

Vol. 18 No. 4

Winter, 1966

How to Build an SCR & Silicon Rectifier Tester

The vast number of silicon rectifiers used today in television receivers, plus the steadily increasing use of silicon controlled recifiers in home appliances makes it worthwhile to have a unit for testing these semiconductor devices.

A simple tester is described here which will test silicon diode rectifiers for "opens" and "shorts" and SCR's for "opens," "shorts," forward blocking ability and triggering. Indication is by a panel lamp which lights if the test is OK and remains off if the test is not passed. The tester itself contains an SCR which is triggered, and thus lights the lamp, by being so connected that the proper voltage is applied to the trigger circuit if the particular characteristic of the semiconductor being tested is satisfactory. Rearrangement of this circuit for the various tests is done with a five-position rotary switch. Since the tester is operated with internal batteries, it may be used anywhere.

The model of the tester shown in Figure 1 was constructed in a $3'' \times 5'' \times 7''$ hammertone finished aluminum box. However, parts layout and lead lengths are not critical, and almost any enclosure could be used.

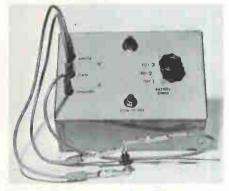


Fig. 1 Completed tester with GE-X3 connected for testing.

Use was made of the perforated insulating board and clips contained in ETR-4228 in mounting the capacitors, resistors and the internal SCR. Incidentally, the rubber feet supplied in ETR-4228 were also used on the bottom of the metal box. Figure 2 is an internal view of the tester and Figure 3 is the schematic diagram.



Fig. 2 Internal view showing location of parts.

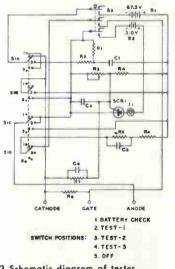


Fig. 3 Schematic diagram of tester.

In constructing the tester, the rotary switch (S1) was wired before being mounted on the box, with leads approximately 6" long provided at the terminals used to connect to the parts to be mounted on the perforated board. The parts board was assembled and wired outside the box. It was then connected to the rotary switch, with the leads provided, and fastened in place in the box with two small angles. A small pieces of aluminum, bent to fit, was used to hold battery B1 in place. Battery B2 consists of two penlite cells mounted in a holder designed for the purpose. However, any 3-volt battery may be used.

When the tester has been completed, the only adjustment necessary is to set R2 for the desired leakage current level. To do this, connect a low-range milliammeter and a 500K pot in series between the ANODE and CATHODE jacks of the tester. Set the rotary switch in either the TEST 1 or TEST 2 position (Select the position which causes the milliammeter to read up-scale). Press the PUSH TO TEST button (S2) and adjust the 500K pot for the desired leakage current. (One milliampere is a satisfactory value). Now release this button, adjust R3 slightly, and again press the button, noting whether the OK panel lamp lights. Continue adjusting R3 and pressing the button after each adjustment until the point is reached where the bulb just lights. Now disconnect the 500K pot and the milliammeter the tester is ready for use.

To test a silicon rectifier, connect the cathode of the rectifier to the CATHODE jack and the anode to the ANODE jack. Set the rotary switch to TEST 1. Press the PUSH TO TEST button. Illumination of the OK lamp indicates a satisfactory forward voltage drop. Next turn the rotary switch to TEST 2 and press the PUSH TO TEST button. If the OK lamp lights, the rectifier has sufficiently low leakage.

To test an SCR, connect the anode, gate and cathode to the corresponding jacks on the tester. Set the rotary switch to TEST 1 and press the PUSH TO TEST button. If the OK lamp lights, the SCR has a satisfactorily low forward voltage drop. Now turn the rotary switch to TEST 2 and press the PUSH TO TEST button. If the OK lamp lights, the SCR has sufficiently low reverse leakage. Next turn the rotary switch to TEST 3 and press the PUSH TO TEST button. If the OK lamp lights, the SCR has sufficiently low forward leakage.

When the tests have been completed, turn the rotary switch to the OFF position.

The BATTERY CHECK position allows both batteries to be checked. In this position, pressing

		··· •		~
	TABL	E OF	TESTS	
	SWITCH	4		
DEVICE	POSITIC	N	TEST	
Rectifier	TEST 1	Fo	rward voltag	e drop
Rectifier	TEST 2	2 Re	verse leakag	e
SCR	TEST 1	l Fo	rward voltag	e drop
SCR	TEST 2	2 Re	verse leakag	e
SCR	TEST 3	B For	ward leakag	qe

Continued on page 8

These special dress-up pieces for G-E Dealers are available from your Authorized G-E Electronic Components Distributor ...

JUST INTRODUCED

f make your s

DEALER WINDOW TRIM KIT (ETR-4426) This easy to set up set of six modular panels (13 x 24 each) can be combined in many ways to fill your oarticular win-dow area. Panels are multi-colored and laminated to heavy-duty corruzated board for long life. Kit also includes 6 L-shaped and 6 straight connecting wires, one ETR-4243 window decal, one ETR-3288 Giant Tube Carton, and instructions with sug-gested arrangements. Your price only \$0.95'





BANNERS (ETR 4427) These bright 4-color un-mounted paper banners (13' x 24 ea.) are an attractive supplement to the Window Trim Kit (ETR-4426). Easily mounted on wall or window, these eye-catching banners will decorate your shop while displaying your services Your price only \$0.25 for set of 4.



ELECTRIC SIGN (ETR-4304) Use this sturdy 3-color plastic and aluminum sign to light-up your front windows or counter. Complete with 40-watt G-E bulb Makes a handy night light, too! Your price now only \$3.95!



