





FEATURES

• Now available in 6 wattage ratings • Metallic resistive film accurately controlled and applied to special high quality ceramic cores • Designed to surpass characteristic A of specification MIL-R-10509B • Low noise level independent of range • Voltage coefficient can be disregarded

Here are molded metal film resistors that set new standards of performance—units that will withstand full load at 125° C. ambient to zero at 175° C. In addition to high initial accuracy, these new MIL type units combine a stability on load and a low, controlled temperature coefficient never before available in film resistors. They also provide low inductance and shunt capacitance plus excellent high frequency characteristics.

> Insulated Composition Resistors • Deposited and Boron Carbon Precistors • Power Resistors • Voltmeter Multipliers • Ultra HF and Hi-Voltage Resistors

Wherever the Circuit Says

Low Wattage Wire Wounds • Resistance Strips and Discs • Selenium Rectifiers and Diodes • Hermetic Sealing Terminals • Insulated Chokes • Precision Wire Wounds

Potentiometers

Small in size and weight, IRC precision metal film resistors can replace precision wire wound resistors in many applications. They are available in five temperature coefficient spans for maintaining or controlling resistance over wide temperature ranges. They can be used where high stability must be obtained under difficult load and humidity conditions. You'll also want to investigate them for high frequency applications. Send for complete details.

1 Watt

2 Watts



SEND TODAY FOR IRC CATALOG B-3a INTERNATIONAL RESISTANCE CO. Dept. 264, 401 N. Broad St., Philadelphia 8, Pa.; In Canada: International Resistance Co., Ltd., Toronto, Licensee CIRCLE 1 ON READER-SERVICE CARD FOR MORE INFORMATION

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Subscription rate for non-qualified subscribers \$12.00 for 1 year only.

Hayden Publishing Company, Inc. 19 East 62nd Street New York 21, New York



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ELECTRONIC DESIGN is published semi-monthly by Hayden Publishing Company, Inc., 19 E. 62nd Street, New York 21, N. Y., T. Richard Gascoigne, President; James 5. Mulholland Jr., Vice-President & Treasurer and David B. Landis, Secretary. Printed at Hildreth Press, Bristol, Conn. Acceptance under section 34.64 P. L. & R. authorized. Copyrighted 1957 Hayden Publishing Company, Inc. 30,000 Copies this issue.



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weapons

see ...

these

but only when components are reliable

Modern fire control and gun direction equipment must depend completely on the reliability of hundreds of components. The products of G-V Controls Inc. have been adopted by the major manufacturers of this vital equipment and have proven themselves by a long record of dependable performance.

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with all the reliability specified, including heater cycling life test; 100 hour survival rate life test; 500 hour intermittent high temperature life test; — and with the desirable performance characteristics of its prototype, the miniature CK5755.

> **Developed for Bell Telephone Laboratories** under Army Ordnance Contract.

Featuring:

CK6832

Gm

1b

26

1050 µmhos

0.8 mAdc

UNIQUE ELECTRICAL STABILITY ... 12 mVdc, max.

The grid to grid unbalance voltage resulting from a reduction of heater voltage from 6.3 to 5.9 volts

UNIQUE MECHANICAL STABILITY ... 20 mVac, max.

The grid to grid unbalance voltage resulting from six repeated shocks having an acceleration of several hundred G

CLOSE BALANCE

Output of each section resulting from vibration at 40 cps, 15 G



CIRCLE 3 ON READER SERVICE CARD FOR MORE INFORMATION

Editorial

A Problem Is Ventilated

The staggering cost of electronic repairs in the field emphasizes the vital importance of reliability in original equipment design. More often than not, troubles are traced to overheating. This has accentuated the need for better thermal design.

Authorities in the field of thermal design are in complete agreement on one score. The electronic design engineer is woefully inattentive to thermal aspects of his design." The usual practice, it seems, is to complete a design, complete the chassis layout, then, observing an unoccupied corner of the chassis, comment: "I guess we can put a fan there."

This situation, exaggerated perhaps, is nevertheless representative. The literature abounds in theoretical approaches to thermal problems. The electronic design engineer has little enough time, and sometimes inadequate background, to permit himself the luxury of an intensive study of thermal design.

In answer to the need for basic, practical design information, this issue of ELECTRONIC DESIGN is devoted principally to the problems of cooling electronic equipment. We have assembled a variety of articles to present a many-sided picture of the cooling problem, and approaches to its solution.

In A New Evaporative Cooling Technique, Mr. Berner discusses a method employing two old techniques to form a new approach. The evaporative technique is, in itself, not new. It is well known that equipment can reject a great deal of heat in boiling water. Normally, components are immersed directly in the water. This, unfortunately, raises problems of corrosion, insulation and dielectue losses. The use of good, thermal conductive paths from heat source to sink is also not new. The combination of the two techniques in this application is rather novel and appears to operate admirably

Mr. Giesecke, in *Motor Design for Fans and Blowers*, airs out an aspect of the cooling problem, too often left to the end of a system layout.

In a comprehensive analysis, Mr. Hathaway discusses four basic design approaches employing air as a cooling medium. His *Designing Cooling Systems for Airborne Electronic Equipment* is directed toward a situation where overcooling is almost us serious a problem as undercooling, involving, as it does, enormous penalties for excess weight.

In addition to these and other cooling stories, ELECTRONIC DESIGN is presenting a special section in this issue, devoted exclusively to cooling electronic equipment. You may obtain a free reprint of the entire section if you circle 491 on the Reader Service Card.—GR

Engineering Review

For more information on developments described in "Engineering Review," write directly to the address given in the individual item.



This electrolyte tank when connected to a computer, yields information on the operation of nuclear reactors.

Electrolytic Analog Computer

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Measurement of electric currents and voltages in a tank of electrolytic liquid provides information on the internal conditions of experimental nuclear devices at the Pratt and Whitney Aircraft Division of the United Aircraft Corp., Dayton, Ohio.

This electrolytic analog computer designed by the Nuclear Development Corp. of America, White Plains, N.Y., solves the formidable problems by setting up an analogous situation, in which the measurement of electric current and voltage in an electrolyte are comparable to the conditions of heat flow and temperature in corresponding locations of a nuclear reactor.

The plexiglass tank containing the electrolyte is three by five feet by three inches deep. Readings are taken by means of 1500 electrodes inserted into the solution.

Varicap, Variable Capacitor

This tiny electronic component, the size of a teardrop, has special characteristics necessary for effective operation as a voltage variable capacitor. Varicap, produced by Pacific Semiconductors Inc., Culver City, California, has no filament to heat, and has no moving parts ,as does the reactance tube and the variable capacitor which this device is capable of replacing.

The unit weighs less than a gram, is a highly rugged device, and operates reliably from -65 to +150 C. For FM transmission and reception, the miniaturization factor is extremely important, as it allows the production of light weight devices of greater adaptability and reliability. In television manufacture, it is possible through the use of this capacitor, to eliminate the fine tuning control. In color television, the incorporation of this device into the circuitry, will permit automatic observation and maintenance of color fidelity.

ELECTRONIC DESIGN will carry a complete technical article on this device in the next issue.



The tiny Varicap unit shown on the right has replaced the tuning capacitor in an experimental standard broadcast receiver. It has also replaced an afc vacuum tube circuit in an fm tuner.



Remote Welding of Radioisotope Capsules

A new welding unit for sealing highly radioactive materials in stainless steel capsules was recently placed in operation at Oak Ridge National Laboratory, Oak Ridge, Tennessee. The unit is remotely operated and uses an inert gas shielded arc welding torch.

Radioactive materials such as cesium-137, iridium-192, and cobalt-60, in multi-curie quantities, have been prepared in capsule form by the Radioisotope Department at the Laboratory for some time, using such sealing methods as soldering and gasketing. However, numerous requests for radioactive sources to be used in high-temperature operations or in corrosive solutions necessitated the use of welded stainless steel jackets which would tolerate these conditions.

The welding equipment manufactured by Union Carbide Nuclear Co., 30 East 42nd St., New York, N.Y. consists of two portable units, a power supply unit, and a remotely-operated assembly. The welding unit is of conventional design and includes a welding machine, control panel, and motorized amperage control.

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Broad Temperature Range elastomers for LORD bonded rubber mountings



BROAD TEMPERATURE RANGE — Transmissibility curves for LORD Mounting with new type BTR elastomer indicate that temperature extremes produce minimum change in physical properties. Transmissibility at resonance is three or less at 68 F. or lower temperatures, and 3.5 or less at 300°F.

A new type Broad Temperature Range elastomer with resistance to temperature extremes is now available from LORD Manufacturing Co.

This new material is used in performanceproved LORD mounting designs to assure superior vibration isolation under severe environmental conditions. It is resistant to oil and ozone, and functions efficiently in temperature ranges from -65° F. to 300°F. Its proven mechanical properties include high tensile strength, high tear resistance, and good flex life. The hysteresis characteristic of the material eliminates the need for auxiliary dampers, which generate harmonics destructive to mounted equipment.

For further information on this new elastomer, contact your nearest LORD field engineer or the Home Office, Erie, Pa.



CIRCLE 4 ON READER-SERVICE CARD FOR MORE INFORMATION

Engineering Review

Machine Tells If Heart Is Still Beating

Vital information on the condition of the heart of an unconscious, pulseless person is made immediately available by an electrical monitoring device presented before the fall general meeting of the AIEE in Chicago.

The device was described as a cardiac monitor and is portable, battery-operated, inexpensive, explosion proof, and uses transistors. This monitor is used in aiding in the detection of stoppage of the heart, fibrillation or quivering of the heart, and collapse of that organ.

Diagnosing of the condition of an unconscious, pulseless patient, resulting from disease, accident or drugs, is difficult. Serious brain damage or death will result if the heart does not resume normal beating within four minutes, and death is almost certain over 12 minutes. Attempts to restart the heart by making incision in the chest and massaging the vessel, or using defibrillators or pacemakers, may be futile unless there is a correct diagnosis of the heart condition.

The cardiac monitor will give a continuous, instantaneous, visual monitoring of the rate and rhythm of the heart, indicating its condition and serving as a guide to attending physicians.

Designing for Maintainability

A comparison of British and American maintenance procedures indicates that the British "probably" give more attention to maintainability in their designs of electronic equipment than di American designers.

In a paper concerning "British and America Maintenance Techniques" by Milton V. Ratynski delivered at the Military Electronics Convention in Washington, it was contended that "any survey of American equipment design will reveal many mon 'trick' and 'marginal' type circuits than British de signers would dare to use. American designers seem to delight in using only the latest . . . in components and circuitry, often at the cost of stability, re liability, or maintainability."

Since equipment design has a great influence test equipment used and needed in field maintenance, often sufficient test equipment is not uvait able in the field for proper maintenance. "Almost every time a new electronic equipment arrives, a also needs a new or different set to maintain a properly . . . literally dozens of different test set differ only slightly in characteristics but are not generally interchangeable."

CIRCLE 5 ON READER-SERVICE CARD







Relationship between reliability and maintainability of past, present and future electronic equipment.

One suggestion to increase equipment maintainability is to establish rigid standards for readily controlled design factors including input impedances to chassis or sub-chassis and voltage and signal level at test points, perhaps by utilizing standardized equipment modules.

When designing from a maintainability viewpoint, the inherent conflict between this and the reliability approach is a major consideration. If equipment could be made 100 per cent reliable, maintainability would naturally be of no importance. If this is not attainable, however, prediction of component function would be the next best thing. Prediction is still not possible so that it is still necessary to strive for a compromise in design.

In addition to poor design, Mr. Ratynski, who is Chief of the General Engineering Lab. at Rome Air Development Center in N. Y., cited wasted effort in the performance of unnecessary functions as a primary drawback in present field maintenance procedures. Existing procedures require that specific actions be performed at predetermined times without regard to the condition of the electronic equipment. Often the testing apparatus does not give the same test as does the circuit in which the equipment is operated, resulting in the rejection of materials which are actually better than the new ones. Sampling tests of discarded tubes have shown as much as thirty-five per cent to be functional.

Eight design techniques were recommended by Mr. Ratynski to increase maintainability, including: built-in test equipment; overall self-checking devices and systems to offset present point-by-point checking procedures; built-in indicators to immediately show whether a circuit or sub-circuit or even major components are operating; the use of throwaway equipment; standard circuits; standard equipment modules; failure prediction; and human engineering to permit the equipment to be maintained by the technician who is in the field rather than the technician who is supposed to be in the field.

CIRCLE 5 ON READER-SERVICE CARD

How to Save Man Days in Research and Testing Involving Transients - No.2 of a series





Ask to see the MEMO-SCOPE Oscilloscope in action. A Hughes representative will arrange an on-the-job demonstration - at your convenience. Make your request to:

HUGHES PRODUCTS, MEMO-SCOPE Oscilloscope International Airport Station, Los Angeles 45, California

If you're engaged in watching transients, the profitwatchers may be watching you. Because transient study on conventional scopes can waste time, effort and re-search dollars. Inability to "capture" traces need never happen to you.

SOLUTION: The happy answer is the new Hughes MEMO-SCOPE® Storage Type Oscilloscope. A transient recorder with a memory, it can capture and retain single or successive writings for an infinite length of time or until intentionally erased. Any number of elusive wave forms may be instantly "frozen" in brilliant display for study or photography at leisure. The savings to you are self-evident.

HUGHES MEMO-SCOPE OSCILLOSCOPE

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Trademark Hughes Aircraft Company

STORAGE TUBE

5-inch diameter Memotron® Direct Display Cathode Ray Storage Tube. Writing speed for storage: 125,000 inches per second. The optional Speed Enhancement Feature multi-plies writing speed approximately four times.

MAIN VERTICAL DEFLECTION AMPLIFIER Frequency Response: DC to 700 KC down 3 db at 700 KC. MAIN HORIZONTAL DEFLECTION AMPLIFIER

Frequency Response: DC to 250 KC down 3 db within that range.

PRODUCTS

Sensitivity: 0.5 volts to 50 volts per division continuously adjustable Input Impedance: 1 megohm shunted by 50 $_{\mu\mu}$ f.

Creating a new world with ELECTRONICS

CIRCLE 6 ON READER-SERVICE CARD FOR MORE INFORMATION

7



PORTABLE MODEL



PROTECTIVE CONDUIT CASE

0 to 99999.9 minutes or hours.

Operating temperature range—now from -67 F to 150 F-has been widened to increase possible uses, lengthen meter life.

or where a permanent mounting is not desirable. Protective conduit case is easily installed, helps protect against moisture. For details, see Bulletin GEA-6710.

Now—G-E silicon cells with either polarity simplify equipment design

New high-power silicon rectifiers made by General Electric are now available with either positive or negative base, to simplify your design of power supply equipment. You can now use the negative and or positive busbar for a combination heat sink, current conductor, and mechanical support for the cells. Construction of stacked assemblies is also simplified.

Large flexible take-off leads are used to increase the effectiveness of heat transfer from the cell. Axial or radial flexible leads are provided according to the particular application.

Hermetically sealed General Electric silicon component rectifiers are available in all voltage ratings up to 350 PIV. Low forward-voltage drop and efficient thermal package permit current ratings up to 140 amperes. For more information, check Bulletin GEC-1470.



HERMETICALLY SEALED silicon cell shown above is mounted on a standard $\frac{1}{2}$ -20 stud for mounting on a plate-type heat sink. Cell can also be furnished on a 1/4-in. pipe thread stud for other types of heat sinks, including liquid-cooled busbars,

ACTUAL-SIZE VIEW of G-E silicon rectifier cell shows the hermetically sealed silicon wafer. This construction has been performance-tested for 4 years in G-E high-power germanium rectifier equipment totalling over 55,000 kw.



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STEEL

CERAMIC

BRAZED STEEL

CERAMIC BOND

COPPER

CONTACT

WELDED SEAM

SILICON WAFER

GENERAL ELECTRIC COMPONENTS FOR ELECTRONIC MANUFACTURERS

At half the cost of metal-clad tubular capacitors— Subminiature molded PVZ* capacitors operate from - 55C to + 125C

Critical space and temperature problems in electronic design can be solved with less effort and at far less cost with the help of General Electric's molded PVZ paper tubular capacitors. Now immediately available, these capacitors are priced at less than half the cost of comparable metal-clad tubulars. Subminiature units are designed for a minimum of one year's life at rated voltage and 125C operation.

MEETING EXACTING CIRCUIT NEEDS

These molded PVZ capacitors meet the performance requirements of Characteristic "E" for MIL-C-91A, and at the present time are being widely used in computers, missiles, and other high-grade military and commercial electronic equipment. PVZ paper tubular capacitors are impregnated with a high-temperature organic resin and feature extended foil construction throughout. The solid capacitor rolls are contained "Irade-mark of General Electric Company. in a mineral-filled phenolic plastic case. Completely solid after molding, the unit offers high lead strength and excellent resistance to shock, vibration and moisture because of the high-grade case material and controlled molding techniques.

RATINGS COVER WIDE RANGE

General Electric PVZ capacitors are supplied in 100, 200, 300, and 400 volt ratings. Microfarad values range from .00047 to .15 uf at 100 volts; .00047 to .1 uf at 200 volts; .00047 to .068 uf at 300 volts; and .00047 to .022 uf at 400 volts. Units are available with $\pm 20\%$, $\pm 10\%$ and $\pm 5\%$ tolerances. Nine different sizes are offered, ranging from .175 inch diameter by .625 inch long to .375 inch diameter by 1.0625 inches long. Microfarads, volts, and capacitances are indicated by a convenient color code. See Bulletin GEC-1452, listed below.



CUTAWAY VIEW OF PVZ capacitor shows its insulated body and solid impregnant. These features provide resistance to shock, moisture.



SPACE-SAVING, subminiature PVZ capacitors range in size from .175 inch diameter by .625 inch long to .375 inch diameter by 1.0625 inches long.

High power, extra-fast response are combined in space-saving d-c motor-tachometer unit

Small size, great power and fast response are the outstanding features of this General Electric d-c motor-tachometer unit. It is readily applicable to practically any servo system. An example of its use is the driving of a ground radar antenna in a missile guidance system.

Model shown is less than 15 inches long and only 5.16 inches in diameter—yet it packs 2.2 hp at 5500 rpm, 200 volts d-c, with Class B insulation. Motor reaches 63 per cent of rated speed in only .014 seconds from standstill. When blower-cooled by the customer, it delivers 2.65 lb-ft of torque over the entire speed range from standstill to 4500 rpm. Stall torque is 10 lb-ft. Motor is made in two frame sizes, operates at any angle, and uses any d-c control power supply. For more information, check your nearest Apparatus Sales Office.

page 1	GENERAL ELECTRIC COMPANY, APPARATUS SALES DIVISION, SECTION A667-38, SCHENECTADY 5, NEW YORK
	Please send me the following: $$ for reference only \times for planning an immediate project
	GEA-6710 Time meters GEC-1452 Molded tubular GEC-1470 High-current silicon rectifiers
	For more information on other products, contact your nearest G-E Apparatus Sales Office.
	NAME
	COMPANY
	CITYSTATE

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Engineering Review

Machine Takes Own Orders

An automatic assembly machine which takes orders from itself has been developed for use in automatically fastening components onto printed circuit panels before they are inserted into computers and other electronic equipment. When a change in the layout and componentry of a panel is called for, the machine gets instructions from punched cards and then automatically resets itself for the new assignment. Assembly speed is reportedly over ten times faster than is possible by manual methods and a more uniform product can be obtained.

The system was built by IBM and is being used at the Poughkeepsie facility. It is capable of inserting one component every second and one-half. A proposed market version of the system is a one-asecond machine. Key to successful design and operation was the decision to standardize many characteristics of printed panels as well as dimensions of electronic components. Now, for example, all components are packaged in one of two ranges of size regardless of their individual characteristics.

Components are grouped according to their electrical values, mounted on masking tape belts, and wound on cut-off reels, much in the same way that machine gun bullets are loaded in drums. Several thousand components are stored on each reel. The system has a capacity of twenty reels, although it can be expanded to accommodate many times that number if necessary. The reels are set in place on the selection rack and the lead-taped components are fed into cut-off stations.

In order to attach a component on a printed panel, three instructions must be provided simultaneously by the system's card reader. Two columns of a punched card contain the three instructions needed to insert any one component. The first tells the device which one of twenty different stored components to select, cut-off from its reel, and deliver to the insertion system. The second and third instructions position the panel so that the selected holes are accurately aligned under the insertion mechanism. When all three instructions have been obeyed, the insertion system automatically inserts the selected component and staples it to the panel. This process continues repeatedly until all instructions have been followed and the printed panel is completely assembled.

The system will accommodate any size panel up to 10 in. sq and will operate to accuracies of better than 0.002 in. A two-directional servo system, which performs the positioning operation, can locate the panel to receive a component at any intersect of a 0.05 in. grid.

NOW: available on as

For engineering evaluation of thermistor and varistor characteristics, you can now obtain any of 37 individual test kits, each containing six pieces. The minimum quantity per order is three kits. Shipment will be made postpaid to any destination in the United States and Canada.

Globar THERMISTORS

To evaluate thermistor circuit applications for :

1. Temperature compensation.

Time delay.
 Temperature sensing and control.

Test Kit		Body Size		R at 25	°c	Nom. Temp.	Max. Watt	Deter	
No.	Type	Length	Dia.	<u>+</u> 20%		"B" Constant	at 40° C	Price	
T-1	997F	19/64**	7/6411	40	ohms	1500	0.25	\$3.95	
T-2	997F	19/64''	7/64"	220	ohms	1750	0.25	3.95	
T-3	997F	19/64''	7/64"	10000	ohms	1950	0.25	3.95	
T-4	763F	5/8"	1/32"	5	ohms	1200	0.5	3.70	
T-5	763F	5/8"	7/32"	10	ohms	1400	0.5	3.70	
T-6	763F	5/8"	1/32''	15	ohms	1500	0.5	3.70	
T-7	763F	5/1"	1/32''	20	ohms	1500	0.5	3.70	
T-8	763F	5/8"	7/32''	120	ohms	1700	0.5	3.70	
T-9	763F	5/8"	1/32"	1000	ohms	1800	0.5	3.70	
T-10	763F	5/8"	7/32''	10000	ohms	2100	0.5	3.70	
T-11	763F	5/8"	1/32''	120000	ohms	2150	0.5	3.70	
T-12	763F	5/811	7/32''	330000	ohms	2150	0.5	3.70	
T-13	416H	16"	3/6"	1200	ohms	3800	0.5	3.95	
T-14	479H	1/8"	1/2"	1000	ohms	3800	1.5	3.95	
T-15	373H Metallized Faces Only	1/8"	³ ⁄ ₄ " o.d. ¹ ⁄ ₄ " i.d.	10	ohms	2700	3.5	4.55	
T-16	373H Metallized Faces Only	1/8"	³ ⁄ ₄ " o.d. ¹ ⁄ ₄ " i.d.	40	ohms	2700	3.5	4.55	
T-17	343H	1⁄8″	³ ⁄ ₄ " o.d. 1⁄ ₄ " i.d.	5.5	ohms	2700	3.5	4.85	
T-18	343H	1/8"	³ ⁄ ₄ " o.d. ¹ ⁄ ₄ " i.d.	20	ohms	2700	3.5	4 85	
T-19	549H	3/4"	7/64''	5000	ohms	3200	0.75	3.95	
T-20	588H	1"	7/64"	11000	ohms	3200	1.	4.25	
T-21	763H	5/11	7/2"	500000	ohms	4600	0.5	3.95	

Globar THERMISTORS

For evaluation of surge current suppression in series filament and pilot light circuits in radio and television receivers.

Test Kit No.	Turn	Be	ody Size	R at 25° C	Nominal R	Price
	туре	Length	Dia.	± 30%	Rated Current	
T-22	763F	5/811	7/32"	145 ohms	40 ohms at 150 m.a.	\$3.70
T-23	759F	3/4"	1/4"	500 ohms	85 ohms at 135 m.a.	3.95
T-24	441F	11/8"	3/8"	880 ohms	100 ohms at 150 m.a.	4.2
T-25	341F	3/4"	5/8"	375 ohms	40 ohms at 300 m.a.	4.5
T-26	525F	1%"	1/2"	250 ohms	20 ohms at 600 m.a.	4.5
T-27	327F	31/1"	1/2"	460 ohms	35 ohms at 600 m.a.	4.8
T-28	421F	3%"	1" x 1/s" Wafer Type	125 ohms	43 ohms at 600 m.a.	5.1
T-14	479H	1/0"	1/2"	1000 ohms	50 ohms at 150 m.a.	3.9
T-17	343H	1/8"	¾" o.d. ¼" i.d.	5.5 ohms	.31 ohms at 3.0 amps.	, 4.8



Globar VARISTORS Type BNR

Test Kit No.	Turne	Body	Size	R \pm 20% at D.C.	Max. Watt	Price
	туре	Length	Dia.	Calibration Voltage	at 40° C	, mee
V-1	432BNR	1/16"	1/2"	1000 ohms at 10.5V	0.25	\$3.70
V-2	432BNR	1/16"	1/2"	25000 ohms at 10V	0.25	3.70
V-3	432BNR	1/16"	1/2"	100000 ohms at 10V	0.25	3.70
V-4	432BNR	1/16"	1/2"	1 megohm at 10V	0.25	3.70
V-5	479BNR	1/8"	1/2"	100000 ohms at 100V	0.3	3.75
V-6	328BNR	1/16"	3/4"	10000 ohms at 40V	0.5	3.85
V-7	463BNR	1/8"	1"	24000 ohms at 40V	1.	3.95
V-8	524BNR	316"	11/4"	24000 ohms at 100V	1.5	4.25
V-9	430BNR	1/4"	11/2"	17500 ohms at 175V	2.7	4.55

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Transistors Measure Levels

A transistorized electronic system for measuring the level of liquid in any of 100 remotely located storage tanks, with accuracy of performance, reliability and self-checking features has been introduced by Texas Instrument Inc., Dallas 9, Texas. Called the Data-Gage, the system was designed and developed especially for the oil and chemical industries to control inventories, quickly and accurately, in large installations such as tank furms. It can be used, however, wherever liquid materials are stored in large tanks.

Major components of system are a receiver console, field selector unit, and liquid level gauge embodying a special float. The entire system may be installed at the tank site, or the receiver console may be located in a remote office at any distance from the tanks. Direct wire, telephone, carrier or microwave transmission may be employed to carry the information to the console. Up to 100 tanks or stations may be monitored on a single system, with liquid depth up to 64 feet in each tank measured with an accuracy of one-sixteenth inch.

The operator dials the particular tank to be monitored and is connected immediately through the field selector unit to the liquid level gage on that specific tank. A dynamic mechanical surface finder is activated and when the bottom of the float breaks the surface tension of the liquid in the tank, the data is telemetered to the receiver console where it appears in lighted numerals.



Hydrogen Atmosphere Furnace: This box molybdenum furnace is used by the Gordon McKay Laboratory of Applied Science at Harvard University for developmental work on microwave tubes. Built by the General Electric Company's Industrial Heating Department, Schenectady, N. Y., the furnace has a maximum temperature of 3100 F and includes a cooling chamber. Microwave tube parts are soldered and brazed in the furnace in a hydrogen atmosphere, to prevent exidation which might occur if the parts were exposed to air.

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crete walls. An electrically-operated has

door into the accelerator room auto-

matically locks before radiation busi-

reaches a level which could be dan- take

ratory also contains a radiation-proof give

a thirty-in.-thick glass viewing win-dow, located near the accelerator fects

gerous to personnel. The nuclear labo-

work cell with three-ft-thick walls and

room. In this cell natural or artificial

sources of radiation may, by remote

control, be removed from their lead

storage containers to expose various

materials.

Adap Home

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Adapt Wide Screen Pictures to Home TV

A new method of compressing Cine-Meet m scope and Vista-Vision films so they can be shown on standard-size eering home television screens without es renoticeable cropping or distortion of blems next the picture has been developed. The project was successfully initiated at neers. Bartlesville, Oklahoma by General Elecceived Precision Laboratory Inc., Pleasanttional ville, N.Y.

35mm XL theatre type specially modi-

fied for television with a 3-2 shutter intermittent movement to synchronize the standard film projection speed of

separate shutter motor which remains

in synchronism with the drive motor

and allows still frame operation. The

aulty The successful adaptation of these film techniques to the aspect ratio of IS-yeted at TV screens has been accomplished y and without lens changes or the use of an ctices anamorphic lens. Rather, the sweep of been the camera is altered electronically they and is controlled by a series of pushms on buttons on the monitor console. The film projectors are the Simplex 1 best

Graaff 24 frames per second with the TV argest transmission rate of 30 frames. The ircraft projectors are also equipped with a stalled atory. estigaer for machines can be controlled at both is will their own and the console-monitor icture, ig decon-

rrow's

Now Back to ICBM 00 -q-

positions.

e pit What this country needs is not a itrons good 5 cent cigar, but rather an eraser oor in key on the typewriter. This is the measopinion of the man who has just given erated up trying to invent it. George Alton, ontrol national administrator of Sales for m the Clary Corp., manufacturer of busiconness machines, says modern science ated has solved practically everything exautocept the costliest mistake in American iation business, the time lost in erasing misdantakes on the typewriter. Alton's almost laboperfect eraser key, the one he has just -proof given up trying to finish, contained ls and a special chemical that erased miswintakes perfectly but had this one deerator fect: By the time the letter reached tificial the addressee, the acid left on the emote paper had eaten a million small holes r lead in the correspondence. arious

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Engineering Review

Low-Cost Technique For Infrared Systems

A low-cost infrared detection method, adaptable to a wide range of specific applications, was demonstrated by Hoffman Laboratories, Inc., Los Angeles, Calif. This lightweight, portable, fully-transistorized infrared radiometer promises to open new areas to IR applications. These include a large number of both military and in. dustrial uses. The radiometer was designed for automatic infrared measurements of a 360 deg radiation pattern of jet aircraft in "inflight" operation. The low power drain of its all-transistorized circuitry permits its operation from self-contained batteries. This feature, coupled with its small size and light weight, provides for easy-portability. further development envisioned for the radiometer is to power it by solar energy converters which would charge the batteries for continnous operation in remote areas. Included among the areas of possible military application of IR techniques are: missile guidance, target detection, mapping, navigation, communication, and other fields where radar has previously held a virtually monoply. In addition, IR offers some distinct advantages over radar in that it is a passive system-therefore cheaper and less complex. It is also less vulnerable to countermeasures and in some cases offer better identification. In industry. IR techniques have already been suggested for such applications as detection of a hot-box on railroad cars. detection of forest fires, and a host of uses in manufacturing control such as the measurement and control of fast-moving, continuous-process products, high-speed rotating members, heat-cured items, and hot spots in furnaces. In its demonstration, Hoffman used a model electric train to show how an infrared detector could be used to detect a hot-box in rolling stock. In this application, the radiometer can detect abnormally overheated bearings and flash a warning before any damage can be done.

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Action	Туре	Maximum Number of Positions Per Pole	Number of Poles/Deck	Size
Shorting	11.RM	24	0.50	13/ Dia x 111/ Danti
Shorting	12-CM	32	one	1% Dia. x 1% Dept
Shorting	25-EM	48	two	2¾ Dia. x 1% Dept
Ion-shorting	85-EB	6	eight	2¾ Dia. x 1¾ Depti
horting	45-DM	23	four	2¼ Dia. x 11% Dept





Synthetic Glue for Copper Coils

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Epoxy, a synthetic glue, will hold some light metals together under a force of 8000 lb per sq in. when cooled to a temperature as low as etection - 50 F. This report was made reange of certly at the Boulder Labs of the demon- National Bureau of Standards. The es, Inc., research was started when design of weight, a liquid hydrogen cooled electromaginfrared net being developed at Los Alamos wareas required that copper coils be stuck clude a together with a resin. These coils are and insubjected to sudden and extreme dewas decreases in temperature. A resin was 1 measneeded that would contract at the adiation same ratio as the copper parts it was zht" opbonding. If the resin contracted more n of its rapidly or more slowly than the copmits its per, the bond might not hold. Epoxy ed bat. will not become brittle at very low d with temperatures, will increase in strength. weight,

Amateurs to Track Satellite

Known as project Moonbeam, organization and technical assistance will be provided to amateur radio groups for the operation of simplified satellite tracking systems during the International Geophysical Year. These systems will enable volunteers to locate the IGY satellite in its flight and to receive scientific data transmitted from it. The Naval Research Laboratory, with the assistance of the Jet Propulsion Laboratory of the California Institute of Technology, has been named to head the project. The American Radio Relay League will give active support to the program.

The Moonbeam program will materially assist the primary satellite tracking system Minitrack, which uses radio signals transmitted from the satellite both for precision tracking, and for the recording of scientific data. The cost of the simplified tracking system developed for use in Moonbeam is expected to be within the reach of interested amateurs. Of particular importance will be the role of Moonbeam volunteers in detecting small deviations in the satellite's orbit due to local irregularities in gravity and in recording scientific data which might be telemetered from the satellite coincident with a solar flare.

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CIRCLE 12 ON READER-SERVICE CARD >



Impedance-matching weather protection of Du Pont TEFLON® featured in new variable-polarization K-band antenna

Du Pont TEFLON tetrafluoroethylene resins are uniquely qualified as materials for making the matching devices and radome used in the feed system of the new Diamond K-brand antenna. The 16,000 mc radar signal passes through an impedance-matching and weatherizing system based on components of a TEFLON resin, and is reflected from the accurate parabolic dish. The .027" wall of the radome matches the horn to space.

No other material could compare with TEFLON resins for this highly critical electronic application. They are unaffected by outdoor weathering and have so little moisture absorption that their dielectric constant remains unchanged under all humidity conditions. The very low dielectric constant of TEFLON resins gives the material its excellent matching characteristics. They are rated at 2.1 from 60 cycles through the super-high frequency range and have a power factor of under 0.0003 from 60 cycles to over 10,000 mc, so that the loss figure in transmission is very low. Dirt has no tendency to stick to the naturally "slick" surface. TEFLON is unaffected by heating to 260° C.

With this system, the plane of polarization can be varied a full 90° by Faraday rotation. Use of a TEFLON resin overcomes the impedance-matching problem. Moreover, no orienting effects are produced by radomes of this resin. VSWR of the antenna is less than 1.2: 1 over the required $\pm 1\%$ frequency band.

For your own designs, you are invited to take a closer look at the many outstanding advantages of Du Pont TEFLON tetrafluoroethylene resins in electronic applications. The coupon will bring you details.



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RADOME of a TEFLON resin matches impedance of feed horn to space and provides protection against weather. Wave guide imped ances at input and output of ferromagnetic rotator in the feed are matched with minimum insertion loss by internal cones of a TEFLON resin. (Made by Diamond Antenna and Microwave Corp., Wakefield, Mass.

Tapes made of TEFLON® tetrafluoroethylene resins provide high dielectric strength

Tapes made of TEFLON resins are strong. smooth and easy to handle. They have a dielectric strength of 500 to 4,000 volts, depending on thickness. Arc resistance is high, too; no carbonized path is formed by a surface arc. Tapes of TEFLON resins make high-grade elec-trical insulation which "snugs down" easily, conforms to sharp corners and odd shapes, and becomes tighter as temperature rises.

SEND FOR INFORMATION

For additional property and application data on Du Pont TEFLON tetrafluoroethylene resins, mail this coupon.

E. I. du Pont de Nemours & Co. (Inc.) Polychemicals Dept.
Room 181015 Du Pont Building, Wilmington 93, Delaware
Please send me more information on Du Pont TEFLON tetra- fluoroethylene resin. I am interested in evaluating this material
for

Company	Position
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City	State.

In Canada; Dy Pont Company of Canada (1956) Limited, P. O. Box 660, Montreal, Quebec

Engineering Review

UHF Commercial Scatter Link

The successful operation of a complete "forward scatter" communications link in frequencies above 2,000 mc has been established by the Research and Development Div. of Allen B. Du Mont Laboratories, Inc. According to Du Mont engineers, the path length of the new Du Mont link is 124 miles, and transmission and reception are at 2180 mc. The transmitter is located at Cedar Grove, N. J. and the receiver is at Somers, Conn. near the Massachusetts state line. The increased problems of



Transmitting antenna and feed horn of communications link.

the crowded radio spectrum make communications in these low microwave frequencies of particular importance in both military and commercial communications. More information can be transmitted in these higher frequencies within a relatively smaller segment of the spectrum, and at these higher frequencies it is possible to produce more effective radiated power from a particular sized dish. The transmitter dish of the Du Mont system has an 18 ft diameter and is mounted on a 24 ft tower. It is connected by wave guides to a 1 kw transmitter utilizing an air-cooled Eimac klystron

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The new concept in

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CIRCLE 13 ON READER-SERVICE CARD FOR MORE INFORMATION

tube. The transmitter is capable of 72 voice channels with a band-width of 2.5 mc. Use of the 1 KW Klystron provides a reasonably priced, high power commercial package, according to Du Mont spokesmen. A unique feature of the transmitter is a magnetic amplifier regulated power supply for the klystron, which requires no tubes. An interesting problem in choosing the transmission path was presented by the Palisades on the west side of the Hudson River. By directing the signals through a gap at Sparkill, N.Y., the horizon for the signals was extended 10 additional miles. Reception at Somers, Conn., utilizes two 10 ft dishes on 25 ft towers. The specially designed, highly sensitive 52 tube dual diversity receiver operates reliably on a signal strength of 8 µv.



High Altitude Sun Photographs: This specially constructed telescope, designed to provide optical performance at the theoretical limit, was carried aloft in a giant unmanned skyhook balloon to an altitude of 80,000 ft recently to photograph the sun's surface. The primary element of the telescope is a 12 in. aperture f/8 quartz mirror. A Newtonian secondary quartz mirror is mounted on a swinging arm so that it will remain in the sun's image only long enough to obtain a photographic exposure. The mirror will rotate once per second and actually will be cooling about 98 per cent of the time. The primary image will be transferred from the secondary mirror to the film plane by a relay lens working at a magnification of 25. The net effective focal length of the system is 200 ft. Since the solar energy may change the focal length of the primary optics, this relay lens is designed to move continuously so that it searches over a region of space for the correct focus. During a cycle of 20 consecutive secs, the relay lens will be in 20 different positions. The camera will record all 20, but at the most only one will be in perfect focus with perhaps two near the best focus. The telescope was designed and built by Perkin-Elmer Corp., Norwalk, Conn.

FROM THE TRANSMITTER-RECEIVER TO THE ANTENNA



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Recognition and acceptance of Airtron. Inc.'s microwave components are predicated on the many advances that Airtron, Inc. is daily contributing; and on its having one of the most extensive microwave manufacturing facilities in the world. As proof, a new series of high conductivity copper waveguides (100% conductivity) recently introduced by Airtron, Inc. has opened up a new era of high efficiency performance in long line microwave relay transmission. Unique con-

FOREIGN AFFILIATES



figurations in flexible waveguide, transmission lines, broad band ferrite isolators, mechanical and ferrite switches, and antenna feed horns have already become standard in their field.

Airtron, Inc. has kept pace with these developments. Since its inception over a decade ago, the company has expanded into five separate divisions, each concerning itself with a separate phase of microwave production, yet each flexible enough to be able to draw on the know-how of all the other divisions. All of Airtron, Inc.'s manufacturing plants combine the best in engineering, production and quality control.

Airtron, Inc. offers designers and manufacturers a triple service . . . the creative design engineering born of -a decade of microwave specialization; practical production abilities and equipment; six, separate manufacturing plants to produce reliable and precise microwave components.



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Washington Report

Herbert H. Rosen

FCC Moves on Pay-TV and into Hot Water

The Federal Communications Commission finally decided what to do about Pay-TV. They a going to experiment. But in making this annound ment, the Commission brought down the wrat of Congressman Celler (D-NY), the NARTB, a the networks. Even the five proponents of toll] weren't satisfied entirely with the decision.

The Commission has decided to accept applie tions from individuals who wish to inaugurat Pay-TV services. The applicants must make the own choice of system from the five proposed Zenith, Skiatron, International Telemeter, Te globe, and Blonder-Tongue. Those approved mu be part of a three-year experiment. After which the FCC will decide which, if any, system will adopted. Further, the applicants must subm detailed plans as to how they will conduct t experiment. However, no action on any application will be taken by the FCC until March 1, 1958.

This decision and lofty approach were taken by the FCC after a scathing denunciation by the Ser ate Interstate Commerce Committee. The commi tee averred that the Commission had jurisdictid over this problem and should do something about typ it. Several months ago the Commissioners agree that they did have an interest in toll TV and the controlled experiments should be conducted. The latest move seems to be their interpretation of e perimentation.

this

Almost immediately after the announcement w plic made, Rep. Emanuel Celler released a condemn ectri tion of the whole scheme. He concluded that the FCC was toying with public property and effected ectr tively turning it over for private exploitation. H insisted that the issue can be resolved only by t express approval of Congress. He inferred that the House Interstate Commerce Committee-of which he is a member-should hold hearings on the sul ject as soon as possible.

Shortly thereafter, Harold Fellows, President the National Association of Radio and Television Broadcasters, issued his broadside. He contende that the FCC "does not have the authority authorize the introduction of Pay Television in the broadcast band. We believe that Congi ss tended that the American people should rice broadcast programs without charge after the pl chase of sets."

He duly noted that the FCC decision to w hold action until March 1, 1958 falls durin

CIRCLE 16 ON READER-SERVICE CAR

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utomated testing of G-E thyratrons means oved-in-advance performance. Uniformity submin product characteristics and quality assured by unvarying machine precisione from the possibility of human error. 1955. taken hous General Electric "first" is one more the Sermson why you can specify G-E thyratrons commi r your equipments with confidence. risclictic types give full coverage of your design ng abou 's agree quirements. Check the listing of and the sential characteristics on the back ted. Th this page; then call your nearest on of e

E Regional Power Tube Office for expert ment w plication advice. Power Tube Department, ondema that the ectronic Components Division, General nd effe lectric Co., Schenectady 5, New York



Operator inserts a GL-6807 thyratron in rotating mechanism that carries all tubes automatically through an extensive series of performance checks. Racked tubes ready for testing are at operator's right. G.E.'s automated test equipment-the only one of its kindtests thyratrons for heater current; for peak anode voltage; peak cathode current; grid emission; and tube control characteristics. These and many other tests, automatically applied, mean provedin-advance performance for all General Electric thyratrons.

General Electric tube-design plusses for better thyratron performance, longer life:

Closely controlled mercury content in G-E mercury-filled thyratrons means (1) initial mercury distribution time is cut down, (2) greater freedom in choosing mounting position.

A new, chemically stable epoxy-resin compound for bases and anode caps adds greatly o General Electric thyratron life. Bases and node caps stay firmly in place.

General Electric's unique method of cathode processing gives superior adherence to coating of cathode; helps prevent flaking off. Tubes last longer, perform better.

New types-new improvements-constantly are being added. First to develop and build thyratrons, General Electric continues to maintain design leadership.

TURN THE PAGE FOR LISTING OF G-E THYRATRONS

A G-E THYRATRON FOR EVERY APPLICATION

Consult This List of G-E Recommended Types

TYPE	ANODE				CA	THODE	AVERAGE C	-			
	CURR AVERAGE	ENT AMP PEAK	ERES FAULT	VOLTAGE, PEAK INVERSE	VOLT-	CURRENT, AMPERES	AT 100 VOLTS	AT 1000 VOLTS	OTHER		INERT GAS OR MERCURY
GL-5557	0.5	2	40	5000	2.5	5.0	- 1.0	7.0		+40 to +80	Mercury
GL-59480	1.0	1000	-	25000	6.3	30.0				-50 to +75	Hydrogen
GL-4B32	1.25	5	50	10000	5.0	7.5				-55 to +70	Inert
GL-872-A	1.25	5	50	10000	5.0	7.5		(Rectifie	r)	+20 to +60	MerVapo
GL-8008	1.25	5	50	10000	5.0	7.5		(Rectifie	r)	+20 to +60	MerVapo
GL-3C23	1.5	6	120	1250	2.5	7.0	-2.5	- 5.0		-40 to +80	Inert & Me
GL-393-A	1.5	6	55	1250	2.5	7.0	-2.5	- 5.5		-40 to +80	Inert & Me
GL-575-A	1.5	6	60	15000	5.0	10.0		(Rectifie	r)	+20 to +50	MerVapo
GL-673	1.5	6	60	1 5000	5.0	10.0	}	(Rectifie	r)	+20 to +50	MerVapo
GL-869-B	2.5	10	100	20000	5.0	19.0	1	(Rectifie	r)	+30 to +40	MerVapo
GL-5558	2.5	15	200	5000	5.0	4.5		(Rectifie	r)	+30 to +60	MerVapo
GL-5559	2.5	15	200	1000	5.0	4.5	-1.6	- 6.5		+40 to +80	Mercury
GL-5560	2.5	15	200	1000	5.0	4.5	+1.0	- 9.0		+40 to +80	Mercury
	t0.5	30	200	1000	5.5	4.5	+1.0	-9.0		+40 to +80	Mercury
GL-6011/710	2.5	30	250	1500	2.5	9.0	- 1.0	- 5.0		-40 to +80	Inert & Me
GL-5544(x)	3.2	40	560	1500	2.5	12.0	0	- 8.0		-55 to +70	Inert
GL-5C21/C6J	6.4	77	770	1250	2.5	21.0	+1.0		-2.0(a 750 V.	- 55 to +75	Inert
									0(a 200 V.		
FG-105	6.4	40	400	2500	5.0	10.0	+1.0	- 9.0		+40 to +80	Mercury
	*4.0	16	160	10000	5.0	10.0	+1.0	- 9.0		+25 to +50	Mercury
	*2.5	77	400	750	5.5	11.0	+1.0			+30 to +95	Mercury
FG-172	6.4	40	400	2000	5.0	10.0	+2.0	- 9.0		+40 to +80	Mercury
	*2.5	77	400	750	5.5	5 11.0	+1.0	-	-14.0 (a 2000 V.	+30 to +95	Mercury
GL-5561	6.4	40	400	3000	5.0	10.0		(Rectifie	er)	+40 to +80	MerVapa
	*4.0	16	160	10000	5.0	10.0		(Rectifie	er)	+25 to +50	MerVapa
GL-6807(x)	6.4	80	1120	1500	2.5	5 21.0	0	- 6.0		-55 to +70	Inert
GL-6808(x)	6.4	80	1120	1500	2.5	5 21.0	0	-6.0		-55 to +70	Inert
GL-6909(x)	6.4	80	1120	1500	2.5	5 21.0	0	- 6.0		- 55 to +70	Inert
GL-857-B	10.0	40	400	22000	5.0	30.0		(Rectifie	er)	+30 to +40	MerVapa
GL-414	12.5	100	1500	2000	5.0) 19.0		-10.0	0(a. 200 V.	+40 to +80	Mercury
	5.0	100	1500	3000	5.0	19.0		- 10.0	0(a 200 V.	+40 to +80	Mercury
GL-5830	12.5	75	1500	10000	5.0	20.0		+1.0	- 6.0 (a 8000 V.	+40 to +65	Mercury
GL-5855(x)	18.0	160	2000	1500	2.5	5 34.0		- 3.0	0(1. 300 V.	- 55 to +70	Inert
GL-870-A	75.0	450	4500	16000	5.0	65.0		(Rectifie	er)	+35 to +40	MerVap

(x) High commutation-factor tube.

These ratings apply only when the tube is used for ignitor-firing.

- These ratings apply only when the tube is used in thyratron welding-control service.
- These types are identical except for base. GL-6807 has conventional four-pin base; GL-6808 has bracket-type base with flexible leads; GL-6809 has spade lug terminal base.
 Temperature range of mercury tubes is expressed in terms of condensed mercury temperature; temperature range of inert gas and inert-gas-and-mercury tubes is expressed in terms of

Pulsing service.

For further information on the types shown, or any G-E Power Tubes, contact your Regional G-E Office

EASTERN REGION

Power Tube Department 200 Main Avenue Clifton, New Jersey Phones (Clifton, N. J.) GRegory 6-6387

CENTRAL REGION Power Tube Department 3800 North Milwaukee Avenue Chicago 41, Illinois Finone: SPring 7-1600

WESTERN REGION

ambient temperature.

Power Tube Department 11840 West Olympic Boulevard Los Angeles 64, California Phones: GRanite 9-7765 BRadshaw 2-8566

GOVERNMENT SALES

Power Tube Departme Bldg. 267 — 1 River Ro Schenectady, New Yor Phone: FRanklin 4-221 Extension 618

NOTE: Calls to Clifton from New York City can be made direct by dialing Wlsconsin 7-4065-6-7-8

Progress Is Our Most Important Product GENERAL LECTRIC

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AMB

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man B AM men eith the com **C** EL ne t congressional session. "I am quite sure that Congress, directly representing the people of country, will have something to say about this th position, which would add millions and millions for programming similar to that which they have be a receiving free."

nd so the FCC has disturbed another hornets' net. One side of Congress is prodding the Commission, the other is condemning it. The industry, too is divided along similar lines, networks being the loudest opponents to toll TV. With so much controversy, it would not be surprising to find the FGC pulling back its decision for "further study."

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By professional political standards, the crew of men that wrote, presented, and pushed through the Air Modernization Act of 1957 are amateurs. And the feat of getting passage for this sweeping bill borders on the phenomenal. The Act calls for the establishment of an Air Modernization Board, to chart the nation's course in the Jet Air Age.

Within 15 minutes of his signing the Act into public law, President Eisenhower sent the name of General E. R. "Pete" Quesada to the Senate for confirmation as the AMB's first Chairman.

As the new Chairman of the AMB, Quesada will be wearing two hats. He is still the Presidential Airways Advisor. In addition to Quesada, the Board members include the Secretary of Defense and the Secretary of Commerce. The AMB is expected to take over the Air Navigation Development Board lock, stock, and barrel. However, the enactment of the law happened so quickly, the officials haven't had time to make definite plans as to the details of the absorption. This will be gradual. It must be, because one of the more important jobs of the AMB is the planning of its own demise. The Act states that the Board must be replaced within three years by a Federal Airways Agency.

Meanwhile, the Board will have to settle the issue rising out of the need for a new Washington Airport. Also, the Airlines Pilots and Owners Association has accused the Air Coordinating Committee of forcing acceptance of the new VORTAC air control system. APOA claims the airlines no longer are in favor of TACAN, the military-inspired control system. The Association further asserts that it would cost the taxpayer more than half a billion dollars for the airlines to convert to VORTAC, the marriage between VOR and TACAN.

But these are only the minor problems facing the AMB in the Jet Age. Much of the electronic equipment the modernization plan depends upon is still either on the drawing boards or in the minds of the design engineers. However, design and study contracts should be coming out shortly.

CIRCLE 16 ON READER-SERVICE CARD

ELICTRONIC DESIGN • October 15, 1957

SUB-MINIATURE Tubular A really capacitor with space saving "SKIN-TIGHT" case

This thin, tough Mylar* case provides excellent moisture and abrasion resistance - yet adds less than 1/64" to the body diameter.

Type 663-UW

Miniature size is gained through the use of space-saving mylar dielectric. High insulation resistance and real stability with life are key electrical characteristics.

capacitors

663UW

Type

APPLICATIONS:

A dense thermo-setting plastic that bonds securely to the lead and case. The completed assembly is rugged and durable.

Instrumentation Filter Networks • Transistor Circuitry • Amplifiers

 Test Equipment
 Computers "DuPont's trademark for polyester film

SPECIFICATIONS

INSULATION RESISTANCE: See curve reproduced below for typical performance LEAD PULL TEST: Steady force of 10 lbs. applied

axially for 60 seconds.

LIFE TEST: 250 hours at 85°C and 125% of rated voltage

	ΤΥ	PICAL	SIZES, TYPE 663 UW
Capa	acity	100 Volts	200 Volts
.001			
.0047			
.01			
.047	***************************************	234 x 3/4	
.1			
.47			4

Insulation Resistance vs. Temperature



DIELECTRIC STRENGTH: 2 times rated voltage HUMIDITY RESISTANCE: Far exceeds require-ments of RETMA Spec. REC-118-A

TEMPERATURE RANCE: Operation at rated voltage from-60°C to +85°C and to +125°C with 50% derating.

L	SIZES TYP	E 663	UW	
Its		200 Volts		400 Volts
1/2		156 x 1/2		.156 x 5/8
1/2		156 x 1/2		.186 x 5/8
1/2		.171 × 5/8		.250 x 5/8
3/4		.296 x 3/4		.343 x 7/8
7⁄8		.375 x 7/8		.421 x 1
11/		.546 x 11/4		.671 x 15/8

Capacitance Change vs. Temperature



Soon in stock at your local distributor.

CIRCLE 15 ON READER-SERVICE CARD FOR MORE INFORMATION

now... Clevite announces a new diode GERMANIUM GERMANIUM ALLOYED WITH SILICON!

New Clevite Germanium-Silicon Alloy Gold Bonded Glass Diodes, now available for immediate delivery.

Better high temperature performance than germanium.

Higher forward conductance at lower voltages than silicon.

All germanium RETMA specifications can now be met at higher temperatures with these new Germanium-Silicon alloy diodes... plus increased reliability at all temperatures.

For complete information write or phone for Engineering Bulletin B-215.



CIRCLE 17 ON READER-SERVICE CARD FOR MORE INFORMATION

CLEVITE

CLEVIT

TRANSISTOR PRODUCTS

A Division of Clevite Corporation



Wrong Reference

Dear Sir:

The credit line following the abstract which appears on pages 102 and 103 of the 15 March issue of ELECTRONIC DESIGN indicates the source of the tone ringer article as Bell Laboratories' Record, June. 1956, page 201.

Investigation reveals that pages 201-206 of the June 1956 Record are occupied by Felker's article on mechanized-memory, so your citation is clearly in error. As I cannot recall ever having seen the Crutchfield and Power article on the tone ringer, I would appreciate receiving correct source information.

> James R. Wylie Circuit Development Leich Electric Co. Genoa, Ill.

▶ We apologize for the referenced error. The tone ringer article appeared on page 48 of the February 1957, Bell Laboratories Record.

Errata-

Dear Sir:

We want to commend you on the 15th July issue of ELECTRONIC DESIGN. It is a good and useful job.

However, we were quite concerned with the data listed for our Model 126H and 126R curve tracers, on page xviii. Inquiries from the field have already indicated cause for concern.

The corrections involved are as follows: Mod 1 126H: Max. Base Current: 120 ma; Model 126 Max. collector current: 25 a, Delivery: 4 weeks.

> R. M. Goodman American Electronic Labs In-121 N. 7th Street Philadelphia 6, Pa.

ELECTRONIC DESIGN • October 15, 1957

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Letters to the Editor



IN AVIONIC EQUIPMENT, WHY LOAD ON EXTRA WEIGHT? use Clifton Precision Size 8 Synchros WEIGHT 32 GRAMS

SYNCHRO Function			ROT	OTOR AS PRIMARY					STAT	OR A	5 PRIN	ARY		D. RESIS	. C. TANCE	IMPEDANCE			Max	
	CPPC Type	inpul Veltage (400 ~)	Input Current (Amps.)	input Pawar (Watts)	Output Voltage S (Volts) (Gensitivity MV/deg.)	Phase Shift (dog. load)	lapsi Voltago (400~)	lapot Corrent (Amps.)	Input Pawar (Walls)	Dutjuri Voltago (Volts)	Som illvity (HEV/dog.)	Phase Shift (deg. lead)	Relar (Otoms)	Stater (Ohms)	Zro (Ohms)	Zse (Ohms)	Zrss (Obms)	Huli Velinge (MIV)	Max. Error (Min.
orque Transmitter	CGC 8 A 7	26	100	5	11 8	206	8	-	-	-		_	-	37	12	54 · j260	12 + 145	80 · j20	30	7
Control Transmitter	CTC 8 A 1	_	_	_	-	_	_	11.8	090	2	23.5	410	9°	150	24	212 + 1684	22 + 1115	246 - 160	30	7
Control Transformer	CTC 8-A 4	-	_	-	_	-	-	11.8	029	08	22 5	390	8"	389	64	560 + 11860	90 - 1340	640 ÷ 1190	30	7
orque Receiver	CRC-8 A-1	26	100	5	11.8	206	8	-	_			_	_	37	12	54 - 1260	12 - j45	80 • 120	30	30 1
lectrical Resolver	CSC 8 A 1	26	038	42	10 8	190	20	11.8	078	26	23 2	400	11	230	27	286 · 1620	45 + 1148	350 - 175	30	7
Electrical Resolver	CSC 8 A 4	26	038	42	26	454	20	26	030	23	21 5	375	12	230	170	286 · 1620	250 · 1830	350 · j75	30	7
Control Differential	CDC 8 A 1	_	_	-		-	-	118	085	.21	11 8	206	9	36	25	38 + 122	27 · 1120	48 + 114	30	7
Vector Resolver	CVC 8 A J	26	057	34	11.8	206	10 2	-	_	_	_	_	-	78	27	103 - 1440	8 - 130		30	7



CIRCLE 18 ON READER-SERVICE CARD FOR MORE INFORMATION

Call for Help

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We would appreciate your assistance in supplying us with the names of manufacturers who are in a position to offer the following products:

1. DC amplifiers to operate from low voltage, low impedance signal sources (thermocouples, strain gauges, etc.). These units should be in the ultrastable classification generally associated with the latest advances in circuitry for dc low level amplifiers. Approximately 60 units are currently required.

2. A special computer is needed to provide the time rate of change of a variable. The input signal will be a low level, low impedance source (thermocouples, strain gauges, etc.); and the output of a unit will be a null balance potentiometer. The range of time constants will be between 0.1 and 20 sec.

3. A special computer is needed to provide the ratio of two pressure input signals. These signals originate in Statham transducers. The range of ratio is 0.5 to 1.1.

We invite inquiries from interested manufacturers on the above products.

> Louis K. Pollen Project Engineer Systems Division Panellit Service Corp. 7401 No. Hamlin Ave. Skokie, Ill.

We are glad to pass on Mr. Pollen's problems to our readers. All information on available equipment to fill his needs should be sent direct to Mr. Pollen.

Correction: The rectangular 3-in. cathode ray tube, app armg on page 39 of the September 1 issue, lacked complete identification. The tube belongs to the 3AHP Series currently under production by Waterman Products Co., Inc., 2445 Emerald St., Philadelphia 25, Pa.

PANEL METERS

ESTON

-sizes, sensitivities, accuracy, damping, to meet your special needs!

> This comprehensive group of Weston d-c and rectifier type a-c panel meters provides not only increased scale readability, but higher accuracies and improved sensitivities and ballistic characteristics as well. Available in $2\frac{1}{2}''-3\frac{1}{2}'' 4\frac{1}{2}$ " and $5\frac{1}{2}$ " sizes, in standard flanged and aircraft cases for a wide range of voltage and current indications, as well as for tachometry and temperature applications. All movements embody Weston spring-backed jewels, and are magnetically self-shielded permitting their use interchangeably on magnetic or non-magnetic panels. For the complete story, consult your nearest Weston representative, or write for literature. Weston Electrical Instrument Corporation, Newark 12, New Jersey.

CIRCLE 19 ON READER-SERVICE CARD FOR MORE INFORMATION

Meetings

Oct. 24-25: Fourth Annual Computer Applications Symposium

Morrison Hotel, Chicago, Ill. Sponsored by the Armour Research Foundation of Illinois Institute of Technology. Advances in automatic coding and new computers and applications will be stressed. Both management and engineering applications will be considered. More information may be obtained by writing the Secretary, Computer Applications Symposium, Armour Research Foundation, 10 W. 35th St., Chicago 16, Ill.

Oct. 24-25: General Assembly of the Engineers' Council for Professional Development and the Engineers Joint Council

Statler Hotel, New York City. Subjects to be discussed are military service and professional development, the community college and technological education, the place of the engineer in industrial management, and new dimensions in post-graduate education for the young engineer. Further details may be obtained from either the Engineer's Council for Professional Development or the Engineers Joint Council, 29 W. 39th St., New York 18, N.Y.

Oct. 28-30: Fourth Annual Atomic Industry Conference

Plaza and Waldorf-Astoria Hotels and Coliseum New York City. Sponsored by the Atomic Industrial Forum. For information write to AtomForum, 3 E 54th St., New York 22, N.Y.

Oct. 28-30: Fourth Annual East Coast Conference on Aeronautical and Navigational Electronics

Fifth Regiment Armory and the Lord Baltimore Hotel, Baltimore, Md. Sponsored by the Baltimore Section of the IRE and the Professional Group on Aeronautical and Navigational Electronics. Sessions and papers are listed below.

Mon. pm, Oct. 28 Navigation Systems

1. The Navigational Computer Versus the Pole Regions.

- 2. The Effects of Terrain Bias Error on Doppin Navigator Accuracies.
- 3. Air Route Surveillance Radar Facilities.
- 4. Transonde System.

22

5 Frontier Airline's Airways System.

6 Performance Analysis of Doppler Navigation 5 stems.

Equipment Analysis

1 An Analytical Approach to the Vibration De-

si n of Airborne Electronic Equipment. New Electronic and Metallurgical Ideas, Ma-

tenals, and Techniques.

3 A Ram Air Cooling Study.

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4. A Research Flight Simulator.

5. Procedures for Preliminary Analysis of Infra-Red Detection systems.

6. Factors Affecting Tracking Performance When Using the Moving Aircraft Display.

Tues. am, Oct. 29 Military Navigation Techniques

1. Sidelobe Suppression for ATC Beacon.

2. A Hypothesis on the Use of Time.

3. A Proposal for an Automatic Position Correc-

tion of a Dead Reckoning Navigational Computer

Using Astro-Tracker Derived Celestial Data.

4. Automatic Thrust Control for Turbojet Aircraft.

5. Radar Ground Mapping Resolution.

6. Air/Ground Communication Problems.

Equipment Design

1. Liaison Engineering.

2. Automatology.

3. Prediction of Temperatures in Forced Convection Cooled Equipment.

4. A Forced Air Cooling System in Present Aircraft.

5. Progress in Transistorized Audio Systems for Modern Airliners.

6. An Electronic System for Protecting Aircraft Fuel Tanks from Fire and Explosion.

Tues. pm, Oct. 29 Civil Navigation Techniques

1. An Automatic Guidance Computer Using Magnetic Amplifiers.

2. Radio Compass Testing with Small Shielded Enclosures.

3. A New Navigation Package for the VHF Omni-Range System of Aircraft Navigation.

4. New Design Philosophies for Lightweight Civil Airborne Weather Radars.

5. Interference Blanker Development.

Wed. am, Oct. 30 Microwave Components

1. Multiplex Ferrite-Type Antenna Switch.

2. Ferrite Antenna Systems.

3. Status in Systems Application of Available 8-9-

ESC corporation, first in custom-built delay lines.

announces the opening of its new ...

electronic components division

pulse transformers

medium and low-power transformers

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exceptional employment opportunities for engineers experienced in pulse techniques

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CIRCLE 20 ON READER-SERVICE CARD FOR MORE INFORMATION



CIRCLE 21 ON READER-SERVICE CARD FOR MORE INFORMATION

Nov. 6-8: SAMA Laboratory Apparatus and Optical Sections Midyear Meeting

Edgewater Beach Hotel, Chicago, Ill. Details may be obtained from Jim Irving, Director of Public Information, Scientific Apparatus Makers Assoc., 20 N. Wacker Dr., Chicago 6, Ill.

Millimeter Wave Length Components-Magnetrons-TR and ATR Tubes-Crystal Mixers and

4. A Novel Antenna Feed which Provides for Any Remotely Selectable Polarization; Vertical, Horizontal, Right or Left Hand, Circular Polarization

5. A Packaged Medium-Power Traveling-Wave

6. High-Power, Wide Tuning-Range, X-Band Mag-

netrons Extremely Stable at Rates of Rise Above

Electronic Components

3. Applications of Direct-View Storage Tubes to

6. Floated Rate-Integrating Gyro Performance-

Address correspondence to C. J. Knight, Jr., Mail

Oct. 31-Nov. 1: Third Annual Technical Meeting of the IRE Professional Group on Electron Devices

Shoreham Hotel, Washington, D.C. The conference program will include technical sessions covering advances in electron tubes, semiconductor devices, and photoconductive and storage devices.

For additional information write R. K. Kilbon, RCA

Hotel Schroeder, Milwaukee, Wis. Sponsored by the

Machine Tool Sub-Committee of the AIEE. Concentration will be given to extended use of static systems of control. For further details write to the

Nov. 4-6: Ninth Annual AIEE Machine Tool

AIEE, 33 W. 39th St., New York, N.Y.

No. J-376, The Martin Co., Baltimore 3, Md.

1. Ceramic Stacked-Mount Receiving Tubes.

Amplifier Tube for Airborne Service.

2. A Transistorized Pulse Generator.

Air Traffic Control and Navigation.

5. Operating Time Indicator.

Criteria Optimization.

Labs., Princeton, N.J.

Conference

4. Improvement in Radar Presentation.

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Detectors.

200 KV/USec.

Without Moving Parts.

Nov. 11: Regional Technical Conference on Plastic for Airborne Electronics

The Ambassador Hotel, Los Angeles, Calif. Sponsored by the Southern California Section of the Society of Plastics Engineers. Among the topics to be discussed are the electrical, chemical, and mechanical properties of various plastics. Silicones

24

c capsulations, and polyurethanes in electronic stems will also be covered. Address inquiries to ck G. Fuller, Hercules Powder Co., 3460 Wilshire lvd., Los Angeles 5, Calif.

Nov. 11-13: Radio Fall Meeting

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k ng Edward Hotel, Toronto, Canada, Sponsored b the Electronic Industries Association (formerly KETMA). There will be sessions on international standardization, reliability in receivers, all aspects of radio and television, and the design, development, and application of electronic devices such as transistors, vacuum tubes, and cathode ray tubes. For more information write to J. A. Caffiaux, EIA, 11 W. 42nd St., New York 36, N.Y.

Nov. 13-15: First Annual Industrial Audio-Visual Exhibition

Trade Show Building, New York City. The exhibit will feature current audio-visual equipment and techniques for conducting training sessions, sales meetings, visual presentations, and advertising promotions. For information write Exhibitions, Inc., 17 E. 45th St., New York 17, N.Y.

Nov. 19-21: Symposium on Electromagnetic Interference

Fort Monmouth, N.J. Sponsored by the U. S. Army Signal Engineering Labs. The purpose of the symposium is to smoke out those technical factors, theoretical and practical, which limit the efficient use of the electromagnetic spectrum and to invite discussion of means to attain more efficient usage of the spectrum to satisfy future electronic density needs. Both classified and unclassified papers will be read. Principal subject areas to be covered are systems approach, electromagnetic wave propagation, antennas, transmitters, and receivers. Address requests for information to Commanding General, U. S. Army Signal Engineering Labs., Ft. Monmouth, N.J., Attn: SIGFM/EL-DPS (Symposium).

Paper Deadlines

Nov. 1: Deadline for papers to be presented at the 1958 IRE National Convention. The convention will be held March 24-27 at the Waldorf-Astoria and the New York Coliseum, New York, N.Y. Prospective authors should submit a 100-word abstract and a 500-word summary. Both must be in triplicate with the title of the paper and the name and address of the author. The technical field in which the paper falls must also be indicated. Only papers not published or presented prior to the convention will be considered. Military or company clearance must be obtained before submittal. Address all n terial to Dr. George L. Haller, Chairman, 1958 T chnical Program Committee, IRE, 1 E. 79th St., N-w York 21, N.Y.



UNTIL TODAY

The trouble of tedious mixing and measuring of hardener and resin, the danger of toxicity, the waste of material due to the instability of the compound...all of these factors combined, make epoxy encapsulation an extremely inefficient operation.

NOW . . .

prescribed technique for

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encapsulating components, using "E-CASES" and "E-FORMS": A dry, stable, non-toxic pellet of preformed, premixed Epoxy compounds, tailored to your exact requirements, can make encapsulation one of the simplest operations in your manufacturing process.

Developed by Epoxy Products' experienced staff of plasticists, these pellets, though designed primarily for use in conjunction with Epoxy "E-CASE" Shells, are being widely used wherever epoxy resins are required for bonding, sealing or encapsulation.



The "E-FORM" pellet and electronic component are inserted into the "E-CASE". in that order. The assembly is then subjected to heat, with a gentle pressure exerted on the component. The heat causes the pellet to liquefy and flow around the component. Further heating gels and then cures the epoxy. The result is a completely epoxy-encased unit, resistant to humidity, temperature variations and corrosive influences.

E-FORMS eliminate:

- Wasteful mixing of hardener and resin
- Dermatitis problems (completely non-toxic)
- Dixie cups and liquid metering machines

The need for a trained chemist to supervise operation

"E-CASES" plus "E-FORM" pellets make mass production and automation techniques feasible since these combinations can be automatically fed, positioned and assembled with the use of standard available machinery.



CIRCLE 22 ON READER-SERVICE CARD FOR MORE INFORMATION

Iter's Note: This is Part 1 of a two-part article. The at part deals with test techniques necessary for theral evaluation of commercial airborne electronic aujoment. Part II will deal with design approximents. hough the author limits the scage of his article to rborne electronic equipment, it should prese voluable conneers endeavoring to save space

Thermal Design – I

Harry M. Passman Collins Radio Co. Cedar Rapids, Iowa

TECHNIQUES for thermal evaluation of commercial airborne electronic equipment are described here. Special emphasis is placed on how to instrument equipments for temperature and air flow measurement, including instrumentation of vacuum tubes. Design improvements are described. They include:

Use of improved tube shields;

Proper general grouping of components—zones of desirability concept;

Proper individual location of components;

• Dust cover ventilation design including covers for optional ARINC cooling.

Introduction

Anyone who attempts to explain all aspects of good thermal design for all types of electronic equipment is either unfamiliar with the subject or is about to write a very long paper. In an effort to land somewhere between these two extremes, this paper deals only with some thermal aspects of typical commercial airborne electronic equipment of the type used by the scheduled airlines. Typical airline equipment is packaged in unpressurized cases conforming to the ATR case sizes as specified in Aeronautical Radio, Inc. (ARINC), Specification 404. These sizes are similar to the cases called out in specification Mn.-C-172B.

This type of equipment uses miniature tubes rather than subminiature tubes and is normally operated in shelf type radio racks in a pressurized, air-conditioned location in the aircraft cabin.

Long life, dependable operation, and ease of maintenance are extremely important in this type of equipment. Radios may be operated an average of 10 hours a day for 15 years.

This paper describes equipments which, although they have no forced air cooling of their own, can utilize the new ARINC integral cooling system as an optional cooling means. In this system, cooling air can be supplied to an entire rack of equipment from a single blower in the aircraft. Although the equipment will operate satisfactorily without forced cooling, longer life results when such cooling is used.

In a representative system air is drawn into

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an equipment through inlet holes which may be located anywhere in the dust cover. This air passes through the equipment and exits through a specified area in the bottom of the case. Each equipment shelf contains a plenum duct with a suitable rubber seal for each equipment, which contacts the bottom of the case. Air is drawn into this plenum duct and then dumped overboard.

Thermal Test Techniques

Proper thermal test equipment and techniques are as essential to thermal design work as good electrical test equipment and proper technique are to circuit design.

Fig. 1 shows typical test equipment used to check an airline radio. A recording type multipoint logger will provide a printed record of several dozen thermocouple temperatures in a minute or two and is therefore more convenient than a thermocouple bridge when many temperatures must be taken. A flowrator in series with a variable air supply is a convenient way to provide a controlled amount of air. Static pressure is measured by means of a static pressure tube and a micromanometer.

Thermocouple Technique for Tubes

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The finest thermocouple bridge will not give an accurate indication of a miniature tube bulb temperature unless the tube has been properly instrumented. Accurate bulb temperature measurement requires considerable effort, but unless care is taken, erroneous results may be obtained.

It is recommended that thermocouples be embedded in the glass for three reasons:

• Unless thermocouples are embedded, a low reading will result.

• Many tube shields have metal fingers or liners which come in contact with the tube. These contacting parts tend to scrape the thermocouples off unless they happen to be embedded below the surface of the bulb.

