs. When this potential divider is suitably matched to the magnitudes of the voltage Ep and screen lead voltage -E, the control grid will have no voltage difference to filament as a result of the output circuit voltage Ep.

It should be noted in Fig. 30 that the potential dividing action between capacitances plateto-grid, Cpg, and grid-to-screen, Cgs, will not be affected by the operating frequency. It should be noted also that the division of voltage between plate and screen and screen and ground due to the charging current, I, will vary greatly with frequency. There will, therefore, be some particular frequency at which this potential dividing circuit places the grid at filament potential as far as the plate circuit action is concerned, and this is called the self neutralizing frequency of the tetrode. At this particular frequency the tetrode is inherently neutralized due to the circuit elements within the tube structure and any external added screen lead inductance to ground. Typical self neutralizing frequencies with normal screen by-passing circuits are as follows:

Approximate Self Neutralizing Frequencies of Tetrodes

4-1000A			•		$25 \mathrm{to}$	30 Mc.
4-400A	٠					45 Mc.
4-250A					• •	45 Mc.
4X500F	•			•	75 to	90 Mc.
4-125A					75 to	90 Mc.
4-65A					80 to	120 Mc.
4X150A)			overtir	r ahowa tha
4X150G		>	č	ahh Th	arenuy 1	above the
4X500A)	us	eru	range	s or the tube

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Fig. 31 Components of output voltage of a tetrode when neutralized by added series screen-lead capacitance.

When the tube is operated below the self neutralizing frequency, the normal cross neutralizing circuits apply. In this case a neutralizing capacitor approximately equal to the plate grid capacitance of the tube brings voltage of opposite polarity from the output circuit to the grid or from the input circuit to the plate.

If the operating frequency is higher than the self neutralizing frequency of the tetrode, the voltage -E developed in the screen grid lead inductance is too large to give the proper voltage division between the internal capacitances of the tube. One obvious method of reducing the voltage in the screen lead reactance is to series tune the screen lead to ground so as to lower the total reactance. This takes the form of a series variable capacitor as shown in the graphical representation in Fig. 31.

Another method would be to change the potential divider network made up of the tube capacitances. This could be done by adding capacitance external to the tube between grid and plate. The method is shown in Fig. 32. This added capacitance plate-to-grid is on the same order of size as the residual grid plate capacitance of the tetrode and hence is similar in construction to the neutralizing capacitance used at lower frequency. However, in this case the small wire or rod standing up beside the tube "looking" at the plate (and so forming a neutral-

Fig. 32 Components of output voltage of a tetrode when neutralized by added external grid-to-plate capacitance.

izing capacitor) is connected to the grid of the tube rather than to an opposite polarity in the input circuit.

If the r-f power amplifier, operating above the self neutralizing frequency of the tube, must tune over a range of frequencies, it is probably easier to use the screen series tuning capacitor method and make this control available to the operator. If operation is desired over a range of frequencies including the self neutralizing frequency of the tube, this circuit is also desirable because the incidental lead inductance in the variable tuning capacitor lowers the self neutralizing frequency of the circuit so that the neutralizing series capacitor can be made to operate over the total desired frequency range. Obviously, if the range is too great, switching of neutralizing circuits will be required. Usually, a small 50 or 100 mmfd variable capacitor in the screen lead has been found satisfactory.

D-2-c. Self-Neutralization of the VHF Parasitic

Another method of changing the self neutralizing frequency of a tetrode is had when using the general bypassing arrangement of screen and filament shown in Fig. 23. The screen lead is bypassed with minimum inductance to the filament terminal of the tube. Some inductance is introduced in the common filament and screen grounding lead.

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Components of output voltage of a tetrode neutralized by adding inductance common to screen and cathode return.

The circuit arrangement is plotted with components of plate voltage in Fig. 33. The grid is shown below the zero voltage or chassis potential, indicating that the voltage developed in the total screen lead inductance to chassis is excessive. If now the filament is tapped up on this inductance, a point can be found where the voltage difference between grid and filament is zero as far as the components of plate voltage are concerned. The arrangement will be found to self neutralize at a higher frequency than if the filament and screen were separately bypassed to chassis.

It has been found in tubes, such as the 4-65A, 4-125A, 4-250A, 4-400A and 4-1000A, that the usual VHF parasitic is higher in frequency than the normal self neutralizing frequency of the tube. Thus, by increasing the self neutralizing frequency of the tube and screen bypass arrangement, the tendency of the VHF parasitic to occur is reduced.

If now the frequency of the VHF parasitic is reduced by increasing the inductance of the plate lead (presuming this is the principle frequency defining circuit), it can be made to approach the self neutralizing frequency of the tube and so suppress the parasitic.

It is interesting to note that the later addition of cross-neutralization for the fundamenal HF or LF frequency should not disturb this VHF neutralization provided the fundamental neutralizing circuit involves only voltages of the lower or fundamental frequency.

In its purest form this might mean having

zero impedance for the VHF parasitic frequency between the point in the grid circuit where the neutralizing capacitor is connected and the chassis.

D-3. Properly Adjusting Excitation and Loading

In adjusting an r-f amplifier for proper excitation and proper loading, it will be noticed that the procedure is different, depending upon whether the screen voltage is taken from a fixed supply or a dropping resistor supply with poor regulation.

In the case where both the screen supply and grid bias are from fixed sources with good regulation, the plate current is almost entirely controlled by the r-f excitation. One should first vary the excitation until the desired plate current flows. The loading is then varied until the maximum power output is obtained. Following these adjustments the excitation is then trimmed along with the loading until the desired control grid, and screen grid currents are had.

In the case of an r-f amplifier where both the screen and grid bias are taken from sources with poor regulation, the stage will handle very much like the triode r-f power amplifier. The plate current will be adjusted principally by varying the loading, and the excitation will be trimmed to give the desired control grid current. In this case the screen current will be almost entirely set by the choice of the dropping resistor. It will be found that excitation and loading will vary the screen voltage considerably and these should be trimmed to give about the normal screen voltage.

D-4. Operating Voltages and Currents for Various Applications

Probably the simplest way to get an idea of the capabilities of the tube, and the voltages and currents to be used on the various electrodes, is to refer to the technical data sheet for that tube type. A number of typical operating conditions are given for various classes of service. A great many other operating conditions are possible, but these particular ones are usually selected to show the maximum capabilities of the tube for different plate voltages. At no time should the maximum ratings for that class of service be exceeded.

As long as none of the maximum ratings of the tube are exceeded, a wide choice of voltages on the plate, screen, or grid, and a wide range of plate current values is available. In general it will be found that for efficient operation the ratios of d-c grid current, d-c screen current, d-c plate current should be kept somewhere near the ratios indicated on the data sheet. Thus, if $\frac{1}{2}$ or $\frac{2}{3}$ of the indicated plate current is to be used, the d-c grid current and d-c screen current should be approximately $\frac{1}{2}$ or $\frac{2}{3}$ of the values indicated on the data sheet.

For those interested in estimating tube performance from the characteristic curves of the tube, two application bulletins are available^{9 10}. These application bulletins describe simple means of calculating or estimating from characteristic curves the performance of tubes as class-C r-f amplifiers.