WINDDW DECAL (ETR-4308) Easily mounted on win-dow or wall, this 3-color decal helps identify you as a color service expert. Use with ETR-4426 Trim Kit or by itself to dress-up any part of your shop. Only \$0.151



BENCH NOTES

SHORT DAMPER LIFE

This occurs in late Zeniths (16K26, This occurs in late Zeniths (10KZO, 16K33), also many other sets using 6AY3 or 6BA3 dampers. Upon investi-gation, no trouble will be found with the circuit, but the damper won't last more than a year. The only remedy here is to use a heavier tube, such as the 6DW4B, designed for color sets, but directly interchangeable with the 6AY3 and 6BA3.

Dennis C. Smith 9201 Meyers Road Detroit, Mich. 48228

SHOCK ABSORBER

For trucking console TV and heavy stereo units in our station wagon, we protect them from jarring due to bouncing by setting the units on a partially inflated auto inner tube as a cushion.

Henry Mullen 9193 Manor Ave. Cleveland, Ohio 44104

HV INSULATOR

Did you know that the plastic caps that are used on the new coffee containers makes wonderful high voltage insu-lating material. I have cured numerous cases of high voltage flash over by the judicious use of this material.

Fred W. Rivette Rivette Radio & TV Service 120 Percy Street Syracuse 4, N. Y.

NEW GRIP FOR NUTDRIVER

The socket on a nutdriver often gets "stripped." Try cutting the end of the socket off about three-sixteenths of an inch. This gives the socket a new grip. Galen Eggers

Elk Creek, Nebraska 68348

NOTE:

NOTE: Those desiring to have letters published in this column should write the Editor, Techni-Talk, Electronic Components Division. General Electric Company, Owensboro, Kentucky. For each such letter selected for publication you will receive \$10.00 worth of General Electric tubes. In the event of duplicate or similar items, selection will be made by the Editor and his decision will be final. The Company shall have the unlimited right without obligation to publish or otherwise use any idea or suggestion sent to this column. Caution: The ideas and suggestions expressed in this column are those of the individual writers. These ideas and suggestions have not been tried by the General Electric Company and therefore are not endorsed, sponsored or recom-mended. mended.





	VOL. NO.	
AFC Circuits	VOL ING.	Conversion to Larger Picture Tubes
"Horizontal" AFC Circuits	2 2	G-E Model 811, Admiral Model 4H16S G-E Model 809, RCA Model 730TV2
AGC Circuits Addition of A.G.C. to G-E 805 series T and S	2 4	G-E Model 820, Philco Model 48-1001 G-E Model 12C101, Stromberg-Carlson
Correction for Overload "U2" Receivers	10 6	Model TV-12
Video Detector, A.G.C. and Video Amplifier	1 5	G-E Model 802, Capehart-Farnsworth Model 651P
Anti-Static Cleaner and Polish TV Anti-Static Cleaner and Polish ETR-3390	14 4	G-E Model 10C101, RCA Model KRS-20 G-E Model 910, RCA Model 630TS to 14 inch
Audio Test and Repair Bench		G-E Model 815, Motorola Model VF-102
Construction Details	15 2	Motorola Model 12VT16 RCA Model 630TS to 20 inch
Bias Supply for TV		D-C Restoration
Construction Details	12 5	D-C Restoration and Sweep Circuits
Business Builders		
A complete selection of various dealer		FM Stereo Multiplex Tuner Modifications
business aids Business Identification — Items	$ 15 4 \\ 16 1 $	Tuner Modifications
Advertising Post Cards	16 2	Germanium Diodes
Doorknob Hangers, Book Matches and Customer Booklets	16 3	Germanium Diodes in Video Detectors
Outdoor Signs	17 3	Horizontal Circuits
Capacitor Substitution Boxes		D-C Restoration and Sweep Circuits
Construction Details	2 6	Deflection Waveforms and RF Supplies Excessive Width—"M4"
Color Box		Excessive Width — "U2"
Construction Details	6 2	Horizontal AFC Systems Horizontal Deflection Circuits and Kickba
Color TV		Power Supplies
Part I — Color Reproduction	5 6	Horizontal Ĥold — AA and AB Horizontal Jitter — "M4"
Part II — Construction of a Color Box	6 2	Horizontal Retrace Elimination Circuit
Part III — Visible Spectrum and Chromaticity Charts	6 3	Horizontal Sync Unstable — DB Intermittent Horizontal Oscillator—SB Cha
Part IV — Development of Color Signals	6 4	Kill that Retrace — Horizontal
Part V — Color Signal Frequencies and Balanced Modulation	6 5	Replacement Sweep Transformers G-E Horizontal Phase Detector (4 Parts)
Part VI — Vectors	6 6	
Part VII — Development of Chrominance Signal	7 1	How Electronic Components Are Made
Part VIII — Color Signal Phase and		and Tested
Amplitude and Burst Signal Part IX — Gamma Correction, Delay Lines	7 2	Reduce Call-Backs with New G-E 6AX4 Birth of a TV Bulb
and Block Diagram of Transmitter	7 3	How G-E 110° Picture Tubes are Made
Part X — Aperture Mask and Post Acceleration Type Picture Tubes	8 2	How G-E Picture Tube Phosphors are Ma How G-E Receiving Tubes are Tested
Color Receivers		How G-E Semiconductors are Made
Part I — Tuner and Video I-F Amplifiers	9 2	How G-E Service Designed Tubes are Ma How G-E Transistors are Made
Part II — Video Detectors and Video Am-		G-E Tubes are 3 to 4 Times Better
plifiers Block Diagram and Schematic for General Electric "CL" Color Receiver	9 3	New G-E Copper Core Anode Material New G-E 23" Picture Tube
Part III — Burst Gate, Subcarrier Gener-		New G-E Sandwich Cathode
ation, Synchronous Detectors and Chroma Amplifiers	9 5	New G-E Electron Gun No More Loose Top Caps
Part IV — Matrixing Circuits and Aperture	10 1	G-E Develops New Heater Wire
Mask Tube Part V— Mechanical Adjustments on	10 1	How to Build
Aperture Mask Tube	10 2	Bias Supply for TV Servicing
Part VI — Vertical Sweep and Convergence System	10 3	Capacitor Substitution Boxes Color Box
Porta-Color (three parts)	18 1,2,3	Complete Service Shop
Console Phono Service Notes		Picture Tube Tester Resistor Substitution Boxes
Buzzing in RC4330 and RC4530 Series	17 1	SCR and Silicon Rectifier Tester
Hum in RC4100, RC4620/30, RC4660 and RC4850 Series	17 1	Service Bench Speed Control for Portable Electric Drills
Rattle in Console Series with Porta-Fi	17 1	Transistor Radio Power Supply
Trip Failure on VM Changers Velocity Trip Lever Bent on G-E Record	17 2	Transistor Tester HV Rectifier Filament Voltage Tester
Changer	18 3	Stereo/Audio Test and Repair Bench