• Thermocouple wires cemented above the glass surface will raise fingers or liners of conducting type shields so that they do not contact the glass.

The thermocouples should be located at the tube hotspot, which is normally opposite the plate structure in approximately the middle of the tube. Tube shields with fingers or corrugated liners which con-



MICROMANOMETER

Fig. 1. Typical test equipment used for temperature and air flow measurements

ct the tube will give a low thermocouple reading the thermocouple is in contact with the metal her or finger. Locate the thermocouple junction l lf way between the areas where two fingers or rrugations contact the tube.

Use number 40 (0.003 in.) copper constantan thermocouple wires which have been resistancewelded to form a tiny junction bead. Small wire is used to minimize conduction of heat from the junction to the lead-in wire. Strip the two wires and twist them together for a distance of about 1/8 in. Connect a potentiometer in series with a 28 v de supply; one side is connected to a carbon rod, the other side to the thermocouple wires, as shown in Fig. 2. The twisted wires are briefly touched to the carbon rod until a welded junction is formed. Next, untwist the wires so that the only point at which they touch is the welded junction. The potentiometer must be adjusted by trial and error until a good weld is obtained.

Referring to Fig. 3, two parallel grooves are etched from the spot to be measured to the base of the tube. Tubes are etched by coating them with paraffin, then cutting through the paraffin in the areas to be etched, and etching with hydrofluoric acid. These grooves are approximately 0.020 in. wide by 0.008 in. deep.

The thermocouple (#40 wire) is secured in the groove with narrow pieces of tape, then glued in place with epoxy cement. The thermocouple is embedded below the surface. Excess adhesive is removed with a file so that the contour of the tube is a normal one.

Thermocouple Technique for Resistors, Capacitors, Transistors, etc.

The technique used on resistors, capacitors and transistors, is similar to that for miniature tubes except that number 30 copper constantan is used



Fig. 2. Thermocouple welder schematic

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Fig. 3. Steps in putting thermocouples on miniature tubes

and the thermocouple is cemented directly to the component outer surface with epoxy cement. Fig. 4 shows a capacitor which has been instrumented. The thermocouple is normally located in the center of resistors and axial lead capacitors.

Importance of Thermal Testing

Airline electronic equipment must meet the thermal requirements of RTCA paper 100-54/DO-60(April 13, 1954), in order to be type-certificated. This calls for operation of the equipment on an individual shockmount for one hour in an ambient of 55 C (131 F), and for 30 minutes in an ambient of 70 C (158 F). The 55 C ambient test represents the worst environment the equipment will be placed in as a steady diet. The 70 C ambient for 30 minutes simulates emergency conditions which would exist for a short time only.

These tests show up catastrophic type failures. The fact that an equipment operates for this short length of time does not, however, guarantee a reliable design. Most components can be operated above their rating for a short time without failure. but their life may be greatly reduced under such operating conditions.

In order to insure reliable operation, the equipment designer must:

• Establish his own standard test conditions.

• Measure component temperatures under these standard conditions.

Because in many airline installations, the equipment "sees" an ambient which is approaching 55 C, this manufacturer has established a standard test condition at a 55 C ambient. Equipment is tested both on an individual shockmount and on a shelf with dummy cases on either side at the same spacing used in typical installations (3/8 in. between equipments).

For convenience, the equipment is tested at room ambient to establish the temperature rise above ambient. This temperature rise above ambient can then be added to 55 C to give component temperature at that condition, or to any ambient condition of interest. The temperature rise would actually be slightly less at 55 C than at 25 C because of the increased heat transfer by radiation at 55 C. This difference is normally slight and may be neglected since the answer used is on the conservative side.

Now that the designer is finding out how high components will run under a situation which represents the worst actual service conditions, his next step is to attempt to keep all components below their maximum rated temperature at this condition.

PERFORMANCE



ETCHED TUBE PARTIALLY THERMOCOUPLED

THERMOCOUPLED TUBE

Fig. 4. Thermocouple attached to capacitor

This is much easier said than done.

A further refinement is the establishment of a new temperature level below the maximum allowable— a temperature level for maximum reliability, based on life test data.

Example: Soft glass miniature tubes normally have a maximum allowable hot spot temperature of 165 C. Recent life tests have shown that, in applications where extremely long life is of paramount importance, these tubes should be operated at bulb temperatures as low as 100 C.

We are currently attempting to operate miniature



Fig. 5. Hot spot temperature rise vs watts dissipated for six sizes of miniature tubes in free, still air at 23 C

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tu es below 100 C. This is very difficult since it allo 5 only 45 C rise above 55 C ambient. However, as ve approach this new level of temperature, we with have much more reliable equipment.

he importance of accurately measuring compotent temperatures can not be overly stressed—it is such easier to make improvements when you kn w what you are trying to improve upon, and how many degrees you improve something with a particular change.

Selection of Components to be Measured

Ideally, you would measure the temperature of all components in an equipment when thermally evaluating it. Fortunately for everybody, this is not necessary since it is possible to predict which components will be the hottest.

Tubes

Knowing the number of watts dissipated in a tube and the type of tube shield used, you can roughly predict temperature rise. Fig. 5 gives approximate temperature rise for tubes with shiny JAN shields and Collins 66J heat reducing shield. A medium height 9-pin tube (T 6-1/2-1-15/16 high) dissipating five watts will have a rise of 112 C with a shiny JAN shield and 62 C with a 66J shields. The hot spot temperature, which should not exceed 100 C for maximum reliability, is the sum of the ambient temperature and the hot spot temperature rise.

Normally it is not necessary to instrument tubes with a predicted rise below 35 or 40 C unless some unusual situation is involved.

Composition Resistors

Graphs are available which give temperature rise of composition resistors versus power dissipated. These graphs should be used with care since temperature rise of a resistor is very dependent on the conduction path of the lead terminations as well as en proximity of other heat sources such as other resistors. Experience will allow prediction of those areas that cause trouble.

Generally speaking, 1/2 watt or smaller resistors, which are operating at less than 1/2 their wattage rating and are not connected to or near other heat sources, will not require checking.

Capacitors

Capacitors will normally operate close to chassis temperature unless heat is conducted through their leads from hot components to which they are solder d or unless hot components are located close by. Electrolytic and tantalum capacitors with their low thermal rating should be checked.

General

This ign personnel will be able to predict accuration which components should be checked after tes and a few equipments.



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Portable Plenum Test Chamber



In a plenum chamber, the pressure is made greater or less than that of the outside atmosphere. To make this chamber useful for test purposes, a blower is placed at the outlet, illustrated in Fig. 1. Air passing through the tested equipment comes

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from the plenum through the nozzle. The pressure difference across the nozzle is a measure of the flow, and the gage pressure at the intake of the tested equipment indicates the corresponding pressure drop across that equipment.

Design

The chamber is designed to measure flow rates to 150 cfm, at heads to 1 in. of water. A heavy-duty blower with a capacity of 300 cfm at 4 in. of water is used. Following the blower manufacturer's recommendations, a one-half horsepower motor is used to drive the blower. An air valve and a fourstep cone pulley on the motor are used to regulate air flow.

Since the plenum is to be used both for "blowing" (positive pressure) and "exhausting" (negative pressure), a blower with identical inlet and outlet configurations—in this case a five-inch diameter pipe—is chosen. By employing a length of flexible tubing, either end of the plenum may be connected to either side of the blower. In Fig. 2 is shown the two arrangements described.

Flow through a nozzle (or orifice) is determined by measuring the difference in static pressure across it. This pressure difference is directly related to the rate of flow. The area of the large plenum, or settling chamber, upstream of the nozzle is made greater than ten times the nozzle throat area, and distributes the air so that uniform flow approaches the nozzles.

The nozzle is much preferred over the orifice as measuring device, since it is far less sensitive to non-uniformities in the velocity distribution of the approach stream.

A great deal of data is available on the ASME Long Radius Nozzle, making it an obvious choice One nozzle does not allow accurate exploration of the low flow rates; an excessive number results in cumbersome changing procedures. For economic reasons a number of identical nozzles are preferred to a selection of nozzles. Nine nozzles provide convenient number and a symmetrical arrangement A .7 in. throat can be readily spun, and can handle flows to 20 cfm with a 4 in. differential head.

It is desirable to limit the flow velocity through the nozzle to about 7000 fpm. For a .7 in. diameter

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George H. Siegel General Electric Co. Utica. New York

^{*&}quot;Plenum" is the Latin word for space, or a condition in which the pressure of the air in an enclosed space is greater than that of the outside atmosphere.

nozzle with a maximum flow of 20 cfm, the highest velocity is 7200 cfm. The maximum flow capacity is therefore 20 x 9 = 180 cfm.

Unused nozzles can be blocked off by adhering quares of tape to the faces of the nozzles. The tape is easily applied, easily removed, and does not damige the nozzle, or distort the flow.

Chamber Cross-sectional Size

After selecting the nozzles, the chamber crossectional size must be determined. It has been recommended¹ that the center-to-center distance of nozzles be greater than three times the nozzle diamter, and the distance from the center of any nozzle to the walls of the chamber be at least 1-1/2 times the nozzle diameter. This will prevent the nozzle intake from disturbing the entrance area flow. These dimensions, are 4 and 2 in., respectively, considerably in excess of the minima. This makes the chamber size 12×12 in. Fig. 3 shows the principal dimensions of the chamber.

The length of the chamber upstream of the nozzles is set at 18 in., to allow space for mixing screens and for a nozzle access port. The downstream chamber is also made 18 in. long. As noted previously, it is necessary for the flow to approach the metering nozzles with a rather uniform velocity distribution. Since air is supplied through a 5 in. diameter tube in a 12 x 12 in. wall, the concentrated air stream must be broken up into small jets, and reformed as a uniform flow. Four expanded-metal screens are placed in series upstream of the metering nozzles for this purpose. The spacing between screens (1.5 in.) is approximately four times the opening (1/4 in.). Adjacent metal screens are alternated, with one directing the air stream upward, the next down, and so on.

A pair of static pressure taps, mounted flush with the top of the plenum wall upstream and downstream of the nozzles, measure the pressure differential. If greater precision is necessary, one tap may be placed in each of the four walls, in the same plane, and the four taps connected together to average the pressure reading. Measurements made with probes in all four sides of the chamber have indicated a difference of only a few per cent between the two methods. Because of this, one tap is installed on each side of the nozzle plate.

An inclined 4 in. differential manometer, or draft gage, measures the drop across the nozzle. This instrument requires only balancing to retain its accuracy, once it has been calibrated.

A second gage, of 1 in. capacity, is used to measure the head against which the tested fan or equipment is working. One end of the gage is connected 10 a proper measuring point on the equipment and the other end of the gage is left open to the atmosphere. Placement of the pressure tap at the proper measuring point" is largely a matter of dis-

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Fig. 1. Flow diagram showing essential requirements for Plenum test chamber.



Fig. 2. Plenum chamber connected for exhausting (left) and blowing (right).



Fig. 3. Principal dimensions of test chamber. Metal screens brake concentrated air stream from jets into uniform flow.

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Fig. 4. Interior view showing pressure taps and nozzles. An epoxy resin is used to seal the nozzles in the plate.

cretion. On small blower-cooled equipment, a kiel probe or similar tap, mounted just outside the normal blower outlet, serves as a proper measuring point. Since the equipment normally exhausts to the atmosphere, the other end of the draft gage is unconnected.

The plenum chamber normally rests on the top shelf of a portable truck. To isolate vibrations the motor and blower are mounted on the plywood base of this truck.

It is important to ground the chamber proper to prevent the buildup of an electrostatic charge due to the passage of high-velocity air.

Fabrication

An aluminum box, 12 x 12 x 36 in. long is formed and welded. Six studs welded about the access port provide an anchor for the cover plate. Nozzles chosen for the plenum are built according to the ASME Code (PTC 19.5 4-1949). The nozzle outline is laid out on paper several times its actual size, and then photographically reduced. The negative can then be used as a template for fabricating a nozzle-spinning tool. After spinning, the aluminum nozzles are checked by go, no-go plug gages, and the contour template, and the nine nozzle selected for use. No variation in the nozzle throat greater than .001 inch should be permitted among the nine nozzles selected.

The nozzle plate consists of 1/16 in. aluminum, with the edges formed into a box, and with nine 1.50 in. holes for the nozzles' base. A flat plate is punched with nine 2.50 in. holes to clear the nozzle OD, and the plate is spot-welded to the box.

Mounting of the nozzles required considerable care. An epoxy resin is used to cement and seal the nozzles in the plate (see Fig. 4). The nozzle assembly is then mounted in thechamber, and all spaces between the nozzle plate and the chamber walls are sealed with epoxy. When the resin hardens, holes are drilled in the chamber top for the pressure taps, and the taps installed (see Fig. 5). The metal screens are slipped into position and retained by wooden spacers cemented to the chamber corners.

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The pressure taps in Fig. 5 are fabricated by brazing a bulkhead fastener to a flat brass plate, and drilling and reaming a 1/16-in. hole through the center of the plate. A short length of copper





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Fig. 5. Static pressure taps.

tubing leads from the pressure taps to a small top bracket. Neoprene gaskets are cemented to each end flange, and around the access port. The cover is fastened, and the plenum chamber is complete. Air connections to the instruments mounted on the truck are made with clear plastic tubing.

An end plate is required to connect the blower tubing to the chamber. A five-inch ID pipe is welded to the center of a 14 x 14 inch plate, and a butterfly-valve blast gate is installed (see Fig. 3).

Openings cut into additional end plates serve to mount blowers, ducts, equipments, etc. No specific guiding principles can be laid down, but any opening which simulates normal operation of the tested equipment will serve.

Calibration

Nozzle characteristics and chamber leakage must be determined. The theoretical relation between nozzle flow and pressure is derived from the Bernoulli equation (appendix 1).

A calibration test of the chamber, using a large plenum chamber as a standard, is illustrated in Fig. 6. The "standard" chamber employs precision .8 inch and 2.5 inch nozzles.

Flow-pressure characteristics are determined for several of the nozzles used singly and in various combinations.

A calibration curve plotted for a typical nozzle, can be used for all tests. Where several nozzles are opened in parallel, the flow readings are simply multiplied by the number of open nozzles. All results must be corrected to standard conditions if absolute values are required. The constant demand for use of the plenum chamber by the various engineering units of our organization, and also by the test section, demonstrates the utility of this instrument, and the confidence our engineers place in its performance. Cost of this portable plenum chamber is \$500-\$600, which is relatively low when compared with its utility. The parts can be fabricated by a good model shop in a few weeks, and almost no maintenance is ever required on the operating chamber.

APPENDIX

NOZZLE FLOW EQUATION

$$\frac{V_1^2}{2g} + H_1 + Z_1 = \frac{V_2^2}{2g} + H_2 + Z_2 + \text{Losses}$$

For properly constructed chamber and nozzles.

$$Z_1 = Z_2; \text{ losses } \cong 0$$

Therefore neglecting V_1^* :

$$\frac{V_2^2}{2g} = II_1 - II_2 = \Delta II;$$
$$V_2 = \sqrt{2g \ \Delta II}$$
$$Q = AV_2 = \frac{\pi D^2}{4} \sqrt{2g \ \Delta II}$$

This reduces to:

$$Q = 5.98 \ C_n \ D^2 \ \sqrt{\frac{\Delta H}{Wa}}$$

Where: Q = Flow in cubic ft. per min.

D = Nozzle diameter in inches

 ΔH = Head in inches of water

Wa = Fluid density in pounds per cubic ft. For D = .70; $C_n \cong .955^{\circ}$; $W_n = .075^{\circ}$ For Standard Air:

$$Q = 10.22 \sqrt{\Delta H}$$

 C_n is an area coefficient, a function of Reynold's No. For a .7 inch nozzle. C_n varies from .951 to .960 as ΔH varies from .25 to 2.

The density of "Standard" Air at 68° F, 29.92" Hg, 50% Rel. Hum. is .075 lb. per cubic ft. To correct volume at any condition to Standard Air,

use
$$Q$$
 std. = Q $\sqrt{\frac{075}{\rho}}$

Credits

The writer wishes to acknowledge the work at G. E. s Light Military Electronic Equipment Department of H. Lazar. for devoting his energies to this project, and L. Fried, for his recommendations. At the General Engineering Laboratories, we are obligated to N. J. Lipstein for his advice and for calibrating our nozzles. Also, credit is due Mr. L. Tomlinson, upon whose pressure tap design ours is based.

Reference

¹D. D. Wile, ASRE Journal, June 1947, p. 516

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Flying Spot Programmer

DESIGNED to convert a curve drawn on graph paper into a voltage to be used for control or programming, this program scanner uses a "flying spot" ert in combination with a photomultiplier to extract information from the curve. A number of program scanners, each with its own program, may be operated synchronously; or several programs may be tape recorded on multichannel tape from one scanner. The output from the scanner is fed directly to an amplifier which is used in the control function.

Developed by Spar Engineering and Development, Inc., Paxson and South Avenues, Wyncote, Pa., the Model 6275 Program Scanner operates by placing a photographic transparency of the timefunction curve in front of the "flying spot" tube, and sweeping it by a vertical line which is moved horizontally across the face of the tube. The upper part of the curve is opaqued; consequently the photomultiplier, acting as a switch, sees the time the spot is below the curve, and fires on and off a Schmidt trigger. The output of the Schmidt is clamped to a glow-tube reference to produce a constant amplitude square wave. The resulting variable width pulses may be recorded on a channel of tape for future use or injected directly into a control amplifier as a program reference. Fig. 1 shows this operation.

A block diagram of the Program Scanner circuit is presented in Fig. 2. The sine wave output of the master oscillator is shaped and differentiated. A clamp drives the saw-toothed generator, which drives an amplifier loaded with the yoke. The preamplifier following the multiplier adds a differentiated signal ($T = 50 \ \mu sec$) to aid in sharpening the rise time of the pulses. The output of the preamplifier is shaped, clamped, and its average value is used as the scanner's output.

Spar amplifiers and accessories are shown, but other amplifiers may be used simply by converting the output of the scanner or tape recorder to a dc or 60 cycle ac signal.

For more information on this product, turn to the Reader's Service Card and circle 29.



Fig. 1. Operation of programmer. Time during which flying spot shows under curve is read by the photo-multiplier tube, which activates a Schmidt trigger.



Fig. 2. Block diagram of the Program Scanner circuit.

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This Program Scanner reads a curve drawn on graph paper and converts it into a signal for control or programming. This service uses a "flying spot" cathode ray tube to read the curve, a photomultiplier as a transducer. Shown in the photograph is a transparency with a curve that consists of a pulse and a linear rise wave form.

Fig. 3. Program Scanner as it would be set up for programming temperature changes. Any number of scanners may be run simultaneously.

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RAYTHEON MAGNETIC COMPONENTS



Size

4 filter reactors and a 350-VA power transformerall in 60 cubic inches! A ticklish design problem. The \$64,000 question: how to get rid of the heat? Raytheon engineers did it with new "evaporative cooling" techniques, using a high-dielectric liquid fluorochemical. Raytheon pioneering can pay off for you, too. Write us about your magnetic component problem. Our engineers will study it and suggest a possible solution.



VTHEON MANUFACTURING COMPANY Waltham 54, Massachusetts CIRCLE 30 ON READER-SERVICE CARD FOR MORE INFORMATION

Second of two parts. The first part discussed the criterion and inverse probability methods of receiver design and evaluated envelope detection. Matched filtering as a technique for improving the signal-tonoise ratio at the receiver was described. In this part other techniques designed to improve the signal-tonoise ratio are presented and the relationship they bear to each other considered. Applications for linear filtering techniques are given, such as in synchronous detection, autocorrelation radar and doppler radar.

Principles of Filtering – II

L. S. Schwartz New York University

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HE comb filter integrates over more than one pulse. Comb-filter operation is tantamount to insertion of band-pass filters of infinitesimal width at the spectral lines of a repetitive signal. Thus, the essential frequency components of the signal are admitted by the filter whereas the noise which fills the region between spectral lines is rejected. If the band-pass filters are infinitely narrow, the filter, in effect, operates on an infinite pulse train, and the filtering is perfect.

In practical applications perfect operation is not possible, and comb filtering must be limited to a finite number of pulses. In view of this, it is necessary to consider the shape of the spectrum of a finite group of pulses as distinct from the spectrum of a succession of repetitive pulses of infinite extent.

The frequency spectrum of a signal consisting of a train of N rectangular pulses of constant width and amplitude and period T is

$$S(\omega) = \sum_{k=-\infty}^{\infty} F\left(\frac{2\pi k}{T}\right) \left[\frac{\sin NT \left(\omega - 2k/T\right)}{NT \left(\omega - 2\pi k/T\right)/2}\right] \quad (1)$$

where k=n/N is restricted to integral values.¹ Thus, the frequency spectrum of a finite pulse train consists of curves of the form sin x/x centered about the spectral lines in the spectrum of an infinite pulse train; the maximum height of the individual sin x/x is equivalent to the height of the corresponding spectral lines, so that the envelope of the entire spectrum is also of the form $\sin x/x$. As N, the number of pulses in the train, increases, the individual sin x/x curves about the spectral lines become increasingly spiked, and the spectrum approximates the line spectrum of an infinite train of pulses. The improvement obtainable with a comb filter increases with the number of pulses on which the comb filter operates, because, as just observed, the spread of the sin x/x function about the spectral lines decreases as N increases, admitting less noise to the output of the filter.

Since the transfer characteristic of an ideal (linear) integrator consists of a series of spikes at the spectral lines, the transfer characteristic of a comb filter approximates that of an ideal integrator as N increases. Because of the functional similarities between the comb filter and the linear integrator and because of the technical difficulties involved in achieving the necessary frequency stability for satisfactory operation of the comb filter its use is not recommended.

Linear Integration

Integration and correlation have been widely described in the literature and have been employed to aid in the detection of periodic signals of scured by noise. The advantage of integration or correlation consists in the fact that signals reinforce upon successive additions in time, whereas noi both reinforces and cancels. It is evident that the best result is obtained when the noise has minimum correlation with itself, i.e., when it has the statical culate structure of thermal noise.

Integration may be achieved by introducing the signal wave form into a number of storage elements tudes The resultant rms noise voltage on the other hand will be proportional to

$$\left(\sum_{0}^{\infty} a_n^2\right)^{1/2}$$

since the noise is uncorrelated between successive repetition periods. The improvement in signal-tonoise power ratio is therefore

$$R_1 = \left(\sum_{0}^{\infty} a_n\right)^2 / \left(\sum_{0}^{\infty} a_n^2\right), \qquad (3)$$

It is clear that the signals are summed with a weighting function which, in the case of the linear integrator for radar pulses, has peaks in the repetition frequency and its harmonics. The frequency characteristic of the integrator is therefore of the comb-filter type, passing the Fourier components of the pulse train and attenuating noise at other frequencies.

Correlation

The subject of correlation is concerned with relations which exist between parts of the same signal, or between parts of one signal and parts of another. The former is defined by the *autocorrelation function* whose symbolic expression is

$$\Psi_{11}(\tau) = \lim_{T \to \infty} 1/2 \ T \int_{-T}^{T} f_1(t) f_1(t+\tau) \ dt \quad (4)$$

Physically, the autocorrelation function is simply the average product obtained by comparing the given signal with itself.

If the signal is completely random, different parts of the same signal will be independent of each other and, consequently, the value of the autocorrelation will be zero except for $\tau = 0$ meaning that the signal is correlated with itself only. An example of a completely uncorrelated signal is thermal noise, the autocorrelation function of which is a spike at $\tau = 0$. For more correlated time functions, the autocorrelation function decays to zero for increasing τ .

The crosscorrelation function differs from the autocorrelation function in that it represents the average product relationship which exists between two different time functions and is thus a measure of the amount of correlation which exists between the functions at different intervals of time. Cross-correlation is applied when a priori information concerning the frequency of the signal is known. If there is no a priori information, no advantage is obtained over autocorrelation.

If a sinusoidal function is crosscorrelated with a periodic signal possessing more than one frequency, one of which is a frequency equal to that of the sinusoidal function, the output of the correlator is a sinusoidal function of the same frequency as the correlating sinusoid. This is the same result as would be obtained if the periodic signal were RAYTHEON TRANSFORMERS



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with given delays and then summing the delayed signals. Ideally, an infinite number of pulses would be summed to obtain an infinite improvement in signal-to-noise ratio. A far from ideal example of a linear integrator is a low-pass filter which integrates by eliminating high-frequency components in the noise. Signal frequencies, however, may also be eliminated if the bandwidth of the filter is reduced beyond the point at which the signal spectrum has significant energy.

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For pulsed signals, as in radar, the signal spectrum has little energy at frequencies greater than l/δ , where δ is the pulse width. Hence, frequencies beyond $1/\delta$ can be eliminated without materially affecting the signal.

To integrate and yet retain range information, the bandwidth must be reduced in a way that does not destroy the pulse nature of the signal. The method depends upon the possibility of storing tadar signals for indefinite periods without distortion. Each repetition period is treated as a unit, and its signals are sorted in such a way that they can be recovered in their correct time sequence.

The combined signal, with pulses from fixed targets correctly superimposed, is given by

$$S(t) = \sum_{n=0}^{\infty} a_n \, s_n \, (t - nT), \, 0 \, < t \, < T.$$
 (2)

The change in signal-to-noise ratio may be calculated by considering a particular instant. If this instant lies within a signal pulse, the signal ampli-

tudes will add to a sum proportional to $\sum_{n=1}^{\infty} a_n$



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passed through an infinitely narrow filter centered on the frequency of the correlating sinusoid.

Since this discussion is limited to theoretically ideal correlators for which the time of integration is infinite, the correlator can be regarded as the equivalent of an infinitely narrow filter in the frequency domain. It is noted that the latter filter would have an infinite build-up time.

Although correlation has its frequency domain analog, such that the time and frequency domain viewpoints are operationally equivalent, it may be easier to build a highly stable oscillator than a correspondingly narrow bandwidth filter. If a periodic signal with harmonic components is correlated with another periodic signal possessing an infinite set of harmonic components of equal amplitude, the output of the correlator will consist of discrete frequency components representing the original signal. Thus, the ideal correlator behaves like a comb filter.

In summary, the three linear techniques discussed in the foregoing and the matched filter discussed in Part 1-also a linear technique-are equivalent for signals in Gaussian noise. They all maximize signal-to-noise ratio by linear integration; minimize the probability of error associated with decision making.

Because of the importance of linear filtering techniques and because all linear techniques may be considered a form of correlation, it is worthwhile to look at some well-known applications to see if their noise-reducing properties can be attributed to correlation.

Synchronous Detection

Conventional envelope detection utilizes only amplitude information and discards phase information, thus according to information theory, throwing away the equivalent of 3 db in signal-to-noise





Fig. 2. Block diagram of auto-correlation radar

ratio. Much more serious, however, is the fact that envelope detection is a nonlinear operation which suppresses the signal if the noise exceeds the signal in amplitude.

Thus, if the signal is 10 db below the noise at the input to the second detector, it will be 20 db below the noise at the output.² Also, because of the alteration in the statistical properties of the noise in the second detector, averaging filters are not as effective at video frequencies as they are at intermediate frequencies. From a practical standpoint, this proves to be unfortunate because the technical problems in filtering at intermediate frequencies are much more difficult than at video frequencies. Therefore, it is highly desirable to find an alternative to envelope detection.

thus it Synchronous detection seems to be a promising pulse 1 alternative. Its properties are as follows. Transmitter and receiver frequencies are coherent so that an auto the system uses phase information. Hence. it prolated r vides a 3-db signal-to-noise improvement over simsince t ple envelope detection. Secondly, the detection signal process is linear so that no suppression of the signal by the noise occurs for signals smaller than noise, since filtering operations can be conducted with equal efficiency before and after detection, practical difficulties in filtering at intermediate frequencies can be avoided.

The operation of synchronous detection is as follows. The message function $f_m(t)$ is modulated into a cosine or sine carrier at the transmittee to give

 $f_{s}(t) = f_{m}(t) \cos \omega_{0} t$

At the receiver the incoming signal is multiplied by a cosine or sine reference voltage of the same frequency as the carrier, the resultant voltage being

 $f_{\bullet}(t) \cos \omega_0 t = f_m(t) (1 + \cos 2\omega_0 t)/2$

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Fig. 2

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The signal is then passed through a low-pass filter which eliminates the carrier frequency term. The output is $f_m(t)/2$.

Synchronous detection is thus seen to be a linear mean for removing fine structure from a received signal. To the extent that it employs multiplication with a known frequency and averaging, it resembles ross correlation, but it is not complete cross correlation because a low-pass filter is used which permits all essential harmonic components to be passed. A true correlator would permit the carrier frequency term only to be passed and thus would function as an infinitely narrow band filter.

Correlation and Radar

A pulse-amplitude-modulated radar with square-law second detector bears a striking resemblance to the autocorrelation system shown in Fig. 1 since it is really the conventional system in Fig. 2 with a delay network added. If the input signal to the circuit of Fig. 1 is a rectangularly shaped pulse, the output is a triangularly shaped pulse. If the input to the second detector in Fig. 2 is

 $f_1(t) + f_1(t+\tau),$ the detector output is

(7)

(9)

$$[f_1(t)]^{\sharp} + 2f_1(t)f_1(t+\tau) + [f_1(t+\tau)].$$
(8)

The RC filter is a low-pass filter which functions approximately as integrating device. Hence, the output of the detector is integrated and this results

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$$2 \phi_{11}(0) + 2 \phi_{11}(\tau),$$

two autocorrelation functions. Because $\varphi_{11}(0)$ is constant for a stationary process, the first term can be liminated by calibration. For rectangular input pulses, $\varphi_{11}(\tau)$ is a triangular function of time and hus it is seen that, with a slight modification, the pulse radar receiver can be modified to perform as an autocorrelation detector.

Continuous-wave doppler and frequency-modulated radars are fundamentally correlation systems since they heterodyne, i.e., multiply the received ignal and a locally generated time function in the mixer. Passage of the doppler beat frequency or requencies through a low-pass filter is approximately integration. The systems preserve phase bformation which they depend upon for their readmy. Thus, the detection process is approximately toss correlation.

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Appendices to Comparison of Modulation Methods, S. F. ational Convention Record, Ibid., pt. 8, Informa-They, March 1953, pp. 21-25.

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Microvolt Instrument Transformer



Fig. 1. Simultaneously winding two separate primaries—one from each end of the core—gives 75 percent less distributed capacity than conventional layer wound primary with center tap



Fig. 3. Transformer characteristics appliable to chopper operation.

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Fig. 2. Transformer has a flat frequency response for transducer generated from 20 cps to over 500 cps.

simultaneously gives a seventy-five per cent reduction in distributed capacity over a conventional layer wound primary. It also provides uniform magnetic coupling and extremely accurate center tapping. Equal dc resistance in each arm is insured by maintaining uniform wire tension on both primary halves during winding. The frequency response curve for the transformer is shown in Fig. 2.

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Electrostatic Shielding

Electrostatic shielding between the primary and secondary windings is accomplished with a sheet of copper foil wound into the transformer. Foil shielding reduces inter-winding capacity by a factor of tento-one over the more common coil-type electrostatic shield.

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A New **Evaporative** Cooling Technique

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"HE DAMAGING effect of heat on electronic component parts during high speed flight is a familiar problem. There are two broad approaches. To overcome the difficulty, equipment must be designed so that it will be able to live with high temperature or, if this is not feasible, cooling must be provided.

Considerable effort has gone into the first course -the development of high temperature electronic component parts. Even so, only a few parts are available today that can withstand temperatures above 125 C. This article discusses cooling principles in general and describes a new evaporative method of cooling.

The Cooling Problem

For high performance aircraft like the F104 and the F8U there is no alternative to extensive cooling. The cooling element is usually ram air or refrigerated air. On Fig. 1 the dark line indicates a hypothetical component part temperature. At lower speeds the ram air is still cooler than the part. To the right, however the slope of the curve increases rapidly, and the temperature of the ram air far exceeds the allowable temperature of the electronic components involved.

The work required to bring this ram air down to the point where it will provide cooling is much greater than the amount of cooling that can be obtained, and this situation gets rapidly worse at higher speeds. The range of ram air systems can be extended only through the use of higher temperature ture components.

In a typical air cycle configuration hot air drawn from the jet engine and passes through intercooled rejecting its heat to ram air. Then It passes through an air expansion turbine and is routed to the electronic equipment.

The first limitation of air cycling is that it rejects heat to ram air, and Fig. 1 shows how hot ram air

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Robert Berner

The mal Engineer The Martin Company Baitimore, Md.



gets at higher speeds. Also, the present ratios of pressure into the turbine to pressure out of the hirbine limit the temperature drop. It is felt that very little can be done in turbine development. Air evcles consequently become ineffective as Mach 2 is approached.

Adding a water boiler in the circuit can extend the range. The heated air is passed through the water boiler; the water is dumped overboard as steam. This extends the range of the air cycle system to the Mach 2.5 region.

But at these speeds, the water boiler is doing the majority of work. Also, the jet engine may not be in operation at these speeds, and, therefore, there would be no ram air supply.

These problems have led to a general trend toward a cooling method which might be termed the insulate and isolate technique. Designers insulate the airframe or the component and prevent high temperature air from coming in. Internal heat is removed by a heat sink, such as jet fuel. Unfortunately, the amount of heat that can be transferred to fuel is too small. The so-called high energy fuels are no better and possibly worse. Thus the deligner must select a new type of heat sink.

One solution is to recirculate some fluid, either ir or liquid, through the electronic components, and then through a heat sink such as water. If the temperature is still too high, a vapor cycle system must be added. The water boiler becomes a conlenser for the vapor cycle system, but a compresor, expansion valve, and evaporator are added. These systems require power. In addition, as the number of elements are multiplied—each of which s less than 100 per cent efficient—inefficiencies are impounded. It would be much more efficient if possible, to place this water right at the heat source -in the electronic equipment.

Fig. 2 compares water with some of the other liquids which might be used as vaporizing refriger-



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Fig. 4. Test results on single tube amplifier test vehicle.



Fig. 5. Cutaway view of three tube amplifier and two tubes multididrator employing new cooling techniques.

Fig. 6. Weight saving as a function of Mach number. T

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ants. In both btu per pound and btu per cubic foot, water is well out in front of the rest.

Professor Robinson of Ohio State, who has done considerable work in the electronics cooling area, mentioned in a recent paper: "The great superiority of water in respect to the evaporant weight and space requirements is evident. Therefore it is worthwhile to employ the best available heat transfer techniques in order to minimize the over-all temperature difference required between the evaporant and the electronic components so as to make the high boiling point of water acceptable, perhaps even under ground level prelaunch operating conditions."

Following is a description of a technique which will provide high heat transfer.

The New Evaporative Method

Fig. 3 shows the new evaporative cooling system. There is a conventional electronics chassis with tubes or transformers projecting from the surface and components of various other types in the lower portion of the chassis. Mating with this chassis mechanically is a container carrying water which is used as the evaporant fluid. Around each of the tubes is a recess.

High heat transfer is obtained by direct contact between the surface of the tube and the fluid. First, the heat passes through a finger type material which is wrapped around the tube to give metallic contact between the surface and the inside of the shell. Then it goes through the shell to the boiling water on the outside of the shell with a high heat transfer coefficient.

The design provides a filler port and a vent through which the steam escapes. A check valve in the vent functions during inverted flight or negative gravity conditions to prevent loss of water; the same valve controls the boiling pressure. A baffle prevents loss of water during violent boiling. Test Program

This system has been tested for more than a year. Initial models proved conclusively that electronics equipment would provide sufficient heat to boil water, and that the technique is feasible for components mounted in the base of the chassis. Additional work would be required for rejecting heat at very high temperatures.

A single tube amplifier circuit test vehicle (Fig. 4) contained in an aluminum capsule was designed for the system. Surrounding the capsule is a container providing a space for the water. The amplifier tube and components were instrumented to indicate surface temperatures at the hot spots. The amplifier in its capsule was mounted inside a small cylindrical fuselage and this fuselage in turn was mounted inside an oven.

Oven temperature ranged from 150 to about 400 C. The heat was held down to 400 C because the oven temperatures approached 1000 F, which was too much for the insulation on the instrumentation wiring. The cooling technique, however, was not tested to its limit.

Significant conclusions can be drawn. Component temperatures remain essentially constant as the oven temperature travels from 150 to more than 400 C. No curve rises more than 10 C. The water used for this test amounted to 4 ounces.

What this means in terms of flight mission profiles is shown on the lower scale. A range from a little more than Mach 2 to approximately Mach 5 was covered. Components remained at essentially the same temperature.

This system takes care of both internal heat and the external aerodynamic heating. At the high temperature range approximately 95 per cent of the heat was coming into the case from the outside, thus simulating aerodynamic heating. Only 5 per cent was developed by the internal one tube amplifier circuit.

No attempt was made to insulate the exterior of

the assembly. The use of insulation to reduce aerodynamic heating would depend on the mission profile—whether it is better to carry the weight in insulation or in additional water.

Proceeding from this single tube test specimen, a multiple specimen, using a three tube audio amplifier and two tube multivibrator relay circuit, assembled by the printed wiring technique was made. These were mounted in the container shown in Fig. 5. A separate container protects the sixth or normally unprotected side. Because of time limitations this particular assembly was then tested at a temperature level of only 315 C. The temperature range of the tubes varies from about 137 to 150 C. All other components operated cooler.

Reliability

If a part is rated in 85 C temperature and it is under the full power output, it develops a surface temperature rise of 40 C. The surface temperature of that part is actually 125 C. If by these techniques one can hold that part at this temperature, operation takes place at its rated point. If the surface temperature level can be lowered, the life can be increased. At a 200 C surface temperature, a decrease in the surface temperature of 10 C, will increase the life from approximately 900 hrs to a little better than 1000 hrs, or about a 10 per cent improvement.

Packaging

In a packaging survey of some 50 different pieces of electronics equipment for such application as range, communication, navigation and information, radio and audio frequency amplifiers, and poer supplies, the evaporative technique would result in a 10 per cent weight increase in the packaging of the unit, not including the weight of the water. The volume increase would be minor.

The technique allows simplification of the compensation in the electronic circuitry considerable



The actual manufacture calls for ordinary product in techniques such as dip-brazing. No new tech iques need to be learned. Bench testing varies little from what has been the practice in the past. As for the installation, since the cooling system is sell contained, it opens up the possibility of remotely locating the equipment. In other words, the black box can be put out on the wing tip adjacent to the antenna instead of in the fuselage near the cooling system.

Effect on Performance

Both manned and unmanned aircraft over the speed range of Mach 0.9 to Mach 4.25-going into electronic, thermal, propulsion, weight, and aerodynamics considerations have been studied. Total cooling load, the drain on the propulsion system resulting from either bleed air or power extraction, and other factors like the drag resulting from bringing ram air onto the aircraft, and the additional fuel required have been considered. Comparisons have been made between the most effective conventional cooling system for each vehicle and the new evaporative system.

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Fig. 6 shows weight saved on the various flight vehicles as a function of speed range. It is plotted as both total weight saving and weight saving per kilowatt. In low speed ranges ram air is still most satisfactory for cooling.

At higher speeds, though, the increasing complexity and weight of conventional systems steps up the weight savings for this evaporative system. On a total weight saving basis, the saving is greater for manned vehicles since these tend to carry a larger total kw load. At the higher speed tanges this evaporative system was compared with evaporative systems employing a liquid cold plate evaporation system.

Volume saving in manned aircraft is about 64 cu ft. For missiles it is much smaller—about 1-1/2 to 3 cu ft. The biggest volume saving comes from eliminating storage tanks and the pressure feed source required to force evaporant through a liquid cold plate evaporative system.

Conclusion

The problem of high temperature effects on electronics components parts is a serious one. Much work has been done toward development of high temperature electronics components parts. Even so, air is the principal medium for cooling. However, diminishing returns with air cooled systems are rapidly being reached.

The new evaporative cooling technique is eficient. Efficiency is bound to show up in terms of improved weapon system performance. It is adaptible to any means of design currently in use, to any mission profile, to any type of propulsion. It appears that it can handle any temperature level or heat density.



Special group ! With its own coil-winding, machining and assembly facilities. Its own sales, engineering, purchasing, inspection and shipping activities. Its own everything but red tape. **Special orders!** Potentiometers, in prototype quantities, with these special modifications: resistance values, tolerances, linearities, taps, shafts, lids, bushings, ganged assemblies, torque, bearings and rotation.Take your pick. **Special Delivery!** In 10 days or less. **Special price?** No! Not one cent extra! *For your non-standard prototype pots, go fast, go first-class, go* **Poco Tiempo!** *Ask for it by name.*

Beckman Helipot

Helipot Corporation, Newport Beach, California a division of Beckman Instruments, Inc. Engineering representatives in principal cities

CIRCLE 39 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957

Four Bulletins 0.11 ANSTEE NTALU CAPACITORS



WRITE FOR BULLETINS INDICATED Balletin 6.189 "??" Series—For General Bsa

Dulletin 6.111 "NP" Series - High Temperature Bulletin 6.112 "STA" Series - Solid Tantulas Bulletin 6.113 "VP" Series -- Vibration Resistant the bias to pro-FANSTEEL METALLURGICAL CORPORATION



FANSTEEL METALLURGICAL CORPORATION North Chicago, Illinois, U.S.A.

CIRCLE 40 ON READER-SERVICE CARD FOR MORE INFORMATION



All electronic supplies, operational and servo amplifiers and servo networks are mounted in this rack.

New Vibration System

UTILIZING a new principle of electronically controlled hydraulic power, this new vibration excitation system can provide previously unattainable combinations of force, acceleration and frequency.

Originally developed by Northrop Aircraft, Inc., the system, known as the "Hydrashaker," was refined and is manufactured by Wyle Manufacturing Corp., 124 Maryland St., El Segundo, California.

With its moving assembly weighing only 16 lb, it has a force capacity, effectively many times greater than electrodynamic equipment types with moving assemblies weighing over 275 lb. This is due to the fact that in any vibration system the sum of the moving assembly weight and specimen weight, times the magnitude of acceleration equals the required force.

At 45 g, for example, only 720 lb of the new system's total available force is absorbed by the moving assembly, permitting the test of a 350 lb specimen at this acceleration level. Equipment with a force rating of 12,500 lb is normally required to accelerate a 275 lb moving assembly at 45

The basic system comprises thre major integrated assemblies—an exciter, control console, and power supply.

The exciter is a matched unit counting of an output cylinder and a two-stage evovalve actuated by an electrodynamic ducer. Linear variable differential ansformers dynamically sense the position of

ELECTRONIC DESIGN • October 15, 1957

eacl

eacl servo valve stage and the output pisten to provide the feedback necessary to close the servo loops around each stage.

Flow of the hydraulic fluid through the unit provides the driving force as well as lubrication and temperature control. A dynamic fluid cushion supports all moving parts, eliminating metal-to-metal contact. The exciter occupies the space of an 18 in. cube and weighs only 75 lb.

The control console enables a single operator to control all operations of the system by five controls. It includes all electronic equipment, including built-in sequences and safety devices. Rack mounting in the console, employing plug-in units and modular design allow convenient servicing and maintenance.

The hydraulic power supply includes all the equipment for the conversion of electrical power to hydraulic power. Motors, pumps, relief and check valves, a filter, a heat exchanger, and an accumulator are mounted on a 150 gal reservoir.

The system features insensitivity of the small exciter to various environments; achievement of pure vibration through elimination of magnetic fields near test specimens; an automatic centering of the output piston, permitting heavy specimens to be attached directly to the exciter.

For further information about this vibration system, turn to the Reader's Service Card and circle 41. Three basic units comprise the vibration excitation system. At upper left is the control console which integrates all eelctronic equipment and controls. At upper right is the power supply for conversion of electrical power to hydraulic power. In the foreground, resting on a block is the small exciter.

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ELECTRONIC DESIGN • October 15, 1957



CIRCLE 42 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products

High Voltage Relay Ceramic Envelope

The RL-C30 ceramic high voltage relay for use where extreme mechanical shock and vibration are encountered is designed for use in pulse-forming networks, antenna systems and switching in explosive atmospheres. The unit is constructed for partial oil immersion and will stand off 30 kv dc at a 500 a pulse current. It will also withstand a temperature excursion from -70 C to +300 C.

Resistron Laboratories, Inc., Dept. ED, 2908 Nebraska, Santa Monica, Calif.

CIRCLE 43 ON READER-SERVICE CARD FOR MORE INFORMATION

400 CPS Phase Meter Eliminates Need of Scope



A panel-mounting phase null meter has been designed to eliminate the complexities of an oscilloscope in making phase measurements. Designated the Model 122-236, the instrument consists of a phase-sensitive VTVM and a calibrated phase shifter. Accuracy is ± 1 deg over a selected range.

Trio Labs., Inc., Dept. ED, 4025 Merrick Rd., Seaford, N.Y.

CIRCLE 44 ON READER-SERVICE CARD FOR MORE INFORMATION

Transistor Blocking Oscillators For Miniature Pulse Transformer



A number of new specially designed pulse transformers have been developed for use in transistor blocking oscillating circuits. Using a flat-bed ferrite core with very high permeability, (2400μ) , these new units achieve very low leakage inductance and present an excellent impedance match to the transistor. This characteristic plus their extremely low core loss permits the operation of these Stat-Tran's at repetition rates to 500 kc. In a typical evaluation circuit, a high impedance trigger of 0.4 v will produce low impedance output pulses essentially equal to the supply voltage. These pulses can be varied from 0.2 to 40 usec and are relatively free from effects of trigger amplitude, rise time and width. Dimensions of these miniature pulse transformers are 7/16 x 3/4 in.

Pulse Engineering, Dept. ED, 2657 Spring St., Redwood City, Calif.

CIRCLE 45 ON READER-SERVICE CARD FOR MORE INFORMATION

Ultra-Sensitive Relay

Operates on 25 µw



Called Tinymag, this relay combines a sensitive magnetic amplifier and a relay in a single 2 cu in. package. The relay will operate positively on a

25 µw input signal, eliminating the need for preamplifiers. The relay can accept unfiltered dc signals directly from a thermocouple, resistance bridge, photocell, synchro, or even the detector of a radio receiver. The relay is completely absent of contact chatter as pick-up and drop-out are approached. This allows the unit to operate at full sensitivity in a 40 g shock, 20 g vibration environment with high reliability. Excitation required for the relay unit is 26 v at 400 cps, with other voltages and frequencies available. Power consumption is a few mw. Contacts are rated at 2 a resistive per contact. Input signal impedance is a nominal 2500 ohms, although higher and lower impedances can be designated. Operating temperature range is from -55 to +100 C.

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Torwico Electronics, Inc., Dept. ED, 1090 Morris Ave., Union, N.J.

CIRCLE 46 ON READER-SERVICE CARD FOR MORE INFORMATION

90 Db Transistor Amplifier 1 Per Cent Closed-Loop Stability



Model 198 features a 1 per cent closed-loop gain stability from -60 to +125 C. It is a highgain, low-power plug-in amplifier designed for servo and audio applications. It has an open-loop gain of 90 db and a closed-loop gain variable from X2 to X1000. It will operate at 40 g at 60 cps will out significant increase in background noise. unit weighs less than 2 oz and has a bandwidth 5 cps to 50 kc.

Taber Instrument Corp., Dept. ED, 111 Goun St., N. Tonawanda, N.Y.

CIRCLE 47 ON READER-SERVICE CARD FOR MORE INFORMAT

Crystal Filter



Bandwidth of the Type OE 6 crystal filter to the 2 db point is 5 kc, with 600 cps cross over from 2 to 60 db. The filter has been designed into a compact 3 x 1.5×2 in. can, with a weight of less than 5 oz.

Bulova Watch Co., Electronics Div., Dept. ED, Woodside 77, N.Y.

CIRCLE 48 ON READER-SERVICE CARD

Power Supply Low Panel Height



With the introduction of this new space-saving com-pak series, all power supply needs through 1.5 a are covered. The 200 and 400 ma models need only 5-1/4 in. of panel height; 800 ma models require only 7 in.; 15 a models, 8-3/4 in. All com-pak models are available in three voltage ranges: 0 to 200, 125 to 325, 325 to 525 v dc. Units with the addition of meters for output voltage and output current, are available in a 24 model series. The 400 ma, 800 ma and 1.5 a units include high efficiency, long life, hermetically sealed semiconductor rectifiers. All models in the series are constructed with hermetically sealed transformers, chokes and capacitors. The rear panel swings open for quick access to tubes and controls; simplifies and speeds in-rack servicing.

Lambda Electronics Corp., Dept. ED. 1-11 131st St., College Point, N.Y.

CICLE 49 ON READER-SERVICE CARD

957

Raytheon - World's Largest Manufacturer of Magnetrons and Klystrons





TECHNICAL DATA SERVICE The most complete data service available for magnetrons, klystrons, special tubes and semiconductor products. Available on a continuing basis at a modest charge. Use coupon to get full details.

Regional Sales Offices: 9501 W. Grand Avenue, Franklin Park, Illinois • 5236 Santa Monica Blvd., Los Angeles 29, California

Reytheon makes: Magnetrons and Klystrons, Backward Wave Oscillators, Traveling Wave Tubes, Storage Tubes, Power Tubes, Miniature and Sub-Miniature Tubes, Semiconductor Products, Ceramics and Ceramic Assemblies Comprehensive presentation of maximum ratings, typical operating values, frequency ranges, and power levels for most of the principal unclassified types manufactured. An essential reference-guide for microwave engineers and purchasing departments.

Raytheon is the world's largest producer of CW and pulse magnetrons, available in either fixed or tunable designs.

MAIL THIS COUPON

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÷	RAYTHEON
	MANUFACTURING CO.
	Microwave and Power Tube Operations
	Section PT-24,
	Waltham 54, Mass.
	RAYTHEON
	Excellence in Electronics

Raytheon klystrons, which can be tuned mechanically or thermally, fit the widest range of requirements from 550 to 60,000 Mc. The special tubes include backward wave oscillators, square law tubes, storage tubes and others.

Use coupon below to reserve your copy of the new Raytheon Consolidated Data Booklet. There is no cost or obligation, of course.

Please	send	me.	without	cost	10	obl	igation:
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Free Consolidated Data Booklet.

Complete details on Raytheon's Technical Data Service for Microwave and Power Tubes.

Name	Title	_
Company		-
Street		-
City	ZoneState	_

New Products

Germanium Transistor

100 V Collector Diode Rating

The DT-100 has a collector diode rating of 100 v with a current handling capacity equal to other of the company's power transistors. Quantity prices on these transistors fall into the price range recently announced by the company. The three other transistors have been designated 2N441, 2N442, and 2N443. They are high power, 12 a, 55 w transistors offering narrow gain limits and with 40, 50, and 60 v collector diode ratings respectively.

General Motors Corp., Delco Radio Div., Dept. ED, Kokomo, Ind.

CIRCLE 51 ON READER-SERVICE CARD

Metal Film Resistors Low Noise Level



Unlike ordinary film resistors, the Series 850 film resistors give no more noise than on precision wire-wounds. This low noise level is inherent in the thick metallic film which is an alloy of precious metals. No semiconductor effect is present in the resistors.

The Daven Co., Dept. ED, Livingston, N.J.

CIRCLE 52 ON READER-SERVICE CARD

Variable Inductors

Low Frequency Application

Type AF-87 and AF-88 inductors are designed for low frequency applications or where proportionately high inductance values are required. The units peak at 400 and 800 cps respectively. Variable inductors are available in all inductance values to 80 hys.

Burnell & Co., Dept. ED, 10 Pelham Parkway, Yonkers, N.Y.

CIRCLE 53 ON READER-SERVICE CARD



OFFICIAL U. S. ARMY PHOTOGRAPH

ARMY'S HAWK MISSILE, recently revealed, destroys attackers flying at even the lowest altitudes and in the blind zone of conventional radars. Raytheon is prime contractor with complete systems responsibility for HAWK-and for the Navy's new air-to-air Sparrow III.

To the one man in three who will qualify as a Raytheon engineer:

our small, versatile project groups are staffed with extremely capable engineers. This policy pays off exceedingly well for energetic, imaginative men who are looking for individual recognition with the challenge of responsibility and ready opportunity for advancement.

Raytheon Engineering Opportunities

Which of these interesting Situations with a Future is right for you?

As one of the world's fastest growing electronics companies with a record for history-making achievements, Raytheon is continually expanding. Interesting, rewarding openings for all types of engineers now exist in:

- **COMMUNICATIONS** (Commercial and Military) —scatter, microwave relay, multiplex, mobile transistorized equipment.
- COUNTERMEASURES radar countermeasures equipment, advanced study projects.
- RADAR (Pulse and CW Systems) search, fire control, bombing, navigation, air traffic control, weather and commercial marine.
- MARINE EQUIPMENT submarine, ship, and airborne sonar, depth sounders, direction finders.
- GUIDED MISSILES prime contracts: Navy Sparrow III (airto-air), Army Hawk (ground-to-air).
- MICROWAVE TUBES amplitrons, magnetrons, klystrons, traveling wave tubes, storage tubes.

ELECTRON TUBES, SEMICONDUCTOR DEVICES, MAGNETIC COMPONENTS • MICROWAVE COOKING OVENS, ELECTRONIC INDUSTRIAL EQUIPMENT, ELECTRONIC MEDICAL EQUIPMENT

Raytheon plants are ideally situated for delightful suburban living in New England, California and Tennessee.

For the details you want, please write to Leonard B. Landall, Raytheon Manufacturing Company, Waltham 54, Mass. There's no obligation and your inquiry is completely confidential.





MICROWAVE & POWER TUBE engineers check operation of Raytheon microwave tubes in Air Force jet.



WAYLAND LABORATORY engineers developed this 40-foot L-band antenna to extend the range of radar.



MAYNARD LABORATORY engineers design and flight test airborne navigational and guidance systems.



MISSILE SYSTEMS DIVISION facilities include observation tower with radar tracking equipment.

Thermostat Metal Nonmagnetic

Truflex S125 will not be influenced by, and will not cause disturbances in magnetic fields. In addition to responding to temperature changes, other thermostat metals are detrimentally influenced by magnetic fields which exist in the instrument. These disturbances by magnetic fields are eliminated. Magnetic forces to 250 oersteds fail to move the material.

Metals & Controls Corp., General Plate Div., Dept. ED, Attleboro, Mass.

CIRCLE 55 ON READER-SERVICE CARD

Electroverter Converts AC to Proportional DC



The Electroverter converts ac voltages, currents, or power to a dc voltage directly proportional to the true root square value of the alternating current being converted. It is superior to instrument rectifiers in that it gives accurate answers to different types of wave forms. It is compensated both for temperature and rate of change of temperature and is suitable for use from the lowest audio frequencies up into the microwave region. The Electroverter is a hermetically-sealed, rugged element that requires very little power. The unit consists of three or more fine thermocouples of noble metals arranged such that the ac current flow directly heats two or more thermocouples from which a dc output voltage is generated. These units do not contain vacuum thermocouples whose calibration change with small changes in the degree of vacuum.

Hastings-Raydist, Inc., Dept. ED, Hampton, Va.

CIRCLE 56 ON READER-SERVICE CARD



silicon power rectifiers

ABSOLUTE MAXIMUM RATINES

now up to 20 amperes!

The same high quality and complete reliability that has made the name of Automatic famous in rectifiers is now offered in a new silicon power rectifier — available in 5, 10 and 20 amperes. The prompt service and competitive prices that vou are accustomed to from Automatic are applicable for this new unit.

> Write today for complete technical information.

Case Temperature)		0505	1005	1505	2005	2505	3005	3505
eak Revorse Voltage	Vdc	50	100	150	200	250	300	350
MS Voltage	Volts	35	70	105	140	175	210	245
ourage BC Output Correct	Amps	5	5	5	5	5	5	5
eak recorrent forward current	Amps	25	25	25	25	25	25	25
urge Current (5 seconds)	Ampt	15	15	15	15	15	15	15
orward Voltage drop at 15 amp (Measured at 25°C.)	Volts	1.25	1.25	1.25	1.25	1 25	1.25	1.25
C Reverse Current at rated PIV	Ma	5	5	5	5	5	5	5
ABSOLUTE MAXIMUM RATINGS (For 135°C. Core Temperature)		AM 0510	AM 1010	AM 1510	AM 2010	AM 2510	AM 3010	AM 3510
vesk Reverse Veltage	Vdc	50	100	150	200	250	300	350

ak Reverse oltage	Vdc	50	100	150	200	250	300	350
rs Voltage	Voits	35	70	105	140	175	210	245
erage BC Sutput Correct	Amps	10	10	10	10	10	10	10
ak recurrent orward current	Amps	45	45	45	45	45	45	45
rge Current 5 seconds)	Amps	25	25	25	25	25	25	25
rward Veltage rep at 25 amp Measured at 25°C.)	Volts	1.25	1.25	1.25	1.25	1.25	1.25	1.25
Reverse Current t rated Ply	Ma	5	5	5	5	5	5	5

MAXIMUM RATINGS (For 135°C. Case Temperature)		AM 0520	AM 1020	AM 1520	AM 2020	AM 2520	AM 3020	AM 3520
Post Reverse Voltage	Vac	50	100	150	200	250	300	350
RMS Voltage	Volts	35	70	105	140	175	210	245
Average BC Output Current	Amps	20	20	20	20	20	20	20
Peak recorrent forward corrent	Amps	90	90	90	90	90	90	90
Surge Current (5 seconds)	Amps	50	50	50	50	50	50	50
Forward Voltage drop at 50 amp (Measured at 25°C.)	Volts	1.25	1.25	1,25	1 25	1 25	1.25	1.25
SC Reverse Current at rated PIV	Ма	5	5	5	5	5	5	5

MASS PRODUCERS OF ELECTRONIC COMPONENTS

AUTOMATIC MANUFACTURING DIVISION OF GENERAL INSTRUMENT CORPORATION 65 GOUVERNEUR ST NEWARK 4 N J

New Products

Televideo System

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Missile Tracking and Testing

Employing a 37-in. telescope lens system for its camera tube, this 600. line high resolution Televideo System is patterned after the TV Boresight. Camera System designed for the Navy. Applications include missile engine testing, missile tracking, and aircraft testing. The unit provides critical focus and iris control regulated by a light-sensitive circuit. Remote control focussing offers full flexibility. The system permits exceptionally detailed kinephoto film recording and video tape recording

Canoga Corp., Dept. ED, 5955 Sepulveda Blvd., Van Nuys, Calif. CIRCLE 58 ON READER-SERVICE CARD

> Motor Kit For Systems Development



This Motor Kit makes it possible to determine the proper servo, torque or synchronous motor required for instrumentation and automation applications. The kit contains all the necessary motors, motor components, and gear reduction units to assemble thirty-two different servo, torque or synchronous motors, with or without integral gear reduction units. A simplified manual is included hich contains assembling instruction and complete motor performance do including speed-torque curves.

National Pneumatic Co., Inc., Iolzer-Cabot Motor Div., Dept. E 125 Amory St., Boston 19, Mass.

CIRCLE 59 ON READER-SERVICE CA

< CIRCLE 57 ON READER-SERVICE CARD



ACTUAL SIZE



Po yester Coated Magnet Wire Highly Heat-Resistant

A therm is reportedly the first poly ster film-coated magnet wire to be offered under the Class F (155 C) ratin 5 established by the AIEE. The magnet wire was designed to give greater thermal and chemical stability abrasion resistance and dielectric strength, and it complies with UL requirements for magnet wire to be used in Class B motors and transformers. Anatherm is available in single and heavy film thickness in AWG sizes from 15 through 25. Anaconda Wire & Cable Co., Dept. ED, Muskegon, Mich.

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CIRCLE 60 ON READER-SERVICE CARD

CRT Deflection Components

For Color TV

Development of two color teleision deflection components for opration in TV receivers using the new round all-glass color picture tube Type 21CYP22 has been announced. They consist of a horizontal output and high voltage color transformer which utilize a small ferrite core for high efficiency and a color TV deflection yoke which is designed for mounting directly on the neck of the picture tube. The transformer, XD-3207, can supply up to 22.5 kv with a power of approximately 25 w to the ultor of the kinescope and up to 5.4 ky to the focusing electrode. Such a circuit is capable of maintaining regulation within ± 5 per cent from full-load to no-load. The XD-3199 deflection yoke has been developed to operate efficiently with the XD-3207 transformer to provide good convergence and minimum astigmatism. The XD-3199 yoke incorporates such design features as including the insertion of a thermistor in the vertical winding to improve stability of dynamic convergence with warmup and a bridge network and low impedance ertical winding to minimize ringing. Radio Corporation of America, Dept. ED, Camden, N.J.

CIRCLE 472 ON READER-SERVICE CARD

Transitron

Silicon Transistors

Features ...

- Low I co, typically under .02 µa
- Operation to 175°C
- 200 mw Power Rating
- High Frequency Operation
- High Temperature Tested
- Excellent Stability
- Welded Hermetic Seal

Туре	Minimum Common Emitter Current Gain, B	Maximum Callector Voltage Vce Peak (volts)	Typical Cut-off Frequency (mc)	Maximum Collector Cut-Off Current at 25°C at Vc Max. (va)
ST42	40	45	11	.5
ST32	40	30	11	.5
ST12	40	15	11	.5
ST33	30	30	17	.5
ST13	30	15	17	.5
ST41	20	45	10	.5
ST31	20	30	10	.5
STII	20	15	10	.5
2N332	9	45	7	50
2N333	18	45	9	50
2N334	18	45	11	50
2N335	37	45	10	50

Transistors

... for high temperature operation

Transitron's NPN silicon transistors are designed for a wide range of small signal applications in the power range up to 200 mw. They will provide dependable operation up to 175°C in circuits such as RF and. IF amplifiers, video and audio amplifiers, servo control, switching, and many others.

ACTUAL SIZE

Manufactured by diffusion in the liquid phase during crystal growth, these transistors are essentially free of parameter drift and instability common in conventional grown junction transistors. Through close process control, these units have exceptionally low I_{co} up to their maximum voltage and temperature ratings. As a result, performance reliability can be achieved even at higher voltage levels.

For environmental stability, extensive temperature cycling and storage as well as mechanical and hermetic seal tests are included as a regular part of the manufacturing process.

Send for Bulletin TE-1353



ion • wakefield, massachusetts



OFE ----







COMMUNICATION ACCESSORIES COMPANY Lee's Summit, Missouri

Phone Kansas City BRoadway 1-1700 C=A=C

AUTOTUNES FERRITE CORES HEAT DISSIPATING TUBE SHIELDS MAGNETIC AMPLIFIERS MISSILE POWER TRANSFORMERS MECHANICAL FILTERS

A Subsidiary of Collins Radio Company UNCASED TOROIDS PLASTIC CASED TOROIDS HERMETICALLY SEALED CASED TOROIDS SUBMINIATURE TOROIDS PERMEABILITY TUNED

SEALED MISSILE POWER SUPPLIES LAMINATED TRANSFORMERS AND INDUCTORS COMPUTER TRANSFORMERS L-C FILTERS

sembly and lower cost blades and spacers are additional benefits. These are possible since the diameter of the insulated shank is the same as the outside diameter of the threaded wetion of the screw.

Morse-To-**Teleprinter**

Converter

Decodes 300 WPM

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Pylon Co., Inc., Dept. ED \ttleboro, Mass.

CIRCLE 67 ON READER-SERVICE CARD ← CIRCLE 65 ON READER-SERVICE CAL

Transitron

Portable Nibbler Cuts Titanium



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Design features of the HN portable nibbler make it suitable for cutting titanium, stainless, and all types of non-ferrous metals, without distortion on either side of the cut, leaving the edge ready for fabricating. The tool cuts up to 55 in. per min and can handle a small radius turn. Weighing 13 lbs, and measuring 13 in. in length, the nibbler operates on ac or dc, 115 v, 60 cycles, with 220 v optional. Fenway Machine Co., Dept. ED, Willow Grove, Pa.

CIRCLE 68 ON READER-SERVICE CARD

Miniature Tube Sockets Feature Ejector



Maintenance problems encountered in restricted chassis areas can be solved by this type 584 and type 592 Kool Klamps for tubes with T 5-1/2 and T 6-1/2 envelopes. An ejector pin, incorporated into a self-aligning floating socket which is locked into the Kool Klamp, makes tube changing simple and feasible where cramped quarters limit access. Retaining the heat-transfer and retention qualities of the standard Beryllium and Silver alloy Kool Klamps, the new types retain most popularly used 5- and 7pin miniature tubes under extremes of shock and vibration.

Birtcher Corp., Dept. ED, 4371 Valley Blvd., Los Angeles 32, Calif.

CIRCLE 69 ON READER-SERVICE CARD

CIRCLE 70 ON READER-SERVICE CARD >

2 NEW LEAD TYPES

150ma TYPE (400ma at 25°C)

RATINGS TO 600V. PIV IN BOTH TYPES

Features . . .

- Operation to 175°C
- High power handling ability
- Convenient mounting
- Small size
- Hermetically sealed

Silicon Rectifiers

250ma TYPE (750ma at 25°C)

Two new lead types have now been included in Transitron's expanding family of silicon rectifiers. The subminiature glass units combine high currentvoltage ratings with the smallest possible size to provide greater design versatility. For applications requiring ratings in the region of 250 ma per cell, the new standard series is recommended.

The same high degree of reliability which has been characteristic of Transitron's silicon diodes and stud type rectifiers has been "built into" these new lead types. Extensive environmental testing insures dependability under the most severe operating conditions.

		Туре	Recurrent Inverse Operating Voltage (volts)	Average Forward Current @ 150°C (ma)	Average Forward Current @ 25°C (ma)	Inverse Current @ 150°C Full Load (ma)	Send for Bulletin TE- 1351
			SUBM		PES		
		TG62	600	150	400	.2	
		TG42	400	150	400	.2	
		TG22	200	150	400	.2	
			STA	NDARD TYP	ES		
		1N547	600	250	750	.3	
		1N540	400	250	750	.3	
			200	250	750	.3	10 · · · · · · · · · · · · · · · · · · ·
	14	1N538	200	2.00			
	-	1N538 1N537	100	250	750	.4	
Tro		itronic		ation	750	.4 kefield	, massachuset
Tro	ans ••••		200 100	ation	- wa	.4 Ikefield	, massachuset
Tro	ans elec = ω			ation Regulato	750 • wa	.4 kofield	, massachuset





Morse-To-**Teleprinter** Converter Decodes 300 WPM

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The CMP-16 accepts Morse code as tone or keyed dc at rates up to a maximum average speed of 300 wpm and operates a page printer, high-speed punch and a recorder. The conversion matrix is removable without tools by releasing four fasteners and a cable plug. It may be replaced by another matrix for different conversions. CGS Labs., Dept. ED, 391 Ludlow

St., Stamford, Conn.

CIRCLE 66 ON READER-SERVICE CARD

Insulated Metal Screws Permit Easy Assembly of Relays



Named the Sleev-scru, this fastener consists of a metal screw whose shank is insulated with an integral cludding of Mylar polyester film which provides electrical insulation between the fastener and the parts assembled with it. It was developed to replace inconvenient screw and insulating tube assemblies, especially in relay or contact blade stacks. A smaller overall assembly and lower cost blades and spacers are additional benefits. These are possible since the diameter of the insulated shank is the same as the outside diameter of the threaded tion of the screw.

Pylon Co., Inc., Dept. ED Attleboro, Mass.

CIRCLE 67 ON READER-SERVICE

CIRCLE 65 ON READER-SERVICE CAP

COMMUNICATION ACCESSORIES COMPANY Lee's Summit, Missouri

Phone Kansas City BRoadway 1-1700 A Subsidiary of Collins Radio Company

AUTOTUNES FERRITE CORES HEAT DISSIPATING TUBE SHIELDS MAGNETIC AMPLIFIERS MISSILE POWER TRANSFORMERS MECHANICAL FILTERS

C-A-C

UNCASED TOROIDS PLASTIC CASED TOROIDS HERMETICALLY SEALED CASED TOROIDS SUBMINIATURE TOROIDS PERMEABILITY TUNED

SEALED MISSILE POWER SUPPLIES LAMINATED TRANSFORMERS AND INDUCTORS PRECISION RATIO L.C FILTERS

Transitron

Portable Nibbler Cuts Titanium



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Design features of the HN portable nibbler make it suitable for cutting titanium, stainless, and all types of non-ferrous metals, without distortion on either side of the cut, leaving the edge ready for fabricating. The tool cuts up to 55 in. per min and can handle a small radius turn. Weighing 13 lbs, and measuring 13 in. in length, the nibbler operates on ac or dc, 115 v, 60 cycles, with 220 v optional. Fenway Machine Co., Dept. ED, Willow Grove, Pa.

CIRCLE 68 ON READER-SERVICE CARD

Miniature Tube Sockets Feature Ejector



Maintenance problems encountered in restricted chassis areas can be solved by this type 584 and type 592 Kool Klamps for tubes with T 5-1/2 and T 6-1/2 envelopes. An ejector pin, incorporated into a self-aligning floating socket which is locked into the Kool Klamp, makes tube changing simple and feasible where cramped quarters limit access. Retaining the heat-transfer and retention qualities of the standard Beryllium and Silver alloy Kool Klamps, the new types retain most popularly used 5- and 7pin miniature tubes under extremes of shock and vibration.

Birtcher Corp., Dept. ED, 4371 Valley Blvd., Los Angeles 32, Calif.

CIRCLE 69 ON READER-SERVICE CARD

CIRCLE 70 ON READER-SERVICE CARD >



Silicon Rectifiers

150ma TYPE (400ma at 25 C)

RATINGS TO 600V. PIV IN BOTH TYPES

Features . . .

- Operation to 175°C
- High power handling ability
- Convenient mounting
- **Small size**
- Hermetically sealed

Transistors

250mg TYPE (750mo at 25°C)

> Two new lead types have now been included in Transitron's expanding family of silicon rectifiers. The subminiature glass units combine high currentvoltage ratings with the smallest possible size to provide greater design versatility. For applications requiring ratings in the region of 250 ma per cell, the new standard series is recommended.

The same high degree of reliability which has been characteristic of Transitron's silicon diodes and stud type rectifiers has been "built into" these new lead types. Extensive environmental testing insures dependability under the most severe operating conditions.

Туре	Peak Recurrent Inverse Operating Voltage (volts)	Maximum Average Forward Current @ 150°C (ma)	Maximum Average Forward Current @ 25°C (ma)	Maximum Inverse Current @ 150°C Full Load (ma)
	SUBM		PES	
TG62	600	150	400	.2
TG42	400	150	400	.2
TG22	200	150	400	.2
	STA	NDARD TYP	ES	
1N547	600	250	750	.3
1N540	400	250	750	.3
1N538	200	250	750	.3
1N537	100	250	750	.4

Diodes

Send for **Bulletin TE-1351**



Regulators

Amperex[®]

6960 and 6961 HEAVY-DUTY RF AMPLIFIER AND OSCILLATOR TRIODES 6 kw plate dissipation

Developed specifically for use in industrial RF generators, as well as communications transmitter. Exclusive Amperex "K" grid reduces primary and secondary grid emission, permits exceptionally high grid dissipation ratings and results in higher plate power output with intermittent industrial loads in Class C operation. Maximum ratings apply up to 30 Mc. Type 6960 is watercooled; Type 6961 is forced-air couled.



whether you require high power reserve

for heavy-duty industrial RF generators

Amperex[®]7004

COMPACT COAXIAL UHF TRANSMITTING TRIODE 300 watts maximum plats dissipation Developed for UHF oscillator, amplifier and frequency multiplier service. Unique, space-saving design; external anode; forced-air cooling; integral radiator. Maximum ratings apply up to 900 Mc. Available in glass or ceramic versions.



or outstanding HF performance

up to 900 megacycles for compact communications transmitters



ask Amperex

about tubes, data and applications engineering assistance.

address all correspondence to:

Communications and Industrial Tube Division, Amperex Electronic Corp., 230 Duffy Avenue, Hicksville, L. I., N. Y. In Canada: Rogers Electronic Tubes & Components, 11-19 Brentcliffe Road, Leaside Toronto 17.

