Emergency-Portable Rig

Fifteen-watt 75-80 Meter Rig Designed for Emergency, Portable or Mobile Use

FEATURES—
Self-contained VFO
CW and phone band coverage
Three tubes—one a voltage rectifier
Lightweight and compact

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The Emergency-Rig Portable was designed primarily for emergency use, which will be described in Ham News. A companion modulator will be described in an early issue, which, together with the E-P rig, can be powered by a 100 ma vibration power supply.

**GENERAL CONSIDERATIONS**

Several features of any portable or emergency rig are almost mandatory. These are small size and low over-all drain. Other no less desirable features are a self-contained variable frequency oscillator and a final tube capable of as high an output power as is consistent with the primary power source.

It is also desirable that the transmitter be simple and use as few parts as possible, so that servicing is easy and the parts replacement problem simple.

Insofar as possible, all of the above points have been considered in the design of the Emergency-Rig Portable.

**ELECTRICAL DETAILS**

Refer to the circuit diagram, Fig. 2. The transceiver consists of a 6AK6 VFO and a GL-2E26 final. A voltage regulator tube is also included.

The oscillator operates on the 160 meter band. Some measure of isolation is achieved by doing this, and ample power output is obtained to drive the final, even though the oscillator is doubling.

The 6AK6 tube was chosen for the oscillator because of several desirable features. This tube has a separate suppressor which may be connected directly to ground. If the suppressor grid were connected internally to the cathode, as is true with most miniature pentodes, extra coupling between the grid and plate circuits would exist which would materially affect the grid-plate isolation. This coupling is easily avoided by using a tube with a separate suppressor-grid.

Further, the 6AK6 is a well-shielded tube and will handle a fair amount of power—at least sufficient power output is obtainable to drive most low-power pentodes or beam-power tubes.

The choice of the tube for the final stage was a little more difficult to make. Many things had to be considered, such as cost, size, availability and performance. Perhaps the one thing that decided in favor of the GL-2E26 was the ease with which this tube can be made to operate properly.

Compared to receiving tubes, such as the 6V6, the GL-2E26 has a low grid to plate capacity. This means that the circuit need not be tricky in order to avoid undesirable touchiness. From this standpoint the GL-2E26 is well worth the small extra cost involved.

The plate circuit of the final may seem unduly cluttered until you realize that an antenna matching network has been included in the design. This is the usual sort of pi coupling arrangement which in this case has been designed for fifty ohm output.

Use of a coupler of this sort tends to eliminate spurious radiations and brings to a minimum the possibility of producing TVI.

The pi network shown is not tunable in the normal sense of the word. Coil L1 is actually the plate tank
coil for the GL-3E16 stage. Tuning procedure will be explained later. As shown the output matches directly to 50 ohm coaxial cable which in turn must be matched to the antenna.

Other types of coupling, such as link coupling, could be employed. For example, to use link coupling merely eliminate C1 and R1 and connect the right-hand end of coil L4 to ground. The link is then placed around the ground end of the plate coil L1.

VOLTAGE REGULATION

A great deal of care was taken, design-wise, to ensure that the oscillator would give a clean keyed signal. There is no excuse for a chirpy signal, even from a rig designed primarily for emergency use. This dictated the use of a voltage regulator tube which provides 150 volts to the oscillator and the screen of the final. The additional current drain is still within our prescribed limits.

SLUG TUNING

Iron slug tuning coils are a perfect solution for interstage and final tuning elements in the E/P Rig. At the power levels encountered there is no loss problem and the tuning range achievable is more than adequate.

Variable condensers might allow slightly higher Q circuits to be obtained. However, the slight betterment of performance which might be obtained in this manner would not justify the extra cost and the extra space which would have to be made available.

In a transmitter of this sort rapid frequency changing from one end of the band to the other is not necessary, although it is possible, using slug tuning, to move a hundred kilocycles or so without returning the coils. For large changes in frequency it will be necessary to adjust L2 and L1 to resonance.

ECO VERSUS CLAPP

The excellence and popularity of the Clapp oscillator circuit might lead some people to ask why it was not employed in the Emergency-Portable Rig. This circuit was seriously considered, but several reasons caused it to be discarded in favor of the ECO circuit.

