

# FRHBD <br> <br> affers for Drimediate Delivery 

 <br> <br> affers for Drimediate Delivery}

MAGNETIC AMPLIFIERS AND SATURABLE TRANSFORMERS

## FAST RESPONSE

 MAGNETIC AMPLIFIERS2 ~ response Phase reversible

| Cat. No. | Supply <br> Fran. in C.P.S. | Power out. Watts | Volt. Out. V. AC | AC or DC signal voltage req'e for full output. |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| MAF-1 | +0 | 13 | 110 | 1.0 | - |
| MAF-S | 400 | 5 | 57.5 | 1.2 | 0.4 |
|  | 400 | 10 | 57.5 | 1.6 | 0.6 |
| MAF-7 | 400 | 15 | 57.5 | 2.5 | 1.0 |

SINGLE ENDED
MAGNETIC AMPLIFIERS

| Cat. Me. | Supaly Fres. C.P.S. | Power out. Watts | sig. req'd for full eutp. MA-DC | Total res. Contr. wde. n? | Load res. ohms |
| :---: | :---: | :---: | :---: | :---: | :---: |
| MAO.1 | ¢O | 4.5 | 3.0 | 1.2 | 3800 |
| MA0-2 | 60 | 20 | 1.8 | 1.3 | 700 |
| MAO-4 | ¢0 | 400 | 9.0 | 10.0 | 25 |
| MA0.5 | 60 | 575 | 6.0 | 10.0 | 25 |

PUSH.PULL
MAGNETIC AMPLIFIERS
Phase reversible

| Cat. | Supply freq. c.P.S. | Power Out. Watts | $\begin{aligned} & \text { volt. } \\ & \text { out. } \\ & \text { v,Ac. } \end{aligned}$ | Sig. req. ${ }^{\circ}$ for full eutp. MA-DC | Total res. conit. wals. n! |
| :---: | :---: | :---: | :---: | :---: | :---: |
| MAP. 1 | ¢0 | 5 | 115 | 1.2 | 1.2 |
| MAP-2 | $\triangle 1$ | 15 | 115 | 1.6 | 2.4 |
| MAP. 3 | $\infty$ | 50 | 115 | 2.0 | 0.5 |
| MAP.3-A | $\infty$ | 50 | 115 | 7.0 | 2.9 |
| MAPA | ¢0 | 175 | 115 | 0.0 | 6.0 |
| MAP.7 | 400 | 15 | 115 | 0.6 | 2.8 |
| MAP-8 | 400 | 50 | 110 | 1.75 | 0.6 |

SATURABLE TRANSFORMERS
Phase roversible

| Cat. Me. | suppiy Freg. C.P.S. | Power Out. Watts | Vole. out. V. AC | Sis. req.d for full outp. MA.OC | Total res. conts. wde. K! |
| :---: | :---: | :---: | :---: | :---: | :---: |
| MAS-1 | $\infty$ | 15 | 115 | 6.0 | 27 |
| MAS 2 | 400 | - | 115 | 4.0 | 10 |
| MAS. 5 | 400 | 2.7 | 26 | 4.0 | 3.2 |
| MAS-6 | 400 | 30 | 115 | 4.0 | 8.0 |
| MAS. 7 | 100 | 40 | 115 | 5.5 | 8.0 |

All units designed for 115 V - AC operation

VARIABLE TEST VOLTAGE MEGOHMMETER NO. 1620


The Freed Type 1620 Megohmmeler is tiument with a continuousty vorisoble oc test potential from 50 to 1000 volis
Components, wuch of trantiomers, condensen. motors, printed sitcuith cables and insulation roterial con be tewed bt theit roted voltoge and obove, for mutely locio
Resistance - 0.1 megohms to 4000000

## Vollage

Accurate - olus or minus 5 th on oll carawe Simple
Safe - high voltage telay controlled
Self contained - AC operated
OTHER MEGOHMMETERS AVAILABLE
Yppe 1620 C Megohmmeter - a pype 1620 with
 TYpo

FOR PRECISION LABORATORY OR PRODUCTION TESTING


1110-AB INCREMENTAL INDUCTANCE BRIDGE AND ACCESSORIES
Accurate inductance measurement with or without superimposed D.C., for all types of on core components.

Inductance: ${ }^{1}$ Millihenry 101000 Henry
froquency: 20 to 10.000
Froquency: 20 to 10.000 Cycles
Acceracy: $1 \%$, 10.000 Cycle. $2 \%$ 10 10 KC
Conductance:
Conductance:
Superimposed D
ACCESSORIS by unskilled operotors ACCESSORIES AVAILABLE:
1210 A Null Defector-V. V. V.M M
OUDolv

Write for detailed listing, or special requirements, and copies of complete Transformer and Laboratory Test Instrument Catalogs

MIL-T-27A POWER. FILAMENT, PULSE \& AUDIO TRANSFORMERS

| POWER TRANSFORMERS -STANDARD <br> All primaries $105 / 115 / 125 \mathrm{v}, 60$ c.p.s. |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | $\begin{gathered} \text { Filame } \\ \# 1 \end{gathered}$ |  | Filam |  |  |
| $\begin{aligned} & \text { Cot. } \\ & \text { No } \end{aligned}$ | $\begin{gathered} \text { Hi } \\ \text { Volt } \\ \text { Sec. } \end{gathered}$ | ct | - $\square_{0}^{\circ}$ | 边会 | $\frac{2}{0}$ | $\stackrel{i}{\text { E }}$ | $\stackrel{\square}{0}$ |  | $\begin{gathered} \text { MIL } \\ \text { Case } \\ \text { Si2e } \end{gathered}$ |
| MGP1 | 400200 | $V$ | 185 | . 070 | 6.3/5 | 2 | 63 |  | Ha |
| MGP2 | 650 | V | 260 | . 070 | 6.3/3 | 2 | $6.1{ }^{\circ}$ |  | 18 |
| MGP3' | 850 | $V$ | 245 | . 150 | 6.3 | 5 | 5.0 | 3 | KB |
| MGP4 | 800 | $V$ | 311 | , 775 | 5.0 | 3 | 6.3 |  | LB |
| meps | 900 | $V$ | 345 | 250 | 5.0 | 3 | 13 |  | MB |
| MCPG | 700 | V | 255 | 250 |  |  |  |  | KB |
| MEP7 | 1700 | V | 419 | . 250 |  |  |  |  | 18 |
| MGPB | 1500 | V | 640 | . 250 |  |  |  |  | NB |


| FILAMENT TRANSFORMERS-STANDARD <br> All primaries $105,115 / 125$ v., 60 c.p.s. |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| $\begin{aligned} & \text { Cat. } \\ & \text { No. } \end{aligned}$ | Secondary |  | Test VRMS | $\underset{\text { Case }}{\text { MIL }}$ |
|  | Volt | Amp |  |  |
| MGFI | 2.5 | 3.0 | 2,500 | E8 |
| MGF2 | 2.5 | 10.0 | 2,500 | G8 |
| MGF3 | 5.0 | 3.0 | 2,500 | 18 |
| MGF4 | 5.0 | 10.0 | 2,500 | H8 |
| MGFS | 6.3 | 2.6 | 2,500 | F8 |
| MGF6 | 6.3 | 5.0 | 2,500 | 68 |
| MGF7 | 6.3 | 10.0 | 2,500 | 18 |
| MGFP | 6.3 | 20.0 | 2,500 | KB |
| MGF9 | 2.5 | 10.0 | 10,000 | 18 |
| MGF 10 | 5.0 | 10.0 | 10,000 | KE |




Contour Photocells (Cover)

A variely of voltage waveforms can be generated from pliable photo. cells by reshaping their contour. They
open the door to new design po
sibilities in photoelectric devices.

New Circuits for Better Diode Measurements

The hidden properties in semi-
conductor diodes can often wreck the performance of an apparently
well designed circuir. Fred Dickey shows three circuits to measure the most important diode parameter

Look for CONNECTIONS ISSUE

A special report on electrical co nections will be featured in the Feh 18 issue of ELECTRONIC DESIGN The report is an up.to-date evaluo rion of the latest trends in what types of connections are being used, and what types of connections are bell 9 made. Some of the outstanding con nection developments made in the last 15 months are included. The is port is divided into three section 1. Connections Made Between Equ 2 . ment; 2. Connections Made Ins It Equipment; and 3. RF Connections. n? legrated into the report is inforr $a$. fion garnered at the recent Third f A Conference on Reliable Electria Connections.

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tamper proof
Time delay intervals are preset at the factory. Thus changes of delay interval in the field which might damage associated equip ment are avoided.