In referring to the characteristic curves of a tube, it should be recognized that these curves are typical of a normal tube. As in all manufactured products, some tolerance is allowed. In general, the currents indicated will be within plus or minus 10% of the values shown.

D-5. Effect of Different Screen Voltages

Typical operating values for a tetrode for a particular value of screen voltage are given on the published data sheet. The screen voltage is not critical and the value used has been chosen as a convenient value consistent with low driving power and reasonable screen dissipation. If lower values of screen voltage are used, more driving power will be required on the grid to obtain the same plate current. If higher values of screen voltage are used less driving power will be required. Thus, high power gain can be had provided the circuit has adequate stability. Care should be observed that the screen dissipation limit is not exceeded. The value of screen voltage can be chosen to suit available power supplies or amplifier conditions.

For a method of altering the coordinate and curve scales of the tube curves to obtain a set of curves for another screen voltage, see page 5 of the Eimac 4-65A Technical Data Sheet¹¹.

D-6. Balance of Push-Pull Amplifiers

In a push-pull r-f amplifier lack of balance of plate circuit or plate dissipation is usually due to lack of symmetry in the r-f circuit. Normally, the tetrodes are similar enough that such unbalance is not associated with the tube and its characteristics. This point can readily be checked by interchanging the tubes in the sockets (provided both tubes have the d-c voltages to plate, screen, and grid in common) and seeing whether the unbalanced condition remains with the socket location or moves with the tubes. If it remains with the socket location, the circuit requires adjustment. If appreciable unbalance is associated with the tubes, it is possible that one tube is not normal and should be investigated further.

The basic indicators of balance are the plate current per tube and the plate dissipation of each tube. It is assumed that the circuit applies the same d-c plate voltage, d-c screen voltage, and d-c grid bias to each tube from common supplies. Also, it is assumed that the plate circuit is mechanically and electrically symmetrical or approximately so to begin with.

Unbalance in a push-pull r-f amplifier is usually caused by unequal r-f voltages applied to the grids of the tubes, or by the r-f plate circuit applying unequal r-f voltages to the plates of the tubes. The r-f grid excitation should first be balanced until equal d-c plate currents flow in each tube. Then the r-f plate circuit should be balanced until equal plate dissipation appears on each tube.

The balance of plate current is a more important criterion than equality of screen current or grid current. This results from the fact that tubes are more uniform in the plate current characteristics, and also that the screen current is very sensitive to lack of voltage balance in the r-f plate circuit.

Once the d-c plate currents per tube have been made equal by adjusting the r-f grid circuit, the r-f plate circuit can be adjusted to give equal plate dissipations, as noted. Or, if the tubes have equal screen current characteristics, the r-f plate circuit could be balanced until equal screen currents result. If the tubes differ somewhat in screen current characteristics, and the circuit has common d-c supply voltages, the final trimming of the plate circuit balance could be made by interchanging tubes and adjusting the circuit to give the same screen current for each tube regardless of its location.

It should be noted that the d-c grid current has not been used as an indicator of balance of the r-f power amplifier. It is probable that after following the above procedure the grid currents will be fairly well balanced, but in itself it is not a safe indicator of balance of grid excitation.

In audio power amplifiers operating in $Class-AB_1$ or $Class-AB_2$, the idle d-c plate current per tube should be balanced by separate bias adjustments for each tube. In many cases some lack of balance of the plate currents will have negligible effect on the overall performance of the amplifier.

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When tubes are operating in the idle position close to cut-off, operation is in a region where the plate current cannot be held to a close percentage tolerance. At this point the action of the positive screen and plate voltages is in delicate balance with the opposing negative grid voltage. The state of balance is indicated by the plate current. Very minor variations of individual grid wires or diameter of grid wires upset the balance, and it is practically impossible to control such minor variations in manufacture. In many audio amplifier applications, especially where the larger power tetrodes are used, the circuit should be designed to permit the bias to be adjusted individually on the tubes.

D-7. Harmonic Amplifiers and Control of Harmonics

The use of power tetrodes to give good efficiency in harmonic amplifiers and to control the presence of unwanted harmonics in the output circuit is inherently sound. Because of the shielding built into the tetrode, the coupling between the output and input circuits (and the input and output circuits) has been reduced to a negligibly small value. (To estimate harmonic amplifier performance see Brown¹² and the Eimac application bulletin "Tube Performance Computor"¹⁰.)

A pulse of plate current delivered by the tube to the output circuit contains energy on the fundamental and most harmonic frequencies. The output plate circuit resonance, coupling, and shielding must be designed to select the desired frequency and avoid radiation of the undesired frequencies.

It is not generally appreciated that the pulse of grid current also contains energy on the harmonic frequencies and control of these harmonic energies may be quite important. The ability of the tetrode to isolate the output circuit from the input circuit over a very wide range of frequencies is important in avoiding feed-through of harmonic voltages from the grid circuit. An important part of this shielding is the fact that properly designed tetrodes permit the construction of complete shielding in the amplifier layout so that coupling external to the tube is also prevented.

It has been found that the plate circuit efficiency of tetrode harmonic amplifiers is quite high. In triode amplifiers, if feed-back of the output harmonic frequency occurs, the phase of the voltage fed back is usually such as to reduce the harmonic content of the plate pulse, and thereby lower the plate circuit efficiency. Since tetrodes have negligible feedback, the efficiency of a harmonic amplifier is usually up to expected efficiencies.

Also, the high amplification factor of a tetrode causes the plate voltage to have little effect on the flow of plate current, and it is easier to obtain plate pulses with high harmonic energies without using excessive grid basis. A well designed tetrode also permits large r-f voltages to be developed in the plate circuit while still passing high peaks of plate current in the r-f pulse. These two factors help further to increase the plate efficiency.

In r-f amplifiers operating either on the fundamental or a desired harmonic frequency, the control of unwanted harmonics is very important. The subject is well covered in the literature discussing the reduction of interference with television receivers. The following steps permit reduction of the unwanted harmonic energies present in the output circuit:

- 1. The circuit impedance between plate and cathode should be very low for the high harmonic frequencies. Usually this is obtained by having some or all of the tuning capacitance of the resonant circuit close to the tube.
- 2. Complete shielding of the output compartment.
- 3. The use of inductive output coupling from the resonant plate circuit and possibly a capacitive or Faraday shield between the coupling coil and the tank coil, or a high frequency attenuating circuit such as a pi, or pi-L net.
- 4. The use of low pass filters for all supply leads and wires coming into the output and input compartments.
- 5. The use of resonant traps for particular frequencies.

D-8. Driving Power Requirements

The technical data sheet for a particular tube gives the approximate driving power required. For radio frequencies below the VHF region, the driving powers are obtained by calculation and confirmed by direct tests. The listed driving power gives the total power taken by the tube grid and the bias circuit. This driving power figure does not allow for losses in the r-f resonant circuit since such losses depend principally on the design of that circuit. The circuit losses can be kept to a low value by proper design. Some allowance for them must be made, however, in determining the total driving power to be supplied by the driver stage.