In order to take full advantage of the Clapp oscillator circuit it is necessary to use a high Q, high inductance coil in the grid circuit. For operation on 160 meters this sort of coil becomes unwieldy and large. To do the job properly would require a coil approximately two inches in diameter and two inches long—that is, a so-called fifty watt coil. This is obviously impractical in a four by five by six inch cabinet.

Other considerations make the ECO circuit ultimately practical. It is relatively tolerant of changes of the circuit components. It is a simple circuit with which most amateurs are familiar—no slight consideration if true emergency work has to be done. These and other factors led to the choice of the electron-coupled oscillator circuit for use as the VFO.

CONSTRUCTIONAL DETAILS

The entire transmitter is housed in a four by five by six inch utility box. One of the removable sides serves as the front panel. It will be necessary to bend a chassis out of one-sixteenth inch aluminum or sheet metal. The top of the chassis measures 5½ inches by 3 inches. One flange is bent down 1¼ inches and the other is bent down one-half inch.

The one-half inch flange mounts against the front panel at a height which allows the rear flange to extend down so that it is in line with the bottom edge of the front panel. (See Fig. 3.)

The Millen dial, No. 10039, mounts on the upper left portion of the front panel. The coastal connector...
for the 50 ohm output is at the upper right and the
two jacks mount as pictured. A rubber grommet
is placed in the lower right-hand corner of the front
panel. The two filament leads and the two 300 volt
leads are cabled and run through this grommet.

Figs. 4 and 5 give the details of parts mounting.
The under-chassis view gives the impression that the parts
are crowded together, but there is ample room
in which to wire the rig.

Note that coils L1 and L2 are mounted under
the chassis and coil L3 is mounted in back of the GL-2E26
on top of the chassis. Components mounted above
chassis, aside from the tubes, are C1, L1, L3, C27,
C6, and R2.

As is evident from Fig. 3 it will be necessary to
remove part of the flange on the box in order to clear
parts mounted on the chassis. It is also necessary to
drill two holes in the other removable side for tuning
L1 and L2 and a hole must be drilled in the bottom
of the box so that L3 may be tuned.

One particular point of interest in the wiring can
be seen clearly in Fig. 4. Coaxial cable (small size)
is used to make the connection between the top of
coil L1 and the stator of C1. The coax is grounded
at the point where it comes through the chassis. The
inner conductor connects to the stator of C1.

If ordinary, unshielded wire was used for this
connection, mechanical shock would cause the wire
to move and the result would be a minor variation
in the stator to ground capacity of C1. Using coax
permits thorough shielding and gives a minimum
frequency change due to the connection being
moved.

Component part placement is not critical. As a
matter of fact, the mechanical layout shown in the
photographs could probably be improved if the 6AK5
and the 0A3 were interchanged in position, so that the
6AK5 was between the GL-2E26 and the 0A3.

CRITICAL COMPONENTS
For best operation of the circuit, C1, C2, C3,
C4, C5, C11, C30, and C1 should be as close as possible
to the specified value. Silvered-mica condensers are recom-
manded for C1, C3, C5, C10, and C11. The remainder
of the condensers are used for blocking or bypassing
purposes and are not critical although the values
specified should be used if possible. The ceramic
high-capacity condensers will save space if employed
as C2, C6, C7, C8, and C12.

The thirty-eight turns of wire specified for coils
L1, L2, and L3 should just fill the coil form with one
layer winding. No pruning of coils should be neces-
sary if the layout shown is followed.

Resistor R4 should be of a value which will not
allow more than 30 mils through the OA2 tube when the keying jack is open.

VFO COVERAGE

A Hammarlund HP-100 condenser is recommended as the oscillator grid tuning condenser primarily because of its size. Any small 100 mmf condenser should serve as well.

The frequency variation possible with a 100 mmf condenser in use is not quite sufficient to cover the range from 3.5 to 4.0 megacycles.

For example, if \( C_2 \) is set at minimum capacity and \( L_1 \) adjusted so that the oscillator frequency is 4.0 megacycles, tuning \( C_2 \) to maximum capacity will bring the frequency down to 3535 kilocycles, approximately.

Conversely, if the oscillator frequency is set at 3.5 megacycles with \( C_2 \) at maximum capacity, the frequency will be 3910 kilocycles when \( C_2 \) is tuned to minimum capacity.

This slightly restricted tuning range can be used to advantage, however. If the bottom end of the range is set at approximately 3510 kilocycles, the top of the range will be just inside the high-frequency end of the band. In this way you will be fairly certain to stay inside the band under all conditions. Remember, there may be no frequency standard available in an emergency.