COMPLETE INDE

Vol. 1, No. 1 through

Vol. 18, No. 4

Winter, 1966

14 14 12 26 85 218 317 13 10	$15 \\ 11 \\ 10 \\ 12 \\ 11 \\ 11 \\ 10 \\ 15 \\ 12 \\ 12 \\ 13 \\ 14 \\ 14$	$2 \\ 18 \\ 11 \\ 4 \\ 18 \\ 17 \\ 2 \\ 11 \\ 14 \\ 15 \\ 15 \\ 15 \\ 15 \\ 15 \\ 15$	$1 \\ 2 \\ 11 \\ 10 \\ 2$	2	14	1	223 3 33 3344	33	3	223
61 56241541326	326263153356261	4 2 4 2 3 3 6 1 5,6 1,2	6 3 3 5 2 4	3	2	6	56 1 2 34 56 1 2	3 4	2	5 6 1

D-C Restoration and Sweep Circuits	1	6
FM Stereo Multiplex Tuner Modifications	14	2
Germanium Diodes Germanium Diodes in Video Detectors	2	3
Horizontal Circuits D-C Restoration and Sweep Circuits Deflection Waveforms and RF Supplies Excessive Width — "M4" Excessive Width — "U2" Horizontal AFC Systems Horizontal Deflection Circuits and Kickback	$1 \\ 2 \\ 11 \\ 10 \\ 2$	6 3 3 5 2
Power Supplies Horizontal Hold — AA and AB Horizontal Jitter — "M4" Horizontal Sync Unstable — DB Intermittent Horizontal Oscillator—SB Chassis Kill that Retrace — Horizontal Replacement Sweep Transformers G-E Horizontal Phase Detector (4 Parts)	$2 \\ 18 \\ 11 \\ 4 \\ 18 \\ 17 \\ 2 \\ 11 \\ 14 \\ 15 \\ 15 \\ 11 \\ 14 \\ 15 \\ 10 \\ 10 \\ 10 \\ 10 \\ 10 \\ 10 \\ 10$	4 2 4 2 3 3 6 1 5,6 1,2
How Electronic Components Are Made and Tested		
Reduce Call-Backs with New G-E 6AX4 Birth of a TV Bulb How G-E 110° Picture Tubes are Made How G-E Picture Tube Phosphors are Made How G-E Semiconductors are Made How G-E Semiconductors are Made How G-E Service Designed Tubes are Made How G-E Transistors are Made G-E Tubes are 3 to 4 Times Better New G-E Copper Core Anode Material New G-E 23" Picture Tube New G-E Sandwich Cathode New G-E Electron Gun No More Loose Top Caps G-E Develops New Heater Wire	$15 \\ 11 \\ 10 \\ 12 \\ 111 \\ 111 \\ 10 \\ 15 \\ 13 \\ 12 \\ 12 \\ 13 \\ 14 \\ 14$	326263153356261
How to Build Bias Supply for TV Servicing Capacitor Substitution Boxes Color Box Complete Service Shop Picture Tube Tester Resistor Substitution Boxes SCR and Silicon Rectifier Tester Service Bench Speed Control for Portable Electric Drills Transistor Radio Power Supply Transistor Tester HV Rectifier Filament Voltage Tester Stereo/Audio Test and Repair Bench	$12 \\ 26 \\ 85 \\ 218 \\ 37 \\ 17 \\ 13 \\ 105 \\ 15 \\ 15 \\ 15 \\ 15 \\ 15 \\ 15 \\ 1$	5624154132612
and a second second second		