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In the case of tetrodes operating in the VHF and UHF region, the approximate driving power given under typical operation on the data sheets is obtained by direct measurement in operating equipment. Because it is impossible to separate the circuit action and the tube action, the driving power listed is the total power taken by the tube and a practical amplifier circuit.

The total driving power required from the exciter stage in the VHF and UHF region is presumably composed of the following:

- 1. The power taken by the grid itself and the bias circuit (which is equal to that for the same grid voltages and current acting in a low frequency circuit).
- 2. The resistance losses caused by the r-f charging currents passing through the leads of the tube into the tube capacitances.
- 3. Power fed through to the output circuit and power dissipated on plate and screen due to the presence of cathode lead inductance.
- 4. Excess energies taken on by the space current electrons within the tube due to the rapidly varying grid voltage. Some of this excess energy shows up in bombardment of the cathode and general tube structure.
- 5. Some dielectric loss in the insulating material of the tube envelope.
- 6. Losses in the r-f grid circuit and a portion of the input line coupled to the driving circuit.

The total driving power in the VHF and UHF region is often greater than the grid dissipation capability of the tube. As indicated above, the portion of the driving power which appears as grid dissipation can be calculated in the normal manner¹³ (d-c grid current times the peak positive grid voltage).

LIFE

E-1. Maximum Tube Ratings.

The technical data sheet for each tube type gives the basic maximum ratings for each class of service. Also on the technical data sheet will be found references to cooling air and maximum temperature, and mechanical considerations as they may affect life. Careful observance of the information on the data sheet will avoid damage to the tube and shortening of its useful life. A

D-9. VHF and UHF Operating Conditions for Satisfactory Plate Efficiency and Minimum Drive.

When operating a tube in the VHF and UHF region the driving power can usually be minimized without appreciably affecting the plate conversion efficiency, by the following steps:

- 1. A minimum d-c control grid bias should be used. Frequently, it is advisable to bring this down to approximately cutoff.
- 2. A high value of d-c screen voltage is advisable even though it appears to increase the fraction of the cycle during which plate current flows.
- 3. Using the minimum r-f excitation voltage necessary to obtain plate circuit performance, even though the d-c grid current is considerably lower than one would expect at lower frequencies.
- 4. The cathode lead inductance common to the output and input circuits should be kept to a low value.

It is found that the choice of driving conditions as indicated above does not necessarily decrease the plate efficiency as much as at lower radio frequencies. The steps indicated above should be tried experimentally to determine whether or not the plate circuit efficiency is appreciably effected. As will be indicated below under section E-3, it is preferable to sacrifice plate efficiency somewhat and improve the life expectancy of the tube in the VHF and UHF region.

It has also been observed that optimum output power at these frequencies is obtained when the loading is greater than would be used at lower frequencies. Apparently the use of lower r-f voltage in the plate circuit is desirable. Fortunately, this same condition reduces driving power and screen current and, as will be noted later, improves life expectancy.

reprint on Vacuum Tube Ratings is available¹³.

In general, the tube ratings are so chosen that operation within the ratings will give a minimum of 1000 hours of guaranteed life. The typical life expectancy is therefore considerably greater and will depend upon a great many factors, some of which are discussed below. In general, operation below the maximum ratings will increase the life expectancy of the tube. This

SECTION E

is especially true with reduction in the plate dissipation of the tube. Very roughly speaking, the life expectancy will go up directly as the plate dissipation and total watts being handled by the tube go down.

If tubes are to be used in pulse service with short pulses and appreciable off-time between pulses, the tube ratings are quite different. For information and assistance on pulse application write to the Field Engineering Department of Eitel-McCullough, Inc., San Bruno, California, or refer to Application Bulletin No. 3 "Pulse Service Notes"¹⁴.

E-2, Cooling

Adequate cooling of the tube envelope and metal-to-glass seals is one of the principle factors affecting tube life. Deteriorating effects increase directly with the temperature of the tube envelope and seals. The technical data sheet for the particular tube type should be studied thoroughly with reference to the air cooling requirements. Even if no air cooling is specified, ample free space for circulation of air around the tube is required or else some air must be forced past the tube.

Excess cooling air will have only beneficial results and inadequate cooling air is almost certain to invite premature failure of the tube.

Tubes operated in the VHF and UHF region are inherently subjected to greater heating action than tubes operated at lower frequencies. This results directly from the flow of larger r-f charging currents into the tube capacitances, dielectric losses, and a tendency for electrons to bombard parts of the tube structure other than the normal grid and plate. See section E-3 for a discussion of "VHF and UHF Life Considerations." Greater cooling air is therefore required at these higher frequencies. For tubes designed to operate in the VHF and UHF region, such as the Eimac tetrodes, the cooling air is specified for the normal top frequencies of the tube.

E-3. VHF and UHF Life Considerations

A tube designed for VHF and UHF work must have very small size if practical resonant circuits are to be built around them. Furthermore, these tubes operate less efficiently and have much greater incidental losses than at lower frequency. For these reasons, the power which must be dissipated from the electrodes and tube envelope seals is very much greater per unit of area than for tubes designed solely for low frequency. If the tubes are to become a part of a VHF line circuit or cavity UHF circuit, the inductance associated with the electrode supports and leads must be reduced to a very small value. In the case of the 4X150A, 4X150G, and 4X500A, some of the electrode leads and supports take the form of large surfaces, conical or cylindrical in shape, and extremely short. This means that the amount of heat conducted out through the metalto-glass seals is greatly increased. It also means that the terminal connections of the tube are large surfaces with relatively thin walls.

The mechanical layout of sockets, connections, and circuits close to the tube must allow ample cooling air to be blown against the tube seals and surfaces. Also ample contacting surface to carry the heavy radio frequency charging currents must be provided. Since these two requirements may tend to conflict, considerable thought must be given to an adequate layout.

E-3-a. Connectors

Where the tube terminals are large cylindrical surfaces, the contacting portions of the socket are either spring collets or a multiplicity of spring fingers. Usually these multiple contacting surfaces are made of beryllium copper to preserve the spring tension at the relative high temperatures present on tube terminals and are silver plated to reduce r-f resistance.

Rigid clamping connectors should be avoided even though the radius of the curvature seems to be close to that of the cylindrical contacting surface of the tube. It has been found that such rigid clamping connectors will distort the tube terminal and fracture the adjacent metal-to-glass seal. Similarly set screw connecting devices are questionable on large cylindrical tube terminals unless they act to distribute the pressure uniformly and without any distorting effects.

If the connectors fail to provide multiple contacts to the cylindrical tube seals, concentration of r-f charging current will result and the overheating may be destructive. Once the connector loses its spring action the heating is aggravated and damage to the tube is very apt to occur. All tube connectors should be inspected and serviced regularly to be sure that uniform, good contact to the tube results.

E-3-b. Tube Temperatures

Forced air cooling of the seals and tube envelope, as well as of an external anode, is imperative. Both air flow and maximum temperatures are given on the data sheets and both should be measured to be certain that ample air and cooling results. The problem of making temperature measurements under these conditions is severe. The most practical technique has been to use a very light spray of very thin temperature indicating paint, such as Tempilaq made by the Tempil Corporation, 132 West 22nd Street, New York 11, N. Y. By using an extremely thin spray and not covering solidly, a temperature gradient across the indicating paint due to the action of the cooling air will be avoided. For further discussion see Eimac application bulletin¹⁵ on the subject.