- direcily interchangeable

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- minus $65^{\circ} \mathrm{C}$ to plus $165^{\circ} \mathrm{C}$ operating temperature
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- welded hermetic seal

|  | TYPE | Peah Operating Voltage $-65^{\circ} \mathrm{C} 10+165^{\circ} \mathrm{C}$ Volts | Ave R Cur $25^{-C}$ Amps. | chified ent $150^{\circ} \mathrm{C}$ <br> Amps | Reverse Current (Max.) al <br> Specified PIV. $25^{\circ} \mathrm{C}$ <br> $\mu \mathrm{A}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 N253 | 95* | 3.0 | 1.0* | 10 |
|  | 1 N254 | 190* | 1.5 | $0.4 *$ | 10 |
|  | 1N255 | 380* | 1.5 | 0.4* | 10 |
|  | 1 N256 | 570* | 0.95 | 0.2* | 20 |
|  | CK846 | 100 | 3.5 | 1.0 | 2 |
|  | CK847 | 200 | 3.5 | 1.0 | 2 |
|  | CK848 | 300 | 3.5 | 1.0 | 2 |
|  | CK849 | 400 | 3.5 | 1.0 | 2 |
|  | CK850 | 500 | 3.5 | 1.0 | 2 |
|  | CK85 1 | 600 | 3.5 | 1.0 | 2 |

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## BEHIND THE NEWS

## Safer, More Efficient Air Traffic Control

## With Automatic Data Processing

PROPER wee of man and machime is antio pated to solve the mations knotty air traffic prohlem which becomes worse daily (take off and landings at the rate of one per minute). Gencral Precision Laboratories, Ine's proposal, acecepted by the Federal Aviation Agency last year, uses an automatic Data Processing Central and keeps man as the final decision maker (1) 'fue stions of eonflict involving either comroute or termimal traffic. In case of electronic failore, man (:in) immediately step) in asain. This reliability teature is considered by some experts as one of Hee chief reasons why GPL's proposal was ill eepted over fourteen others last year. (Another reason given is that the accepted system could be smoothly integrated with existing procedure.) There is a moral here for electronic engineers doing system planning-don't overlook man and
manual techniques.
Functions of the semi-automatic system include reception, correlation, computation, display, and routing of intormation necessary for air traffic control. The traffic controller, relieved of the heary burden of clerical duties, is then free to concentrate on his most important jol)-making decisions on air satety from datal supplied by the system.

## Evolutionary, Not Revolutionary, Change

An outstanding design feature, aside from the maze of circuitry, is the ability of introducing the (uitomatic features into the existing setup gradwally rather than one full swoop. Currently used methods will be retained and replaced as operators become skilled in each phase of the new equipment. This feature avoids unnecessary in-


Engineers busy on mockup models of Enroute and Radar Sector Consoles for function and human engi neering studies (left).

Typical example of radar display showing airport surface details for aircraft routing on runways (right).


1, 2, TYPE C semi-enclosed (1), hermetically sealed (2). Small, positive acting with electrically independent bimetal strip for operation from $-10^{\circ}$ to $300^{\circ} \mathrm{F}$. Rated at approximately 3 amps, depending on application. Hermetically sealed type can be furnished as double thermostat "alarm" type. Various terminals and
mountings. Bulletin 5000. mountings. Bulletin 5000
3, 4, TYPE M semi-enclosed (3), hermetically sealed (4). Electrically independent bimetal disc types for appliance and electronic applications from $-20^{\circ}$ to $300^{\circ} \mathrm{F}$. Rating: 8 amps of $115 \mathrm{VAC}, 4$ amps of 230 VAC and 28 VDC . Semi-enclosed with virtually ony type terminal; hermetically sealed with pin or solder terminals, wire leads, various mounting brackets. Bulletin 6000.
5, 6, TYPE MX semi-enclosed (5), hermetically sealed (6). Snap acting miniature units to open on temperature rise for missile, avionic, elec.
tronic and similar uses. $2^{\circ}$ to $6^{\circ}$ differentials available. Rated at 3 amps to 1 amp , depending on duty cycle, of 115 VAC and 28 VDC for 250,000 cycles. Semi-enclosed types with metal or ceramic bases; hermetically sealed
in circular or CR7 cans. Various terminals, in circular or CR7 cans. Various terminals, mountings, brackets, etc. Bulletin 6100.
7, 8, TYPE S* adiustable (7), non-adiustable (8). Positive acting with single stud or nozzle mount-
ing. Operation to $600^{\circ} \mathrm{F}$. Rated at 15 amps of $115 \mathrm{VAC}, 7 \mathrm{amps}$ of 230 VAC . Spode, screw or elevated terminals, various adjusting stems, etc. Bulletin 1000.
9, TYPE SA* adjustable (9) or non-adiuslable. Snap acting with electrically independent bi-
metal. Also single-pole, double-throw. Single stud or nozzle mounting. Non-inductive-load rating: 15 amps at $115 \mathrm{VAC}, 10 \mathrm{amps}$ at 230 VAC. Spade or screw terminals. Bullelin 2000. 10, TYPE SM - manual resef (10). Ele cirically same as Type SA (above) except for manual reset feature. Bulletin 2000.
11, TYPE B adjustable (11) or non-adiustable. For uses where heal generated by passage Various terminals, single stud or nozzle mount. ing. Operation to $400^{\circ} \mathrm{F}$. Nominal rating: $5^{1 / 2}$ amps af 115 VAC of 40 cycles and higher.
Bulletin 9000 Bulletin 9000
12, 13, 14, TYPE $A^{*}$ semi-enclosed (12, 13), hermetically sealed (14). Insulated, electrically and quick, snap action control for appliance, electronic and apparatus applications from $.20^{\circ}$ io $300^{\circ} \mathrm{F}$, or higher on special order. Rating: 3 to 4 amps, depending on duty cycle, of $115 \mathrm{VAC}, 2$ amps at 230 VAC and 28 VDC . Various enclosures and mountings, including brackets. Bulletin 3000.
15, TYPE R* sealed adiustable (15), seoled non adiustable. Positive acting for operation ic
$600^{\circ} \mathrm{F}$. Rated at 15 amps at 115 VAC 4 . 15000 of 230 VAC. Screw terminals. Bulletin 7000 16, TYPE W* adiustable (16), or non-adjustable Snap action bimetal strip type for operation to $300^{\circ} \mathrm{F}$. Rated at 5 amps af $115 \mathrm{VAC}, 3$ amps at 230 VAC . Screw or nozzle mountings;
spade, solder or screw terminals. Bulletin 4000 . 17, TYPE H $\dagger$ adiustable. Positive acting for fry pans, skillets, sauce pans, etc. Fail-safe, open at 115 VAC in high. Rated at 1650 watt 18, TYPE D* outomatic (18), or manual resef. For laundry dryers or other surface and warm
air applications. Snap acting disc type U.L. air applications. Snap acting disc type U.L.
approved for operation to $350^{\circ} \mathrm{F}$. Open or approved for operation to $350^{\circ} \mathrm{F}$. Open or enclosed styles. Rated at 25 and 40 amps af
120.240 VAC Screw or spade terminals. Bul. 120.240 VAC . Screw or spade terminals. Bul.
letin 8000 . letin 8000.
Illustrations, for general information only, do not necessarily show size comparisons. Fully dimensioned and certifled prints on request. Manufacturer reserves right to alter specifications without notice.
*heler to fuise a00 thiont Amplied for.

## BEHIND THE NEWS

terruption of air tratlic service and satety is not jeopardized during persombel traming period.
If exnipment in the system fails temporarily. the trallic controllers call immediatel! rewert to the cor con wontional methods.

Basic System Operation
The system hinges on the fact that flights and militar? missioms are pre-arranged and detailed Hight plans are filed at Xir Ronter Tralfic Control conters. 1 computer, Hus heart of the Datal Processing Contral. stores all proposed flight plame in its "memory.
shortls before :a plame is set to depart. He computer antomaticalls prepares and distributen Hisha proseress atripe to larime combtrolla. (omsoles. (Operatime persommel in sert these stripe in lwdelem on the ir consoles "ithin cant diowines distance. In the exent of tailures. key data is a a ailable for the ir immediate inspection.

The plane departure times set be the tower operator. is fed to the computer which probers for possible. conflicts with other plans stored in its memory. If a conflict exists. the controller is st adsised by the computer and several smitable alterna tives are presented for his selection. If mo conflict exists, takeoff approval is granted.
The computer is wext informed by the tower operator of exact takeoff times. It then calculates arrival time over tarions fis points alone the route, puts this data on Hight progress strips, and distribotes them to enroute control comsole's.

As the pilot passes ower the first fix point, he radios his exact time to the center. If the actual and estimated times differ, the computer calculates new estimates for arrival at following fix points and again probes for conflicts. As the aircraft flight continues, its control is passed from one enroute controller to the next.
When the aircratt approacher within 100 miles of its destination. it enters the transition area which
s the "revolving door" for the airport. The Data rocessing Central provides data to enable the "puence controller to assign proper time slots (1) tonchdown time to aircraft heading towards lee same terminal. If conflicts exist, the commiter calculates path-stretching manemers to be Mayed to pilots incolved. I.ong ratnge search wat monitors all aircraft in the transition area Is the plane approaches the terminal area, withim 30 miles of the airport, the computer prosides data for placine the aircraft in propere time sequence in the Instrument Landing Sistem. Finally, a Precision Approach Radar monitors the plane to tonchdown.

## Handling Capabilities

The sistem. to be installed at fllewild lntermational Airport. N.I., takes into account the existence of a nearby military terminal handling , large number of combat-type jet aircraft. Proinions are being incorporated to handle peak military leach. such as the arrival of many aircraft from offshore carriers.

## Human Makes Decision

Thee system relieves the controller of tedions tash, such ats hamdwritten ontries on flight strips. calculations, mumerous phone calls, and handling and comsering of strips. Dutomation will do this Ior him. It will displat its "thinking" to the lmman manater for his imspection. review, and firal judement. Man, mot machine. has the last word.

## Lorac Tells Where That <br> Missile Came From

A missile's performance cannot be evaluated or its llight tracked with any accuracy miless the "xact point of launch is known-and that information not always is casy to obtain when the lamehing pad is a ship bobbing in the Atlantic ()ceam. But soon Cape Canaweral test engineers will have the aid of Lorac (Long Range Accubacy) to pinpoint the locations of downrange tracking ships and offshore lamohing vessels at the moment missiles are fived.
Seismograph Service Corp, will install a fourtation Lorac network at the Missile Test Center. The transmitters will broadeast contimunus sigwh. which will establish two heperbolic patterns moming a grid. The Lorace recoivers. by phase (1)mparison, will convert these signals into acconate position information.
The network-three tramsmitting stations and se reference station-will cover 120 miles, and rovide accuracies on the order of 10 to 200 feet $t$ distances of 10 to 200 miles.