	Vor Me		AT
Hum or Buzz	Vol. No.	Subscription Plan "B" ETR-3846 — Includes	Vol. No.
Hum or Buzz in TV Receivers I	11 6	Plan "A" plus Radio Service Guides SCR Manual ETR-3875	18 3 18 3
Hum or Buzz in TV Receivers II Stereo Hum Problem (5 Parts)	$ \begin{array}{ccc} 12 & 1 \\ 11 & 1-5 \end{array} $	TV Service Manual on GE "W" Line	
Sync Buzz — "U-2"	11 1	1961-1962 Receivers ETR-3906 TV Service Manual on GE "X" Line 1 96 3	18 3
testing theod we have a		Receivers ETR-3907	18 3
Indian Head Test Pattern		Hobby Manual ETR-3960	18 3
Tele-Clues No. 181 thru 188	6 3	Entertainment Semiconductor Almanac ETR-4311	18 3
Noise Canceller Circuits		Catalog and Interchangeability Guide for	
'EE", "H", "J" and "O" Receivers	10 5	Service Designed Capacitors ETR-4340 Radio Service Guide ETR-4406 (1963-1965)	18 3 18 3
'G" and "K" Receivers	10 6	TV Service Manual on GE "Y" Line 1964	10 0
'S", "ST", "U" and "U2" Receivers	11 1	Receivers ETR-4411	18 3
Oscilloscopes		Transistor Circuit Trouble-Shooting Course ETR-4423	18 3
A Valuable Service Tool-1	15 4	TV Service Manual on GE "A" Line 1965	
Determining Usability — 2	16 1	Receivers ETR-4491	18 3
Checking Square Wave Response — 3 Calibrating — 4	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	Radio Service Notes	
Use in Troubleshooting — 5		Radio — Fading and Intermittents	13 1
Signal Tracing — 6 Determining Accuracy of Sweep Generator — 7	$ \begin{array}{ccc} 17 & 1 \\ 17 & 2 \end{array} $	Radio — G-E "Šilent Partners" Save Service Time	13 3
Cathode Ray Oscillograph (2 Parts)	2 3,4	Radio — Motorboating in Transistor Radios	12 2
Selecting an oscilloscope for TV servicing	1 3	Radio — Removing Large Components Radio — Repeated Silicon Rectifier Failure	$ 15 1 \\ 15 3 $
Picture Tubes		Radio — C435 and T125 No Audio	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
cliability Improved	15 3	Radio — P115, P165 Loose Tuning Knobs	14 8
pen Heaters Due to Arc-over	7 5	Radio — P675 and P720 Current Readings Radio — P710, P711-A Circuit Revisions	$ \begin{array}{ccc} 10 & 6 \\ 12 & 4 \end{array} $
icture Tube Tester — Construction Details Iew General Electric 21FLP4 Replaces	5 1	Radio — P715, P765 Antenna Support	$ \begin{array}{ccc} 12 & 4 \\ 11 & 5 \end{array} $
13 Popular Type Picture Tubes	13 5	Radio — P715, P765 Intermittents and Motor Boating	18 2
orta-Color TV Picture Tube (three parts)	18 1,2,3	Radio - P715, P765 Loose Leatherette	11 5
rotecting Picture Tube eplacement Guide	$ 14 5 \\ 17 1 $	Radio — P745 — Low Sensitivity Radio — P745 and P750 Circuit Changes	$ \begin{array}{ccc} 11 & 5 \\ 10 & 6 \end{array} $
esting Newer Type Picture Tubes	13 6	Radio — P755 Oscillation and Distortion	11 3
-Inch Picture Tube for TA and TB	18 3	Radio - P755 and P805 Voltage Readings	12 3
Portable Phonograph Service Hints		Radio — P780 Troubleshooting Radio — P820A, P821A, P822A Trouble-	14 4
P-2150 — Distorted Audio	16 4	shooting	14 5
P-2150 — Buzz and Hum	16 4	Radio — P835A, P840A, B and P870A Isolation	15 1
P-2160 — Dead Set	16 4	Radio— P870 Dial Slippage	15 2
Power Tuning		Radio — 925 Spurious Signal Reception Radio — RP1120 and AS2 Tone Improvement	$ \begin{array}{ccc} 16 & 2 \\ 11 & 4 \end{array} $
V — "U-2" Power Tuning Repairs	10 6	Radio — P1820, P1830 Shorted Speaker	17 1
		Radio — T105, C405, 875, 930 Excessive Volume	14 3
Printed Circuits		Radio — T120 Dial Cord Breakage Radio — T120 No AM	$ \begin{array}{ccc} 12 & 1 \\ 11 & 2 \end{array} $
ervicing Procedures and Tools Tracked Boards and Arc-over	$ 11 3 \\ 11 4 $	Radio - T120 No AM on l.f. End of Band	11 1
ervicing and Servicing Aids	11 5	Raster	
ublications for the Service Technician		Visible Without Damper Tube	17 1
ssential Characteristics ETR-15 — Receiving		Receiving Tube	
Tubes, Picture Tubes, Reed Switches,		Popularity Listing	18 2
Photocells and Capacitors	18 3		
icture Tube Replacement Guide ETR-702 ele-Clues in Three-Ring Binder ETR-1095	18 8 18 3	Record Changer Service Hints	10 0
V Service Manual ETR-1765, Vol 1, Years		G-E RD 100 Series — Cycles to off position G-E RD 100 Series — No automatic shut off	$ \begin{array}{ccc} 16 & 3 \\ 16 & 3 \end{array} $
1946-1953 V Service Manual ETR-1766, Vol. 2, Years	18 3	GE Record Changer—Bent Velocity Trip Lever	18 3
1953-1955	18 3	All VM — Changer shuts off All VM — Trip Failure	$ \begin{array}{ccc} 16 & 3 \\ 17 & 2 \end{array} $
V Service Manual ETR-1767, Vol. 3, Years 1955-1957	18 9	CH10 Speed Control	14 1
eceiving Tube Interchangeability Wall Chart	18 3	Repair Support	14 2
ETR-1916	18 3	Remote Control Systems	
echni-Talk Binder ETR-2000 ube Inventory and Order Guide ETR-2162	18 3 18 3	Adjusting Reed Relay Contact Points	14 2
echni-Talk Back Issues ETR-2579 (Vol. 1,		G-É Wireless Remote Control System (6 Parts)	12 1-6
No. 1 thru Latest Issue) and Binder V Service Manual ETR-2892, Vol. 4,	18 3	G-E Sonic Remote Control System (5 Parts)	13 5,6
Years 1958-1960	18 3		14 1,3,4
adio Service Guide ETR-2975 (1946-1961) ransistor Manual ETR-3296	18 3	Replacement of 21AP4 with 21ZP4-B	
01 Tele-Clues ETR-3700	18 3 18 3	Replacement of 21AP4 Metal with 21ZP4-B	
low Lamp Manual ETR-3710	18 3	Aluminized Glass Picture Tube	7 6
adio Service Guide ETR-3733 (1961-1962) V & Phono Subscription Plan "E" ETR-3790	18 3 18 3	Resistor Substitution Boxes	
V & Phono Subscription Plan "F" ETR-3791	10 0	Construction Details	2 5
Includes Plan "E" for current year and	10 0	Retrace Elimination	
previous year	18 3	Horizontal Retrace Elimination Circuit	4 2
ubscription Plan "A" ETR-3845 for Radio			
ubscription Plan "A" ETR-3845 for Radio and Portable Phonograph	18 3	Kill that Retrace — Horizontal Kill that Retrace — Vertical	