New Products

Portable Wide Band Oscilloscope

Sensitivity of 50 Mv per In.

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SP.

Having a performance comparable to many larger scopes, an oscilloscope has been made available which weighs 8-1/2 lbs. The vertical amplifier has a frequency response within 3 db from 10 cps to 4 mc. Vertical sensitivity is 50 mv per in. A peak to peak voltage calibration circuit will accurately measure voltages from 10 mv to 100 v.

Allen Mfg. Co., Dept. ED, 87 Rosewood Drive, Menlo Park, Calif.

CIRCLE 74 ON READER-SERVICE CARD

Precision Potentiometer Linear and Non-Linear



Resistance values from 1/2 ohm to 500,000 ohms with standard linearity of 0.5 per cent are available in the Model WP1-5/8 precision potentiometer. Featuring accuracies heretofore available only in 2 in. or larger diameters, these potentiometers save needed space in designs requiring precision control. The Model WPI-5/8 Waters linear or non-linear precision potentiometer is contained in an anodized aluminum case 1-5/8 in. in diameter and 1-1/32 in. deep behind the panel. Turret-type terminals mounted on a fungus-proof insulating strip of high-impact Epon-Glass Laminate are provided for circuit connection. Servo or 3-hole mountings are standard; bushing mount is also wailable, in a case of 25/32 in. deep

Waters Manufacturing, Inc., Dept. ED, Boston Post Rd., Wayland, Mass.

CIRCLE 75 ON READER-SERVICE CARS

CIRCLE 73 ON READER-SERVICE CARD

Digital Selector Responds to Pulse Codes

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The Secode Type 49 selector is an electro-mechanical switch responsive to direct current pulses, which is designed to close its contacts only upon receipt of a specific sequence of pulses, rejecting all others. The digital selector is designed to respond to pulses with a minimum duration of 0.05 sec, spaced 0.03 to 0.1 sec and occurring at a rate of 4 to 20 pps. Maximum duration of pulses is not critical. Power requirement during pulsing is 5 w. The combination of pulses which will cause the selector to close its contacts may be changed in less than one min without the use of tools. Over 100,000 code combinations are possible.

Electrical Communications, Inc., Dept. ED, 765 Clementina St., San Francisco 3, Calif.

CIRCLE 76 ON READER-SERVICE CARD

Miniature Relay Operable to 250 C



By means of a controlled process, the coil assembly of the Type 47 Relay is hermetically isolated from the contact assembly. The relay, now in production, will provide continuous duty to 200 C and intermittent duty to 250 C. Achieving a high level of reliability for the sub-miniature field, the unit is built to withstand extremes of shock and vibration. Its weight is 0.5 oz.

Reltron Corp., Dept. ED, 282 Centre St., Newton 58, Mass.

CIRCLE 77 ON READER-SERVICE CARD

CIRCLE 78 ON READER-SERVICE CARD >

36 MINIATURIZED SEALED RELAYS



COLD...but still in control!

Chances are you've never seen a sealed relay frozen in an ice-cube tray. But, this illustration does dramatize the ability of General Electric miniaturized sealed relays to operate in similar low-temperature regions. G-E sealed relays can function normally in solid ice!

The fact is, the best of laboratory equipment is used to check the continuous operation of all G-E hermetically sealed relays at ambient temperatures of minus 65 C—about 65 degrees colder than the ice cubes in this tray! Inherent temperature-resistant characteristics qualify all General Electric sealed relays for use on any job where cold is a serious environmental problem.

Extreme low-temperature operation is just one of the many "plus" features such as high-shock resistance, high-vibration resistance, high-temperature operation, and rugged construction—you get with all Miniature, Sub-miniature, and Micro-miniature G-E sealed relays. Today, General Electric relays are proving their reliability on a variety of military and industrial electronics jobs.

What's more, you get all of General

Electric's complete line of standardlisted relays on only 3-week shipment from receipt of order—plus—immediate service on samples and prototypes.

For further information, contact your G-E Apparatus Sales Office—or—write to General Electric Co., Sect. 792-8, Schenectady 5, N. Y., for complete relay data. Specialty Control Dept., Waynesboro, Virginia.

Progress Is Our Most Important Product GENERAL B ELECTRIC

DESIGN ACHIEVEMENTS WITH SUPRAMICA* CERAMOPLASTICS



OPTICALLY FLAT CAPACITY COMMUTATOR PLATE SUPRAMICA 800





HIGH-TEMPERATURE AIRCRAFT TERMINAL BLOCK SUPRAMICA 560



HIGH-TEMPERATURE A-N CONNECTOR SUPRAMICA 560

SEALED RELAY SUPRAMICA 555



RADIATION RESISTANT AIRCRAFT ENGINE CONNECTOR SUPRAMICA 558



HIGH TEMPERATURE FIREWALL THERMOCOUPLE SUPRAMICA 555

HIGH TEMPERATURE ceramoplastic INSULATION

SUPRAMICA ceramoplastics provide broader design scope for product engineers

Increased thermal endurance . . . total, permanent dimensional stability . . . better electrical properties . . . lower density and improved machineability of SUPRAMICA ceramoplastics bridge the design gap between organic plastics and conventional ceramics. The world's most nearly perfect insulation, SUPRAMICA ceramoplastics allow product engineers to meet the requirements of today's thermal problems.

There is no possibility of shrinkage, growth or age polymerization since the materials are completely inorganic, made with SYNTHAMICA* synthetic mica. Metal inserts molded in SUPRAMICA ceramoplastics cannot loosen during thermal cycling because coefficients of expansion are

closely matched. Other desirable properties are high dielectric strength, radiation and arc resistance, low electrical loss, resistance to moisture, oil and organic solvents. In thousands of military and critical industrial applications, SUPRAMICA ceramoplastics are contributing to better, safer, more reliable operation of electrical and electronic equipment.

Write for complete technical information.

- SUPRAMICA* 560 for temperatures over 500°C (932°F)
- SUPRAMICA* 555 for temperatures up to 650°F

SUPRAMICA* 500 — sheet and rod material for machining

*SUPRAMICA is a registered trademark of Mycalex Corporation of America. 560 and 555 and 500 are trademarks of Mycalex Corporation of America.

SYNTHAMICA is a trademark of Synthetic Mica Corporation, a subsidiary of Mycalex Corporation of America.



SALES OFFICES: CHICAGO · LOS ANGELES · DAYTON WASHINGTON - MIAMI

WORLD'S LARGEST MANUFACTURER OF GLASS-BONDED MICA AND CERAMOPLASTIC PRODUCTS. CIRCLE 81 ON READER-SERVICE CARD FOR MORE INFORMATION

Voltage Regulator For 400 Cps Aircraft Systems

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New Products



A typical unit in the new line of magnetic ac line voltage regulators for 400 cps aircraft and missile systems is a filament regulator. The regulator has three outputs, one delivering 115 v at 0.3 a, and the other two supplying 6.3 v, 2.5 a each. Used with windings in parallel, the latter two outputs will furnish a total of 6.3 v at 5 a. Used in series, they will provide a total output of 12.6 v at 2.5 a. The unit has an 8-pin glass header. Rated at 30 va, the regulator performs with 80 per cent efficiency at full load. It provides 1 per cent regulation against line change and 0.5 per cent regulation against 20 per cent load change. It operates on a 102-124v input at 300 to 1000 cps. Additional ratings are also available. The unit measures $1-3/4 \ge 5 \ge 2-1/2$ in.

Magnetic Research Corp., Dept. ED, 3160 West El Segundo Blvd., Hawthorne, Calif.

CIRCLE 82 ON READER-SERVICE CARD FOR MORE INFORMATION



Quick Release Fastener

Holds Components Securely

This component clamp eliminates the tedious and time consuming manual manipulations required on presently available types. The clamp is a powdered metal casting of stainless steel with a core of partially threaded plastic. The captive sub assembly is screwed into a mounting hole until it bottoms, and then backed off until the flat is opposite the diameter of the component. After installing the clamp, the component is mounted with the clamps open. The clamp is then turned with a screwdriver until it is in a locked position, holding the component in position.

Timber Top Inc., Dept. ED, P.O. Box 14, Freeport, N.Y.

CIRCLE 83 ON READER-SERVICE CARD FOR MORE INFORMATION



C.
Transparent Relay

Permits Visual Inspection

Visual inspection of enclosed relays is made practical by a series of enclosed plug-in relays with plastic observation windows. The enclosures are dust tight of conventional metallic construction with a heavy plastic insert in the end of the contain r for visibility.

Currently available for ac and dc operation with contact combinations to 6 pdt. Can be supplied with contacts ranging from bifurcated contacts for switching low voltage and low current to power contacts rated 10 a at 115 v ac, non-inductive load. Magnecraft Electric Co., Dept. ED, 3350D W. Grand Ave., Chicago 51, Ill.

CIRCLE 84 ON READER-SERVICE CARD FOR MORE INFORMATION



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Mass Blower Constant Mass of Air

This mass blower makes use of an induction motor and a magnetic coupling. At sea level the speed of the fan is approximately 1/3 of the motor speed. As the density of the air decreases, reducing air resistance to the blades, the speed of the fan increases, approaching the relatively constant speed of the motor, thus delivering a higher volume and maintaining a constant mass flow. The coupling consists of a permanent magnet with a series of poles protruding axially. These poles face a washer-shaped follower, with an air gap between, which is attached to the fan blade. Rotation of the magnet induces rotation in the follower and fan blade. As the drag on the fan blade is reduced, due to the decreasing air density, the speed increases. The power input to the motor is also essentially constant since the torque is controlled by the magnetic coupling, while the speed of fan rotation is controlled by air density. This allows the design criteria for heat exchanger surfaces to be reduced, since it no longer is necessary to design these surtaces for the minimum air density encountered.

Eastern Industries, Inc., Dept. ED, 100 Skiff St., Hamden 14, Conn.

CIRCLE 85 ON READER-SERVICE CARD FOR MORE INFORMATION



4 kinds of film dielectric capacitors

for specialized applications

Here are four plastic-film dielectric capacitors now in regular production at Sprague:

STYRACON CAPACITORS find wide application in laboratory equipment and in industrial controls where their low dielectric hysteresis (low "soak"), high insula-tion resistance, high "Q", low and linear temperature coefficient of capacitance are of great value.

FILMITE "E" CAPACITORS are general-purpose capacitors for use up to 150°C where capacitance stability with temperature is of secondary importance. They are also used at lower temperatures where very high insulation resistance is a prime requirement.

FILMITE "F" CAPACITORS are intended for use in circuits where

SPRAGUE COMPONENTS:

the absolute minimum in capacitance change with temperature is a must and relatively large capacitance values are used. These capacitors typically will be within .05% of their 25°C value from -10°C to +85°C. They may be used up to 125°C where greater capacitance excursion is tolerable.

FILMITE "G" CAPACITORS have the highest temperature rating of any organic dielectric. They may be used up to 200°C! All units are nickel-plated to withstand high temperature corrosion. They also have the highest insulation resistance, the lowest dielectric hysteresis, and the lowest dissipation factor of any capacitor made so that they are often used at lower temperatures which are above the 85°C limit of the lowercost Styracon Capacitors.

CAPACITANCE VS. TEMPERATURE **CHARACTERISTICS of all four types** of film capacitors are compared in the chart above for the benefit of the circuit designer.

ALL SPRAGUE FILM CAPACITORS are designed to have positive electrical contact between leads and electrodes, even at low operating voltages.

WRITE FOR ENGINEERING BUL-LETINS on the Sprague plastic-film capacitors in which you're interested. Address your letter to Sprague Electric Co., Technical Literature Section, 347 Marshall Street, North Adams, Mass.



CAPACITORS . RESISTORS . MAGNETIC COMPONENTS . TRANSISTORS . INTERFERENCE FILTERS . PULSE NETWORKS . HIGH TEMPERATURE MAGNET WIRE . PRINTED CIRCUITS CIRCLE 86 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products

Magnetic Brake

25 Oz-In. Torque

A magnetically released spring-set brake, Model 25C, has been designed for computers, radar antennas, and other control systems. Torque rating is 25 oz-in., and it consumes 4.9 w. Approximate physical dimensions are 1-3/8 in. in diam by 2 in. long, and it weighs a little over 8-1/2 oz. The brakes have been wound for 28 v dc. Stearns Electric Corp., Dept. ED, 120 N. Broadway, Milwaukee 2, Wis.

CIRCLE 88 ON READER-SERVICE CARD

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gr

Toroid Coils

2 to 20 Mh

yardsticks

You choose the measure ... whether Editorial? Circulation? Frequency? Format? Readership? ... then let us demonstrate to your satisfaction the best, and most logical, media buy in the industry.

ELECTRONIC DESIGN . New York . Chicago . Los Angeles

A new series of extremely stabilized toroid coils for high frequency application have been introduced. Temperature stabilization covers the range from -40 to +85 C. This MQD series consists of six different types ranging from 2 millihenry to 20 millihenry inductance. The Q is 170 at 50 kc, ranging down to approximately 80 at 12 kc and 130 kc (slightly lower for higher inductances). These MQD units are hermetically sealed to MIL-T-27A specifications. Their dimensions are 11/16 x 1-9/32 x 1-23/32 in. with a weight of 4 oz.

Shappe-Wilkes, Inc., Dept. ED, 215 Fourth Ave., New York 3, N.Y.

CIRCLE 89 ON READER-SERVICE CARD



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Portable Power Supply Variable Regulated Output

Combining ruggedness and compactness in a precision instrument, this power supply is offered as a general purpose instrument for laboratory, field or industrial use. Features include a continuously variable output, high voltage vernier adjustment, and a regulation of 0.1 per cent for a 20 v line variation or a change of output from no to full load. AC input is 105 to 125 v, 50 to 60 cps. DC output is 120 to 300 v, 0 to 100 ma for Model PR-100, and 0 to 200 ma for Model PR-200. Ac output is 6.3 v. Internal impedance is less than 2 ohms, and ripple is less than 10 mv. Meters show output voltage and output current.

Nutron Mfg. Co., Inc., Dept. ED, 67 Monroe Ave., Staten Island 1, N.Y.

CIRCLE 90 ON READER-SERVICE CARD FOR MORE INFORMATION

Punched Card Reader Simplifies Circuit Switching

This Punched Card Reader is a simplified circuit switching device having great versatility, which provides a substitute for patch cord panel systems used in the changing of circuit connections at random intervals. It features a molded block with 400 floating contacts passing from one face to the other. This block is sandwiched between two printed wire boards having strip conductors in various grill-like formations. The contacts make connections between groups of conductors on one of these printed wire boards to other groups on the other, except where a card interposes an insulation. Perforations in the card permit connections to be made where desired, and to be changed by substituting a new card.

Ordinary 3 x 5 in. cards are used, containing the 400 hole positions, in a 20 by 20 array. Facilities for perforating the cards as required are to be made available. The contact blocks can be mounted in multiples for complicated switching problems, augmented by larger printed wire boards. Due to the wide variety of configurations possible with the printed wiring boards, this Reader will find applications in the most complicated circuit switching.

Cinch Mfg. Co., Dept. ED, 1026 S. Homan Ave., Chicago 24, Ill.

CIRCLE 91 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957

NEW! Mincom's Magnetic Tape System

112,000 DATA BITS PER INCH ON 1/2 INCH MAGNETIC TAPE

Mittagential laboratories have developed multi-channel (as many as 7 channels on half-inch tape) magnetic systems, in which each channel is capable of directly recording the full frequency response of radar video, t-v video, high speed data signals, or other similar types of data information.

Milingounds ten years of research have resulted in greater head definition, higher signal-to-noise ratios, uniform phase and frequency response—especially for organizations desiring an up-to-date system suitable for problems of the future.

Millingounds direct frequency recording is utilized for response from 200 cycles to 2.5 megacycles, and in addition, FM techniques can be used on each channel for extension of frequency response down to DC. Many special techniques have been developed to provide practically an error-free recording system, i.e., wow and flutter compensation, drop-out reduction devices, high accuracy speed control, etc. Equipment has been developed for both airborne and ground-base use which meets military requirements for ruggedness. A number of systems are in use and have proved to excel in performance and reliability.

Complete systems have been delivered to: Westinghouse Electric and Manufacturing Company • United States Army Signal Corps • United States Air Force • Temco Aircraft Corporation.



*"This reel contains 13 billion data bits of stored information."

13 BILLION*

Write for complete specifications

DIVISION



MINNESOTA MINING & MANUFACTURING COMPANY

2049 South Barrington Avenue, Los Angeles 25, California Formerly Electronics Division, Bing Crosby Enterprises, Inc.

CIRCLE 92 ON READER-SERVICE CARD FOR MORE INFORMATION

available soon... HYFEN

Crimped

pins and

snap-locked

or receptacle.

removal or

Individual circuit

gang disconnect.

sockets

in plug

a big step toward automation of wiring harnesses

Hyfen ends the need for time consuming solder operations - and the high rejection rate inherent with solder. Pins and sockets are speedily crimped on wire ends by automatic installation tooling - or where more convenient, by bench or hand tools. Dies control and provide a uniform depth of indent which can be inspected by depth micrometer assuring absolute unvarying reliability. Crimping may be done before or after harness is in place. Hyfen meets or exceeds MIL specifications for voltage drop, dielectric strength, contact engaging force, and contact retention force. It provides high corrosion resistance since there are no fluxes or dissimilar metals involved. Floating contacts in both plug and receptacle make for uniform mating and disconnecting force by the alignment flexibility provided. Hyfen principle is not limited as to size, shape of plug and receptacle nor to number or size of connections. Wire for bulletin Burndy, Norwalk, Connect.—Scarboro, Canada



CIRCLE 93 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products



2N274 Drift Transistor For RF Amplifler Service

CII

The 2N274 is a small, hermetically sealed drift transistor of the germanium pnp type designed primarily for rf amplifier service in compact military, mobile, and communications equipment and in entertainment-type receivers operating at frequencies covering the a-m broadcast band and up into the short-wave bands. It is also suitable for use as an i-f amplifier or as a mixer-oscillator.

The 2N274 utilizes shielding to minimize interlead capacitance between the collector lead and the base lead and to minimize coupling to adjacent circuit components.

The 2N274 features low collector transition capacitance allowing satisfactory gains in the a-m broadcast band without the use of a neutralizing network, a collector dissipation of 35 mw maximum, and a power gain as high as 45 db at 1.5 Mc.

Radio Corporation of America, Semiconductor Div., Dept. ED, Somerville, New Jersey.

CIRCLE 473 ON READER-SERVICE CARD FOR MORE INFORMATION

Voltage Rate-of-Change Meter Measures Mv/sec²



This deltameter has an output signal representing mv per sec per sec visually shown on a calibrated meter or fed into a recorder or a controlled system. A voltage change in the order of a few parts per ten thousand is within normal sensitivity. Miljan, Inc., Dept. ED, P.O. Box 396, Paramount, Caif.

CIRCLE 95 ON READER-SERVICE CARD FOR MORE INFORMATION



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Linearity Testers

For Precision Potentiometers

The Linearity Tester eliminates time-consuming and costly manual testing of precision linear potentiometer in electronic instruments and data handling systems which require frequent checks for linear accuracy. Test time is greatly reduced and accuracy improved.

Technical Products Co., Dept. ED, 6670 Lexington Ave., Los Angeles 38, Calif.

CIRCLE 96 ON READER-SERVICE CARD FOR MORE INFORMATION

High-Voltage Jack and Plug 5000 V RMS



Type SKT-15 Press-Fit jack or female member has a Teflon body 0.387 in. long or 0.732 in. overall including lug, with 0.220 in. diam for bushing and 0.250 in. diam face. Contact members are of machined beryllium-copper, with gold flash, over silver plate. Simple, fast, positive Press-Fit installation is done with a simple insertion tool available from Sealectro, held in drillpress or arbor type equipment. The companion plug or male member, Type PR-15, also measures 0.220 in. for bushing diam and 0.250 in. for face with the 0.050 in. pin mounted on a smaller diameter extension that fits into the jack for a longer leakage path. Rated at 5000 v rms at sea level, or actual flashover of 11,000 v and 1400 v at 50,000 ft for the two units in combination. Teflon body provides ideal insulation, over a temperature range of -65 to +200 C. Jack and plug may be mounted directly on metal chassis or casing for high-voltage breakaway connections. These items come in a choice of eight RETMA code colors.

Scalectro Corp., Dept. ED, 610 Fayette Ave., Mamaroneck, N.Y.

CIRCLE 97 ON READER-SERVICE CARD FOR MORE INFORMATION

for analog computer readout:

modern, compact, mobile SANBORN CONSOLE RECORDING SYSTEMS

Up to eight problem variables can be recorded in inkless, permanent, rectangular-coordinate tracings - with Sanborn's improved six- and eightchannel 156-, 158-5490 Console Systems. Less than four feet high and about two feet in width and depth, these Systems are completely mobile and designed for maximum operating convenience. Controls and indicators on the sloping top panel include individual-channel attenuation, position, balance, sensitivity and stylus heat adjustments; switch for turning off B + of output amplifiers; chart drive motor switch (can also be remotely controlled); code marker and or one-second interval timer stylus switch. The Recorder unit, either six or eight channels, features paper loading from the top, and nine precisely controlled speeds from 0.25 to 100 mm sec. Four dual-channel DC Driver' Amplifiers of current feedback design are housed below the Recorder, and are mounted on a chassis which may be withdrawn for inspection.

Electrical specifications of the Console Recording Systems include a basic sensitivity of either .01 volt/chart division (5490 types) or 0.1 volt chart division (5495 types); linearity of 1%; drift less than 1/2 chart division/hour (5490), less than 1/20 chart division/hour (5495); flat frequency response to 20 cps, down 3 db at 60 cps for all amplitudes to 5 cm peak; either single-ended or push-pull input signals of 5 meg. impedance (each input lead to ground).

A useful companion instrument is the new Sanborn Model 183 Programmer, designed to provide a connecting link between an analog computer and the Console Record-ing System. Shown mounted at the top rear of the Console, the Programmer operates the Console in the following automatic sequence: turns recorder drive on -feeds calibra-tion signals to all channels - reads initial DC levels of computer - closes contacts to start computer problem -- records computer output for a preset chart length -- turns off recorder drive and resets itself for another cycle.



Further technical data, prices

and delivery information - on

the 5490 5495 Console Record-

ing Systems and two- to eight-

channel 5475/5480 Systems

are available on request

from your Sanborn Sales-

Engineering Representa-tive or the Industrial

Division in Waltham.

INDUSTRIAL DIVISION 175 Wyman Street, Waltham 54, Massachusetts

CIRCLE 98 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957

NEW RATE GYRO FOR SEVERE AMBIENT CONDITIONS New Products

DESCRIPTIVE DATA • EXCELLENT LINEARITY: 0.25% of full scale. • LOW HYSTERESIS: Less than 0.1 % of full scale. • LOW THRESHOLD: Less than 0.01 degree/second. • MICROSYN PICKOFF: Variable reluctance type providing infinite resolution and high signal-to-noise ratio. • FULL SCALE RATE: Up to 1000 degree/second. • FULL SCALE OUTPUT: Up to 12 volts. RUGGED: Withstands 100 G shock. • VIBRATION: Withstands 15 G to 2000 cps. • SIZE: 27/44" diameter 4 %4" long. • WEIGHT: 2 lbs. Honeywell Rate Gyr Type JRT Shown actual size. 20 RATIO DAMPING 65°F. AMBIEN 1.0 5 OPERATING RANGE MINIMUM DAMPING TO +175°F.

Now! Constant Damping Over Entire Operating Temperature Range

This new HONEYWELL RATE GYRO, Type JRT, is a precision instrument for measurement of absolute rates of rotation in inertial space. Fluid viscosity is electromechanically controlled to maintain a constant damping ratio over the entire operating temperature range of -65° F. to $+175^{\circ}$ F.

The Type JRT is designed expressly for flight control of long range missiles and flight instrumentation in missiles and aircraft where ambient temperatures are not controlled . . . and at the same time where low threshold, minimum hysteresis, excellent linearity, high natural frequency and ruggedness are essential. Honeywell inertial components and engineering experience are available to assist in the solution of your Gyro system problems. Write for Bulletin JRT . . . Minneapolis-Honeywell, Boston Division, Dept. 10, 1400 Soldiers Field Road, Boston 35, Mass.



BOSTON DIVISION CIRCLE 99 ON READER-SERVICE CARD FOR MORE INFORMATION Rack and Panel Connectors Designed for Potting



Environmentally sealed rack and panel connectors designed for potting are available with 57 electrical contacts and 2 coaxial connectors or 75 electrical contacts with 3 coaxial connectors. Electrically rated at 7-1/2 a per contact at 600 v de. Coaxial connectors have captivated contacts, accommodate RG-58/U or RG-141/U and have a nominal impedance of 50 ohms. Temperature range: -65 to +125 C with appropriate potting compound. Features include: spring-loading of female connector, no air voids, and hooded female contacts. Amphenol Electronics Corp., Dept, ED, 1030 S.

54 St., Chicago 50, Ill.

CIRCLE 100 ON READER-SERVICE CARD FOR MORE INFORMATION

Wet Cell Battery

Minimum Weight and Volume



Monobloc construction eliminates the case and one wall thickness in this battery. A special intercell connector saves 2/3 of terminal height and eliminates threaded terminals and connectors. These reductions provide a higher output of power per unit of weight and volume. The basic unit consists of a 10 cell unit. Molds are possible in any size or shape for production quantities.

Yardney Electric Corp., Dept. ED, 40-50 Lechard St., New York 13, N.Y. CIRCLE 101 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN . October 15, 1957

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Silicon Rectifier Holder

Used on Printed Circuits

This holder assures the same surface contact between a silicon rectifier and the clip. Specifically made for the Sarkes Tarzian rectifier the holder provides foolproof positive polarization. The clip can also be inserted in pairs directly into a printed circuit board by the user.

Illinois Tool Works, Fastex Div., Dept. ED, 195 Algonquin Rd., Des Plaines, Ill.

CIRCLE 102 ON READER-SERVICE CARD FOR MORE INFORMATION

Rectangular-Wave Generator Modular Design



The Model RWG-8A rectangular-wave generator s the first of a line of modular instruments with self-contained power supplies for operation directly from 117 v 60 cps ac. Featuring output rise and fall times of 0.25 µsec, this instrument converts a sine wave or any other periodic waveform into a rectangular wave of the same frequency. Alternatively upon the flick of a front-panel switch, a rectangular wave at the power-line frequency is generated. Two Model A195-15A isoplys are employed in a unique direct-coupled discriminator circuit that provides an 8 v zero-based negative-going output signal at low impedance. Optional features include an amplitude control and variable output bias. Case dimensions are 1-3/4 x 8 x 8-1/8 in., with a $1-3/4 \ge 9-1/2$ in. front panel for mounting in a standard half-width relay rack. Other modular units with the same size and general appearance as the unit shown include a wide-band decade dc amplifier, flip-flop, binary scaler, gated oscillator, and pulse generator. The self-contained power supply feature provides a maximum of convenience and a minimum of interaction when various modular units are interconnected to make a complete system. The complete instrument weighs only 3 lb and 2 07.

Eleor, Inc., Dept. ED, P.O. Box 354, McLean, Va. CIRCLE 103 ON READER-SERVICE CARD FOR MORE INFORMATION

New! Mallory STNT

... a subminiature tantalum capacitor for transistorized circuits another Mallory first

(Shown Actual Size!)

4 to 40 mfd. 3 to 50 volts working .145" in diameter .250" in length tantalum construction -55 to +85° C ratings metal cased axial leads

Will—or ask your Mallory representative for complete information and specifications on these new STNT subminiature tantalum capacitors, or an application engineering consultation, on the entire Mallory tantalum line.

LITTLEST BIG CAPACITORS EVER MADE !

Expect more...get more from



Serving Industry with These Products:

Electromechanical—Resistors • Switches • Tuning Devices • Vibrators Electrochemical—Capacitors • Mercury and Zinc-Carbon Batteries Metallurgical—Contacts • Special Metals • Welding Materials

CIRCLE 104 ON READER-SERVICE CARD FOR MORE INFORMATION

PYLE Star-line CONNECTORS

Assure long-lasting protection of vital connections under a wide range of extreme environmental conditions

Currently establishing itself as a performance leader in the missile systems field, Pyle-Star-Line connectors offer engineers an entirely new line of electrical connectors for universal military and industrial use.

With characteristics of construction and performance never before combined in compact, rugged, lightweight standardized connectors, they exceed NEC requirements and classes A, B, C and E of military specifications MIL C-5015C.

FEATURES

Tough, lightweight shell: Strength comparable to mild steel, yet weighs only $\frac{1}{3}$ as much.

Anodic coating: Gives shell toughness of case-hardened steel. Takes up to 1800 volts to penetrate coating. "Sandwich" insulation: Silicone laminate floats between two rigid discs. Silicone disc absorbs shock, lets contacts align themselves freely; rigid discs impart just the right amount of restraint. Gives all advantages of both flexible and rigid mountings.

Chamber sealing: Silicone insulation disc positively and completely prevents water, gas, moisture or dust from passing into shell.

Wide range of pin and socket configurations: Configurations from 2 to 100 poles available. Within each form size all inserts are interchangeable and reversible.

Environmental Limits of Pyle-Star-Line connectors					
Temperature					
Pressure	300 PSI External, 200 PSI Internal				
Chemical Resistance	Most acids, most alkalis, oil				
Corrosion Resistance	Salt Spray: 300 days without failure				
Dust Resistance	Exceed requirements of MIL C-5015C				
Shock Resistance	50G Minimum				
Vibration	Exceed 20G to Method II of Mil C-5015C				
Humidity & Moisture Resistance	Exceed Class E. Spec. of Mil C-5015C				
Air Leakage	Meet Class E Spec. of Mil C-5015C				

Write today for complete specifications.

the PYLE-NATIONAL company



Where Quality is Traditional

1331 North Kostner Avenue, Chicago 51, Illinois

District Offices and Representatives in Principal Cities of the United States CONDUIT FITTINGS . CIRCUIT CONTROLS . LIGHTING EQUIPMENT

CIRCLE 105 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products

Variable Timer With Manual Trigger



Model PM-47 variable timer provides for a settable time delay between 0.3 and 10 sec with an accuracy of ± 5 per cent, and provides an output energy in excess of 35,000 ergs. Temperature ambients from -70 to +165 F and accelerations up to 100 g have no effect on its operation. The electric timer is suitable for use in missile systems and airborne applications, pilot escape systems, sled timers, programming devices and explosive element initiation. The time delay is initiated by the release of a pull wire which allows a spring driven plunger to complete the necessary switching action.

Universal Winding Co., Patterson, Moos Div., Dept. ED, P.O. Box 1605, Providence, R.I.

CIRCLE 106 ON READER-SERVICE CARD FOR MORE INFORMATION



Weighing System For Strain Gage Load Cells

900 I

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The electronic weighing unit is designed for strain gage load cells of any bridge resistance. Manual balance is accomplished with digital readout of 4 significant figures. In using the unit for control operations, relay closure occurs within 15 msec after the applied load reaches the dial setting, For certain applications when used with strain gage pressure transducers, the unit becomes a rapid and highly accurate pressure switch.

The control unit weighs 22 lb and is $16 \times 8 \sqrt{0.1/2}$ in. Ranges of 1 to 10 mv/v full scale, corresponding to full scale loads of 50 to 500,000 lb with currently available load cells. Resolution is $0.4 \mu v/v$.

Hoover Electronics Co., Dept. ED, Instrumentation Div., 1122-C San Mateo Blvd., SE, Albuquerque, N. Mex.

CIRCLE 107 ON READER-SERVICE CARD FOP MORE INFORMATION



PC Tab Terminal Automatic or Manual Insertion



This narrow tab terminal packaged electronic ircuit has been developed for use with printed or tched board circuitry. Originally designed for auomatic insertion, it can also be manually inserted. The new narrow tab terminals are designed for easy plug-in to 0.055 holes with perfect alignment of terinals on 0.172 in. centers, approved RETMA tandard spacing. This tab is now available on request on all the company's basic plate sizes. Centralab, Div. of Globe Union Inc., Dept. ED, 900 E. Keefe Ave., Milwaukee 1, Wis.

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(IRCLE 108 ON READER-SERVICE CARD FOR MORE INFORMATION

Analog Multiplier High Accuracy and Speed



This analog computer multiplier, Model 251, generates a voltage proportional to the instantanous product of two arbitrary input voltages from de to 5 kc, with less than 5 µsec delay. Multiplicaion is accurate and dependable over long periods of time since operation does not depend upon the ion-linear characteristics of vacuum tubes or diodes. With no moving parts in the small unit, nultiplication is accomplished at high speeds. Acaracy is ± 0.1 per cent of full scale over most of the band. After a short warm-up, no adjustments are required for at least eight hrs if accuracies of ±0.25 per cent are adequate. Built-in metering ystem facilitates calibration and performance testing while unit is in use. The instrument operites with a 450KC carrier, which is phase-moduated and amplitude modulated by the two inputs ^b produce an output proportional to the product these two modulating voltages. Modulation and lemodulation are performed in diode-ring balanced nodulators of special design to yield the required mearity, stability, and trouble-free operation. 11**01** Chadwick-Helmuth Co., Dept. ED, 472 E.

Duarte Rd., Monrovia, Calif. ATION

URCLE 109 ON READER-SERVICE CARD FOR MORE INFORMATION

1957 ELECTRONIC DESIGN • October 15, 1957

any eye can understand...



these automatic electrical measurements



It's as simple as 1, 2, 3, for even untrained personnel to clearly and accurately make electrical measurements with NLS digital meters. Inch-high numerals are legible from 30 feet away. NLS originated the automatic digital voltmeter and now manufactures a broad range of these and other precise, related instruments for both laboratory and industry. Accuracy, ruggedness, and dependability are proven features of these digital meters for measuring resistance or voltage. Automatic data recording on Clary printer, electric typewriter, card, or paper punching equipment is available. Whatever your need for high speed, completely reliable electric measurement instruments, you'll find your answer in the NLS complete line. Write on your letterhead for the name and address of your nearest NLS representative, who will be glad to discuss your needs, or mail the coupon for full information on these high precision instruments.

Originators of the Digital Voltmeter



non·linear systems, inc. San Diego County Airport, Del Mar, California.

Sales Engineering Offices in Los Angeles, San Francisco, Phoenix, Cleveland and Orlando, Fla.

Digital Ohmmeters • AC-DC Converters • Data Reduction Systems • Digital Readouts Peak Reader Systems • Binary Decimal Converters • Digital Recording Systems

CIRCLE 110 ON READER-SERVICE CARD FOR MORE INFORMATION

MODEL 1400 Wide Range Volt-meter-Utilizes mercury wetted relays for maximum life and reliability. MODEL 451 General Purpose

Voltmeter – For display or re-cording of ± 0.001 to ± 999.9 volts DC.

MODEL 312 High-Speed Voltmeter-For airborne analog-to-digital conversion. MODEL 460 High Sensitivity Voltmeter – For thermocouple and strain gage systems.

One of the many EXCLUSIVE FEATURES pioneered by NIS... Oil immersed stepping switches that insure trouble-free life and dependable operation.

NON-LINEAR SYSTEMS, INC. ept. K-1067. Del Mar Airport, Del Mar, Calif. Please send technical information on AC or DC voltmeters ohmmeters analog-to-digital automatic testing	
converiers systems	
VAMP	
OMPANY	
ADDRESS	
ZONE STATE	
AL .	

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New Products

Coincidence Relay

Monitors Three Circuits



The Coincidence Relay, Model CR-1, provides fail-safe continuous monitoring of three external normally closed signal or alarm circuits. The opening of any two of the three monitored circuits deenergizes the relay. The relay resets only when all three circuits are normal or in the closed position. The relay is plug mounted, and is enclosed in a dust resistant, plated, metal housing. A mating, eleven pin, octal style socket is furnished with each relay. Contacts are dpdt and rated at 10 a, 115 v ac. The dimensions are 1-7/8 x 2 x 3-1/8 in. and the unit weighs 15 oz.

Certi-Fact Engineering, Inc., Dept. ED, P.O. Box 774, Sherman Oaks, Calif.

CIRCLE 111 ON READER-SERVICE CARD FOR MORE INFORMATION

Adjustable Diameter Linear Bearing No Shaft Play

A ball bearing for linear motion known as adjustable diameter ball bushings, are split longitudinally as illustrated and are designed to easily provide line-to-line or slight preload fits when mounted in an adjustable diameter housing. The objective of free-running no-play linear motion is a practical and simple matter as these bearings allow adjustable tolerance on both the shaft diameter and bearing bore. This principle provides for compensation for wear that might eventually develop in severe applications. These bearings are frequently used in a housing that is merely split and provided with an adjusting screw. Adjustable diameter ball bushings are available in standard sizes for shaft diameters ranging from 1 to 4 in.

Thomson Industries, Inc., Dept. ED, Manhasset, New York.

CIRCLE 112 ON READER-SERVICE CARD FOR MORE INFORMATION CIRCLE 113 ON READER-SERVICE CARD ➤ New components made from technical ceramics cut costs

The nine resistors and capacitors above are replaced by the RC network at the right. This new General Electric component is just 3/16" thick. It is priced 10 percent less and saves about 67 percent in assembly costs as proved in actual production runs.



Lead Metaniobate

A piezoelectric material recently developed by General Electric, Lead Metaniobate remains remarkably stable over the temperature range from -54° C to 265° C, an important fact in high-temperature instrumentation devices. It displays superior aging characteristics compared with other ceramic piezoelectric bodies. The high Curie temperature (570°C) allows repeated heat cycling with no effect on electrical output.



Now you can design a compact wiring pattern on both sides of the board without the ost of further processing to connect them. The "Thru-Con[®]" board additive technique plates through the holes at the same time plates the wiring pattern. This permits high peed dip soldering remarkably free from plets. No special eyelets or pre-cleaning quired. Assembly weight is reduced, and inventory is simplified.

of electronic assemblies

Basic Improvements in RC Networks and Capacitors Developed by General Electric Research

Technical ceramics have remarkable electrical and mechanical properties that lead to the utmost simplification in component parts—as superior to present components as the auto was to the horse.

The new RC network shown at the left replaces a host of individual resistors and capacitors. The price saving can be ten percent or better. The assembly saving in print wire boards—inserting one unit instead of five or ten—averages about 67 percent. Furthermore, this small RC network results in a smaller overall assembly, at proportionate savings in board costs. Yet you are not restricted to the usual limitations due to environmental temperatures, for the new network operates at 95°C, ten degrees over the normal requirement.



Wejcap capacitors are small, flat capacitors that have no leads at all. They are merely wedged into print wire boards. Leads are an encumbrance. They get bent and broken. They are tough to align. They have to be crimped. Wejcap capacitors eliminate these problems and cost 25 percent less. Tests on

Wejcap capacitors also show that four of them can be inserted in the time it takes to put in three ordinary capacitors. If only three Wejcap capacitors are applied in your volume-production chassis, you can expect to cut as much as 20 percent from your capacitor costs.

Both Wejcap capacitors and RC networks are available in a range that makers of medium and high volume assemblies can capitalize on. For further information fill out the coupon.

General Places co	Electric Company	, Auburn	, New	Tork
Please se	a me complete techt	ical inform		
	RC Networks			Lead Metanioba
	Ferrites			Wejcap capacito
	T	hru-Con®	Print V	Wire Boards
Name_			P	osition
Compa	ny			
Address				
Ciana			Zone	State



Strain Gage Module

For Missiles and Aircraft

The P-500 plug-in module contains complete circuitry for strain gage balance, and is the first of a series of expendable units availabe for aircraft and missile electronic systems. The strain gage balance module achieves precise calibration and adjustment through use of micro-miniature resistors and a miniature pot. Circuit packaging permits shrinking both standard and special circuitry for other applications, incorporation of miniature amplifiers, cathode followers, pulse circuits and others employing transistors or sub-miniature vacuum tubes. Equipped with male or female miniature connectors in one or both ends, they can be inserted directly in the line or used in tandem in appropriate combinations. The modules are designed for operation at ambient temperatures up to 125 C and altitudes up to 60,000 ft.

North Atlantic Industries, Inc., Dept. ED, Westbury, N.Y.

CIRCLE 114 ON READER-SERVIVE CARD FOR MORE INFORMATION

Pressure Pickup



Unbonded strain-gage windings connected in a four-arm bridge comprise the sensing elements of this variable-resistance-type transducer. It permits accurate measurements of pressures up to 5000 psig under unfavorable environmental conditions. The Type 4-317, available in nine gage pressure ranges of 100 to 5000 psi, can be operated continuously at 5 v maximum input over a temperature range of -350 to +600 F with allowable transients up to +750 F. Linearity and hysteresis deviations combined are less than ± 1.5 per cent of full-range output, as measured from a straight line drawn through the full-scale end points. Allowable acceleration is 100 g in any axis.

Consolidated Electrodynamics Corp., Dept. ED, 300 N. Sierra Madre Villa, Pasadena, Calif. CIRCLE 115 ON READER-SERVICE CARD FOR MORE INFORMATION < CIRCLE 113 ON READER-SERVICE CARD

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New Products

Traveling Wave Tube Amplifier Permanent Magnet Focused

A broadband traveling wave amplifier, the HA-20, operates from 8.2 to 12.4 kmc without the necessity of any electrical or mechanical adjustments Elimination of the solenoid and its associated supply results in a weight reduction by a factor of 10 in this amplifier package. Focusing is accomplished by arranging high-coersive. force ceramic magnets in a periodic structure. Specifications include: small signal gain of 20 db min (8.2 to 12.4 kmc); small signal gain of 30 db min (8.2 to 11 kmc); power output of 7.5 to 10 dbm min; capsule length of 14 in.; capsule diam of 2 in.; net weight. 3.75 lb.

Huggins Labs., Inc., Dept. ED, 711 Hamilton Ave., Menlo Park, Calif. CIRCLE 117 ON READER-SERVICE CARD



RF Co-axial Connector Pushbuttondisconnect

These connectors offer the advantage of quick disconnect without the necessity of removal of cable from the assembly. The hermetically sealed lightweight constant 50 ohm rf connectors feature exceptionally good rf characteristics and mechanical construction. The push-button connectors are available with type N or HN hermetically sealed co-axial receptacles. The units can be used where the quality of screw-in type connectors is required along with the advantage of the push-button-disconnect feature. In the "off" position, the isolation exceeds 60 db down from 500 to 5000 mc, and 50 db down from 5000 to 10,000 mc.

Don-Lan Electronics Co., Dept. ED, 1101 Olympic Blvd., Santa Monica, Calif.

CIRCLE 118 ON READER-SERVICE CARD

CIRCLE 116 ON READER-SERVICE CARD

FINEST, MOST COMPLETE LINE of Precision Slotted Sections

TYPICAL SPECIFICATIONS

Model	Line Size	Equivalent Wave Guide Type	Frequency Range kmc/sec	Insertion Length
200-C	7/8"		1.0 to 4.0	17"
215-A	3/8"		1.0 to 4.0	143%
203-E		RG-52 U	8.20 to 12.4	71/8"
210-A		RG-91 U	12.4 to 18.0	81/8"

For full technical details on the complete line of PRD Slotted Sections, or for consultation on the particular model best suited to your needs, call your local PRD Engineering Representative: or write to Applications Engineering Group J.

Ready for IMMEDIATE Delivery!

Whether you are working up VSWR or impedance data in the design or testing of new transmission line components, or are designing an impedance matching device for monitoring antenna and transmission line VSWR in communications systems ... PRD Slotted Sections provide the superlative answer for precise and accurate information with simplicity and dependability of use. They have no equal in providing precise standing wave and impedance measurements. PRD Slotted Sections are built of precision-machined "micro-finished" transmission line The probe is secured to a ball-bearing carriage that travels in precision-ground, hardened grooved runways. Thus the probe travels in a path exactly parallel to the axis of the transmission line. A marked advantage of PRD Slotted Sections is their permanent adjustment, at the factory, to zero slope-there is no need for adjustment to correct for changing slope characteristics. PRD Slotted Sections are designed to mate with standard MIL type connectors and flanges. Low reflection adaptors are available where additional types of connectors are used. The ultimate in precision measurements is achieved when PRD accessory items such as Type 250-A Broadband Probe and Type 218-K Accessory Kit are used.

POLYTECHNIC RESEARCH & DEVELOPMENT CO., Inc.

202 Tillary Street, Brooklyn 1, N.Y.

Miniature Photodiode High Lumen Intensity



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impli-The 1N77B junction photodiode is 8.2 to designed for rapid, highly sensitive of any scanning and reading applications, nents. such as in computer tape or punchedad its card readout. Other applications inveight clude infrared detection and heatn this seeking devices since it is sensitive to ccomlight wave lengths extending from ersivenear ultraviolet into infrared. riodic

Other applications for the 1N77B, which replaces the 1N77A, include liquid level control, headlight and street light dimmers, intensity controls, photoelectric controls and motion picture sound pickup. With superior power dissipation and higher temperature capabilities than previous types, the unit has a higher lumen intensity and a high output impedance of particular value when the device is coupled into tubes or grounded collector transistor circuits.

Sylvania Electric Products, Inc.,

Dept. ED, 1740 Broadway, New York

CIRCLE 119 ON READER-SERVICE CARD

Servo-Controlled Tilt Table

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For Functional Checking of Gyros A tilt table for functional checking of a missile's internal guidance gyros has been developed. It generates angular position and velocity inputs to the gyro. The table proper is a twogimbled support structure capable of carrying a 125-lb guidance package. The gimbles are driven through precision gearing by two 2-phased 400 tps servo motors (one on each gimble).

Gimble position is measured to 30 sec of arc. Angular velocities are measured to 0.025 deg per sec. Velocity tange is from 0.1 to 35 deg per sec. Thompson Products, Inc., Dept.

ED, Electronics Div., 2196 Clarkwood Rd, Cleveland 3, Ohio.

CIRCLE 120 ON READER-SERVICE CARD

CIRCLE 121 ON READER-SERVICE CARD >

This AC Regulator?

Get In Line!

Sorensen AC Line Regulators Handle 150 VA to 15 KVA; Accurate within ±0.1% against Line or Load. Highly Dependable with Clean Wave Form and Frequency Insensitivity.



It's a sure thing you can depend on a sustained steady voltage level, in circuit or hook-up, when there's a Sorensen AC Line Voltage Regulator cut into your power source.

On applications such as communications equipment, appliance testing, instrument calibration, and color photography—and for general laboratory use, the refined Sorensen regulating circuit gives unequaled accuracy and dependability.

An exclusive factor, unique and effective, is the safety diode which produces a voltage drop, in place of a surge, when there's a filament break in any tube. Over-voltage circuit breakers are also included in units of more than one KVA rating.

The unusual reliability and acceptance of these voltage regulators is established overwhelmingly by the thousands of installations using them throughout the world, with great numbers of these Sorensen units in continuous service for ten years and more.

Check your local Sorensen representative on what these line voltage regulators can do in your operations. Or, for technical data, write directly to SORENSEN & COMPANY, Inc., Richards Avenue, South Norwalk, Conn.

	SPECIFICATIONS Model 1000 S	(illustrated)	
Dutput voltage	115 VAC, single phase,	Power factor Fro	om unity to
	adjustable 110-120 volts	range 0.3	7% lagging
nput Voltage	95-130 VAC, single phase, 50/60 cycles, ±10%	Load range 0 to Width	full 171/4"
Regulation	±01%, against line;	Height	81/4"
accuracy	±0.1%, against load	Lepth	11"
Distortion	3% Max.	Rack mount height	81/4"
produced		Net weight	75 lbs.
Fime constant Ask for data	0.1 second on other models and capacities.	Shipping weight	87 lbs.



controlled power for research and industry

New Products



Series Servo Dampers Solves Stability Problems

This viscous-coupled inertia dampers solve servo stability problems without requiring tachometers or networks. The servo dampers mount directly on Diehl FPE-25 5 w servomotors. Dampers for other motors also available. Time constants are adjusted at factory to meet customer's specification.

Feedback Controls, Inc., Dept. ED, 899 Main St., Waltham 54, Mass.

CIRCLE 124 ON READER-SERVICE CARD FOR MORE INFORMATION

AC VTVM

2 Per Cent Accurate to 71 C



The new 121 series single-range ac vtvms not only withstand exposure to temperatures as high as 85 C, but maintain their ± 2 per cent accuracy to temperatures as high as 71 C. Embodying the company's panel-mounting design, the instruments are ideal for military applications—where space and weight are at a premium, and where rugged reliability is a must. The device, designed for operation in equipment meeting MIL-E-5400 and MIL-T-945A, uses a meter movement which itself meets MIL-M-10304A, weighs little more than a pound and takes no more panel space than a standard 3-1/2 in. meter.

This ac vtvm has an input impedance of 1 megohm, frequency range of 20 to 50,000 cps and is available in any range from 30 mv to 300 v ac. Power required is 6.3 v and 125 to 200 v dc.

Trio Labs., Inc., Dept. ED, 4025 Merrick Rd., Seaford, N.Y.

CIRCLE 125 ON READER-SERVICE CARD FOR MORE INFORMATION



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10 YEARS AGO MARTIN

TOOK A CALCULATED LOOK

AT THE SKY

This company's strategic position as a prime contractor to our military security, and to our scientific future in the sky, is the result of ten years of planning toward the finest available manpower and facilities in the frontier field of guided missiles.

Some 20,000 hours ago, as the missile flies, America's first operational tactical missile the TM-6I MATADOR - was nearing the field test stage, and the Martin VIKING research rocket program was already under way.

A new age was being born. And having participated in the delivery, at that time we made a positive decision:

The effective development and growth of tomorrow's missiles and rockets would depend heavily, we said, upon our own ability to engineer and deliver the *total* missile system, complete with launching, guidance and operational facilities, integrally engineered for reliability in the *customer's* hands.

The decision we made was important. For today, 20,000 hours later, Martin's new missile facilities are the most modern in the industry ... the performance record of our products among the finest *in the sky*, where missiles and rockets write the true score.



Deposited Carbon Resistors High Stability



A line of deposited carbon high stability resistors called Hi-Stab is available in molded, noninsulated, and hermetically sealed ceramic encased types. They are extremely stable under severe environmental conditions and are designed to exceed MIL-R-10509B specifications. Hi-Stab resistors have been tested by exposure to a humid underground atmosphere for three years, during which, the average resistance change was only 0.3 per cent. In another test these same resistors were immersed in tap water for 4500 hr with negligible average resistance change.

The company states that Hi-Stab resistors are more economical than wire-wound resistors and are ideally suited for low noise applications and installations in which high stability with low inductance is essential. It suggests their use for military radar and guided missiles and for commercial computer circuits, communications, instrumentation, quality radio, TV, and hi-fi sets.

Erie Resistor Corp., Dept. ED, 644 W. 12 St., Erie, Pa.

CIRCLE 127 ON READER-SERVICE CARD FOR MORE INFORMATION

Transistor Power Supplies 6 to 50 V DC



A complete line of transistorized power supplies, are available with nominal voltages ranging from 6 to 50 v dc, with full load ratings from 50 to 500 ma. Designed for either 60 or 400 cycle operation, ripple and regulation are better than 0.5 per cent. The units will stand temperature excursions from -30 to +65 C, and have passed shock and vibration tests.

Electronic Assembly Co. Inc., Dept. ED, 5 Prescott St., Boston 19, Mass.

CIRCLE 128 ON READER-SERVICE CARD FOR MORE INFORMATION

DC to DC and DC to AC solid-state gower converters voltage regulated, frequency controlled, for missiles, telemetering, gyros, servas





Interelectronics Interverter solid-state thyratron-like elements and magnetic components convert DC to any number of voltage regulated or controlled frequency AC or filtered DC outputs from 1 to 1800 watts. Light weight, compact, 90% or better conversion efficiency. Ultra-reliable in opera-

celeration, vibration, temperature, RF noise.

Now in use in major missiles, powering tele-

metering transmitters, radar beacons, electronic

equipment. Single and polyphase AC output

units now power airborne and marine missile gyros,

synchros, servos, magnetic amplifiers.

the DC input solid-state power supply field, pro-

duces its own solid-state gating elements, all mag-

netic components, has the most complete facilities

and know-how-has de-

Interelectronics — first and most experienced in









signed and delivered more working KVA than any other firm! For complete engineering data write Interelectronics today, or call LUdlow 4-6200 in N. Y.

INTERELECTRONICS CORPORATION

2432 GR. CONCOURSE, N. Y. 58, N. Y. CIRCLE 129 ON READER-SERVICE CARD

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CHECKING **RELIABILITY!**"

Getting inside is one way son, but it's not practical. However, with increasingly complex circuitry, and with no electronic equipment better than its weakest component, it is important to know how that transformer will perform.

How do you determine its reliability? Quality of materials, workmanship, design ... all are hermetically sealed from view. You can test it, of course, but the good and the poor can test alike at first.

The answer is that in the beginning, it's impossible to know the dependability of this transformer except by the mark of its maker.

ADC is grateful for the extent to which the industries it serves have come to know and trust the mark of this maker.



CIRCLE 130 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products

Constant Delay Line 5 µSec Rise Time



A 246 usec delay with a rise time of 5 usec is made possible by this hermetically-sealed miniaturized unit. Designed to close tolerances and having an attenuation of 3 db, the delay unit can be suppied with octal plugs for standard tube sockets. The unit has a low coefficient of delay with an operating temperature range of -55 to +105 C.

PCA Electronics Inc., Dept. ED, 16799 Schoenborn St., Sepulveda, Calif.

CIRCLE 131 ON READER-SERVICE CARD FOR MORE INFORMATION



Thyratron Grid Drive With Magnetic Amplifier

This half wave model pre-engineered all-magnetic thyratron grid drive provides positive, reliable firing of all types of thyratron tubes. The basic unit consists of a fast response magnetic amplifier, which generates a continuously phase-variable pulse. It features a rise time of less than 500 usec, and a pulse amplitude which varies with the firing angle to a maximum of 140 v.

Three different input windings are available for maximum control circuit flexibility. Ac or dc input signals, variable resistance control, or vacuum tube or preamplifiers can be used. A high impedance input requires 200 µa to reset and will match the plate of a 12AX7 tube with 1.5 v on the grid for full control. The medium impedance input requires 2 ma and will match the cathode of a 12AT7 tune with 18 v on the grid for full control. The low impedance winding is especially chosen to match a transistor. This is a high current (8 ma) low voltage winding to minimize temperature problems.

Fairfield Engineering Corp., Dept. ED, 934 Hope St., Springdale, Conn.

CIRCLE 132 ON READER-SERVICE CARD FOR MORE INFORMATION



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ELECTRONIC DESIGN • October 15, 1957

Transistorized Current Stabilizer Handles 30 A



The CG 12 current governor is a two terminal current stabilizer, modulator and electronic load. Completely transistorized, it permits selection of current levels in 50 ma steps from 0.5 to 30 a. Applications include diode desting, transistor testing and magnetic core investigation.

North Hills Electric Co., Inc., Dept. ED, 402 Sagamore Ave., Mineola,

CIRCLE 134 ON READER-SERVICE CARD

Binary Time Code Generator Produces 128 Coded Time Signals



The Model DC-103 binary time code generator is functionally designed to produce a serial output of one synchronizing pulse followed by eight bits of binary coded de timing signals per sec. The total number of unique binary coded time signals produced is 128. The binary pulses identify each second of time, using pure binary notation while the synchronizing pulses identify the beginning of each second. The reference pulse is readily identifiable since it is three times the width of the coded pulses minimum code pulse width is 30 msec). The pulse voltage levels are not critical since a pulse signifies an onoff condition rather than an absolute value. The DC-103 contains a provision to allow checking the accuracy of each second of time by a pulse interval method.

G. M. Giannini & Co., Inc., Dept. ED, 918 East Green St., Pasadena 1, Calif.

CIRCLE 135 ON READER-SERVICE CARD

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CIRCLE 136 ON READER-SERVICE CARD >



Not much taller than a pack of cigarettes... See how much space you save with New Lambda COM-PAK® Power Supplies

JA Electronics Corp.

Cable Address: Lambdatron, New York

11-11 131 STREET . COLLEGE POINT 56, NEW YORK

THREE VOLTAGE RANGES: 0-200, 125-325, 325-525 VDC



Economically priced. 400 MA Lambda Com-Pak model (illustrated) needs only $5\frac{1}{4}$ " of panel height, from \$244.50 Other models include 200 MA ($5\frac{1}{4}$ ") priced from \$159.50, 800 MA (7") from \$315, and 1.5 amperes ($8\frac{3}{4}$ ") from \$550.



INDEPENDENCE 1-8500

C-200 series – 200 MA – need only $5\frac{1}{4}$ of panel height C-400 series – 400 MA – need only $5\frac{1}{4}$ of panel height C-800 series – 800 MA – need only 7" of panel height C-1500 series – 1500 MA – need only $8\frac{3}{4}$ of panel height

Space-saving models available for all power supply needs up to 1.5 amperes

You get king-size performance as well as real space economy with Lambda's new Com-Pak regulated DC supplies. Completely new electrical and mechanical design. More functional – easier to combine with other components – designed for faster, handier maintenance and servicing.

400 MA and higher current range models have highefficiency, long-life hermetically-sealed semi-conductor rectifiers. All Com-Pak models include hermetically-sealed transformers, chokes and capacitors.

	•••••••	*****
:	LAMBDA Electron	ics Corp., Dept. ED-1057
	11-11 131st Street, (College Point 56, New York
:	Send me literat	ure listing complete specifica-
:	tions for all Lambda	Power Supplies.
:	Name	Title
:	Company	
:	Address	

Zone___State

me.					
City	 _	_	_	_	



Why Corning High-Power, High-Frequency Resistors meet your most exacting circuit requirements

You'll find Corning High-Power and High-Frequency Resistors designed for stable, long-life serviceeven under the most difficult operating conditions.

With Corning Resistors you get the highest resistance range for a given physical size compared to wire-wound resistors.

Their thin-film construction makes them inherently non-inductive. The noise level of these resistors is so low it's difficult to measure. The resistive film is a metallic oxide, fused to the PYREX glass core at red heat to form a permanent bond. This special glass insures highest core resistivity even at elevated temperatures, great resistance to chemical attack and to mechanical and thermal shock.

These Corning Resistors are remarkably stable regardless of moisture and humidity. They meet all characteristics of MIL-R11804B.

The chart in the next column gives you a quick idea of their exceptional frequency characteristics.

The ranges and ratings shown in the illustration are for our standard lines, but we can design and build resistors to match your own requirements for all usable frequencies. We have made specials with ratings up to 150 kw. and we can go higher.

Within the standard range of these resistors, we can give you wide variations in mounting hardware. You can get hardware for vertical or horizontal mountings and mountings to absorb mechanical shock and severe vibration. Ferrule-type terminals are available for use with standard fuse clips.

For more complete details, write for catalog sheets.



Keep your file up-to-date with data on these other electronic components made by Corning in addition to the Types R H, and HP Resistors: Low Power, Types N, S*, and WC-5; Capacitors: Fixed Glass*, Transmitting, Canned High-Capacitance. Subminiature Tab-Lead, Special Combination. Direct Traverse* and Midget-Rotary* Trimmers. Metallized: Glass Inductances; Attenuator Plates; Fotoform Glass; Electrolytic Level Switches.

Distributed by Erie Resistor Corporation

Corning means research in Glass

CORNI

CORNING GLASS WORKS, 97-10 Crystal Street, Corning, N.Y. Electronic Components Sales Department

CIRCLE 138 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products

Miniature Rotary Switch Fits in 1-1/8 In. Circle



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CIRCL

A tiny rotary switch that will fit in a 1-1/8 in. circle, requiring less than one sq in. of panel area, is supplied in 8, 10, and 12-position wafers, with the latter providing up to 18 insulated contacts. Standard shaft diameter for the new Series A is 1/4 in., but 5/32 and 1/8 in. shafts are also available. Clips are a miniature version of a doublewiping design. They are formed from either solid spring-silver alloy or silver-plated spring brass. Solid rivets fasten clips to the switch sections. Silicone fiber glass, meeting specification MIL-997 Type GSC, is used for the switch stator. The rotor is punched from KEL-F.

Oak Mfg. Co., Dept. ED, 1260 Clybourn Ave. Chicago 10, Ill.

CIRCLE 139 ON READER-SERVICE CARD FOR MORE INFORMATION

Plug-In Amplifier

5 Mv Per Cm, for 10 Mc Scope



The Model 151A, a high sensitivity plug-in vertical amplifier for the Model 150A 10 mc oscilloscope has an input sensitivity of 5 mv per cm from dc to 10 mc and features low drift. After 1/2 hr warmup trace drift is less than 1 cm per.hr. Input sensitivity is selected by a single selector switch from 5 mv to 20 v per cm. A vernier control extends the sensitivity to approximately 50 v per cm. Etched circuitry is used for performance and accessibility, and to simplify servicing and tube replacement.

Hewlett-Packard Co., Dept. ED, 275 Page Mill Rd., Palo Alto, Calif.

CIRCLE 140 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957



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Crash-Resistant Magazine

Protects Oscillograph Recordings

Designed for the protection of oscillograph reordings in flight-test work, the 5-032 record magazine will withstand 400-g shock and 2,000 F fire. It is explosion-proof in accordance with military standards. Particularly made to fit the company's Type 5-119 oscillograph, the magazine consists of a ductile-iron casting, surrounded by a stainless-steel shell. The space between the casting and shell is filled with foamed silicone resin to provide heat insulation. In addition, the outer shell is painted with a fire-resistant paint. This paint foams at about 300 F and forms a thick insulating layer. The magazine is 8 in. wide, 12-1/2 in. high, and 17 in. long. With a full roll of paper it weighs 80 lb.

Consolidated Electrodynamics Corp., Dept. ED, 300 North Sierra Madre Villa, Pasadena, Calif.

CIRCLE 141 ON READER-SERVICE CARD FOR MORE INFORMATION

Radiation-Monitoring System Completely Self-Contained



This self-contained radiation monitoring system, lodel GA-3B, has been engineered to provide acsuracy, stability, and reliability. The unit is batteryoperated and assures continuous operation for a period of 4 months or over. The system consists of a control unit with meter relay, manual reset, 3 r 6 decade log scale, calibration controls, electonic calibration test adjustments and 10 mv retorder output. The system incorporates calibration methods allowing complete electronic check and adjustments at both ends of the scale independent of radiation. The unit will measure, display, record and control alarms for gamma radiation from background 0.025 mr/hr to 100 kr/hr or higher in the range from 80 kv to 1.3 mev. The detecting units or thambers are of the pressurized ionization type stainless steel 0.02 wall and are equipped with removable amplifiers. Entire chamber unit is housed ^a a waterproof aluminum 3-1/2 x 9 in. container. Riggs Nucleonics Co., Dept. ED, 2390 Olive lve., Altadena, Calif.

URCLE 142 ON READER-SERVICE CARD FOR MORE INFORMATION ION







JUNIOR VoltOhmyst® WV-77C — Biggest value in vacuum-tube volt-ohmmeters! Factory tested and calibrated to lab standards. Measures dc from 100 millivolts to 1200 volts; ac from 100 millivolts to 1200 volts rms; resistance from 0.2 ohm to 1,000 meg-ohms. User Price \$59.50* SENIOR VoltOhmyst® WV-98A — Improved cir-cating the provides greater accuracy, 3% on BOTH ac and dc measurements. Measures directly the peak-to-peak values of complex wave forms and rms values of sine waves. LARGE full-vision meter, with less than 1% tracking error, provides one of the easiest reading VTVM scales User Price \$59.50* error, provides one of the easiest reading VTVM scales. User Price \$79.50*



MASTER VoltOhmysl® WV-87B — Ideal for TV, radar and other types of pulse work. Has accuracy and stability necessary for laboratory applications. Features ±1% multiplier and shunt resistors; a ±2% meter movement; DC polarity reversing switch; zero-center scale adjustment for discriminator alignment; ±3% accuracy on AC and DC voltages, many other features. User Price \$137.50*

OR



ELECTRON-TUBE MicroMhoMeler WT-100A - Accuracy suited for electronic equipment manufacturers, research and development, maintenance groups. Precision tube testing under actual circuit conditions. Built-in "shorts" test; burnout protected meter; regulated power supplies for dc voltages; measures gm up to 100,000 micromhos in 6 ranges. User Price **\$785.00***



ULTRA-SENSITIVE DC MICROAMMETER WV-84B-Popular choice in industrial, chemical, general lab applications. Designed to measure ex-tremely "feeble" currents, extremely high resistances. Self-contained batterles permit use almost anywhere. Low-drain tubes ex-tend battery life, meter protected from acci-dental overloads. User Price **\$110.00*** (less batteries)

5" OSCILLOSCOPE WO-88A - An all-purpose scope for general lab use, production-line alignment and testing. Built-in voltage calibrating faand testing. Built-in voltage calibrating fa-cilities permit simultaneous waveshape dis-play and peak-to-peak voltage measurements. Sync polarity instantly reversible with front panel switch. Directly coupled, push-pull amplifiers in vertical circuit provide flat re-sponse down to dc. User Price \$179.50*

OOSE AN **RCA DESIGN!**



5" OSCILLOSCOPE WO-91A—Dual Band 4.5 Mc scope, for waveshape observation and meas-urement, signal tracing and alignment of chrominance circuits and wide-band ampli-fiers—voltage-calibrated input step-attenua-tors and calibrated graph screen make pos-sible direct voltage readings as easily as with a VTVM. User Price \$239.50* *User Price (Optional)

7" OSCILLOSCOPE WO.56A-For phase measurements or vector display—7-inch screen plus trace expansion of 3 times screen diameter provide unusually large waveshape display for distant or close examination of minute

portions of waveshapes. Frequency-compen-sated voltage-calibrated attenuators in both "V" and "H" amplifiers. User Price **\$289.50***



5" OSCILLOSCOPE WO.788-Famous "engineer's choice" dual-band scope for use when extra sensitivity and extended frequency response are required. Uses flat-faced cathode-ray tube with post-ultor potential of 3000 volts; automatic sync limiting; push-button for calibra-tion checking: excellent phase characteristics; full screen deflection over entire rated fre-quency range. User Price **\$475.00***

For fast delivery of the best in test instruments for lab, line or shop ... call your RCA Distributor!

RADIO CORPORATION of AMERICA COMPONENTS DIVISION CAMDEN, N.J.

CIRCLE 471 ON READER-SERVICE CARD FOR MORE INFORMATION

77



Ferramic[®] Cores help IBM Sage Computer Perform Amazing Feats of Memory

General Ceramics Magnetic Memory Cores play an important role in the reliable functioning of the Sage Computer. G-C engineers developed rectangular hysteresis loop ferrites and worked closely with Lincoln Laboratories at MIT and IBM to perfect toroids with the required magnetic properties for this vital defense system. These dependable components provide increased speed and accuracy for computers and automatic controls. General Ceramics cores and completely assembled memory planes are available for automation systems. For complete information write today to General Ceramics Corporation, Keasbey, New Jersey — Dept. ED.



New Products

Subminiature Capacitors 1/10 In. Diam

Known as the STNT line, these tantalum capacitors measure 1/4 in. in length by a little over 1/10in. in diam. They are available in five ratings from 40 mfd at 3 v to 4 mfd at 50 v. Of tantalum construction, the capacitors are designed for operation over a temperature range from -55 to +85 C. They feature metal cases, true hermetic seals, axial leads, and an exceptionally high resistance to mechanical shock.

P. R. Mallory & Co., Inc., Dept. ED, 3029 E. Washington St., Indianapolis, Ind.

CIRCLE 144 ON READER-SERVICE CARD FOR MORE INFORMATION

Paralleling Reactors Equalize Current



With this PR 1600 paralleling reactor, equalization of current distribution to selenium stacks, germanium and silicon rectifiers operated in parallel, variable transformers, adjustable reactors and rheostats, is possible. This unit is rated at 1600 a rms for a 50 C temperature rise, with normal convection cooling. When forced air cooled, 1000 lfm, their rating can be increased to 22000 a rms. The PR 1600 functions in the same way as a current transformer with a one-to-one ratio, forcing equality of current in its windings, even if connected to two junctions of different forward voltage drop.

International Rectifier Corp., Dept. ED 1521 E. Grand Ave., El Segundo, Calif.

CIRCLE 145 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957

Constant Speed Drive

High Stability by Mechanical Means



Designed to maintain 400 cps ac generator speed instant in aircraft installations regardless of varition in input speed or electrical load, this initial nit is a 20 kva size, and is smaller and lighter than apaciimparable units. The drive eliminates the requirer 1/10 ent for a large number of precision parts through s from simple mechanical approach, proven by continun conis endurance stand operation at high loads and opera-

-85 C. 0.25 per cent is provided. , axial Avco Manufacturing Corp., Lycoming Div., to me-Dept. ED, 550 S. Main St., Stratford, Conn.

IRCLE 146 ON READER-SERVICE CARD FOR MORE INFORMATION)29 E.



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1957

Rack Handle



Another development is the adjustable feature the fork to meet mounting tolerance specifications and allow use of higher friction forces. Latch izes accommodate a minimum panel size of 5 in. 6-lb maximum load disengages the handle lock; maximum horizontal working load is 400 lb, ulti-1521 Mate load, 600 lb.

Camloc Fastener Corp., Dept. ED, 22 Spring Valley Rd., Paramus, N.J.

CIRCLE 147 ON READER-SERVICE CARD FOR MORE INFORMATION



Locks and Seals

FOR COMPUTER PROBLEMS A newcomer to the Hetherington indicator light line is this low-cost series for analog and digital read-out devices, computers, and a host of precision instruments. Dubbed the "Digicator" series, these subminiature lights provide an attractive, easily-mounted display of numerals, letters or symbols in minimum space. with oil in temperatures up to 302 F. Stability of

Figures engraved on black plastic lenses are boldly illuminated by midget flange-base AN3140-type incandescent or neon lamps. Serrated spring metal fingers snap lenses and lamps into positive contact-yet allow lenses to be freely rotated to position the figures. A slight pull removes both lens and lamp in one operation for quick, front-of-panel lamp replacement.

ILLUMINATING ANSWERS

HETHERINGTON

WITCHES . INDICATOR LIGHTS . SPECIAL ASSEMBLIES

Digicator light sockets are available individually, in strips, or as special assemblies to meet individual requirements. To allow lights to be grouped

closely together, the usual mounting nut and lock-washer have been replaced with an integral collar which is flared to the mounting surface-like an eyelet-using an inexpensive flaring tool and anvil.

ENGINEERING NEWS#

Special patch cord plugs are available to convert any group of Hetherington Digicator sockets into a complete, low-cost program board. Simply by substituting patch cords for desired lens and lamp assemblies in a read-out panel, for instance, electrical signals can by-pass the visual stage and feed other equipment directly.

Full details on the entire Digicator line are shown in Hetherington's new four-page Data Bulletin L-4-available upon request.

CIRCLE 148 ON READER-SERVICE CARD

MOISTUREPROOF SWITCHES

Discipline IO "Airborne Amps"



Ordinary "earth-loving amps" are fairly well behaved and reasonably predictable. Put them on a plane, however, and it's a different story. Combinations of altitude, humidity, and cramped quarters make them a bit tipsy and rambunctious -often setting off heated battles with

For years now, Hetherington W100 Series pushbutton switches have successfully chaperoned these charges on thou-sands of military and commercial flights. Specially trained by MIL-S-6743 in the care and handling of amps, these tiny snap-action switches resist salt spray, corrosion, shock, vibration and most other temptations. Each can keep 10 amps (@ 28v dc, resistive) in tow for more than 25,000 operations before its equanimity becomes disturbed.

The entire Hetherington W100 Series includes six different contact arrangements and three button styles. There's also a choice of eight plain- or color-anodized aluminum mounting adapters-including MS25089 types A thru E. Dimensions and full specifications are shown in Bulletin S-2

ELECTRONIC DESIGN • October 15, 1957

Push-On, Push-Off Switching FOR SAFETY AND CONVENIENCE



Hetherington "Push-Push" Switches have long been familiar to airline passengers as reading light switches. Now, they're also finding important new industrial uses where their maintained contact pushbutton action offers added convenience and sales appeal, as well as eliminating the hazards of protruding toggles.