Burnell Adjustoroids are always new because they are always being designed for newer and broader electronic and mechanical applications.
NEW Burnell:s complete line of encapsulated Adjustoroids are particularly adaptable to printed circuit use.
NEW A screw mount P'C type Adjustoroid for greater durabilit! in high acceleration. shock and wibration environments.
NEW 'Pot' mounting Adjustoroids for panel mounting and knob adjustment wherever slotted controls are difficult to reach.
NEW Continuous internal improvements including adjust. ment range. Q. size, etc. Burnell Adjustoroid engineers are constantly seeking solutions to space, accessibility and performance problems.
Burnell Adjustoroids and sub-miniature Adjustoroids are supplied hermetically sealed to meet gor. ermment specifications MILL E: 1.530.5A or encapsulated in many sizes and shapes to meet the application. If your Adjustoroid needs can't be met from our stock catalogue, we'll be glad to manufacture to your specifications. For additional information. write for Adjustoroid bulletin.

| Leng | h Dia. | Width | Hgt | Wi. U | Useful Freq. Range | Max 0 | Max 1 <br> in hys |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| AT. 0 | 1116 |  | 1 " | 202 | 1 kc 1020 kc | 10 kc | 3 hys |
| AT-1 | $13 / 4$ | $13 / 4$ | 11/4" | 7.25 oz | z 2 kc 1010 kc | 4 k : | 15 hys |
| AT-2 | $23 / 4$ | $23 / 4$ | 21/4" | 2402 | Below 2.5 kc | 2.5 kc | 125 hys |
| AT-4 | $1^{19 / 64}$ |  | $11 /{ }^{\prime \prime}$ | 402 | 1 kc 1016 kc | 6 kc | 15 hys |
| AT. 6 | $11 / 16$ |  | 1" | 202 | 10 kc to 100 kc | 30 kc | . 75 hys |
| AT-10 | $1^{19 / 64}$ |  | $11 / 4{ }^{\prime \prime}$ | 402 | 3 kc 1050 kc | 20 kc | 75 hys |
| - AT. 11 | 45/64 | 45.64 | 3/4" | . 83 oz | 2 kc 1025 kc | 15 kc | 5 hys |
| - AT-12 | 45,64 | 45/64 | \%" | . 8302 | 15 kc 10150 kc | 60 kc | 5 hys |
| AT-15 | 111/32 |  | 1\%/8 | 1402 | Below 5 kc | 4 kc | 125 hys |
| AF. 51 | 19\%4 |  | $2^{\prime \prime}$ | 502 | 30 cps 10500 cps | 120 cps | 1000 hys |
| AF. 52 | $19 \% 4$ |  | $2^{\prime \prime}$ | 502 | 50 cps 101 kc | 250 cps | 1000 hys |
| - AF. 87 | 45,64 | 45/64 | $11 / 4^{\prime \prime}$ | 1.7 oz | 90 cps 102 kc | 400 cps | 80 hys |
| - AF. 88 | 45/64 | 45/64 | $11 / 4{ }^{\prime \prime}$ | 1.7 oz | . 16 kc 104 kc | 800 cps | 42 hys |
| tate. 11 | 3/4 |  | $3 / 4{ }^{\prime \prime}$ | . 83 oz | 2 kc 1025 kc | 15 kc | 5 hys |
| †ATE. 12 | $3 / 4$ |  | $3 / 4{ }^{\prime \prime}$ | . 8302 | 15 kc to 150 kc | 60 kc | . 5 hys |

"Special "pot" type sub-miniature Adjustoroids are nut arailuble with AT-11, AT-12, AF-87, AF-88.
Special screut monntings are arailable with the ATE:II and ATE:-12 in printed circuit applications for "plug in" types. "here vibration and shork are siknificant considerations, mounting screus serie a terminal runnections.
"Trade Name Pat. \#2.762.02"

CIRCLE 5 ON READER-SERVICE CARD

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TELETYPE PASACAI 7578


## New Speed...Versatility... Reliability



## TRANSISTORIZED DIGITAL MAGNETCC TAPE HANDLER MODEL 906

- Check these new standards of reliability and performance


## Completely reliability

Trouble fres brushless moters
Over 50,000 passes of lape withoul signal degradation
Linear servo system
Life expectancy of pinchroll mechanism: over 100,000,000 operations
Skew $\pm 3 \mu \mathrm{Hec} 1 / 2^{\prime \prime}$ rape, center clock of 100 i.p.s.
Vacuum loop buffer
Continuous nutter free cycling 0 to 200 cps

Normal speed up to 100 i.p.s Rewind or search speed constant at 300 i.p.s.
six speed forward or reverso up 10 150 i.p.s.
Befter than 3 milliseconds start, 1.5 millisec stop
Front panal accessibility
In line threading
End of tape and tape break sensing All functions remotely controllable Tape widths to $11 / 4$

The 906 is usually supplied with the Potter 921 Pransistorized Record-Playback Am plifier; a unit that features:

> Pulse or level outputs Oufput gating 1 i.p.s. to 150 i.p.s.

## Manual, relay, or

electronic function switching
Dual read-write operation
Pofter also manufactures a complete line of Perforated Tape Readers, High Speed Printers and Record-Playback Heads
or wrife direct for further information
POTTER INSTRUMENT COMPANY, INC.
Sunnyside Boulevard, Plainview, N. Y.
Engineeving Quality
OVerbrook 1-3200

Potter has career opportunities for qualified engincors who
like a challonge, and the froedom to meot it.

## BEHIND THE NEWS

## Electrostrictive Ceramics-

## Substitutes for Electromagnets

NEW discoveries in the field of electrostrictive ceramics have come out of several years of re search conducted by the Mullenbach Dis. of Electric Machinery Mfg. Co., Los Angeles. I meter indicator is one such device: a ceramic andio driver tor a loudspeaker another.

Low Cost Meter Indicator
Becanse electrostrictive ceramic respond mechanically to an electric field, a low cost reliable indicator can be produced.
Such a meter, according to Mullenbach's Robert Cline, call be used economically "wherever you need an electrostatic-type meter and can tolerate a short term charsing current." To measure the charse of a capacitor, the meter is charged right alone with it. Insin-


Electrostrictive ceramics contract in electrical field, squeezing oil reservoir to give meter indication.
lation resistance is on the orter of $10^{12}$ ohms.
CTine, who headed the ceramice rescarch group), said, "it's a great high voltage de meter, which has been wanting in the fickl." While Mollentach made it for test por poses and has now platns for mame facturing it. the firm indicated would supply technical assistance to ath engineor devigning ath aplication of its coramics

## Compressed Oil Reservoir

In the lab models of the meten indicator, two sensitive dises al close a reservoir of oi! or other Hoid. Each dise is composed of siher-conated ceramic bonded to reaction member of metal or slas When atn electrical potential applied across the coramice it con tracts radially. The ressult is a colp


New Mullenbach ceramic waf makes possible design of lightweiş radio loudspeaker
ing effect on the reaction memer. The oil reservoir is comressed, changing the oil level in a ansparent capillary tube
Up to 10 such indicators could e compressed into a six-inch-long ox. While extremely sensitive to inute changes in signal voltages. Ie visual indicators are highly reistant to shock and vibration.
The electromechanical response a instantaneous (within microsecuds), but the effective meter indiations are dependent upon the iscous resistance and inertia of the ystem.

## Featherweight Loudspeaker

Low cost featherweight loudpeakers are another possibility. Ceramic audio devices eliminate the meed for heavy magnets or (wils. Dises, which produce the vilration. can be comenected directl? in the plate current of a push-puil implificer.
Stacked in parallel hookup, the wramics can be used as actuators " produce pressure peaks as high 4 30,000 lbs per square inch.

## Thin Ceramic Sheets

Mullenbach ceramics are cast find fired in sheets a few thouw...ndths of an inch thick, with silver trits fused to each side to provide (apacitor structure. The ceramic is lownded to metal or glass with an (poxy adhesive to form an electromechanical device similar in con(eqpt to bimetallic reaction members used in thermostats.
The ceramic's principal ingrediont is barium titanate. Additives (mud processing techniques inhibited the piezoelectric effect and emphasized an. electrostrictive response wherent in the material. The effect of Curie-Point crystal changes was reduced, resulting in a material whstantially free of temperature limitations.
Mullenbach now is supplying the ceramics in experimental quantities , government agencies and indusirial firms interested in putting the - nique characteristics of its mate(als to work in specific applicai ons.

CIRCLE 7 ON READER-SERVICE CARD $\rightarrow$


High frequency, high gain Transistor offers excellent stability and operating efficiency in extensive environmental testing
Modern advances in electronics necessitate highest possible temperature performance from germanium transistors. Philco 2N501A transistors are designed for switching speeds of less than 18 millimicroseconds rise time, $12 \mathrm{~m} \mu \mathrm{sec}$. storage time and $10 \mathrm{~m}_{\mu \mathrm{sec}}$. fall time ... AND STORAGE TEMPERATURES UP TO $100^{\circ} \mathrm{C}$. (see curve at right for derating factor). In extensive life tests (see graphs at right) these transistors exhibit excellent parameter


stability at 7500 hours.

Philco's long and successful experience with electrochemical techniques and automatic transistor production, assures precise control of micro alloy diffused-base transistor performance. Philco know-how pays off for you . . . in outstanding uniformity and reliability of all transistors produced at Transistor Center, U.S.A.