TUNE-UP ADJUSTMENTS

Remove the E.P Rig from its case and remove the GL-2E26 tube. Apply filament and plate voltage. Adjust \( L_1 \) until the 6AK6 is oscillating at the proper frequency. Tune \( L_2 \) to resonance by a pickup loop and a flashlight bulb, or a neon bulb. A meter plugged into the keying jack should read a current of approximately fifteen mils.

Replace the GL-2E26 in its socket. Short the 50 ohm output connector. The rig should now be tuned to the frequency of the ECO. Open the keying jack and measure the current flowing through the OA2. This should not exceed 30 mils. Adjust \( R_4 \) if it does. Close the key. The OA2 current should be five mils or greater. As a double check on this, make certain that the voltage on the GL-2E26 screen is 150 volts.

Remove the short from the 50 ohm output connector, place a matched 50 ohm feeder on the output jack, and you are on the air.

Fig. 5. Under-chassis view of the Emergency-Portable Rig
In the design of the Emergency-Portable Rig a consideration of available tubes quickly led to a choice of the 6 AK6—2E26 combination shown. Capacitive coupling was the logical choice from the point of view of simplicity. Simple reserve driving power was available. A small ceramic capacitor, approximately 10 mmfd was chosen in order to prevent the low voltage—low impedance grid of the 2E26 from overloading the 6 AK6. Although the 6 AK6 was capable of handling the increased dissipation when overloaded, it did not look like a desirable thing to do. When power was applied, the grid current of the small stage was in the recommended range and as without further ado attention centered on the pi network. It was decided we would get encouragingly warm after the coil was tuned according to the procedure recommended in the article. A quick check on the 2E26 plate current showed normal current, and so we started to untangle the maze of clip leads. But we had failed to reckon with José. José is our pet laboratory gremlin. We have learned to humor him, though he’s become incredibly rude through 18 years of being kicked around the shack. He became quite profane until we agreed to measure the loaded plate current dip—although long experience with tubes and pedestals has taught us that one only gets a barely perceptible plate current dip when the system is properly loaded for example 1.5%—10% dip. After connecting the clip leads once more, the pi network was tuned through resonance and the plate milliammeter observed. No dip! Perhaps more from curiosity’s sake than any other reason, the lead resistor was substituted until a barely perceptible dip could be observed. This check indicated a lead resistance of 33 ohms, not 50 ohms, for optimum performance. However, the lead resistor had cooled off. The capacitor and coil values were checked by the instruments and found to be within very few per cent of correct values. Our modest nature does not permit us to describe all the things that were tried in fruitless attempts to get the normal small loaded plate current dip to coincide with maximum power transfer. Suffice it to say that two packs of cigarettes and six cups of coffee later we cured the trouble by the simple expedient of increasing the coupling condenser between the plate of the 6 AK6 and the grid of the 2E26 to the 100 mmfd value shown in the parts list. Sober reflection indicates that such an effort might have been expected, and the explanation is not very involved. Since the 6 AK6 was capable of delivering a good excess of power at a voltage far in excess of the requirements of the 2E26 grid it was readily possible to deliver sufficient energy through the high impedance of the small coupling condenser originally used to the 2E26 grid to establish normal bias and dc grid current. José was incapable of supplying the high peak current required by the 2E26 grid when it is driven to the recommended positive voltage. As a result, the driving waveform is not sinusoidal. The current pulses through the plate circuit of the 2E26 are distorted, and the reaction of the dc plate current to tuning and load impedance changes is radically modified. Under these conditions tuning and loading according to the readings of the plate current milliammeter may lead to false indications of proper load match. By increasing the value of the coupling condenser and thus lowering the impedance of the grid coupling circuit, at the expense of driver efficiency, the proper conditions for driving the 2E26 grid were obtained, and all tuning and loading adjustments returned to nominal values.

Well, José has had his fun, and we suspect it’s a fairly common old gremlin trick. So don’t say we didn’t warn you. And if we ever get ‘our hands on’ José next time... j - j - W2FZW.