Semiconductors	Vol.	No.
New Service-Designed Entertainment Types	18	2
Service Aids Bench Mirror ETR-1275 Capacitor Tab Adjuster ETR-2968 Compactron Sockets ETR-2976 Door Clock Sign, ETR-3826 Experimenter/Hobbyist Kit ETR-4288 Five-In-One Combination Tool, ETR-3910 Fuse and Heater Checker ETR-981A Magnetic Swing-Beam Service Light	17 17 17 17 17 17	21 22 22 22 22 22 22 22
ETR-1593 Multi-Tube Pin Straightener ETR-3200 Paper Bags-2, 4, 10 and 14 Lb. Sizes Picture Tube Pillow ETR-1469 Part Holder, ETR-3851 Pocket Tool, ETR-3594 Printed Circuit Board Cutting Tool, ETR-3896 Rear Control Extension ETR-2089 Safety Glass Puller ETR-1592 Service Call Board ETR-2144 Service Drop Cloth ETR-1021A Soldering Gun Holder ETR-2582 Soldering Iron Holder ETR-2790 Tube and Parts Cabinet, ETR-3803 Tube Puller ETR-1094 Twin-X Wrench Set ETR-752 Wire Stripper ETR-2376	$17 \\ 17 \\ 15 \\ 17 \\ 17 \\ 17 \\ 17 \\ 17 \\ $	*********************
Service Cases Armored Vinyl Covered — Small Size Armored Vinyl Covered — Medium Size Armored Vinyl Covered — Large Size Matched Service Cases Plastic Tool Cases	18 17 17 17 17	1 1 1 1 1
Service Shop Plans A Plan for Success (Complete Service Shop) Make Your Own Service Bench	8 3	4
Signal Generators AM Signal Generator in Place of Cross-Hatch Generator G-E ST-16A Color Alignment Generator I-F Alignment I I-F Alignment II	4 8 1 2	2 6 6 2
Stereo/Audio Test and Repair Bench Construction Details	15	2
Snivets Description and Photos	7	3
<mark>Snow</mark> TV Recei ver Noise	4	1
Sparker Sparker to Check for "Gas" or "Air Leaker"	5	1
<mark>Speakers</mark> TV — Speaker Phasing	11	4
Stereo Hum Problem Description and Correction (6 Parts)	11	1-6
Subscription Plans Radio Plans A and B TV Plans E and F	18 18	4 4
Successful Service Management Dealer Modernization — H. B. Nelson Planning for Success in the Searing	11	3
Planning for Success in the Soaring Sixties — Andrew E. Kimball Profile of the "Boss" — L. M. Robb "Swim — or Sink!" — G. E. Burns	12 11 10	2 6 5
The Interrelation of Large and Small Business — Senator J. Sparkman You and Your Customers —	11	2
W. F. Greenwood Promote Your Business — F. J. Nataly	11 12	4 4 5

	VOL.	No
Small Marketers Aids — A U. S. Government Service	12	6
Friendly Tips at Income Tax Time — V. R. Dahlgren	13	1
Sweep Transformer Replacement TV — "EE" Sweep Transformer Replacement	11	1
Sync Signals and Circuits Synchronizing Pulses and Circuits	2	1
Tape Recorder Threading	17	1
Techni-Talk Index Complete Index of Techni-talk Vol. 1, No. 1 thru Vol. 18, No. 4 — by subjects	18	4
Tele-Clue Index Tele-Clues from Vol. 1, No. 1 — Vol. 12, No. 6 Indexed by Circuit	12	6
Tele-Clues No. 1 thru 8 No. 9 thru 16 No. 17 thru 24 No. 25 thru 32 No. 33 thru 40 No. 41 thru 48 No. 49 thru 56 No. 57 thru 64 No. 65 thru 72 No. 73 thru 80 No. 81 thru 88 No. 89 thru 96 No. 13 thru 104 No. 105 thru 112 No. 13 thru 120 No. 121 thru 128 No. 129 thru 133 No. 124 thru 140 No. 134 thru 140 No. 134 thru 148 No. 163 thru 170 No. 163 thru 170 No. 181 thru 188 No. 181 thru 188 No. 229 thru 235	112222222333334445555556666777900011111122	5612345612345614613456235235513123416
No. 285 thru 295 Tele-Clue Schematics "LX" Chassis "MM" Chassis "M-4" Chassis "M-5" Chassis "M-6" Chassis "MW" Chassis "MX" Chassis "N" Chassis "S" Chassis "S" Chassis "U" Chassis "U" Chassis "U-4" Chassis "U-5" Chassis	13 13 14 8 10 11 12 13 14 7 15 8 8 10 11 12	6 113564551214655
Tele-Tips No. 1 thru 5 No. 6 thru 10 No. 11 thru 15 No. 16 thru 20 No. 21 thru 25 No. 26 thru 30	222222	123456