Make Philco your prime source for all Transistor information.
Write to Lansdale Tube Company, Division of Philco Corporation, Lansdale, Pa., Dept. ED 259 *Trademark Philco Corporation for Micro Alloy Diffused-base Transistop
PHILCO, CORPORATION
LANSDALE TUBE COMPANY DIVISION
LANSDALE, PENNSYLVANIA


## Improved Metal-To-Glass Alloy Holds Seals Tight Against Hydrogen <br> at 250 Pounds Pressure

Development of Clare ${ }^{+}$Mercury-Wetted Contact Relays aided by special gas-free Driver-Harris \#152 Alloy


For all kinds of high-speed switching machines and device which demand accuraty and dependability of the highes order, this new Clare Type HG Relay offers a combination of high specd, high current-and-voltage capacity with re markatly uniform long-life performance. It has a con servative life expectancy of more than a billion operations when operated within its ratings and can be driven at peeds up to 100 operations per second.
In this cllaway view ( $23, \mathrm{x}$ ) a magnetic switch. her metically vealed in a high-pressure hydrogen filled glass capsules and a coil, are enclosed in a steel vacuum tube whe envelope. The switch forms the core of the coil which provides the magnetomotive force for operating it
The glass enclosed witch is very compact and small ( $5 / 16^{\prime \prime}$ diameter $\mathrm{x} 2^{\prime \prime}$ long) yet its handling capacities of 5 amperes and 500 volts maximum are truly remarhatle.
These features of its comeruction make this possible. In the switch segment, the platinum contact surtaces are wetted and protected fromi electrical and mechanical erosion with mercury hy means of a capillary connection to a mercury reservoir below the contacts. In addition, the high hydrogen pressure enahles the contact gap to with stand a high voltage gratient without breakdown.
Kecping the gas from leaking posed a production prohlem. The specifications for the lead wires at the top of the switch and the tuhular vacuum stem at the hotum were stiff. 1. Gas-tight seal against hydrogen at 250 PSI. This was difticult. 之. Perfiect match to thermal expansion char acteristics of the glass. 3. Good ferromaynetic properties 4. Exceptional surface bonding properties since the permissible maximum 5 ampere 500 volt limits are dictated rather by factors relating to heating of the metal-to-glass seal than the current handling capacities of the contacts.
Driver-Harris was called upon to produce such an alloy and succeeded in developing a special gas-free nickel-iron alloy No. 152 which meets all these requirements to the complete satisfaction of Clare Engineers.
Do your engineering and product development plans hinge upon a specialallor - why not dicusss it with DriverHarris. We have, vince 1899 , produced 132 special purpose allovs in just this fachion - in answer to a particular problem and extraordinary specifications, We have a special bulletin on Sealing Alloys if you care to hate one. Your inquiry is awaited.

## DRIVER-HARRIS* COMPANY

HARRISON, NEW JERSEY • BRANCHES: Chicago, Detroit, Cleveland, Louisville

Distributor: AnGUs-CAMPBELL, INC., Los Angeles, San francisco - In Canada: The B. GREENING wIRE COMPANY, Lto., Hamilton, Ontario




Thanks to new system of insulating with inorganic naterials, this experimental Westinghouse electric motor does an efficient grinding job even when bathed in searing heat from jets of burning gas. The "red-hot motor" showed no insulation deterioration after oper aling continuously for more than 100 hours at 950 degrees $F$.

## 'Red Hot Motor" Operates

 At 950 Degrees FahrenheitW'estinghonsers development of a mew system of inorganic insulation means that motors. transformers. relays and other electrical equipment ath operate afliciently in space-age temperatures ot the low) (-小estere F ratnse
That is the clam made by a team of developeres headed by Dr. E. I. Croosp, manaser of insulattion and chemical development in the Westinghonse materials engineeringe departments-a laim substantiated by the results of severe tests. An electric moter was eperated at temperatures up to 1200 deerees F: for short periods of time. and at 950 degrees for more than $1(k)$ hours, sealed inside an oven
Inorganie insulation has been used for many ears in electric ranges. but the materials were ut mechanically strone emough to be used as usulation in moving, vibrating motors. Now the Vestinghouse team has found materials with usulating properties "well above the stability of ny known organic system" and at the same time flexible conough to be placed around an electrical onductor. The insulation has been prepared in number of forms, including insulated wire, vible sheet insulation, and laminated materials. In the so-called "red hot motor" used in the sts, there were four basic components: (1) phase sulation: (2) slot insulation: (3) wire insulation id (4) the potting and impregnating compound.

## In Pulse nal TRANSFORMERS



THE RELIABILITY of Sprague Pulse Transformers is no "extra". Designed to meet military specifications, such as MIL-T-27, these hermetically sealed transformers serve the demands of high-speed computer circuits. pulse inversion circuits, impedance matching circuits, blocking oscillator circuits, memory core current drivers, current transformers, and many others.
Special designs for high acceleration, high ambient temperatures (above $85^{\circ} \mathrm{C}$ ), or minified circuits can be furnished to suit specific requirements. For typical commercial applications, units are available in lower cost housings. Special kits to aid prototype work and selection are also a a vailable.
fior camplete engineering data and application information on pulse transformers, sucitching transformers, and Inagnetic shift registers, write the Technical Literature Section, Sprague Electric Campany. 347 Marshall St., North Adams, Massachusetts.

the mark of reliability

SPRAGUE COMPONENTS
MAGNETIC COMPONENTS - TRANSISTORS - RESISTORS CAPACITORS • INTERFERENCE filters • pulse networks • high temperature magnet wire • printed circuits CIRCLE 9 ON READER-SERVICE CARD

## TRANSISTOR EXPERTS... <br> are betting that <br> this is the <br> winning combination:



## FAIRCHILD SILICON TRANSISTORS

come through, fulfilling the extraordinary promises you've heard rumored about the new solid-state diffusion devices.
A 4 SPEED - 80 milli-micro-second rise time affords the fastest switching yet available with silicon.
A $\vee$ POWER -2 watts dissipation at $25^{\circ} \mathrm{C}$. leaves plenty of power handling capability at higher temperatures too.
A $\&$ RELIABILITY - Storage at $300^{\circ} \mathrm{C}$. for 350 hours caused no serious changes, assuring a large safety factor at operating temperatures. Mesa construction provides extraordinary ruggedness too.
A AVAILABILITY - Thousands of the 2N696 and 2N697 transistors have been delivered in the first months after announcement. Stock is available for immediate shipment.
$2 \oplus$ LOWER PRICES - Fairchild is gearing for quantity sales and bringing prices down within reach of more users. A second large plant expansion is being made in response to demand.

## Look to the future

Existence of Fairchild's multiple-diffused transistors is already having a profound effect on the breadboard designs of today. It means competitive improvements in the quantity production of tomorrowboth in the race for military superiority and in various commercial bids for sales leadershid. May we send you specifications?

844 CHARLESTON RD. • PALO ALTO, CALIF. • DA 6.6695

## BEHIND THE NEWS

## More Soviet Progress in Electronics

Recent reports from the Soviet Union indicat, that the Russians are not only up in the air, but they're making solid progress in down to earth matters. Here are some examples of their re cent efforts.
Computers in National Plamning. According to the Laboratory of Control Equipment of thr USSR Academy of Sciences, high-speed computers will be used in statistical planning of the national economy: Computing methods have al ready been worked out and experimental tables of relationships between various branches of the economy have been prepared.
With such tables. the Russians hope to work out the most afficient schemes for transporting goods. They also hope the computing techniques will help them determine the effects of new individual factors on the exomome of the combtry as a whole
In time, each ecomomic area is to have its own computing center. Information from cach center is to be sent to the centers of the varions Russian Republics, thence to the All-U'nion Computines Center. Here the information is to be used for planning and for operational leadership of the national economy
Power Network Control. (omputers are also to be used to organize and antomatically control the single power grid of the USSR. The European part of this network is to be completed by next year, at which time work will hegin on the power grid for Central Siberia. Both systems are to be combined in the future.
A high-speed central computer will make all the calculations necessary for planning, producing, and distributing the clectrical energy
Automatic Telegram Reculer. A team of scientists at the Odessa Electro-Technical Communications Institute has designed a machine to read the text of telegrams and transmit them. A pencil of light scans the telegram; computers identify the letters by the spatial distribution of white and black zones; then banks of relays translate the signals into telegraph code pulses.
These pulses are sent over communications lines, then punched onto the tape of the receivin? telegraph apparatus.
Reading for the Blind. The Technical Labori tory of the Institue of Defectology of the Acal emy of Sciences has machines to help blin people read ordinary printed matter. The $m$ chines, no larger than radio receivers, use a optical system to scan the lines of a book fixe under glass. Magnified images on the glass ar picked up by photocells which are linked ele
cally to a sound generator. This generates unds corresponding to each letter or punctua" 1 sign.
In about 50 hours, a blind person can learn ese sounds and read ordinary books. For blind ople with impaired hearing, a different machine oduces Braille letters (a code of bulgine dots , the surface of a special tablet). The blind perin can this read a book with his fingers. lectronic Seeing-Eye Dog. The same Institutr Defectology has designed portable instruwents to gencrate sound signals corresponding to isible objects. These sond signals can warn a lind user of all obstacle in his path. More thath (x) such instruments are now mederquing pracical tests.

## 'What This Planet Needs Is A Good

NEWS ITEM: Five persons in the Kajana diswict of Finland obsersed a "Hying cigar" in the thy at 10:30 p.in. Nov: 15. The object, which mitted a lond moise and lit up a large area, wats isible for two or three minutes.
ED). N()TE: Clreer, these Martian aderresine an". But whon wants spurions noise in a cigar?