Both types have sturdy escapementtype mechanisms that provide positive snap action with moderate operating pressures. The large J100 Series carries a husky 15 amps (inductive) at 28v dc. The considerably newer, and smaller J4000 Series measures only $1^{15}32$ " overall, yet carries a full 3 amps (inductive) at 28 volts.

Dimensions and full specifications on Hetherington "Push-Push" switches will gladly be sent on request.







New Products

Composite Metal Strip For High Temperature and Frequency

This metal is silver-clad-on-copper, and is precision-rolled in all thicknesses down to foil gage to thickness tolerances as close as ± 0.0001 in. A plications include miniaturized high-temperaturcoils, high-frequency conductors, connectors, taon step switches, and radar cable braiding.

The silver is metallurgically bonded to the competitive per base under extreme heat and pressure. The first result is a metal with the characteristics of bold werver silver and copper, but occupying the space of the oltage single metal. Oxidation-resistance at high temper ore tures, excellent resistance to atmospheric corrosid avera and exceptional electrical conductivity are some or proceet the important characteristics.

American Silver Co., Dept. ED, 36-07 Prince S Flushing 54, N.Y.

CIRCLE 152 ON READER-SERVICE CARD FOR MORE INFORMATIO

Transistorized Power Supply Regulated DC



A complete line of ac to dc regulated powe supplies utilizing power transistors in the regulate stages has been developed using no magnetic an plifiers or vacuum tubes in the circuitry. This a solid state power supply provides voltage regulation of better than ± 0.25 per cent for load change of 0 to 5 amp, and for variations of 105-125 v ac The ripple is less than 3 mv peak to peak at rate load and the response time from no load to fuload is 5 msec or faster. The transient peaks an held to less than one volt overshoot for load changes from full load to no load or no load to fuload. There is virtually no transient from powe off to power on.

The MIP series of regulated power supplies available with nominal output voltages of 10 VD with a voltage adjustment range of $^{10-10}$ VD The input is 115 v ± 10 per cent, either 60 cycl or 400 cycle. The Model MIP-150-1R is 28 VDC output, 0 to 5 a, this unit weigh mately 30-35 lbs. Available with a standard high relay rack panel or in a cabinet with meter

Modern Industries, Inc., Dept. ED. 20 Cold rado Ave., Santa Monica, Calif.

CIRCLE 153 ON READER-SERVICE CARD FOR MORE INFO MATION

Transistor Power Supply Regulated Voltage and Current



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he con Designed specifically for transistor engineering, re. The his supply will avoid damage to transistors due to of be vervoltage. Model CV-10-10 delivers regulated be of saltage or current in 4 ranges up to 100 v or ma. Imper Oregon Electronics, Dept. ED, 2105 S. E. Sixth rrosin Ive., Portland, Oreg.

Some Gacle 154 ON READER-SERVICE CARD FOR MORE INFORMATION



25 v a This die-cast switch provides simultaneous, oneat rate way action on two poles. Exclusive one-way action to fu asults in an electrical impulse on the inward aks at attacke and does not operate the switch on the or loa atturn to its normal position. The snap-action of I to fu the four circuit switch mechanism is totally indepower pendent of the speed of the plunger movement.

The dpdt basic switch is housed in an aluminum de-cast case with a splash proof neoprene boot to wotect its switching mechanism. The ES4-DM3 is designed to eliminate complicated one way dogs, extra switches, and costly relays. It is claimed to be excellent for pulsing electrical contol on both pneumatic and hydraulic valves and ther sunilar installations requiring momentary ne-way electrical impulses. The simultaneous beak of two poles permits great flexibility in tring variations.

^{Llectro} Snap Switch & Mfg. Co., Dept. ED, ²¹⁸ W st Lake St., Chicago 24, Ill.

CRCLE 155 ON READER-SERVICE CARD FOR MORE INFORMATION

B.F.Goodrich



New low reflective absorber makes free space tests more reliable

Ten times *lower* reflection is now available with all B. F. Goodrich Microwave Absorbers. This 0.1% material gives reliability to measurements previously unattainable for testing of guided missiles in a free space chamber.

You can now be sure, by selecting the proper B. F. Goodrich material, that you will get this 0.1% performance at any point on the microwave frequency spectrum.

In addition to this outstanding quality, the B. F. Goodrich absorber is light-weight, fire-retardant, easy to install. It will not deteriorate in performance when walked upon and has excellent water and weather resistant properties. For darkroom use, a special

List of B. F.	. Goodrich	Broadba	nd Absorbers			
Designation I	Lowest Frequency*	Thickness	Maximum Reflection			
12 CM	2500 mc	14/2"-2"	2%			
12 CM - 1%	2500 mc	11/2"-2"	1%			
12 CM - 30db	2500 mc	14⁄2″-2″	0.1% at X-band. 2% elsewhere.			
6 CM	5000 mc	1″	2%			
30 CM	1000 mc	31/2"-4"	2%			
30 CM - 1%	1000 mc	31/2"-4"	1%			
60 CM	500 mc	7"-8"	2%			
60 CM - 1%	500 mc	7	1%			
100 CM	300 mc	10"-11"	2%			
200 CM	150 mc	26″	2%			
600 CM	50 mc	69″	2%			
8 CM-glass fiber	3600 mc	1"-11/2"	2%			
4 CM-glass fiber	7500 mc	3/4 **	2%			
Most of the above absorbers can be furnished with 0.1% maximum reflection at selected points in the frequency band.						
	411	periorini u	p to 30,000 mc			

CIRCLE 156 ON READER-SERVICE CARD FOR MORE INFORMATION

white compound can be applied to the surface of the pads to increase light reflectance.

When you're investing thousands, start right-specify B. F. Goodrichthe company with the longest experience and record for consistently high quality microwave material. For new booklet on these absorbers write B. F. Goodrich Sponge Products, a division of the B. F. Goodrich Company, 394 Derby Place, Shelton, Connecticut.



ELECTRONIC DESIGN • October 15, 1957

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New low cost magnetic clutches from

Now you can get the same magnetic clutches used in today's finest signal seeking radio tuners. Originally designed by R/C for the rigid priceperformance requirements of the automotive industry, they are finding new applications throughout electrical manufacturing. Designers are using them to replace cumbersome, complex assemblies . . . to save space and eliminate costly production steps. They show further promise in accomplishing jobs now being wastefully done with heavy duty and servo types at fifty to one hundred times the cost.

Two types of R/C magnetic clutch are in high volume production now. Designed for operation at from 11 to 16.2VDC, they are also available for 32V operation . . . and can be further modified to meet your special requirements.

We'll be happy to send you complete information on the two types shown, or if you wish, we'll have an R/C engineer at your desk ready to work with you to better fit R/C clutches to your needs.



RADIO CONDENSER 0 С

Torque

Operating Characteristics

Of New R/C Magnetic Clutches

8 in.-oz. minimum

successfully completed 120,000 operations with no sign of failure

Operating Temperature130F to -20F Relative Humiditytested to 95%

Life

Davis & Copewood Streets • Camden 3, New Jersey EXPORT: Radio Condenser Co., International Div., 15 Moore St., N.Y. 4, N.Y. **CABLE: MINTHORNE** CANADA: Radio Condenser Co. Ltd. 6 Bermondsey Road, Toronto, Ontario

CIRCLE 157 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products

2-Pin Pilot Light Indicator **For Mass Production**



A low-cost 2-pin lamp socket and holder designer Opera for mass production applications in TV and radie gap o sets, ranges and other appliances using small indie of 6 of cator lights, designated the Model 1K, is designed for use with the GE No. 10, 12 and 15 two-pin Island indicator lamps. Made of high-impact melamine once with terminals of cadmium-plated beryllium copper

Two types of mounting fasteners are available for the holder. One, a steel clip with a black oxide finish, clamps the holder firmly on three sides, and may be riveted or screwed to a flat surface. The other type is a lower-cost push-on fastener, made of cadmium plated steel, which is mounted without rivets or other materials. Available in production quantities with or without bulbs or clips.

Eldema Corp., Dept. ED, 9844 Remer St., E Monte, Calif.

CIRCLE 158 ON READER-SERVICE CARD FOR MORE INFORMATION



Differential Pressure Transducer 1 Per Cent Accurate

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S

The Model P3D is a magnetic reluctance press 0 2 sure transducer for the measurement of different idin tial pressure in ranges from 0-0.1 to 0-500 prid, at beg line pressures up to 5000 psi. A magnetin diaphragm pressure sensing element controls in este ductance ratio between two pickoff coils en beiden 500 in the case on either side, and the effect is the ized and in an ac bridge circuit to give a voltage output ion proportional to applied differential pressure

Pace Engineering Co., Dept. ED, 6914 Bec ang Ave., North Hollywood, Calif.

CIRCLE 159 ON READER-SERVICE CARD FOR MORE INFORMATION

Miniature Solenoid

For Missile Control Use



This linear-stroke solenoid measures about 0.6 in. ube and is designed for instrumentation and misle control. Weighing less than an ounce, the soleoid is made of CR steel finished in cadmium plate. signed Operating on 28 v, the splunger stroke bridges a radio up of 0.008 in. at 24 v and exerts a minimum pull I indi of 6 oz.

signer J. A. Maurer, Inc., Dept. ED, 37-01 31st St., Long vo-pin Island City, N.Y.

amine anche 160 ON READER-SERVICE CARD FOR MORE INFORMATION

Electrical Insulation Testers 2100 V AC to 2500 V DC

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The 16 lb Model 122 quickly checks insulation of roducts for resistance, power factor, and breakown strength. Useful in the engineering lab, in ssure ield testing, and in maintenance service, this tester eatures a sensitive voltmeter, a dual-range leakage microammeter, compensator for cancelling capacity tects, continuously variable testing voltage, high insitivity arc detector, and limited current output or safety. Requires no warm-up period, and is pernanently calibrated.

Standard stock Model 122 has a test voltage range ¹⁰ 2100 v ac with a microamp leakage meter proiding an overall useful range to more than 200 neg ac insulation resistance. Arc detector sensitivity dia better than 20 µa. Companion stock Model 125 e in ester is a dc unit having a test voltage range to dded 500 v dc with a microamp leakage meter providing ized a effective range to more than 500 meg dc insulaon resistance. Both the Model 122 ac tester and he Model 125 dc tester are available in other Beck anges to 10,000 v.

Slauchter Co., Dept. ED, Piqua, Ohio. IRCLE 161 ON READER-SERVICE CARD FOR MORE INFORMATION M. LTION



Sylvania duplicates the power and package of the 4J50 in a ...

Tunable Magnetron Type 8874

Adds flexibility to existing equipment as well as to new designs

Sylvania sets the pace in magnetrons with its newest, highpowered tunable unit, type 6874, that covers the frequency range between 8800 and 9400 Mc. The tunable 6874 directly replaces the fixed frequency 4J50 magnetron. It provides rapid and inexpensive conversion of fixed frequency systems to meet latest military requirements.

Designed for airborne radar and missile applications, the 6874 is mechanically ruggedized for severe shock and vibration requirements. Thus a very compact tunable package is provided even for very severe environmental conditions.

Typical Characteristics:

Heater Voltage (Prehea	at)					13.75 Volts
Heater Current		 2				. 3.00-3.75 Amps
Peak Anode Current .						27.5 Amps
Peak Power Output .		έ.				200 KW nominal
Peak Anode Voltage .		÷				21 KV
Pulse Duration			1	0 .	u	sec (3.34 sec max)
Duty Cycle						



Sylvania moves ahead

in Magnetrons

With tripled magnetron production facilities now in operation at its Williamsport, Pa., plant, Sylvania meets expanding military and commercial needs. Call your Sylvania representative for full information on the complete Sylvania magnetron line.



Sylvania's Williamsport, Pa., plant houses expanded magnetron production facilities

SYLVANIA ELECTRIC PRODUCTS INC. 1740 Broadway, New York 19, N. Y. In Canada: Sylvania Electric (Canada) Ltd. Shell Tower Bldg., Montreal

LIGHTING

RADIO TELEVISION CIRCLE 162 ON READER-SERVICE CARD FOR MORE INFORMATION ELECTRONICS

195 ELECTRONIC DESIGN • October 15, 1957



FEATURES OF THE LF-1 TRANSIMULATOR

TRANSISTORS—PNP and NPN Junction, and Surface Barrier.

CIRCUITS—Common or Grounded Emitter, Base, Collector.
RANGE—Audio, up to 100 kc.
TRANSISTOR POWER—Through medium power audio output.

BATTERY SUPPLY-Separate bias and load. 1.5, 3, 4.5,

COUPLING-2 µf and 20 µf Direct, and Ext. C. posts,

BIAS RESISTANCE-Up to 555,000 ohms continuously

LOAD RESISTANCE—Up to 277,500 ohms continuously

resister and bypass capacitor can be added. • BASE COLLECTOR STABILITY—Up to 250,000 ehms

EMITTER RESISTANCE—Up to 2,500 ohms variable. Series

variable. Series resistor and bypass capacitor can be added.

SPRAGUE

SPRAGUE PRODUCTS COMPANY, NORTH ADAMS, MASSACHUSETTS

• VOLTAGE DIVIDER STABILITY -- Up to 50,000 ohms variable.

5-WAY BINDING POSTS—For meters, transformer coupling,

6 volts d-c. Polarity Reversing Switch.

on both input and Output.

external supply voltage,

degeneration, bypass,

coupling, signal input and

output, almost any con-

nection required.

variable.

veriable.

Bring transistor circuits to life in a matter of minutes with the Sprague LF-1 Transimulator. This new instrument lets you simulate any amplifier stage, a-c or direct-coupled, short of high power audio output; also multivibrator, switching, phasing, push-pull, Class A and B, and many others using cross-coupled Transimulators... whether the circuit is common or grounded emitter, base, or collector... whether the transistors are PNP, NPN, or Surface Barrier. You can simulate circuits stage-by-stage for cascade operation... or use a separate Transimulator for each stage to get simultaneous multi-stage operation.

Bring Circuit Diagrams To Life In Minutes

Everything you need for RC amplifier circuits is built right into the LF-1, including coupling capacitors ... bias and load resistors ... battery voltage supplies ... Base Collector—Voltage Divider stabilization circuits ... 5-way binding posts for transformer coupling and metering.

Whether you're designing audio circuits or switching circuits, you'll get a true picture of operating parameters minutes after you've drawn the circuit diagram... without wasting valuable time with breadboard and soldering gun.

Pays For Itself In A Matter Of Weeks

An ideal laboratory instrument, Transimulators are inexpensive enough to justify several on every bench. You can even use the LF-1 to test transistors *in the circuit*... the only real proof of design parameters. And a complete step-by-step instruction manual makes operation fast, simple, and easy.

CIRCLE 163 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products



Three Speed Hysteresis Motor For Tape Recorders

This three speed hysteresis motor provides tape speeds of 3-3/4, 7-1/2, and 15 in. per sec with a direct drive. Precision ground capstans are held to close concentric and diametral tolerances and designed as an integral part of the rotor shaft to insure accurate velocities with minimum of flutter. Quiet in operation, these motors are ideal as a precise drive for recording and reproducing equipment such as tape recorders, computer storage drums, turntables, and other devices.

Technical Electronics Corp., Dept. ED, 4060 Ince Blvd., Culver City, Calif.

CIRCLE 164 ON READER-SERVICE CARD FOR MORE INFORMATION

Micro-Microammeter

Measures Ion Chamber Currents



Extremely sensitive, the Model 565A Electrome ter can detect differences of current as small at 5×10^{-15} a. Accuracy of the system is better than 1 per cent of full scale; stability after the first hou of operation exceeds 1 per cent per 24 hr. Linearity is ± 1 per cent of full scale. With minimum apacity in the circuit, the RC time-constant is approximately 10 sec. Each additional micro-microfand of capacity increases the time-constant by 1 sec.

The unit incorporates five ranges of from 2.5 x 10^{-9} to 2.5 x 10^{-13} a. Maximum full-scale can entrest sensitivity is 2.5 x 10^{-13} a; maximum full-scale of the age sensitivity is 0.25 v. The Electrometer op test on 115 v, 60 cycles and draws 35 w. Panel d ensitions are 8 x 16 in. and shipping weight is 35

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Hi-I

The Victoreen Instrument Co., Dept. ED, 506 Hough Ave., Cleveland 3, Ohio. CIRCLE 165 ON READER-SERVICE CARD FOR MORE INFORMATION





Tunable Thermistor Mount

34 to 36 Kmc with **1.5 VSWR**

The tunable thermistor mount, with thermistor, is designed for sensitive measurement of rf power in RG-96/U waveguide transmission systems. Frequency coverage is 34 to 36 kmc with maximum uswr of 1.5. The unit may be used over the complete waveguide range (26.5 to 40 kmc) if a higher input vswr is not a consideration. Nominal operattape ing resistance is 200 ohms. Power handling capabilith a jty is 10 mw max. The insertion loss is determined held at 34.86 kmc, and the value is marked with an accuand $_{racy}$ of $\pm 1/4$ db. The critical element is a thermisft to tor bead which is machined from brass and is silver itter. plated. External surfaces are painted with a bluepregray lacquer.

quip-Microwave Associates, Inc., Dept. ED, Burlingorage ton Mass.

CIRCLE 166 ON READER-SERVICE CARD FOR MORE INFORMATION

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Symbol Diagrammer

For MIL-STD-15A and ASA Y32.2



A broad range schematic diagrammer for electronic circuitry work covering the newly revised rome-MIL-STD-15A and American Standards ASA.-132.2 specifications is expected to be of value in reducing designing and detailing time-as well as hour making possible a high degree of technical uniarity formity. Among the sharply engraved symbols it Hers are pnp and npn transistors, diodes, elecproxi- ronic tubes, power plugs, pilot lamps, relays, d of phone jacks, connectors, rotary switches, resistors, apacitators, inductors, transformers, amplifiers 2.5 and blocks. A user survey showed these symbols to be among the most useful and necessary in TV nd radio, electric control work, power layouts, tes Hi-Fi, electrical appliance design, communications, nilitary and commercial instrumentation and medial electronics.

> A. Lawrence Karp, Dept. ED, 16 Putnam Pk., reenvich, Conn.

> CIRCLE 157 ON READER-SERVICE CARD FOR MORE INFORMATION



INFINITY!

how to make 8000

equal

to 80 contacts!



1-40-Contact Rack-and-Panel Single Tier Connector.

2-(Left) 48-Contact Double Tier Cable-to-Panel Connector. (Right) 48-Contact Double-Tier Cable-to-Cable Connector.

3-48-Contact Double-Tier **Connector Showing Wire Con**nections to Contacts; and Honeycomb Insulator.

Use Elco's new 8000 Series Subminiature Varicon Connectors in an infinite number of applications. Yes, where space is your problem, Elco's 8000 Series is your solution because it offers a maximum number of contacts in minimum space. In addition, it offers Elco's justly famous Varicon mating principle—reliably proven and of proven reliability.

More: it offers the reply to your quest for subminiaturization with assurance of safe, dependable operation of equipment. And, as with all Elco products, it is interesting and important to note that it is competitively priced; in fact, under-priced for such design, operating and quality characteristics. Complete Specifications are yours upon request on your company letterhead. Write today.

IF IT'S NEW... IF IT'S NEWS IT'S FROM ELCO CORPORATION

M BELOW ERIE, PHILADELPHIA 24, PA., CU 9-5500 CIRCLE 168 ON READER-SERVICE CARD FOR MORE INFORMATION



Elongation test of sample heelpiece metal typifies quality control measures that leave nothing to chance at Automatic Electric.

STANDARDS THAT DETERMINE RELAY QUALITY a distortion-proof heelpiece

53 dimensional checks assure perfect alignment

The heelpiece of a relay is the platform on which all other parts rest. To maintain accurate contact spacing and pressure, the heelpiece must never shift, never twist, never bend.

We insure flatness and dimensional stability on both Class A and Class B relays, by planishing the heelpiece exercise unusual accuracy in the po-

holes, in forming the 90° angle bend, and in the contour of the armature end of the heelpiece.

On this single part, fifty-three specified dimensions are maintained and checked-many of which must be accurate to less than 0.002". Rigid tests and inspections safeguard the quality of the raw material itself-a very special sort of magnetic iron.

Care like this in the manufacture to relieve strains. In addition, we of each component makes it clear why Automatic Electric relays are sitioning, drilling and tapping of the the most reliable that money can buy.



CIRCLE 169 ON READER-SERVICE CARD FOR MORE INFORMATION



Class "B" Relay, for outstanding endurance and dependability. Write today for Bulletin 537. Address: Automatic Electric Sales Corporation, Northlake, Ill. In Canada: Automatic Electric Sales (Canada) Ltd., Toronto. Offices in principal cities.

New Products

Regulated Power Supply Uses Transistor Magnetic Amplifier



This precision type transistor-magnetic amplifier regulated 0-60 v at 5 a power supply, contains neither vacuum tubes, moving parts, nor vibrating rad contacts. With an ac input of 95 to 135 v, single phase at 60 cps its dc output voltage range is 0-60 v at 5 a dc with 1 mv rms maximum ripple. This concept in power supplies is well suited for precision laboratory testing, instrumentation work. transistor circuit testing, production testing of precision type circuits, and in cases where the use of a precisely regulated power suppy is necessary.

Perkin Engineering Corp., Dept. ED, 345 Kansas St., El Segundo, Calif.

CIRCLE 170 ON READER-SERVICE CARD FOR MORE INFORMATION



Accelerometer ±0.5 g to ±150 g free

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The CIRC

The model 7-31 accelerometer offers temperature controlled damping without use of a heater. Temperature range is -55 to +200 F with less than 1 per cent calibration shift. Acceleration range are \pm 0.5 g through \pm 150 g (or any included nonsymmetrical range) with maximum resolution of 0.25 per cent. A mass suspension reduces transverse vibration sensitivity and permits greater sic loads without damage or change of calibration Case dimensions are 1-7/8 in. diam x 2.22 in. ht

Edcliff Instruments, Dept. ED, PO Ba 307, 1711 S. Mountain Ave., Monrovia, Calif.

CIRCLE 171 ON READER-SERVICE CARD FOR MORE INFORMATION

Rotary Switch Environment-Free



An assembly of two hermetically sealed MS24456-Type basic switches comprises the design for a new line of rotary switches. Completely environmentplifier free, the rotary switch is designed for aircraft landing gear and engine controls, missile launchers, and ntains radar and industrial equipment. It has a current carating pacity of 10 a, resistive, 30 v dc, 115 v ac. In the single C91" o model, shown, the actuator shaft can con-5 0-60 tinuously rotate 360 deg in either direction. Other This models have limited-rotation shafts or are springreturned. Connectors, potted leads and choice of actuators are optional on this line of switches. Engif preneering samples are now available. use of

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Metals and Controls Corp., Dept. ED, Spencer Thermostat Div., Attleboro, Mass.

CIRCLE 172 ON READER-SERVICE CARD FOR MORE INFORMATION

Non-Inductive Video Dummy Load Handles 100 Mw Peak



This non-inductive Model 32A video dummy load is capable of handling up to 100 Mw of peak power and 50 kw of average power and has been tested in operation with 400-kv, 250 a-pulses. It consists of a water load tube, a sump tank containing water whose salinity and conductivity can be varied over wide ranges, a pump to circulate the fluid in the load, the tube-type heat exchanger which can use tap water as the coolant for the dummy-load fluid. Resistance can be varied from the order of a hundred ohms to several thousand ohms suiting it for testing of modulators designed for the pulsing of beam-type tubes and magnetrontype devices.

Levinthal Electronic Products, Inc., Dept. ED, A.TION Stanford Industrial Park, Palo Alto, Calif. CIRCLE 173 ON READER-SERVICE CARD FOR MORE INFORMATION

glass-base laminates? C-D-F DILECTO® is the answer!

Teflon*, silicone, epoxy, melamine, and phenolic glassfabric laminates. Polyester glass-mat laminates.

You can improve design, speed production, and save money by specifying one of the many C-D-F Dilecto grades. Whatever your application for these laminates - with fine- or medium-weave glass-cloth base - you'll find a better answer to your problem at C-D-F. (Melamine can also be made with glass-mat base.) And C-D-F offers modern machining and fabrication facilities to deliver production quantities of finished Dilecto parts to your specifications.

See our catalog in Sweet's Product Design File, where the phone number of your nearby C-D-F sales engineer is listed. For free trial samples of glass-base Dilecto, or of any other C-D-F plastics, mica, or fibre product, send us your print or your problem! Write for your free copy of C-D-F Technical Bulletin 64.





SPEED AUTOMATIC PRODUCTION of printed circuits with warp-resistant C-D-F metal-clad Teflon* and epoxy laminates. Other advantages: high bond strength of copper to laminate, superior blister-resistance in solder immersion



HIGH-VOLTAGE (1800v.) RF ISOLATION is achieved by miniature C-D-F Dilecto gears in an aircraft receiver trans-mitter switch. They also had to exhibit dimensional stability through a wide temperature range, resistance to fungus growth and thermal shock.



PRECISE MACHINING AND FABRICATION are standard benefits of Dilecto laminated plastics. These silicone glass-base parts (coil mountings, aircraft terminal board) were drilled, punched, and milled in production quantities by C-D-F and customer.

Grade	Equivalent NEMA or ASTM grade	Flexural Strength Lengthwise (PSI)	Dissipation Factor at 10 ^{6 m} Cond. A	Dielectric Strength Parallel Step x step	Insulation Resistance Cond. C96/35/90	Arc Re- sistance (seconds)	Maximum Operating Temp. (°C.)
GB-112T (Tefion*)	None	14,000	0.0015	65	100,000	180 +	250
GB-12S (Silicone)	G-7	28,000	0.002	60	100,000	180+	200
GB-28E	G-10	70,000	0.019	65	75,000	130	150
GB-28EFR (Flame-Retardant Epoxy)	G-10	68,000	0.010	65	100,000	180	150
GB-28M (Melamine)	G-5	50,000	0.014	50	100	185	135
GB-261D (Phenolic)	G-1 and G-2	22,000	0.020	55	10,000	5	150
GM-PE (Polyester)	GPO-1	35,000	0.020	70	200	130	150

AND THE OF COME TYPICAL OF F DUFCTO CLASS DASE CRADES

purpose better than any of these listed plastics products.



CONTINENTAL-DIAMOND FIBRE

A SUBSIDIARY OF THE Bunkle COMPANY . NEWARK 107, DELAWARE

CIRCLE 174 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957

More power for its size than any other transistor

Honeywell Weld-Seal Transistors

More rugged, more compact, more flexible-specifically designed for the following applications:

- D. C. Power Converters-(shown at right)
- Amplifier for Servo Motors—for control motors or indicator motors

• Voltage Regulation

WHERE miniaturization is vital, yet high power is still required, Honeywell's complete line of Weld-Seal Transistors is your best answer.

Honeywell Weld-Seal Transistors combine smaller size per power output with greatest flexibility and interchangeability.

They offer a *narrow* span of characteristics along with superior electrical performance and high uniform power gain over a wide range of collector current values.

Honeywell Weld-Seal Transistors are hermetically sealed by *welding*—so you can build new ruggedness and durability into your equipment. You get long life along with outstanding performance.

For complete information on the Honeywell transistor line, write or phone your nearest Honeywell representative:

UNION, N. J. MUrdock 8-9000 P.O. Box 161

CHICAGO IRving 8-9266 7350 N. Lincoln Ave.

BOSTON ALgonquin 4-8730 1230Soldier Field Rd. MINNEAPOLIS FEderal 2-5225 2749 4th Ave. So.

LOS ANGELES RAmond 3-6611 or PArkview 8-7311 6620 Telegraph Rd.





Honeywell Weld-Seal H6 Transistors make this 48-watt, 14 ounce D. C. Power Converter more compact than any other.

Note these new specifications-developed with

the	design engin	eer in mind	
	H5	H6	H7
Input Resistance	24-48 ohms	27- 54 ohms	30- 60 ohms
Power Conductance	17.5-52 mhos	35-105 mhos	71-213 mhos
Current Gain, Median	30	40	60
(A)	a collector curre	nt of 2 amps.)	
The H6 and H7 Tra	insistors are ava	ilable for immed	diate delivery.
Но	ney	well	
[H Fin	t in Ca	introls

New Products

Sine Switch 10 A Capacity at 275 F



This miniature switch, designed to operate continuously at temperatures as high as 375 F and designated KX5, is a high capacity type capable of withstanding severe environmental conditions. Sealing is accomplished with the aid of glass and fused ceramic headers. The switching element is the Sine Blade. Auxiliary leaf, roller, and push button actuators providing additional over-travel are available. The unit has a current capacity of 10 a at 275 F. It is unaffected under rapid cycling from -65 to +375 F within 5 min. Life expectancy is 25,000 cps, minimum under rated load. The switch weighs approximately 1 oz.

Metals & Controls Corp., Dept. ED, Spencer Thermostat Div., Attleboro, Mass.

CIRCLE 176 ON READER-SERVICE CARD FOR MORE INFORMATION

Transformer

Eliminates Servo Saturation



These new servo system components, Models QR-400 and QR-60 Quadrature Rejectors, eliminate the troublesome problem of quadrature in ac servos. Iron saturation in high gain amplifiers is no larger a problem. Interstage unit (transistor or tube) passes signal with 6 db maximum attenuation while rejecting quadrature 40 db minimum. Temperature range -55 to +100 C. Size 1-1/2 in. cube. able for 400 and 60 cps applications.

Feedback Controls, Inc., Dept. ED, 899 Main the Waltham 54, Mass.

CIRCLE 177 ON READER-SERVICE CARD FOR MORE INFORM

Resistor-Capacitors

Space Saving Units



Requiring only the space of a tubular capacitor, Tube-R-Cap incorporates a capacitor and a consistor in parallel on the same body. New sizes deswe been included to increase the range of applicale of ms. The units are described as useful in many Sealsign applications, and are particularly suitable used or antenna lines. The standard capacity range of Sine 500 v Type CC20 is 400 to 2150 µµf, the resistacnce tolerance being ± 20 per cent below 1 meg. availthe CC25 has a range of 970 to 5000 µµf. a at Centralab, Div. of Globe-Union Inc., Dept. ED,

M E. Keefe Ave., Milwaukee 1, Wis.

ICLE 178 ON READER-SERVICE CARD FOR MORE INFORMATION

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Greatly reducing computation time in the design wire type electrical heating elements, the Multi-Slide Rule presents a new approach to the termination and selection of various factors vital the production of helix, flat sinuated, or returnand ribbon wire type heating elements. With wen easy-to-read slides representing volts, watts, ms, resistor length, specific resistance, sinuated dth or mean diam and wire size, the rule shows relationship of various factors in any given etrical heating problem at a glance. It permits justment of any one factor and gives instantly the rect of the change on all the related factors. The le gives complete electrical heating answers with one setting.

The application of the multiple slide rule prinple lends itself to development of rules for the sotion of other design engineering problems. Quotans on slide rules for individual problems will be bmitt d upon receipt of complete details.

Calorol Co., Dept. ED, 375 S. Main St., Homer lity, Pa

CLE 179 ON READER-SERVICE CARD FOR MORE INFORMATION

LECTRONIC DESIGN • October 15, 1957

NEW 1/4-WAT1 insulated hot molded composition resistor only 1/4" long!

Cross section shows molded insulating jacket—the same construction as used for all A-B hot molded resistors. megohms. Tolerances: 5%, 10%, and 20%. Allen-Bradley Co. 1315 S. First St., Milwaukee 4, Wis. In Canada—Allen-Bradley Canada Ltd., Galt, Ont. ALLEN-BRADL OTHER HOT MOLDED **RESISTORS IN** THE A-B FAMILY Allen-Bradley solid-molded resistors are Allen-Bradley fixed, molded packaged for either automatic or manual resistors rated at 70°C amassembly, A-B carton packaging prevents bient are available in standbent or tangled leads. Pressure sensitive ard **RETMA** values from tape used to hold resistors in place on reel 2.7 ohms to 22 megohms in for most economical assembly 1/2 and 1-watt sizes . . . and from 10 ohms in the 2-watt size. In 5%, 10%, and ALLEN-BRA 20% tolerances. HOT-MOLDED COMPOSITION RESISTORS

CIRCLE 180 ON READER-SERVICE CARD FOR MORE INFORMATION

Here's a new 1/4-watt, solid insulated composition resistor in a truly small size . . . ONLY ONE QUARTER OF AN INCH LONG . . . that provides the same superlative performance, reliability, and uniformity which have made the Allen-Bradley hot molded resistor preferred the world over.

Although exceptionally small, Allen-Bradley Type CB hot molded resistors are rated for "continuous operation" at 70°C ambient temperatures. The hot molded construction of this Type CB resistor makes impregnation unnecessary it also provides the most reliable protection against extended periods of high humidity, as encountered in practical applications. Available in all RETMA resistance values from 10 ohms to 22

Where space is at a premium . . . and where failures would be disastrous . . . you owe it to yourself to investigate this new addition to the Allen-Bradley quality line. Please write today for complete specifications. Samples available for your tests.





McLEAN Cabinet FANS and BLOWERS

are LIFE SAVERS for Sensitive Components



RACK MOUNTED FOR EASY ASSEMBLY • FIT STANDARD 19" RACKS STANDARD MODULAR PANEL HEIGHTS COVER WIDE RANGE OF AIR DELIVERIES

> Install McLean Fans and Blowers in computers, control units, data processors, etc., to extend the life of expensive, sensitive components. McLean's small packaged units pressurize the cabinet with cool filtered air, keeping dust out. They are complete in one unit and ready for use. Standard RETMA notching allows mounting on rack . . . no cutting or fitting is necessary. All units contain an easily replaceable filter. Smart stainless steel grilles add beauty and eliminate the necessity of matching cabinet finishes.

BASIC SPECIFICATIONS

Over 15 models of McLean Fans and Blowers are available in panel heights of $3\frac{1}{2}$ " to $10\frac{1}{2}$ " in increments of $1\frac{3}{4}$ " . . . and with a range of 80 to 800 CFM. Models available for other width racks and for DC and 400 cycle operation.

Send for one or all of the following ... no obligation

- 1. Sixteen page catalog.
 - Individual Specification Sheets. "Cooling Packaged Electronic Equipment,"
- a helpful 12 page article containing valuable engineering information.

CIRCLE 181 ON READER-SERVICE CARD FOR MORE INFORMATION

McLean Engineering Laboratories

Princeton, New Jersey . Princeton 1-4440

Agents in Principal Electronic Manufacturing Areas

New Products

Terminal Board





Glass-reinforced plastic sheet and Teflon at used in applications involving vhf and uhf current temperature cycling of from -65 to -250 F and shock loads in excess of 10 g. A thickness of lea than 1/64 in. provides stability and performance superior to heavier boards made of other materials. The plastic board is readily punched to receive Teflon-insulated terminals which are corked inter closely-spaced openings. Assembly eliminates cost machining operations common with other board types, provides rapid and permanent terminal in stallation without staking or use of hardware.

Tri-Point Plastics, Inc., Dept. ED, 175-177 I. U Willets Rd., Albertson, L.I., N.Y.

CIRCLE 182 ON READER-SERVICE CARD FOR MORE INFORMATION



Miniature Relay High Vibration Resistance

This miniature relay is designed for continuou duty, general purpose dc use in aircraft, missile communications and other circuit control applica tions. The series 5400, superceding series 5500, resists 15 g vibration through 500 cps. It withstand 5 to 70 cps at 0.6 in. double excursion and 15 g from 70 to 500 cps without chatter or transfer. The relais available in arrangements up to 6 Form A or Form C (total of 12 springs). The standard contacmaterial is palladium, rated at 3 a 26.5 v dc or 115 ac resistive. It can be supplied in ratings up to 10 per contact. The maximum coil resistance is 10,00 ohms, and it is normally supplied with a coll resist ance of 280 ohms, plus or minus 10 per cent for op eration on 26.5 v dc. The unit weighs 1.7 oz.

Price Electric Corp., Dept. ED, Frederick. Md.

CIRCLE 183 ON READER-SERVICE CARD FOR MORE INFORMATIO



Cooling Electronic Equipment

11

Why Thermal Design?

THE LAST decade has seen an enormous growth in the complexity of electronic equipment. Together with this, increased miniaturization has led to an increased concentration of thermal energy in electronic packages.

The investigation of these thermal problems has lagged far behind the feverish growth of complexity and miniaturization of equipment.

Today's efforts towards improved reliability have forced us to assign positions of primary importance to thermal design considerations along with considerations of electronic and mechanical design. Poor reliability is always associated with inadequate heat removal.

A decrease in operating temperature can almost always prolong equipment life. The deleterious effects of excessive temperatures are only too well known. Vacuum tubes are decimated by loss of emission, release of gas and electrolysis of glass envelopes at the base. Resistors become unstable, a 1 per cent resistor can be forced out of tolerando by a 25 C change in ambient temperature. Capacitors decompose and suffer dielectric failure; the insulation resistance of paper capacitors may be halved for each 10 C increase in working temperature

There would be no thermal design problem for us if it were not for this frailty of electronic ounponents. One might say, with tongue in chuck perhaps, that once we have developed diodes, trainsistors, tubes, resistors, capacitors and insulators to tolerate 500 C, we will no longer have thermal design problems.

But the problems are with us today-and with



CONTENTSWhy Thermal Design?2Designing Cooling Systems for Airborne Electronic Equipment,
C. A. Hathaway4Weight Flow Nomograms for High
Altitude Air Cooling, J. C. Van Rijn12Motor Design for Fans and Blowers,
O. W. Giesecke18Manufacturers of Cooling Equipment
for the Electronic Industries22For a free reprint of this section,22

Circle 491

vengeance. In response to these problems some of the more progressive companies have recently added heat transfer specialists to their engineering staffs, unfortunately, more often than not, placing them at a disadvantage by consulting them only after thermal difficulties are encountered rather than during the basic design phase.

Costly 'cut-and-try' techniques have taught us that satisfactory thermal design should start on the drafting board simultaneously with electronic and mechanical design activities.

ELECTRONIC DESIGN, recognizing the need for convenient, down-to-earth, basic thermal design information, has gathered material by some of the leading authorities in the field of cooling electronic equipment. We've made no attempt to present an exhaustive treatment of all phases of thermal design, nor do we hope to say the last word on the subject in these pages.

The articles presented, deal for the most part, with the use of forced air cooling, since this is by far the most popular system in use. This is not to imply that forced air cooling is, under all circumstances, the best.

Each electronic system has its own peculiar thermal problem. There are no hard and fast rules to dictate the best cooling technique for a given situation. Other considerations often dictate a choice. In the Convair B-58 for example, refrigerated air is employed to great advantage. Jet engine compressed bleed air is processed by two air cycle refrigeration units to provide cooling air for the cabin and for electronic equipment. Considerations of weight, volume, reliability, access to equipment, effect of cooling medium on circuit performance, and cost may all contribute to our choice.

In general, one can suggest that the type of cooling system to be employed depends on the heat concentration (power density).

Natural cooling is recommended for most miniaturized electronic subassemblies with power densities to about 0.15 w per cu in. Metallic conduction may be used effectively to about 2 w per cu in. Where spacing between parts is adequate for air flow, forced air cooling may be best suited to concentrations to 7 w per cu in. It should be noted here that the power required to force air over objects and through ducts can sometimes be prohibitive.

Direct liquid cooling is useful to 10 w per cu in. However, it may be used only where the circuitry can tolerate the increased stray capacitance and electrical losses due to the high dielectric constant and power factor of the coolant liquids. The coolant must be compatible with the electronic parts. Maintenance difficulties may be increased, and leaks may render the unit inoperative. Indirect liquid cooling systems, using continuously circulated fresh water, have found wide application in cooling large transmitting tubes and in cooling shipboard electronic equipment.

Vaporization cooling, the most effective method known, is useful to 20 w per cu in. This method, employing the latent heat of vaporization, absorbs very large quantities of heat to convert a liquid to its vapor state.

In both vaporization and liquid cooling methods,

the expendable systems are simple, but require removing the vapor and replacing the coolant. The continuous flow systems are complex and expensive, requiring heat exchangers and often, pumping systems.

Radiation cooling is rarely recommended as a preferred system since it requires very large temperature differences for appreciable heat transfer and entails problems in controlling the cooling path.

The design engineer who wishes more information is referred to three excellent sources which, though somewhat dated (the latest one appeared in March 1955), contain excellent basic design information. These reports were prepared by the Cornell Aeronautical Laboratory, Inc. under contract with the Bureau of Ships. They contain comprehensive bibliographies and are available from the Superintendent of Documents, U. S. Government Printing Office, Washington 25, D.C. The titles are: Heat Transfer in Miniaturized Electronic Equipment (NAVSHIPS 900,189), Manual of Standard Temperature Measuring Techniques, Units, and Terminology for Miniaturized Electronic Equipment (NAVSHIPS 900,187), and Guide Manual of Cooling Methods for Electronic Equiptment (NAV-SHIPS 900,190).

In future issues of ELECTRONIC DESIGN, we plan to present more detailed information on these less common heat transfer techniques, their advantages, and the problems which are associated with them.

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Designing Cooling Systems for Airborne Electronic Equipment





IV

Charles A. Hathaway, Chief Engineer

Air Impeller Div. The Torrington Manufacturing Co. Torrington, Conn.

ESIGN of blower systems for cooling airborne electronic equipment has become a more frequent and difficult problem for the electronic design engineer as operating altitudes have become increasingly higher, and space for the apparatus more and more cramped. The performance of the equipment, the operating life of its components, and its overall size and weight are all affected by the action and design of the cooling apparatus. Too often, however, cooling is an afterthought-a matter of guesswork and cut-and-try-where it should be considered early in development while the chassis is being designed and the electronic elements located. After discussing the four concepts of cooling which affect the arrangement of elements, this article will describe methods for calculating the required static pressure and flow rate at the highest altitude on the basis of known sea-level requirements, and methods for determining the type and size of blower. An example will then be given for a particular set of environmental conditions.

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Guesswork in designing a cooling system can be wasteful in two ways. First, additional engineering time and operating difficulties are involved in correcting an undercooled condition. Secondly, excessive cooling can mean burdening the aircraft with the extra weight and bulk of unnecessarily large blowers and blower motors. While undercooling he wasteful, it is usually observed right away and or rected through cut-and-try testing. Overcooling on the other hand, is much more serious because it is often undetected and simply adds to the cool of the aircraft. Miniaturization of electronic components and chassis, as part of the effort to reduce


space and size, itself makes it tougher to design the cooling system. The penalty of poor design of cooling systems can be tremendous—with the large number of separate blower systems often required to cool the many electronic units.

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Three Steps in Design

There are three basic steps in designing a cooling system:

• Arrange the elements of the system for most efficient cooling.

• Calculate the specific blower characteristics needed to obtain the required cooling capacity under the most severe cooling conditions.

• Determine the actual blower type and size.

The system elements—including blower, deflectors, orifices, and diffusers—can be arranged for minimum blower size, weight, cost and power input independently of ambient conditions. The particular cooling arrangement that is most efficient at any given temperature and pressure will also be best at all other ambients.

With the most efficient arrangement of elements, the maximum flow rate demanded of the blower which occurs usually at the highest operating altitude—will be no greater than is absolutely necessary, and the size of the motor will be optimum. A blower and motor selected on this basis may provide overcooling at lower altitudes (which can be at least partly avoided) but will never undercool under even the most severe conditions.

The type of blower-either a centrifugal air impeller (wheel) or axial impeller (fan)-and its approximate size can be calculated on the basis of



theoretical relationships. The actual blower is then selected from performance characteristics published by impeller manufacturers.

Arranging The Cooling Elements

Four Design Approaches. The four approaches in cooling electronic equipment are 1. free convection, 2. semi-free convection, 3. forced convection, and 4. a combination of the first three. Radiation effects will not be considered here as they need not bear directly on this treatment of cooling design.

Free convection, as shown in Fig. 1, consists of electronic elements arranged with ample space and with properly arranged open areas through (and outside) the cabinet to allow natural circulation. No blower is necessary. It is evident that the space occupied and weight of the assembly are large and therefore normally undesirable for airborne installation. Commercial radio and television chassis are typical of this design.

In semi-free convection (Fig. 2), the cabinet is ventilated and a blower or fan is provided for general air circulation to keep the ambient temperature within the cabinet down. Artificial air circulation does allow somewhat less space between electronic elements in the chassis and more latitude in locating the chassis itself.

In a forced-convection system (Fig. 3), minimum size and weight of the equipment is permitted. The air paths through the elements (in the simplified example of Fig. 3, a single power tube) have been designed to provide high-velocity air scrubbing of the surfaces to improve the heat transfer coefficient.

The hypothetical electronic chassis in Fig. 4 illus-

trates the combination of cooling effects which are met under actual conditions. Forced convection by fans or blowers is concentrated on the critical cooling points—or "hot spots"—in the air flow system through the equipment, while other electronic elements of varying size and spacing (and varying heat dissipation problems) are cooled by semi-free convection. The designer's attention is then concentrated on forced convection at the hot spots, and the requirements of the remaining elements are taken care of as part of the air flow system.

Forced Convection Cooling

The heat dissipated from a single element (W) by forced convection cooling is given by

$$W = h_c A (t_o - t) \text{ watts}$$
(1)

where $h_c =$ forced convection heat-transfer coefficient in Btu/hr-ft²-°F, A = cross sectional area through which heat flows in sq ft, $t_o =$ surface temperature of the hot element in deg F, and t =mean circulating air temperature at the hot spot in deg F. The surface temperature of the hot element (t_c) may also be considered the control temperature, the maximum allowable surface temperature for proper operation of the element. Surface area (A) and control temperature (t_c) are constant for a given element. The mean circulating air temperature (t) is fixed by ambient conditions. Thus, the only variable in equation (1) that can be controlled is the heat transfer coefficient (h_c) .

The heat transfer coefficient itself is given • by

[•]W. H. McAdams, "Heat Transmission" (McGraw-Hill, 1942).



Airborne Cooling Systems

Fig. 4. Example of free, semifree and forced convection cooling in one chassis.

$$h_{r} = \alpha \left(\frac{K}{D}\right) \left[\frac{c\mu}{K}\right]^{n} \left[\frac{DV\rho}{\mu}\right]^{p} \quad \text{Btu/hr-ft}^{2} \text{-}^{\circ}\text{F} \qquad (2)$$

where a = a dimensionless constant of proportionality, K = thermal conductivity of fluid in Btu/hrft-°F, D = a length parameter of the system in feet, $c\mu/k$ = the dimensionless Prandtl number, and $DV_{\rho/\mu} =$ Reynold's number, also dimensionless. The Prandtl number for air is relatively insensitive to a wide range of ambient temperatures and pressures; K, o and μ are physical properties fixed by the ambient air conditions; and D is a dimensional characteristic of the element being cooled. Therefore, equation (2) can be simplified to

$h_c \sim (V)^p$ Btu/hr-ft²-°F

(3)

where V = air velocity in ft/min and p is an exponent which varies with the type and orientation of the heat transfer surfaces. For the most accurate results, a value of p is selected which best describes the nature of the heat transfer**. In this article, the exponent p will be assumed to be 0.6, a reasonable value for gases flowing across tubes or wires.

It is evident then in equation (3) that the heat dissipation from an element as expressed in equation (1) can be raised by increasing the air velocity.

Increasing Hot-Spot Velocity. There are two methods for increasing the localized air velocity at * * Ibid

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hot spots. First, the rate of air flow (O in cubic feet per minute) can be increased without changing the flow area (A), so that flow velocity (V = Q/A) is proportionately increased. However, the increase in the brake horsepower on the blower would be substantial, since horsepower is proportional to the cube of flow rate. Thus, air velocity at all other points has been needlessly increased in order to obtain the higher value at the hot spot. The larger blower motor required would be uneconomical in cost, weight, and size.

The second and more satisfactory method for increasing hot-spot velocity is to converge the flow stream at the hot spot in a manner similar to those suggested by the sketches in Fig. 5. The reduction of flow area (A) as the given volume of air (Q) converges on the hot spot then results in increased air velocity (V), while on the other side of the hot element the velocity of the diverging air stream (in a converging-diverging baffle like that in Fig. 5b) drops to approximately its previous value. In converging the air stream, static pressure is converted to velocity pressure at that hot spot and, if a diffusing baffle is used, velocity pressure is reconverted to static pressure in the diverging stream at the outlet (static pressure will always be lower than its original value because of conversion losses). A baffle which allows air to by-pass the hot spot (such as a cross baffle which does not extend from side to side like that in Fig. 5a) will not provide enough air flow around the hot element. Actually, the high flow resistance of the baffle and hot element will probably reduce the air velocity at the element. As shown in Figs. 4 and 5, all air flow must be directed to the hot spot.

Any system, like those in Fig. 5 for localizing an velocity, will increase the static-pressure drop in the cooling system to the degree that it interrupts free air flow. As discussed further, it may then be necessary to select another type of cooling impeller.

Calculating Blower Characteristics

Altitude Needs Based on Sea-Level Tests. Cooling requirements of airborne electronic equipment at sea level can be conveniently determined in the laboratory by studying operation of the equipment in air flow tests. The more difficult design problem. however, is that the output demand on the cooling impeller (which may be either a blower wheel or fan) changes radically as ambient temperatures and pressures decrease with increasing altitude. While this problem might simply be solved by testing in environmental chambers, many electronic manufacturers cannot justify the high cost of a chamber, and others are using their chambers to full capacity and cannot spare the test time.

It is more convenient and certainly less expensive to perform air flow tests under sea level conditions in the laboratory, and by calculation determine cooling requirements for operation at various altitudes during flight. In view of the extreme premium on size and weight, the engineer's approach in determining the optimum type and size of cooling blower is based on providing a known constant cooling capacity at all altitudes with minimum horsepower input. This procedure is primarily concerned with finding the blower characteristics required to give the same cooling capacity at the highest expected operating altitude as tests have shown is needed at sea level.

Air Flow Testing At Sea Level. Standard air flow test procedures and equipment are used to determine cooling requirements at sea level. The electronic chassis is placed in a conventional air flow test chamber or duct arrangement, in which flow rate and pressure across the equipment can conveniently be measured. The chassis is operated during the test, and the surface temperatures of hot-spot elements are monitored. The air flow across the chassis can be changed and the effect on the control temperature at the hot spots observed. Various methods for converging the air stream at hot spots can be evaluated during this test procedure. The results of such a laboratory test give the air flow rate (Q_{sL}) and static pressure (P_{esL}) required at sea level. The heat to be dissipated (given by the component manufacturer) and the control temperature (usually specified) are normally constant and independent of altitude.

Altitude Cooling Requirements. In order to obtain basic equations useful in determining altitude cooling requirements, equation (2) for the forced convection heat transfer coefficient is better expressed in terms of weight flow of air (G) in lbs/min. The quantity, $DV\varrho$, is proportional to weight flow of air through a given piece of equipment, and all the remaining quantities in equation (2) can be grouped in a new parameter, β , which includes all design characteristics of the heat transfer path. The parameter, β , is characteristically different for each particular system under consideration but is independent of atmospheric conditions. Assuming a value p = 0.6 in equation (2), the heat transfer coefficient is given as

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$$h_c = \beta \ (G)^{0.6} \quad \text{Btu hr-ft}^{2-\circ}\text{F}$$

Equations (1) and (4) may now be combined to give the following equation for heat dissipation:

$$W = \beta \ (G)^{0.6} A \ (t_c - t) \quad \text{watts} \tag{5}$$

Neither β nor the area, A, can be precisely evaluated. The constant, β , is a design variable which will remain constant if one considers the overall system but will have a new value if only part of the system is of interest. The area, A, is usually a complex surface which is impossible to calculate accurately. However, the relationship in equation (5) includes all the fundamental variables and enables the engineer to predict altitude cooling requirements in terms of those known at sea level.

Since W and t_c are usually independent of altitude, only weight flow of air (G) and mean ambient temperature (t) in equation (5) change with altitude. Therefore, the weight flow of air at any given altitude (G_A) can be given in terms of the known weight flow of air at sea level (G_{SL})

$$G_A = G_{SL} \left[\frac{t_e - t_{SL}}{t_e - t_A} \right]^{1.67} \quad \text{lb/min} \tag{6}$$

in which β and A have been eliminated and t_{SL} and t_4 are the average ambient temperatures at sea level and altitude, respectively. Since $Q = G/\varrho$, equation (6) may be converted to give air flow at altitude ($Q_{.1}$) as

$$Q_A = Q_{SL} \left(\frac{\rho_{SL}}{\rho_A} \right) \left(\frac{G_A}{G_{SL}} \right) \quad \text{efm} \tag{7}$$

where $\varrho_{\mathcal{S}L}$ and ϱ_{\perp} are air densities in lb/cu ft at sea level and altitude, respectively.

Weight flow of air is shown in equation (6) to be independent of altitude only when the temperature conditions are invariable. However, it is quite unlikely that any equipment mounted in the nonpressurized portion of the plane will be subjected to constant ambient temperatures. Equipment within the pressurized areas, on the other hand, does not present a particularly difficult problem when selecting an appropriate cooling blower.

Equation (6) may not be used directly to predict

air volume requirements at altitude. Temperatures t_{SL} and t_A are mean ambient values that lie somewhere between the inlet (t_i) and outlet (t_o) air temperatures. The precise relationship between the ambient temperatures, t_{SL} and t_A , and the inlet and outlet temperatures, t_i and t_o , will vary with the design. However, a good estimate of t_{SL} and t_A can be obtained if the mean air temperature is used, particularly where air temperature rises are small. Thus, it may be assumed that

$$t_{st}$$
 or $t_A = \frac{t_i + t_\sigma}{2} \quad \deg \mathbf{F}$ (8)

in which t_i and t_o are temperatures at either sea level (for t_{SL}) or altitude (for t_A).

The inlet temperature (t_i) is normally the standard atmospheric air temperature at the given altitude (NACA standard atmospheres). Outlet air temperature (t_o) , of course, is initially unknown and may be determined in the following calculation procedure. Inlet and outlet temperatures and weight flow of air are related to the heat dissipated in the air stream heat balance equation

 $W = 4.22 \ G \ (t_o - t_i)$ watts (9) which includes the specific heat of air as 0.24 Btu/lb-°F.

Calculation Procedure. With the known values of air flow and pressure at sea level, the flow rate required at altitude may be determined in equations (6), (8) and (9) in the following manner, there being no convenient unique solution. Knowing t_i at the maximum altitude and W as required, weight flow of air (**C**) in terms of various values of t_o can be obtained in equation (9). Since G_{SL} is known, t_{SL} and t_o at sea level can be determined in equations (8) and (9). By inserting the known values of G_{SL} , t_c and t_{SL} in equation (6), an expression is obtained for weight flow of air at altitude (G_A) in terms of mean ambient temperature at altitude (t_A). Weight flow of air (G_A) is then calculated for several values of t_A in equation (6).

In addition, these assumed values of t_A and the known value of inlet temperature (t_i) at altitude will establish definite value for t_0 in equation (8). For each of these values of t_0 , the value of G_4 is determined in equation (9). The actual weight flow of air will be obtained when the values of G_4 calculated in equations (6) and (9) are equal. Since it is unlikely that one of the assumed values of t_A occurs at this point of equality, the incremental error between the two values of G_A may be plotted against t_A and the value of t_A at zero error observed. The actual values of G_A and t_o can then be determined from t_A at altitude. The required air flow rate (Q_A) at the maximum altitude can then be determined from G_A by dividing by the known air density at that altitude (ρ_A) .

The drop in static pressure (ΔP_{sA}) in the cooling



Airborne Cooling Systems



Fig. 6. Ranges of working speeds for basic types of impellers.

system at altitude may then be determined in the formula

$$\Delta P_{*A} = \Delta P_{*SL} \left(\frac{\rho_A}{\rho_{SL}} \right) \left(\frac{Q_A}{Q_{SL}} \right)^2 \text{ inches of water (10)}$$

where ΔP_{aBL} is the original static pressure drop corresponding to Q_{BL} in sea-level tests. Assuming motor speed is constant and with a constant flow rate independent of air density (a blower selected to deliver the required Q_A at altitude will also deliver that quantity at sea level at the same speed), the static pressure at sea level corresponding to Q_A becomes

$$\Delta P_{\bullet_{SL}} (alt) = \left(\frac{Q_A}{Q_{SL}}\right)^2 (\Delta P_{\bullet_{SL}}) \quad \text{inches of water (11)}$$

which usually exceeds ΔP_{sBL} originally tested as required at sea level. The brake horsepower required to produce Q_{s} and ΔP_{BL} is given in manufacturers' catalogs, in which these performance characteristics are uniformly given for standard conditions.

Determining Blower Type and Size

Once the air flow rate and total pressure under standard conditions at sea level has been determined on the basis of altitude cooling requirements, selection of a specific blower or fan type and size depends on the motor speed (N) selected. In selecting the blower, the motor speed will be assumed constant at all altitudes, although there will then be overcooling at sea level (due to the difference between ΔP_{sBL} (alt) and ΔP_{sBL}). Possible remedies for overcooling are discussed below.

Again in order to minimize the size and weight of the blower motor (usually a 400-cps induction type), extremely high operating speeds are specified. In reviewing different impeller makes and designs of the required type, it is important that the operating speed not exceed the performance limit set by the manufacturer.

Type of Blower. The most appropriate type of blower for cooling particular electronic apparatus may most easily be determined in terms of the specific speed (N_s) required by the cooling system at

sea level. Specific speed is calculated from the motor speed (N) selected in the equation

$$N_{\star} = \frac{N \cdot \sqrt{Q_{SL}}}{[\Delta P_{\star SL} \text{ (alt)}]^{3/4}} \quad \text{rpm}$$
(12)

where N = blower operating speed in rpm, and $\Delta P_{\bullet BL}$ (alt) and Q_{A} are the magnitudes of pressure and flow at sea level corresponding to required altitude performance with a constant-speed motor. The table in Fig. 6 shows the ranges of specific speed for the six basic types of air impellers, with centrifugal impellers predominating below 50,000 rpm and axial types above that specific speed.

A particular type of impeller selected on the basis of its specific speed calculated at sea level will also be the best type for all other ambient conditions at any altitude, assuming that motor speed is constant. Thus, specific speed must be determined in equation (12) only for sea level conditions. Because of the effect of the decreasing air density at altitude. the same specific-speed equation cannot be used for conditions at altitude.

Size of Blower. With the known values of Q_A ΔP_{eBL} (alt), and N, the following formulas can be used to determine the approximate diameter (D)and width (W) of forward-curved centrifugal impellers (blower wheels) commonly used in airborne cooling

$$D = \frac{1.25 \times 10^4 \sqrt{\Delta P_{s_{SL}} (\text{alt})}}{N} \quad \text{inches} \quad (13)$$

$$\frac{W}{D} = 765 \left(\frac{Q_A}{D^3 N} \right) \tag{14}$$

where W/D should be in the range, 0.20 to 0.75. The quantities D and W/D may instead be determined in the nomographs in Figs. 7 and 8, respectively, which represent equations (13) and (14). The approximate blade-tip diameter of propeller fans may be determined in the following equation

$$D = \frac{K_D}{N} \sqrt{\Delta P_{*SL}} \text{ (alt)} \cdot N, \text{ inches} \qquad (15)$$

where N_{\bullet} is specific speed determined in equation (12) above and K_D is a diameter factor determined in Fig. 9 for the known N_{\bullet} .

Manufacturers' performance data for commercial impeller units of the type and in the size range determined should then be reviewed in order to make the final selection. These data will also provide the magnitude of brake horsepower required by the blower in order to establish the motor size. The manufacturer's engineers should be consulted if a standard impeller does not seem suitable for the performance requirements.

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Problem Example

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Assume that the following air cooling requirements at sea level have been determined in tests on a particular piece of electronic apparatus:

$$Q_{SL} = 200 \text{ cfm}$$

$$\Delta P_{*SL} = 2 \text{ inches of water}$$

$$t_{*} = 200 \text{ F}$$

$$W = 1000 \text{ w}$$

$$N = 7200 \text{ rpm}$$

The maximum operated altitude is 50,000 ft, where $t_{i} = 0.0114$ lb/cu ft and $t_{i} = -67$ F. Inlet temperature (t_{i}) is 68 F at sea level.

The weight flow of air at sea level is $G_{BL} = P_{BL}$.

 $Q_{BL} = 0.075 \cdot 200 = 15$ lb/min. The outlet air temperature (t_o) at sea level is first calculated in equation (9)

$$t_{o} = t_{i} + \frac{W}{4.22 G_{SI}} = 68 + \frac{1000}{4.22 \cdot 15} = 83.8 \text{ F}$$

and the mean ambient temperature (t_{SL}) in the system at sea level is determined in equation (8)

$$s_{SL} = \frac{68 + 83.8}{2} = 75.9 \text{ F}$$

Substituting the known values of t_{SL} , t_c and G_{SL} , in equation (6), weight flow of air (G_A) at the maxi-

mum altitude of 50,000 ft is given as a function of mean air temperature (t_A) at altitude in

$$G_A = 15 \left[\frac{200 - 75.9}{200 - t_A} \right]^{1.67} = 15 \left[\frac{124.1}{200 - t_A} \right]^{1.67} \text{ lb/min}$$

The second column of the Calculation Table shows four values of G_A calculated in the above formula for assumed values of t_A of -30 F, -40 F, -50 F, and -60 F, all temperatures at regular intervals just above the known inlet temperature at 50,000 sq ft of -67 F. For the assumed mean air temperatures (t_A) and the known inlet temperature (t_i) at altitude, equation (8) may be used to determine cor-



IX

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Airborne Cooling Systems

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Assumed T_{Δ}	G_{Λ} (Eq. 6)	t _o (Eq. 8)	t_{o} - t_{i}	GA (Eq. 9)	$\triangle \mathbf{G}_{\mathbf{A}}$
—30	5.37	7	74	3.2	2.17
40	4.98	-13	54	4.39	0.59
50	4.65		34	7.0	-2.35
60	4.38	53	14	16.9	
-42.5 (check)	4.86		49	4.86	0

Calculation Table

responding values of outlet temperature (t_o) , as recorded in the table. The weight flow of air at altitude (G_4) is then determined in equation (9) for each of the four values of t_0 - t_1 and recorded in the fifth column of the table.

The last column in the table gives the difference in the values of weight flow of air calculated in equations (6) and (9). By plotting the incremental error in weight flow of air given in the last column against the assumed values of t_A , it is found that the values of weight flow of air calculated for the two equations are equal at $t_1 = -42.5$ F. Calculation in equations (6) and (8) show that $G_4 = 4.91$ lb/min and coolin $t_o = -18$ F for $t_A = -42.5$ F at 50,000 ft sure v The air flow rate at 50,000 ft would then the sa be $Q_A = G_A/\rho_A = 4.91/.0114 = 431$ cfm is itse The drop in total pressure through the sys powe tem at 50,000 sq ft may then be calculated consu in equation (10) as follows

$$\Delta P_{*,t} = 2 \left(\frac{.0114}{.075}\right) \left(\frac{431}{200}\right)^2 = \frac{1.41 \text{ inches}}{\text{ of water}}$$

If a constant-speed motor is used, the the sa blower will have to deliver 431 cfm at see hand, level as well as at 50,000 ft. The static becau pressure drop at sea level given in equation thrott (11) would then be



Fig. 9. Nomograph for determining blade tip diameter of pro peller fans.

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$$\Delta I_{SL}$$
 (alt) = $\left(\frac{431}{200}\right)^2$ (2) = 9.3 inches of water

Sufficient information has now been obtained to leternine the optimum type of blower in equation 12) and Fig. 6. In equation (12),

$$N_* = \frac{7200 \cdot \sqrt{431}}{(9.3)^{3/4}} = 29,200 \text{ rpm}$$

and the table in Fig. 6 indicates that a forwardurved centrifugal blower would be suitable. Using If the quantities known for standard conditions at ea level, the nomographs in Figs. 7 and 8 show he approximate blower diameter (D) and width W) to be 5.2 in. and 1.7 in., respectively. The maxinum dimension of the blower housing with a normal scroll is shown in Fig. 7 to be about 9-1/2 in. for a 5.2-in. blower. It would probably be necessary lo ask for an impeller manufacturer's recommendations in this case, since catalog data does not usually over performance at such high speeds.

Overcooling and Power Consumption. The blower or fan size required to maintain the desired cooling capacity at maximum altitude may be overn and cooling substantially-both air flow and total pres-100 ft sure will be unnecessarily high—when operating at I then the same speed at sea level. Overcooling, of course, cfm s itself not so much a problem as the excessive e syspower consumption at sea level, since the power ilated in cooling increases directly with air den-

er

ity while the volume flow rate remains constant. Sea-level power can be reduced somewhat with a ches centrifugal blower by throttling down to the lower low rate (original sea-level test value) required for l, the he same cooling capacity at sea level. On the other at sea and, throttling will not work with axial impellers static because these impellers do not unload as they are uation throttled. The most satisfactory approach in reducng sea level power for any type of cooling impeller

to reduce operating speed through external leans Since flow rate of a blower in a fixed system is

irectly proportional to operating speed, the optinum speed reduction at sea level can easily be deermined. Various methods of motor speed control avolving pressure switches have been used, not alays with success. Multi-pole motors with several Anchronous speeds have been found effective in ograph Ome cases.

blade Whatever the method of motor speed control, of pro onling specifications based on the method detibed above will state a required air volume and ital pressure at the highest expected altitude, exlecting that unnecessary but acceptable overcool-¹⁹ may occur at all lower altitudes. Limitations an also be imposed on power consumption at lower ditudes in order to conserve power, as long as the mitations are consistent with the type of motor nd controls being used.

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115 V

60 cps

B 10CF-3

208 V 400 cps

5600 RPM

Voltage

Frequency





Frequency Phase Speed 60 cp1 Single 3400 RPM 495 CFM at 0" S.F 305 CFM at .4" S.P.

Voltage

Air Delivery

Voltage Frequency 400 cps Single 140 CFM @ 0" S.P. NAFM 48 CFM @ .6" S.P. NAFM Phase Three 720 CFM at 0'' S.P. Air

Voltage

years-ahead engineering...

Air Marine Motors equipment features stainless steel thru-bolts . . . die-cast aluminum housings... riveted stators . . . positive bearing alignment . . . uniform air gap . . . ball bearings ... shock and vibration resistance humidity and fungus resistance . . . omni-position mountings . . . temperature lubrication.

AIR MARINE MOTORS equipment will meet virtually all your sub-fractional power requirements and AN specifications.

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M 06C-1 115 V 400 cps

Single 11.000 RPM





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Weight Flow Nomograms

for

High Altitude Air Cooling

J. Constant Van Rijn Rotron Manufacturing Company, Inc. Woodstock, New York

WHEN cooling electronic gear with ambient air, the cooling efficiency changes radically with altitude. This is due to the gradual reduction in density of the ambient air, with increasing altitude.

The equipment (black box) to be cooled may be considered as a heat exchanger and the heat transfer process is subject to the changes in temperature as well as the changes in mass flow of the air which occur at varying altitudes. Over and above these two changes, however, the efficiency of the heat transfer process is also governed by changes in heat capacity and thermal conductivity of the air and particularly by the mode of the airflow, that is, its turbulence and the subsequent effects on boundary layers. Calculation of the change in cooling efficiency as resulting from all of the above factors is an involved and lengthy process. Such calculation is seldom justified and moreover rarely practical be cause electronic black boxes are not normally of a sufficiently straightforward geometric nature to allow application of heat transfer formulae.

Two Practical Formulae

Although one would therefore conclude that the only practicable approach is a series of heat trans fer measurements on completed prototypes, under controlled conditions of density and temperature, two simplified formulae are hereby given which may be used by the design engineer in the early stages of his work and which will give him considerable practical guidance at those crucial moments when type, size, and power of cooling fans have to be forecast. Once equipment has been dimensioned by the use of these formulae, the design should be verified by laboratory measurements made on prototypes under conditions of actual heat transfer and under simulated altitude conditions.

The following data are based on the realization that the conditions for heat transfer efficiency can be broken down into two categories, whereby the black required altitude-to-sea level air weight flow ratios required for constant cooling rate become a simple expression, viz.:

Turbu	lent Flow	Lan	ninar Flow
WALT.	$\triangle T_T$ SEA L.	WALT.	(ATT BLA L
WREAL.	$\Delta T_{T ALT}$	WSEA L.	- (ATT ALT.)
	(1)	(2)

with the following notations applying:

- T_I = inlet temperature of cooling air entering the equipment being cooled.
- T_o = outlet temperature of cooling air leaving the equipment being cooled.
- $T_B =$ body temperature of component being colled
- W = air mass flow
- U = air volume flow
- Q = heat transferred
- $\triangle T_A = T_o T_I =$ temperature rise between incoming and outgoing cooling air

ELECTRONIC DESIGN • October 15, 1957

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speed, oolin a sub skill a $= T_B - T_I =$ available temperature gradient between incoming cooling air and body temperature

TI IZATION:
$$\frac{T_o - T_I}{T_B - T_I} = \frac{\triangle T_A}{\triangle T_T}$$

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Whether one or the other condition pertains to any iven black box or part of a black box is for the designer to determine. A first approximation may be obtained on the basis of the expected heat transfer efficiency or thermal "utilization," which is essentially constant with altitude and can be measured on a sample layout under laboratory sea level conditions. Fig. 1 gives a graphical representation of the "utilization" formula:

Available Temperature Gradient

As seen from formulae (1) and (2), the required weight flow of cooling air at any altitude depends exclusively on the "available temperature gradient" ΔT_{τ} , which is the difference in temperature between the cooling air and the surface of the body being cooled and which temperature difference therefore constitutes the driving force in the heat transfer process. The temperature T_I of the incoming cooling air may be the ambient temperature outside the airframe or some other higher temperature prevailing inside the airframe. Fig. 2 gives a quick review of variations in temperature of the air (outside the airframe) with altitude per various government specifications, as well as two curves of variation in temperature inside the airframe per MIL-E-5400. The $\triangle T_T$ figure required for the use of formula (1) for turbulent flow or formula (2) for laminar flow is simply arrived at by subtracting the applicable ambient temperature at any particular altitude from the highest permissible body temperature of the most temperature-critical component in the black box. The temperature of the applicable cooling air for any particular component in the black box may of course be dependent upon previous temperature rises of this cooling air on its ple way through the box as well as of stagnation temperature figures applying to airframes at high speed, and many other factors which make the cooling of modern airborne electronic equipment ^a subject requiring a high degree of engineering kill and experience.

Nomogram For Laminar Flow

When formula (2) is used for making a weight tow calculation under conditions of laminar flow, Fig. 3 will facilitate determination of the required change in weight flow. A ruler is laid from the renuired mass flow W to the available temperature gradient $\triangle T_T$ pertaining to any known condition, or example, at sea level. By retaining the intersection point with the index line, the ruler is then imply rotated to cover the new $\triangle T_T$ pertaining to any other altitude and the weight flow read on the







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Weight Flow Nomograms

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left hand scale. For the equivalent case of turbulent flow per formula (1) no nomogram is given since this represents a simple proportional relationship.

Weight Flow To Volume Flow Conversion

In heat transfer calculations weight or mass flow s the basically significant parameter rather than volume flow, and the above formulae consequently use weight flow designations. For the conversion of weight flow to volume flow and vice versa, we require the knowledge of two variables, viz. pressure and temperature. The pressure at any altitude is a fixed quantity about which universal agreement exists. Fig. 4 shows this altitude-pressure relationhip which consequently applies to any non-pressurized black box in the airframe. Unfortunately, with regard to temperature, there has been less agreement, as Fig. 2 shows dramatically. Temperatures inside the airframe and at the air-entrance of black boxes may vary considerably and with them the density as well as the cooling capacity of the air. To obtain density of air from pressure and temperature, use the three righthand scales of Fig. 5. To make conversions from air mass flow W to air volume flow U, use the three lefthand scales.