E-3-c. Backheating by Electrons

Another action involving the motion of electrons within the tube is present at VHF and UHF and has been commonly referred to as backheating of the cathode. Due to the fact that the time of flight of the electrons from the cathode through the grid structure to the plate becomes an appreciable part of the cycle, the electrons can be stopped in flight and turned back by the rapidly changing grid voltage. Under these conditions the electrons are turned back or deflected from their normal paths and given excess energy with which the electrons bombard the cathode and other portions of the tube structure. This effect can be greatly aggravated by the choice of operating conditions to the extent that very destructive effects occur. The tube can even be destroyed within a few minutes under severe conditions.

Fortunately, the conditions which tend to minimize this back-bombardment by electrons are the same as those giving minimum driving conditions as discussed under "VHF Operating Conditions" section D-9. The tendency for electrons to be turned back in flight is reduced by the use of the lowest possible r-f grid voltage on the tube. This is obtained by using the lowest possible d-c grid bias. In tetrodes this effect is inherently much lower because of the action of the d-c accelerating voltage on the screen of the tube. The d-c screen voltage acts to continue accelerating the electrons toward the anode, and also inherently permits the use of very much smaller grid voltages. Consequently, under favorable conditions the number of electrons turned back to heat the cathode and tube structure can be kept to a practical low level. In addition to the use of low d-c grid bias, a high screen voltage is desirable.

At the same time the plate circuit should

always operate with heavy loading (low external plate impedance) so that the minimum instantaneous value of plate voltage shall stay sufficiently positive to continue accelerating electrons to the anode. For this reason best life is had when the tetrode amplifier is heavily loaded as indicated by having small values of d-c screen and d-c control grid current.

NEVER OPERATE WITH LIGHT PLATE LOADING. If the plate load is removed so that the minimum instantaneous plate voltage tends to fall to values around cathode potential (as it must do when the loading is removed completely and excitation is present), the number of electrons turned back can be completely destructive to the tube. It has been found that under conditions of "no loading" the electron bombardment of the insulating glass portion of the tube is often sufficient to cause a suck-in of the glass. Automatic protection should be installed to remove all voltages from the tube when the plate circuit loading becomes too light for the amount of excitation applied.

It should be noted that parasitic oscillations are seldom loaded heavily, as indicated by the high grid currents often had during such self oscillation. Thus excessive r-f plate voltages are developed which at VHF can be damaging in the same manner as unloaded operation on a VHF fundamental frequency. Should such unloaded VHF parasitic oscillation be present simultaneously with apparently satisfactory operation on the fundamental, unexplained reduction of life may result.

Occasionally, also, an output line circuit can resonate simultaneously to a harmonic frequency as well as to the fundamental frequency. The higher resonant modes of practical line circuits are not normally harmonically related, but sometimes the tuning curve of a mode will cross the fundamental tuning curve and at that point the circuit will build up resonant voltages at both the harmonic frequency and fundamental frequency. The harmonic resonance is usually lightly loaded and the damaging action is similar to that of lightly loaded parasitic or fundamental operation. Again the operation of the tube and circuit on the fundamental may appear normal, but with lower than expected efficiency, and damaging action to some degree can occur.

In addition to operating the tube with minimum bias, high screen voltage, and heavy loading on the plate circuit, some degree of com-
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pensation for the remaining back heating of the cathode may be required. This can be accomplished by lowering the filament voltage or heater voltage until the cathode operates at normal temperature. It has been found with tetrodes that by taking precautions necessary to minimize

TECHNICAL ASSISTANCE

The Field Engineering Department of Eitel-Mc-Cullough, Inc., will gladly assist tube users in the choice of tubes and operating conditions. This is especially important where a prototype design of

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- C. F. Bane, "Final Final," CQ, p. 15, Dec., 1948, and "A Page from a Designer's Notebook," CQ, p. 19, March 1949
- Warren B. Bruene, "Single-Ended Tetrode Final," CQ, p. 11, Aug., 1950
- C. A. Hultberg, "Neutralization of Screen-Grid Tubes to Improve the Stability of Intermediate-Frequency Amplifiers" Proceedings of IRE, p. 663, Dec. 1943
- W. G. Wagener, "500-Mc. Transmitting Tetrode Design Considerations," Proc. I.R.E., vol. 36, No. 5, May, 1948

back bombardment by electrons the compensation for back heating of the cathode is not large and may often be neglected. In cases where it is suspected, it is advisable to discuss the subject in detail with the Field Engineering Department of Eitel-McCullough, Inc., in San Bruno, California.

equipment and later manufacture is planned. Such assistance makes use of the accumulated detailed experience with the tube types involved and is handled confidentially and without charge.

- Application Bulletin No. 4, "Calculating Tube Performance," Eitel-McCullough, Inc., San Bruno, California
- 10. Application Bulletin No. 5, "Tube Performance Computor," Eitel-McCullough, Inc., San Bruno, California
- 11. Eimac 4-65A Technical Data Sheet, Eitel-McCullough, Inc., San Bruno, California
- 12. Robert H. Brown, "Harmonic Amplifier Design," Proc. I.R.E., vol. 35, pp. 771-777, August, 1947
- 13. Application Bulletin No. 6, "Vacuum Tube Ratings," (Reprinted from January, 1945 industrial edition of the Eimac News) Eitel-McCullough, Inc., San Bruno California
- 14. Application Bulletin No. 3, "Pulse Service Notes," Eitel-McCullough, Inc., San Bruno, California
- 15. Application bulletin No. 7, ''Vacuum Tube Temperature Measurements,'' Eitel-McCullough, Inc., San Bruno, California



EITEL-MCCULLOUGH, INC.

1



4PR60A High-vacuum, radial- beam, pulse modulator tet- rode. Oxide cathode internal anode. Unilateral replacement for 715B, 715C, and 5D21.	6.0	3.06	26.0	2.2	90,000	Pulse Mod		20,000	18	60	20,000	1,250	-800	15			
4W20000A 20 Kw., water- cooled, high transconductance radial beam, power tetrode. Unipotential thoriated tung- sten cathode, non-emitting grid, external anode. Concen- tric VHE terminals.	12.0**	5.0	10.0†	30.0	75,000	b tv C Cw	220 220	8,000 8,000	(avg.) 15 15	20,000 20,000	5,500 7,000	1,200 1,200	240 400	7.1 3.4		830	20,100 * 13,000 +
4X150A 150-watt plate dissi- 4X150D pation, forced - air cooled, general purpose, high transconductance radial-beam power tetrode. Oxide coated cathode, external anode. Op- erates in normal amplifier service through 500 Mc.	2.47	1.65	A 6.0 D 26.5	2.6 0.57	12,000	B Aud. B TV C CW C CW AM PI	500 500 500 500	1,250 1,250 1,250 1,250 1,250	.250 (avg.) .250 .250 .250 .250 .200	150 150 150 150 100	I,250 I,250 I,250 I,250 I,000	300 300 250 280 250	-44 -70 -90 -115 -105	.180/.475 .305 .200 .200 .200	5,600 	0.075 1.2 30 1.1	425 250★ 195 140+ 145
4X150G 150-watt plate dissipation, forced-air cooled, general purpose radial-beam power tetrode. Oxide coated cathode, external anode. Concentric UHF terminals. Operates up through 1000 Mc.	2.63	1.65	2.5	6.25	12,000	C CW Plate Pulse	750 I,200	1,250 7,000	.250	150	1,250 7,000	250 1,000	-60 -250	.200 6.0		9	100 + 20,000 +
4X500A 500-watt plate dissi- 4X500F pation, forced - air cooled, general purpose radial- beam power tetrode. Thoriated	4.75	2.63	5.0	13.5	5,200	C CW B TV	110 220	4,000 3,000	.350 .350	500 500	4,000 2,400	500 500	-250 -100	.315 .400		13 25	980 + 600 +
tungsten filament, non-emit- ting grids, external anode.	5 .13	2.72	5.0	13.5	5,200	c cw	110	4,000	.350	500	4,000	500	-250	.315		13	980 +
PENTODE	_		_														