Ready for Shake-up
This walk-in environmental test chamber was designed to permit festing of military equipment, including missile omponents, with a vibration machine weighing 6,000 5. Constructed by Tenney Engineering, Union, N.J., the amber measures eight feet high and across and 12 thet deep in the inside. It has a temp range of - 120 $1+350$ F , humidity range of 20 to 95 per cent, and an 0 : itude ceiling of $100,000 \mathrm{ft}$. Proper isolation of vibrafon equipment has been achieved by pouring a contefe block weighing over 20 tons beneath the chamber. The unit, installed in the Electronics Center facility of - Stromberg-Carlson Division of General Dynamics Torp. in Rochester, N.Y., can dissipate 16 kw of eleccal energy, roughly $56,000 \mathrm{BTU}$, at minus 100 deg .

ILECTRONIC DESIGN • February 4, 1959

When a jet screams down the runway fully loaded with fuel and ammo ...reliability is the key to safety and "mission accomplished".

Here's where warning of system failures is vital... where Leach reliability proves itself again and again.

## Look to Leach for packaged reliability!

A major airframe manufacturer relies on three types of Leach Relay assemblies in a single dimmer package to solve the problems of pilot safety, visual distraction and eye discomfort for pilots of two of its advanced jet trainers.
The assemblies switch on master caution lights, fire warning lights and other emergency warning lights...each requiring significant differences in intensity to catch the pilot's attention. Each of these assemblies has its own series of resistors and diodes; altogether they serve 27 different circuits.
Clear lamps of fixed light intensity are used behind green, amber and red colored elements. The resistors in the Leach Relay package permit varying degrees of light intensity for instrumentation illumination. They assure control of instrument panel lighting during ground taxiing, under extreme opaque conditions at high altitudes, during night missions and in the strong brightness of daytime flights.
Most important of all, they do not fail. For dependable relays...for packaged reliability, look to Leach!

SEE FOR YOURSELF how Leach relays surpass all others in electrical and environmental specifications. Write today for catalog and complete information.


> LEACH RELAY

> A division of LEACH 5915 Avalon Blud., Los Angeles 3 CORPORATION

> District Offices and Representutices in Principal Cities of L'. S. and Canada EXPORT: LEACH CORPORATION, INTERNATIONAL DIVISION CIRCIE II ON READER-SERVICE CARD


NEW TOOL FOR HIGF VACUUM SPECIALISTG Introducing a whole new series of ion pumps that will develop absolutely clean vacuum. better than $10^{-9} \mathrm{~mm} \mathrm{Hg}$. They are available in pumping capacities of 100 and 250 liters second. Larger sizes can be supplied on special order. They offer tremendous advantages in such applications as particle accelerators, space research chambers, fusion processes, mass spectrometers, electron microscopes, vacuum tube processing -- whenever uncontaminated ultra-high vacuums are required
HIGH CAPACITY - The VacIon High Vacuum Pump Hllustrated has a uniform pumping speed of over 250 liters second for room airover therange of $10^{-4}$ to $10^{-9} \mathrm{~mm}$ Hg Pumping speed for hydrogen is over 850 liters sec RUGGED - No damage to the pump will occur if the system is accidently opened to atmospheric pressure.
ULTRA-HIGH VACUUMS - In ordinary applications. Vacion Pumps will produce vacuums of up to $10^{16} \mathrm{~mm} \mathrm{Hg}$ Equal to space at approximately 120 miles above the earth NO MOVING PARTS - VacIon Pumps operate elec tronically
RUNS UNATTENDED - Does not require continuous personal attention. A distinct advantage in radiation or personal attention. A distin
other hazardous test areas

COMPLETELY CLEAN - Operates in a closed system - no vapors, no cold traps. If the power fails no damage occurs. The vacuum in the system will be retained MEASURES ITS OWN VACUUM - The current indi cation of the power supply meter provides a practical measurement of pressure. Accuracy is comparable with that of the best ion gauges.
SIMPLE INSTALLATION - Complete units consist of a Vaclon Pump, permanent magnet and power supply A mechanical roughing pump is necessary only to bring the vacuum in the system down to about $10^{-2} \mathrm{~mm} \mathrm{Hg}$ at which point the Vaclon Pump starts operating It will perform in any position.
LOW MAINTENANCE COSTS - If the pump becomes contaminated or at the end of its life, the internal elements can be easily removed and reconditioned or replaced LONG LIFE - Operating life of 20.000 hours at $10^{-6} \mathrm{~mm}$ Hg can be expected, Life expectancy is almost limitless at $10^{-9} \mathrm{~mm} \mathrm{Hg}$
ONLY FROM VARIAN - VacIon High Vacuum Pumps have no equal for simplicity, cleanliness and compactness Write for complete information today.

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R. F. SPECTROMETERS. MAGMETS. MAGNETOMETERS. STALOS. POWER AMPLIFIERS, GRAPHIC RECORDERS. RESEARCH AND DEVELOPMEMT SERVICES

BEHIND THE NEWS


Westinghouse lab model of ultrasonic seam welder completes a weld between two 10 -mil thick aluminum straps.

## Ultrasonic Seam Welder Joins Dissimilar Metals Continuously

An experimental ultrasonic seam welder now is wedding sheets of dissimilar metals continuonsly without prion surface preparation. When perfected, say its Wiestinghonse developers, the device will brine to seam wedling the adrantages of ultrasomic weldine, diminatine the deformat tion of materials that results from cold weldine of dissimilar metals.
In tests, light silver toil was wedded to mbarter inch-thich (oppere strap) at a 20 -in.-per-min rate and two sheets of $0.010-\mathrm{in}$. aluminum wer joined at a 1.5 -int-per-min rate.
Sheets to be welded are passed between two wheels vibrating at 20 kc per seec, with the periphery of each wheel pressing against opposite sides of the sheets. Breaking up) the metals oxicle surface coating, the wheels by kneading action wedd the metal lattices on the surfaces of the metals
No electrical curremt is passed through the spot being welded, though in appearance the weld is similar to an electric weld.
The center of each vibrating whed is attached to a transducer assembly-a magnetostrictive tramsducer, compling ban and water-cooling en (losure-to convert electrical energy to high frequency mechanical vibrations. The wheel sur faces in contact with the sheets move in opposita directions, as the two transclucers work in op position.
CIRCLE 13 ON READER-SERVICE CARD * ELECTRONIC DESIGN • February 4, 1954

## EPOXY-Anaconda Magnet Wire for outstanding compatibility at high temperature



Ifory: unique combination of dependable characteristics makes 11 sutced to we in such equipment as totally enclosed motors, aboue: hermeltally seated retays, encapselated dry-ype transformers, betow



Anaconda Epoxy Magnet Wire is particularly well suited to use in oiltilled transformers. Epoxy's excellent hehavior in transformer oils is hut one of its many outstanding chemical characteristics.

The compatibility. chemical stability, and thermal stability, of Anaconda Epory have been proted by some three years of actual liedd experience, plus seven years of research and development. in both military and civilian applications.

Anaconda Epoxy ( $130^{\circ} \mathrm{C}$ AIEE Class B) magnet wire is compatible with most well known insulations. It offers excellent revistance to moisture, transformer oils, acids, and alkalies. Tests of Anaconda Epoxy magnet wire with all impregnating varnishes tried to date have resulted in chemically compatible systemswith no thermal deterioration of the Epoxy film.
Epory's unique combination of dependable characteristics makes it suited to a wide variety of difficult applications. Its outstanding dielectric strength, its heat-shock, adherence. and flexibility properties make it an "all around" magnet wire for use up to $130^{\circ} \mathrm{C}$ in either open or closed systems.
round, square and rectangular. Anaconda Epoxy magnet wire is available in the full range of round, square and rectangular sizes. It can also be furnished in combination with glass servings. If you have a difficult C'ass B application or a troublesome job at lower temperature that might benefit from some other characteristic of Epoxy, see the Man from Anaconda. Or write: Anaconda Wire \& Cable Company, 25 Broadway, New York 4. N. Y.

## ask the man from AnACONDA about epoxy magnet wire

ANATHERM $M^{\circ} \mathrm{C}$ |AIEL Clat it



VITROTEX $150^{\circ} \mathrm{C}$ IAIEI ClOs BI


FORMVAR |OX" $|A| E L$ Cous A) proven vecenuoutily



# MAGNET WIRE DATA SHEET 

 fromAnaconda Wire \& Cable Co.

## IMPORTANT FACTS FOR YOUR WORK...


#### Abstract

... about Anaconda Epoxy $130^{\circ} \mathrm{C}$ Anaconda Lpoxy film-coated magne wire is sutable for use is $1.30^{\circ} \mathrm{C}$ (Class Bi hottest spot operation. It meets M1L-W-105s? requirements. Epoxy is compatible with other insulations and periorms excellentiv in oils. It ollers unusual restatance to matioture and has a higher resistance to heat shock than other (lass B wires. This unique combination of properties makes it applicable to a wide variety of difticult applications.


Oil tilled transformers - Air conditioning sistems where moisture is a problem - Refrigeration machines for operation with fluorinated hydrocarbon refrigeramts. Totalls enclosed motors, transformers, alternators • Encapsulated winding of birtaalls any type.