* P.S. If you think this distortion indicates that there are a lot of lucky TVI harmonics in the making, you’re not right!
The Harmoniker (November-December, 1949
Ham News) certainly rang the bell with thousands of amateurs. Every mail delivery brings letters of thanks from amateurs who no longer get the shaken when the telephone rings. Perhaps they have never, haven't built their Harmoniker yet, because they claim I specified micro-condensers of such odd values. This can only mean that many of us are not familiar with the RMA preferred value system.

This system specifies the values for small resistors and condensers (among other things) in order to maintain an orderly progression of sizes. For example you may now buy small resistors and condensers of 10, 11, 12, 13, 15, 18, 20, 22, 24, 30, 36, 47, 51, 55, 68, 75, 82, 91 and 100 ohms or micro-micro-farads. Similarly, multiple these values by ten, or one hundred, etc. and you have other values obtainable.

The reasons for the selection of these values is mathematical and quite involved. The system is based on a given percentage difference between values which accounts for the large gap between the higher values and the smaller gaps between the lower values. Unfortunately there is not enough space available on this page to go into the details, except to say that the system seems to be very sound. Incidentally, not all values mentioned are obtainable in all ranges or styles.

All of you have seen a 47,000 ohm resistor specified in a circuit diagram. The reason is obvious if you check the list of numbers above. The values are not odd and unreasonable. Quite the reverse is true.

Of course, if you check the circuit constant data for the Harmoniker, you will see that some of the condensers specified are not in the RMA preferred value list. This is true, but as I explained on page four of the Harmoniker issue, the values specified were the correct values, and you were to get capacitors which came as close as possible to the specified values.

For example, the 80 meter 100 ohm Harmoniker requires 800 microfuf condensers. Our list indicates that 820 microfuf condensers are available. A quick check with a capacitance bridge (borrowed from a friendly serviceman) will show if the condensers are high-

I select the nearest value of the two or three condensers of the better value. It is possible, however, that the tolerances of the two may be quite different-

I wish it had not been necessary to ask you to ob-
tain condensers of a certain value for the Harmoniker. However, some designs turn out that way. They are so good that they must be published, but they re-
quire a little extra work on the part of the builder. Those of you who have been successful in eliminating TVI with the Harmoniker will agree, I am sure, that the extra effort was worth while.

The foregoing discussion brings up a point of edito-
torial policy. I have always felt it desirable to present all the information possible on a circuit, especially insofar as component parts are concerned. For ex-
ample, if a resonant circuit requires a padding con-
denser of, let us say, 117 microfuf, I specify this value that I might specify 100 microfuf, figuring that if you find the circuit is not in tune you will have to adjust it in some manner, but this has not been done in Ham News, because too many people can be fooled. If this "rounding-off" process were to be done at several points in any one circuit the net result might be an unbelievable mess—electrically that is.

Obviously most values of resistors and condensers are not critical, even within the plus or minus twenty percent tolerance which you expect of inexpensive items. In these cases the nominal value is specified and almost any value will work.

Are you able to tell which are the critical values and which the non-critical values in a circuit? Would you like to see critical components listed a special way in the circuit components list? If so, have you been successful in eliminating TVI with the Harmoniker will agree, I am sure, that the extra effort was worth while.

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**DESCRIPTION**

Principal Application: The 6AK6 is a miniature power-amplifier pentode especially designed for use in the output stages of receivers where space and power consumption must be kept to a minimum.

The heater requires 6.3 volts at only 0.15 ampere. Except for its smaller size, the 6AK6 is similar to the 6G6-G.

**MAXIMUM RATINGS**

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<th>Parameter</th>
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<td>250 Volts</td>
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<tr>
<td>D-C Heater-Cathode Voltage</td>
<td>100 Volts</td>
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<tr>
<td>D-C Heater Voltage</td>
<td>6.3 Volts</td>
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<tr>
<td>Plate Current</td>
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</tr>
<tr>
<td>Grid Number 2 (Screen) Current</td>
<td>0.15 Ampere</td>
</tr>
</tbody>
</table>

**PHYSICAL DIMENSIONS**

- **2.3" MAX**
- **3.2 MAX**

**TERMINAL CONNECTIONS**

- Pin 1—Grid Number 1
- Pin 2—Grid Number 3
- Pin 3—Heater
- Pin 4—Heater
- Pin 5—Plate
- Pin 6—Grid Number 2 (Screen)
- Pin 7—Cathode

**BASING DIAGRAM**

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**FROM:**

**TECHNICAL INFORMATION 6AK6**