4E27A/5-125B 125 - watt					B Aud		4,000	.200	125	2,500	500	-85	.065/.250	20,000	.2	400
plate dissipation, radiation cooled, general purpose ra- 6.1	19 2.75	5.0	7.5	2,150	C CW	75	4,000	.200	125	3,000	500	-200	.167		2	375
dial-beam power pentode. See Note I.					AM PI	75	3,200	.160	85	2,500	500	-200	.152		2	295

See page 5 for explanation of class of service symbols.

Note I: Thoriated tungsten filament, non-emitting grids, pyrovac plate.

* Max. pulsed cathode current 7 amps., Max. pulse duration 5 microseconds.

** Does not include water couplings.

+ Typical operation at maximum frequency for full rating.

† Bombardment heated cathode, requires 1600v DC at 1.9 amps.

* Peak synchronizing level.



VACUUM PUMPS & GAUGES · SWITCHES · SOCKETS · HEAT DISSIPATING CONNECTORS · MISC. 5 **RECTIFIERS · VACUUM CAPACITORS** 4 TRIODES · KLYSTRONS 3 TRIODES 2 **TETRODES** · **PENTODES** Ressell 4X150A 4X150D 4-1000A 4-65A 4-125A 4-250A 4-400A 4PR60A 4W20000A 4X150G 4X500A 4X500F 4E27A/5-125B

TETRODES	MAX	IMUM			TRANSCON		Мах.	MAX.P	LATE RA	TINGS		TY	PICAL	OPERATING	CONDI	TIONS	
TYPE DESCRIPTION	Length Inches	Diameter Inches	FILA Volts	MENT Amps.	DUCTANCE µmhos	OF	Frequency Full Rating Mc.	DC Volts	DC Amps.	Dissi- pation Watts	DC Plate Volts	DC Screen Volts	DC Grid Volts	DC Plate Amps	Plate Load Ohms	Drivin Powe Watt	ng Power er Output is Watts
4-65A 65-watt plate dissipa-		- 1				B Aud		3,000	.150	65	1,800	250	-35	.050/.220	20,000	1.1	270
tion, radiation cooled, general purpose radial-beam power	4.38	2.38	6.0	3.5	4,000	CCW	150	3,000	.150	65	3,000	250	-90	.115		1.7	280
tetrode. See Note I.						AM PI	150	2,500	.120	45	2,500	250	-!50	.108		1.9	225
4-125A 125-watt plate dissi-						B Aud		3,000	.225	125	2,500	350	-43	.093/.260	22,200	2.4	400
pation, radiation cooled, gen- eral purpose radial-beam pow-	5.69	2.87	5.0	6.5	2,450	C CW	120	3,000	.225	125	3,000	350	-150	.167		2.5	375
er tetrode. See Note I,						AM PI	120	2,500	.200	85	2,500	350	-210	.152		3.3	300
4-250A 250-watt plate dissi-						B Aud		4,000	.350	250	3,000	300	-53	.125/.473	16,000	1.9	1,040
pation, radiation and forced- air cooled, general purpose	6.38	3.56	5.0	14.5	4,000	c cw	110	4,000	.350	250	4,000	500	-225	.312		2.5	1,000
radial-beam power tetrode. See Note I.			4			AM PI	110	3.200	.275	165	3.000	400	-310	.250		3.5	585
4-400A 400-watt plate dissi-				1		B Aud		4,000	.350	400	4,000	500	- 90	.120/.638	14,000	3.5	1,750
pation, radiation and forced-	6.38	3.56	5.0	14.5	4 000	C CW	110	4,000	.350	400	4,000	500	-220	.350		6	1,100
radial-beam power tetrode.	0.50	0.00	0.0	1 1.0	1,000	CCW	110	4,000	.350	400	4,000	400	-170	.270		10	720 +
See Note 1.						AM PI	110	3, 200	.275	270	3,000	400	-310	.275		4	640
4-1000A 1000 - watt plate	-					B Aud		6,000	.700	1,000	6,000	500	-75	.150/.950	15,000	4.7	3,900
dissipation, radiation and	9.63	5.25	7.5	21.0	10.000	CCW	110	6,000	.700	000,1	6,000	500	-200	.700		15	3,400
pose radial-beam power tet-	1.05	0.20		21.0	10,000	CCW	110	6,000	.700	1,000	6,000	500	-180	.625		200	2,600 +
rode. See Note I.	100					AM PI	30	5,500	.600	670	5,500	500	-200	.600		9	2,630

6C21 High-vacuum, radiation cooled, pulse modulator tri- ode. Thoriated tungsten fila- ment, non-amitting grid, pyro- vac plate	12.63	5.13	8.2	16.8	5,800	Pulse Mod		30,000	15	300	27,000	-1500	3100	15	1,600		···
257 25-watt plate dissipation,						B Aud		2,000	.075	25	1,250	-42	135	.024/.130	21,400	3.4	112
pose triode. Thoriated tungsten	4.38	1.44	6.3	3.0	2,500	CCW	60	2,000	.075	25	2,000	-130		.063		4	100
pyrovac plate.						AM PI	60	006, ا	.060	17	1,600	-170		.053		3.1	68
35T 50-watt plate dissipation,						B Aud		2,000	.150	50	2,000	-40	130	.034/.167	27,500	4	235
purpose triode. Thoriated tung-	5.5	1.81	5.0	4.0	2,850	CCW	100	2,000	.150	50	2,000	~135		.125		13	200
sten filament, non-emitting grid, pyrovac-plate.						AM PI	100	1,600	.120	33	1,500	-150		.090		11	105
75TH 75-watt plate dissipa- 75TL tion, radiation cooled,						B Aud		3,000	.225	75	2,000	H90 L190	175 300	.050/.225 .050/.250	19,300 18,000	3 5	300 350
general purpose triode. Thori- ated tungsten filament, non- emitting grid pyrovac plate.	7.25	2.81	5.0	6.25	H 4,150 L 3,350	c cw	40	3,000	.225	75	2,000	H -200 L -300	••••	.150	• • • •	8 10	225
H version high-mu, L version low-mu.						AM PI	40	2,400	.180	50	2,000	H -300 L -500	· · · ·	.110 .130	· · · · · · ·	6 14	170 210
100TH 100-watt plate dissipa- 100TL tion, radiation cooled,						B Aud		3,000	.225	100	2,500	H -50 L -145	155 290	.060/.280 .048/.250	22,000	7.5 10	425
general purpose triode. Thori- ated tungsten filament, non- emitting grid, pyrovac plate.	7.75	3.1 9	5.0	6.3	H 4,500 L 3,000	c cw	40	3,000	.225	100	3,000	H -200 L -400		.165		8 20	400
H version high-mu, L version low-mu.						AM PI	40	2,500	.180	65	2,500	H -250 L -500	· · · · · · ·	.140		17 23	285

See page 5 for explanation of class of service symbols.