Eposy ollers outvanding adherence and flevibilits it meets the exatcting demand of abrasion resstance called for in high-speed winding machines

Epoxy magnet wires exhibit high dielectric strength -a mimum of $200($ ) wats per mil under dry test condtions. The Following are dielectric constant and dissipation lactor measurements at $25^{\circ} \mathrm{C}$ and $50^{\circ} ; \mathrm{KH}$


Epory offers outstanding chemical characteristics. The Epoxs resins are characterized by their restance to attack by compounds they may come into contact with when used in electrical apparatus. Epoyy shows exceptional resistance to $5^{\prime \prime}$, potassium hidrovide. $5 \%$ sulphuric acid. VM\&P naphtha, ethyl alcohol. sifol, toluol. Epoxy wire hals giten excellent results in test programs designed to determine the effects of fluorinated hydrocarbon religigerants. Scrape abrasion resistance is high under Freon. Freon 22 does not blister and attack the coating. Epory does not hydroliee in closed swtems.
Epory is outstanding in its behastor in transformer oils. It will also withstand the actoon of lubricatong oils at high tem-

ANACONDA WIRE \& CABLE COMPANY 25 EROADWAY. NEW YORK 4. NEW YORK
Please send me a copy of wour Epoy! Mayne Wire Boohlet.

## NAME \& title

COMPANY.
ADORESS.
perat:ere. In fact. such ols waked in glass tubes with Fpoxy wite and heated to $15 . \%^{\circ}$ do not damage the imsulatoon, ewen when tixe ols hale been contaminated by long we.

Eposy is a $130^{\circ} \mathrm{C}$ ( Class B$)$ magnet wire. This rating is hased on AIEE 心est procedures. The wire is also intended for we at lower emperatures where the chorice mat be made to taine adtantage of vome other characteralic It aho can be used all higher temperatures for shorter lile er in some special applastioms Please reler to the thermal stability chart.
thermoplastic flow I poly magnet wire meets the zo() $0^{\circ}$ minimum reyurement of Specilication M1L-M-1ys83 for $130)^{\circ}$ s.stems.
retention of flex:bility Epoly magnet ware can be heated for 168 hours at $125^{\circ} \mathrm{C}$ and then wound on its owndrameter "ithout craching.
heat shock. Epoxy magnet wire olfers outstanding heat shoch characteristics, as indicated by the following table

 (Wires are strected or nol strekhed, then woun. 1 on mandrels hating $\backslash$ tome the dometer of the wire and placed in an oten at $155^{\circ}$ ( for one hour)

| Prestrotch \% | \% | 3* | 5* | 10x |
| :---: | :---: | :---: | :---: | :---: |
| ${ }^{1}$ | Pas, | Paw | Pass | Paw |
| 10 | 1 ar | Pan | Paw | Pmin |
| 15 | fail | Pas* | Past | Paw |
| 20 | lail | Pass | Pas | Paw |
| 25 | Fail | fail | Pav | Patr |

Fpoyy magnet wire can be used when sealed in electrical apparatus where water is contained in other materials. Small coil in water att room temperature for 18.000 hours ( 2.1 years) maintatned a very bigh insulation resistance between the copper and water. Epory wires sealed in glass tubes with a small amount of water can be heated for a month at $150^{\circ} \mathrm{C}$ without destruction of the enamel coating
All-Epoxy insulation systems. Matterials are now available to make posisble complete Epoxy systems that offer superior thermal and chemical stability and mavimum entironmental protection Detatled information alalable on request.


## NEWS BRIEFS

NEW RAIOIOISOTOPE SOUBCE. Samar m-1.53, will be made atailable br (emeral Moans Researef Labe to licensed users of industrial id medieal isotopess. Called "a breakthrough in "- ficld of low conersy photon sonnces." promis(2pplications include radiograplos. liguid lewel - Mging. thickness Latuging. succific eratit! Gasurements mader miqume comditions, diagnors Dray and, possibly. experimental dental ray. Portabilite is a feature

PROTOTYPE OF FFLSING weather stat " hould be reads in 12 months. sat: Bendia hatton. Bendic is contracton for at malti-million -llar Vir Forer program to dedelop an dirtorne Wother recomatisamcer system (IN $1 \backslash(0)-1.5$ milt aromul four-onsime iets expipped with rat or and daborate seming empipment. As the?



 mbes. the three-mant weather recon crew in
 (1.) 10.50 .000$)$ fice
() TSTANDIN(: DESICN CONTEST Main heing sponsumed this year by Mars Pencils. mbies are insited in wiation. space trand. uls. traios. building. angincerines structures

 ehts. Projects will be selected tor appeal to bisu-minded readers, broad interest attractive asentations. Designs will bereproduced in : mimber of technical publications. Entrice on Stacdtler. Inc.. Hachensatck. N.J.

RCA ALREAISY IS FILIING ordem from muance, hanking, mamufacturing and military "atomers for the mewly amomered RC: 501 , the wit completely transistorized seneral purpose Iotronic dita processine equipment. The basic tem. which bridges the sap between electrodhanical accountine machimes and giant comHers. fits into al 1.5 x 20 ft room. Compared with ctron tube equipment requirements. BCA's "of transistors throughout anxiliary input and tpute equipment. as well as in the control comther. conts floom space by one half and air condining and power requirements by two-thirds. 'odular construction permits later addition of loer units as required. thus bringing full-scale. the processing within reach of the arerage-siza mpan! as well as the large corporation. Circle 13 on reader-service card
-ECTRONIC DESIGN • February 4, 1959

## NEW lizgh-quality' SILICON TRECTIFIERS from MOTOROLA <br> low back current limits <br> high surge handling capacity



- Peak Inverse Voltages of $100,200,300$, and 400 are available.
Low back current at high temperature
$150 \mu$ a maximum at $150^{\circ} \mathrm{C}$.
- High surge current capacity. . 70 amps at $25^{\circ} \mathrm{C}$.
- Low forward voltage drop.
- Operating temperature range -65 C to $175{ }^{\circ} \mathrm{C}$.
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- Single-ended package for efficient printed circuit or socket mounting.
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for complete techmical information and immediate delivery contact the following distributors Boston Cramer Electronics, Inc.. CAmDEN General Radio Supply: Chicago Allied Radio, Inc, Newark Electric Co: Jamaica, N. Y. Radio-Wire-Television (Lafayette Radio): LOS ANGELES Kierulff Electronics, Inc NEW YORK MIIgray Electronics. Inc., Radio.Wire-Television (Lafayette Radio): washingion, D. C. Electronic Industrial Sales


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CIRCLE 14 ON READER-SERVICE CARD

## Metallurgical Memo from General Electric



How a tiny thermistor takes temperatures in outer space

Magnetic Materials Section reports on thermistors and on new production facilities that permit them to be tailor made for any application

One critical piece of information relayed from space by Explorer I was its external skin temperature as it orbited. This exacting job was assigned to a G-E high temperature thermistor RF-111.
Thermistors are thermal-sensitive semi-conductors with large negatice coefficients of resistance. In electrical circuits G-E thermistors measure and control temperatures, suppress initial current surges.
trip time delay devices, and regulate voltages. Now, G-E, through new production facilities, can tailor-make thermistors to your specifications with resistance values from 1 to $10,000,000$ ohms and temperature coefficients of resistance from $-1 \%$ to $-5 \%$ at 25 C . For more information-or the assistance of a G-E engineer-write: Magnetic Materials Section. i820 N. Neff Avenue. Edmore, Michigan.

MAGNETIC MATERIALS SECTION

## GENERAL ELECTRIC

[^0]
## WASHINGTON \$ REPORT 

## Better Statistical Reporting

Forrcant of 57.9 billion by the Busnesos. .nn Detemse Services Adminnistration an the factor value of electronic equipment and component for 1959, may be one of the most reliable vearls predictions yet made. In past vears. oractes haw missed the mark widdel for the simple reatom that there is mes was to sed acturate figures of part perthomatice let :shmu murkhet ditt. tor the Inture.
The tecturgume of anemblaine statistion wh

 wom manntacturing are apparently producinn


 conductor devices $\$ 0.250$ billion, and other elem tronic components $\$ 1.5$ billiom, they can be rethen upom with a ereat deal of condidencer. Uwhorth natele. B1DSA wenit redeate for publication a de tailed breakdown of predicted factor? wales ol compencuts. The dollar fienre for component inclucles the replacement market for mainte nancer. Which further obsemers the value quint intor new origital equipment
The reliabilite of figures tor origimal agminment is much peorecr. Theres is in survey mederwa similar to that made in the area of compenenent: BIDSA's figure of $\$ 3.5$ billion for cquipment ic cept tubes and componenti-and exclucive of ow warch and development-sonds low especiall -inee the fisure includes commercial and indus trial electronics. but it is believed to be as an thentic as an! in the field. Becanse a government aquenc: does not want to be aceused of spellin ont the dollairs suing into defense ellectronies. the sulbtraction of mendefense cupripment will haw to be made by others (Electromic Industries A sociation put commercial industrial sales at $\$ 1$. billion).
Actually, there is little diflerence betweem the F:lectronic Industries Association prediction ans the BBDS 1 outlonk when research and develon ment expenditures are subtracted ( $\$ 8.3$ billio versus $\$ 7.9$ hilliom). This is not to imply separat rources corroborate each other but that the tw

Gallizations collaborated in evchangeng intol tion.
 before (incidentalls. the figures for 1958 whe last year were hish), they mias be better t for 19660.
By that time the Burean of the (Eenses will no wht have processed information gathered in 4. 193.5 survey of manufacturers. With the incated cooperation of industry to share their lou. fiemere (for the last threec yean the industry - been market-analysis comscions and realize Aterchange of information is essential). realistic tine may emerge some year won.