A warning should be given with respect to the altitude-equivalent figures associated with the density figures on the center scale of Fig. 5. From the foregoing it is already clear that density can only be associated with altitude *if* temperature is agreed upon; consequently the altitude figures associated with this density scale are for one typical set of altitude-temperature conditions only, as expressly indicated on the nomogram scale.

Heat Capacity Of Air

When air absorbs heat, it rises in temperature. The rise in degrees is exactly proportional to the wattage absorbed if the flow of air is expressed in weight per unit of time. Fig. 1 shows this relationship graphically. The present context justifies the simplified assumption that the specific heat of air remains constant.

Example 1. Laminar Flow

Assume an enclosure in which 1 kw of power is being dissipated and in which the most temperature-vulnerable element is a tube seal with a maximum allowable temperature of 150 C. In an experimental set-up at sea level we find that proper cooling of this seal is obtained with an unknown amount of air corresponding to a temperature difference of 10 C between incoming and outgoing air. From Fig. 6 we see that this corresponds to 794 lbs per hr of "standard" air. If the ambient air was 20 C during this experiment, we further note that the thermal utilization $(T_0 - T_1)/(T_B - T_1 =$ 8 per cent, which is less than 30 per cent, so that we may assume that a laminar mode of flow prevails and formula (2) applies. Assume that the altitude-temperature conditions of specification MIL-E-5400, Curve A apply (see Fig. 2). Then we find for $T_B = 150$ C, an available temperature difference $\triangle T_T$ of 95 C at sea level, 105 C at 25,000 ft and 130 C at 50,000 ft. Turning to Fig. 3, we draw a line through the 2 points: $\triangle T_T = 95$ and W = 794 lbs per hr and note its intersection with the index line. For 25,000 ft altitude conditions we may now draw a line through this intersection and the new $\triangle T_T$ figure of 105 C, as found above and see that we shall require 580 lbs per hr of air. Similarly for 50,000 ft, we find 300 lbs per hr. Turning to Fig. 5, we see that the above three altitude conditions require a volume of cooling air of respectively 200 cfm, 370 cfm, and 570 cfm.

For a fixed "piping system," the volume output of a fan or blower is directly proportional to its



Fig. 4. Altitude-pressure chart,

shaft speed (regardless of density). Therefore in order to maintain adequate cooling at altitude, we shall have to increase the shaft speed of our fan or blower by a factor 370/200 = 1.9 at 25,000 ft and 570/200 = 2.9 at 50,000 ft, assuming, of course, that the fan or blower was running at sea level at such speed as to move 794 lbs per hr or 180 cfm and no more through this "piping system." Such variable speed operation may be obtained by the use of a suitable motor, which varies its speed automatically with changing load (air density). It should be further noted that adequate cooling at all altitudes may be obtained by the same fan or blower running at a fixed speed equal to the highest speed required at any altitude, although this may require a driving motor of prohibitively high horsepower.

Weight Flow Nomograms



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Example 2. Turbulent Flow

Assume that the inside wall of a circular duct is being cooled by passing turbulent air through the duct. Let the temperature of the duct at the air inlet side T_B be 80 C and assume that we have to dissipate 150 w. If the ambient air inlet condition again is per MIL-E-5400, Curve A (55 C at sea level), then our available temperature difference $\wedge 7_{\tau}$ at sea level is 80 C less 55 C, or 25 C. From Fig 6 we find that 0.8 lbs per min of cooling air is required to absorb the required 150 w. From the utilization graph, (Fig. 1), we see that the air in our duct is well in the turbulent region and that we should therefore use weight flow ratios per formula (1). For typical conditions at 25,000 ft and 50.000 ft we obtain from Fig. 2, $\triangle T_T$ figures of respectively 35 C and 60 C and applying formula 1), we find that air weight flow requirements at those two altitudes become respectively 25/35th and 25/60th of those at sea level or 0.57 and 0.33 bs per min respectively. The prevailing air densities at those altitudes depend on the temperatures and pressures encountered and by use of Figs. 2, 4, and 5 are found to be 0.0260 and 0.00775 lbs per cu ft. Per Fig. 5 lefthand scales this corresponds to 22 and 43 cfm, as against 12 cfm at sea level. If our fan or blower is a constant speed device, we shall have to move the full 43 cfm at all altitudes. If this leads to a too large and too powerful fan or blower, we shall have to revert to a variable speed fan or blower and the volume figures of 12, 22, and 43 will give us the required minimum speed ratios for such variable speed device.

Example 3. Unknown Flow Conditions

Assume that sea level experiment indicates that the fins of a magnetron dissipating 500 w can be kept at the required temperature of 100 C by an air stream of 35 cfm. Further assume that ambient conditions per MIL-E-5400, Curve A, apply and T_1 is therefore 55 C at sea level. From Fig. 5 we find that 35 cfm at 55 C and 29.9 in. Hg corresponds to a mass flow of 130 lbs per hr of air. Fig. 6 shows a ΔT_A of 30 C for these conditions. The air outlet temperature T_o will be 30 + 55 = 85 C and the Available Temperature Difference $\triangle T_T$ will be 100 - 55 = 45 C. Using the utilization formula we and that $\Delta T_A / \Delta T_T = 30/45$ or 67 per cent and this indicates that turbulent conditions prevail and formula (1) is applicable. To find required weights and volumes of cooling air at other altitudes than sea level, we can now simply proceed as in the previous examples, by using formula (1) to obtain the weight flow at any altitude and subsequently the nomograms to obtain the corresponding densities and from these the corresponding volume flow.

For a free reprint of this and a useful nomogram reading ruler, Circle 492 on the Reader's Service Card.

ENVIRONMENTAL COOLING SYSTEM

Wt. 6.75 lbs. (9 x 5.9 x 4.375 in.)

U-518078

PERFORMANCE: 275 Watts Heat Rejection: OS-45 Coolant; 2 lb/min/40 psi discharge pressure; air-in temperature range 160° F/sea level to 36.5°F/70,000 ft altitude; coolant inlet temperature will not exceed 204°F from sea level to 70,000 ft altitude. These temperatures are dependent on the variations of air density and compartment temperature. POWER SOURCE: 400 cycle; 3-phase; 208 V AC with 28 V DC interlock safety provision.

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UAP has been able to design and deliver cooling packages and systems for electronic installations that consistantly reduce allowable figures for weight and envelope size. If you would like to get some suggestions regarding the dissipation of the heat generated by YOUR electronic installation please call the nearest UAP Regional Office. UAP Contractual Engineers are qualified to recommend heat exchanging packages for air cycle, vapor cycle and evaporation systems. A heat exchanging system which is tailored to your requirements is bound to have more efficiency, less weight and smaller envelope than any package that is produced for "across-the-board" use.

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a famous family of aircraft essentials	since 1929



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O. W. Giesecke Air-Marine Motors, Inc. 369 Bayview Ave. Amityville, N. Y. **T**HE ELECTRONIC design engineer must consider many alternatives before selecting a blower for cooling his equipment. To obtain a reliable unit for a minimum weight and size, the motor should be chosen so as to match the blower used. After the equipment is packaged for optimum cooling, static pressure determined, and the required cfm known, the type of blower must be selected. The motor characteristics should be considered at this point. Since brush type motors often cause problems as to radiation and brush life, induction motors are commonly used for cooling electronic equipment.

The efficiency of an induction motor varies with slip. Generally, the best efficiency of an induction motor used for blowers is at a speed between 85 and 90 per cent of synchronous speed. The efficiency of the motor determines its size and weight. With small units, where the power used is not significant, obtaining a desired slip will be the governing factor in determining motor size.

The general conditions to be considered before selecting a motor are the following:

- Frequency available
- Altitude conditions
- Reliability

Frequency Considerations

First let us consider a blower to operate on 400 cps with no appreciable change in air density to

be encountered. Synchronous speed on an induction motor is equal to rpm = 120f/P where f is frequency in cycles per second and P is number of poles. The ideal speeds for an induction motor at 400 cps are, 21,600-20,200 for a 2-pole unit; 10,800-10,000 for a 4-pole unit; and 7,200-6,800 for a 6-pole

unit. The limitations of a blower wheel or fan

blades, noise, and life considerations will limit the

possible speeds to probably one or two variations

in number of poles to be used. With this settled.

we are ready to select the type of blower to be used.

ment, we may fall within one definite category

-centrifugal blower or axial fan-or we may

have a choice between two general types, such

as centrifugal blower or axial vane. If there is a choice, then we should pick the type that falls into

the optimum motor speed. If, however, the category is well defined, we still have a number of variations

which do not require expensive tooling. In the case

of a centrifugal blower, the combination of wheel

and housing may be altered. In case of an axial

fan, configuration of the outlet ring or venturi ring

may be changed to alter the cfm vs. static pressure characteristics. We might also select a pressure

blade as against a standard axial fan blade. Let u

compare cfm vs. static pressure curves of a blower using the same size housing and the same motion

With a given static pressure and cfm require-

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The curves of Fig. 2 are for the larger wheel. Ince we use the identical motor in both blowers, the speed has dropped in Fig. 2. The motor temperature would be higher unless the blower operates above 3 in. SP. If our requirement is 40 cfm at 15 in. SP, Fig. 1 should be used. If we require 40 cfm at 2 in. SP, we must use Fig. 2 and design the motor accordingly. We would have almost the same physical size unit with about 20 per cent increase in weight but would, at 2 in. SP, get 44 cfm instead of 32 cfm. If we require 2.3 in. SP, the diffurence would then be two to one.

It is quite an elaborate process to make up recommendations for a wide variety of applications. We are, in these examples, merely trying to point out types of solutions possible and the importance of knowing various possible solutions if the design engineer is required to hold size, weight, and cost at a minimum. In the past, most static pressure curves were taken with a duct and pitot tube. These measurements are difficult and result in errors. With the most modern plenum chambers available today, taking blower curves has become a simple and accurate process and, therefore, the safety factor used by design engineers can be reduced.

There are still many prints in circulation where air delivery at 0 in. SP is given even though the static pressure of the system to be cooled is appreciable. Even though, for the purposes of standardization, a blower is used on several equipments, it is preferable that the range of static pressures vs. cfm to be met are stated. Figs. 1 and 2 were made with units having all outside dimensions identical. If the full curves were not known, the user could be in difficulty if the blower in Fig. 2 were used and the equipment required over 2 in. SP. A manufacturer might meet specifications at 0 in S.P. but the performance would be inadequate.

If we cannot come up with a good design in the optimum motor speed range then the motor manufacturer can, without tooling, or with minimum tooling, alter the motor design to be optimum for other speeds. However, the efficiency of the motor will decrease. We must bear in mind that an induction motor must run at some slip and will have zero output near synchronous speed. Therefore, most leeway is achieved by increasing slip or reducing speed. This is a desired condition for altitude applications which we will discuss later and it is unavoidable when using a variable frequency source of power.

Since it is not possible to hold motor speed constant over a wide frequency range, the design engineer must be sure that the maximum speed over the range does not go higher than the recommended speed of the blower wheel or fan and that life and temperature rise and noise do not become excessive. Typical rpm vs. frequency curves are shown in Figs. 4 and 5. We see here that performance will peak at some frequency. In some cases, dips occur so that the whole curve must be known or there will be some undercooling at some frequencies.

Sometimes it is economically advantageous to use one blower for several applications. In this case it may be preferable to sacrifice performance to some extent and choose a motor with more than optimum slip which speeds up with back pressure and is thus more versatile. In case of large air density differences to be encountered, it is usually desirable to use a high slip motor such as shown in Fig. 3 and frequently a motor with considerably more slip.

High Altitude Blowers

We have found that it is desirable to operate a blower at a definite low slip in ground or pressurized equipment in most cases. As soon as we add an altitude spec, the opposite is true. Then, we should strive for high slip and the low slip unit is the exception. This means a decrease in motor efficiency. If a 3 phase, 400 cps current is available, it should be used since the speed-torque curve of the motor is ideal and can be adjusted by simple motor design variations to match the applications. The first consideration is the change in ambient temperature, if any, at sea level and at various altitudes. The selection of the type of blower is the same as for sea level applications. The determination of housing configuration or fan outlet ring is again established by static pressure vs. cfm require-



Motor Design

ments. We must in addition determine the cfm required at sea level as well as at various altitudes.

To use the smallest blower which will cool the equipment properly, we should hold the box temperature constant between sea level and maximum altitude specified. There are many equipments in which there is one vial component which requires most cooling in which case the component manufacturer tells us the cfm required at various altitudes and this determines our specification. When a piece of equipment has to be limited to a certain temperature rise, we first study the ambient temperature density. If the ratio becomes much higher than this, we must consider overcooling at sea level. A reliable blower manufacturer acquainted with altitude problems should be consulted before the physical size becomes established or serious problems may be encountered later. Determining, with the blower manufacturer, what the cooling requirements are is well worthwhile when you consider the fact that the power required to drive a blower varies with the cube of the speed of the blower. If very little cooling is required usually a more or less constant speed blower is adequate, but with a blower requiring five times the cooling at altitude than at sea level, we need a motor with 125 times the power actually needed.

Let us take a specific example: The requirement in this example is for a blower to deliver three times the air at 50,000 feet than at sea level with the cooling air in the box 25 F lower at 50,000 feet. Since air density at the same temperature would be 11-1/2per cent and since density increases roughly 1 per cent per 5 deg F decrease in cabinet air, we know

> Fig. 4. (left) Speed-frequency curve for a single phase

> > Fig. 5. (right) Speed-

frequency curve for a single phase motor in the 50 to 450 cps range.

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Operating a high slip blower over altitude conditions or over a wide range of frequencies increases the difficulty of writing a specification which assures reliable performance in the field. The most difficult problem for the motor manufacturer is often bearing life. Temperature ranges and speed variations add two variables which affect life of the bearings tremendously. It is necessary to test life at the worst conditions.

From speed-torque curves and power input curves, we can find the point of highest watts lost in heat and use this condition for life testing, and in the written specification, limit the maximum watts input at that frequency or speed. When long life is expected at altitude, most companies will have difficulty tying up an altitude chamber several weeks or months. We can get a reliable test at sea level by adjusting voltage input so that our watts input to the motor is equivalent to the watts input at altitude and then load the motor with a



variations. The ctm needed for cooling must increase in proportion to the decrease in air density.

After establishing the cfm requirements, we must determine the static pressure of the system, bearing in mind that static pressure decreases directly with air density and increases with the square of the blower speed. Therefore, the static pressure may be more or less at say 50,000 ft. But from the static pressure vs. cfm curve, we know that this has a very appreciable effect on air delivery. Fortunately, we do not need to take these curves at various altitudes. Our sea level curve will suffice. We simply read the sea level cfm at the static pressure required at altitude and use this as our base to calculate blower speed required at altitude.

The next consideration is the maximum speed of available blower wheels, fans, and impellers. We know that the induction motor will lose efficiency with less than 10 per cent slip. Assume our maximum speed is established at 20,000 rpm. If we require four times the cfm at maximum altitude, the blower should operate at 5000 rpm at sea level and then increase speed directly with decrease in air

that we will be working at a slightly higher static pressure at altitude than at sea level if speed is to change 3 to 1. The specific requirement here is 45 cfm at 0.5 in. SP at sea level and 135 cfm at 50,000 ft. We select the blower of Fig. 2 and see that we get 56 cfm at 0.5 in. SP. We can, therefore, decrease the blower speed at sea level or raise the altitude speed by a factor of 2.3, which brings altitude speed to 19,300 rpm.

Since static pressure goes up with the square of speed, it would appear that static pressure is less than 0.5 in. at altitude. However, if we use the blower of Fig. 2, we will be operating at more than 0.5 in. SP at sea level, close to 0.6 and the unit will deliver 135 cfm at 0.55 SP. If we used a constantspeed motor in this application, we would have to increase the blower size to give us 135 cfm at a lower speed, or bring up the blower speed to 19,300 rpm at sea level. To bring up the speed at sea level would require fourteen times the power. The efficiency of the motor would be approximately four times better but the unit would still have to be three and a half times larger.

smaller blower or fan to operate the unit at the same speed as it would operate at altitude.

FREQUENCY ICTCLES / SEC

From the specifications and environmental conditions, the motor manufacturer must choose a bearing size and type, the material of the bearing, shaft, and housing of the bearing, as well as the type and fill factor of grease, the radial play of the bearings. and the limits of unbalance allowable in the rotor These factors contribute to the price of the motor and, to be competitive, the manufacturer must make a choice. Therefore, the specification for a blower should be so written that all critical conditions are tied down.

A variable frequency blower may have several thousand hours life at 60 cps and last but a few hours at 1000 cps if the temperature limit of the grease used is exceeded at this point. Some greases are excellent at low speeds of say 3000 rpm but de teriorate rapidly at 20,000 rpm. Therefore, a maxi mum speed compatible with the bearing and lubrication used should be specified. If all the facts are known to the blower manufacturer, he can then de sign the unit to minimize failures.





Manufacturers of **Cooling Equipment**

for the Electronic Industries

MANUFACTURERS	Air Filters	Airflow Switches	Blowers (Complete)	Blower Wheels	Blower Housings	Ductwork	Fans (Complete)	Fan Blades	Fan Housings	Heat Exchangers	Motors	Temp. Sensing Devices	Vacuum Tube Coolers
ero Research												*	
erovent			×				x	x	x			^	
ir-Marine Motors			×		×		x		x		×		x
mco Engineering			×								-		
merican Air Filter	x		×	×	×		x	x	×				
merican Electronics			×		×		×		x		x		x
Arrow Tools	×					1							
Barber-Colman			×				×	×			×	x	
Beach Precision										x			
Bendix-Friez												x	
Suffalo Forge			x				×	×	×	×			×
Burling Inst.												×	
Carey Electronic Eng.	x												
Century Controls						×						×	
Control Products				1.1								×	
Craig			x				×				×		
Curtis Dev. & Mfg.		×										×	
Dean & Benson			×	×	x	x	x	x	×				
Dresser Ind.			x							x			
Dunham-Bush			1							x			
Eastern Air Devices			×		×		x		×		x		
Eastern Industries			×							x			x
r. A. Edison		1										×	
Farr	x												
Fenwall						1.00						×	
Garrett			×	×	×	x	×	×	×	×	x	x	x
Globe Ind.			x		x		x				х		
G-V Controls												x	
Hankison	х												
Howard Ind.			×	1	1						x	1	1

HE PROBLEMS of cooling electronic equipment, if they have not given rise to a new industry, have certainly provided a powerful impetus for the growth and expansion of segments of other industries devoted to cooling electronic equipment.

For the convenience of our readers, we are providing, a tabulation of representative manufacturers, together with their addresses. These manufacturers are involved in many different phases of the cooling problem. They range from the design and manufacture of fans and blowers to the production of temperature sensitive devices which may be used for measurement of thermal conditions, or for warning or alarm service in a completed unit.

For simplicity, the table is presented with company names only, along with their principal products of interest in thermal design. Complete names and addresses are presented separately.

In the thermal design of electronic equipment, most applications call for the use of properly designed fans or blowers, strategically placed to achieve optimum cooling of an entire chassis or group of chassis. Applications often arise, however, which demand unusual approaches.

For example, Sanders Associates, Inc. has developed a subminiature blower and motor, combined in a compact, one inch cube package, which weighs only one ounce. It can be mounted directly on equipment or on a small bracket.

Other examples are Amco Engineering Co. and Rotating Components, Inc. who provide plug-in blower assemblies for mounting in standard rack type cabinets. The Aircraft Division of The Hussman Refrigerator Company manufactures trailer mounted air conditioning units for use in cooling the electronic bays of jet aircraft or guided missiles on the ramp or launching facility. United Aircraft Products provides cold plates and heat exchangers.

As a further example, Eastern Industries specializes in cooling electronic equipment using a liquid medium.

The accompanying table includes only those manufacturers who carry

Manufacturers

MANUFACTURERS	Air Filters	Airflow Switches	Blowers (Complete)	Blower Wheels	Blower Housings	Ductwork	Fans (Complete)	Fan Blades	Fan Housings	Heat Exchangers	Motors	Temp. Sensing Devices
Hupp Electronics			x	x			x				×	
Ilg Electric Vent.			x				X					
Induction Motors			x	x	x		x	x	x		x	
Industrial Development												x
Joy							x	x	×			
Kearfott											x	
Lamson			x	x	x							
Master Appliance	x		x	x	x						x	
McGraw-Edison			x				x				x	
McLean Engineering Labs.	x		x		x	x	x		x			
Mercoid		x										x
Mine Safety Appliances	x											
John Oster			x				x				x	
Peerless Electric			x	x	x		x	x	x		x	
Penn Controls												x
Poroloy Eqpt.	x											
Propulsion Research			x	х	x		x	x				
Guick Charge			x		x	x			x		x	
Research Products	x											
Robbins & Myers			x				x	x	x		x	
Rotating Components			×				x				x	
Rotron	x	X	x	x	x		x	x	x	x	x	
Arthur C. Ruge												x
Sanders	P 1		x									
Servo-Tek											x	
Simpson Electric												X
Small Motors			×				x				x	
There Electric												X
Thompson Post 2 Mfr												X
Torrington												X
Trane			×	×	×		×	×	X			
Trans-Sonics										×		
Turbo Research					~		~					X
George Ulgnet										×		
United Aircraft Products												×
United Control		x					- 1					
United Electric Controls		-										~
Valverde												÷.
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West Inst.												Ŷ
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Western Gear			x				x		~		x	
Westinghouse Electric	x		x	x	x		x	x	x			
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stock items useful in thermal design. Most of these companies also provide custom design, research, and testing facilities. Some companies and individuals, not listed here, carry no stock items in this category, but provide consulting and custom design facilities on contract only. The list is compiled trom verified responses to our editorial inquiry.

Aero Research Instrument Co., Inc. 315 N. Aberdeen St. Chicago 7, Ill. Aerovent Fan Co., Inc. Piqua, Ohio Air-Marine Motors, Inc. 369 Bayview Ave. Amityville, N.Y. Amco Engineering Co. 7333 W. Ainslie St. Chicago 31, Ill. American Air Filter Co., Inc. 215 Central Ave. Louisville 8, Ky. American Electronics, Inc. 655 W. Washington Blvd. Los Angeles 15, Calif. Arrow Tools, Inc. 1900 S. Kostner Ave. Chicago 23, Ill Barber-Colman Co. P. O. Drawer 99 Rockford, Ill. Beach Precision Parts Co. 120 Mechanic St. Boonton, N.J. Bendix Aviation Corp. Friez Instrument Div. 1400 Taylor Ave. Baltimore 4, Md. Buffalo Forge Co. Buffalo 5, N.Y. Burling Instrument Co. 16 River Rd. Chatham, N.J. Carey Electronic Engineering Co. Metal Wool Div Springfield, Ohio Century Controls Corp. Allen Blvd. Farmingdale, N.Y. **Control Products, Inc.** 306 Sussex St. Harrison, N.J. Craig Corp. 50 Eastern Ave. Boston 9, Mass. Curtis Development & Mfg. Co. 3266 N. 33rd St. Milwaukee 16, Wis. Dean & Benson Research, Inc. 16 Richmond St. Clifton, N.J. Dresser Industries, Inc. Roots-Connersville Blower Div. 900 W. Mount St. Connersville, Ind. Dunham-Bush, Inc. West Hartford 10, Conn. Eastern Air Devices, Inc. 385 Central Ave. Dover, N.H. Eastern Industries, Inc. 100 Skiff St. Hamden 14, Conn.

Thomas A. Edison Inc. Instrument Div. West Orange, N.J. Ellis & Watts Products, Inc. Monroe at Spencer Cincinnati 36, Ohio Farr Co. 2301 E. Rosecrans El Segundo, Calif. Fenwal Inc. Ashland, Mass. The Garrett Corp. AiResearch Manufacturing Div 9851 Sepulveda Blvd. Los Angeles 45, Calif. Globe Industries, Inc. 1784 Stanley Ave. Dayton 4, Ohio G-V Controls Inc. 28 Hollywood Plaza East Orange, N.J. Hankison Corp. 951 Banksville Rd. Pittsburgh 16, Pa. Howard Industries, Inc. 1760 State St. Racine, Wis. Hupp Electronics Co. 743 Circle Ave. Forest Park, Ill. Hussman Refrigerator Co. Aircraft Div. 819 E. Taylor St. St. Louis 15, Mo. lig Electric Ventilating Co. 2850 N. Pulaski Rd. Chicago, Ill. Induction Motors Corp. 570 Main St. Westbury, N.Y Industrial Development Labs., Inc. 17 Pollock Ave. Jersey City 5, N.J. Joy Manufacturing Co. **Oliver** Building Pittsburgh 22, Pa. Kearfott Co., Inc. Little Falls, N.J. Lamson Corp. Syracuse 1, N.Y. Master Appliance Mfg. Co. 4th & Ontario Racine, Wis. McGraw-Edison Co. Power Tool Div. 110 Main St. Burlington, Vt. McLean Engineering Labs. 70 Washington Rd. Princeton, N.J. The Mercoid Corp. 4201 Belmont Ave. Chicago 41, Ill. Mine Safety Appliances Co. 201 N. Braddock Ave. Pittsburgh 8, Pa. John Oster Manufacturing Co. Avionic Div. 1 Main St. Racine, Wis. The Peerless Electric Co. 1401 W. Market St. Warren, Ohio Penn Controls, Inc. Goshen, Ind. Poroloy Equipment, Inc. 14943 Califa St Van Nuys, Calif. Propulsion Research Corp. 1860 Franklin St Santa Monica, Calif.

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cooling avionic systems

During World War II. Eastern Industries pioneered cooling systems for aircraft electronic systems. Now, thousands of installations later. and as the leader in this challenging field, Eastern is still pioneering.

Experience has been a springboard to new developments . . . compactness, simplification, refrigeration cycles. Research and development continue to play their vital parts in perfecting systems to overcome the new problems as expanded aircraft performance produces fantastic rises in temperatures.

If you have a challenging problem, come to the leader in the field for complete and creative engineering help.

ELECTRONIC TUBE COOLING UNITS

Custom-made units, with or without refrigeration cycles, provide a method of maintaining safe operating temperature limits in electronic equipment. Standard sub-assemblies and components normally are used to create a custom-made design to fit your exact needs. Costs are minimized for these completely self-contained units by combining heat exchangers, fans or blowers, liquid pumps, reservoirs, flow switch, thermostat, and other common components.

Write for Eastern AVIONICS BULLETIN 340

INDUSTRIES, INC.

100 Skiff St., Hamden 14, Conn.

West Cuast Office: 1608 Centinala Avanue - - Inglewood 3, California

PIONEER OF THE THERMAL FRONTIE

Westinghouse Electric Corp.

EASTERN

ATION

Boston 36, Mass. CIRCLE 465 ON READER-SERVICE CARD >

REFRIGERATION-TYPE

957

Quick Charge, Inc.

Oth & Missouri Sts. oklahoma City 17, Okla. Research Products Corp.

ladison 10, Wis.

Robbins & Myers, Inc. Propellair Div. Springfield, Ohio Rotating Components. Inc. 67 Green St. Brooklyn 22, N.Y

015 E. Washington Ave.

Rotron Manufacturing Co., Inc. Schoonmaker Lane Woodstock, N.Y.

rthur C. Ruge Associates, Inc. 733 Concord Ave. Cambridge 38, Mass. Sanders Associates, Inc. Nashua, N.H.

Servo-Tek Products Co., Inc. 1086 Goffle Rd. Hawthorne, N.J. Simpson Electric Co. 5200 W. Kinzie St. Chicago 44, Ill.

stevens Manufacturing Co., Inc.

Forrington Manufacturing Co.

Air Impeller Div.

Franklin Pl Torrington, Conn.

Trans-Sonics, Inc.

wigg Industries

Brazil. Ind.

George Ulanet Co.

413 Market St.

Newark 5, N.J.

85 School St.

Valverde Labs.

La Crosse, Wis.

Burlington, Mass.

urbo Research Corp. 1630 Euclid St.

Santa Monica, Calif.

United Aircraft Products, Inc.

ited Electric Controls Co.

Watertown 72, Mass.

lictory Engineering Corp.

252 Lafayette St. New York 12, N.Y.

Springfield Rd.

West Instrument Corp. 4363 W. Montrose Ave.

Western Devices, Inc.

Western Gear Corp. Electro Products Div.

> Sturtevant Div. H de Park

600 W. Florence Blvd. Inglewood, Calif.

132 W. Colorado St. Pasadena 1, Calif.

Union, N.J.

Chicago, Ill.

1116 Bolander Ave. Dayton, Ohio ited Control Corp. 4540 Union Bay Pl. Seattle 5, Wash.

The Trane Co.

Inc.

hompson Research & Manufacturing Co.

Small Motors, Inc. 2076 Elston Ave. Chicago 14, Ill.

> Box 116 Davenport, Fla.

69 S. Walnut St. Mansfield, Ohio hermo Electric Co., Inc. Saddle Brook, N.J.









High Stability Oscillator Drifts 1 Part in 10⁸ Per Day



Precision temperature control provides excellent output frequency stability for this low-cost 1-mc crystal oscillator. Called the RD-140, the instrument consists of a one-tube (6AH6) oscillator assembly, a thermo-oven, which houses the crystal, and an oven control amplifier, mounted on a 3-1/2in standard 19 in. relay-rack panel.

The instrument is virtually unaffected by environmental temperature changes, since the proportional control system never allows the oven temperature to vary more than 1/1000 of the ambient temperature change. A single element, a temperature-sensitive resistance bridge, is used both for oven heating and for sensing temperature change. The system completely eliminates temperaturecycling and oven power-surging.

Manson Labs., Inc., Dept. ED, 207 Greenwich Ave., Stamford, Conn.

CIRCLE 184 ON READER-SERVICE CARD FOR MORE INFORMATION



Sampling Switches Replaceable Brushes

Having miniature multipin connectors attached to cables of convenient length, this switch has up to hree poles with 60 shorting channels or 30 nonshorting channels per pole. The special construction of the switch affords replacement of all brushes in a matter of minutes without force, or phase adjustments. The cover plate is easily removed for inspection of the brushes and contacts. The rotor and all brushes may be replaced as a unit.

The switch is normally supplied with a 28 v dc motor having a governor and a separate shielded liter. A 115 v, single phase, 400 cps ac hysteresis ynchronous motor can be supplied upon request. Sampling rates are available from 0.5 to 10 rps. The witch is approximately 3-1/2 in. in diam by 2 in. in lepth. Tapped holes are provided in the motor lock for vertical mounting and also in the face of he switch for horizontal mounting.

General Devices, Inc., Dept. ED, P.O. Box 253, minceton, N.J.

URCLE 185 ON READER-SERVICE CARD FOR MORE INFORMATION



New copper-clad **MICARTA**[®] takes dip solder bath without blistering!

New H-3032 copper-clad MICARTA® cuts costs and production time of printed circuits. Copperclad MICARTA speeds up soldering, without the normal accompaniment of an increase in rejects and missed connections. It can be cold punched without cracking or chipping.

The laminate won't blister even when dip soldered for 10 seconds at 500°F! Examine the two close-up photographs. One shows an ordinary laminate after a laboratory test. Note the blistering, then look at the MICARTA dip soldered for the same length of time—and there is no blistering!

A special adhesive is used which has the same

high electrical properties, solvent resistance and low moisture absorption as the MICARTA laminate itself. Actually, adhesive strength is increased during soldering.

Because of a new adhesive process, copperclad MICARTA keeps its high bond strength from 10 to 13 pounds versus an industry standard of six pounds—even after heating and cooling is repeated many times. This is especially valuable for electronic circuits.

Copper-clad MICARTA may be the answer to your circuit assembly problem. Write for further information and technical data to Westinghouse Electric Corp., MICARTA Div., Hampton, S. C.,

J-06624-X



91

New Products

How would you like

your SHIFT REGISTERS?

Whatever your requirements relating to buffer storage, pulse distribution or other pulse, digital and logic functions, we would like to talk to you about them. Epsco designs a wide variety of transistorized, transistor-driven and tube-driven shift registers and magnetic logic elements, featuring high reliability, low-power consumption and compactness . . . and manufactures them in volume right to the letter of each individual specification.

> Custom engineering-production of electronic components (shift registers, magnetic logic elements, delay lines, special pulse transformers, etc.) is our specialty. You can count on the cooperation of Epsco's engineering staff and field representatives for effective, economical fulfillment of your performance requirements and for conscientious service right down the line. Your inquiry will receive prompt action. Write for Shift Register technical bulletin.

Epsco, Incorporated, Dept. E-107, 108 Cummington St., Boston 15, Mass.

START-TO-FINISH cooperation ... an Epsco guarantee

SALIENT FEATURES OF EPSCO SHIFT REGISTERS

Standard packaging -9-pin miniature base, dip-solder termi nals for printed circuits, and solder-lug panel with mounting ears; standard epoxy and hermetically sealed cases, or custom packaging to your specifications.

- Minimum size below ¼ cu. in. per binary digit
- Surpass applicable MIL specification.
- Extremely low power consumption less than 0.25 watt peak power for 3kc rate; 0.6 watt peak power for 100 kc rate
- Wide operating tolerances dependable field performance

CIRCLE 187 ON READER-SERVICE CARD FOR MORE INFORMATION

Epsco

Counting Unit Remote Preset

The Model 101AR Remote Preset Decade Counting Unit is controlled through the use of a five- This wire cable brought out the back of the decade terminating in a small five-pin plug. The cable may be extended to any reasonable distance and a simple switch at the extremity is then used to select any digit from 0 to 9. The actuating voltage

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can be from 6 to 24 v dc. The small size of the switch lends itself to installation in a simple housing.

The direct reading Model 101AR is designed to provide an output pulse at a selected number of rates in excess of 40,000 counts per sec. If reset is not required, they are capable of counting at a 100,000 cps rate. These units are readily connected in cascade in order to emit a pulse at any desired count. Among the typical applications are batching, sorting, packaging, automatic counting and controlling, frequency division, and generation of precise delays. The Model 101AR is of the coincident type with an 11 pin base, pulse output at 0 mset. The companion Model 101BR unit offers a 9 meet. Companion Model 101CR is also coincident with 11 pin base plus 4 pin plug, 4 line coded output, 0 reset for operation of digital ers and others.

Computer Measurements Corp., Dept. ED Vineland Ave., N. Hollywood, Calif.

CIRCLE 188 ON READER-SERVICE CARD FOR MORE INFORMATION

Automatic Programmer

24 Separate Circuits



This power programmer controls 24 separate cirits and is designed for direct actuation of power wices. The unit eliminates the need for relays and mbersome interlocking circuits. Switching capacis high enough to carry loads normally carried relays. All contacts make and break simulneously. Unaffected by intense vibration or shock, re unit is for use in programming missile firing introl, missile guidance control, and industrial elecnnic equipment. It measures 3 in. in diam and 9 in. tlength and weighs 4 lb.

Mason Electric Corp., Dept. ED, 3839 Verdugo L. Los Angeles, Calif.

ICLE 189 ON READER-SERVICE CARD FOR MORE INFORMATION

Dual Speed Positioner Readable to 0.1 Deg



Precise shaft positioning of potentiometers, revers, or tuning capacitors is possible with this nually operated speed reducer. The mechanism offered in two basic forms: the spur-gear type low to moderately high velocity ratios, and netary type for extremely high velocity ratios. In types feature large concentric input dials, line input and output shafts, high positional acacy, and freedom from backlash within the ed torque output range. With a 36 to 1 ratio a et re dability of 0.1 deg may be obtained and 5 dec can be easily estimated when the outer I has 100 divisions.

Icton Laboratories, Inc., Dept. ED, Acton,

CLE 190 ON READER-SERVICE CARD FOR MORE INFORMATION

DELCO HIGH POWER TRANSISTORS

Now available . . . <u>FOUR</u> new types! New <u>LOWER</u> prices!

Typical Characteristics at 25° C

	DT100	2N441	2N442	2N443
Maximum Collector Current	13	13	13	13 amps
Collector Voltage, Emitter Open	100	40	50	60 volts
Saturation Voltage (12 amps)	0.7	0.7	0.7	0.7 volts
Power Dissipation	55	55	55	55 watts
Thermal Gradient from Junction to Mounting Base	1.2°	• 1.2°	• 1.2°	1.2° °C/watt
Nominal Base Current I _B ($V_{EC} = -2$ volts, $I_C = -1.2$ amp.)	-19	-26	-26	-26 ma
Distortion (Class A ₁ , 10 watts)	5%	5%	5%	5%

Delco Radio offers four new alloy junction germanium PNP transistors to meet an even wider range of applications. Like all of Delco Radio's High Power transistors, these are characterized by high output power, high gain and low distortion. All, too, are normalized to retain their fine performance characteristics regardless of age. Furthermore—these new types are all in volume production. Other types are available at new, lower prices. Data and application sheets and price lists are available upon request.

DELCO RADIO

Division of General Motors Kokomo, Indiana CIRCLE 191 ON READER-SERVICE CARD FOR MORE INFORMATION



Want a standard power reactor from 50 to 2000 watts? Put your finger on CONTROL

No need to put up with extra costs for special design of saturable reactors. No reason for waiting for special units to be designed to meet your individual requirements. CONTROL offers two complete lines of power reactors. You pick them from our catalog. We take sub-assemblies from our shelves, add control windings to your specifications, and deliver complete units-fast.

CONTROL reactors are ready in eleven sizes in both 120 and 240 volt ranges. Our unique catalog R-10 gives you complete physical and operating characteristics. It tells you, for instance, that six ampere-turns control nearly 2,000 watts in the largest size, and that only two ampereturns are needed for the 50-watt smallest size, illustrating the extremely high gain of these units.

Want to know about cut-off ratios? CONTROL reactors run at least 40 to 1. Want to know about construction? Cutaway shows you the tough, rugged design that insures "lorever" operation with no servicing or maintenance, I operation is normal.

Yes, there's a real improvement here for harassed engineering departments. Standardization means reliability and quality at a competitive price. Write for Catalog R-10 today and read all about it. CONTROL, Dept. ED-42, Butler, Pennsylvania.

Reliability begins with CONTROL

A DIVISION OF MAGNETICS, INC CIRCLE 192 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products

Elapsed Time Meter Features Readability

Use of automobile odometer design is a majo factor in improved readability of a line of time meters. Larger digits, placed closer to the front of the meter, make the type KT models easier to read than the former design. The odometer contains s digits, compared with five in the old meter design and will measure down to one-tenth of an hou or minute.

General Electric Corp., Instrument Div., Dep ED, Schenectady 5, N.Y.

CIRCLE 193 ON READER-SERVICE CARD FOR MORE INFORMATION

Linear Accelerometer **Negligible Hysteresis**

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A high output voltage, fluid damped, linear atcelerometer exhibiting good performance characteristics as regards hysteresis, linearity, repeatable ity, temperature range and vibration is available on a production basis. Internal design reduce hysteresis to a negligible factor of 0.5 per cent man in models 12001 and 12002. Both 12001 and 1200 have a linearity of ± 1.5 per cent with repeatability of 0.5 per cent, max, temperature range from to +200 C with a temperature effect less than 0.75 per cent. Vibration performance is respectively, 2 g to 2000 cps and 15 g to 2000 cps along all but the sensitive axis. In addition to these characteristics teristics, this instrument has a resolution of 0.092 for all ranges.

Physical Measurements Corp., Dept. ED anta Monica, Calif.

CIRCLE 194 ON READER-SERVICE CARD FOR MORE INFORMATION

Integrators

For Strip Chart Recorders



A greater number of readout methods on strip art recorders has been made possible with the aptation of ball and disc integrators to recorders. r integrating against time, a synchronous motor provided, and to integrate against inches the art drive itself is used. A few of the readout ethods than can be employed include: use of a sual counter operated from electrical pulses obined from output contacts, with the manual reset ounted in any number of convenient positions: e of a model RI-4 Identichart, printing in digital m on the chart of the same recorder; and conrsion of electrical pulses into pips along the edge a chart.

Royson Engineering Co., Dept. ED, 100 N. Penn , Hatboro, Pa.

RCLE 195 ON READER-SERVICE CARD FOR MORE INFORMATION

Pulse Generator

Variety of Outputs

Model 138 produces pulses over the range of 1 wee to 1 sec-singly, recurrently, single pairs, reurrent pairs, single trains and recurrent trains. he output is reversible and supplies 35 v into 50 ms. Repetition frequencies from less than 1 cps 250 kc are available internally. The instrument Il follow external sync anywhere in this range periodically or periodically.

American Electronic Labs., Inc., Dept. ED, 121 7th St., Philadelphia, Pa.

RCLE 195 ON READER-SERVICE CARD FOR MORE INFORMATION

ECTRONIC DESIGN • October 15, 1957

specialized services help you in the preparation of your technical manuals

Over 80 leading manufacturers and government agencies (list on request) avail themselves of our services regularly.

We apply our own specially developed techniques (with resulting economies) to all phases of manual preparation and production: Engineering analysis, technical illustration, layout, copy preparation-right down to final printed production, if you wish. Our experience as the world's largest electronics data publishing firm-producers of the famous PHOTOFACT Service Data-qualifies us to produce the most competent publications relating to the theory, operation. maintenance or repair of electronic devices.

Any one or all of our services can help solve your technical publication problems efficiently, speedily, economically. Let us show you how our unique facilities can be of service to your company.

which of these services can you use ?



EXPLODED VIEWS: Our skilled drawings in proper perspective simplify replacement parts ordering-make reassembly and maintenance easier and more positive.



SCHEMATICS: Our famous Standard Notation Schematics are the industry's standard for legibility, easy use and clear understanding.



KEYED PHOTOS: There's no confusion when your parts lists, schematics and copy are "keyed" to an actual photo of your product (one of our specialties).

Industrial Service Division, Dept. 3A 2201 East 46th Street, Indianapolis 5, Indiana Phone: CLifford 1-4531

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Write or phone for this 24-page brochure showing the services we perform for the Electronic industry

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CIRCLE 197 ON READER-SERVICE CARD FOR MORE INFORMATION



or ANY MAGNETIC MATERIALS JOB ...



This 32-page book contains valuable data on all Allegheny Ludlum magnetic materials, silicon steels and spe-cial electrical alloys. Illustrated in full color, includes essential information on properties, characteristics, applications, etc. Your copy gladly sent free.

ADDRESS DEPT. ED-94

You can rely on core materials like the Allegheny 4750 components illustrated above, in your receivers, recording heads or microphone assemblies.

In fact, whether your equipment is small or large, the extra-broad line of A-L magnetic materials will solve your magnetic core problems. It includes all grades of silicon steel sheets or coil strip, as well as Allegheny Silectron (grain-oriented silicon steel), and a wide selection of high-permeability alloys such as 4750, Mumetal, Permendur, etc.

Our service on these materials also includes complete facilities for the fabrication and heat treatment of laminations. (For users of electrical sheets and strip, our lamination know-how is a real bonus value!) Either way, we'll welcome the chance to serve you. Allegheny Ludlum Steel Corporation, Oliver Building, Pittsburgh 22, Pa.





New Products

This 5B, co welded

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A new line of transistorized subcarrier oscillator um-po is available for fm/fm telemetering systems. Two seled w are voltage controlled for both high and low tem -320 H perature ranges, and will operate at any subcarrie reezing frequencies in a choice of input ranges. Stability LNR-25 linearity, and resistance to severe environmental peratur conditions are improved. A third type is a silico av qua transistor resistance bridge subcarrier oscillato Linde used for the measurement of stresses where strain ID, 30 gages are used.

Telemeter Oscillator Transistorized

Bendix Aviation Corp., Pacific Div., Dept. ED 11600 Sherman Way, North Hollywood, Calif. CIRCLE 199 ON READER-SERVICE CARD FOR MORE INFORMATION

Crystal Ovens

Variation of ± 0.2 C



Series A of the ET series of crystal over have an ambient temperature range of -25 C below specified operating temperature. N operating temperature is 75 C, unless ot specified. Temperature variation after war $\pm .2$ C, with a power consumption of 15 v heater voltage is 115 v ac although other w are available. Warmup time is 7 min.

Monitor Products Co., Dept. ED, South dena, Calif.

CIRCLE 200 ON READER-SERVICE CARD FOR MORE INFORM TION



Liquid Nitrogen Refrigerator Chills at -320 F



This portable liquid nitrogen refrigerator, LNR-5B, consists of a double-walled jacket of Heliarc velded stainless steel insulated by a special vacmm-powder combination. The inner container is lled with liquid nitrogen having a temperature of -320 F, in which baskets filled with material for reezing are lowered into the liquid nitrogen. The NR-25B will then hold material at a constant temperature of -320 F as long as liquid nitrogen, in my quantity, is present.

Linde Co., Div. of Union Carbide Corp., Dept. ID, 30 E. 42nd St., New York 17, N.Y.

DRCLE 201 ON READER-SERVICE CARD FOR MORE INFORMATION

A/D Translation

In-Line Readout



Completely transistorized, the Dadit analoggital integrating translator operates faster than evious models and features an in-line read out. is designed for industrial instrumentation and ocess control to provide almost total availability. though volumetrically equal to the vacuum tube rsion the Dadit lends itself to compact construcin as in aircraft use in gun fire control and navitional systems.

Daystrom, Inc., Dept. ED, Murray Hill, N.J. ICLE 202 ON READER-SERVICE CARD FOR MORE INFORMATION

ECT ONIC DESIGN • October 15, 1957

3M Chemicals opening new worlds of use for epoxies -

CARDOLATE® NC-513

Low-viscosity epoxy flexibilizer can help you mold more complex shapes more cheaply

Pour Cardolite® NC-513! You can see its low viscosity!

Extreme fluidity like this means this 3M epoxy resin flexibilizer brings you two major advantages:

1) With NC-513 you can flow flexibilized epoxies around the most complex shapes, without weakening your resin systems by addition of solvents.

2) With NC-513 you can cut costs by adding more filler to your resin systems.

What's more, epoxies containing NC-513 keep their flexibility for extended times at both extremely low and extremely high temperatures. And because NC-513 sets up with the same reacting agent as the epoxy, you don't weaken the cured resin. Electrical properties, chemical- and age-resistance are excellent.

The result, NC-513 by 3M is opening new uses for epoxy resins daily . . . in electrical potting, encapsulation, tooling resins, adhesives and countless applications where flexibility is essential.

Major epoxy producers recommend Irvington Chemical Division's NC-513. Investigate this 3M chemical. Send for a free sample and literature

... where Research is the key to tomorrow

IRVINGTON CHEMICAL DIVISION . CHEMICAL PRODUCTS GROUP

MINNESOTA MINING AND MANUFACTURING COMPAN

by writing: Chemical Products Group. 3M Company, Dept. WD-107, St. Paul 6, Minnesota.



Viscosity of typical NC-513 epoxy system.



97



Six sound investments

The Mullard range of audio tubes has won universal acclaim among high fidelity sound experts: and it is easy to understand why. Every single tube in this range has been specially developed to meet the exacting needs of sound reproduction.

Read the specifications here; see for yourself what makes each tube such a sound investment.





MULLARD OVERSEAS LTD., MULLARD HOUSE, TORRINGTON PLACE, LONDON, ENGLAND

Mullard is the Trade Mark of Mullard Limited and is registered in most of the principal countries of the world.

CIRCLE 204 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC TUBES

used throughout the world

New Products

Push Button Switch Life of 100.000 Operations



Model No. 35-1 is a silent-action, momentary contact, dpdt switch, rated at 1/2 a, 115 v ac, resistive load. It is claimed to have a life expectancy of over 100,000 operations. Housing and button are of electrical grade molded phenolic. Equipped with 15/32-32 threaded mounting bushing with hex nut and solder terminals.

Grayhill, Inc., Dept. ED, 561 Hillgrove Av. LaGrange, Ill. ED. 5

CIRCLE 205 ON READER-SERVICE CARD FOR MORE INFORMATION CIRCLE

Vernier Potentiometer

Accurate Resolution



Model 85A vernier potentiometer is a precision Cal voltage divider consisting of two switch controlled threa decades of high accuracy fixed resistors, together lema with a precision wire wound pot for continuous interpolation between decade steps. This combination and p tion provides linearity accuracy to better than one meta part in 10,000, and resolution of more than 0.001 blind per cent. Control is provided through three con all-m planar dials mounted on coaxial shafts, enabling the appo unit to be mounted in a single 7/16 in. dian lole aps. Less than three turns of the calibrated dial we heir the full range of the resistance decades, hick resist provide range and resolution equal to a convent aster tional 100 turn helical pot.

Research Instrument Corp., Dept. ED, 962 Ne S.E. Powell Blvd., Portland 6, Ore. Blvd

CIRCLE 206 ON READER-SERVICE CARD FOR MORE INFORMATION GRCLE

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Supplies available from: in the U.S.A. International Electronics Corporation, Dept. ED10, 81 Spring St., N.Y..12, New York, U.S.A.

6267

Exceptionally low hum

low microphony and low

noise tube. Specially de-

signed for input stages of

in Canada **Rogers Majestic Electronics Limited**, Dept. JJ, 11-19 Brentcliffe Road, Toronto 17, Ontario, Canada

at 160mA, or 450V at 250mA with good regulation. Recommended for the larger type of Hi-Fi

fier supplying up to 600V

Elapsed Time Meter

Miniature 400 Cps Model



The elapsed time counter indicator is designed by use where it is necessary to keep an accurate record of actual on time. Typical applications indude radar sets, computers and navigation systems. Principal design features include a new type of low peed synchronous motor and a gear train arrangenent which provides a 14,400:1 ratio while utilizing mly 4 gears, thus contributing to increased simplicity and maximum reliability. The indicator measures $1-1/4 \times 1-1/4 \times 2-1/4$ in. and weighs 4 oz. Time range is 9999.9 hrs which is indicated on five counter wheels.

Magnetic Instrument Manufacturing Corp., Dept. ID, 546 Commerce St., Thornwood, N.Y.

GRCLE 207 ON READER-SERVICE CARD FOR MORE INFORMATION

Self-Locking Insert

For Soft Materials



Called Keensert, this easily installed, self-locking breaded insert is designed to provide a strong internal thread for bolt attachment in relatively soft materials, such as aluminum and magnesium alloys and plastics. It may also be installed in the harder metals to provide a self-locking internal thread in a blind hole. Keenserts are supplied as one-piece, all-metal units. They may be screwed by hand into apped holes prepared with standard drills and ups. The inserts are externally threaded along heir entire length to provide maximum pull-out resistance. The prevailing torque is extremely conistent and well within the range established in MIL-N-25027, Table III.

Newton Insert Co., Dept. ED, 6500 Avalon Ivd., Los Angeles 3, Calif.

BRCLE 708 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957

These transistors are unusually high quality"

> 'Yes, sir. We're buying Bendix now"

For better transistors at low cost ... TRY BENDIX HIGH GAIN POWER TRANSISTORS

If you are in design, project, or research and development, Bendix Transistors can mean much to you and your job. The enthusiastic endorsements of other engineers show that Bendix Transistors help in these six ways: (1) High power and current gain; (2) Low leakage; (3) Life stability; (4) High breakdown voltage; (5) Low thermal resistance; (6) Linear temperature variation.

The extra quality at no extra cost stems from our transistor program. Here, the simplified design increases dependability and also cuts costs. The component parts and materials—all exceeding specification requirements by a sizeable margin—provide extra performance capability. Our close quality control uses Bendixdeveloped methods and instruments to assure uniformly dependable quality. And improved manufacturing techniques at high-volume level make for better transistors at low cost.

Write us now for complete details or for help with your circuitry problems. SEMICONDUCTOR PRODUCTS, BENDIX AVIATION CORPORATION, LONG BRANCH, NEW JERSEY.

Type Number	Primary Application	Max. Collector Voltage	Max. Collector Current	Thermal Resistance	Colle Dissip	ctor	Cur Ga Ba	rent iin t Ic	Power Gain at Max Power Out	Max. Undistorted Power Out
		Vdc	Adc	°C/W	W ^a at	°Cb	-	Adc	db	W
2N234 2N234A	Audio Amp.	30 Vce	3	1.5	7.5	75	25	0.5	30	2
2N235 2N235A	Audio Amp.	40 Vce	3	1.5	7.5	75	50	0.5	36	2
2N236 2N236A	Audio Amp.	40 Vce	3	1.5	10	80	40	0.75	35	4
2N285 2N285A	Audio Amp.	40 Vce	3	1.5	5	85	150	0.5	39	2
2N399 ^d	Push Pull Amp.	40 Vce	3	1.5	7.5	75	40	0.75	33	8°
2N400	Audio Amp.	40 Vce	3	1.5	18	60	80	1.3	35	6
2N401 d	Push Pull Amp.	40 Vce	3	1.5	7.5	75	40	0.5	30	5°
2N420 2N421	High Current Switch	40 Vce	5	1.5	10	80	50	4.0	_	-
e-Each D-Mour c-Outp	transistor nting-base temp ut power using	erature two transis	tors in pus	h-pull	d	Supp Missi	tied in le tran	match isistor	ed pairs with collecto	r solder lug

VOLUME PRODUCTION ASSURES IMMEDIATE DELIVERY

Red Bank Division



CIRCLE 209 ON READER-SERVICE CARD FOR MORE INFORMATION



Flux pattern of experimental magnetic circuits

How location of magnets affects magnetic circuits

Adapted from an article by Charles A. Maynard, vice president, Research and Engineering, The Indiana Steel Products Company

The LOCATION of permanent magnets in a magnetic circuit is a definite factor in design. To determine the extent to which this is true, involved calculations are necessary.

A comparatively simple experiment, however, which shows the nature of the changes that take place when permanent magnets are placed in different positions in a magnetic circuit, was devised by Mr. Maynard. The material on which the following questions and answers are based was taken from a report, "An Experiment in Magnet Location," published in Vol. 3, No. 5, of Applied Magnetics. A copy of this issue is available on request to The Indiana Steel Products Co., Dept. M-10, Valparaiso, Ind.

Question: What effect does the location of permanent magnets have on a magnetic circuit?

Answer: It has a marked influence on the flux density in the various portions of the magnetic circuit.

Question: Is there a preferred location for magnets?

Answer: Yes, it is important to place the magnets as close to the air gap as possible.

Question: What is the benefit of their location?

Answer: The leakage flux is reduced, and the useful flux in the air gap is increased.

Question: How is this an important factor in design?

Answer: It minimizes the amount of magnet material required to produce a given flux in the air gap.

Question: Does this mean lower magnet costs?



In Canada... The Indiana Steel Products Company of Canada, Limited, Kitchener, Ontaria CIRCLE 210 ON READER-SERVICE CARD FOR MORE INFORMATION **New Products**

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Zero Phase Shift



Model 333058 all-electronic chopper is used primarily as a dc to ac voltage converter sensitive to the phase of the reference voltage. It may also be used to convert ac into a dc voltage. Primary features of this chopper include: zero phase shift, 180 deg dwell time, frequency range from 60 cps to 20 kc, meets or exceeds the requirements of MIL-E-5272A, and has standard 7 pin miniature socket plug-in base.

Kearfott Co., Inc., Dept. ED, Little Falls, N.J. CIRCLE 211 ON READER-SERVICE CARD FOR MORE INFORMATION

> Motor-Generator Brushless Inductor Type

Illustrated is a 2000 w 400 cps motor generator set. The alternator is of the inductor type with 15 v, single phase output. The capacity-start 4 hp we motor maintains speed of 3428 rpm. The mit measures 25 x 13 in. These motor generator in sizes of 500, 1000, 1500, and 2000 w sizes can supplied with radio filtration, indication and trol panels as well as vibration dampners.

Kato Engineering Co., Dept. ED, 1415 First W-Mankato, Minn.

CIRCLE 212 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957



Answer: Generally, this is true. However, structural considerations may prevent the placement of permanent magnets at pre-

Question: Are there available quantita-

tive data which indicate the degree to

which magnet position influences the effi-

Answer: A brief experiment was con-

ducted on the nature and magnitude of the changes that occur when magnets are

placed in various positions in a simple

magnetic circuit. The results are discussed

World's largest permanent magnet

The largest and most powerful permanent

magnet ever designed is an important part

of a new Mass Spectrometer to be used

for high molecular weight hydrocarbon

in Applied Magnetics, Vol. 3, No. 5.

separates electron particles

ferred positions.

ciency of a circuit?

Indiana's C. A. Maynard inspects air gap of giant Alnico V magnet assembly

analysis at the Whiting, Indiana, research and development laboratories of a large Midwestern oil company. Function of the spectrometer is to establish a strong magnetic field that separates electron particles. The Alnico V permanent magnet used in the assembly has a maximum field strength of 6,000 gauss . . . equal to 10 tons of magnetic holding force . . . and weighs 1,300 pounds. The complete assembly, which weighs approximately 4,700 pounds, was designed and fabricated by The Indiana Steel Products Company, Valparaiso, Indiana.

> I N DI A N A P E R M A N E N T M A G N E T S

Instant Reset Thermal Delay

Permits Immediate Restarting

T pe BR Thermal Time Delay resets instantly when its energizing circuit is interrupted, either during the timing cycle or after its completion. This time delay relay combines thermal and magnetic lements in a single case, short heating period folowed by a much longer cooling period, after which the output contacts operate. Repeated energizing pulses, no matter how close together cannot operate the contacts so long as no pulse is longer than the minimum operate time.

The unit operates on 28 v dc and draws an averge of 6 w during the timing cycle. Tolerance on the time delay is ±10 per cent. The output contacts are spst, either normally open or normally closed. Contact rating is 2 a at 230 v ac, resistive, 1 a 32 v dc, resistive. All components are hermetically sealed. It operates over a temperature range of -65 C to 125 C and withstands 30 g shock, 10 g vibration at 5 to 500 cps.

G-V Controls, Inc., Dept. ED, Hollywood Plaza, East Orange, N.J.

CIRCLE 213 ON READER-SERVICE CARD FOR MORE INFORMATION

Precision Switch

Roller-Lever Actuated

This switch, designated BZ-RW922-A2, has many of the advantages of a pin plunger switch, such as ow pretravel, close repeatability and stability, and dso has exceptionally high overtravel. Because of its high overtravel, the switch can be used with ast-moving cams. It is well adapted for use on ontrol mechanisms such as radar units, precision machine tools and other uses needing constant precision actuation.

A 0.25 in. bronze roller is located on top of a double lever arm. As the lever is depressed, both evers moved downward until the switch is actuated. The upper lever then proceeds on downward, providing additional high overtravel. The electrical rating for this switch is 125, 250, or 460 volts ac, at 10 a. Contact arrangement is spdt.

Minneapolis-Honeywell Regulator Co., Micro Switch Div., Dept. ED, Freeport, Ill.

CIRCI 214 ON READER-SERVICE CARD FOR MORE INFORMATION

2 New

Ultra-Stable frequency sources

 Stabilities of better than 1 part in 10⁸ per day

• Priced at a fraction of comparable instruments

MANSON MODULAR HIGH STABILITY OSCILLATOR An exceptionally compact, stable and low-cost crystalcontrolled oscillator suitable as a one-megacycle reference source or as a master oscillator in frequency control systems. Its panel-mounted sub-assembly construction meets MIL specifications for construction and environmental temperature range.

SPECIFICATIONS

NOW, PRECISION AT A

PRICE YOU CAN AFFORD!

FREQ. STABILITY : Better than 1 part in 10⁸ per day. FREQUENCY: 1 megacycle, adjustable 10 cycles to compensate for crystal aging and to allow periodic resetting of frequency.

OUTPUT : Sine wave, 1 volt RMS across 50 ohms. MOUNTING: Standard 19" relay-rack panel, 31/2" high, with handles.

Available, less oscillator assembly, as Manson Model **RD-130 PROPORTIONALLY-CONTROLLED OVEN SYSTEM** for temperature controlling crystals, oscillator circuits, thermocouples and other temperature-sensitive components. This non-cycling system holds oven temperature to within 1/1000 of ambient changes. Oven can be set at any point from 10°C to 100°C above ambient, with vernier adjustments available.



Write today for full information

MANSON LABORATORIES 207 Greenwich Avenue Stamford, Connecticut

1-MC. HARMONIC REFERENCE OSCILLATOR a laboratory-level frequency standard plus

a jitter-free milli-microsecond pulse source for harmonic measurements

A complete, self-contained system for trequency measurement or monitoring. Built-in balanced mixer enables the direct determination of unknown frequencies up to 1000 mc. Unique circuit provides extra wide-range tunability. Nonmicrophonic design and proportionally-controlled thermooven insure exceptional insensitivity to both vibration and temperature . Regulated power supply incorporated.

SPECIFICATIONS

FREQ. STABILITY : Better than 1 part in 10⁸ per day. FREQUENCY: 1 megacycle tunable ±25 cycles. TUNING ACCURACY: To 0.1 cps with ultra-linear dial. Direct readout frequency counter assures substantially zero-error readability and resettability. OUTPUTS: Pulse: Jitter-free, balanced, 40 volts peak across

250 ohms; rise time better than 20 milli-microseconds. Sine wave: 3 volts RMS across 50 ohms.

HARMONICS: Usable harmonics extend to the kilomegacycle region. SIZE: 51/4" H x 19" W x 113/4" D for rack or bench.



100-KC HARMONIC REFERENCE GENERATOR Model RD-120 available as accessory, providing additional fundamental frequency with jitter-free pulse and sine-wave outputs. Incorporates own mixer and beat-frequency amplifier. Also usable as an independent 100-kc oscillator.

> Manson offers to engineers and technicians a rewarding present and attractive future in suburban Connecticut.

CIRCLE 215 ON READER-SERVICE CARD FOR MORE INFORMATION



Can business publication advertising actually sell?

By reputation, salesmen are reluctant to credit anything but their own selling efforts for getting names on the dotted line.

Actually, it's quite a different story. The most successful salesmen will tell you two important things about selling. 1. That the selling process is largely a matter of communicating ideas. 2. And that specialized business publication advertising can help importantly to register information with prospects.

Of course each salesman will express this in his own way ... but they all agree that selling would be far more difficult without the advertising that appears in the industrial, trade, and professional publications that serve the specialized markets to which they sell.

Here, for instance, is what a salesman has to say about this kind of advertising:



Says Mr. Cox:

"The quickest way we can introduce a product is by introducing it through advertising in business papers. That way we get it around faster than we can by word of mouth alone. On occasion my home office has inquiries out to me before I can get to the customer or prospect to introduce a new product. They've already seen it in a trade magazine.

"It's interesting to note that within the last two weeks I received a survey which shows about 80% of the new customers we get on our books come through our trade publication advertising. Of course, our company is only 15 years old and we have grown from what you might say, nothing, to the biggest in our business. Certainly a lot of that has come from our advertising campaigns. Our name is known throughout the world right now, purely because of our advertising program. When I go to a prospect now, they know my company, they know my product ... it makes

my job easier, and opens doors when I have to make cold calls.'

Ask your own salesmen what your company's business publication advertising does for them. If their answers are generally favorable you can be sure that your business publication advertising is really helping them sell. If too many answers are negative it could well pay you to review your advertising objectives-and to make sure the publications that carry your advertising are read by the men who must be sold.

How salesmen use their companies' advertising to get more business

Here's a useful and effective package of ideas for the sales manager, advertising manager or agency man who would like to get more horsepower out of his advertising. Send for a free copy of the pocket size booklet entitled, "How Salesmen Use Advertising in Their Selling," which reports the successful methods employed by eleven salesmen who tell how they get more value out of their companies' advertising

SALESMEN BUSINES: PUBLICATION ADVERTISING IN THEIR SELLING

You'll find represented many interesting variations in how they do this. Some are very ingenious; all are effective. You can be sure that more of your salesmen will use your advertising after they read how others get business through these simple methods. The coupon is for your convenience in send-

ing for your free copy. Then, if you decide you want to provide your salesmen with additional copies, they are available from NBP Headquarters in Washington, at twenty-five cents each. Or if you choose you can reprint the material yourself and distribute it as widely as you

please. But first, send for your free copy

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... each of which serves a specialized market in a specific industry, trade or profession.



New Products

Digital Data System Samples 100 Inputs

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ELI

Capable of sampling inputs of up to 100 Vibro tron digital transducers at rates of up to 100 per sec, the S-100 delivers directly-digital information either sequentially or upon demand. Pressure variations are measured by Vibrotron pressure transducers. Temperature data and inputs from other measurement instrumentation are also accepted by the system. Measurement data received are transferred to the storage register until demanded by a data-recording system. Information from the buffer storage register may be programmed by the system operator and routed to the appropriate output equipment. Includes a variety of output media.

Borg-Warner Corp., BJ Electronics, Dept. ED 3300 Newport Blvd., Santa Ana, Calif.

CIRCLE 216 ON READER-SERVICE CARD FOR MORE INFORMATION

Variable Speed Pulley **Economical and Light**



Molded of impregnated nylon Fiber-glass, this variable speed pulley is self-lubricating, has extreme chemical resistance, and long-wearing qualities. The VP-1 unit measures 1-7/8 in. OD with a maximum 1-5/8 in. pitch diam. It has a range of 2-1/4 times and a spring-loaded tension, with haft bores of 1/4, 5/16 and 3/8 in. Weight is less than 3 oz. Typical uses include drive mechanisms for instruments and servo systems, business machines, aircraft devices and similar applications. The model plastic design overcomes many problems of sticking parts, corrosion and high replacement rates.

Rampe Mfg. Co., Dept. ED, 14915 Woodw rtal Ave., Cleveland 10, Ohio.

CIRCLE 217 ON READER-SERVICE CARD FOR MORE INFORMATION



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Miniature Servo Amplifier 6 W Maximum

This servo amplifier can deliver a maximum power of 6 w. A plug-in type component, this amplifier is potted in a compound having high strength, high stability, and lightweight characteristics. Gain of the amplifier may be established at various values between 100 and 1000 by inserting one external resistor to achieve the gain desired. Should it be necessary to interchange one unit for another, gain tolerance between interchanged units will not exceed ± 10 per cent.

Kearfott Co., Inc., Dept. ED, 1378 Main Ave., Clifton, N.J.

CIRCLE 218 ON READER-SERVICE CARD FOR MORE INFORMATION



Sweeping Oscillator

No Bandswitching

A range of 20 cycles to 20 kc in a single dial sweep is a feature of this new Model 207A Audio Sweep Oscillator. The instrument employs a new variation of the time tested rc oscillator circuit and achieves its extreme frequency range without bandswitching and with greater stability than other audio sweeping types. The accuracy of the Model 207A is ± 4 per cent including warmup drift and aging of tubes and components. The oscillator has been designed for motor drive, to speed the testing of audio circuits and devices of many kinds.

Hewlett-Packard Co., Dept. ED, 275 Page Mill Rd., Palo Alto, Calif.

CIRCLE 219 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957



Honeywell

Motors

for chart drives, servos, balancing circuits, remote positioners

Now from Honeywell come these newly-designed synchronous and two-phase motors of highest quality. New, sectioned die cast housing . . . new wicking to prevent oil leakage . . . ball bearings to reduce friction . . . printed circuits . . . are some of their many maintenance-saving features. What's more, you can replace any part in two minutes, usually without disconnecting the leads from your installation.

Order these motors in small quantities for prototype development, or by the thousands for production runs. Models charted at right are available for fast, dependable delivery.

MINNEAPOLIS-HONEYWELL REGULATOR Co., Industrial Division, Wayne and Windrim Aves., Philadelphia 44, Pa.

TWO-PHASE INDUCTION

Neminal Ne-Lead RPM*	Gear Ratio	Intermittent Rated Load (02in.)	Max. Start- ing Torque (ozin.)	Pawer (watts)† Leaded	Current (amps.) Loaded	Temp. Rise Deg. F
330	44:1	4	10	7.6	.11	70
148	10:1	5	20	7.0	.11	70
44	30:1	15	50	7.6	.11	70
22	60:1	30	120	7.6	.11	70

16.0 watts in field winding, balance in amplifier winding.

SYNCHRONOUS

RPM *	Gear Ratia	Puil-in Torque, Min. (02in.)	Continuous Torque (0218.)	Power (watts) Leaded	Current (amps.) Leaded	Temp. Rise Deg. F
180	10:1	12	12	19	.21	100
180	10:1	3.5	4	13	.11	65
90	20:1	14	12	11	.095	55
60	30:1	13.5	12	13	.11	65
30	60:1	27.5	12	13	.11	65

Weight: 29 oz. Write for Specification S900-3.





In the channel fog HER ENGINE FALTERED

A few minutes out of Dover, fog wrapped the flimsy Bleriot monoplane like a shroud.

The pretty young woman in the smart flying costume (she'd designed it herself—''bloomers, blouse, and hood of mauve satin'') glanced at her compass. It was the first time she'd ever used one. She thought of instructor Hamel's parting words:

"Be sure to keep on course, Miss Quimby, for if you get five miles out of the way, you'll be over the North Sea, and you know what that means."

She climbed to 6,000 feet. Freezing cold and still fog. She pointed her nose down. The comforting clatter of the Gnome engine changed to a coughing splutter. It was conking out! She leveled off, figuring how she'd ditch.



To her relief, the engine suddenly took hold. Harriet re-checked her compass.

Some time later, breaking into clear sky, she saw a stretch of beach below. She put down at Hardelot; and on April 16, 1912, Harriet Quimby, first American woman to earn a pilot's license, became the first woman in the world to fly the English Channel.

As charming as she was brave, Harriet Quimby combined the thorough femininity and the self-confident ability which make American women like no others on earth. And help make this country so strong in character

that investing in America is the wisest thing any American can do!

Today more than 40,000,000 of us have more than \$41,000,000,000 securely invested in our country through U. S. Savings Bonds. Bonds in which *America* guarantees the safety of our savings and the return we receive. There's no greater security! Buy Bonds regularly —where you bank or through the Payroll Savings Plan.

Now Savings Bonds are better than ever! Every Series E Bond purchased since February 1, 1957, pays $3\frac{1}{4}\%$ interest when held to maturity. It earns higher interest in the early years than ever before, and matures in only 8 years and 11 months. Hold your *old* E Bonds, too. They earn more as they get older. And they're safe as America!

PART OF EVERY AMERICAN'S SAVINGS BELONGS IN U.S. SAVINGS BONDS

The U. S. Government does not pay for this advertisement. It is donated by this publication in cooperation with the Advertising Council and the Magazine Publishers of America.

New Products

Silicon Diodes Replace 1N91 Germanium Type



The SD-91, SD-92, and SD-93 are comparable in cost and electrical ratings to the 1N91, 1N92 and 1N93 germanium diodes. Temperature capabilities to 85 C, and lower leakage values, are among the advantages these units hold over the germanium diodes they supplant. The diodes are of all-welded construction, hermetically sealed, and feature a piv range from 100 to 300 v. Maximum rectified dc current ranges from 100 to 150 ma at 85 C ambient.

International Rectifier Corp., Dept. ED, 1521 E. Grand Ave., El Segundo, Calif. CIRCLE 222 ON READER-SERVICE CARD FOR MORE INFORMATION

> Magnetic Clutch No Collector Rings



Clutches are manufactured in sizes ranging from 1-3/8 in. diam up to 5 in., with torque ranges from 25 oz. in up to 170 in. lb. All clutches are wound for dc, with max ratings from 28 v on smaller clutches to 90 v on larger sizes. Featured in these units are a stationary magnet eliminating collector rings, high quality friction linings for high torque values, simple design, for ease in adaptation to michine tools, computers, motion picture cameras.

Stearns Electric Corp., Dept. ED, 120 North Broadway, Milwaukee 2, Wisc.

CIRCLE 223 ON READER-SERVICE CARD FOR MORE INFORMATION

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Typ 0.1 to 300 v 100 rr multip curacy ±3 p

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CIRCLE

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Multi-Purpose VTVM Several Ranges



Type 815-A has 9 dc full-scale voltage ranges, 1 to 1000 v; 8 ac full-scale voltage ranges, 0.1 to 300 v; 9 dc full-scale current ranges, 0.001 µa to 100 ma; and 9 resistance ranges, 0.2 to 500 with multipliers X0.1 to X10 meg. The dc voltage accuracy is approximately ± 2 per cent and the ac is B per cent, both for 1 v range and higher. Fremency response is from 15 cps to 100 mc. Power upplied by line.