+ Typical operation, grounded grid at full rating.

**Does not include water couplings.

Note 2: Thoriated tungsten filament, non-emitting grid, external anode. A Concentric VHF terminals. F Flexible lead terminals. Bombardment heated cathode, requires 1600v. DC at 1.9 amps.

Cathode Current





TYPE DESCRIPTION	MAX DIMEN Length Inches	IMUM ISIONS Diameter Inches	FILA Volts	MENT Amps.	TRANSCON- DUCTANCE μmhos	CLASS OF SERVICE	Max. Frequency Full Rating Mc.	MAX.F DC Volts	DC C	ATINGS Dissipation Watts	DC Plate Volts	TYPI DC Grid Volts	CAL C Peak A. Grid Ing Volts Per Tub	PERATING F. DC put Plate Amps.	CONDI Plate Load Ohms	TIONS Driving Power Watts	Power Output Watts
2C39A Forced - air cooled, planar UHF triode. Oxide coated cathode, external anode. Operates as power amplifier, multiplier, and oscillator to	2.75	1.26	6.3	1.0	22,000		2,500	I,000	.125‡	100	800	-20	• • •	.080		6	27
2500 Mc.						B Aud	2,500	6.000	2.5	5.000	6 000	-240	390	4/3.0	4 650	0	18
3W5000A3 5 - Kw. water 3W5000F3 cooled, general	8.0**	3.0	7.5	51.0	20,000	C CW	A 75 F 30	6,000	2.5	5,000	6,000	-500	208			136	10,000
purpose, high transconduct- ance triode. See Note 2.						AM PI	A 75 F 30	5,000	2.0	3,350	5,000	-550		1.45		76	5,580
3W10000A3 10-Kw., water- cooled, high transconductance triode. Unipotential thoriated tungsten cathode, non-emitting grid, external anode. Concen- tric VHF terminals.	13.0**	5.0	10.0†	30.0	55,000	ΒTV	220	5,000	10	10,000	3,250	-190	• • •	4.25	560	400	5,500*
						B Aud		6,000	2.5	2,500	6,000	-240	390	.4/3.0	4,650	113	13,000
3X2500A3 2.5-Kw, forced- 3X2500F3 air cooled, gen-	9.0	4.16	7.5	51.0	20,000	c cw	A 40 F 30	6,000	2.5	2,500	6,000	-500		2.08		136	10,000
eral purpose, high transcon-						C CW	A 110	4,000	2.0	2,500	4,000	-500		1.85		1,900	7,500+
ductance friode. See Note 2.						AM PI	A 40 F 30	5,000	2.0	1,670	5,000	-550		1.45		76	5,580
3X3000A1 3 - Kw., forced- 3X3000F1 air cooled, low- mu power triode, intended for use as an audio amplifier or modulator. See Note 2.	9.0	4.16	7.5	51.0	11,000	B Aud		6,000	2.5	3,000	6,000	-1300	250	.335/2.65	4,560		16,000

750TL 750-watt plate dissipe-						B Aud		10,000	1.0	750	6,000	-390	650	.166/.834	16,300	46	3,500
tion, radiation cooled, general purpose triode. Thoriated tung-	17.0	7.13	7.5	21.0	3,500	C CW	40	000,01	1.0	750	6,000	-700		.625		125	3,000
sten tilament, non-emitting grid, pyrovac plate.						AM PI	40	8,000	.8	500	6,000	-950		.415		75	2,000
1000T 1000-watt plate dissi-					1. en 1. en 1.	B Aud		7,500	.750	1,000	6,000	-160	335	.220/1.05	13,300	60	4,600
air cooled, general purpose triode. Thoriated tungsten fila-	12.3	5.13	7.5	15.5	9,050	C CW	50	7,500	.750	1,000	6,000	-350		.667		60	3,000
ment, non-emitting grid, pyro- vac plate.						AM PI	50	6,000	.600	665	6,000	-500	• • •	.600		75	2,935
1500T 1500-watt plate dissi-						B Aud		8,000	1.25	1,500	6,000	-190	570	.330/1.65	8,200	115	7,000
air cooled, general purpose triode. Thoriated tungsten fila-	I 7.0	7.13	7.5	24.0	10,000	C CW	40	8,000	1.25	1,500	7,000	-500		.860		85	4,500
ment, non-emitting grid, pyro- vac plate.						AM PI	40	6,000	1.00	1,000	6,000	-750	• • •	.835		20	4,000
2000T 2000-watt plate dissi-						B Aud		8,000	1.75	2,000	7,000	-280	600	.300/1.80	9,200	175	8,600
air cooled, general purpose	17.75	8.13	10.0	23.5	11,000	C CW	40	8,000	1.75	2,000	7,000	-600		1.15		5	6,000
ment, non-emitting grid, pyro- vec plate.						AM PI	40	6,000	1.40	1,350	6,000	-800	• • •	1.13		225	5,400

KLYS	STRONS	MAXI DIMEN	MUM SIONS	FILA	MENT	FREQUENCY RANGE	MAXIM Beam	IUM I	Collector	CLASS OF	TYPICAL O Beam	PERAT	ING COP Driving	NDITIONS Power
TYPE	DESCRIPTION	Length Inches	Diameter Inches	Volts	Amps	Mc.	DC Volts A	DC Amps	Watts	SERVICE	Volts A	mps	Watts	Watts
3K20000LA 3K20000LF	3 gap 20-KW. Collector dissipation, water and forced-air cooled Klystrons for use in UHF TV band. Use of external cavities provides coverage of	A 50.5	5.69			A 470-580				BTV	13,000	1.5	100 approx.	5,000*
3K20000LK	entire band with three tube types.	F 44.0	5.69	9.0†	42.0	F 580-720	13,500	1.7	20,000				10	
†Cathode bomi	bardment power, 1600 watts (2100 Vdc, 0.75A) onizing level.	K 36.75	5.69			K 720-890				CCW	10,000	1.0	approx.	2,500