## Extension of Renegotiation Act

The tontatise 1959) Department of Detcense uivatite program will include it proposals. wenty-three have already been submitted to ongress.
The major item affecting the electronies indusis is the antension of the Remerotiation Act of 1951. In considerine a recommended extemsion to Wectuber of 19 git) laut year the 50th Congress macted only a 6 -menthe atemsion-expiring thene 30. 1959. The Honse Wars and Means Comnittere then promisead to meldertake a broad re new of renequtation carly in the next Congress It is dombtful whether maior procedures of renc Entiation will be changed before the act expires Rewasm for extending the act was given by Wubert Dechert, Gemeral Comelel, Dept. of De -mse. Inefore the National Security Industrial As whation, Dechert said: ". . . we are today emLned in large-scale procurement programs in wing the purchase of many different typer of pecialized items, many of unprecedented nature. "ust production and cost experience are not alwisn available for accurately forecasting the inst of such items. Today, particularly, we are witnessine rapid developments in the aircraft nissile ayd space fields. Pricing policies and contheting techmiques of the procurims asencies tmot guarantee in all cases against evcessive rofits."
Although the military departments are fully vare of the criticisms which some branches of dustry have made of the ceffects of renegotiaonn onf them, they have been mable to see any ther feasible approach for now
Incentive contracts and the question of posWe appeal from decisions of the Tax Court are der spectial study. The industry: should see me new possibilities developing to alle viate (tir problems.

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## NOW 11 Sizes! $121 ⁄ 2$ to 1000 Watts

Ohmite offers you industry's most complete line of rheostats. All sizes are available from stock in a wide range of resistance values, including the NEW Model "E." Ten sizes are available to mee MIL-R-22A requirements in each of the 26 type designations.

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Vitreous enamel bonds the core and base together into one integral unit.
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Metal-graphite contact brush (varied to fit current and resistance) insures good contact, with negligible wear on the resistance wire.
6. Shunt pigtail of ample size carries the current directly to the slip-ring.

Large slip-ring of high-current carrying
ability minimizes mechanical wear and provides connection from the moving contact to the terminal.
8. Potentiometer use. The rheostats are provided with three terminals so they can be used as potentiometers or volt age dividers.
9. High strength ceramic hub insulates the shaft and bushings from all live parts. All sizes will stand a 3000 volt a-c breakdown test to ground.
10. The contact arm is a long tempered steel spring which assures uniform contact pressure at all times. Cadmium plated for corrosion resistance.
11. Rounded pivot holds contact brush in flush-floating contact with wire.
12. Stops which are keyed to the shaft and

base limit the rotation-thus no torsional strain is imposed on the contact arm on stopping.
13. Compression spring maintains uniform pressure and electrical contact between slip-ring and center lead at all times.
14. Models H, J, G, K, and L: Phosphorbronze retaining ring takes end-thrust. Models P, N, R, T, and U : Stop washer takes end-thrust. Steel shaft in brass bushing provides a wear-resistant, wob-ble-free bearing.
15. Ohmite rheostats meet requirements of NEMA and EIA (formerly RETMA).
16. There are only ceramic and metal in the construction of Ohmite rheostatsthere is nothing to char, burn, shrink, or deteriorate.

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Makes possible the design of
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Frames available for 5 or 8 inserts.


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Modular units by Burndy provide versatile, rapid and reliable answers to the problem of connecting a multiplicity of wires in relatively limited spaces. Crimped contacts installed with any of several hand, pneumatic, semi-automatic or automatic tools-can be removed, re-inserted or replaced, providing the most complete flexibility in the connector field. Computers, ground-based radar, missile ground controls, and instrumentation are typical applications for Burndy modular connectors.

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## NEW PRODUCTS

Versatile High Speed Crimping Tocl


The: ()maton Dis ision of the Burnels ( (mponat

 lad portable pmematio (rimpine towl. Wpe. \1) "Which pron idach For (ontrolled erimping in whom production worh.


 1.OK' limes of commectors. Thia mates fori greatly simplifiod operation permittion highb? liable combections to be whicond at athish row of speerl.
The 1t IISPlitsse is antomatice mine ne spece that beyond the opecataton of loadime the tool and cocking the teed device , dter cach tom
 other operations. such as adtancine and position ing of the contacts. are accompliahed antomath call! be the tool
(Contacts to be installed with the 1) (we Im mished pre-loaded in colder conded plastice expern able carry strips carrsing fometeen contacts pr strip and packaged five strips to a masarime loan The plastice strips are antematically efected fre the tool after the contacts hase been wed.

The pewer unit of the Yo IthPliess is all c.linder which is controlled puemmaticall! mechanical ratchets) to pronide full eveling en trol which assures that cath contact is proper crimped. The toon is factore set to operate s(0-100) pai lime pressume and develops 2.50) It force when operated at (x) pai.

Burndy Corporation, Norwalh. Combect. CIRCLE 299 ON reader-SERVICE CARD

## EDITORIAL

## The Pause That Refurbishes

()ne of the greatest challenges facing the design engineer in 1959 will be to find time to thimk.

As we talked to engineers in gathering material for our Design $59-1$ Challenere report, the miversal state of affairs of too little time to do the things that should be done became sery apparent. Although buss congineers and bustling activit! seem to be healthe signs, we may be kidding ourselves.

Decisions are made every minute but are the made with due deliberation? Too often it appears the busy engineer's energetic pace is set by the erises that keep developing and need attention. The engineer, important becanse of his thinking ability, is called npon to lick the problems, but what kind of thinking does he do: There are misually only a few alternatives possible because of the mand constraints such as delivers on time cost. ete. The "thinking" is simple to arrive at the best compromise

Doine inst a bit of "thinking." several factors of the midtwentioth centur? come to mind that seem to portend arem more ballow thinking in the future
is computers become more available to do "thinking," alloeit routime or repectitise and as man is put in the role of merely making a choice of alternatives given to him by the computer, he may not know how to make a decision. Veser having been called upon to think for himself carlier, his judgment powers may be poor.

Wie sere evidence of erroneons judgment of this kind being made be these who rese too heavily on results of survers. For example advertisers making decisions on motivational research occasionally arr because they didnt study in depth a conflicting motivation that applied to their product Survers too often replace thorough original thinking.

The team approach poses dangers too: an individual is often absolved from thinking at all in some area-George was supposed to study that. No one person is cever responsible.

But to worry about 1959 first, how is the engincer who is overloaded with commitments to schedule his time to think? The undersigned hasn't had time to think about it enough-one solution might be to shorten the work week so there is more after-hour working time. Those of us who are railroad commuters can move further into the suburbs. That will give us time to finish such things as reports and editorials each morning before the hubbub of the plant or office starts.

It is a wise man who is not stampeded into making too many commitments. He alone can pause occasionally and refurbish his decision-making apparatus.

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## 

FREOUENCY CPS

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EIX-GANG POT MODEL 205

## PROBLEM

Poor resolution and loss of output signal due to wiper bounce of its wire-wound pots limited the speed of servo multipliers in an Analog Computer. This poor dynamic performance, due to the use of wirewound pots, threatened to obsolete the entire Analog Computer.

## SOLUTION

The substitution of the C.I.C. Carbon Film Pot, with its infinite resolufion, low torque, and zero wiper bounce at high speeds, permitfed a great increase in amplifier gain with a $100 \%$ improvement in dynamic response of the servo multipliers.

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The performance of your servo system will also be improved if you use C.I.C. Carbon Film Pois. Send us your specifications today.
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FILM POTS HAVE
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CIRCLE 18 ON READER-SERVICE CARD

Semiconductor diodes are complex. They often fail to do what you want them to because of "hidden" properties. The clue to their better performance lies in unearthing these properties with better measurements. How to make these measurements is shown.

Author Fred Dickey, with GE almost 15 years, has worked extensively with diodes in general test equipment. fire control equipment. and special electronic test equipment for laboratory experiment.

## New Circuits for Better Diode Measurements

Fred E. Dickey*<br>Research Laboratory<br>General Electric Co.<br>Schenectady, N. Y.

BETTER diode measurements are simplified with better test equipment. The three pieces of equipment described here measure three paranters-recowery time, static characteristics. and capacitance. These measurements are amone the most important to diode in-cirenit performance.

The diode's complex characteristics can lead to unexpected performance, In one case, diodes with a long recovery time worked better in magnetic core computer circuits than did some types with fast recovery. Theoretically, the latter should have done the better job. Testing rerealed that the shoretime diode had more capat citance.

Corrent through this capacitance cansed the peak current to be high. Though this current decayed more rapidly than in the slower recovery diode, its initial high value made the total area under the current-time curve worse than would be predicted from the difference in recovery time.

This effect was especially bad at low forward currents. Short-time diodes had capacitances of three to four !uf, while the long-time diode's capacitance was on the order of a half $\mu!1 \mathrm{f}$.

It appears that reverse courent through the diode is made up of at least two components: some flowing through the capacitance between anode and cathode, and some fowing because of carrier storage in the semiconductor medium. The total reverse current can be considered here, with no attempt to separate it into its components. From a practical standpoint, the

[^1]designer has as much trouble when his circuit malfunctions because the diodes pass reverse eurrent through anode-cathode capacitance as when they pass it because of carrier storage.

This difference in capacitance between diodes is especially serious in cases like that of a developmental digital computer which operates on a 150 kc sine wave. When the diodes are biased (1) hold off a sine wave the higher capacitance ones pass more reverse current than those with low capacitance and may cause erratic operation.

## Diode Recovery

Recovery time is taken as the length of time a diode takes from the instant a nerative pulse is applied to the instant when it has recovered in resistance up to some certain value. This value of resistance is not standardized throughout the industry so any discussion of recovery time must mention the basis of measurement. In this case it is .50 kilohms.

Figs. 1 and 2 show recovery times of thre typical diodes under various conditions. Their (apacitances are listed in Table 1.