	VOL. NO.		VOL. NO.
No. 31 thru 35 No. 36 thru 39	3 1	TV Reception	
No. 40 thru 43	2345614634563525	The Antenna (2 Parts) UHF Antenna Installations	$ \begin{array}{ccc} 1 & 1,2 \\ 6 & 4 \end{array} $
No. 44 thru 47 No. 48 thru 51			0 4
No. 52 thru 55	3 6	TV Service Notes	
No. 56 thru 58 No. 59 and 60		Alignment of quadrature grid Apparent Ignition Interference On "U3"	$ \begin{array}{ccc} 16 & 1 \\ 11 & 2 \end{array} $
No. 61	4 6	Chassis Ventilation — "QX"	15 3
No. 63 and 64 No. 65	5 3 5 4	Clock Replacement — DB Color Receiver — Models: 21T500, 21C700 & 1	$ 18 3 \\ 11 5 $
No. 65 thru 67	5 5	Color Generator — Modification for ST-16	16 2
No. 68 and 69 No. 70	$ 5 6 \\ 6 3 $	Color TV Demagnetizing Coil Color TV Service Hints	$ 15 2 \\ 16 3 $
No. 71	6 5	Correction for Overload on "U2"	10 6
No. 72 and 73 No. 74 and 75	$ \begin{array}{ccc} 7 & 2 \\ 7 & 5 \end{array} $	Damage to Semiconductor Power Rectifiers Electrical Safety Test	$ \begin{array}{cccc} 15 & 3 \\ 12 & 2 \end{array} $
No. 76	10 1	Excessive Width — "M4" Sets	11 8
No. 77	10 3	Excessive Width — "U2" Receivers Horizontal Hold — AA and AB	$ \begin{array}{ccc} 10 & 5 \\ 18 & 2 \end{array} $
Test Equipment		Horizontal Jitter in "M4" Receivers	11 4
AM Generator in Place of Cross-Hatch Capacitance-resistance Bridge		Horizontal Pull or Weave — "QX" Horizontal Shrinkage — AY Chassis	$ \begin{array}{ccc} 15 & 3 \\ 16 & 4 \end{array} $
Cathode Ray Oscillograph (2 Parts)	2 3,4	Horizontal Syn. Unstable — DB	18 3
G-E ST-16A Color Alignment Generator Oscilloscope — Use in Servicing (7 parts)		HV Rectifier Failures SB Identifying Dual Diodes	$ 17 3 \\ 13 1 $
osemoscope — ose in berneing (1 paros)	thru	Intermittent Brightness — "CW" Color	$ 15 3 \\ 17 3 $
Signal Generator — 1	17 2 1 6	Intermittent Horizontal Oscillator—SB Chassis Inoperative Fine Tuning—"M6" and "U5"	14 1
Signal Generator — 2		Intermittent Channel Selection "M6"	12 5 18 3
Tube Tester Vacuum Tube Vol tmeter	$ \begin{array}{ccc} 2 & 2 \\ 1 & 2 \\ 1 & 5 \end{array} $	Neon Bulb Failure — CB Phasing on 2 and 3-Speaker Models	10 3
	* 0	Pincushioning Correction Power Tuning Repairs — "U2" Receivers	18 3 10 6
Transistors		Protecting Picture Tube	14 5
How to Make a Transistor Tester Listing of Entertainment Types	$ \begin{array}{ccc} 10 & 6 \\ 16 & 3 \end{array} $	Production Changes — "MW" Removal of the Metal Back on "M4"	$\begin{array}{c} 16\\ 1\\ 1\\ 2\\ 3\\ 8\\ 5\\ 2\\ 2\\ 3\\ 6\\ 5\\ 2\\ 3\\ 5\\ 2\\ 3\\ 5\\ 2\\ 4\\ 8\\ 4\\ 3\\ 8\\ 1\\ 3\\ 8\\ 1\\ 5\\ 3\\ 1\\ 5\\ 3\\ 4\\ 3\\ 6\\ 5\\ 1\\ 2\\ 4\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\ 1\\$
Power Supply	13 2	Removing Scratches and Static Electricity	14 4
Transistor Theory	8 1	Replacement Sweep Transformers Replacing Compactron Sockets on	11 1
Transistor Tester		Etched Circuit Boards	17 1
G-E Transistor Tester How to Make a Transistor Tester		Rolling Bright Line — "CX" Color Servicing the "M6" Contrast Control Circuit	$ 15 3 \\ 13 2 $
Tube Testers		Slippage in Fine Tuning Control	11 3
How to Get the Most Out of Your Test Equip-		Special Components in TV Receivers Testing Horizontal Phase Detection Diodes	$ 12 4 \\ 14 3 $
ment — Tube Tester	1 2	Transistorized UHF Tuner — Intermittent	16 1
Tuners		Operation Troubleshooting the "DB"	17 2
G-E Model FA-10 and FA-12 Hi-Fi Tuner	11 3	Vertical Retrace Lines — AY Vertical Sync Buzz Trouble — "U2" Chassis	$ 18 2 \\ 11 6 $
The G-E UHF 103 Tuner (2 Parts) The Head-End (2 Parts)	$ 5 3,4 \\ 1 3,4 $	6CD6 Horizontal Output Tube Failures	12 3
UHF Converter or Tuners	5 2	6GH8 Replaces 6EA8 in Remote Receivers	12 6
Servicing TV Tuners (5 Parts)	$ \begin{array}{r} 12 & 6 \\ 13 1 - 4, 6 \end{array} $	TV Signal Description	
TV Antennas		Synchronizing Pulses and Circuits	2 1
Television Reception (2 Parts)	1 1,2	TV Sound Systems	
UHF Antennas UHF Antenna Installations	$ \begin{array}{ccc} 1 & 1,2 \\ 5 & 2 \\ 6 & 4 \end{array} $	Delta Sound System Repair of Ratio Detector Transformers	10 3 10 5
	0 4		10 0
TV Circuit Description D-C Restoration	1 0	UHF Reception	
Deflection Circuit Waveforms and RF	1 6	UHF Antenna Installations	6 4
Power Supplies Horizontal AFC Systems		Vertical Circuits	
Horizontal Deflection Circuits and Kickback		Kill that retrace — Vertical Vertical Sweep Circuits	1 4 1 6
Power Supplies Synchronizing Pulses and Circuits	$ \begin{array}{ccc} 2 & 4 \\ 2 & 1 \end{array} $		
The Head-End (2 Parts)	1 3,4	Video Amplifiers Video Detector, A.G.C. and Video Amplifier	1 5
Video Detector, A.G.C. and Video Amplifier Vertical Sweep Circuits			1 0
TV Picture Tubes		Video Detectors Germanium Diodes in Video Detector	2 2
Part I — Phosphor Specifications and Implosions	4 4	Video Detector, A.G.C. and Video Amplifier	$ \begin{array}{ccc} 2 & 3 \\ 1 & 5 \end{array} $
Part II — Electron Gun and Gun Defects Part III — Gun Defects continued and	4 5	What's Wrong with This Picture?	
Cathode Images	4 6	What's Wrong With This Picture?	11 2,3,4
Part IV — Construction of a Picture Tube Tester	5 1	In the second	
Open Heaters Due to Arc-Over	$ 5 1 \\ 7 5 $	Copies of all issues are still available. If you are m	
Replacement of 21AP4 Metal with 21ZP4-B Aluminized Glass Picture Tube	76	copies and cannot obtain them from your distrib ten cents for any one issue and five cents for each	utor, send
TV Receiver Noise or Interference		issue to: Techni-Talk Cashier, General Electric Con	pany, 316
TV Receiver Noise	4 1	E. Ninth Street, Owensboro, Kentucky 42301. A co of all back issues in Techni-Talk binder including Vo	mplete set pl. 1, No. 1
TV — "U-3" Apparent Ignition Interference	11 2	through latest issue can be ordered as ETR-2579	for \$6.25.