TRIODES

TYPE DESCRIPTION	MAX DIMEN Length Inches	IMUM ISIONS Diameter Inches	FILA Volts	MENT Amps.	TRANSCON DUCTANC µmhos	CLASS OF SERVICE	Max, Frequency Full Rating Mc,	DC Volts	DC Amps	ATINGS Dissipation Watts	DC Plate Voits	TYPIC DC Grid Volts	AL O Peak A.F Grid Inpr Volts Per Tube	PERATING DC Plate Amps.	CONDIT Plate Load Ohms	Driving Power Watts	Power Output Watts
152TH 150-watt plate dissipa- 152TL tion, radiation cooled,	-		5	12.5		B Aud		3,000	.450	150	3,000	H -150 L -260	430 675	.067/.335	20,300 20,400	3	700
general purpose triode. Thori- ated tungsten filament, non-	7.63	2.56	or	0r	H 8,300	c cw	40	3,000	.450	150	3,000	H -300 L -400	• • •	.250		27 20	600
emitting grid, pyrovac plate. H version high-mu, L version low-mu.			10	0.25		AM PI	40	2,500	.350	100	2,000	H300 L -550		.250		30 25	400
250TH 250-watt plate dissipa- 250TL tion, radiation cooled,	s —					B Aud		4,000	.350	250	3,000	H -65 L -170	260 400	.100/.560	12,250	42 16	081,1 000.1
general purpose triode. Thori- ated tungsten filament, non-	10.13	3.81	5.0	10.5	H 5,600 L 2,650	C CW	40	4,000	.350	250	4,000	H -220 L -500		.313		39 33	1,000
emitting grid, pyrovac plate. H version high-mu, L version low-mu.						AM PI	40	3,000	.280	165	3,000	H -200 L -520	•••	.200		14 11	435
304TH 300-watt plate dissipa- 304TL tion, radiation cooled,			5	25	-	B Aud		3,000	.900	300	3,000	H -150 L -290	210 390	.134/.667 .130/.800	10,200 9.100	6 55	1,400 1,800
general purpose triade. Thori- ated tungsten filament, non-	7.63	3.56	or	or L2 F	16,700	C CW	40	3,000	.900	300	3,000	H -300 L -400		.500		53 40	1,200
emitting grid, pyrovac plate. H version high-mu, L version low-mu.			10	12.5		AM PI	40	2,500	.700	200	2,500	H -400 L550		.450		50 40	925
450TH 450-watt plate dissipa- 450TL tion, radiation cooled,						B Aud		6,000	.600	450	5,000	H –115 L –240	267 430	.120/.620	18,600 18,500	10 28	2,200
general purpose triode. Thori- ated tungsten filament, non-	12.63	5.13	7.5	12.0	H 6,650 L 5,000	c cw	40	6,000	.600	450	5,000	H -300 L -500		.450		46 42	1,800
emitting grid, pyrovac plate. H version high-mu, L version low-mu.						AM PI	40	4,500	.500	300	4,500	H -400 L -550	••••	.345	•••	35 31	1,250
592/3-200A3 200-watt plate						B Aud		3,500	.250	200	3,000	-90	270	.080/.400	18,000	20	820
dissipation, radiation cooled, general purpose triode, Thori-	6.0	3.41	10.0	5.0	3,600	C CW	150	3,500	.250	200	3,500	270		.228		15	600
ated tungsten filament, non- emitting grid, pyrovac plate.	1 m m		100		-	AM PI	150	2,600	.200	130	2,500	-300	• • •	.200	• • • •	19	375

VACUUM CAPACITORS

FIXED TYPE



VARIABLE TYPE



Eimac vacuum capacitors are small, vacuum-dielectric units intended principally for use as all or part of the plate tank capacitance. They are also frequently used as high-voltage coupling and by-pass capacitors at high frequencies and as high-voltage neutralizing capacitors. Overall length 6¾", diameter 2¼".

Eimac variable vacuum capacitors are intended principally for use as plate tank capacitors in radio frequency amplifiers and oscillators. The capacitance variation is linear with respect to shaft rotation and return to previously indexed settings is positive. The low-torque tuning mechanism is designed with adequate bearing surfaces to provide long life.

TYPE 🔿	VC6-20	VC6-32	VC12-20	VC12-32	VC25-20	VC25-32	VC50-20	VC 50-32
Capacitance uufd	6	6	12	12	25	25	50	50
Max. Peak volts	20,000	32,000	20,000	32,000	20,000	32,000	20,000	32,000
Max. RMS amps.	28	28	28	28	28	28	28	28

🗣 ТҮРЕ	MAX. Length	DIMEN Height	SIONS Width	CAPAC	ITANCE աfd	Max. Peak	RF Voltage olts	Max. RM	S Current
VVC60-20	5.69	0 . 0	3.06	10	-60	20,	000	4	40
VVC2-60-20	6.28	3.13	8.13	Parallel 20-120	Split Stator 5-30	Parallel 20,000	Split Stator 40,000	Parallel 80	Split Stator 40
VVC4-60-20	6.28	7.81	7.81	40-240	10-60	20,000	40,000	160	80





HIGH VACUUM RECTIFIERS

TYPE	DESCRIPTION	MAX	IMUM ISIONS	AVERAGE PLATE CUR.	PLATE DISSIPATION	PEAK INVERSE VOLTAGE	FILA	MENT
ITE	DESCRIPTION	Inches	Inches	Ma,	vv atts	Volts	Volts	Amps.
2-0IC	General purpose UHF instrument diode. Accurate to 700 Mc. 5-volt oxide coated cathode. Resonant frequency 2800 Mc. Suited to probe mounting.	1.81	.563	I.	0.1	1,000	5.3	0.4
2-25A	High vacuum rectifier. High voltage, medium current, Instant heating, thoriated tungsten filament. Radiation cooled pyrovac plate.	4.38	1.44	50	15	25,000	6.3	3.0
2-50A	High vacuum rectifier. High voltage, medium current, Instant heating, thoriated tungsten filament. Radiation cooled pyrovac plate.	5.50	1.82	75	30	30,000	5.0	4.0
2-150D	High vacuum rectifier. High voltage medium current. Instant heating, thoriated tungsten filament. Radiation cooled pyrovac plate.	8.88	2.50	250	90	30,000	5.0	13.0
2-240A	High vacuum rectifier. High voltage, high current, Instant heating, thoriated tungsten filament. Radiation cooled pyrovac plate.	11.2	3.82	500	150	40,000	7.5	12.0
2-2000A	High vacuum rectifier. High voltage, high current, Instant heating, thoriated tungsten filament. Radiation cooled pyrovac plate.	17.8	8.13	750	1,200	75,000	10.0	25.0
250R	High vacuum rectifier. High voltage, medium current. Instant heating, thoriated tungsten filament. Radiation cooled pyrovac plate.	10.13	3.82	250	150	60,000	5.0	10.5
253	High vacuum rectifier. High current, Instant heating, thoriated tungsten filament. Radiation cooled pyrovac plate.	8.75	2.50	350	100	15,000	5.0	10.0
8020/100R	High vacuum rectifier. High voltage, medium current, Instant heating, thoriated tungsten filament. Radiation cooled pyrovac plate.	8	2.32	100	60	40,000	5.0	6.5

MERCURY VAPOR TYPES

MERCORT	VAFOR TIPES				Amps.			
KY21A	Grid-controlled, mercury vapor rectifier. 2.5-volt, oxide coated filament. 750-Ma, average plate current.	7.69	2.25	750	3	11,000	2.5	10.0
RX21A	Mercury vapor rectifier. 2.5-volt, oxide coated filament. 750-Ma. average plate current.	7.63	2.25	750	3	000,11	2.5	10.0
866A	Mercury vapor rectifier. 2.5 volt, oxide coated filament. 250-Ma. average plate current.	6.5	2.5	250 500	 2	10,000 2,000	2.5	5.0
872A	Mercury vapor rectifier. 5.0-volt, oxide coated filament. 1.25 amperes average plate current.	8.5	2.31	1,250	5	10,000	5.0	7.5

Peak Plate

AIR-SYSTEM SOCKETS



4-400A

This socket is designed to simplify cooling of the 4-400A Eimac tetrode. Its use insures distribution of the correct amount of cooling air to the various seals of the tube with the most economical blower size.