Acton Labs., Dept. ED, Main St., Acton, Mass. CIRCLE 224 ON READER-SERVICE CARD FOR MORE INFORMATION

Film Coated Wire Solders Without Stripping



A polyurethane magnet wire solders consistently without stripping at 700 to 750 F. Comparative tests have shown that Beldsol's thermal stability acceeds that of previously available magnet wires if the oleoresinous and the vinyl acetal types. Besides its solderable feature, Beldsol has excellent nsulation resistance in the presence of moisture. t combines low temperature solderability and a oughness of film coating comparable to Formvar, making a wire that is desirable for almost any vinding where Formvar now is used satisfactorily. or these reasons, it is especially well suited for igh frequency coils where high Q is required.

Other uses of Beldsol are practically unlimited. It can be wound into transformers, motor armature nd field coils, radio and TV universal coils, and nany other random wound coils where solderabily coupled with excellent film abrasion resistance required. It is available in sizes 14 through 40. Belden Mfg. Co., Dept. ED, 4647 W. Van Buren t, Chicago 44, Ill.

URCLE 225 ON READER-SERVICE CARD FOR MORE INFORMATION



ELECTRONIC DESIGN • October 15, 1957

Electronic

Cooling

Package...by AiResearch

SPECIFICATIONS OF TYPICAL AIRESEARCH COOLING PACKAGE

Air Flow	60 CFM
Fan Air Inlet Pressure	18 PSIA
Fan Pressure Rise	1.2 inches water
Heat Exchanger Pressure Drop	1.0 inches water
Liquid	Water
	Methanol (70% Methanol)
Liquid Flow	0.4 GPM
Heat Rejection*	300 Watts
Fan Power	30 Watts, 110 V., single phase, 400 cycle
Package envelope dimensions	7 x 6 x 3 inches
Package wet weight	2.5 lbs.
*Assumes Class A (85°C.) electr liquid inlet temperature to heat ex Includes heat from fan motor.	onic components, changer, 55°C.

This high performance AiResearch package cools sealed and pressurized electronic equipment. The fan circulates air through the liquid cooled heat exchanger and over electronic components in a hermetically sealed module. Air cooled units are also available. Fan and heat exchanger are designed, built and packaged by AiResearch for matched performance. Package size is tailored to your individual cooling requirements.

The Garrett Corporation, through its AiResearch Manufacturing divisions, is an industry leader in components and cooling systems for aircraft, missiles and nuclear applications. This wide experience is now being offered to the electronics industry to provide a cooling package to meet any cooling requirement. Send us details of your problem or contact the nearest Airsupply or Aero Engineering office for further information.

CORPORATION GARRETT AiResearch Manufacturing Divisions

Los Angeles 45, California • Phoenix, Arizona

AERO ENGINEERING OFFICES: MINEOLA . ATLANTA . BALTIMORE . BOSTON . CHICAGO . CINCINNATI . COLUMBUS DETROIT . INDIANAPOLIS . PHILADELPHIA . ST. LOUIS . SYRACUSE . WINTER PARI

AIRSUPPLY OFFICES: BEVERLY HILLS + DENVER + FT. WORTH + KANSAS CITY + SAN DIEGO + SAN FRANCISCO SEATTLE + TULSA + WICHITA

CIRCLE 226 ON READER-SERVICE CARD FOR MORE INFORMATION

Sub-Miniature Potentiometers

Irimmers

¹/₂ size, precision wire-wound, up to 250K, ±.3% linearity

setting <u>new</u> standards for <u>dependability</u> in sub-miniaturization

Let the facts speak for themselves! ACE Sub-Miniature Precision Wire-Wound Potentiometers and Potentiometer Trimmers are the result of 4 years development and over a year of successful use by leading electronic equipment manufacturers. Users have conclusively proved that ACEPOTS and ACE-TRIMS meet requirements for space and weight saving compactness, while at the same time meeting MIL specs' most stringent qualifications for performance and dependability. Why invite trouble with untested components when you can protect your reputation with ACEPOT and ACETRIM . . . the subminiature potentiometers and trimmers proved in actual use.

Condensed Engineering Data

Resistance Range Linearity Resolution Ambient Temperature Torque

ACEPOI*

ACETRIM*

ACEPOT (potentiometer) 10 --- to 250K ± 2% ±3% extremely high - 55° C to 125° C* low or high ACETRIM (trimmer) 10 -~ to 150K ± 3% ± 3% excellent - 55° C to 125° C low or high

The above specifications are standard — other values on special order. Available in threaded bushing, servo, flush tapped hole or flange mounting, and ganged units. All units sealed, moistureproofed, and anti-fungus treated. Meet applicable portions of JAN specs and MIL-E-5272A standards.

*New X-500 ACEPOT operates to a <u>new</u> high of 150° C.

Expedited delivery on prototypes; prompt servicing of production orders. Send for Fact File and application data shects.

*trademarks applied for



CIRCLE 227 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products



Model 601 is designed for industrial or laboratory use in the control of power line voltage variations. It is independent of power factor thus making its application unrestricted. It is particularly useful in areas where line voltage is subject to wide fluctuations. Model 601 provides RMS voltage regulation, operating over a 50-70 cps frequency range. The output voltage is continuously adjustable by means of a front panel control over a range of ± 10 per cent of 115 v. The output will be regulated if the input voltage remains within ± 10 per cent of the output. This range can be extended to ± 20 per cent by simply changing one connection. At the above ranges the unit has a capacity of 3.6 k va.

Tel-Instrument Electronics Corp., Dept. ED, 728 Garden St., Carlstadt, N.J.

CIRCLE 228 ON READER-SERVICE CARD FOR MORE INFORMATION



This tape wound binary transformer is shock mounted to withstand 10 g at 2000 cps. The toroid coil is supported top and bottom with special silicone rubber which does not change in environmental conditions. This type of support prevents shock and pressure upon the core from changing the hysteresis characteristics. Each has been hipotted at 110 v for 100 hr while being cycled between -65 and 80 C. Binary transformers of this type are now available for general application to specific customer ratings.

Laboratory for Electronics Inc., Dept. ED, 75 Pitts St., Boston 14, Mass.

CIRCLE 229 ON READER-SERVICE CARD FOR MORE INFORMATION

in potted components with guaranteed uniformity?

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Only high-vacuum potting insures complete elimination of air and moisture—provides thorough penetration for dense, homogeneous, non-porous castings, free of voids.

Only the new Hull Vacuum Potting Units are specifically engineered to guarantee these results, every time, day in and day out in routine production...with maximum accuracy, efficiency. economy and cleanliness ... because the entire mechanized cycle (evacuating, degassing, mixing, filling molds and curing) is performed without interruption under high-vacuum.

If you are having trouble meeting dielectric specs. in potted components, write for details.



Phone: OSborne 5-5000 HATBORO, PENNA Export Division: 1505 Race St., Phila. 2, Pa., U.S.A.

Also for new economies in Automatic Plastics Molding—write Hull-Standard Corporation.

CIRCLE 230 ON READER-SERVICE CARD

ELECTRONIC DESIGN • October 15, 1957

BARBER COLMAN relays

HELPFUL DATA FOR YOUR CIRCUITRY IDEA FILE...

(No. 3 in a series by Barber-Colman Company) The circuit drawing below indicates just one of the hundreds of ways many manufacturers are utilizing Barber-Colman Micropositioner ultra-sensitive relays to solve complex control problems. Could this be the answer to some of yours, too?



ACCELERATION CONTROL

The circuit shown above provides an acceleration control to prevent skidding of aircraft, truck, or bus wheels when brakes are applied. Similar Micropositioner circuits can also be designed for many applications where limited acceleration or deceleration is important.

In these circuits a Barber-Colman Micropositioner is connected in series with a condenser across the output of a Barber-Colman permanent magnet d-c generator coupled to the rotating wheel. When the generator velocity is constant (acceleration zero), no voltage appears across the Micropositioner coil. A change in velocity produces a coil input proportional to the acceleration. Polarity of input depends on whether the velocity is increasing or decreasing. When the input is large enough to close the Micropositioner contacts, P, a secondary relay, R, operates the solenoid in the braking circuit.

If your projects involve control of acceleration, why not make a test with a Micropositioner engineered for circuits similar to that shown above? Write for technical bulletins

F-7279 and F-3961-6.

57

BARBER-COLMAN MICROPOSITIONER POLARIZED DC RELAYS

Various types...plug-in, solder-lug, screw terminal, hermetically sealed. Operate on input powers of 50 to 1,000 microwatts for use in photoelectric circuits, resistance bridge circuits, and electronic plate circuits. Send for data.

BARBER-COLMAN COMPANY Dept V, 1883 Rock Street, Rockford, Illinois CIRCLE 231 ON READER-SERVICE CARD High-vacuum Gages Use Thermopile Circuitry



Operating on the principle of a thermopile, these vacuum gages measure very low absolute pressure. They incorporate a circuit, in which an array of noble metal elements are securely buttwelded into continuous wires. The hot junctions of the thermopile are heated by ac while the cold junctions are kept at ambient temperature by heavy copper mounting studs, thus generating a dc voltage. Direct heating of the couples insures fast and complete response. As pressure is reduced in the vacuum system, and in the sensing tube connecting the gage to it, the changing thermal conductivity of the gas surrounding the heated junctions is measured. Three models cover pressure ranges from 1 to 100 microns; 1 to 1000 microns; and 1 to 20,000 microns.

F. J. Stokes Corp., Vacuum Equipment Div., Dept. ED, 5500 Tabor Rd., Philadelphia, Pa.

CIRCLE 232 ON READER-SERVICE CARD FOR MORE INFORMATION



DC Power Supply 10 Kv, 1 A with Low Ripple

The Model PC-58 power supply produces 0 to 10 kv at 0 to 1 a dc with 1 per cent rms ripple. Either positive or negative poliarity can be obtained with the opposite side grounded. It utilizes a three-phase full-wave bridge circuit with metering for both voltage and current. The unit is completely monitored and protected and capable of being interlocked with other equipment. Equipment requires about 15 kva of power from a 230 v three-phase 60 cps source.

Levinthal Electronic Products, Inc., Dept. ED, Stanford Industrial Park, Palo Alto, Calif.

CIRCLE 233 ON READER-SERVICE CARD FOR MORE INFORMATION

2 CAREERS in 1... When you build a career at FTLyou build a career with the **T**T System!

"TWO Careers in ONE" exemplifies one of the many reasons why Federal Telecommunication Laboratories is such a distinctive place to work and grow. Achievement at FTL not only brings professional

Achievement at FTL not only brings professional recognition, but simultaneously enhances your stature as a member of International Telephone and Telegraph Corporation's distinguished engineering team!

FTL's "small-company" project system provides unlimited opportunities for advancement. Assignments in FTL's eight laboratories are of the highest calibre and national importance...facilities are the finest. Stability is assured by FTL's long-range, diversified program and extensive expansion on the East and West Coasts. All popular medical-surgical, pension and insurance benefits are available. Typical assignments at our East Coast Laboratory include:

> Radio Communication Systems • Traveling Wave Tubes Electronic Countermeasures • Air Navigation Systems Antennas • Missile Guidance • Computers Transistors and other Semiconductor Devices Telephone and Wire Transmission Systems

FTL's East Coast Laboratory, Nutley, N. J. only 28 minutes by bus from New York City

If you prefer CALIFORNIA

Opportunities for relaxed living and career-building also at FTL's West Coast Laboratories: San Fernando, Cal., 15151 Bledsoe St.—openings in Digital Computers, Inertial Navigation Systems and Infra Red Systems. Palo Alto, Cal., 937 Commercial Street —openings in Carrier Systems.



Federal Telecommunication Laboratories A Division of INTERNATIONAL TELEPHONE AND TELEGRAPH CORPORATION

CIRCLE 553 ON READER-SERVICE CARD FOR MORE INFORMATION

always the leader – all ways

Engineered Economy^{*} Iron Cores originated by Radio Cores, Inc.

* the leader in quality

*trademark

* the leader in price * the leader in volume

the leader in engineering
 the leader in design

Just a few short years ago, Iron Cores cost over 100% more than at the present time. This has been achieved by the creation of our line of ENGINEERED ECON-OMY* IRON CORES which enables us to reduce the amount of your minimum inventory through guaranteed immediate delivery service this has been achieved by the new use of automation which enables us to cut costs and pass these savings on to you this has been achieved by more efficient production methods, which reduce processing and material costs which again means savings to you.

Now, you can select from over 19 types of ENGINEERED ECONOMY* IRON CORES which do the job of over 100 types custom-made cores at stock prices. We invite your inquiry.

Also, custom iron cores to your specifications.



ASSOCIATIO

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CIRCLE 234 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products



Packaged Relays Low Voltage, High Amperage

Packaged relays for low voltage, low and high current (10 a) switching, are designed for two-hole mounting on walls or shelves in the radio compartment where provision is made for holes protected by grommets for access by the connecting leads. The K-15 Relay is a spst assembly normally used in aircraft for switching up to 10 a at 30 v. An spdt arrangement is provided in the K-16 Relay. Contacts are rated 1/2 a, 115 v. The K-17 Relay is a dpdt with contacts rated the same as in the K-16.

Aircraft Radio Corp., Dept. ED, Boonton, N.J.

CIRCLE 235 ON READER-SERVICE CARD FOR MORE INFORMATION



An application of the strip technique to the making of spaced cable is called Very Low Capacitance Cable (VLC), and is produced in all gages, colors, and numbers of conductors. The spacing is accomplished by the insertion of plastic tubing between the wires of the cable, resulting in the production of a flat, flexible band. It has effectively replaced shielded and coaxial leads in certain applications, and is expected to be used in the computer field.

Uniformity between assemblies is close enough, that the inter-wire capacitance can be used, in many cases, as part of the circuit. Temperature build-up in the cable is at the minimum, and its flat form makes it a space saver.

Organic Development Corp., Dept. ED, 10052 Larson Ave., Garden Grove, Calif.

CIRCLE 236 ON READER-SERVICE CARD FOR MORE INFORMATION



If you want reliable transformers

...don't overlook this old solution

Right now, you demand more from transformers than ever before. You must have high reliability, even at extreme altitudes, and you need smaller lighter units.

Used, and *proved*, for decades, oilencased transformers should not be forgotten in a search for new methods.

Everyone knows the advantages: effective convection of heat, excellent insulating properties, complete insurance against hidden leaks. Oilsealed types (with a nitrogen bubble) are good, light, high-altitude transformers. Gas-free oil-filled types (with a bellows to allow for heat expansion) withstand very high voltage stresses. Except in the smallest sizes, they save space, too.

You can place several high voltage units close together in a single oilfilled case, and save case weight. Those connections moved inside the case no longer need large insulators. Even the units themselves can be smaller. This all adds up—particularly in high altitude service—to interesting savings in space and weight.

We make all sorts of transformers and special assemblies for the communication industry: encapsulated, cast in epoxy or foam, and just potted in pitch. But oil transformers still have an important place.

Whatever type you need, we'll be glad to hear from you. Our facilities in design, production, and quality control are at your service. Our experience, too.

CALEDONIA ELECTRONICS AND TRANSFORMER CORPORATION Dept. ED-10, Caledonia, N.Y.

In Canada: Hackbusch Electronics, Ltd. 23 Primrose Ave., Toronto 4, Ontario CIRCLE 237 ON READER-SERVICE CARD

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ELECTRONIC DESIGN • October 15, 1957



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R-24 MOTOR

The R-24 4-pole induction motor, with reversible rotation, is adaptable to a wide variety of applications. Typical uses are in servo mechanisms; as a balancing motor in recording instruments, and as a control motor for voltage regulators. When operated 2 phase, it can be controlled electronically; it can also be run single phase as a permanent split capacitor motor. Specifically engineered to

operate effectively with other engineering apparatus. Also available with gear-train. Send coupon below for additional information.

NP HOLTZER-CABOT MOTOR DIVISION
125 Amory Street, Boston 19, Mass.
GENTLEMEN: D Please send me data sheets on the Holtzer-Cabot R-24 Motors.
Please have representative call on (date)
Name.
Company
Street
City
CIRCLE 238 ON READER-SERVICE CARD



Index Stands With 5 Deg Precision Bridge

These Index Stands are equipped with either a synchro or resolver bridge built as an integral part of the unit. The bridge is mechanically connected to the stand so that correct angular relationship is maintained for all positions of the indexing wheel. This feature reduces operator fatigue and possible error. Test time is also reduced, thereby making this stand useful for high volume testing. Either stand can be used with an external bridge for testing alternate components. Each specific index stand holds only one of the following size synchros: 8, 11, 15, 18, 23, and 25.

Kearfott Co., Inc., Dept. ED, 1378 Main Ave., Clifton, N.J.

CIRCLE 239 ON READER-SERVICE CARD FOR MORE INFORMATION

Gyro-Stabilized Compass System Low Cost, Light Weight



Low initial cost and reduced size and weight make this compass system suitable for use in any size aircraft down through the smallest business type. The system consists of a panel-mounted, electrically driven gyroscope which is slaved electrically to a remotely located compass transmitter. This provides a gyro-stabilized magnetic heading reference of great accuracy and dependability. The output synchro is capable of operating up to three RMI repeaters and may also be used to provide initial signal to a compass servo adapter for additional outputs if required.

Designed to operate on 115 v ac and 14 or 28 v dc, the system has a power consumption of from 17 to 24 w. Overall weight is approximately 10.5 lb installed. The system is CAA type-certified for use on scheduled airline aircraft.

Wilcox Electric Co., Dept. ED, 1400 Chestnut, Kansas City, Mo.

CIRCLE 240 ON READER-SERVICE CARD FOR MORE INFORMATION

LECTRONIC DESIGN • October 15, 1957



...a complete data file for electronic designers concerned with –

RF SUPPRESSION!

Here's a new METEX data file that's just bulging with important information for designers. This folder contains individual data sheets plus a big, illustrated, 16-page, twocolor bulletin on the suppression of radio interference.

Get your free copy of this valuable, informative, fact-filled folder today. Just fill in and mail the coupon below for complete data.

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Mail	Gentlemen: Please send me your fact-filled METEX data file today.
coupon today!	Name Address
7-239	CityZoneState

CIRCLE 241 ON READER-SERVICE CARD FOR MORE INFORMATION

LOW OUTPUT IMPEDANCE... WIDE FREQUENCY

RESPONSE

UAC Transistorized Computer Power Supplies

- for Airborne Applications
- for Portable Instruments
- for Line Operation

UAC Multiple Computer power supplies are reliable, compact, versatile units with 115v 400cps input for airborne applications, 24 VDC for portable instruments, and 115v 60cps for line operation.

These units provide exceptional performance under intermittent variable and pulse loads. They have low output impedance (DC to 100Kc) and regulation is available to 0.1%.

They operate efficiently over the temperature range -55° to $\pm 55^\circ$ C. Operation to 85°C is available.

Typical output voltages and currents follow. Units with all 7 outputs are available from any of the inputs listed above.

Line operated unit fits a standard 19" x 8¾" relay rack and weighs approximately 22 lbs.

- 30	volts	DC	@	2	Amps—Regulation	1%
- 10	volts	DC	@	6	Amps-Regulation.	1%
- 1.5	volts	DC		1	Amp -Regulation	1%
- 1.5	volts	DC	a	1	Amp —Regulation	1%
-10	volts	DC	a	5	Amps—Regulation	1%
-11	volts	DC	a	3	Amps—Regulation	1%
- 30	volts	DC	a	5	Amps-Regulation	1%





A DIVISION OF Iniversal Transistor Products Corp.

Dept. ED 107 • 36 Sylvester St. Westbury, L. I., N. Y. • Edgewood 3-3304 • Cable Address: UNIVATOMS

CIRCLE 242 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products

20-W Transistorized Amplifier

5 x 5 x 2 In. Package



A 20-w transistorized plug-in amplifier for public address systems replaces units more than eight times its size. The unit occupies only 50 cu in. It has built-in equalization, a signal to noise ratio greater than 30 db, and less than 3 per cent harmonic distortion at the low frequency end. Input impedance is matched to tape recorder magnetic playback head. Frequency spectrum from 50 to 20,000 cps available. The amplifier includes peak clipping and gain control, and meets military environmental specifications.

Universal Transistor Products Corp., Dept. ED, 143 E. 49th St., New York 17, N.Y.

CIRCLE 243 ON READER-SERVICE CARD FOR MORE INFORMATION



Survey Meter Measures Alpha Contamination

The survey meter, portable and battery-operated, incorporates a thin window ionization chamber to measure alpha contamination on flat surfaces. The instrument is factory calibrated directly in disintegrations per min for uranium alpha particles. It may also be used to detect low level beta and gamma radiation, and can be calibrated by the user for this purpose. The meter will detect alpha particles with energies as low as 1 mev or beta radiations with energies as low as 15 kev.

Technical Associates, Dept. ED, Burbank, Calif. CIRCLE 244 ON READER-SERVICE CARD FOR MORE INFORMATION



HERE'S WHY:

• Specialized high production techniques afford lowest possible unit cost.

• Precision tooling, rigid quality control assure tolerances to critical specifications.

• Ample stocks of over 1000 different parts permit prompt delivery.

• Malco specializes in a complete line of small stampings for Radio-TV, electrical/electronic and automotive industries.

• Our line includes terminals and printed circuit hardware in loose or in chain form for automatic insertion.

Let Malco show you how you can save on production time and costs. Contact us today.



Request handy recrence catalog containing specification on standard and cotom-made lugs, term nals, corona rin pins, contacts an similar stampings.

4027 W. Lake St., Chicago 24 II. CIRCLE 245 ON READER-SERVICE CARD A tin reduc voirsure ir age o hexac reduc This withc perim scree It is plasti

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ELECTRONIC DESIGN • October 15, 1957

Full-Wave Rectifier

100 Ma Output

A 9-pin (T6-1/2) miniature cathode type fullwave rectifier tube features a center tapped heater, separate cathode connections and high output current capabilities. Designated Type 12DF5, the new tube has particular appeal to manufacturers of test equipment, phonographs and mobile radios. Its construction, basing and performance characteristics lend themselves to extreme flexibility in all types of rectifier applications.

With an output current rating of 100 ma, the 12DF5 can be used in a wider variety of applications than presently available miniature rectifiers. Separate pin connections for each cathode enable the 12DF5 to operate as a voltage doubler or provide negative voltage from the same transformer.

Capable of developing either positive or negative voltage, the 12DF5 has a maximum 450 v rating of heater negative with respect to cathode and an ac heater-cathode rating up to 225 v (rms) ac maximum. The tube is capable of performing the same task as power supply making use of two half-wave rectifiers. The center tapped heater of the 12DF5 permits operation from either a 6 or 12 v supply, a versatility valuable in mobile radio units.

Sylvania Electric Products, Inc., Dept. ED, 1740 Broadway, New York 19, N.Y.

CIRCLE 247 ON READER-SERVICE CARD FOR MORE INFORMATION

Electronic Timer Small, Lightweight



An electronic timer for industrial control, life test cycling, interval photography, and other applications is small, lightweight, and accurate. The timing cycle is adjustable from 45 sec to 15 min, with other time ranges available on special order. The timer may be reset at any time during the cycle, and repeat cycle accuracy is 3 per cent. Operation may be either manual or automatic. Contacts are rated at 5 a, 115 v, and can be furnished either single pole normally open or single pole normally closed. Overall dimensions are $6-1/2 \ge 4-5/8 \le$ 3-7/8 in.

Radex Corp., Dept. ED, 2076 Elston Ave., Chicago 14, Ill.

CIRCLE 248 ON READER-SERVICE CARD FOR MORE INFORMATION

STRAITS TIN REPORT

the production, marketing and uses of tin

*

A tin "doughnut" is now being used to reduce water evaporation from reservoirs—an important conservation measure in our chronic, and growing, shortage of water. It dispenses flakes of hexadecanol, which lab studies indicate reduces evaporation losses up to 65%. This "doughnut" is a tub-shaped device without top or bottom, and 6 feet in perimeter. The outside surface is brass screen and the inside surface sheet tin. It is supported by means of inflated plastic bags.

By using modern printed circuit soldering techniques, British scientists have now developed a radar receiver so compact it occupies no more than 170 cubic inches, a small fraction of a cubic foot.

*

*

Development of a new tin field near Kampar, Perak, in the Federation of Malaya, may be undertaken shortly. The field is reported to contain millions of dollars' worth of tin ore.

Add one more "product" to the growing list now supplied in tin cans. This time it's fresh Florida air, packed as a souvenir by a novelty company in the Sunshine State.

*

The International Tin Council recently estimated that the surplus of tin from world production this year will be between 5000-7000 long tons. Thanks in large part to the International Tin Agreement, prices have fluctuated only between 1% and 2% since the beginning of 1957. This new price stability, in the opinion of many, makes tin an even more useful material in any plans for the future.



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Ask us to send you TIN NEWS, a monthly letter. It will keep you posted on tin supply, prices, new uses and applications.

The Malayan Tin Bureau Dept 2K, 1028 Connectient Ave., Washington 6, D.C. CIRCLE 246 ON READER-SERVICE CARD ELECTRONIC DESIGN • October 15, 1957



MICRO-BEARING Abstracts

by A. N. DANIELS, President New Hampshire Ball Bearings, Inc.

MEASUREMENT OF RADIAL RUNOUT



Fig. 1 — Measuring eccentricity of bore with respect to inner raceway.

Occasionally questions are raised about the methods of measuring "radial runout" and "out-of-round". In order to define "radial runout" properly, a discussion of "eccentricity" and "out-of-round" is necessary.

The amount of out-of-round, or lack of roundness of a given part (inner or outer ring or ball) is the difference between the maximum and the minimum diameter of the part in question.

Eccentricity refers to the distance between the centers of two circles. Concentricity refers to the exact coincidence of the centers of two or more circles. In high grade instrument bearings there is a very small tolerance on the permissible eccentricity between the bore and the inner ring raceway, and likewise between the outside diameter and the outer ring raceway.

Inner raceway out-of-round is measured by forcing the ring between the rounded edges of two discs, one of which is fixed and the other of which is mounted on the indicating mechanism. The difference between the maximum and minimum readings reveals the amount of out-of-round. Out-ofround of the outer ring raceway is measured by placing the ring over two rounded points which engage the raceway. One point is fixed and the other actuates an indicating mechanism. As the ring is rotated, the difference between the maximum and minimum readings indicates the degree of out-of-round.

The true amount of eccentricity between the bore and the inner ring raceway can be measured, providing these circles are not out-of-round, by mounting the assembled bearing on a slightly tapered arbor, applying a calibrated indicator on the center of the stationary outer ring, and then slowly rotating the arbor. The eccentricity is the difference between the minimum and maximum gage reading as the arbor is



Fig. 2 — Inner raceway is out-ofround, although concentric with bore.

rotated through one revolution. Similarly, the eccentricity of the outer ring is measured by the difference in the dial readings with the arbor and inner ring held stationary while the outer ring is rotated one revolution. Fig. 1 shows the set-up with an inner raceway which is eccentric with respect to the bore.

In the case above it has been stipulated that the bore and inner raceway must not be out-of-round, for only under these conditions is the true eccentricity measured.

If the raceway is out-of-round, while being either eccentric or concentric with respect to the bore, the out-ofround will be transmitted to the indicator, thereby influencing the reading. A condition in which the inner raceway is out-of-round although concentric is shown in Fig. 2.

In view of the fact that the majority of bearing rings will unavoidably be somewhat out-of-round and eccentric, however slightly, it is obvious that the measurement described above indicates neither true eccentricity nor true out-of-round but \mathbf{a} summation of the two quantities. Hence, the measurement is more correctly termed radial runout.

DESIGN HANDBOOK OFFERED FREE

If you work with miniature bearings, you'll find this new, 70-page authoritative publication contains a further discussion of radial runout and is a great help in solving problems in designing instruments

designing instruments or small electro-mechanical assemblies. It will be sent free to engineers, draftsmen and purchasing agents.

Write to: New Hampshire Ball Bearings, Inc., Peterborough 1, N.H.

NEW HAMPSHIRE BALL BEARINGS, INC., PETERBOROUGH 1, NEW HAMPSHIRE CIRCLE 250 ON READER-SERVICE CARD FOR MORE INFORMATION



New Products

110 Deg TV Tube Length 15-7/8 In.

This rectangular glass TV tube, Type 24AHP4, has a 24-in. diagonal envelope, an overall length of 15-7/8 in., and a 110-deg deflection angle. A small neck diameter of 1-1/8 in. makes possible the use of a deflecting yoke having high deflection sensitivity and also permits using minimum power to deflect the beam. The tube's electron gun is of the straight type designed to minimize deflection distortion and to eliminate an ion-trap magnet.

The 24AHP4 is of the low-voltage electrostaticfocus and magnetic-deflection type. It has a spherical Filterglass faceplate, an aluminized screen measuring 21-7 16 x 16-7/8 in. with slightly curved sides and rounded corners, and a minimum projected screen area of 332 sq in.

Radio Corporation of America, Dept. ED, Harrison, N.J.

CIRCLE 251 ON READER-SERVICE CARD FOR MORE INFORMATION



Designed for a wide range of frequencies, this broad band power attenuator, Model AT-70 may be used for: isolating power sources up to 50 w continuous power, from low-power measuring devices, i.e., bolometers; decreasing power output of transmitters (for reduced radiation); or as a dummy transmitter load to permit simultaneous monitoring of transmitter output.

The attenuators are T-networks of concentric line construction and use carbon precision resistors. Series elements are rod resistors, shunt elements are discs. For maximum power dissipation, the AT-70 is oil filled and equipped with cooling fins. Accuracy is within $\pm 1/2$ db and vswr better than 1.3 to 1 over the entire frequency range.

Empire Devices Products Corp., Dept. ED, Amsterdam, N.Y.

CIRCLE 252 ON READER-SERVICE CARD FOR MORE INFORMATION



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* Up to 50,000,000 megohms!

- * Test voltage variable 100-600 vdc!
- * Uncrowded 4½" meter scale!
- * Automatic capacitor discharge!
- * Safe test terminals!
- * Only \$365!

Here's the only high resistance megohimmeter selling at \$365 with features not found on instruments selling for twice as much. Measuring range up to 50,000,000 megohims to meet the requirements of recent advances in insulating materials. The L-7 Megohimmeter is housed in a hardwood case with recessed vertical panel and convenient carrying handle.

Industrial Instruments has a wide selection of megohmmeters for both laboratory and high-speed production testing. Choose the model that best suits your needs from this table of specifications,

	TEST	R	ANGE	POWER Consumption	PRI
Model	Voltage	Low	High		
L-2A	200 fixed	1 meg.	100,000 meg	40 watts	\$20
L-4A	200 and 500 fixed	1 meg. 2 5 meg.	100,000 meg. 250.000 meg.	52 watts	\$23
L-68	100 to 600°	1 meg.	100,000 meg	82 watts	\$29
L-7	100 to 600*	1 meg.	5x10'' ohms	75 watts	\$36

Continuously variable, built-in voltmeter for accurate setting



CIRCLE 253 ON READER-SERVICE CARD



Forty-four years' experience in handling industry's toughest plating and electroforming problems are "on call" to serve you through Bart one of the most extensive engineering and research organizations in the field.

IF YOU DO PLATING YOURSELF

Bart offers complete facilities for testing existing methods, and for developing new plating techniques. Bart can revise your plant layout for higher efficiency, design new machines and equipment, supervise installation and initial operation.

OR IF YOU'RE PLANNING TO

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Bart will design and supervise the building of your plating department or plant — and even run it for you. Among many successful plants Bart has engineered is the AEC plating plant, one of the largest in the world, where 100,000 gallons of solution are in daily operation.

IF YOU FARM OUT YOUR PLATING

Bart contract plating services may save you money, produce a better job. Or perhaps your own plant, engineered by Bart, may be the answer. Because Bart works both ways, the Bart approach is impartial.

All Bart services cover the full range of industrial plating — iron, copper, heavy nickel, precision chrome, etc. and the plating on unusual metals such as titanium, magnesium, aluminum, molybdenum.

Bart will gladly set up an informational session with your key personnel to discuss any plating problem, large or small.



Wiring Raceway Self Extinguishing



A wiring channel made of tough reinforced phenolic, will under no circumstances support combustion. If subjected to direct flame, it is immediately self-extinguishing without after-glow when the flame is removed. This new composition is lightweight, durable, and does not warp or sag even under high temperatures normally encountered in panelboards.

Stahlin Brothers, Inc., Dept. ED, 344 Maple St., Belding, Mich.

CIRCLE 255 ON READER-SERVICE CARD FOR MORE INFORMATION



Portable Force Calibrator Direct Reading,

Automatic Balance

This portable force calibrator, Model 170, for calibrating existing weight, force and thrust measuring systems is a direct reading, automatic balance, digital servo indicator. According to the manufacturer, it provides an extremely fast and simple method of force calibration and has direct digital readout, requiring no interpolation of reading and, in most ranges, no application of correction constants. System accuracy is 0.1 per cent of reading or 0.1 per cent of lowest range, whichever is greater. NBS calibration can be supplied. Complete case measures $6-9/16 \times 13-1/2 \times 16$ in.

Gilmore Industries, Inc., Dept. ED, 5713 Euclid Ave., Cleveland 3, Ohio.

CIRCLE 256 ON READER-SERVICE CARD FOR MORE INFORMATION

Smallest, most versatile, multiple-circuit rotary switch

Centralab Series 100

An ultra-small switch that measures less than 1" in diameter — weighs less than an ounce — yet has the electrical rating of larger, heavier switches.

Available up to 12 positions. Make and break, resistance load, .5 ampere at 6 volts d.c.; 100 milliamperes at 110 volts, a.c.; current-carrying capacity, 5 amperes.

Ideal for band switching in subminiature electronic equipment, transistor circuits, aircraft instruments, and guided missiles.

Features not found in phenolic-type switches

Maximum voltage flashover High Q — Low loss Minimum inter-circuit capacity Maximum circuit flexibility





A DIVISION OF GLOBE-UNION INC. 960J E. Keefe Ave. Milwaukee 1, Wis. In Canada: 804 Mt. Pleasant Road Toronto. Ontario

New 36-page Switch Catalog

Provides specifications on the complete line of CRL switches capable of handling power from a kilowatt to a microwatt. Write for this catalog today.

CIRCLE 257 ON READER-SERVICE CARD FOR MORE INFORMATION

Pin Point Navigation Requires Precision Components

TITT

Engineering Data:

Servo Motor 28 volts D. C. split field type, 6000 RPM no load, 40 oz. in. locked rotor torque.

Tachometer Generator Induction type, excitation 26 volts, 400 cycles, output 0.33 volts/1000 RPM, adjustment for null voltage. Dimensions Approximately 2.5" diameter x 6" long Rotor Inertia 0.7 oz. in.²

★ This Servo Motor Tachometer Generator for operating control surfaces in latest automatic pilots illustrates Wright's exceptional capacity for production of special small precision components and assemblies.

Consult Wright on your next requirements for . . .

A. C. and D. C. Motor Servo Tach Units Synchros In All Categories Gyro Motors Tachometer Generators And Related Components and Assemblies



CIRCLE 258 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products

Stainless Steel Clip For Miniature Components



Measuring about 1/4 in. at its base, this clip meets military requirements for retention of transistors and other rounded components used on printed circuit boards and conventional chasses. The stainless steel clip can be fastened in place by rivet, solder or dip-solder methods and may be used to secure components such as diodes, relays, miniature capacitors and resistors within its size limits, under extreme vibration or shock.

Textron Inc., General Cement Mfg. Co., Div., Dept. ED, 400 S. Wyman St., Rockford, Ill.

CIRCLE 259 ON READER-SERVICE CARD

Packaged Electronic Speed Control

For Fractional H.P. Motors



Designed for operation of any shunt or compound dc motor to 1/4 hp from a standard 117 vac power supply, the Model SC-1/4 electronic motor control provides variable speed from 0 to full motor speed at essentially constant torque, forward or reverse. It will maintain desired speed uniformly, regardless of line voltage variations as high as 20 per cent. An adjustable dynamic brake is incorporated in the unit to provide any desired degree of braking. Control system is suitable for remote or automatic operation in use.

B & B Co., Dept. ED, 3124 E. 14th St., Oakland, Calif.

CIRCLE 260 ON READER-SERVICE CARD

automatic flow computation BY LIBRASCOPE MODEL 25 **Computing Linear** Integrator ... is designed for temperature recording, averaging and area computation in gas analysis procedures. Providing a fast, accurate and a continuously integrated total of data as it is being recorded, the Librascope Model 25 can be installed on any device having shaft rotation of displacement as an output. Write for New Bulletin Representatives in principal cities

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133 E. SANTA ANITA AVE., BURBANK, CALIF CIRCLE 261 ON READER-SERVICE CARD

ELECTRONIC DESIGN • October 15, 1957



HERE'S WHY:

We are specially equipped to furnish standoff and feed through terminals in a full range of materials and sizes . . . in economical quantity runs . . . from either our standard line or custom fabricated to your specifications... and deliver them promptly.

Whitso Standoff Terminals

are available in over 100 varieties ... fork, single and double turret, post and miniature types ... male, female or rivet mountings ... molded or metal base. They are molded from melamine thermosetting materials for best electrical properties.

Whitse Feed Through Terminals can be furnished as standard or to your individual specifications.



SIZE

Whitse Melamine Jacks are electrically and mechanically designed for long, reliable service. A wide range of colors are available for color coding. Special colors can be supplied.

Whitse Pointer Knobs, widely popular in military use, are readily suited to countless communications and industrial applications. They are supplied in attractive black phenolic with satin finish.

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Whitse Custem Meided Perts for electro-mechanical use include general purpose, mica filled and high impact phenolics, ureas, melamines, alkyds, glass reinforced alkyds and nylons.

Get full facts on Whitso terminals and other electronic components. Ask for our new catalog.

9326 Byron Street, Schiller Park, Illineis (Chicago Subwb) CIRCLE 262 ON READER-SERVICE CARD Lateral Action Connectors Allows Compact Equipment Design



Oblong connectors with 15 butttype contacts represent a new concept of lateral action mating in which interconnecting equipment is fastened via a sliding action. Lateral action concept allows for more compact equipment design and increased reliability through more secure electrical and mechanical contact. Connectors are rated at approximately 500 v at 10 amps per contact. Mated pair measure $3-1/2 \times 1-1/3 \times 1-1/3$ in.

Amphenol Electronics Corp., Dept. ED, Chicago 50, Ill.

CIRCLE 263 ON READER-SERVICE CARD

Portable Electroplater

For Electrical Components

A portable, completely automatic electroplating unit, designed specifically for electrical and other precision components, requires only approximately 18 x 38 in. of floor space, in the 10, 20 and 30 gallon capacities.

The Jet Plater consists of a Sel-Rex Selenium Rectifier with automatic timer; stainless steel tank (which may serve as the anode) fitted with a water jacket for temperature control; a movable work rack which accommodates a portable plating barrel; a centralized control panel equipped with ammeter and powerstat control; a filter; and drip-proof pump with motor. Larger than standard capacity units can be made easily, to individual order. Jet Platers of 200 gallon capacities and over have already been installed. Agitation is accomplished through a pump and a perforated stainless steel tube at the bottom of the plating tank. The resultant constant motion of the solution assures even deposits, and high quality plating.

Sel-Rex Corp., Dept. ED, 155 Manchester Place, Newark 4, N.J.

CIRCLE 264 ON READER-SERVICE CARD

A new tool for the researcher as well as manufacturers of transistors and semiconductors of all types...the standard KINNEY Crystal Growing Furnace.

RESCRIBED

Advances in High Vacuum equipment and technology are significant in many industries . . . but none more than in Electronics. And, KINNEY High Vacuum Pumps, Complete Systems and Component Parts, play a particularly important role in these advances . . . important to you from the standpoint of: Product Improvement, Increased Production and Sound Economy.

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The KINNEY Mechanical Booster Pump delivers ultimate pressures to less than 0.1 micron.



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Today, the KINNEY line represents the broadest selection of High Vacuum Pumps in the world. In performance, KINNEY Pumps deliver ultimate pressures to 0.10 micron. Thus, with KINNEY you can provide a Prescription Answer to Your Vacuum Problem.

What is true of Pumps is also true of new developments in complete High Vacuum Systems for research, pilot plant or full production.



CIRCLE 265 ON READER-SERVICE CARD FOR MORE INFORMATION

For VOLTAGE CONTROL in Aircraft, Missiles, Land Vehicles, and Other Equipment

Hoffman

10 WATT SILICON DIFFUSED JUNCTION zener power **VOLTAGE REGULATORS**

HZPR Series

- * Exmemely low dynamic resistance in zener region provides stable DC source regardless of severe line voltage changes.
- * Broad choice of low voltage values makes them especially suitable for transistorized circuitry.

* Excellent long-time stability.

Characteristics: Available with tolerances of 10% and 5% at zener voltages between 10 volts and 100 volts; maximum dissipation 10 watts for 25°C case temperature; typical dynamic resistance — 1 ohm for unit with 20 zener volts at 500mA.

Please write for our Technical Information Bulletin which gives limits of Zener Impedance for all voltage ranges as well as information on temperature coefficient of voltage.

ofman Semiconductor Division

silicon junction diodes - zener reference elements - medium and high power rectifiers - silicon solar cells

Semiconductor

HOFFMAN ELECTRONICS CORPORATION 930 Pitner Avenue, Evanston, Illinois

MANUFACTURERS OF

CIRCLE 266 ON READER-SERVICE CARD FOR MORE INFORMATION

New Products

Ultrasonic Solid Delay Stable-Miniature



Utilizing ultrasonic propagation in fused quartz, the unit gives stable delays from 0.5 to 10 µsec. A single input pulse results in multiple output pulses accurately calibrated in microseconds or yards. Cases housing these devices are hermetically sealed and shock and vibration proof. Maximum length is 1-1/2 in. and diameter is 3/8 in. Mounting is through a BNC type flange.

Microsonics, Inc., Dept. ED, Hingham Industrial Center, Hingham, Mass.

CIRCLE 267 ON READER-SERVICE CARD

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Pre-TR Tube For High Power Application



The BL-612, an L-band pre-TR tube designed with ceramic windows for use in high power applications. operates at 6 megawatts (peak) and 12 kw average. The bandpass is from 1250 to 1350 mc. Two gaskets are supplied with the BL-612 to allow mounting in a standard 10-hole I band mounting seat. The tube weighs approximately 5-1/2 lb and is 8-11/16 in. long, 5-7/16 in. wide and 36 in. (max) in height.

Bomac Labs., Dept. ED, Beardy, Mass.

CIRCLE 268 ON READER-SERVICE CARD



Production Time Recorder Measures Production Time Only



This production time recorder easures a machine's production time ly, in hundredths of hours. Conplear is connected by a cable to a cording unit. By converting vibraons into signals which actuate the cording units, only actual producon time is recorded. Non-production ne is erased automatically. The ene system is mounted in a carrying se $22 \ge 10 \ge 7$ in. and weighs 21 lb. 20 ft long cable with provision for tension to 120 ft is provided.

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Moses Electronics Co., Dept. ED, Decust St., P.O. Box 58, Hartrd, Conn.

CIRCLE 269 ON READER-SERVICE CARD

Single-Scale Megohmmeter **Speeds Production Testing**



The Model 510 megohimmeter measles six decades of resistance on a gle six-in. mirror scale and has 5 ibe 10 times faster response than confor tational ohmmeters. Typical uses rapid checking of insulation re-12 stance of motor windings, capaciom 5, transformers, cables and many uppliances; and measurements of int- mface and volume resistivity in and compounds. Having 5, 50 ap- 10 500 v test potentials, it provides 16 de measuring of all test samples and in. Seeking of voltage coefficients.

keithley Instruments. Inc., Dept. rly, 0, 12415 Euclid Ave., Cleveland 6,

CIRCLE 270 ON READER-SERVICE CARD

LECTRONIC DESIGN • October 15, 1957 57

DK-102 PRECISI



For top precision performance in the oscillator field it's elin oscillators that can speed your results, save dollars! Ideal for pre-flight missile system checkouts, power source for all "bridge type" transducers, precision 400 cycle gyro testing, special power sources, time correlations. etc. - wherever you need "tuning fork" Frequency Stability, Absolute Voltage values, extremely low Output Impedance, Ultra-low Distortion and High Power Capacity!

The elin Precision Power Oscillator gives you all this through an exclusive High-Q LC tuned circuit and special voltage-sensitive bridge combined in a circuit employing a large amount of negative feedback. Standard model -2 watts power output (6 watt model, DK-106) at fixed audio frequencies between 250 to 15,000 cps. Special models available in higher power capacities and at other frequencies or to customer specifications. Write for literature TODAY!

±0.5% maximum, under usual

=0.02% maximum, per = 10 volts

±0.05% maximum, zero to full load.

lab ambient conditions.

variation in line voltage.

0.1% maximum, under usual

variation in line voltage.

 \pm 0.02% maximum, per \pm 10 volts

=0.2% maximum, zero to full load

ambient conditions.

FREQUENCY STABILITY

AMPLITUDE STABILITY

FREQUENCY 250 CPS. to 15,000 CPS.

POWER

2 Watts (DK-102, DK-102R). **SPECIFICATIONS:** 6 Watts (DK-106, DK-106R)

VOLTAGE

10, 30 & 100 volts RMS. All with floating, center tapped output.

Model DK-102R

DISTORTION 0.1% maximum harmonic content 0.05% maximum AC hum 0.01% maximum noise

PRICE: from \$295.00 ELIN LEADS A "DOUBLE LIFE" of quick-change versatility providing fast modification from a DK-102 (cabinet model) to a DK-102R for rack mounting! All models are smartly styled, compact (5¾ "H x 9"D x 167/8"W) and built to give reliable, trouble-free service. 115V AC plug-in power is made to either lugs or AN adapter at rear of chassis!

elin / ELECTRONICS INTERNATIONAL CO. 145 West Magnolia Boulevard, Burbank, California

Special Products Division of International Electronic Research Corporation, Burbank, California CIRCLE 271 ON READER-SERVICE CARD FOR MORE INFORMATION



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Day in, day out . . . in aircraft, refinery vessels, fire protection systems, furnaces, molding presses . . . under extremes of heat and cold, moisture, chemicals and abrasion, Revere thermocouple wires stand up because they're tailor-made for each application.

Solid or stranded chromel-alumel, iron-constantan and copper-constantan conductors available in various gauge sizes. Wrapped, carded or extruded insulations include polyethylene, vinyl, nylon, Revcothene*, Teflon†, fiber glass, asbestos and pure silica glass fiber. Outer braids treated with flame and abrasion resistant saturants. Metallic braids for severe service. L & N, SAMA or NBS calibration. Wires constructed to Military Specifications MIL-W-5845, MIL-W-5846 and MIL-W-5908.

Whether your application requires extreme flexibility, chemical inertness or resistance to temperature, flame, abrasion, moisture, acids or solvents, a standard or special Revere thermocouple wire will meet your specific need. *Revere trade name

tE. I. DuPont trademark

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Send for Engineering Bulletin No. 1701 describing Revere Thermocouple Wires and Extension Leads.

REVERE CORPORATION OF AMERICA Wallingford, Connecticut A SUBSIDIARY OF NEPTUNE METER COMPANY



CIRCLE 272 ON READER-SERVICE CARD FOR MORE INFORMATION

Production Products

Convection Oven Low Temperature Gradient



These ovens are designed for accurate heating, tempering, normalizing and drawing of both ferrous and non-ferrous metals, drying of ceramics, mold drying, chemical processing, curing of rubber, heat processing of plastics, paint baking and other uses. The Turbo-Convection feature yields close heating chamber gradients of plus-minus 3 F. This low gradient is made possible through a combination of full muffle directed forced convection and recirculation.

The various voltages in ac, dc and also the various phases are available as well as extra power for heavy loads and fast heat-up. Stands and extra heavy shelves are also available as well as various temperature controllers and timers. An exhaust adaptor is also available for venting exhaust to standard stovepipe. There are six standard models, ranging from 225 to 1000 F, and in heating chamber size from 4.75 to 27 cu. ft.

L and L Mfg. Co., Dept. ED, 136 Eighth St., Upland, Delaware County, Pa.

CIRCLE 273 ON READER-SERVICE CARD FOR MORE INFORMATION

Pneumatic Base Filling Machine

For Lining Tubes

This pneumatic base filling machine for lining the bases of tubes, incandescent lamps and similar products with basing cement, produces up to 2,000 pieces per hr. Machine No. 1416, a typical model,





This saga of the intrepid investigator veers off on a taut and timely theme – the engineering enigma of that inexplicable time lag in getting new servosystem designs into prototype form. Scene of the crime, written in a tempo of gore and gusto. is cued by the title – MURDER IN THE MODEL SHOP.

There's a switch in the pitch of this turbulent tale, ... no one seems to care who done it! The question is. what can be done about it. And this crime has its solution too, but agreement with the publisher precludes revealing the denouement here.

A possible clue to the answer is suggested by the sleuth's bringing in his trusty SERVOBOARD®, that lifesaving instrumentality for assembling models or prototypes of systems in jig time. The SERVOBOARD is armed with a rigid aluminum base plate perforated with tapped holes. and a comprehensive range of gear sets, dial assemblies, hangers. clamps, and other hardware for summary execution of any and all servo designs.

And if there's any question whether the varmint is a true mechanism or a machination, the SERVOSCOPE beats out any lie detector ever concocted – gets the facts, ma'am, on gain, and phase lead or lag, digs the figures for plotting Nyquist diagrams, sings out with the square wave for transient functions.

With the latest edition now coming off the press, MURDER IN THE MODEL SHOP contains fifty pulsepacked pages – printed on genuine pulp. You've never had such in adventure in lurid lingo, even at many times the price which is evactly nothing . . to engineering luid design people.



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ELECTRONIC DESIGN • October 15, 1957



is equipped with quick-change adaptors to handle all types of bases. Completely air operated controls with an automatic timing device insure precision and uniformity in all models. The base-filling machine is easily maintained and cleaned.

Kahle Engineering Co., Dept. ED, 1307 Seventh St., North Bergen, N.J.

CIRCLE 276 ON READER-SERVICE CARD FOR MORE INFORMATION

Helium Leak Detector Has Fast Response

Short description of our unique "custom tailored" seamless tubing service.

SIZES: O.D. from .010" (finer than human hair), to .625". Wall thickness down to .001". Tolerances are commercial or precision -down to .0003", if required. Every order is "made to order" -to exact specifications and with fine finish.

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METALS: Almost any analysisbrass, copper, beryllium copper, phosphor bronze, aluminum, duraluminum, low carbon and stainless steels. Monel, nickel, Inconel, Nickel silver, precious metals and many other alloys. Specified temper is maintained uniformly, throughout.

DELIVERY: Three to four weeks, normal schedule. On occasions we have produced customers' emergency requirements, such as on projects involving a time penalty clause, in three or four *days*—making round the clock deliveries to local air terminals. A phone call starts us working for you.

TUBING, plus: Uniform Tubes' "know-how", gained through 20 years of experience, and their specialized facilities are not limited to the production of tubing, alone. A complete fabrication service for tubular components, in large or small production quantities, is offered—permitting you to cut sub-contracting costs, concentrate responsibility, save scrap losses, reduce paper work and get better delivery of finished components.

Write for literature or send us your drawings or specifications for quotations.



INC. 1200 Level Rd., Collegeville 2, Pa. HUxley 9-7276



Chicago 11, Illinois, DElaware 7-7644 Pasadena, Calif., RYan 1-9534 St. Paul 4, Minn., MIdway **5-4637** Wellesley, Mass., WEllesley 5-1874 Buffalo 25, N.Y., SPring 8481

CIRCLE 275 ON READER-SERVICE CARD



A newly-improved electronic leak detector can detect one part of helium in two million parts of air. The re-designed mass spectrometer leak detector features extreme sensitivity, fast reponse, and high resolution. The new M-2 leak detector finds and locates leaks in vacuum or pressure systems, readily detects a leak rate of 1×10^{-10} standard cubic centimeters of air per second.

The device has a response as low as two seconds and a high resolution which helps eliminate the possibility of response to elements other than the tracer gas (hydrogen or helium) introduced into a system for leak detection. The use of plug-in components in the electronic circuitry has simplified maintenance and operation. The mass spectrometer tube can be removed and replaced without shutting down the vacuum system.

General Electric Co., Dept. ED, Schenectady 5, N.Y.

CIRCLE 277 ON READER-SERVICE CARD FOR MORE INFORMATION



It's just part of the Victoreen story

HIGH STABILITY RESISTORS



High stability, exceptional accuracy and performance that easily exceeds the normal electrical specifications of M1L 10509C-even in high ambients to 300°C where more than normal life expectancy is required. That's the story, in brief, of Victoreen deposited carbon resistors.

Hi-Meg resistors have a carbon-coated glass rod element, the ends of which are banded with silver for best electrical contact.

> For the full story on Victoreen deposited carbon or Hi-Meg resistors, write for your free copy of Form 3025A.

Hi-Mcg resistors are vacuumsealed in a glass envelope treated with special silicone varnish to kccp envelope moisture-free.

For the ultimate in accuracy. stability and long-time performance, specify Victoreen precision resistors.

ATTENDING WESCON? Be sure to see Victoreen's engineers. They'll be waiting for you at Booth 407.

The ictoreen Instrument Company Components Division 5806 Hough Avenue, Cleveland 3, Ohio CIRCLE 279 ON READER-SERVICE CARD FOR MORE INFORMATION

Production Products

High Speed Press Electromagnetic Unit

Designed for punching, jolting, drawing, bending, riveting, cutting, or stamping, this electro magnetic high speed press weighs 140 lbs. Stroke adjustment permits a choice of single stroke operation or of multiple stroke operation over a range of 10 to 200 strokes per minute. Force of impact can be adjusted from 600 lbs to 3-1/2 tons.

The power unit is an electro-magnet. A movable iron core traveling within the magnet acts as a ram.



This type of construction eliminates the use of moving parts subject to mechanical wear and fatigue stresses. The compact size of the press makes it equally adaptable to production line operation, shop utility operation or the repair bench. McCauley Industrial Corp., Dept. ED, 1840

Howell Ave., Dayton 7, Ohio.

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MINIATURE THERMAL RELAYS

with 99.99% Plus Reliability SERVICE-FITTED SERVICE-TESTED SERVICE-APPROVED

Our complete invironmental testing laboratory amples and certifies taily production.



New NORMALLY CLOSED RELAYS NOW AVAIL-IBLE. They both meet or exceed requirements for suided missiles and complex electronic gear. They are hermetically sealed by bonding metal

waders to high thermal, shock resistant glass Musings. They open or close a circuit positively in 0.1

Roond or other delay times. They can also be safely used as a "squib" or

ming mechanism.

Typical Characteristics

Temperature: Vibration: Shock:

957

Brochure containing complete char-Meteristics and specifications available non request.

NETWORKS ELECTRONIC CORPORATION

4806 OXNARD ST., VAN NUYS, CALIF. Il designs for highest reliability in glass inture Relays and Resistors for all purposes

CIRCLE 282 ON READER-SERVICE CARD

Production Products

High Vacuum Pump Uses Titanium Layer

The Evapor-ion pump is a new electronic method for producing high vacuum without the use of organic pump fluids, and creates a "dry" vacuum in the pressure range from 10⁻⁴ to 10⁻⁸ mm Hg. It has high pumping speeds (1900 liters per second for nitrogen; 3000 liters per second for hydrogen), low ultimate pressure, and does not require mechanical pump forepressure for continuous opera-



tion. By eliminating organic vapors, refrigerated traps and baffles are not required to produce low ultimate pressures and full advantage can be taken of the maximum pumping speed.

Titanium wire is fed onto a post heated by electron bombardment from the filament. The titanium evaporates and, upon striking the cooled pump wall, condenses as a thin layer. Gas molecules wander into the pump from the vacuum chamber, move aimlessly about, and eventually strike the titanium layer. Molecules of the active gases, comprising over 99 per cent of the air, combine chemically with the titanium as stable compounds. As each layer of titanium becomes chemically saturated, a fresh layer of metal is then deposited.

Consolidated Electrodynamics Corp., Dept. ED, Rochester, N.Y.

CIRCLE 283 ON READER-SERVICE CARD FOR MORE INFORMATION



This diagram illustrates an optimum configuration of a precise integrating servo system. The essential components are shown below.







KEARFOTT COMPONENTS INCLUDE:

Gyros, Servo Motors, Synchros, Servo and Magnetic Amplifiers, Tachometer Generators, Hermetic Rotary Seals, Indicators and other Electrical and Mechanical Components

KEARFOTT SYSTEMS INCLUDE: Directional Gyro Compass Systems, Three Gyro Stable Platform Systems and Inertial Navigational Systems.

SERVO MOTOR GENERATOR

t

This size 15 unit represents the latest in design for precise integrating tachometers. Temperature stabilized to within 1° C; linearity, 0-3600 R.P.M., .03% of 3600 R.P.M., 0-4800 R.P.M., .05% of 3600 R.P.M.

MECHANICAL FILTER

This size 11 filter, used in conjunction with amplifiers shown, provides an integral-plus-proportional circuit. Eliminates quadrature and noise in the error signal and the need for high gain, critical amplifiers.

TRANSISTORIZED AMPLIFIERS

This T3103 amplifier provides a 40 v., 6 w. output. Meets the requirements of MIL-E-5400. Dimensions $15/8^{\circ}$ x $15/8^{\circ}$ x $17/8^{\circ}$ high, weight 4.7 oz.

The above units are available as components for your specific applications or as packaged sub-assemblies.



KEARFOTT COMPANY, INC., LITTLE FALLS, N. J.

Sales and Engineering Offices: 1378 Main Avenue, Clifton, N. J. Midwest Office: 23 W. Calendar Ave., La Grange, Ill. South Central Office: 6211 Denton Drive, Dallas, Texas West Coast Office: 253 N. Vinedo Avenue, Pasadena, Calif.

CIRCLE 284 ON READER-SERVICE CARD FOR MORE INFORMATION

Giannini R O T O S T E P P E R

Pulse-to-shaft Position Converter

Powerful, rapid, absolutely controllable shaft rotation in precise 2° increments... for DC pulse-to-analog shaft positioning in computers, sequence switching, algebraic counting, remote shaft positioning.

Pulsed DC from hand operated switches, choppers, or any similar manual or automatic pulsing devices controls the Giannini Rotostepper in precise 2° angles of rotation.... unlimited in either direction, at the rate of one step per pulse.

Optional control mechanisms available on the versatile Rotostepper provide homing to a fixed reference angle, automatic continuous stepping with a steady DC voltage, and/or potentiometric divided voltage functional to shaft position.

SPECIFICATIONS

TORQUE: Up to 14 oz-in SPEED: Up to 60 steps per second ROTATION: Unlimited CW or CCW in 2° increments LOCK: Spring detent locks shaft in a position accurate to ±6' INPUT: 28 volts DC, 10 milliseconds minimum duration per step



PRECISION INSTRUMENTS & CONTROLS

For further information write for Rotostepper Bulletin 8915 G. M. GIANNINI & CO., INC., 918 E. GREEN ST., PASADENA, CALIF. CIRCLE 287 ON READER-SERVICE CARD FOR MORE INFORMATION

New Materials

Brazing Alloy

For Complex Joints

Braze-Clad type N is supplied as a predetermined thickness of silver brazing alloy on one or both sides of a pure nickel base. The new material is particularly useful for high temperature applications, such as stainless steel honeycombs, tubes, and other structures. The alloy is used either as a brazing shim where close control of the flow of brazing alloy is mandatory in order that joints be perfect and free of voids; or where the entire surface is stamped and formed from the Braze-Clad metal, so that the entire surface of the metal will be completely covered with silver brazing alloy. In this way, the brazing alloy will be automatically preplaced so that blind joints of large area can be easily accomplished.

Because the prebonded brazing alloy is anchored to the nickel base, and does not relax its grip during the heating cycle, no matter how shaped, an even distribution of the brazing alloy throughout the joint area results, with intimate contact at every point with metals to be joined. Dependence on capillary creep is eliminated. There are no voids or oxide islands formed.

American Silver Co., Inc., Dept. ED, 36-07 Prince St., Flushing 54, N.Y.

CIRCLE 288 ON READER-SERVICE CARD FOR MORE INFORMATION

Flexible Magnetic Shielding Foil **Can be Cut or Wrapped**

The same metal alloys used in Netic and Co-Netic magnetic shielding have been newly developed into lightweight flexible foils which shield both low and high frequencies at low intensities. The foils have high tensile strength and are difficult to tear, yet are cut as easily as paper with ordinary scissors to any required size or shape. The material bends easily and remains indefinitely in the desired bent shape. It wraps tightly like tape and does not spring back into original form because annealing leaves it dead soft. Attenuation results attained by a single layer of Co-Netic AA are: 10:1 for low level 60 cps, 14:1 for 1000 cps, 20:1 for 10 meg, 1000:1 for 250 meg. Netic S3-6 gives 8:1, 10:1, 80:1, and 1200:1 attenuation for the same frequencies.

Perfection Mica Co., Dept. ED, Magnetic Shield Div., 1322 N. Elston Ave., Chicago 22, Ill.

CIRCLE 289 ON READER-SERVICE CARD FOR MORE INFORMATION

RAIGHT PREFORMED OR OAXITUBE

1.000 FROM .010" TO TO YOUR SPECIFICATIONS

Whatever you need in tubing to any size, shape or alloy . . . Precision can supply it with precision accuracy, extra quality and at no extra cost. Oxygen free copper and copper alloy tubing, nickel and nickel alloys, aluminum alloys, stainless steel-tub-ing for all electronic applications, Formed to exact specifications, single or double flared ends, complete with Standard A N Fittings. Precision Coaxitube-A semi-rigid coaxiel pair of conductors, sub-min-polyethylene or teflon dielectris. Excellent mechanical properties, effi-cient shielding, low noise level for communication networks and missiles guidance systems - protected from false signals. Let Precision's engineers help you improve your product and reduce manufacturing costs with preformed

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Let Precision's engineers help you improve your product and reduce manufacturing costs with preformed tubing, assemblies and Caaxitube. Write for folder and full details Precision Tube Company, Inc., Dept 4, North Wales, Pa.



ELECTRONIC DESIGN • October 15, 195 LECT



that protects your company's name...

here is no substitute for quality whether you re interested in the components, the workmship or the end product you manufacture.

a: of the basic components of almost every sustry is fasteners. Successful operations at cash in on every opportunity for faster membly utilizing maximum worker output with immum loss of materials—find that quality ateners such as Southern Screws form a demable foundation for profitable production.

Whough Southern has earned for itself an mable reputation for fast service, and its tack of over One Billion fasteners—Quality is benchmark of Southern products . . . Instant quality that has become synonymous with U. S. A.-made fasteners produced U. S. A. workers.

yours is a quality product, protect your mpany's name with Southern fasteners. when makes every screw it sells.

an on company letterhead for samples, Stock an and Regional Stock Guide, Box 1360-ED, Statesville, N. C.



Hing Screws • Stove Bolts • Roll Thread Bolts • Dowel Screws • Hanger Bolts Wood & Type U Drive Screws

Warehouses: NEW YORK · CHICAGO DALLAS · LOS ANGELES CIRCLE 291 ON READER-SERVICE CARD

Transparent Plastic High Abrasion Resistance



This clear plastic, CR-39, is designed for instrument glazing, particularly where internal or edge lighting is used to illuminate precision scale markings. Having thirty times the resistance to abrasion of methacrylate and unaffected by any known solvent, the plastic will also withstand constant temperatures up to 200 F. It can be sawed, drilled, bored and machined without difficulty, and has superior weathering characteristics as it does not crack, craze or discolor on exposure to sunlight and the elements. It has a persistent memory for its original shape, high impact strength, and is not brittle at low temperatures.

The Homalite Corp., Dept. ED, 15 Brookside Dr., Wilmington 4, Del.

CIRCLE 292 ON READER-SERVICE CARD FOR MORE INFORMATION

Plastic Finishing Compound Eliminates Static Problem

This scratch-free buffing compound for cutting and coloring all types of plastics contains a special anti-static ingredient that dissipates static electricity from the finished part. The compound, called PC-52, was specifically formulated for such thermoplastic materials as acetate, styrene and the acrylics, since these softer plastics present a greater static problem. However, it has also provided good buffing results on thermosetting phenolics in initial field installations.

The composition includes: a soft abrasive that provides scratch-free cutting and coloring action in one operation; a built-in lubricant to minimize roll-over or burning problems, particularly when finishing softer plastics; and an anti-static agent.

The anti-static properties imparted to a part by PG-52 will be retained through an extensive series of subsequent handling operations. The compound provides a clear unclouded finish. PC-52 is available in all standard bar sizes for both manual and automatic application.

Hanson-Van Winkle-Munning Co., Dept. ED, Grand Rapids, Mich.

CIRCLE 293 ON READER-SERVICE CARD FOR MORE INFORMATION

$\frac{\text{the new science of}}{\Lambda \circ \text{cable-tronics}}$

fulfillment of the missile task (aircraft too) relies on cable

For a missile to realize its inherent reliability factor every system component must "be in tune" The burden of sensitive and complex electronic functions multiplies the problems. The inadequacy of conventional electric cabling, using standard jacketing concepts,

is now recognized. Hence there has arisen the demand for "cabletronics"—the new systems design concept of *true electronic cable* structures to meet specific requirements.

D.R., "cable-tronic" pioneers, are equipped to custom fabricate complete systems from cable spinning through connectors... molded breakouts...metal work...fasteners...testing and assembly to your specifications or research and design systems to meet your requirements.

Write for complete facilities brochure. Rep inquiries invited.

CABLE DIVISION OF

Incorporated,

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2950 NO. ONTARIO ST., BURBANK, CALIFORNIA Cable-Tronics • Electronics • Heavy Duty Engines • Industrial Products CIRCLE 294 ON READER-SERVICE CARD FOR MORE INFORMATION

ouglas

NONE CALL FOR ALL

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PLUGS AND CONNECTORS

Standard, miniature and panel plugs and receptacles for all military and commercial applications.

No need to wait for deliveries of AN Connectors, UG Coaxial Connectors and RG Coaxial Cables. PROGRESS carries the largest inventory in the industry and all orders are shipped on the same day received. Call PROGRESS ... your one stop source for Cannon Electric, Diamond Division of Cannon, Amphenol Electronics, Industrial Products Co., Kings Electronics, Dage Electric and Federal Telephone & Radio products. Write for comprehensive free catalog.





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CIRCLE 295 ON READER-SERVICE CARD FOR MORE INFORMATION

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BROADWAY, NEW YORK, N. Y.

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New Materials

Glass Epoxy Laminate Flame Retardant

Combining flame retardant properties with high strength, this insulating laminate can be used at temperatures up to 300 F. Above this temperature it can be used intermittently. It is available in plain form for power applications and metal clad form for printed circuitry. Applications for this new grade of laminate include: switchgear components such as circuit breaker arms, flash-guards and insulating barriers; panels, terminal boards and other related power equipment, and radio and television relays, printed circuit panels and other electronic components requiring self-extinguishing characteristics.

Continental-Diamond Fibre Corp., Dept. ED, Newark, Del.

CIRCLE 296 ON READER-SERVICE CARD FOR MORE INFORMATION

Teflon Spaghetti Tubing Flexible Thin Wall Design



Called Microthin, this tubing is extremely flexible and thin, but retains all the strength and properties of the standard heavy wall type. Requiring less material to manufacture, the tubing is price-competitive with vinyl tubing, yet is claimed to be superior in every respect. Having Teflon properties, a temperature range of -450 to +550 F and ease of handling, it is highly advantageous in the assembly of compact electrical and electronic components requiring sharp tubing bends in restricted corners. Heat resistance allows high-speed soldering techniques. Produced in the standard color coding range, the tubing is available in wall thicknesses from 0.005 to 0.01 in., AWG sizes No. 30 through No. 10.

W. S. Shamban & Co., Dept. ED, 11617 W. Jefferson Blvd., Culver City, Calif.

CIRCLE 297 ON READER-SERVICE CARD FOR MORE INFORMATION

NEWEST OF 5 MICRO-MICROAMMETER

412 Log Model indicates from 10⁻¹³ to 10⁻¹ ampere on a single six-decade scale

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STABILITY, economy, and fast response and all combined in this versatile logarithmic instrument. Typical uses of the new Keithley 412 include reactor control, radiation monitoring, materials testing, and measurement of other widely varying microcurrents from sources of one volt or more.



KEITHLEY MODEL 412 LOG MICRO-MICROAMMETER

FEATURES include a single range of six decades from 10^{-13} to 10^{-7} ampere, accuracy of 0.2 decade, zero drift within 0.5 decade in eight hours, and response time of less than 2 seconds to 90% of currents larger than 10^{-1} ampere with 5000 mmf across the input.

IT'S SIMPLE to set up and use. The sole operating control is the on-off switch. It has only three calibration potentiometers, and reads out on a six-inch illuminated meter

CONNECTORS furnished include a 216-vo tap for polarizing ion chambers and a single-ended 6-volt output that drives both 50-millivolt and 5-milliampere recorders. The instrument is furnished for bench or rack mounting.

NEW CATALOG B contains detailed data on the 412 and all other Keithley Instrument A request on your company letterhead will bring your copy promptly.



ELECTRONIC DESIGN • October 15, 195


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Two of the series of interchangeable lenses for distant objects available for Servotherm Industrial Pyrometers.

Our Servotherm Industrial Pyrometer Systems have taken on a new look. The amplifier and power units have been combined into one convenient, compact cabinet to give the system greater mobility. We've also included a selection of interchangeable accessory lenses as well as aperture plates to meet the growing diversity of applications throughout industry.

These changes have been made to enable our standard Servotherm Industrial Pyrometer System to provide better automatic temperature measurement and control of industrial processes where direct contact is not possible. Servotherm Systems detect and control temperature remotely. with a response time of just .250 milliseconds. They are critically accurate – temperature is measured within $\pm 1\%$ and variations as small as 1.0 F are detected and controlled.

Today, our Servotherm Industrial Pyrometer Systems are solving many critical processing problems for the following industries:

- Ceramic & Glass Products
- Primary Metal Industries
- Fabricated Metal Products
- Textile Mill Products
- Paper & Allied Industries
- Chemical & Plastics
- Rubber Products

Our Applications Engineering Department is ready to help you with any remote temperature measurement and control problem you may have

Chief Engineer, Infrared Div. SERVO CORPORATION OF AMERICA M-20 Jeriche Turnpike, New Hyde Park, L. J., N.Y. The migineering specifica-



IRCLE 299 ON READER-SERVICE CARD

Thin Metal Parts Made Without Dies

An economical method for producing thin metal parts without dies or presses is one of the services being offered by this company. The process, known as Photo-Etching, requires an inked drawing of the desired part. This drawing is photographed onto sheets of sensitized metal and is etched free of the un-wanted surrounding metal.

Shapes too intricate for stamping are easily made to tolerances of ± 0.002 in. No burr is left by the process. Modifications in design can be made by reworking the original inked drawing and rephotographing. The time required is short and the expense nominal.

Randolph Co., Dept. ED, 1018 Rosine, Houston, Tex.

CIRCLE 300 ON READER-SERVICE CARD FOR MORE INFORMATION

Copper-Clad Teflon For Printed Circuits

For printed circuit and cable strip applications. this copper-clad material assures under duress a uniform dielectric constant which is a significant advantage over Teflon-impregnated glass cloth. No delamination of insulating material is possible. Other properties in this material are a low dielectric constant (2.05), dissipation factor (0.002 max at 1 mc under condition D/48/50), and water absorption (0.02 per cent per MIL-E-5272-A). In addition, this material has a bond strength of greater than 7 lb per in. peel back and is unaffected by 500 F solder.

United States Gasket Co., Fluorocarbon Products Div., Dept. ED, Camden 1, N.J.

CIRCLE 301 ON READER-SERVICE CARD FOR MORE INFORMATION

Silicone Rubber Compound

150 C Wire Insulation

Offering a good combination of electrical and physical properties plus low water absorption, SE-975 wire insulation may be used in long service at 150 C and for many applications at 200 C.