1967 SUBSCRIPTION PLANS

TELEVISION RENEWAL PLAN E \$10.50, ETR-3790

Factory Service Manual Coverage for Color and Monochrome TV • Stereo Theater Latest Solid-State TV Circuits Console Phonographs • AM-FM-FM Stereo Tuners **Record Changers • Porta-Fi System • Tape Recorders** Video Tape Recorders • Stereo Library **Built-In Electronic Systems**

Includes ---- Binders for TV and Audio Service Manuals

GENERAL CELECTRIC SERVICE INFORMATION Service Talk

YOU WILL RECEIVE . . .

- Up-to-date Parts Price Listings
- "Service Talk"
- "Techni-Talk"
- "Audio Notes"
- **Servicing Hints**
- **Alignment Charts and Waveforms**
- **Replacement Parts List**
- Schematic Diagrams
- **Circuit Board Layouts**

Exploded Views **PLAN F \$14.50, ETR-3791** FOR NEW SUBSCRIBERS

1. Includes Plan E for 1967

- 2. PLUS TV Service Manuals and Binder **Covering All Current ("C" LINE) Models**
- 3. PLUS All Console Phonograph, Tuner, Tape Recorder & Record Changer Coverage for 1966

____ Use Order Coupon Below _

ORDER COUPON

Order from your local G. E. electronic components distributor or mail this form to:

General Electric Company Department "B" 3800 N. Milwaukee Ave. Chicago, Ill. 60641

Drice

Enclosed is money order or check payable to General Electric Company for:

Quantity

Quantity	Frice
Plan A for 1967, ETR-3845\$ 6.5	50
Plan B for 1967, ETR-3846	0
Plan E for 1967, ETR-3790	50
Plan F for 1967, ETR-3791	60
ETR-2975 Radio Service Guide 1946-1961 1.9	5
ETR-3733 Radio Service Guide 1961-1963 1.4	
ETR-4406 Radio Service Guide 1963-1965	
	5
ETR-1290 Sign-A-Rama	/5
ETR-1290-1 Šign-A-Rama—Single Face 106.2	5
ETR-1291 Illuminated Clock	5
	5
ETR-4243 Window Decal	25
ETR-4288 Experimenter/Hobbyist Kit	8
	5
ETR-4308 Window Decal	5
ETR-4426 Dealer Window Trim Kit	5
ETR-4427 Banners (set of four)	5
ETR-4500 Fire Extinguisher	5
ETR-2579 Techni-Talk Back Issues (Vol. 1 No. 1 thru Latest	
Issue) and binder	5
(Include applicable state and local tax) \$	\$
	-
NAME	
STREET ADDRESS	
CITY, STATE and ZIP CODE	•••••

(Please Print)

RADIO **PLAN A \$6.50** ETR-3845



These plans provide you with complete information on GE RADIOS, SHOW'N TELL, PORTABLE PHONOS, POR-TABLE TAPE RECORDERS, IN-TERCOMS and CITIZEN'S BAND TRANSCEIVERS. Subscription runs from January-December 1967. You will receive every 1967 manual, regardless of when you subscribe during 1967. Plan B will include all 1967 manuals not included in the 1965-1967 Radio Service Guide.