4-1000A

This socket is specifically designed for use with the Eimac 4-1000A tetrode. Its function with this tube is the same as the 4-400A socket. These sockets are supplied with all the necessary mounting screws, ground clips, and a pyrex glass chimney for cooling the plate seal area.



4X150A

This socket is designed for use with the Eimac 4X150A power tetrode. In addition to insuring adequate cooling, it makes possible improved circuit arrangements in high frequency applications. It employs a built-in screen to cathode bypass capacitor. Its compact construction reduces lead inductance to a minimum.

COMPLETE DATA ON PRODUCTS LISTED IN THIS CATALOGUE ARE AVAILABLE

A complete technical data sheet for a specific tube type will be sent upon request. Such data sheets are also included in the package with each tube. The sheet contains application information in addition to electrical and mechanical data.

If you wish help in selecting the proper tube type or proper operating conditions for an application, please write for advice to:

Application Engineering Dept. **EITEL-MCCULLOUGH, INC.** SAN BRUNO, CALIFORNIA

HR-1-2-3

HR HEAT DISSIPATING CONNECTORS

HR Heat Dissipating Connectors are machined from solid dural rod, and are supplied with the necessary machine screws. The table below lists the proper connectors for use with each Eimac tube type.

TUBE	Plate Connector	Grid Connector	TUBE	Plate Connector	Grid Connector
2-25A	HR-I	_	75TH-TL	HR-3	HR-2
2-50A	HR-3		IOOTH TL	HR-6	H R - 2
2-150D	HR-6		VT127A	HR-3	H R - 3
2-240A	HR-6		I52TH-TL	HR-5	HR-6
2-2000 A	HR-8		250TH-TL	HR-6	HR-3
3C24	HR-I	HR-I	250R	HR-6	
4-65A	HR-6	_	253	HR-8	
4-125A	HR-6		304TH-TL	HR-7	HR-6
4-250A	HR-6		327A	HR-4	HR-3
4-400A	HR-6	_	450TH-TL	HR-8	HR-8
4-1000A	HR-8		592 / 3-200A3	HR-10	HR-5
4E27A / 5-1258	HR-5				
4PR60A	HR-8		75011	HR-8	HR-8
6C21	HR 8	HR-B	RAAA	HR-8	
KY2IA	HR-3		872A	HR-8	
RX2IA	HR-3		UTER		
25T	HR-I		10001	HR-9	HR-9
35T	HR-3		15001	HR-8	HR-8
35TG	HR-3	HR-3	2000T	HR-8	HR-8
U H 50	HR-2	HR-2	8020(100R)	HR-8	

TYPE	Length	Dia.	Hole Dia.
HR-I	11/16"	1/ 2''	.052"
HR-2	11/16"	1/2"	.062'
HR-3	11/16"	1/2"	.070'
HR-4	7/8''	3/4"	.102"
HR-5	7/8''	3/4"	.125''
HR-6	7/8"	3/4"	.359''
HR-7	1-11/32"	1-3/8"	.125''
HR-8	1-11/32"	1-3/8"	.570''
HR-9	4-11/32"	1-3/8"	.570'
HR-10	1-11/32"	1-3/8"	.510"







HR-4-5-6

Still

(1) 77

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VACUUM PUMP



A glass barrel, triple-jet, air-cooled vacuum pump of the oildiffusion type. Ultimate vacuum of $4x10^{-7}$ mm of mercury. Speed without baffle approximately 67 liters per second. Simple to operate, requires no liquid cooling, cold trap, or charcoal trap. Can be disassembled with wrenches. Heater voltage 110 volts. Current 1.7 amperes. Overall length below high-vac manifold $161/2^{-1}$. Shipping weight 18 pounds. Complete assembly includes flanges and nipples for connecting to high-vacuum manifold and forepump system, together with necessary gaskets and complete operating instructions.

IONIZATION GAUGE

Essentially a triode vacuum tube with a pure tungsten filament and molybdenum electrodes for measuring pressures from 10¹⁹ to less than 10¹⁸ mm of mercury, constructed of "hard" glass for sealing directly to nonex glass vacuum systems.

VACUUM SWITCH



A single pole, double throw switch with contacts in high vacuum for high voltage switching. Contact spacing .015". Switch will handle r-f potentials as high as 20 Kv. In DC switching will handle approximately 1.5 amps. at 5 Kv.



EXPLANATION OF CLASS OF SERVICE SYMBOLS

- **B Aud** Class-AB or -B Audio Frequency Power Amplifier or Modulator. (Typical operations shown are for two tubes.)
- **B TV** Class-B Linear Radio Frequency Power Amplifier. Visual Television Service.
- **C CW** Class-C Radio Frequency Power Amplifier and Oscillator. Continuous Wave, Such as for Telegraphy and Frequency Modulated Service.
- AM PI Amplitude Modulated Radio Frequency Power Amplifier. Plate Modulated or High Level Modulated (Plate and Screen Voltages Modulated).
- Pulse Pulsed Radio Frequency Power Amplifier. Plate and Plate r-f Excitation Voltages Pulsed.
- Pulse Pulse Power Amplifier, Modulator, or Keyer Service. Mod

CONTACT FINGER STOCK

Eimac pre-formed contact finger stock is especially suitable for making connections to coaxially constructed tubes and those of external-anode design. The heat-treated copper alloy material is silver plated for low r-f losses. It may be bent on a one-half inch radius without breaking.

Contact finger stock may be obtained without heat treatment or silver plating upon request.

🗣 ТҮРЕ	WIDTH Inches	MATERIAL THICKNESS Inches	FINGER DEFLECTION Inches
17/32"	17/32	.008	1/32
31/32"	31/32	.010	3/32
1-7/16"	1-7/16	.010	1/8

EIMAC TUBES FOR PULSE SERVICES

Eimac tubes, with their "clean" internal construction, ample filament emission reserve, and hard-vacuum, make exceptionally fine pulse modulators, amplifiers, or oscillators. Peak voltages and currents considerably in excess of the published data for continuous operation can be used in pulse work.

Data for specific pulse applications, or our Application Bulletin No. 3 titled "Pulse Service Notes", will be supplied upon request. Our engineering services are also available. Please don't hesitate to call on us; we are anxious to work with you.

EITEL-MCCULLOUGH, INC.