Physical properties after a cure of one hour at 300 F include 1150 psi tensile strength, 425 per cent elongation, and 125 pi tear strength. SE-975 is furnished as a white compound and may be tinted to obtain a wide range of colors. Processing characteristics of SE-975 have been reported as especially suited for thin wall extrusions by wire fabricators working with the compound.

General Electric Co., Dept. ED, Silicone Prod. Dept., Waterford, N.Y.

CIRCLE 302 ON READER-SERVICE CARD FOR MORE INFORMATION

NEW PHAOSTRON **EXPANDED SCALE AC Voltmeter**

Available now from distributors in 90V to 130V Range, **AC Rectifier Type** in all custom styles and sizes.

> 31/2" or 41/2" rectangular meter

> > 90

20

NOW !... all the time-tested proven Phaostron features PLUS UP TO TEN TIMES **GREATER READABILITY** for greatly increased accuracy!

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VOLTS

A.C. ana Care

100

21/2" or 31/2 square meter







All meters available with illuminated dial on special order

Phaostron has squeezed down that under 90V portion of the scale, where you don't need it, and expanded the section where you need it most-between 90 and 130V. Precisely calibrated 1 volt scale increments provide greater reading accuracy. Wide frequency rangelinearity-true rms reading and Phaostron craftsman construction.

Phaostron Custom Panel Meters, with expanded scale, 90V to 130V AC rms, are available in nine types at your Parts Distributor. For special require-ments for AC or DC expanded scale meters, write to Product Development Dept. for practical recommendations.



PHAOSTRON INSTRUMENT & ELECTRONIC CO., 151 PASADENA AVE., SOUTH PASADENA, CALIF. CIRCLE 303 ON READER-SERVICE CARD FOR MORE INFORMATION

ONE OF THESE A PACIFIC Accelerometers CAN PROVIDE RELIABLE ACCELERATION MEASUREMENT FOR YOUR OWN NEEDS!

Four basic Pacific Accelerometer types – already designed and developed – can be used to meet practically any acceleration measurement requirement! Send for complete data sheets!



New Materials

Magnet Wire Insulation Dacron Provides Improved Qualities

The addition of dacron to glass results in an insulation which greatly improves the flexibility, adherence, and abrasion resistance of square and rectangular magnet wire. Both the glass and the dacron-glass are available with either standard varnish (Class B-130 C) or Silicone varnish (Class H-180 C). The glass or the dacron-glass insulation can be applied to square magnet wire in sizes 1/0through 14, to rectangular magnet wire in sizes 106000 through 6500 CMA, and to round magnet wire in sizes 1/0 through 10.

Belden Mfg. Co., Dept. ED, 4647 W. Van Buren, Chicago 80, Ill.

CIRCLE 305 ON READER-SERVICE CARD FOR MORE INFORMATION

Low Exotherm Packaging Compound Molds in Less than 10 Min

Developed to package electronic or mechanical components, EP-300 Series encapsulating compounds enable the user to mold assemblies in less than 10 min at room temperature. Exotherm reaction can be controlled to lower than 100 C and shrinkage during the curing cycle is considerably less than 0.5 per cent. When cured, EP-300 Series compounds will withstand -35 to +85 C and have good electrical properties.

Electronic Plastics Corp., Dept. ED, 675 Barbey St., Brooklyn 7, N.Y.

CIRCLE 306 ON READER-SERVICE CARD FOR MORE INFORMATION

High-purity Alumina For Microwave Applications

A high-purity, aluminum oxide ceramic is being offered for use in radomes, wave guide components, vacuum tube envelopes and other applications where high resistance to radiation is required. The alumina has notable dielectric properties in the microwave region. At 50 kmc its loss factor is 0.000093; X-band and Ku-band loss factors vary from 0.0017 at room temperature to 0.00017 at 1000 F. In particular, its dielectric constant of 9.38 ± 1 per cent remains stable over the entire temperature range up to 1000 F. A high mechanical strength and dimensional stability at high temperatures together with chemical and erosion resistance recommend the use of this material in microwave insulators and windows. The material can be fabricated in a wide range of shapes to close tolerances.

Kearfott Co., Inc., Dept. ED, 1378 Main Ave., Clifton. N.I.

CIRCLE 307 ON READER-SERVICE CARD FOR MORE INFORMATION

Protect Your Printed Circuits against corrosion **BEFORE SOLDERING** DURING SOLDERING

AFTER SOLDERING



The liquid soldering flux with protective coating characteristics ...

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plus:

- Smooth, fast action
- High insulation resistance
- Light, tack-free, varnishlike protective film after soldering

Whatever your printed circuit production, dip . . . spot . . . or area soldering you get full three-way protection against corrosion with Lonco Fluxcote 21-XR.





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• with tolerances to ±0.0005" • for wide range of computing and motion applications

Whatever your computing or motion application, Ford Instrument can make the cam to meet your exacting needs...3-D Cams, grooved flat cams, external flat cams, grooved cylindri-cal cams. The Company's unique cam-production facility - and many years of experience – guarantee un-matched performance in this field.



Anodic Insulation For Aluminum Wire and Strip

A new process for anodizing aluminum makes possible an effective insulation with a minimum ac breakdown of 450 v across two wires twisted together to provide turn to turn resistance. The anodized wire is very flexible, and can be bent to a radius three times its own diameter without crazing or fracturing the film.

The coating is essentially electro-chemical oxides formed over the aluminum. The aluminum oxide formed has a melting point of about 3650 F which is higher than any organic insulation, while the base aluminum metal melts at 1220 F. The use of aluminum in place of copper reduces weight by 50 per cent and eliminates bulky organic insulation. Film thickness is about 0.00015 in., and being heat resistant, obviates the necessity for cooling units needed in many transformers. Because of its flexibility, all kinds of coils can be wound.

Permaluster Inc., Dept. ED, 2012 Burbank Blvd., Burbank, Calif.

CIRCLE 310 ON READER-SERVICE CARD FOR MORE INFORMATION

Gold Plating Solution Dipping Provides 24-Carat Surface

Called Atomex, this process requires no current or special equipment-objects to be coated are immersed in a bath and plating takes place within a few minutes. Other than ornamental applications include printed circuits, metallized plastics, and electrical connectors. The coating obtained is denser than that from electroplating, so that the same appearance can be achieved with 35 per cent less gold. Since there is no electrical shielding effect, there are no low- or high-density areas--all parts of the object, including the inside of tubing, receive a uniform deposit. The gold interlocks with the base metal, providing a much firmer bond.

Copper-clad printed circuits which have been plated by the process retain their solderability for 12 to 18 months when protected with a few millionths of gold. In some applications, the gold coat itself can be used as a solder between such metals as tungsten and nickel.

The process has been tested successfully on copper and copper-base alloys, cadmium, zinc, nickel, iron, Woods metal, nickel-silver, steel, die-cast alloys, soft solder, pewter, Alumel, cobalt, and bismuth alloys. Coatings up to 10 millionths thick can be applied to most metals.

Baker & Co., Inc., Dept. ED, 113 Astor St., Newark 2, N.J.

CIRCLE 311 ON READER-SERVICE CARD FOR MORE INFORMATION

LECTRONIC DESIGN • October 15, 1957



TIC, originator of trimmer pots, combines advanced design techniques and craftsmanship in its miniature and subminiature precision trimmer potentiometers. Pot size ranges from 1/4 inch to 1/6 inch ... power ranges up to 4 watts.

TIC pots provide the ultimate in:

- Long Term Reliability by use of precious metal contacts, low temperature coefficient of resistance
- Sealing Design Techniques provide protection against moisture and salt spray
- Rugged Construction for resistance to shock and vibration
- Flexibility of Design Applications, a variety of shapes for optimum space use
- High Resolution

TYPE	TURNS	RESIST. RANGE	TEMP. RANGE
RFT*	25 metallic film	50 — 25K ohms	-55° to +125°C
RWT	1 wire wound	50 — 15K ohms	—55° to +95℃
RV 1/2	1 wire wound	50 — 100K olims	-55° to +145°C
RV 7/8	1 wire wound	100 — 100K ohms	-55° to +145°C
*Opt	imum spacing -	— as many as 7 in a	rea of 1 sq. in.
All d	esigned for the	most stringent airci	aft and rocket

All units are available from stock in production quantities.

Complete information on request.

These advanced design features provide for wide applications:

- Threshold voltage adjustment
- Fixed gain adjustment
- Parameter compensation
- Critical magnetic and electric bias
- Establishing circuit values
- Padding
- Balancing adjustments
- Adjusting scale factors

LETECHNOLOGY INSTRUMENT CORP.

555 Main Street, Acton, Mass. COlonial 3-7711 CIRCLE 312 ON READER-SERVICE CARD FOR MORE INFORMATION



G-E GLOW LAMPS OBEY THE IMPULSE ...TO SERVE AS INDICATORS

Every live circuit should have an indicator—and with radio-type resistors, G-E Glow Lamps become simple indicators that give long, uninterrupted service. Only glow lamps offer small size, low wattage, long life, wide voltage tolerance, and rugged construction—for as little as 3½é each! They don't fail suddenly, so there's almost no chance of false indications. All these features help make General Electric Glow Lamps the ideal choice for hundreds of applications as indicators in the electrical and electronics industries.



If you'd like more information on the amazing G-E Glow Lamps, send today for your free copy of the folder, "G-E Glow Lamps for Pilot and Indicator Use". Write: General Electric Co., Miniature Lamp Dept. ED-107 Nela Park, Cleveland 12, Ohio.

A Single G-E Glow Lamp May Serve As A: RELAXATION OSCILLATOR • LEAKAGE INDICATOR SWITCH • VOLTAGE REGULATOR • VOLTAGE INDICATOR

Progress Is Our Most Important Product

GENERAL (S) ELECTRIC

Services for Designers

Bonding and Potting Service

A bonding and potting service, directed toward gyroscope and other precision instrument manufacturers, has been added to the rubber molding service of Bacon Industries, Inc., Watertown, Mass. The materials used are carefully selected to meet the stringent requirements of the manufacturer. Potting can be done using standard vacuum potting techniques or latest vacuum-pressure techniques.

High Reliability Etched Circuits

Etched circuits meeting high reliability and precision requirements are available from the Industrial Division of the Bureau of Engraving, Inc., Minneapolis, Minn.

Complete etched circuit services include drafting, photoetching, tool design, fabrication, flushing, silk screening, post forming, custom laminating, through-hole plating, electroplating of solder,



nickel, rhodium, gold, silver, and completed subassemblies. This work has computer, missile, aircraft and marine applications.

Typical of precision production by the Bureau is the tiny nickel and rhodium plated board of epoxy glass for a micro timing switch. This board is etched to a minimum path width of 0.0035 in. Minimum distance between paths is 0.0025 in.



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Equipment designers who demand more than "shelf item" specifications, rely on CIC for dependable delivery of ultra-precise potentiometers.

The result of CIC research, carbon film potentiometers are setting new standards of accuracy, life at higher speeds and performance reliability.

CIC has assisted many firms in a wide variety of industrial instrumentation, military fire control and flight guidance equipment.

Why not discuss your specific requirements with us?

ELECTRONIC DESIGN . October 15, 1257 ELEC

Using **Thermistors**

Edited by **FENWAL ELECTRONICS**

Her's more news on thermistors - the w, h ghly temperature-sensitive, semi-ndue ors that are being used in more d more applications in all types of instrv

Let' look at just three ways thermis-are now being used . . . Time Delay, mote Control and Switching.

A thermistor placed with a variable retor in series with a battery and a relay Fig. 1) makes an excellent time delay The high resistance of the thermi limits the current flow when the switch closed. The delay time may be ineased or decreased by increasing or de-ming the series resistance.

By selecting a thermistor with the same estant as the tube filament it will be series with, you can keep the current nstant during the initial warm-up and event an initial current surge.

Bead thermistors are available with atthe heaters and mounted in a vacuum bl. (Fig. 2) The thermistors' resistance reduced when power is applied to the ater. When placed in the input of a acuum tube amplifier these thermistors ake smooth, noiseless remote gain con-nis, because there are no moving parts controls in the grid circuit.



When several low voltage light bulbs connected in series with a suitable ermistor connected in parallel with each hit, (Fig. 3) very little current will pass brough the thermistors. Thermistors are t appreciably heated by the small volt-e drop across the bulb. If one bulb rns out, the other bulbs remain lighted the thermistor continues to carry the d of the extinguished bulb. When the b is replaced it takes the current from thermistor. The thermistor then cools and returns to its idle condition of high sistance and low current.

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3-D Plastic Reproduction

Three dimensional reproduction of parts and models in polyester and epoxy plastics without expensive molds or tools is made available by a new casting technique. Working directly from a model or sample (or making a sample from drawings or sketches), parts can be reproduced with the exact finish of the sample in various solid materials including wood, metal, plastic and plaster.



The parts can be furnished by DuVal Industries, Camel Hollow Road, Huntington, New York, in any color, clear or with any compatible filler, and in many cases with undercuts and skew surfaces not possible by normal molding processes.

The embedment of electrical coils and electronic assemblies with provision for plastic case with intricate external detail, nameplates or embossing, offers a service to the manufacturer of commercial or military equipment for simultaneously weatherproofing and stylizing his products.

Ultrasonic Equipment Rental

Ultrasonic systems and equipment are now available to industry on a rental basis. The equipment is available from Gulton Industries, Inc., Metuchen, N.J. There will be no exploitation of the company's patent position as the purchaser has the option of renting or buying the equipment outright.

The three-phased program includes the outright purchase of equipment with standard RETMA guarantees, the purchase of equipment along with a Gulton Industries service and maintenance contract, and monthly rental of equipment. Simultaneous with the rental plant, authorized service centers will be established in major United States districts.

An example of rental equipment is the Glennite industrial small parts cleaner, console model. Outright purchase of the cleaner would cost \$3000. On the rental plan, the console model will be available for \$250 monthly including maintenance, parts repair, lifetime guarantee and a service contract.



BEST HANDLE YET FOR INDUSTRIAL CONTAINERS, CARRYING CASES OR ELECTRONIC EQUIPMENT!

Meets Military Specifications C-4150A and T-945A

There's nothing fragile about this handle! It's strong, rugged, rattle proof, rust and corrosion resistant. Made of tough stainless steel and heavy-gauge anodized aluminum, it will lift 200 lbs. with a big safety factor in reserve.

This Bendix handle has proven its superiority on military and industrial carrying cases, shipping containers and on electronic equipment. The special grip sleeve will not crack, chip, become sticky or tacky in temperatures from -65° to $+160^{\circ}$ F. Our patented design eliminates pinching, holds grip firmly against surface when not in use. Attaches easily with nuts and bolts, welding, etc.

Write today for complete specifications and quantity discounts. Bendix-Friez, 1404 Taylor Ave., Baltimore 4, Maryland.

Friez Instrument Division



CIRCLE 316 ON READER-SERVICE CARD FOR MORE INFORMATION



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progress is often practical

One of the marks of a scientist is the desire to publish the news of research or discovery.

But what about the progress in dealing with, or in applying, these discoveries?

This practical, day-to-day, down-to-earth task of communicating ideas, applications, methods, product improvements, techniques, etc. is of prime importance to the industry and its growth.

There is no better way to communicate your ideas than through *Electronic Design*. Your audience, now numbering more than 25,000, is a select group who will recognize the value of what you have to say.



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hock Tester

The brochure now available points out that this mamic instrument provides for accurate simulaon of shock experience by equipment in actual e. The tester is capable of producing thrusts up 12000 lbs instantaneously and exactly with presion waveform control. Widely varying acceleating and decelerating forces can be applied for entrolled time periods. It is essentially a piston a cylinder, subjected to differential pressures on to two faces. Built of modular components, it is vailable in a variety of forms to meet any applicatom. Consolidated Electrodynamics Corp., Rocheser Div., 1775 Mt. Read Blvd., Rochester 3, N.Y.

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actional Horsepower Motors

Design advantages of GE fractional horsepower notors are described in Bulletin 6424 now released. The 16-page full-color bulletin shows components integrated insulation system of general purpose national horsepower motors used in the equipment innufacturing field on such applications as power nols, heating and ventilating equipment, compresnots, fans, water pumps, and machine tools. The ublication includes a cutaway drawing of Form G notor and describes production facilities, qualityintrol tests, application-engineering assistance, and small motor service station plan available for eneral purpose fractional horsepower motors. Gennal Electric Co., Schenectady 5, N.Y.

emperature Monitoring Systems

Temperature monitoring systems are described in Milletin No. 72 just released. It gives in detail (1) wrious standard sub-assemblies, (2) the arrangement of these sub-assemblies to form one comletely integrated temperature monitoring system or capacities up to several hundred points. Indiidual components are illustrated in the bulletin by motos and cut-aways while a diagram shows how mey are adapted to meet individual needs. In addiin, this comprehensive bulletin provides complete momation on operational details, specifications, applications, optional equipment, temperature mages for thermocouples and resistance bulbs, and the various types of signalling devices used. Thermo Lectric Co., Inc., Saddle Brook, N.J. **MODEL 372 SLIDING COAXIAL TERMINATIONS** This equipment, available only from Narda, provides the most convenient means for evaluating the residual VSWR of coaxial slotted lines. VSWR of the element is 1.05 or less; covers range from 2000 to 12,400 mc.

N Connector, male or female \$110 C Connector, male or female \$116



HIGH DIRECTIVITY COUPLERS

The 40 db High Power Coupler is another exclusive Narda product. Similar to standard types, except that coupling irises are in the narrow wall, it may be used at full rated power of the waveguide size. Nominal coupling value is 40 db; directivity 40 db. Directivity for 3, 6, 10 and 20 db couplers is also 40 db. Standard cover flanges on primary line; low VSWR termination and standard cover flange on secondary. All bands covering frequencies from 2600 to 18,000 mc.



STANDARD REFLECTIONS

Narda offers five values of reflections for each of six different waveguide sizes the most complete choice we know of! Provides calibrated reflections or VSWR's for use in standardizing reflectometers or calibrating slotted line impedance meters.

	SPE	CIFICATI	DNS		
Reflection Coefficient	0.00	0.05	0.10	0.15	0.20
Accuracy	0.002	0.0025	0.0035	0.0045	0.007
VSWR Equivalent	1.00	1.105	1.222	1.353	1.50

these exclusive features offered by narda?

Microwave engineers -

Where can you use



Waveguide and Coaxial IMPEDANCE METERS

Exclusively in Narda Waveguide and Coaxial Impedance Meters, the carriage mounting and drive mechanism are integral with the precisely machined transmission line casting. This insures permanent accuracy and freedom from slope errors—no more tedious adjustment or possibility of misalignment.

Other features include angle-mounted scale and vernier for optimum visibility; readily removable supporting pedestal; and smooth carriage travel action. Waveguide models, accurate for VSWR's of 1.01, are available for complete coverage from 2600 to 18,000 mc; N or C Connector coaxial models, from 1500 to 12,400 mc.

Price

\$425

350

325

270

250

270

WAVEGUIDE IMPEDANCE METERS

224

223

222

221

220

219

Frequency

(kmc)

2.6 - 3.95

3.95- 5.85

5.3 - 8.2

7.05-10.0

8.2 -12.4

-18.0

12.4

Narda Residual Model VSWR

1.01

COAXIAL IMPEDANCE METERS

Frequency (kmc)	Connectors (One Male, One Female)	Narda Model	Price	
1.5 to 12.4	Series N	231	\$360	
1.5 to 12.4	Series C	232	390	

Models for 2.60 to 18.	U kmc, from \$125 to \$500		
Complete Cossiel and Wa	veguide Instrumentation (or Missowawas and UNE including	MAIL COUPON TODAY FOR
DIRECTIONAL COUPLERS TERMINATIONS FREQUENCY METERS HORNS	TUNERS ECHO BOXES SLOTTED LINES BENDS	ATTENUATORS STANDARD REFLECTIONS BOLOMETERS THERMISTORS	FREE CATALOG AND NAME OF NEAREST REPRESENTATIVE The Narda Microwave Corporation 160 Herricks Road Mineola, N. Y.
MU	W the	narda	Dept. ED-1
micr	owave cor	poration	ADDRESS
160 HERRICKS RO	DAD, MINEOLA,	N. Y. • PIONEER 6-4650	CITYZONESTATE
	CIRCLE 320	ON READER-SERVICE CARD FOR MC	DRE INFORMATION



New Literature

Laboratory Power Supplies

A brochure illustrating and describing three power supplies in the laboratory instrument line has been released.

The units discussed in the four page brochure Types 9001, 9102 and 9202 provide up to eight standard voltage outputs both positive and negative from +100 v dc to -400 v dc and cover a range of current capacities from 2 ma to 6 amp. Regulation on each of the supplies is maintained at better than ± 5 per cent for all output voltages, and ripple voltage is kept to a minimum of less than 0.5 per cent rms. Burroughs Corp., Electronic Instruments Div., 1209 Vine St., Philadelphia 7, Pa.

Automatic Wave Analysis

How automatic wave analyzers can speed reduction of analog data and increase statistical reliability is the subject matter for Bulletin 9001. The booklet explains the operation of automatic wave analyzers with typical examples. It shows how analog data reduction eliminates manual fairing, measuring, sampling, or analog-digital conversions. The bulletin concludes with a rundown of the general specifications of two analyzers that automatically perform all reductions from the original recorded data to a permanent printed plot of amplitude vs frequency or power vs frequency. Minneapolis-Honeywell Regulator Co., Davies Labs. Div., 10721 Hanna St., Beltsville, Md.

Seal-Release

A material, known as Sonite Seal-Release, is described in Technical Bulletin No. 19 recently released. This release agent can be rubbed to an imperceptible film for easy parting of epoxy resin castings from plaster molds, or from metal, wood, or epoxy masters. The technical bulletin includes prices of various quantities of the material.

It describes methods of applying Seal-Release, by rubbing, brushing or spraying. Use with materials such as plaster or gypsum for making of case molds, and plaster or formed styrene sheets for making vacuum molds is covered. Smooth-On Mfg. Co., 572 Communipaw Ave., Jersey City 4, N.J.

Noise Control

An 8-page illustrated brochure entitled "Noise Control" has been released. It illustrates with charts and photographs the applications of the pneumatic mufflers for the elimination of exhaust noises of air



461



operated equipment. The charts illustrate the performance data of the mufflers in frequency and attenuation levels in decibels, loudness and attenuation levels in sones, air flow CFM, noise levels and attenuation levels at various airline pressures.

Three inserts accompany the brochure. One shows muffler construction by model and its dimensions and configurations, the second an air graph, and the third a price list. Allied Witan Co., 12500 Bellaire Rd., Cleveland, Ohio.

Fiberglass Reinforced Plastics

First complete catalog and price list of materials for fiberglass reinforced plastics is now available. Included in the 14-page catalog are complete ranges of fiberglass fabrics and fibers, polyester and epoxy resins and catalysts, and other necessary supplies. The catalog lists fiberglass cloths, tapes, chopped strand mats, surface and overlay mats, rovings, chopped strands and milled fibers.

Available sizes, grades and prices are shown under each material, along with thumbnail descriptions of properties and recommended applications. Two pages of property tables of polyester resins and fiberglass cloths are included. Cadillac Plastic & Chemical Co., 15111 Second Ave., Detroit 3, Mich.

Blower

Model L Multistage Blower described in catalog sheets 40302-1, 2 is now available. The blower as indicated in the catalog sheets delivers 25 to 300 cfm at static pressure of 10 to 55 in. water column (2 psi) on suction or pressure, and incorporates 3 to 9 cascaded pressure stages.

There are no wearing parts. The blower is directly coupled to a % to 2 horsepower motor which is an integral part of the unit. Since the shaft speed is only 3400 rpm the noise level is low. The illustrated sheets show the entire assembly runs on 2 ball bearings. Dimensions, electrical characteristics and performance curves, are also fully given in the catalog. Rotron Mfg. Co., Woodstock, N.Y.

Hex Head Cap Screws

332

330

331

The four pages of a recently-released bulletin describe self-locking and self-sealing hexagon head cap screws. Supplying features, specifications, and recommended practices of installation, this bulletin also explains how cap screws are made self-locking and vibration proof by a patented nylon pellet inserted in the threaded portion of the screws. A table shows the diameter and location of pellets for hex head cap screws available from stock in sizes 1/4 through 1 in. diameters, fine and coarse threads. Photographs and diagrams aid in the discussion. The Cleveland Cap Screw Co., Box 202, Cleveland 28, Ohio.



by Acme Delectric



series tube, stabilizer or transistor types and unregulated power supplies for either 60 cycle or 400 cycle service.

The specifications you submit will be thoroughly studied, suggested improvements (if any) submitted and quotation made on the highest quality units that can be produced, anywhere.







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are the result of seventeen years of research, design and service in industry and communications. The experience of **KOILED KORDS, INC.** is your assurance of a high quality product built to give long uninterrupted service.



CIRCLE 334 ON READER-SERVICE CARD FOR MORE INFORMATION

New Literature

The Proper Twist

Thread-gaging booklet, now available, explains how it makes a big difference whether you twist the screw into the gage or the gage into the screw. You can force oversize screws through a ring gage if you turn the larger-diameter gage onto the screw or even if you turn the screw into the gage with a large handle key or wrench. Too much torque or twist is developed—better to hold the screw between two fingers and turn firmly into the gage.

The booklet points out that failure to observe these and other basic gaging techniques is causing industry to accept misfit fasteners with resulting troubles in the assembled product or on production line. Standard Pressed Steel Co., Box 202, Jenkintown, Pa.

Servosystems Lab. Manual

Designed to aid industries and schools in furthering engineering education, the 32-page "Servosystems Laboratory Manual" furnishes the framework for an introductory laboratory course in servomechanisms, feedback control systems, and other related fields. Seven integrated, class-tested experiments are included, each of them building upon what the student has learned in previous experiments.

Intended for use in conjunction with standard texts in the field, the manual stresses practical applications of principles and minimizes theoretical material. Containing numerous diagrams and photographs, it is available at \$2.00. Servo Corp. of America, 2020 Jericho Turnpike, New Hyde Park, N.Y.

Lubricants

337

one-piece, all-metal

construction

section

torques

resilient locking

controlled locking

full share of load

lock and stop nut in one

every thread carries its

336

335

"Breaking Lubrication Barriers"—a 16-page brochure in four colors covers the history and development of molybdenum disulfide lubricants.

A textbook on the technical aspects of molybdenum disulfide as an extreme pressure lubricant, the bulletin covers the physical and chemical properties of the compound as well as providing charts which prove its superior lubricity.



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not have to be seated to lock. They lock anywhere on a bolt as soon as the locking threads are fully engaged. And FLEXLOCS are stocked by authorized industrial distributors in a full inge of sizes from #0 to 2". Write for: Bulletin 866. STANDARD P1 SED STEEL Co., Jenkintown 1. 1.4

STANDARD PRESSED STIL :0

FLEXLOC LOCKNUT DIVISION



CIRCLE 339 ON READER-SERVICE CARD FOR MORE INFORMATION

Fe tured in the book are (a) a catalog-type selecon t ble; (b) four full pages of photographs showg a variety of uses; and (c) a section on bonded id Im lubricating coatings. The Alpha Molykote orp 65 Harvard Ave., Stamford, Conn.

ong Life Capacitors

340

341

342

Long life capacitors get attention in Catalog 1165. welve pages of text point out their advantages and haracteristics, suggest applications, and list some tandard types with capacities, working voltages and dimensions. Mountings to match are catalogued no. The booklet covers round bakelite cased capacitors and twist-lock capacitors for de opration, and midget polarized and nonpolanized capacitors for dc and low-voltage ac operation. A number of graphs show shelf characeristics, time constants, and voltage and temperaure effects on current leakage and insulation reistance. Photographs and dimensional drawings upplement descriptions. Industrial Condenser Corp., 3243-65 N. California Ave., Chicago 18, Ill.

Technical Journal

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The first issue of a quarterly technical journal nay be had for the asking. Entitled "Berkeley Engimeering," the publication is edited by Robert Schweitzer. Its goal will be to contribute to the general interchange of ideas and information essential to the growth of the electronic industries. Drawing from staff technical knowledge, each issue will contain a feature article and announcements of new moducts, applications literature, and service notes. The first issue offers an article by Mark Harris, Servomultiplier Performance." Beckman Instrunents, Berkeley Div., 2200 Wright Ave., Richmond Calif.

Automatic Control Equipment

Components, devices and systems comprising an ntire range of automatic control equipment are lescribed in a recent booklet. Details are furnished In standard control switching units, process control units, subminiature and standard size light beam projectors, and photoelectric detectors. Sensor units neluding temperature thermistor, proximity detecors and special transducers for pressure, acceleration displacement and temperature are also discussed. A special data section covers the Neuron high-speed electromechanical digital counter. Autron Engineering, Inc., 1254 W. 6th St., Los An les 17, Calif.

New Bendix SM-E Connector (smaller, lighter than AN-E but equally dependable)



Here is the newest in the ever growing family of Bendix* environment resistant connectors. The new SM-E Series (Short "E") will provide the same performance as the standard AN-E connectors, but is shorter, lighter and more easily serviced. Not only does this connector conform to the vibration resistant requirements of the "E" connector in the MIL-C-5015C government specification, but it also provides effective moisture barriers both at the solder well ends and mating surfaces using the full range of wire sizes. Of particular interest to production and maintenance people is the back nut design, which provides a acking action on the grommet during disassembly, thereby lifting it free of the solder wells. This feature when combined with the new Bendix "slippery rubber" grommets makes easy work of wire threading and grommet travel over the wire bundles.

Available in all standard AN shell sizes and tooled for most of the popular AN configurations. Write for complete descriptive folder.

*TRADEMARH

SIDNEY, NEW YORK Export Sales and Service: Bendix International Division, 205 East 42nd St., New York 17, N.Y.

SCINTILLA DIVISION of

FACTORY BRANCH OFFICES: 117 E. Providencia Ave., Burbank, Calif. • Paterson Building, 18038 Mack Ave., Detroit 24, Mich. • 545 Cedar Lane, Teaneck, N. J. • 5906 North Port Washington Rd., Milwaukee 17, Wisc. Hulman Building, 120 W. Second St., Dayton 2, Ohio • 2608 Inwood Road, Dallas 19, Texas • 8425 First Ave., South. Seattle 8, Washington • 1701 "K" Street, N.W., Washington 6, D. C. CIRCLE 343 ON READER-SERVICE CARD FOR MORE INFORMATION



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SM-E, 3.613 INCHES

AN-E. 5.715 INCHES

• and

HARRISBURG, PENNA.

Comparison based on size 40 mated assemblies. Space savings for smaller sizes are proportional.



EVERYTHING UNDER CONTROL with

GUARDIAN STEPPERS

7he PROGRAMMER

• reliable • rugged • long-life

• Guardian offers this new, compact, rugged, long-life, highly reliable Programming Stepper which meets and exceeds MIL-S 25259 (Proposed). Approved and used for control of guided missile and in-flight equipment, it is available now for a wide variety of control engineering projects including automated production systems, machine tools and industrial products. Use it singly, or in combination with Guardian relay matrixes, control banks and in complete control assemblies as the "heart" of your unit. Open or sealed, it operates under extreme temperatures, high altitude and severe vibration or shock. Carries 8-12-18 or 24 points sealed or unsealed; up to 16 wafers and unlimited switching arrangements.

MORE POWER is efficiently distributed by the unique design of the ratchet mechanism.

LESS SPACE required to make your product more compact, more efficient, more saleable.

Thousands of Variations in Guardian's Complete Stepper Line



urute for details on Guardian's Programmer and for Stepper Bulletin P-84



New Literature

Thinplate Adhesives

A detailed description of the characteristics and recommended uses of Thinplate adhesive backings are the subjects of a four-page fact folder called "Thinplate Adhesives Fact Folder" just released.

In chart form, this fact folder gives adhesive recommendations for the application of Thinplates to surfaces of various textures, materials and finishings. It shows how nearly every nameplate and trim mounting problem can be solved without the use of screws or rivets.

Thinplates are used for decorative trim. identification and information purposes by manufacturers of electronics equipment, and many other industrial and consumer products. Park Nameplate Co., Inc., 34-10 Linden Pl., Flushing 54, N.Y.

Conversion Tables

Scientists, engineers, designers, production men. exporters, and students, are frequently required to convert from the U.S. system of units to the Metric system or vice versa. To do this is not difficult, however, it is a tedious manipulation. More often than not, the appropriate conversion factors are not on hand. These conversion tables are a practical, simple aid for every person faced with this problem. To convert units of length, weight, and volume from one system into the other no calculation is required, the appropriate answer is obtained by reading it directly from the proper table. The use of this booklet will save time, aggravation, and it will eliminate errors. Copies of these tables can be obtained by sending \$1.00 to M. Stand, 527 Lexington Ave., New York 17, N.Y.

Acceleration Test Equipment

Four g-accelerator or centrifuge models used to subject aircraft and guided missile components to simulated operational g-loadings are presented in an illustrated catalog. Special design and operational features are provided along with detailed specifications and engineering data for each model. The range of the types described varies from 0.02 to 1000 g with payload capacity up to 500 lb. Various types of speed-indicating equipment are listed, including special tachometers, strobe systems, a Microflex timer and Veeder-Root counter, a magnetic pickoff and electronic counters. Optional equipment such as integral air systems, optical systems, special slip-ring configurations and a closed-circuit television system are also listed. Genisco, Inc., 2233 Federal Ave., Los Angeles 64, Calif.

346

348



Gurley, manufacturer of the *standard* binary code disc for the electronics industries, is now able to supply four versions for usin either photo-electric, magnetic or contact types of pickups.

Containing concentric zones of information in the gray treflected) code, the Gurley discs contain alternate clear and opaqui sectors. Thin annular rings separating adjacent zones are opaqui Varying patterns record up to 8192 bits of information (65.5) on special designs!). PRECIS

FIXE

Four coatings are available: Type T — photoengraver's glu with colloidal (black) silver, essentially grainless; "Type R win etched metal coating, for reflectivity and transmission contrast Type M" with chemically deposited ferrous alloy possessing bot magnetic and optical transmission contrast; and "Type C" met bonded on glass for electrical contact use as well as in contrast a optical transmission. WRITE FOR BULLETIN 7000.

W. & L. E. GURLEY • 525 Fulton Street, Troy, N.

GURLEY since 1845 CIRCLE 349 ON READER-SERVICE CARD FOR MORE INFORMATION





CIRCLE 351 ON READER-SERVICE CARD FOR MORE INFORMATION



NEW **DEVELOPMENT PROTECTS ELECTRONIC EQUIPMENT**

General Electric Company has perfected miniature, ermetically sealed breakdown gaps that protect costly ondensers, transformers, tubes, and other components from over-voltage conditions. These units are ideal for applications where, due to weight and size restrictions, ormal operation is at maximum ratings.

The gaps are completely unaffected by altitude, humidity, temperature or foreign particles because they are hermetically sealed. Stainless stee' electrodes are supplied or normal applications-tungsten electrodes for heavier aty, Choice of voltage ratings up to 6000v. available. For further information, write ACCESSORY EQUIP-MENT DEPARTMENT, General Electric Company, Bridg port 2, Connecticut.

Progress Is Our Most Important Product URCI 352 ON READER-SERVICE CARD FOR MORE INFORMATION

957 EECTRONIC DESIGN • October 15, 1957

Insulating Materials

353

Booklet B-7206 supplies eight pages of information on insulating materials. With illustrations, it outlines types, characteristics, and applications for class A shellac- and varnish-coated papers, varnished fabrics, slot cell insulation and organic varnished glass. The organic varnished glass is also described for class B insulation. Class H insulations covered are silicone varnished glass, silicone rubbercoated glass cloth, and semicured silicone-treated glass cloth. Insulating varnishes, enamels, primers, finishes and compounds are discussed by type, characteristics and applications. Westinghouse Electric Corp., P.O. Box 2099, Pittsburgh 30, Pa.

Technical Wire Bulletin

354

Fine resistance wire, bright and enameled is described in 12 page Technical Bulletin No.. 157 now available. It gives complete data on the electrical and physical properties of their principal resistance alloys, Karma, Nichrome, Nichrome V, and Advance. Karma enamel-coated resistance wire is now in commercial production in diameters as small as 0.00045 in., with resistance of 3951 ohms per foot at 20 C.

Complete with charts and tables, the bulletin shows the user how to determine exactly which alloy will prove economical and effective for his specific purpose. Driver Harris Co., Harrison, N.J.

Stainless Steel Data

355

356

The 16-page bulletin-No. 22 includes a good deal of information on stainless steels that has not previously been readily available. Characteristics of the three major types of stainless steels are outlined, together with their advantages in various kinds of applications. In a compact reference table, characteristics of these stainless steels at elevated temperatures are detailed as to strength and toughness, scale resistance, grain growth and structural changes, and corrosion resistance. A section is devoted to special metal finishes and treatments available. The Allen Mfg. Co., Hartford 2, Conn.

Testing Aircraft Electric Systems

Aircraft electric systems laboratory to help speed development and qualification of complete electric systems is described in 4-page Bulletin 3339 now available. The bulletin illustrates how the lab assists its customers in determination of component compatibility, development and evaluation of new systems, qualification testing and reporting on complete systems, and co-ordination and assistance in developing components related to electric systems with customer personnel. General Electric Co., Schenectady 5, N.Y.



Tung-Sol makes an extensive line of relays in the general operating range typified by the No. 609. Simplicity of construction provides utmost reliability under extreme service conditions.

Snap-action principle of operating permits almost instantaneous response to current conditions. Cycling is extremely uniform. Compact and lightweight, Tung-Sol Relays are ideal for instrument, equipment and missile applications.



CIRCLE 357 ON READER-SERVICE CARD FOR MORE INFORMATION



ALTITUDE



New Literature

Press-Fitted Terminals

Almost everything known and applied in Teflon "press-fit" terminals is found in the "Press-Fit" manual now available. Hundreds of different types and sizes of standoffs and feed-thrus are listed in quickreference tables showing dimensions and characteristics at a glance. Also test-point jacks, companion plugs, breakaway connections, taper-pin-receptacle terminals and other items. Sealectro Corp., 610 Fayette Ave., Mamaroneck, N.Y.

Small Electronic Instruments 361

Small-size self-balancing electronic potentiometers and bridges are described in bulletin just released. The four-page, twocolor bulletin, P1271, indicates the instruments are available in three basic circuit types: ac bridge, dc potentiometer, and differential transformer balance types. Bristol Co., Waterbury 20, Conn.

New Catalog

360

A complete listing of electronic par and equipment for all phases of the elec tronic industry, is described in catalog no released. Detailed information on ham high fidelity, industrial, public address an service products is shown in this catalog Freck Radio & Supply Co., Inc., 38-40 Bill more Ave., Asheville, N.C.

Tantalum Wire Capacitors

Bulletin 148B describes two miniatur Series TW tantalum wire electrolytic el pacitors claimed to be the smallest unit of their type. The release also reviews expanded line of units, gives the maximum capacities and voltages for each of the si case sizes, and lists the stock values in mediately available. Technical information and data concerning Mylar-sleeve insulate capacitors is added. Ohmite Mfg. Co., 363 W. Howard St., Skokie, Ill.

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TRUE DIFFUSED JUNCTION SILICON DIODES HEAVY-DUTY POWER RECTIFICATION FOR

HERMOSEN . TYPE NO.	MAX. FWD. D.C. CURRENT*	PEAK INVERSE VOLTS	LEAKAGE MA.	0
P2505	25 AMPS	50	< 5	L.
P2510	25 AMPS	100	< 5	2505
P2520	25 AMPS	200	< 5	
P2540	25 AMPS	400	< 5	ACTUAL SIZE
	*6" x 6" heat	sink		

THERMOSEN offers for the first time the superior uniformity and reliability of true diffused junction silicon power diodes. These small, rugged, efficient devices are the best answer yet to your heavy-duty power rectification problems. Conservatively rated, hermetically sealed (guaranteed to 175°C), with an ambient temperature range of -65° C to $+150^{\circ}$ C, these diodes are reliable long-life components for new or replacement designs.

Thermosen has the experienced staff and complete facilities to develop and manufacture special electronic or semi-conductor diodes to your most exacting specifications.

Rooths A1, A2, A3, Atlanta IRE Conference, Nov. 11-13.

THERMOSEN, INC. 375 FAIRFIELD AVE. • STAMFORD, CONN.

CIRCLE 364 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957

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N w crystal filter technical information p now available. "Reduction of Interference in the Hf Range through Use of Bandpass Crystal Filter" is the title of a recent Ron Air Development Center Technical Memorandum. Of particular interest is the improvement in sensitivity from 100 μ v to 7 μ v by the insertion of a Crystal Filter between the antenna and first rf amplifier. Hycon Eastern, Inc., 75 Cambridge Parkway, Cambridge 42. Mass.

365 Torque-Tension Data

366

365

The first of its kind, an 8-page technical guide is now available with torque-tension data on the tightening torque required to produce a desired screw tension for all standard sizes of the company's socket head cap screws. Screw design considerations are emphasized, and torque-tension terms are explained in detail. Diagram and graphillustrated, the guide covers physical characteristics, specifications, dimensions, and thread lengths of standard stocked sizes. Strong, Carlisle and Hammond, Mac-it Screw Div., 1392 W. Third St., Cleveland 13, Ohio.

Copper-Clad Laminates

Several design suggestions for printed circuits with copper-clad laminates, covering the areas of circuit design, provisions for solder fillets, insertion of eyelets and lugs, and assembly of components, are featured in Catalog No. 20. This folder includes a table listing properties of copperclad laminates after etching, such as water absorption, power factors, dielectric constants, and loss factors. Suggestions for punching copper-clad laminates are given, and punching temperature ranges recommended. The Richardson Co., 2777 Lake St., Melrose Park, Ill.

Storage Batteries

368

Characteristics, construction, and discharge curves of sintered plate nickel cadmium batteries are shown in outline form in Bulletin 501A. The two illustrated pages include a brief summary of background and applications of pocket plate and sintered plate nickel cadmium batteries. Nickel Cadmium Battery Corp., Easthampton, Mass.







SOLVES RELAY ENVIRONMENTAL PROBLEMS

Unique Balanced-Armature Relays meet all requirements of the most exacting operating environments — shock, acceleration, vibration and high temperatures.

In the Leach Balanced Armature Relay, shock and vibration forces cannot move the relay armature. This eliminates faulty operation of contacts during extreme vibration and acceleration.

These Leach Relays meet or exceed requirements of MIL-R-5757, MIL-R-6106, MIL-E-5272. Typical ratings include: vibration, 20 G's to 500 cps (higher ratings available); shock and acceleration, more than 50 G's; temperature, -50° to $\pm 125^{\circ}$ C; life, 50,000 continuous operations minimum at rated load; available 28 vac, 115 vac, 400 cps operation. At right is Leach 9226, 1.49x1.49x 1.68 inches.



Leach has gained a unique reputation for creating reliable relays, *custom-tailored* to solve specific circuitry problems. Write for your copy of the Leach Balanced Armature Relay Catalog.





5915 Avalon Blvd., Los Angeles 3, California District Offices and Representatives in Principal Cities of U.S. and Canada

CIRCLE 371 ON READER-SERVICE CARD FOR MORE INFORMATION

New Literature

Printed Circuitry

"Superior Printed Circuitry" was prepared for electronics manufacturers who are interested in complete contol of quality, delivery schedules and unit cost of their printed circuits. It gives the research and development engineers a fast, proven method with which to carry out work identical to that which will later be done on a production basis. Edward M. Power Co., Inc., Bessemer Blvd., Pittsburgh 22, Pa.

Frequency Mesaurements

Data File 111, describing many ways frequency meters can be used, is now available. The 17-page booklet covers such items as measurement of low to uhf frequencies, rotational velocity, flow, pressure, temperature and strain. It has many graphs and charts. Beckman/Berkelev, 2200 Wrights Ave., Richmond 3, Calif.

Optical Toolings

372

373

The basic principles of optical tooling are described in 56 page manual now available. Photographs and drawings illustrate the major instruments and accessories used in optical tooling. Drawings show the optical principles used in applying the equipment, Keuffel & Esser Co., Hoboken, N.J.

Magnetic Tape

The effects of heat, humidity, and tension on magnetic tape are discussed in "Sound Talk," Bulletin No. 35 which is now available. The bulletin is illustrated with three graphs showing stress characteristics of the different types of magnetic tape. It also points out where magnetic tape is used under abnormal or extreme conditions. Minnesota Mining & Manufacturing Co., 900 Bush St., St. Paul 6, Minn.



BIRTCHER TYPE 2 TUBE CLAMPS

MATERIAL Type 302 stainless steel SIZES 12 modifications in height and design available for retention of all miniature tubes and plug-in components. Designed for the positive retention of all miniature electronic tubes and plug-in components, Birtcher TYPE 2 TUBE CLAMPS offer ready access for service or tube replacement. The spring-loaded cap slides up the post and swings completely out of the way for service in tight quarters. More than one-million of these clamps are in use in civilian and military equipment.

Write for catalog

THE BIRTCHER CORPORATION INDUSTRIAL 4371 Valley Blvd., DIVISION Los Angeles 32, Calif.

CIRCLE 376 ON READER-SERVICE CARD FOR MORE INFORMATION

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DC to AC Converters

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complete line of dc to ac converters is presented in Converter Catalog 557 recently issued. It presents illustrated listings of he new Mark II superconverters, including special models engineered for railroad, marine and industrial service. The catalog includes complete list of performance charts, dimension diagrams, converter selector chart for tape recorder applications, installation instructions, and a brief description of factory. Carter Motor Co., 2711 W. George St., Chicago, Ill.

Electrolytic Capacitors

378

For computer circuits requiring high reliability, the Type CQM electrolytic capacitors are available; for information on these capacitors, a 4-page bulletin has been released. Containing photos, tables, and graphs, this bulletin indicates that CQM capacitors may be ordered in various capacitance and voltage combinations ranging from 45,000 μ f at 5 v to 850 μ f at 400 v. Container diameters are 1-3/8, 2, 2-1/2, and 3 in., while the height of all units is 4-1/8 in. Pyramid Electric Co., 1445 Hudson Blvd., North Bergen, N.J.

Precision Electronic Equipment 379

Phase meters, null meters, impedance comparators and precision power oscillators are some of the electronic instruments discussed in a 2-page catalog now available. In concise form, this illustrated brochure contains descriptions, specifications and applications for the various precision devices. Industrial Test Equipment Co., 55 E. 11th St., New York 3, N.Y.

Linear Transducers

380

With the aim of providing data for design engineers who wish to apply linear magnetic transducers in replacing precision potentiometers and synchros and also develop new low impedance automatic circuitry of high precision, a 32-page handbook has been published. The text treats the theory and most advanced application of differential transformers; characteristics of various differential transformers are explained, tabulated, and charted. This diagram-illustrated handbook shows and describes 22 basic circuits, and is available for \$2.00. Automatic Timing & Controls, Inc., King of Prussia, Pa.





233 W. 116TH PLACE • DIVISION 110 • LOS ANGELES 61, CALIFORNIA • PLymouth 5-1138 CIRCLE 381 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957



IF'S

10 Mc

FM 470-10 Mc

MARCONI SIGNAL GENERATOR

<u>still</u> Unique



Exceptional stability, wide frequency range and the precisely calibrated carrier shift control make Model 1066/1 a joy to use.

First produced in 1955, it is now the accepted test instrument for narrow or wide band applications. It is still the only FM generator with such complete range.

Recent improvements have made microphony and attenuator reaction negligible and have increased tube life. The oscillator chassis is now gold plated.

SPECIFICATION

Frequency Range 10-470 Mc in 5 ranges. Contactless turret is capacity coupled. Frequency Stability .0025% per 10 minutes after warm-up. Carrier Shift Controls Calibrated 1-200 kc continuously variable. Also stepped increments $\pm 5, \pm 10, \pm 15$ kc. Frequency Modulation 0-20 and 0-100 kc continuously variable. Amplitude Modulation 0-80%. Output .01 μ V to 100mV, 52 Ω . Piston attenuator. Tubes 6AK5, 6C4, 12AT7, DET22, 6L6, 5651, XB1, OB2, 5Z4G

Price \$1495

FM Deviation Monitor Model 791C is a companion instrument. Range 4-540 Mc. Accuracy $\pm 3\%$

SUPPLIED TO:-

AS

Applied Science Corp. Auco Mfg. Corp. Bell Telephone Labs. Bendix Radio **Brooklyn Polytech** Chrysler Cerp. Cubic Cars. Convair Colo. State Patrol Delaware B'dc sting Douglas Aircraft Qumont Labs. Florida Road Deat **General Electric General Mills** General Motors Glenn L. Martin Consel Georgia Tech. McDonnell Aircraft M.I.T. Motorola Mountain States T&T New Mexico Police Pye Corp. Packard Bell Page Commins RCA. Radio Marine Corp. Radioplane Co. Sequoia Process Corp. Stromberg-Carlson Virginia University Watsen Comm'ns Western Electric etc.

GOV'T. AGENCIES

A E C Kelley A F B Navy Electronic Lab. New York Ordnance U. S. Forest Service U. S. Signal Cores White Sands P. G. Wright Patterson A F B etc.

44 NEW STREET · NEW YORK 4, N. Y.

CIRCLE 382 ON READER-SERVICE CARD FOR MORE INFORMATION

IMC MOTORS precision with a purpose





CIRCLE 383 ON READER-SERVICE CARD FOR MORE INFORMATION

New Literature

Epoxy Encapsulation

384

385

Engineering, development and production service information for all types of electronic components, assemblies, and circuitry is offered in bulletin just released. Units are designed to meet the most exacting requirements of the design engineer for his specific applications. Low-cost molding techniques for short-run requirements are included. Rue Products, 1628 Venice Blvd., Venice, Calif.

Pnp and Npn Transistors

A line of pup and npn transistors for radio, rf. and i-f applications is the subject of Bulletin G-120. Information on 4-, 6-, and 7-transistor radio kits is provided, in addition to accompanying circuit diagrams. General Transistor Corp., 91-27–138th Pl., Jamaica 35, N.Y.

Transistor Manual

The second edition of the "Transistor Manual" is now available, contains basic information on transistors and their use in electronic circuits. The booklet is designed to assist electronic design engineers, service technicians, and hobbyists in working with transistors. Included in the manual is information on basic semiconductor theory. construction techniques used to make the various types of transistors now on the market, explanations of transistor specification symbols now in common use and specifications with outline drawings of all transistors registered with the Electronic Industries Association (formerly RETMA). Copies of the second edition may be obtained by sending \$.50 to Section PRR. Semiconductor Products Dept., General Electric Co., Svraeuse, N.Y.



A. R. C. CERAMIC INSULATED

CONNECTORS

Minimize Leakage, Save Space

We developed this ceramic-insulated connector to obtain performance features we needed in our airborne communications and test equipment. Doubly silicone coated, it is virtually impervious to extremes of moisture, and mechanically stable under heat. Eight contact points per pin make for low contact resistance. Being of small overall dimensions, these connectors are space savers. 2, 3, 4, 6, 8, 12 and 19 contact connectors each are available in three-key keyway combinations to prevent incorrect insertion. Design them into your equipment for extra dependability. Write for details.

Dependable Airborne Electronic Equipment Since 1928

AIRCRAFT RADIO CORPORATION BOONTON, NEW JERSEY

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ELECTRONIC DESIGN • October 15, 1957

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Wire and Cable Catalog

388

30-page catalog recently released concents Teflon insulated wires and cables. It off is complete specifications and prices for potetrafluoroethylene and silicone insulated magnet wires, lead wires, lacing cords, slowing, tubing, shielded and miniature calles. Application data is also provided. Anterican Super-Temperature Wires, Inc., W Canal St., Winooski, Vt.

Test Instruments Catalog

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389

Twenty-four page Catalog B describes and illustrates the entire line of test instruments for electronic control and measurement. Included are detailed design and performance specifications, 22 schematic diagrams, typical application circuits, numerous constructional photos and a useful application summary. Profusely pictured throughout, the catalog covers industrial and laboratory instruments with related accessories and includes micromicroammeters, electrometers, vacuum tube voltmeters, amplifiers and similar products. Keithley Instruments. Inc., 12415 Euclid Ave., Cleveland 6, Ohio.

Magnetic Shielding Can

For convenience in specifying, Data sheet 126 has a cutaway view of the developed 3-layer economical rotary drawn magnetic shielding cans and a time-saving checklist to indicate size, number of lavers, construction and extent of magnetic shielding required. Included in sheet is a page illustrating a variety of typical shapes, sizes and constructions. The rotary drawn process eliminates substantial tool charges formerly necessary and makes it possible to encase components containing moving or stationary permanent magnets without distorting their magnetic field or otherwise reducing their sensitivity. Perfection Mica Co., Magnetic Shield Div., 1322 N. Elson Ave., Chicago 22, Ill.

Thyratron-Rectifier Data

Thyratrons and rectifier tubes are featured in a 12-page catalog recently issued Included are charts, wiring schematics, cross-reference replacement data and descriptive matter. Continental Electric Co.-Taylor Tubes, Inc., 6 N. Michigan Ave., Chicago 2, Ill.





This moderate-price instrument provides an invaluable means for the rapid, accurate checking of semiconductor diodes for instability and irregularities. The dynamic curve, far more revealing than static testing, is quickly apparent on a scope screen, and is readily adapted to volume testing. In addition, the easy portability of this 16-pound instrument makes



it ideal for field work as well as bench or rack installation.

Designed for use with a D.C.-coupled oscilloscope, the Technitrol Diode Tester provides for a variety of back and forward voltages, as well as independentlycontrolled ranges for back and forward currents.

CALIBRATED RANGES:

CIRCLE 392 ON READER-SERVICE CARD FOR MORE INFORMATION

391

You don't need a light touch to keep from stripping threads

use *HEII-GOIL* Screw-Thread Inserts

> Precision-Formed Stainless Steel Wire Inserts Produce Permanent Threads in Tapped Holes.

No need to worry about too much load on tapped threads when you use Heli-Coil Inserts. They withstand excessive torque and, even in soft metals, bolt will shear off before female threads strip. Thread life is increased . . . corrosion, seizing and galling eliminated. Heli-Coil Inserts allow designers to use standard bosses, lighter materials, shorter and fewer fasteners – save time, space, weight and assembly costs. Mail coupon for complete data. Also ask for information on the NEW Screw-Lock Inserts which give all benefits of the regular insert plus an internal lock. Use instead of lock nuts, lock wiring, etc.

*Reg. U.S. Pat. Off.

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IN CANADA: W. R. WATKINS CO., LTD., 41 Kipling Ave. S., Toronto 18, Ont. CIRCLE 393 ON READER-SERVICE CARD FOR MORE INFORMATION



Millivac established its leadership in the field of sensitive DC VTVM's in 1948 when we introduced the world's first high impedance millivoltmeter for DC, the MV-17 A, forerunner of the present MV-17 C. It had a lowest range of 0-1 mV, at 6 megohms input impedance. Since then we have steadily improved our DC meters. Our latest model, the MV-27 C, is 4 times more sensitive than the original instrument (0-250 uV, 6 meg).

These instruments are available in portable or rackmounted form, also with or without circuitry to drive recorders, with or without insulated dummy ground as well as for regular 60 cps line operation or for odd line frequencies (50 cps-500 cps, 117V).

Over 10,000 of these meters are now in general use throughout the world. If you are not yet familiar with the MV-17 C or MV-27 C, write for complete literature.



MILLIVAC INSTRUMENT CORP. BOX 997, SCHENECTADY, N. Y.

CIRCLE 394 ON READER-SERVICE CARD FOR MORE INFORMATION

New Literature

Micro-Bearing Selection

The importance of ball rolling speed as a factor in the correct selection of miniature ball bearings is stressed in 4-page Engineering Bulletin No. 19. The first 18 bulletins in this series were included in Technical Design Catalog, publisher in 1956.

The bulletin rejects the theory that bearing life, running noise and lubrication requirements are a direct function of shaft rpm. It establishes the fact that the real determining factor is the linear speed with which the balls roll along the raceways.

The bulletin explains how to find the ball rolling speed, using either the inner and outer raceway diameters or the pitch diameter and ball size. Formulae are provided to determine ball rolling distance per bearing revolution. New Hampshire Ball Bearings, Inc., Peterborough, N.H.

Electronic Cooling Article

A two-part article entitled "Cooling Packaged Electronic Equipment" is now available in reprint form as it appeared in the May 15 and June 1, 1957 issues of ELECTRONIC DESIGN.

In Part I, the author, A. Donald Hay, presents "Basic Design Principles" of cooling and describes methods of air convection and metallic conduction. The second part of the article discusses in detail various methods of cooling, in addition to design data which aids in selecting the right method for a particular design application. Eight pages and illustrated, this reprint contains engineering tables and charts on comparative methods of cooling, impeller performance, range of application, with supplementary information on new products designed for the cooling of electronic equipment. McLean Engineering Labs., P.O. Box 228, Princeton, N.J.

Daily Reminder

A "KW Daily Reminder" calendar listing 144 important meetings, conventions, and educational seminars of interest to people in the electrical industry has been released. It covers the period from September 1, 1957, through August 31, 1958. The durable folder, which fits easily into a brief case, also includes a page for personal notes and a complete twelve-month calendar giving national and local holidays, with extra space for jotting down daily reminders. Kaiser Aluminum & Chemical Sales, Inc., 919 Michigan Ave., Chicago 11, Ill.

396

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395



standard knobs



line of thermosetting plastic knobs. Combinations, variations in types, sizes and colors delivered promptly. Send for catalog.

urz-kascl Kurz-Kasch, Inc., 1415 S. Broadway, Dayton 1, Ohio

CIRCLE 400 ON READER-SERVICE CARD FOR MORE INFORMATION

GUARANTEEI

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G-M specializes in the design and manufacture of servo motors for military uses. Readily available both in standard sizes and as special units. Precision built to meet all military specifications: altitude, high and low temperatures, vibration and shock,

to meet all military

environmental specs



CIRCLE 401 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957

Testing Services

A 12 p brochure contains a complete illustrated description of plant and equipment facilities as well

as details of the various services offered to manufacturers of military and commercial equipment. Also included in the booklet are listings of the many tests performed and the types of avionic, electronic, mechanical, pneumatic, and hydraulic equipment that are tested. Aerotest Labs. Inc., 129-11 18th Ave., College Pt. 56, N.Y.

Silicone Rubber

403

404

402

Silicone rubber, and how it is being used to advantage in a wide variety of mechanical parts, is described in Brochure 9-106 now available. Resistance to heat, cold weathering, ozone, moisture, oils and chemicals are discussed, each illustrated with graphs, tables, and actual on-the-job examples. The six-page, two-color pamphlet includes the applications range from jet engines to steam irons, from automotive transmissions to domestic oven doors. Dow Corning Corp., Midland, Mich.

Precision Delay Generator

Designed as a piece of laboratory type test equipment for applications requiring accurate, variable, time interval pulses, the precision delay generator, Type 6010, is discussed in a 4-page brochure now available. The brochure divides this device into its three operating units, the trigger generator, the delay generator, and the regulated power supply; operation, features, and applications of these are described. Included are illustrations of all output waveforms from the delay generator, in addition to particular specifications for each waveform such as rise time, pulse width, and amplitude. Burroughs Corp., 1209 Vine St., Philidelphia 7, Pa.

Synchro and Resolver Bridges

405

The SB-11 synchro bridge and the RB-11 resolver bridge are discussed in catalogs of six and seven pages respectively. The bridges are used to measure the angular error of synchro components or systems. In both catalogs detailed attention is given to operation theory applications. Covered are such topics as the composition of the bridge output, performance under loading, frequency, and voltage. Also detailed are the various testing procedures authorized by the Bureau of Ordnance. The catalogs list specifications, connector designations and ordering information. Several related products are described in brief. Diagrams illustrate the text. Theta Instrument Corp., 204 Market St., East Paterson, N.I.



Model UHC-R Converter for Rack Mounting

Model UHC-R Converters were developed by Applied Research Inc. to provide the highest level of converter performance for experimental and developmental fixed frequency operations in laboratory and field.

The UHC-R Converter consists of a Model UH-2(A) RF Amplifier and a Model UH-C(A) Converter. The units may be obtained separately and operated remotely, advantageous under many conditions.



Model UH-C(A) Converte

Specifications

Model:	UHC-R-4.5	UHC-R-6	UHC-R-7	UHC-R-8.2		
Input frequency:	400-525 m (Input freq	cs 525-650 m is factory p	reset to custor	cs 775-900 mcs mer specifications)		
Input impedance:	Factory preset to 50 or 75 ohms					
RF bandwidth:	10 mcs	10 mcs	10 mcs	10 mcs		
Noise figure:	5.5 db	6.5 db	7.5 db	8.5 db		
Output frequency:	Factory preset to 30 or 60 mcs					
Output bandwidth:	5 mcs	5 mcs	5 mcs	5 mcs		
Output impedance:	Factory preset to 50 or 75 ohms					
Converter gain:	50 db (minimum) overall					
Power requirements:	6.3VAC at 2.0 A, 200VDC at 80 Ma (regulated)					
Size (L.W.H.):	19" x 7" x 7"					
Mounting dimensions	Standard 19 ¹² relay rack					
Tube complement:	UH-2(A) Amplifier-2 G.E. Type GL-6299; UH-C(A) Converter-G.E. Type GL-6299, 6AM4 6AF4, 6BK7A					

Model UHC-R Converters are also available at other frequencies, at RF bandwidths of up to 50 mcs, and to customer specifications. Write for further information.



CIRCLE 406 ON READER-SERVICE CARD FOR MORE INFORMATION

Ideas for Design



Fig. 1. Ice alarm system.

T HIS sleet-and-ice alarm system is designed to detect incipient icing conditions for protecting antenna towers. Icing is a problem on antenna towers, not only because it deposits a heavy and sometimes hazardous weight on the structure, but also because it distorts the beam pattern and increases power leakage.

Developed by American Instrument Co., Inc., of Silver Spring, Md., the system differs from existing ice alarm systems, such as the venturi-type or straingage type, in that it responds when atmospheric conditions favor ice formation—before the ice actually forms.

The American Instrument system, Fig. 1, consists of two parts: 1. the detection unit, which is installed on the antenna or other outdoor location; and 2. the control box and associated alarm devices, which are installed indoors. This system can anticipate icing because it is actuated by two types of sensing elements which respond to the two ice-forming conditions; that is, low temperature and precipitation. The two sensing elements are connected in series so that the alarm system will remain inoperative unless both conditions exist concurrently. When the alarm circuit actuates, a spdt relay switches off the "no ice" indicator light on the control box, energizes the 'ice" indicator light, and sounds an alarm bell. The alarm circuit will also turn on the antenna heaters, if desired. As soon as the icing conditions pass, the system clears itself automatically.

Antenna Ice Alarm

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Detection Unit

The two sensing elements in the detection unit consist of a specially-developed element to monitor for precipitation, and a Fenwal snap-action thermoswitch unit to sense air temperature. This particular type of thermostat, Fig. 2, was selected for several reasons. First, it can be exposed indefinitely to -100 F and to well above 125 F and still operate precisely at its setpoint temperature. Second, there is a direct and constant relationship between angular rotation of the temperature setting screw and the amount of adjustment in setpoint temperature (1 full turn = 23 F). This made it possible to equip the thermostat with a direct-reading temperature dial and pointer so that the unit can be set in the



Fig. 2. Cut-away of snap-action Thermoswitch (Fenwal) unit which provides the temperature sensing part of the detection unit.



id vithout reference to a calibration table. Third, is compact head of the unit permitted it to be inalled, even with the added dial and pointer, in the etection-unit housing where clearance is severely mited. The thermoswitch used has a total operating range of -75 to +125 F. However, in this apdication, only the range of +30 to +50 is used, and the dial is so calibrated. The thermostat usually set to actuate at 35 F dry bulb, since icing can were outdoors a few degrees above freezing beause of evaporative cooling.

The precipitation detector consists of two parallel pils of fine nichrome wire wound around the outide of a plastic coil form. A drop of water on the tector provides sufficient conductivity to short out he windings and complete the circuit to ground provided the contacts of interlocking thermostat re closed). The inside of the tubular coil form conains a potted 2.8 w, 6 v heater which operates connuously while the system is in use. This heater erves two purposes: It changes any snow or sleet falling on the detector to water so that the element will be equally responsive to all types of precipitation; second, by keeping the detector warm, it acrelerates drying which enables the system to clear itself quickly when the precipitation stops.

Control Unit and Circuitry

The control unit, which operates on a 125 v ac upply, contains a cathode-follower amplifier and n associated alarm circuit, Fig. 3. The amplifier and detection units are powered through a 1:1 isotion transformer, the 2.8 w heater being supplied tom the 6 v tap of the transformer through the able shield. The combination of closed thermostat contacts and shorted windings of the precipitation element develops a small voltage between the grid ad ground. This produces a sufficient current thange through the cathode follower and its biasing resistor to actuate the 1 a dc relay of the alarm incuit. The amplifier circuit contains a 5 megohm ariable resistor to enable the operator to adjust the breshold sensitivity of the unit to compensate for resistance changes on the precipitation element windings from the accumulation of dirt. A test witch is also provided to test the amplifier and alarm circuits.

Equipment Layout

Each control box may be connected to one or two detection units wired in parellel. The detection units may be placed up to 1000 ft away from the control box using RG-69/U cable, and 2000 ft away using RG-62/U cable. Ground connections for the detection unit are usually made by mounting the cast aluminum housing directly on the metal antenna tower. The housing of the detection unit is fully moleture-proofed by a gasket in the cover and by the ting in the bushings where the thermoswitch and precipitating units are threaded into the housing.



CIRCLE 407 ON READER-SERVICE CARD FOR MORE INFORMATION



Photo shows wide variety of CTC components. Upper left, hardware, knobs, panel screws. Upper right, standard terminal boards, phenolic and ceramic. Bottom row, insulated terminals in ceramic and teffon, diode clips, battery clips, plugs and jacks. Common denominator — CTC reliability.

If specifications call for durability specify CTC hardware

Durability is not just a term at CTC — it's practically a manufacturing process! Take the above line of CTC hardware for example. CTC guarantees it and every one of its components unconditionally — in any quantity! That's high quality control — quality control that meets or betters all applicable military and government specifications. CTC quality controls the raw material, each step of production and the finished product — the result — exceptional durability.

Best of all you get this durability economically. In fact — you couldn't make such hardware items cheaper yourself! Our large selection of standard panel and chassis hardware fills most needs. If you require custom design, contact us direct.

Send for CTC's Catalog 600 — it has all the details of CTC's complete hardware line. Write to Sales Engineering Dept., Cambridge Thermionic Corporation, 457 Concord Ave., Cambridge 38, Mass. On the West Coast contact E. V. Roberts and Associates, Inc., 5068 West Washington Blvd., Los Angeles 16, and 1560 Laurel St., San Carlos, Calif.



Ideas for Design



Using an ultrasonic soldering iron to fill a blow hole in an aluminum casting. Ultrasonic power is applied to the surface of the metal through molten solder. The cavitation effects produced in the solder completely remove the oxide film on the metal, and tinnning takes place. Oxide dross appearing on the surface of the solder is easily removed by wiping. No flux required.

Results from Ultrasonic Soldering

Here's how to obtain the best results with an ultrasonic soldering iron:

Make certain that the area to be worked is absolutely clean. Grease is particularly detrimental.
 Flux must not be used.

3. Do not trap oil or grease, or anything which will give off a vapor within the work.

4. Make sure that there is sufficient molten solder on the bit—it is this which carries the ultrasonic energy to the metal being worked.

5. Use pre-heating on large jobs, or for speed on small ones—gas jet, hot plate or both. Remember aluminum carries heat away faster than tin plate.

6. Move the iron slowly over the area to be tinned; Before joining, wipe off the dross which will float to the surface with a steel scraper or glass wool.

 7. Try to heat sheet metal evenly-aluminum may be permanently deformed by localized heating.
 8. Do not use butt joints on sheet metal unless supplementary mechanical strength is provided.

9. Cover all soldered areas likely to be exposed to tropical or other adverse weather conhitions with a suitable protective lacquer.

10. Use pure solder consisting of 90 per cent tin and 10 per cent zinc. Do not file the bit. Its length is important, and if cleanliness has been observed, filing should not be necessary.

11. Ultrasonic soldering is applicable to the following metals: pure and commercial-pure aluminum; aluminum light alloys and anti-corrodal alloys up to

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10 per cent magnesium; also for the fluxless soldering of copper, brass, and zinc; joining dissimilar metals together, e.g. brass or steel to aluminum; and zinc base alloys when not subjected to humidity. *Ralph Reynolds*, *Technical Director*, *Acoustica Associates*, *Inc*.

Self-Biased Blocking Oscillator

The Problem

A design for a block oscillator to develop a 60 vpulse across a 75 ohm load proved to be unreliable because there was not sufficient signal to trigger the circuit for adverse variations within tolerances of voltages, tube and resistors in the fixed bias voltage divider. Since it was not feasible to increase the triggering signal, the development of a more stable and more sensitive blocking oscillator circuit was indicated.

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The Solution

Stable operation and adequate triggering sensitivity were secured without a pre-set control by using self bias rather than fixed bias for the blocking oscillator. The final circuit is shown. Quiescent plate current develops a voltage across the 6800 ohm cathode resistor sufficient to bias the tube just past the point at which self-sustained oscillations occur. Operation of the tube near, rather than beyond, plate current cut-off results in a satisfactory measure of self-adjustment to variations in tube characteristics. The several means for triggering a blocking oscillator and for delivering an output pulse are not necessarily altered by the self-biasing arrangement exemplified by the figure.

Harvey G. Talmadge, Jr., Electronic Scientist, U.S. Naval Research Lab., Washington, D.C.



SLIP RING ASSEMBLIES



Data Sheets

Slip Ring Assemblies for radio frequencies have been used primarily in the i.f. circuits of radar receivers whose i.f. frequencies are in the order of 30 mc or 60 mc.

Some radar systems have the local oscillator and preamplifier located in the rotating structure and the second detector located in the fixed structure. For the transmission of more than



one i.f. signal, or should the axis of rotation of the structure be occupied by an air line or a coolant line, it then becomes mandatory to use a slip ring for transmission.

Radio frequency slip rings are not limited to i.f. signal transmission. They may be used for any radio frequency up to an approximate practical frequency of about 100 mc and for very low level signals such as received from a television transmitter to high voltage and high current signals.

Radio frequency slip rings are designed to have a very wide frequency range with essentially flat frequency characteristics.

The radio frequency slip ring at the higher frequencies is part of the terminating circuit of a transmission line. If the slip ring assembly is inserted in a matched circuit, whatever standing wave is present is due to the slip ring assembly in the circuit. If the impedance the line "sees" is the characteristic impedance, then the slip ring assembly's impedance is the characteristic impedance of the line and there is no standing wave. It is therefore necessary to make the characteristic impedance of the slip ring assembly as close as possible to the characteristic impedance of the line.

For purposes of calculation of the slip ring assembly parameters, the slip ring may be considered a lumped circuit. This assumption seems to hold to 60 mc and the standing wave to be expected for any design can be calcu-

lated quite accurately. Indications are that the slip ring tends to become a distributed circuit if the dimensions of the ring curcuit exceed much over .05 wave length.

The terminating impedance of the transmission line is a T-network having inductive and capacitance elements and with the characteristic impedance as a load. By calculating the terminating impedance,

knowing the characteristic impedance of the line, the reflection coefficient and the voltage standing wave can be calculated.



Makepeace

D. E. MAKEPEACE COMPANY Attleboro, Mass.

ENGELHARD INDUSTRIES

For a particular slip ring tested the calculated value of voltage standing wave was 1.05 at 30 mc and the measured standing wave ran from 1.05 to 1.1 for the seven rings of the assembly. The calculated standing wave was 1.94 at 60 mc and the measured value was 2.0.

With the use of low loss materials in the circuit, insertion loss is usually very low, not more than 0.1 db excluding cables.