Plan A Includes

1. SERVICE MANUALS

Keep completely current with service information on the latest radios, portable phonos, portable tape recorders, intercoms, show'n tell, and citizen's band transceivers as they go into production. Each manual contains all necessary servicing data, such as schematics, wiring dia-grams, alignment procedures, electrical specifications and parts lists with prices.

2. REPLACEMENT PARTS CATALOG

You receive up-to-date parts listings and prices of all radio, portable phono, portable tape recorder, show'n tell, intercom and citizen band transceiver replacement parts. You will also receive all appropriate interchangeability information on out-of-stock parts.

PLAN B \$14.50 ETR-3846 **Plan B Includes**

1. PLAN A

2. FOUR RADIO SERVICE GUIDES

- In four volumes, you will have at your fingertips, a wealth of infor-mation covering all GE radios man-ufactured from 1946 to 1967. In ad-dition to fully detailed schematics, each guide includes part lists and a special picture-guide section to assist you in making positive setidentification when the model number is unknown.
- ETR-2975 Radio Service Guide
- \$1.95 1946-61 ETR-3733 Radio Service Guide
- 1961-63 1.45 ETR-4406 Radio Service Guide
- 1963-65 2.95
- ETR-4529 Radio Service Guide 1965-67 3.95

Radio Service Guides can be ordered separately. Ask your distributor or use Order Coupon on this page.

7



LEADERSHIP IN ELECTRONICS! LEADERSHIP IN SERVICE AIDS . . . and here are more GE-FIRSTS

B 1

B 2

C 1

C 2

11

S 1

S 2

SCR

Encl

ETR-

NEW FIRE EXTINGUISHER ETR-4500



- Effective against all types of fires grease, gasoline and electrical.
- Chemical contents is an electrical "nonconductor." It won't "short out" line circuits.
- Small enough to carry in service case.
- Economical enough to have one in shop, home, car and service truck.
- Needs no inspection or recharging does not corrode or deteriorate.
- Guaranteed for 20 years.
- Effectiveness of chemical makes it possible to extinguish a fire very quickly — as fast as three seconds reducing fire damage.
- To operate turn extinguisher upside down, then point nozzle at BASE of flame and turn valve ¹/₄ turn to left.

Ask your distributor for the new Fire Extinguisher, ETR-4500. If he is unable to supply you use coupon on page 7. Price is only \$3.95 for this fire protection. Continued from page 1 HOW TO BUILD AN SCR AND SILICON RECTIFIER TESTER

the PUSH TO TEST button will light the OK lamp if both batteries are good. However, if the lamp does not light, a voltmeter or battery tester will be required to find which battery is bad.

PARTS LIST

	67 1/2-volt battery (Eveready No.
	467 or equivalent)
	3-volt battery (Two pen-lite cells
	in series or equivalent)
& 4	0.01 uf, 400-volt capacitor (G-E
	MPC-4S1)
& 3	0.1 uf, 200-volt capacitor (G-E
	MAL-2P1)
	#49 panel lamp
8.2	4.7K, 1 watt resistor
	100 ohm potentiometer
	22K, 1 watt resistor
& 7	100K, 1 watt resistor
	680 ohm, 1 watt resistor
	1K, 1 watt resistor
	Four-pole, five-position, non-short-
	ing rotary switch (Centralab
	1415 or equivalent)
	Three-pole, push button switch
	(Switchcraft FF1009 or equivalent)
1	GE-X5
osure	Bud CU-2108-A, 3" x 5" x 7"
	Minibox or equivalent
4288	Experimenter/Hobbyist Kit (see
	coupon on page 7)
el lamn	socket pointer knob three hanges

Panel lamp socket, pointer knob, three banana jacks, test leads, and misc. screws and nuts.



Vol. 18, No. 4 W	inter, 1966
In this issue:	Page
How To Build An SCR and Silic	on
Rectifier Tester	1
Dress-up Your Store	2
Bench Notes	2
Complete Index of Techni-Talk,	Vol. 1,
No. 1 through Vol. 18, No.	
Subscription Plans	
Radio Plans A and B	7
TV Plans E and F	7

Techni-talk on AM, FM, TY Servicing, published quarterly by ELECTRONIC COMPONENTS DIVISION, GENERAL ELECTRIC COMPANY, OWENSBORO, KY. In Canada: Canadian General Electric Co., Ltd., 189 Dufferin St., Toronto 3, Ontario. R. G. Kempton, Editor. Copyright 1967 by General Electric Company.



NOTE: The disclosure of any information herein conveys no license under any General Electric patent and, in the absence of an express written agreement to the contrary, the General Electric Company assumes no liability for patent infringement (or any other liability) arising out of use of such information by others. GENERAL CISTRIBUTION O

ENERAL 🍪 ELE

SCHENECTADY, NEW YOR;

Mr. Robert L. Drake Ray Supply Co. 13 Sailly Ave. Plattsburg, N. Y.

ET-100-12

Form 3547 Requested

This copy of **Techni-talk** comes to you through the courtesy of your General Electric tube distributor.