Cross talk between rings is dependent on several factors and the major one is the space between the fixed shield section and the rotating shield section. This space is kept to a minimum width and the length of the space is made as large as practical. A gap length to width ratio of approximately 6 to 1 is usual. The shield ring is grounded to the housing by brushes at several places to insure the ring shield is kept at ground level.

By proper design it is possible to obtain 80 db at 150 KC, 70 db at 30 mc and 50 db at 60 mc cross talk between adjacent rings.

SLIP RINGS

CIRCLE 409 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957

149
Designing for Low Cost Production

Components Standardization

Designing Metal and Plastic Parts

Selecting Hardware

Prototype-Production Compatibility

Automatic vs Hand Assembly

The Designer's Responsibility

What Makes Designs Unproduceable?

Design Differences for Large and Short Runs

Design Hints for Low Cost Producibility

SPECIAL REPORT ON PRODUCTION. CLOSING DATE OCT. 20th



Designing for low cost production is the theme of *Electronic Design's* 1st annual production issue, November 15th. If your equipment, components, or services can help the designer with producibility problems, or reduce the limitations imposed on the designer, this will be an issue you will not want to ignore. Packaging for production, production short-cuts, drafting techniques, automatic controls, and associated equipment will be heavily advertised. Plan now to be included in the PRODUCTION ISSUE ... Closing October 20th.

Your electronics advertising will be read in Electronic Design



a HAYDEN publication

New York

Chicago
Los Angeles

Ideas for Design

Low Cost Constant-Voltage Source

A constant voltage was necessary to operate a transistorized circuit. The normal method of doing this would be the use of a zener silicon diode, but the simplicity of the circuit precluded the possibility of using an item as expensive as a zener diode. The circuit shown has been designed at a much reduced cost to deliver 4.5-5.5 v dc to a 680 ohm load, with a variation of input voltage from 5.5 to 14 v dc.

The No. 47 pilot bulbs in series with a standard 65 ma selenium rectifier is placed across the input,



and the load to be regulated is placed across the selenium rectifier. Further experiments indicate that other bulbs and rectifiers may be used where other loads are used, and with other input voltages and expected variations. Use of this circuit to replace a zener diode effects a savings of 400 per cent at the manufacturers price level.

J. Frank Brumbaugh, Marine Project Engineer, Heath Company, Benton Harbor, Michigan.

Hum Reduction

The circuit shown was designed to reduce excessive hum or ripple in low level stages, particularly where the cathode resistor is unbypassed-hum which can be traced to the heater circuits.

This circuit will provide a small amount of dc power, enough for one or two stages, with very low cost and small size. The ripple is quite low and has been found adequate for all audio applications



ELECTRONIC DESIGN • October 15, 1957

d 1 st instrument uses. The value of resistor R e adjusted to provide the proper voltage at tubes heater(s). Since peak rectification is used, value of the voltage can be maintained as the capacitor C is sufficiently large. The hown has proven adequate. In some cases, e cu lent rating of the rectifier will be exceeded; wever, with the low peak inverse voltages in-lived there is no great amount of heating due to verse current, and higher forward currents are ermissible.

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Thomas P. Prouty, Engineering Section Chief. allamore Electronics Co., Anaheim, Calif.



'Zippertubing'' Saves Time

Prior to using Zippertubing, the cabling used in he Telecomputing Corp. Point O'Sale Recorder hown was pulled through conventional vinyl tubions highly hand. By this method the tubing was secured o the end of an air pipe, and 125 lb of air pressure vas forced through the vinyl tubing to expand it nd climinate friction. The cabling was then pulled brough the tubing by means of a hand-operated vinch. This operation required fifty minutes hard vork by two men to pull ten feet of cabling through he vinyl tube. This same operation is now accomplished in ten to fifteen minutes by two women sing Zippertubing as shown in the insert.

FUSE CLIPS HAVE GREATER GRIP STRENGTH--WITHSTAND HIGH **CURRENTS WITHOUT ANNEALING**

designed beryllium cop

Because of the high tensile strength of the beryllium copper alloy, "BERYLCO" 165, clips of this material grasp the fuse cap up to 1000% tighter than clips made of other copper alloys.

In comparison, the alloy provides lower contact resistance and much higher conductivity than other possible clip materials, such as phosphor bronze.

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		Density, Ib. per cu in	0.298
describing the de	esign advantages	Melting range, "F	1600-1800
"BERYLCO" bery	lium copper in fu	Thermal expansion coefficient, per °C, 20° to 200°	0.0000170
alter and the		Thermal expansion coefficient, per °F, 68° to 392°	0.0000094
clips manufacture	ed by Littelfuse, Inc	" Thermal conductivity, btu/sq ft/in/hr/°F at 68°F	750-900*
Des Plaines, Ill., is available upon re-		e- cal/sq cm/cm/sec/°C at 20°C	0.26-0.31*
		, Electrical conductivity, IACS % at 20°C	22-30*
quesi. While for	your nee copy not	Electrical resistivity, microhm cm at 20°C	7.8-5.7*
		"Heat treated	
BERYL	LIUM COPPE	ALLOYS HAVE RESISTANCE TO):
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ELECTRONIC DESIGN • October 15, 1957



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RF Shielded Room Design

Fundamental shielding theory for cylindrical and spherical shields is considered and reconciled with design parameters and performance characteristics of the plane-surface shields of shielded enclosures. Formulas, correction factors, and tables are included for calculating shielding effectiveness of sheet metal enclosures and screen rooms. Shielding effectiveness tests are described for various fields and frequencies. The NADC AEEL Take-down Cell Type Screen Room is described and evaluated. Theory, Design and Engineering Evaluation of Radio-Frequency Shielded Rooms, C. S. Vasaka, U.S. NADC-Johnsville, Pa., PB 121927, Aug. 1956, 120 pp, \$3.00. Order from OTS, U.S. Dept. of Commerce, Washington 25, D.C.

HF Transistor Equivalents

This report is concerned principally with the characterization of junction transistor triodes at high frequencies by means of small-signal equivalent circuits and associated four-pole parameters. Some New High Frequency Equivalent Circuits for Junction Transistors, R. M. Scarlett, Stanford Univ., Electronics Research Lab., Stanford, Calif., PB 125569, Mar. 1956, 94 pp, microfilm \$5.40, photocopy \$15.30. Order from Library of Congress, Washington 25, D.C.

Synthesis of Chebyshev Filters

Work of R. M. Fano on the theoretical limitations of broadband impedance matching it utilized to give a straight-forward procedure for synthesis of optimum, lossless, Chebyshev, wideband impedance matching networks for various classes of loads. Procedures are described and examples are presented for low-pass, high-pass, and band-pass matching network design for use with specified loads so as to meet prescribed band-width and reflection coefficient magnitude specifications. The design procedure is greatly simplified by the use of tableted reflection coefficient polynomials each of which is a function of frequency p and design parameter. The application of this procedure to Chebyshev filter and vacuum tube amplifier interstage design is also discussed. Synthesis of Chebyshev Impedance Matching Networks, Filters, and Interstages, George L. Mattaei, Calif. Univ., PB 124870, June 1955, 64 pp, microfilm \$3.90, photocopy \$10.80. Order from Library of Congress, Washington 25, D.C.





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Frequency Translation

For the purposes of this work a transit-time device is defined as a device in which each cycle of the carrier initiates a disturbance that propagates from the input terminal to the output terminal with a transit time τ . The transit time of a particular disturbance is determined by conditions which exist at the input terminal at the time the disturbance is initiated. The klystron and the traveling-wave tube are microwave electronic examples of such a transittime device. A general spectrum analysis for combined transit-time modulation (TTM) and amplitude modulation (AM) is given. A corresponding analysis for combined phase modulation (PM) and amplitude modulation (AM) is presented, and the similarities and differences in the results of the two analyses are pointed out. Frequency Translation by Modulation of Transit-Time Devices, Raymond C. Cumming, Stanford Univ., PB 122990, Aug. 1955, 133 pp, microfilm \$6.90, photocopy \$21.30. Order from Library of Congress, Washington 25, D.C.

Crystal Handbook

The report covers material considered useful in the design of crystal oscillators for electronic equipment. It is a comprehensive manual of piezoelectric control of radio frequencies, containing background material, circuit theory, and components data. Appendices contain a bibliography, a list of manufacturers, specifications and standards, and conversion charts. Handbook of Piezoelectric Crystals for Radio Equipment Designers, John P. Buchanan, Philco Corp., PB 111586r, Oct. 1956, 702 pp, \$7.00. Order from OTS, U.S. Dept. of Commerce, Washington 25, D.C.

Oscillations in Data Control

Oscillations between sampling instants in the response of sampled-data control systems imposed certain limitations on the z-transform method and other methods available for synthesis of such systems. It is shown that these oscillations appear in the response because of certain forms of the open loop transfer function G(s). Theorems relating to initial and final values of the response in the form of modified z-transforms have been presented. Two examples have been discussed in which such oscillations occur and the modified z-transform method has been applied in their analysis. Hidden Oscillations in Sampled-Data Control Systems, E. I. Jury, California Univ., Electronics Research Lab., Berkeley, Calif., PB 122230, Dec. 1955, 20 pp, microfilm \$2.40, photocopy \$3.30. Order from Library of Congress, Washington 25, D.C.





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Report Briefs

Radiation on Components

The usual causes and effects of reactor radiation on electronic components and systems are briefly reviewed. It was observed that damage resulting from nuclear radiation is a function of type and energy of the radiation, as well as other environmental factors, such as temperature, humidity, stress, and rate of irradiation. AIEE Transaction Paper on the Effects of Nuclear Radiation on Electronic Components and Systems, J. Robert Milliron, Wright Air Development Center, Electronic Components Lab., Dayton, Ohio, PB 131051, Mar. 1957, 9 pp, \$0.50. Order from OTS, U.S. Dept. of Commerce, Washington 25, D.C.

High Power Beam Tubes

Projects assigned to this contract fall into two groups. Relatively speaking, the first group is of a more applied nature, and the second of a more basic nature. Projects in the applied group involve developmental work on new microwave tube devices and will be carried to the point of constructing experimental models suitable for evaluation by equipment groups. The first three projects in this report are in this group. Projects in the basic group will provide better understanding of fundamental electron-bunching phenomena and will furnish important design data for microwave tubes. The last two projects in this report are in this group. Research In High-Power Beam Tubes, Stanford University, PB 125154, June 1956, 27 pp, Microfilm \$2.70, Photocopy \$4.80. Order from Library of Congress, Washington 25, D.C.

Components at High Temperatures

Electronic materials for use above 200 C, based on requirements for electronic component materials and devices of current Air Force contracts, are discussed. Magnetic, ferroelectric, dielectric and insulating, conductor, semiconductor and miscellaneous categories are covered. Marginal improvements have proved insufficient and major breakthroughs in research are essential to assure future supremacy in the application of electronic materials at elevated temperatures. Electronic Material at Elevated Temperatures, James W. Ballard, U.S. Air Force, ARDC, WADC. PB 131157, May 1957, 10 pp, \$0.50. Order from OTS, U.S. Dept. of Commerce, Washington 25, D/C.

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1957 LECTRONIC DESIGN . October 15, 1957

Twelve Guides to Reliable Design

This report is based primarily on an extensive literature survey. Reliability topics discussed include the effects of increased equipment failure, techniques of reliable design, and selection of components. Vacuum tubes, resistors, and capacitors are the only components discussed at any length. Resistors and capacitors are considered from the viewpoint of comparative specifications rather than experimentally determined reliability. Tube-reliability factors briefly covered are: filament current surges, cathode-interface formation, tube envelope temperatures, new cathode designs, and the use of special tubes. Also given is a bibliography of 89 of the better articles reviewed. Twelve Guides to Reliable Electronic Design, Gordon G. Johnson, U.S. Naval Ordnance Test Station-China Lake, Calif, PB 121123, April 1955, 57 pp, \$1.50. Order from OTS, U.S. Dept. of Commerce, Washington 25, D.C.

Design of Magnetic Amplifiers

A design manual for magnetic amplifiers describing various design methods for the standard magnetic amplifier circuits. The step-by-step procedures are especially intended for the inexperienced designer in the magnetic amplifier art. The basic fullwave circuits of the centertap, doubler, and bridge connections are considered, in addition to some of the more recent half-wave circuits. The first portion of the manual is concerned with the theory of operation of each of the various circuits, describing the function of the core and rectifier components and the effects of their properties upon amplifier response. Also included in this section are discussions of the problems of stability resulting from a variance of environmental factors, amplifiers, in cascade, and various types of loads together with some of the techniques of compensation. The second part contains the design procedures for the different circuits including examples. Designs with core configuration of toroids, U laminations, and C cores are described. Materials of construction for magnetic amplifiers form the last part of the manual. Magnetic cores, rectifiers, wires, insulations, and encapsulation and potting materials are discussed. Testing procedures, matching techniques, and some of the characteristics of these materials are also included. The appendices contain the theoretical analyses that form the basis for the design relationships contained in the manual. Design Methods for Magnetic Amplifiers and Saturable Reactors, James R. Walker and Max Frank, Wayne University, Engineering Research Institute. PB 121765, July 1956, 628 pp, \$9.50. Order from OTS, U.S. Dept. of Commerce, Washington 25, D.C.



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Patents

Single Stage Amplifier-Detector-Amplifier

Patent No. 2,785,299. J. G. Spracklen. (Assigned to Zenith Radio Corporation)

The amplifier combines in a one tube stage a circuit which amplifies the input signal, demodulates the signal and amplifies the demodulation components of the input signal. The amplifier is suitable for frequencies of about 1 megacycle or higher. Accomplishing these various functions in one tube results in a reduction in the cost of making a receiver using the amplifier.

In the complete circuit of the figure, the input signal is amplified, converted to an intermediate-frequency and the intermediate-frequency is amplified in a conventional manner. The amplified and converted input signal is coupled through the capacitor 41 to the input grid 32 of the tube 30. An accelerating electrode or grid 33 is provided between the input or first control grid and a second control grid 34. This arrangement provides a virtual cathode at the second control grid. By selection of a proper inductive load circuit for the second control grid which is greater than the reciprocal of the effective transconductance between the grids 32 and 34 the intermediate frequency, amplificat of the intermediate frequency signal is cured across the load circuit 44. This amp fication ratio may be ten or more.

The second control grid has an accele ing grid 36 between this control grid plate. The second control grid to cathe circuit also includes a rectifier 49 and a m sive network consisting of the resistor. capacitor 47 and the interelectrode capacitor tance 46. The time constant of the rectil load network is short with relation to highest video frequency component which is to be detected in the circuit. The tected signal which appears across the sistor 50 and capacitor 47 is applied to second control grid through the coil 45. The electron flow to the plate 35 is therein modulated and further amplified. The au intercarrier signal is taken off at the tra former 59 in the plate circuit of the tu and the video signal is applied to cathode ray tube through a video amplifi 15. The synchronizing signals are also take from the circuit at a point between t transformer and inductor 56.

The patent describes various other for



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the circuit which accomplishes the funcs enumerated in a single stage. It also cribes a circuit in which the amplifier whe used in a circuit in which the audio the video portion of the signal for a vision receiver are separately detected.

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capac ent No. 2,790,147. A. C. Armstrong et al. ssigned to Vitro Corporation of America) to t

Numerous circuits require the frequency an oscillator to be shifted above and bea natural or center frequency. Usually, frequency shift is dependent upon a



idulating signal applied to the oscillator. his shifting of the central frequency has en accomplished by varying the reacnce of the tank circuit for the oscillator, by injecting a variable current into the ak circuit. The injection method does not ysically change the circuit, however the parent reactance values are changed, so at the resonant frequency of the tank cirit has also changed. Reactance tubes have en used for securing current for injection the tank circuit, but have not prebusly provided a completely satisfactory ution. These circuits introduce voltage mponents which have the apparent effect introducing additional resistance into the cuit changing the Q of the tank circuit, d causing amplitude modulation of the quency modulated output signal from e oscillator.

This circuit is designed to prevent the amplitude modulation which occurs in prior circuits and its operation is clear from the diagram. Elements 12 and 13 are adjusted so that their impedance is the same at the central frequency of the oscillator. As the frequency varies from the central frequency, the impedance of the series connection 12-13 varies and this injects a component of voltage, which is in phase, or in opposite phase, with respect to the potential across the terminals 4-5, and hence across the tank circuit 7-8. The effect is the injection of an apparent resistive component which is either positive or negative, depending on the phase relation.

Various L, C, R, components may be substituted in the circuit between 4 and 5 and 14 and 15.

This patent also describes various forms of circuits of the push-pull type using two reactance tubes coupled to the tank circuit, improving operation of oscillator.

Square Wave Phase Shifter

Patent No. 2,798,970. William G. Hall and Robert I. Van Nice. (Assigned to Westinghouse Electric Corporation)

The circuit simplified includes a square wave generator providing an output of two separate square wave signals. One square wave signal is applied to the primary winding of a transformer. An impedance element is in series with the secondary winding. The opposite ends of the series combination of the secondary winding and the impedance elements are connected with a first rectifier and a first inductor as well as with a second rectifier and a second inductor. Suitable means are provided for selectively saturating the first and second inductors. The circuitry adds at least a portion of the voltage across the impedance element with one of the square wave signals from the generator to produce a resultant square wave signal.

ECTRONIC DESIGN • October 15, 1957 195

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PRECISION POTENTIOMETERS

and COMPONENTS

Sync Separator

Patent No. 2,797,258. B. E. Denton. (Assigned to Radio Corporation of America)

The circuit has for its purpose an improvement in the operation of the synchronizing pulse separator in the presence of noise. A signal source, having one output terminal, provides synchronizing pulses of positive sense. An automatic gain control unit is coupled to the signal source and provides a control potential of an amplitude dependent upon the signal strength. This automatic gain control unit has a relatively slow time constant response characteristic. The sync separator circuit has an amplifier tube with its grid input circuit coupled to the output terminal of the signal source. A grid leak biasing circuit, which has a relatively fast time constant, is coupled in the grid input circuit and is operable upon grid current flow at the peaks of the synchronizing pulses. This establishes a bias in such direction as to provide a variable threshold for the synchronizing pulses. A circuit connects the automatic gain control unit to the grid leak biasing circuit in such polarity as to aid the variable threshold action. With the circuit, noise immunity is secured in the presence of weak signals and improved synchronizing pulse separation can be attained over a wide range of variation in the signal strength.

Steep Wave Front Voltage Generating System

Patent No. 2,798,985. Alfred J. Hansen. (Assigned to Allis-Chalmers Manufacturing Co.)

The system uses a tube having an input circuit which impresses a relatively steep front voltage wave upon the control grid. The input circuit includes a saturable core reactor having an inductive winding and a control winding. Current is supplied to the control winding to presaturate the reactor to a predetermined value. The inductive winding constitutes a part of a series a cuit including a source of alternating w age, a capacitor, and a parallel circuit resistor and a diode. The parallel circuit connected between the grid and cathout the tube with the positive pole of the diat the control grid. h

Control Apparatus

Patent No. 2,798,157. Warren W. Gru (Assigned to Minneapolis-Honeywell Re lator Company)

The control apparatus includes a trolled circuit having a single adjusti impedance element adjusted to vari values. The circuit is actuatable into one another of its conditions depending u the relationship between the adjusted w to which the impedance element is adjust and a control point value. A first means erates the element to shift the value of element and hence the control point va between two predetermined values all nately during periods which alternate predetermined frequency. A first and # ond responsive portions are responsive the condition of the control circuit. As ond means is operated by the responsi portions to cause one of the portions to a spond to the condition of the circuit du the periods in which the control point one of two predetermined values and cause the other of responsive portions to I spond to the condition solely during the ternate periods in which the control pd has the other of the two values.

Active Transducer

Patent No. 2,788,496. J. G. Lin II. A signed to Bell Telephone Laborator is, he

A wave filter for transmission parties larly at very low frequencies often equin the use of large and expensive conclusion A wave filter using only resistors and a to generally has high losses in the sn sion band and requires many addiil iements as compared to one using ct s and capacitors. An earlier patent old, 2,549,065, is referred to, in ch he limitations of transmission netre overcome by using an active



sducer between passive networks. The ve transducer described in the Dietzold ent uses a stabilized feedback amplifier. his new patent describes and illustrates ariety of transmission networks consistof two passive networks with an active sducer between the networks in which transducer is a negative impedance conter. This circuit enables a simplified de-

procedure to be used, and the circuit y be designed to reduce the loss in the nsmission band, or the circuit may be designed to provide a gain. The networks can be designed to eliminate one type of reactor and the number of reactors will compare with prior transmission networks without restriction in the transmission characteristic of the circuit. The passive networks may be made including inductors and capacitors or may be made up of reactors of the same type. Because resistors and reactors are more desirable from the standpoint of cost and size, they are more commonly used than inductors. The passive network portions may be of the various known types.

Illustrated is one of the transmission networks having passive networks 1 and 2 between which is a negative impedance converter serving as the active transducer. The converter may take several forms and may be of the vacuum tube or transistor type. Two or more converters may be used isolated from each other by one or more amplifiers. The patent describes in detail the network theory and the formulas which may be used in designing a circuit to meet required transmission characteristics. The circuit may be designed for low pass, high pass or band pass filters.



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Books

Receiving Tube Instruction Guide Book, Third Supplement

H. A. Middleton, John F. Rider Publisher, Inc., 116 West 14th St., New York 11, N.Y., 72 pages, \$1.35.

Most of the substitutions contained herein are for use in television receivers. Due to the heavy influx of British and other European electronic equipment a European-American and American-European tube substitution guide has been introduced. This supplement does not attempt to instruct the reader in how to improve radios, television receivers and other electronic equipment but rather advises the use of tubes which are available. A short descriptive passage concerning proper replacement of picture tubes has been included, however. Also included is a cumulative index indicating the volume and page in this and previous issues where the tube which requires substitution may be located.

Fundamentals of Mechanical Design

Richard M. Phelan, McGraw-Hill Book Co., Inc., 330 West 42nd Street, New York 36, N.Y., 526 pages, \$8.75.

Written primarily as a textbook, this work broadly integrates the most important concepts normally covered in the design sequence for mechanical engineers, e.g., kinematics, mechanism, dynamics of machinery, and design of machine elements. Major emphasis is placed on what can be done, what principles are involved and where one can find the additional information that may be required in actual design or selection of mechanical elements or a machine. A large number of illustrations of actual parts and machines is included and handbook information has been kept to a minimum. Text coverage is extended by sample problems of wide scope.

Transistor Circuit Engineering

Richard F. Shea, Editor, John Wiley and Sons, Inc., 440 4th Ave., New York 16, N. 468 pages, \$12.00.

Guest Reviewer-Joseph P. Harper, Ph.D.

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egis In the few years since transistors came into being there has been a steady evoluriv(tion in the manner of their treatment and he (in the development of circuits particularly irci suited to their inherent characteristics. It ial was soon evident that with the proper types of transistors and associated circuit all of the operations heretofore performed by vacuum tubes could be accomplished equally well with transistors. In addition it was also found that transistors were more readily adaptable for certain applications than vacuum tubes, as for example, i switching circuits. With the mounting drive for miniaturization of complex electronic systems, for which transistors have an obvious appeal, there has been increasing activity in the development of special purpos transistors and more suitable circuits by which to utilize their characteristics most effectively. Such advancement has encouraged the publication of new texts on the subject, of which Transistor Circuit Engineering is an excellent example.

This book was written with the aim of keeping the reader abreast of the rapidly expanding field of transistor utilization and to bring him up-to-date on the advancements in the knowledge of transistor characteristics and performance. It was written by a group in the GE Electronics Laboratory in Syracuse and edited by Richard F. Shea of the GE KAPL, who edited at earlier transistor text, Principles of Transis tor Circuits (1953).

The first few chapters deal with t isiston and parameters and equivalent circu with the standard applications of transitions in radio and TV. Many forms c u dio power, intermediate and rf ample r a

1057 ELECTRONIC DESIGN • October 15

ell is oscillators, modulator and detector rcuits, are illustrated and analyzed. latus equations are employed in setting n the relationships between transistor arguaters and external currents and voltges Additional useful notes on matrix gebra are included in the Appendix. One hapler is allotted to the rather troubleome problems of bias stabilization and emperature equalization.

Perhaps the most significant part of the ook to those already modestly familiar with transistors and their circuits will be he last three chapters which deal with milse circuits, systems and special circuits. y and of particular interest to the budding cominter engineer is a comprehensive treatnent of the many pulse circuits which find ide applications in digital computers such gates, logic circuits, flip-flops, scalers, came egisters, multivibrators and magnetic-core river circuits. Another notable feature is nt and ne consideration given to active filters, de rularly onverters, inverters and voltage regulator ics. It incuits under the chapter heading of Speial Circuits.

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A set of problems and pertinent biblioormed raphic material is included at the end of lished ach chapter. The book might well serve as an advanced undergraduate text for an engineering course in transistor circuits or as a reference book for the engineer already active in the transistor field.

Dr. Harper is Staff Consultant, Daystrom Instrument, Archbald, Pa. and Head of the Dept. of Physics, Univ. of Scranton.

Spheroidal Wave Functions

Carson Flammer, Stanford University Press, Stanford, Calif., 220 pages, \$8.50.

A detailed and unified account of the properties of spheroidal wave functions as they are known to date, with 166 useful tables facilitate the use and calculations of these functions. The present work treats in addition to the electromagnetic problems of the prolate spheroidal monopole antenna, and the scattering of electromagnetic waves by a perfectly conducting circular disk, the prolate and oblate spheroidal wave functions. In view of its express purpose the nomograph is directed to the applied mathematician, the mathematical physicist, and the mathematical engineer, and not to the pure mathematician. The existence of solutions and the completeness of sets of functions are presumed and not shown.



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Russian Translations

What the Russians Are Writing

J. George Adashko

ELECTRICAL COMMUNICATIONS

(Contents of Elektrosviaz' No. 2, 1957)

CIRCUIT THEORY

Technical Calculation of Attenuation Errors, D. D. Voieikov (5 pp, 2 figs, 3 tables).

A method for calculating the errors occuring in attenuators operating at a fixed input voltage is described. The results are summarized in the accompanying table, which lists various types of attenuators (Column 1), their transfer functions (Col. 2), the relationships between their elements (Col. 3), the total (ξ) and probable (σ) relative errors in the transfer function in term of the tolerances (b_A , b_B , etc.) of the individual attenuator elements (A, B, etc.) (Col. 4), simplified values of the errors for the case when the tolerances of all the elements are equal ($b_A = b_B = \dots = b$) (Col. 5), and the maximum errors (Col. 6). Equations are also derived for the transfer-factor errors of more complicated attenuator circuits.

Problems in the Design of Bridged-T Filter Circuits, I. I. Petrov, (4 pp, 7 figs).

The author shows that bridged-T filters are variants of M-derived filters and can be calculated with the same M factor. All arguments pertaining to the location of the attenuation peak apply to the bridged-T filter as to the M-derived filter.

TRANSMISSION LINES

Pulse Distortion Produced by Noise in Phase-Modulated Tonal-Telegraphy Channel. A. M. Zingerenko, (10 pp, 7 figs, 1 table).

Detailed theoretical analysis of the pulse-duration time distortion produced in a phase-modulated channel by sinusoidal, fluctuating, and pulsed noise. It is shown that phase-modulated tonal-telegraphy channels have twice the noise rejection of AM channels, but are not as good as FM channels.

Type of Equation for transfer factor $T = \frac{u_1}{u_2}$ Ratios between attenuator elements for R=r circuit $A = C = r \operatorname{ctg} \frac{\theta}{2} =$ $= r \frac{T+1}{T-1}$ Uz | $1 + \frac{B}{r} + \frac{B}{C}$ $B = r \sin \theta = r \frac{T^2 - T^2}{2T}$ $A = B = r \operatorname{tg} \frac{\theta}{2} =$ DC^B $\frac{AB+A(r+C)+C(B-r)}{Cr}$ $= r \frac{T-1}{T+1}$ Uz nz $C = r \frac{1}{\sin \theta} = r \frac{27}{7^2}$ 27 B = C = r $1 + \frac{A (BC + BD + Br + CD)}{r (AD + BC + BD + CD)}$ $A = r \left(T - 1 \right)$ Uz $D = r \frac{1}{T - 1}$ $B = D = r \operatorname{tg}^{\theta} =$ $= r \frac{T-1}{T+1}$ Buz ABC + ABD + ACD + ACr + ADr + BCD + BCr + BDrr(AC - BD) $A = C = r \operatorname{cth} \frac{v}{v} =$ $= r \frac{T+1}{T-1}$ $A = C = r \operatorname{cth} \frac{\theta}{2} = r \frac{T+1}{T-1}$ $1 + (B+D)\left(\frac{1}{r} + \frac{1}{C}\right)$ $B = D = \frac{1}{2} r \sinh 0 =$ $= r \frac{T^2 - 1}{4T}$ $A=B=D=E=\frac{1}{2}I = \frac{1}{2}$ $=\frac{1}{2}r\frac{T-1}{T+1}$ $\frac{(A+C+D)(B+C+E+r)}{Cr} - \frac{C}{r}$ A C B U2 Z $C = r \frac{1}{\sinh \theta} = r \frac{1}{T^1}$

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INFORMATION THEORY

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Concerning One Scheme for Signal Reception, A. A. Khai kevich (5 pp, 6 figs, 1 table).

Discussion of one possible method by which a ninary signal is received "as a whole." Such chemes, in which the received signal is compared with the set of transmitted signals and is identified with the code symbol from which it differs least, are the basis of most error-detecting and error correcting systems. A brief theoretical discussion of the system is followed by a block diagram and description of a possible receiver circuit suitable for this purpose, using a cathode-ray screen as the receiver.

CONDUCTORS

Calculation of Active Resistance of Tubular Conductors, G. P. Delektorski (5 pp, 1 table).

The author determines at what frequencies it becomes advisable to substitute tubular for solid conductors, and derives the optimum tube wall.

ACOUSTIC MEASUREMENTS

Improved Methods for Measuring Nonlinear Distortion, N. L. Bezladnov, (10 pp, 5 figs, 1 table).

Analysis of methods for obtaining the best agreement between measurements and the degree of subjective perception of nonlinear distortion of sound reproduction. Since the subjective perception is most sensitive to the loudness of the distortion, to its masking by the transmitted signals, and to the background noise, these factors must be taken into

TABULATION OF ATTENUATION ERRORS

r	Equations for errors	Simplified Equations for errors	errors	
-	$ \begin{aligned} & \xi = \frac{(T-1)^2}{2T^2} \left[\delta_C + \frac{2T}{T-1} \delta_B + \frac{T+1}{T-1} \delta_r \right] \\ & \sigma = \frac{(T-1)^2}{2T^2} \sqrt{\frac{\delta_C^2 + \frac{4T^2}{(T-1)^2} \delta_B^2 + \frac{(T+1)^2}{(T-1)^2} \delta_r^2}{\frac{\delta_B^2 + \frac{(T+1)^2}{(T-1)^2} \delta_r^2}} \end{aligned} $	$\begin{aligned} \xi &= 2\delta \left(1 - \frac{1}{T} \right); \\ \sigma &= \delta \left(1 - \frac{1}{T} \right) \sqrt{1, 5 + \frac{1}{2T^2}}; \end{aligned}$	$\xi_{marc} = 26$ $\sigma_{marc} = 1.226$	
Ĩ	$\begin{split} &\xi = \frac{T-1}{2T^2(T+1)} \left[2T^2 \delta_A + (T^2+1) \delta_B + 2T (T-1) \delta_C + (T+1)^2 \delta_r \right], \\ &\varepsilon = \frac{T-1}{2T^2(T+1)} \sqrt{4T^4 \delta_A^2 + (T^2+1)^2 \delta_B^2 + 4T^2 (T-1)^2 \delta_C^2 + (T+1)^4 \delta_r^2} \end{split}$	$ \begin{aligned} & \bar{z} = \delta \left(1 - \frac{2}{T+1} \right) \left(3 + \frac{1}{T^3} \right); \\ & c = \delta \left(1 - \frac{2}{T+1} \right) \sqrt{2, 5 - \frac{1}{T} + 3 \frac{1}{T^3} + \frac{1}{T^3} + \frac{1}{T^4};} \end{aligned} $	$\xi_{marc} = 36$ $a_{marc} = 1,586$	
	$\begin{split} &\xi = \frac{1}{2T^2} \left[(T^2 - 1) \delta_A + (T - 1) \delta_B + (T - 1)^2 \delta_D + (T^2 - 1) \delta_r \right] \\ &\sigma = \frac{1}{2T^2} \sqrt{(T^2 - 1)^2 \delta_A^2 + (T - 1)^4 \delta_B^2 + (T - 1)^4 \delta_D^2 + (T^2 - 1)^2 \delta_r^2} \end{split}$	$\begin{aligned} \xi &= 2\delta \left(1 - \frac{1}{T} \right); \\ \sigma &= \delta \left(1 - \frac{1}{T} \right) \sqrt{1 + \frac{1}{T^3}}; \end{aligned}$	Е _{макс} = 26 с _{макс} = б	
	$\xi = \frac{T^2 - 1}{8T^2} \left[(T+1) \delta_A + (T-1) \delta_B + (T+1) \delta_C + (T-1) \delta_D + 4 \delta_r \right]$ $\varepsilon = \frac{T^2 - 1}{8T^2} \sqrt{(T+1)^2 \delta_A^2 + (T-1)^2 \delta_B^2 + (T+1)^2 \delta_C^2 + (T-1)^2 \delta_D^2 + 16 \delta_r^2}$	$\xi = \frac{1}{2} \delta \left(1 - \frac{1}{T^2} \right) (T+1);$ $c = \delta \frac{T}{4} \left(1 - \frac{1}{T} \right) \sqrt{1 + \frac{5}{T^2}};$	\$→∞ ¢→∞	
11	$\begin{split} \xi &= \frac{T-1}{2T^2} \left[T \delta_B + T \delta_D + (T-1) \delta_C + (T+1) \delta_r \right] \\ \sigma &= \frac{T-1}{2T^2} \sqrt{T^2 \delta_B^2 + T^2 \delta_D^2 + (T-1)^2 \delta_C^2 + (T+1)^2 \delta_r^2} \\ & * \end{split}$	$\begin{split} \xi &= 2\delta \left(1 - \frac{1}{T} \right); \\ \sigma &= \delta \left(1 - \frac{1}{T} \right) \sqrt{1 + 0.5 \frac{1}{T^2}}, \end{split}$	$\xi_{makc} = 2\delta$ $\sigma_{makc} = \delta$	
11	$\begin{split} \xi &= \frac{T-1}{4T^2(T+1)} \left[2T^2 \left(\delta_A + \delta_D \right) + \left(T^2 + 1 \right) \left(\delta_B + \delta_E \right) + \right. \\ &+ 4T \left(T-1 \right) \delta_C + 2 \left(T+1 \right)^2 \delta_r \right] \\ &= \frac{T-1}{4T^2(T+1)} \times \\ &\times \sqrt{4T^4 \delta_A^2 + 4T^4 \delta_D^2 + (T^2+1)^2 \left(\delta_B^2 + \delta_E^2 \right) + 16T^2 \left(T-1 \right)^2 \delta_C^2 + 4 \left(T+1 \right)^4 \delta_r^2} \end{split}$	$\xi = \delta \left(1 - \frac{2}{T+1} \right) \left(3 + \frac{1}{T^2} \right);$ $\sigma = \delta \left(1 - \frac{2}{T+1} \right) \sqrt{1.87 + \frac{1}{T} + 2.75 \frac{1}{T^3} + \frac{1}{T^3} + 0.375 \frac{1}{T^4}}$	$\xi_{MAKC} = 36$ $\sigma_{MAKC} = 1,366$	

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Russian Translations cont.

account in any measurement procedure. Block diagrams for both static and dynamic measurement setups are given. Refers to "Factors Governing the Intelligibility of Speech Sounds" by French and Steinberg (Journal Acoust. Soc. Am., vol. 19, No. 6, 1947) and "A Table of Intermodulation Products" by A. A. Wass (Jl. Inst. EE, Vol. 95, part III, No. 33, 1948).

OTHER ARTICLES IN THIS ISSUE

"Heinrich Hertz, On his 100th Birthday," G. A. Levin (2 pp). "Use of Contactless Elements in Control Circuits of Automatic Telephone Stations," V. N. Roginski, (10 pp, 11 figs). "Equalizer Circuits for Central-Battery Telephone Sets with Transistor Amplifiers," A. S. Sadovski, (10 pp, 6 figs, 1 table). "Status of Color TV Abroad," A. K. Kustarev (8 pp). Covers USA, France, England, and Holland.

RADIO ENGINEERING AND ELECTRONICS

(Contents of Radiotekhnika i Elektronika No. 3, 1957)

The March 1956 "Radiotekhnika i Elektronika" continues the publication of papers delivered at the Eighth All-Union Conference on Semiconductors. held in Leningrad on November 14-20, 1955. The

first report was published in the August 1950 issue of Radiotekhnika i Elektronika (*ED* May 15, 1957) Although most of these articles deal with topic usually not treated in this periodical, the editors decided to publish all the papers delivered at the conference for the sake of completeness. We list be title and author only the entire contents of this issue except for the following three articles, which should be of interest to our readers. Tł

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TRANSISTORS

Investigation of Transistors with a Cathode-Ray Curve Tracer, A. M. Bonch-Bruevich, U. S. Soltamay (6 pp, 5 figs).

Description of a laboratory model of oscillographic cathode-ray curve tracer that displays on the oscillograph screen all four families of static transistor characteristics (collector and emitter voltages vs. collector and emitter currents). Fig. 1 shows a block diagram of the instrument.

GERMANIUM DETECTORS

Investigation of Input Impedances and Experimental Check on the Equivalent Circuits of Germanium Detectors in the 1000-10,000 Mc Range, N. E. Skvortseva, (15 pp, 14 figs, 2 tables).

The input impedance of germanium detector with welded contacts was investigated over the range from 1,000 to 10,000 mc, and a proposed equivalent circuit of such detectors was experimentally verified in this range.



Fig. 1. Block Diagram of Cathode Ray Curve Tracer for Transistors. 1—multivibrator; 2—illumination pulse generator; 3—sawtooth voltage generator; 4—staircase-voltage generator; 5 emitter-circuit supply; 6—collector-circuit supply; 7—oscillograph. The input impedances were found to be functions of the detector construction, of the semiconcuctor properties, of the welding current, and of the fixed positive bias current.

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It is shown that the proposed detector equivalent circuit is useful for the analysis of the frequency behavior of detectors, and for the design of detectors to meet specific requirements.

SEMICONDUCTOR BOLOMETERS

Certain Problems Involved in the Application of Semiconductor Bolometers, A. M. Bonch-Bruevich, Ia. A. Imas (6 pp, 2 figs).

The use of semiconductor bolometers for the investigation of high-speed processes is limited by the slow response time of bolometers. However, introducing an RC compensating network reduces the overall time constant of the measuring circuit to less than the time constant of the bolometer itself. The authors analyze also the change in threshold sensitivity caused by the compensation network and show that in some cases the compensation method reduces the threshold sensitivity less than an inprease in the bolometer heat transfer (to reduce its response time).

Other Articles in This Issue

Effect of External Voltage and of other Factors on the Capacitive Photo Response of Semiconductors, V. E. Kozhenin, V. E. Lashkarev.

Effect of Adsorption of Molecules and of External Electric Field on Photoconductivity of Semiconductors, V. I. Liashenko, O. V. Snitko.

Photoelectric and Optical Properties of HgI_2 , D. V. Chepur.

Production of Photo-EMF in Layers of Lead Sulphide, D. Ia. Berlaga, M. A. Rumsh, L. P. Strakhov.

Color Centers in KC1 Crystals and in KC1 Mixed with Ag, N. G. Politov.

New Modification of the Capacitor Method of Measuring the Contact Potential Difference and its Use in the Investigation of Contact Potentials of Semiconductors, V. F. Bogoliubov.

Vacuum X-Ray Spectograph with Geiger Counter for the Investigation of Energy Levels in Solids, A. P. Likurski.

Theory of Spontaneous Magnetization of Ferrites, E. I. Kondorski, A. S. Pakhomov, T. Shiklosh.

Temperature Dependence of Spontaneous Magnetization in Co-Zn Ferrites at Low Temperatures,

N. M. Reinov, M. F. Stel'makh. Thermoelectric Properties of Ferrites Near the

Curie Point, S. A. Verchenia, Ia. G. Dorfman. Experimental Investigation of Field Emission

from Lanthanum Hexaboride, M. I. Elinson, G. F. Vasil'ev.

Time Lag of Internal Photoeffect in Silver Chloride, K. K. Demidov. NEWS ABOUT SILICON DEVICES



SILICON RECTIFIERS are finding increasing use at elevated temperatures in aircraft and missile applications by providing more power per pound.

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SPECIFICATIONS

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to 2 watts; AC relays, 2 to 3 volt amperes. NOMINAL VOLTAGE-DC relays, 6 to 120 volts; AC relays, 6 to 220 volts. (On specification, DC voltage coil up to 220 volts or AC voltage coil up to 440 volts can be supplied.)

RESISTANCE - DC relays, 25 to 8,000

ohms; AC relays, 4 to 5,000 ohms. **PULL-IN CURRENT VALUES**-7.2 Milli-amps max. at 2,500 ohms; 5.0 milliamps max. at 5,000 ohms.

DUTY CYCLE-continuous. TEMPERATURE RANGE- -55° to 85 C when specified.

INSULATION RESISTANCE - 100 megohms mi

DIELECTRIC STRENGTH - standard: 500 volts RMS. (When specified, 1,000 volts RMS can be met.) MAXIMUM WEIGHT-2 ounces.

GHA SERIES, 5 amp. open relay

Contact rating, 5 amps. resistive, 2 amps. inductive at 115 volts AC or 26.5 volts DC. Contact material is fine silver, 1C,2C,3C arrangements only. Relay is 1.1" high, 1.732" long and .937" wide. Contact terminals can be used as solder lugs or for printed circuitry.

(Also available: GHB series, 10 amp. open relay.)

GHP SERIES, 5 amp. clear plastic enclosed relay.

Dust-tight plug-in. Contact rating, 5 amps. resistive, 2 amps. inductive at 115 volts AC or 26.5 volts DC. Contact material is fine silver, available in 1C or 2C arrangements only. Enclosure is 2^{11}_{16} " x 1^{13}_{32} " overall. $2\sqrt{8}$ " overall length above chassis.



CIRCLE 441 ON READER-SERVICE CARD FOR MORE INFORMATION

Electronic Differentiation and Integration

E. Brenner



Fig. 1. Circuit for electronic differentiation. For integration R and C are interchanged.



Fig. 2. Block diagram for analysis of Fig. 1. For integration R and C are interchanged. **T**HE FEEDBACK amplifier network shown in Fig. 1 is, if precisely adjusted, capable of integrating or differentiating the signal v_i (t). Referring to the block diagram of Fig. 2, (neglecting the output impedance of the amplifier or including it in R_L) the application of Kirchhoff's voltage law to the input mesh reads

$$\frac{1}{RC}\int v_1dt + \left[\frac{R+R_f}{R} - \frac{AR_f}{R_L + R_f}\right]v_1 = v_i \ (1)$$

so that if

$$(R + R_f) (R_L + R_f) = ARR_f \qquad (2)$$

the output voltage is proportional to the derivative of the input voltage, i.e.:

$$v_2 = \mathbf{A} \cdot RC \, \frac{dv_1}{dt} \tag{3}$$

If R and C in Fig. 2 are interchanged then we have

$$(R_f + R)C \frac{dv_i}{dt} + \left[1 - \frac{AR_f}{R_L + R_f}\right]v_1 = v_i \quad (4)$$

so that if

$$\frac{AR_f}{R_L + R_f} = 1 \tag{5}$$

the output voltage is proportional to the integral of the input voltage, i.e.:

$$v_2 = Av_1 = \frac{A}{(R_f + R)C} \int v_i dt \qquad (6)$$

The order of magnitude of the gain required for satisfying condition (2) is 6400 (if R_I is small, e.g. 300 ohms) while a typical gain value required for condition (5) is 2500. (Abstracted from two articles by H. Wittke, Electronische Rundschau, Vol. 11, No. 1, January 1957, p7 and Vol 11, No. 3, March 1957, p73.)

Abstractors Note: In comparing the "operational amplifiers" proposed in the above abstract with the "conventional" circuits used in d.c. analog computers the following comments appear appropriate. In the new circuit the input is not grounded; this may be a serious defect. Moreover the exact operational property depends on satisfying exactly the conditions (2) and (5). Amplifier drift, component variations etc. not only change the scale in the new circuit but also impair the operation to as yet an uncertain extent. In the conventional, high gain operational amplifiers it is necessary to maintain exceedingly large gain but gain changes do not influence the operation, provided only that the gain remain above some minimum value. E.B.

THE NATIONAL SCENE



"YOU FRAMED ME, NICK. AND I TOLD YOU I'D GET SQUARE. NOW ..." And then the film broke! Film breakage—cause of movie audience irritation in the "old days"—is a minor problem today. Tomorrow



NATIONAL HELPS NEW SPLICER BOND FILM INSTANTLY —without disturbing original molecular orientation. Non-acetate film cannot be spliced satisfactorily by conventional methods. So the new device, developed by Shepard Laboratories, Inc., Summit, N. J. uses intense high-frequency heat to fuse the film instantly—without "burning" or affecting grain, high strength or durability. Side result: a superior splicer for all types of film.



IMPROVES PERFORMANCE-KEEPS COSTS DOWN. PHENOLITE[®], used in electrode supporting blocks, offers complete resistance to carbonizing. Copper-clad PHENOLITE for printed circuits cuts costs and improves circuitry. Shepard tells us: "PHENO-LITE passed our tests... Reasonable price holds our costs down."

it will be a rarity. *Reasons:* Newly developed, polyester base motion picture film of unusual strength and durability (duPont "Cronar," for example) and better film splicers like that shown here.

NATIONAL CAN HELP YOU

reduce unit product cost or improve product performance at no added cost. Here's why: You can select the "one best material" from over 100 grades of PHENOLITE®, Vulcanized Fibre and National Nylon—without compromise in properties or cost. You can simplify production and purchasing with the timed delivery of 100% usable parts—from a single, reliable source. You gain competitively with National's new materials and grades—the direct results of programmed materials research. You benefit by calling National first. Check Sweet's PD File 2b/Na, the Telephone Directory Yellow Pages, or write Wilmington 99, Delaware, Dept. E-10.



CIRCLE 442 ON READER-SERVICE CARD FOR MORE INFORMATION

>57

To the Ideas-For-Design Editor of ELECTRONIC DESIGN -19 E. 62nd St., New York 21, N. Y. • TEmpleton 8-1940

Here is my design idea for possible publications in your Ideas For Design department. I can expect \$10 for this idea if accepted for publication.

(Ideas suitable include: 1. new circuits or circuit modifications, 2. new design techniques, 3. designs for new production methods, 4. clever use of new materials or new components in design, 5. design or drafting aids, 6. new methods of packaging, 7. design short cuts, or 8. cost saving tips)

STATEMENT OF THE PROBLEM-

MY SOLUTION. AND WHY-(Please be explicit. Included sketches or photos that will help get the idea across)

Signed_____ Title_____ Company_____ Address____

(Place illustrations on separate sheet if necessary)



Heat-Storage Cooling

A STUDY was made to find out whether cooling of components using heat storage materials as heat sinks was practicable. The study had particular reference to electronic equipment in high speed aircraft and missiles. Representative temperatures were simulated and a variety of chemicals examined for the proper characteristics.

The chemical literature was examined for materials undergoing a reversible solid-to-liquid phase transformation. Some 600 compounds were found; more careful examination reduced this number to 30, and finally two-paraffin and beeswax-were chosen for extensive testing.

The test program consisted of subjecting beeswax and paraffin, in two types of apparatus, either to step increases or step decreases in ambient temperatures—from 50 to 400 F, or from 200 to 50 F. The general result of these tests is that these two materials *do not have* sufficiently favorable properties. They would not yield a practical design of a heat-storage device for exprotection of a representative piece of electronic equipment, if this were subjected to a step increase in ambient temperature from 50 to 400 F. This conclusion is noted for design of either an external heat exchanger or for the design of individual component protection employing heatstorage materials.

Consider first the use of an *external heat ex*- ter p changer, containing heat-storage material, for the l protection of an electronic package with a represtora sentative maximum value of the air temperature

of 200 F. From the test data for paraffin and beeswax, it is concluded that the heat flow during 20 min is very small for a heat exchanger of R. \overline{M}

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pactical geometry. The latent heat does not regin to be utilized until a time of 200 min later. This low value of the rate of heat transfer is caused by the low values of thermal conductivity of paraffin and of beeswax. Since the thermal resistance of this heat-storage material would be large and fairly constant in an external heat exchange, although the air flow could be increa el somewhat in order to decrease the overall thermal resistance, it is the authors' opinion that such a design is impractical.

Consider next the use of paraffin or beeswax in a design based on a plane latent-wall. The test data show that the amount of heat transferred to the heat-storage material in the plane latent-wall apparatus, during the first twenty minutes is too small to be significant, even if the air temperature is raised to 400 F. If the permissible operating temperature of the electronic equipment Ing were raised to 400 F, the heat exchanger using paraffin or beeswax would not offer adequate protection. Another conclusion reached from data on cooling tests is that the time required for solidification of liquid paraffin or beeswax is too cool long for practical purposes.

Consider finally the use of paraffin or beeswax y had for protection of individual electronic compoent in nents, in an annular latent-wall type of apparatus, tative for an ambient of 400 F. For an ambient of 50 F, ty of it was necessary to reduce the heater power inistics. put of one w per linear in. of heater surface, in order to keep the heat-storage material in the iquid solid phase. But the heat flux of most heat-prowere ducing electronic components will be from 100 to 1000 times as large as used in these tests. Hence beeswax and paraffin could not be used at all in the solid state, since they would be beesmostly in the liquid phase at the beginning of ratus, the transient heating process. It is possible that n amother compounds with higher melting points from could be found, but such a protection device sts is do not appear practical at the present time. iently

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eld a The study was limited to the use of nonevpendable heat-storage materials as latent heate for tronic sinks for short periods of abnormal flight conditions. All the facets of the study lead to the conep in-100 F. clusion that heat-storage materials such as beeser an wax and paraffin would not adequately protect indi- electronic equipment. In the authors' opinion, heatthere exist today cooling methods which are

basically far more adequate and offer much better protection, for the same weight penalty, than at exl, for the latent heat sink using non-expendable heatreprestorage materials.

n and Abstracted from Final Report on Heat-Storage dur- Cooling of Electronic Equipment, by J. Kaye, ger of R. M. Fand, W. G. Nance, and R. J. Nickerson, MIT for WADC, PB 121980, Feb. 1957.

New Westinghouse WL-6249A tunable x-band Magnetron



Highest power tunable x-band Magnetron commercially available.

Now Westinghouse brings you a new high-powered mechanically tunable x-band Magnetron designed to operate over a wide frequency range. The tube meets U.S. Air Force Specification MIL-T-8128A, and is designed for airborne radar and missile applications.

An air cooled pulsed type Magnetron with integral magnet and unipotential cathode, the WL-6249A has excellent stability during warm up and operation.

Electrical characteristics: Frequency: 8500-9600 Mc. Minimum Power Output: 200 watts average. Duty: .001

Write for detailed data sheet today. The WL-6249A can fit into your present or future design needs.

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HIGHER PEAK POWER VERSION UNDER DEVELOPMENTI A modification of the WL-6249A now undergoing experimental work by Westinghouse may be the answer to your need for a more powerful tunable x-band Magnetron. Westinghouse engineers will be happy to work with you on new higher power applications. Sub-mit requirements to Westinghouse, P. O. Box 284, Elmira, N. Y. c/o Industrial Tube Sales Manager.

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Ple WI	ase send me complete information on your new 2-6249A tunable x-band Magnetron.
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CIRCLE 444 ON READER-SERVICE CARD FOR MORE INFORMATION

ELECTRONIC DESIGN • October 15, 1957

DECADE RESISTANCES

....

DECADE BOX ... with precision wirewound resistors mounted on steatite-insulated switches. TEN resistors per decade ... giving better than 0.1% accuracy above 10 ohms.

Туре	Dials	Ohm Steps	Total Resistance—Ohms	Price
817 818 820 821 822 823 824	333333333333	0.01 0.1 1 10 100 1,000 10,000	11.1 111 1,110 11,100 111.000 1,110,000 11,100,000	\$60.00 51.00 56.00 60.00 63.00 77.00 120.00
817-A 819 825 826 827 828	4 4 4 4 4	0.01 0.1 1 10 100 1,000	111.1 1,111 11,110 111,100 1,111,000 11,110,000	75.00 71.00 77.00 79.00 92.00 139.00
8285 829 830 831	5555	0.1 1 10 100	11,111 111,110 1,111,100 11,111,000	94.00 101.00 113.00 155.00
817-C 8315 832 833	6 6 6	0.01 0.1 1 10	11,111.1 111,111 1,111,110 11,111,100	105.00 109.00 121.00 169.00

UNMOUNTED DECADE

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Type*	Dials	Ohm Steps	Total Resistance—Ohms	Price
435	1	0.1	1	\$12.00
436	1	1	10	13.25
437	1	10	100	13.25
438	1	100	1,000	15.00
439	1	1,000	10,000	16.00
440		10,000	100,000	18.50
441	1 1	100,000	1,000,000	32.50
442	1	1,000,000	10,000,000	60.00
0. March		and included Audi	lable of additional cool	

* Knob (#M-25594) not included. Available at additional cost

Shallcross

DECADE OLTAGE DIVIDERS

... same quality construction as in Decade Resistances. Choice of Kelvin-Varley or conventional potentiometer circuits.

KELVIN-VARLEY CIRCUIT

Туре	Dials	Input Resistance (Accuracy ±0.05%)	Price
8350	4	10,000	\$140.00
8349	4	50,000	145.00
8348	4	100,000	150.00

RESOLUTION-Any ratio between 0.0000 and 1.0000 in steps of 0.0001.

POTENTIOMETER CIRCI	JIT
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	Туре	Dials	Ohm Steps	Total Resistance (Accuracy ±0.1%)	Price
	837 835 836	4 4 4	0.1 1.0 10.0	1,000 10,000 100,000	\$126.00 139.00 146.00
- funned funned funned funned	849 848	5 5	0.1 1.0	10,000 100,000	165.00 176.00

SHALLCROSS MANUFACTURING COMPANY, 526 Pusey Avenue, Collingdale, Pa. CIRCLE 445 ON READER-SERVICE CARD FOR MORE INFORMATION

Abstract

Rf Voltmeter Cal

W ITH consoles developed at NBS' Radio Standards Lab very accurate rf voltmeter calibrations can be performed quickly in a fraction of the time heretofore required. Rf voltmeters can be calibrated for any practical voltage level starting with 0.2 v at discrete frequencies of 30, 100, 300, 400, 500 and 700 mc. The major components comprising a complete calibrating system at each frequency consist of rf sources, reference voltage standards, rejection filters, impedance matching networks, automatic level controls, manual level control, protective and indicating circuits.

Operation

Seven fixed-type AT voltmeters, calibrated for levels of 0.2 to several hundred volts, are mounted on the underside of a special metallic ground plate that permits rapid connection of an "unknown" voltmeter on the top side of this plate. The input planes of the unknown and of the AT



RF calibration consoles of the type used in the calibration of voltmeters.

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Ge and Si from Sylvania now cut to size to cut growing pains —and costs

Crucible-size pieces of Sylvania germanium or silicon cut waste and handling time.



When you order either semiconductor material in charge size, you eliminate the delays and waste that go with further cutting and etching. Pieces are ready for your crucible as they are delivered.

In addition to this important service, Sylvania can meet your semiconductor requirements in practically any form you specify.

Sylvania n-type germanium—with a resistivity greater than 40 ohm cm—is available as either undoped single crystals or polycrystalline as-reduced or purified ingots. Sylvania can supply special cut pieces for practically every size and shape of crucible for vertical or horizontal crystal growth. Transistor and diode manufacturers report unusually high uniformity and yield from these Sylvania materials.

Sylvania silicon can be supplied as polycrystalline stalagmatic rod in three standard grades based on resistivity—from solar grade to over 100 ohm cm p-type, or 40 ohm cm n-type. Standard diameter is 1½ inches. All grades are available in cut pieces to your specification.

Write today for information on Sylvania's semiconductor materials—for specifications on crucible-sized pieces.

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voltmeter are located very close together across the terminals of a coaxial cable imbedded in the plate. The cable furnishes rf voltages to the two voltmeters thus connected in parallel with essentially no connecting leads. This eliminates errors normally introduced by standing waves.

The rf voltages originate in constant temperature crystal-controlled oscillators. These voltages are amplified, filtered to reduce all harmonics at least 60 db below the fundamental, and fed via proper matching networks to the voltmeters. Overload circuits and relays protect the thermoelements of the AT voltmeters from being accidentally overloaded. An automatic amplitude stabilizing circuit keeps the rf voltage, applied to the voltmeters, constant to 0.1 per cent over a period of one hour or longer. Errors caused by voltage drifts during observations are thus made negligibly small. The rf voltage levels are indicated on a common panel indicator and are translated into voltage values by the use of line charts obtained when the AT voltmeters are calibrated in terms of NBS primary standards.

Three of the AT voltmeters covering values to 20 v each have a nominal 50-ohm input impedance. These are calibrated and used at two discrete frequencies. Two additional higher-input-impedance AT voltnators are added for each of the two frequencies at high voltage levels. The total of seven AT voltmeters furnish facilities for the complete voltage range at two frequencies. The apparatus for the two frequencies is assembled into two cabinets and is combined with another similar apparatus for two other frequencies to form a four-frequency console as in photo. Three consoles will cover the entire frequency and voltage range indicated above. The combinations and number of consoles were chosen to allow simultaneous calibration work on three to six voltmeters.

Abstracted from RF Voltmeter Calibration Consoles, National Bureau of Standards, U.S. Dept. of Commerce, Washington 25, D.C.



CIRCLE 448 ON READER-SERVICE CARD FOR MORE INFORMATION

Standards and Specs

Sherman H. Hubelbank

Packaging

MIL-C-12000C, CABLE, CORD, AND WIRE, ELECTRIC, PACKAGING AND PACKING OF, 26 DECEMBER 1956

This spec covers packaging and packing for domestic and overseas shipment and storage of electric cable, cord, and wire. Cord and wire, except magnet and bare wire, having an outside diameter of less than 0.50 inch, and having lengths not exceeding 500 feet are wound on coils or spools. If the outside diameter is greater than 0.50 inch, the cord and wire may be wound on either coils, spools, or reels. If the length is greater than 500 feet, reels must be used. Magnet wire must be wound on spools or reels. Bare copper wire will be furnished in one-pound spools or in five and ten pound spools, as specified in the contract or order. Unless otherwise specified, cable will be furnished in either coils or reels.

MIL-P-1755D(Ships), PREPARATION FOR DELIVERY OF ELECTRONIC EQUIPMENT; MISCELLANEOUS ELEC-TRICAL EQUIPMENT, (EXCEPT ROTATING ELECTRICAL EQUIPMENT) AND ASSOCIATED REPAIR PARTS, 15 FEBRUARY 1957

This spec covers the cleaning, preservation, packaging, packing, and marking requirements for electronic equipment, accessories, auxiliary equipment furnished as part of a complete electronic system, miscellaneous electrical equipment (except rotating electrical equipment) and associated repair parts. Complete tables are included which give the type of preservation and packaging required for electronic equipment and electrical, electronic and electro-mechanical items.

Encoder Adjustment

EIA RS-189, ENCODED COLOR BAR SIGNALS, JULY 1957

This standard is intended as a test signal for adjustment of encoders or colorplexers, for rapid checks of color television transmission systems, and for the adjustment of color monitors or monitor receivers. It includes a description of the standard signal and provides complete specifications for the signal. Copies of this standard are available from the Electronic Industries Association (formerly RETMA), 11 West 42nd Street, New York 36, N.Y. for 30 cents per copy.



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Transistor Specs

MIL-T-19500A; GENERAL SPECIFICAtion for Transistors, Amendment 1, 3 April 1957

This amendment lists the effective supersession of specs MIL-T-12679 (SigC) and MIL-T-25380 (USAF) as being November 1957.

Microwave Relay Antennas And Reflectors

TERISTICS FOR MICROWAVE RELAY SYS-TERISTICS FOR MICROWAVE RELAY SYS-TERISTICS ANTENNAS AND PASSIVE REFLEC-TORS, JULY 1957

The mechanical characteristics of antenna and passive reflector assemblies for microwave relay systems applications are established by this standard. Copies of this standard may be obtained from the Electronic Industries Association (formerly RETMA), 11 West 42nd Street, New York 36, N.Y. for 50 cents per copy.

Quartz Crystals

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EIA RS-192, DEFINITIONS AND DIMEN-SIONAL CHARACTERISTICS OF QUARTZ CRYSTAL UNITS, JULY 1957

Definitions of quartz crystals are given. Dimensional characteristics are given for various crystal units. This standard is a revision of TR-112-A and includes additional crystal holders and provides more realistic dimenus and tolerances for crystal hold-

already listed. Copies of this standard are available from the Electronic Industries Association (formeny RETMA), 11 West 42nd Street, New York 36, N.Y., at the rate of 50 cents per copy.

Markings

MIL-STD-129B, MARKING FOR SHIP-MENT AND STORAGE, 10 APRIL 1957

Uniform marking of military supplies and equipment for shipment as well as storage is provided for by this standard.

CIRCLE 453 ON READER-SERVICE CARD >

FROM

PYRAMID

DRY ELECTROLYTIC CAPACITOR FOR EXTREME TEMPERATURE RANGE REQUIREMENTS TYPE TR

For applications previously reserved for Tantalum capacitors, Pyramid announces a new high reliability, dry electrolytic to be designated as Type TR. These are extended life capacitors using high purity aluminum foil, and can be supplied for any capacity requirements desired. Units are available in both polarized and non-polarized construction. **4 OPERATING TEMPERATURE RANGES:** Type 20:85 TR -20 C to +85 C. Type 40 TR -40°C to +85°C. Type 55 TR -55 C to +85°C.

CAPACITANCE TOLERANCES: Pyramid type TR units are made with commercial capacitance tolerances. **POWER FACTOR:** TR units rated less than 15 working volts have a maximum power factor of 25% at 25 C and 120 cps. Type TR units rated 15 working volts and over have a maximum power factor of 15% at 25 C and 120 cps. **D.C. LEAKAGE:** Leakage current limits for Pyramid type TR capacitors measured after the working voltage has been applied for 5 minutes maybe determined from the following formulas: At 25°C; 1—0.04CV, At 85°C; 1—0.35CV, At 100 C; 1—0.63CV. Where: I—leakage current in microampheres, C—capacitance in microfarads, V—rated work-



ing voltage. **WORKING VOLTAGE:** Pyramid type 20-85 TR can be supplied up to 450 working volts. Pyramid types 20-100 TR, 40 TR and 55 TR can be supplied up to 150 working volts.

SURGE VOLTAGE: The surge voltage rating of Pyramid type TR capacitors at 85°C and 100°C is 115% of the rated working voltage.

LIFE TEST: After 1000 hours at 85°C or 100°C, and working voltage applied, Pyramid type TR capacitors meet the following specifications at 25°C and 120 cps. The capacitance is within ______ of the capacitance measured before life test. The power factor is less than 150% of the power factor measured before the life test. The leakage current is within the limits specified above.

For circuit application information and a copy of TR Engineering Bulletin write to Industrial Division:



VOLUME-PRODUCED TO TIGHT TOLERANCES



HEH close toloconce nact-moving call form, volume-produced for d'Arsonval galvanometers Width .362 ± .002 • Length .4219 ± .001 • Depth .160 ± .001 • Wall thickness .008 ± .0085 SPECIALIZED TUBULAR METAL PARTS

Want specialized metal tubular parts in extremely close tolerances? At lowest possible cost? H&H Machine Company volume produces an almost endless variety—to your specifications, in all commercial alloys, in sizes from .01 in. to % in. diameter. No production difficulties—we do the complete job from tooling up to rigid inspection. No design problems-we make our own tools and dies to meet specified tolerances precisely. Write for literature, or send blueprint with quantities desired.



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SNAP-ACTION SWITCHES CHERRY offers methods for ... MOVEMENT DIFFERENTIAL LIMITS OF ACTUATOR TRAVEL SLIDE EXCURSION EQUALS SWITCH DIFFERENTIAL PLUS YOKE GAP TO MOTOR \$3500 SERIES APPLICATION OF LIMIT OR REVERSE SNAP SWITCHES INTO AUTOMATIC EQUIPMENT BULLETIN L-100 Designing Snap Action Switches into com operated switch system—Bull. C-200 Application of Snap Switches for interlock function—Bull. I-SOO ERRY ELECTRICAL PRODUCTS CORPORATION 1646 Deerfield Road Mighland Park, Illinois **Please send Bulletin** C-200 L-100 □ I-300 🗇 On complete CHERRY line Nan Position. Company. Street

Zone CIRCLE 423 ON READER-SERVICE CARD FOR MORE INFORMATION

State

Standards and Specs

Reference Standards

NBS CIRCULAR 552, STANDARD SAMPLES AND REFER-ENCE STANDARDS

This circular contains an up-to-date descriptive listing of the various standard samples issued by the National Bureau of Standards. A schedule of weights and fees, as well as directions for ordering, is included. Summarized tables of analyses are included to indicate the type of standards of composition presently available. Over 500 different standard samples of chemicals, ores, ceramics, and metals are prepared, certified, and distributed by NBS. This 24-page booklet is available from the Superintendent of Documents, Government Printing Office, Washington 25, D.C. for 25 cents.

Connectors

MIL-C-3767, CONNECTORS (ELECTRICAL, POWER, BLADED TYPE), AMENDMENT 2, 28 JUNE 1957 Qualification inspection has been deleted and pre-production inspection has been substituted.



CIRCLE 455 ON READER-SERVICE CARD FOR MORE INFORMATION



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How Are You Going To Solve Your Electronic Equipment **Ventilation Problems?**

Typical

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Smaller components, critical heat effects and effective dirt removal make proper ventilation of electronic equipment most important. FARR COMPANY offers a new line of air filters for electronic components that can be specially designed to meet your needs... in any size, shape, material or capacity.

More Important, Farr Engineers who are among the country's leading authorities on air filtration, offer you expert assistance in your ventilation design problems.



CIRCLE 425 ON READER-SERVICE CARD FOR MORE INFORMATION



City

Meters

(IL-M-6B, METERS, ELECTRICAL INDICATING, PANEL YPE, (24 INCH AND 3-1/2 INCH), 10 MAY 1957

An additional color scheme designator "Y" (black markings and pointer with buff dial background) has been added. The meter types formerly covered in the body of the basic spec as individual spec paragraphs are now covered by twelve detailed spees An appendix covering Qualification Inspection procedures has been added. This revision with the detailed specs supersedes spec MIL-M-6A and Amendment 2.

Relays

MIL-R-19648 (Ships), GENERAL SPECIFICATION FOR HERMETICALLY SEALED THERMAL TIME DELAY RE-LAYS, 6 JUNE 1957

The general requirements for hermetically sealed thermal time delay relays with contacts up to 6 amps are established by this spec. Three classes of relays have been established based on the ambient temperature range for continuous operation. Three grades of relays have been established based on the operating vibration range. A typical type designation of a relay conforming to this spec is RYA-WIA/1.

Spare Parts

MIL-M-17993B (MC), PROVISIONING PROCEDURES TECHNICAL DATA, AND REPAIR PARTS LIST REQUIRE-MENTS FOR U.S. MARINE CORPS EQUIPMENT, AMEND-MENT 1, 3 JUNE 1957

The requirement specifying the Navy Department General Spec for Inspection of Material has been deleted. In the event source inspection is not a contract requirement, the two press-proof copies of the Repair Parts List shall be submitted to IM-PAC direct. Each secret and top secret drawing shall be marked in accordance with the current security regulations.

Parts Provisioning

57

MIL-B-5005A, BREAKDOWN; PROVISIONING PARTS AND ILLUSTRATED PARTS FOR AERONAUTICAL ARTICLES, AMENDMENT 2, 14 MARCH 1957

An example of a typical numerical index for provisioning parts breakdown has been included for the Army and the Air Force and a separate one for the Bureau of Aeronautics. Individual requirements for the Army, the Air Force, and the Bureau of Aeronautics have been itemized. An index is required for all provisioning parts breakdowns having an excess of 200 items. The contruction of the description of items listed in a PPB has been completely changed. The listing of applicable standards and specs has been revised.

How magnetic tape converts blueprints to parts From numbers to metal without templates or models



Photo Courtesy of Lockheed Aircraft Corporation

This part was made with "production tooling" that cost less than conventional machining on a single sample. The "tooling" was a reel of mag-netic tape programmed from blueprints by computer and electronic director. In a kind of machine-shop black magic, the part sprang into being on a Giddings and Lewis Numerically Controlled Milling Machine. Much larger parts are also similarly made on this same mill.

NOW AT WORK IN ACTUAL PRODUCTION

This is not just a futuristic experiment. A commercial version has been delivered to a number of manufacturers. The first, at Lockheed Aucraft Corporation, produced 96 different complex parts in its second month of operation. Lockheed is using the tape-controlled mill to improve tolerances, eliminate human error and cut machining costs - often by over 50% (\$21.32 versus \$69.50 per part on one item). It is used for cams, templates and other intricate tooling - also for production parts on Lockheed's supersonic F-104 "Starfighter."

From initial experience at Lockheed, tapecontrolled machining shows promise of reducing lead time from drawing board to production of parts by 60 to 70 percent. Since the "complete sets of tooling" are reels of tape, they can be stored as neatly as a row of books. Additional production runs can be made with a minimum of setup

Earlier, at the Giddings and Lewis factory, tape-controlled milling was used to make one-ofa-kind cams and templates for tracer-controlled machines. Cost on a competitive bid basis was less than 50% of that for same work by conventional means. Ironically, this intricate tooling is what numerical control will eliminate wherever it supplants tracer-controlled machines.

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For the numerically controlled mill, magnetic tape provides 200 commands per second, each defining exact tool positions in three linear coordinates (angular coordinates too, on some). A minimum signal commands

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Standards and Specs

Null Balancing Recorders

ASA C39.4–1956, Automatic Null-Balancing Electrical Measuring Instruments

Strip-chart and circular-chart null balancing recorders are covered in this spec. It provides definitions and test procedures for step response, frequency response, ramp response, and for determining conformance with performance ratings. Also given are rated operating conditions covering temperature, humidity, line voltage and frequency and pick-up. Performance ratings throughout the range of rated operating conditions are given. The standard analyzes extreme operating conditions denoting limits of conditions within which operation is permissible. New terms are also introduced in order to avoid ambiguity. The standard also outlines test conditions and detailed test procedures. Copies of this standard are available from ASA for \$1.25 per copy.

Transistors

AIEE No. 425, Test Code for Transistors, August 1957

This standard includes transistor definitions and letter symbols for electrical quantities and electrical parameters. In addition methods of test are given for small signal, direct-current characteristics, small signal applications, and large signal applications for point contact transistors. Environmental test and noise measurements are also included. A list of 32 references is also given. Copies of this publication are available from the American Institute of Electrical Engineers, 33 West 39th Street, New York 18, N.Y.

Electrical Insulation

AIEE No. 803, Proposed Test Code for Aircraft Equipment Electrical Insulation, July 1957

Acceptable methods of testing electrical insulation in aircraft electrical equipment are defined in this spec. This code is limited to the consideration of test procedure applicable to insulation in aircraft equipment or to manufactured components or subassemblies of such equipment. The code also recommends test procedures for use in inspection of insulation in aircraft electric equipment to determine its airworthiness after service, repair, and/or periods of storage. This test code is intended only as a guide to acceptable procedure. It is not intended to be used as a test spec for any specific equipment. Copies of this publication are available from the American Institute of Electrical Engineers, 33 West 39th Street, New York 18, N.Y.



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