The capacitance effect can be seen in Fig. 1. where the three diodes recovery can be compared with zero forward current. The high capacitance diode 1 N64.4. has almost as much reverse current with no forward current as with 10 ma. The other two show ahmost wo reverse current at \%ero forward current

## Recovery Time Test Set

In the past it has been customary to measure recovery with the system shown simplified in

Fig. 3. The reference diode is to prevent a large voltage buildup across $R_{L}$. This would put a charge on $C_{\text {}}$, that would have to be dissipated when the negative pulse comes along. This system has two serions limitations:

1. Modern diodes have short recovery fimes and the reference diode does not recover soom enough to "get out of the way." The effect is to upset the recovery time measurement.
2. The system has about 10 muf capacitance wross $R_{l}$. This increases the recovery time and therefore limits the maximum value of $R_{l}$ which can be used.
The circuit of Fig, 4 overcomes these draw backs. The 2C40 lighthouse tube is used ats the cutput cathode follower because of its high $G$ : and low input capacitance. It is momuted horicontally on insulators. Cathode and heater connections are soldered directly to the socket pins. Anode comenection, is made with a standard (lip).
To kerep imput capacitance down, ome end of the 2 K resistor is soldered directly to the grid flange. This must be done with extrembe care so the glass will not crack. The other resistor and the trimmer capacitor are soldered to this 2K resistor. The diode test clip is a timy spring type momented on a small locite sheet. The -K load resistor $R_{L}$, is soldered from the test dip to ground. This allows $R_{2}$ to be changed casily.

Table 1. Capacitance of Three Diodes

| HO2162 | germanium (Hughes) |  | 0.3 1!14 |
| :---: | :---: | :---: | :---: |
| 1N251 | silicon | (Transitron) | 0.8 ruf |
| 1 N643 | silicon | (Pacific) | 3.0 ! ! ! f |

Measurements made at 3 v inverse bias.

(A) IN251
(B) IN643
(C) HD 2162

Fig. 1. Diode current characteristics with 25 v in verse voltage, $0.1 \mu \mathrm{sec}$ per division on time axis, 150 kc rate, and 2 K load The bright horizontal bar in dicates the 50 K level
(A) 1 N 251 with forward currents of $0,5,10$, and

5 mo .
(B) IN643 with forward currents of 0,5, and 10
(C) HD2162 with forward currents of $0,2 \frac{1}{2}, 5$.
and 10 mo Gain is half that in $(\mathrm{A})$ and $(\mathrm{B})$

Fig. 2. Diode voliage characteristics with 10 ma forward current, inverse voltages of 5 , 10,15 , and 25 v , and other parameters the same as in Fis.


Paration

The -2 value is commomly used, but tor certain circuits other values might be desired.

This part of the circnit and the components going to the gricl are latid out for least possible (apacitance. Measurements on a Q-meter show a capacitance of $1-1 \geq$ to 2 enif from the sensitive test (lip) to ground for the complete layout The potentioneter $P_{2}$ adjust the output voltage to zero de. The output cable must be as short as possible.
The rest of the circuit is guite straight-forward. The HIDElfi2 and its associated circuit comprise a peak reading voltmeter to indicate the negative voltary of the pulse with respect to gromed. Meter $M_{1}$ and its circuit read the forward current in the test diode. If the negat tive pulse is a square wave then the forward current is twice the average which the meter reads, so $M_{1}$ is calibrated accordingly.

Fige Zat shows the fall time of the pulser, tester and ero system with a short circuit in the test clips. The $1.5-7$ mif capacitor is adjusted to give the best fall time withent owersheot.
Since this system has the mont complea ade justement of the equipment discenssed here. com plete operatine instructions follow

## Recovery Time Measurement

1. I Tektremic 105 pulse semerator and at cro "ith the fastest rise time preamplifier are required. A de power supply of 250 a and 100 ma capacity is used.
$\xrightarrow{-}$. Let warm up 10 minutes
2. With de power supply ofl and ero on de eetting, put bass line on top line of screen. Tiun de power on and make sure diode test (lip) are compty. Adjust the batance pot $P$ ? 2 on set



Fig. 6. (Above left) Static characteristics of the IN643, 1 N25), and HD 2162

base line back on the top line of screen. This adjusts output of circuit to 0 vde.
4. Put short circonit in test clips and set pulse gencrator to 150 ke and 2.5 v output. Set $P_{1}$ to zero. Adjust sain of (ro so pulse from pulse generator can be sern. There should be no overshoot on the pulse and the fall time should bee less than 0.1 usece. If this is mot the calse adjust the $\bar{t}$ !pef trimmer capacitor to make the pulse correct. Also. adjust the symmetry control on the pulse gencrator so the positive and negative times are erpual.
5. Recowery time is usually taken as the time the diode takes to return to some value of resistance. A value of 50 K is one standard. To calibrate, put the 50 K resistor in the test clips. Set $P_{1}$ to zero and the pulse generator to 25 v
output. Set the gain of the cro to maximum and note the size of the negative pulse. When the diode has recovered to the point where it is that many divisions of the scale from the base line, then it has recovered to 50 k .
6. P'ut the test diode in the elips and adjust the forward corrent to the desired value and the inverse voltage to 2.51 . Of course, if other thatl 2.5 v are desired, then the calibration Step 5 must be done again with the desired voltage.
-. Recosery time call now be determined from the calibration in Step 5 and the cro settings.

## Static Characteristic Plotter

Fig. 5 shows the static characteristic plotter and Fig. 6 gives the curves it made on the three
diocles discussed betore 1 one rpm motor drives a 1 k potentioneter so that voltages between 10 and +10 are applied to the dionde. I Woseley Autograf $\mathrm{X}-\mathrm{Y}$ recorder is used to make the permatment record.

Tion meters are used to indicate woltage and courrent so ranges call be set on the recouder. The voltage drop in the 20 mat meter is mot emongh to be significant but the voltmeter does draw enough current to be noticeable. so it is only in operation when the normally open button is pushed.

There are two unique features to this circuit. The first is the system whereby voltage and courrent ranges may be switched at will. With $S_{3}$ in position "C" the voltage and current scales are on the in normal ranges wherein the recorder
full seato on 20 ma and 40 wolts.
However, on the reverse boltage vide of How ale the diode coment is onk microamps and


 - .lle. the reverse comenen seale is expanded by ( ${ }^{1}$ Hat leahats currout can be seen
Fosition " $A$ " is supplied for wa " with the dioml. the eombucting direction. Here the eurrent mee is back to 20 mat full scale but the whetame ante is expanded five times. This cmablow Hu. monal voltage seale to be expanded and rean (1ime easily.
Thee operation of the systom is such that IIII is started on range " $B$ " and on the reverse -llase part of the curve The motor is started nd the curve plotted. Then, inst as the whtaed anes through zero, the operator smaps $S_{3}$ to the I" position and the curve is completed.
Another mique feature is that a means is applied wherche the corremt dramon be the curders wotage asis is whtrateded from the enveligg om the current axis so that if the diexte
 arm. This is donee with) $P_{\text {a }}$ and its circuit. The proper setting for $P$ is deterntied hy putting Scill "S" setting and terning $P_{1}$ so -30 v are


The ettembators switched ors sare calcombated for the loaling of the rovorder. They would hame th he changed if some nther recorder with different input impedaners is iseal

## Capacitance Measurement

Hhe chernt of Fir. T measeres diode capaciLimee. It is a $1 . \overline{0} 0$ he oscillater which generates shont one-half wolt to driwe the reverse biased Chombe 1:3 batlery supplies power to the osvillatere and hias to the diesede. The output of the
 In . Hewhett-Packard $=400 \mathrm{l}) \mathrm{vtam}$.
Fis make a measurement. a 10 pulf capacitor in put in the test clips. The wtom is set ont the 10 mv scale and adjusted to full scale reading by $P_{1}$. The voltmeter now reads one ons per niff a) the diodes are placed in the clip and capacitance read directly. This calibration is linear lecanse the current flowing through the load msistor $R_{r}$ is determined by the reactance of the diode as long as its capacitance is small thor example, 5 بuf at 150 kc gives about 200 k actance which determines the load current ompletely. The $\geq \mathrm{K} R_{\text {L }}$ has weffect when combined with so large a reactance. The capacitance iries with inverse bias so this system provides means of comparison between various diodes 13 volts hias.


# The FIRST and ONLY standard line of tunable Microwave Filters 

| S BAND FILTERS |  |  |  |
| :---: | :---: | :---: | :---: |
| Characteristics | Two (2) Section Resonator | Three(3) Section Resonator | Four(4) Section Resonator |
| Model No. | 27-8W | 27.CW | 27-0W |
| Type of Resonator | TE ${ }_{101}$ mode rectangular | TE ${ }_{101}$ mode rectangular | TE $E_{101}$ mode rectangular |
| Tuning Range | 2700-3150 MCS | 2700-2950 MCS | 2700-2900 MCS |
| 3 db Bandwidth | 4.5-6.5 MCS | 4.5-5.5 MCS | 4.5-5.5 MCS |
| Max 30 db Bandwidth | 36 MCS | 18 MCS | 13 MCS |
| Max Insertion Loss | . 9 db | 1.3 db | 1.8 db |
| Price | \$400.00 | \$535.00 | \$670.00 |
| Model No. | 27.BC | 27-CC | 27.0C |
| Type of Resonant Cavity | $\lambda / 4$ coax | 1./4 coax | 1./4 coax |
| Tuning Range | 2700.3200 MCS | 2700-3100 MCS | 2700-2950 MCS |
| 3 db Bondwidth | 8.11 MCS | 8.10 MCS | 8.9 MCS |
| Max 30 db Bondwidth | 60 MCS | 32 MCS | 21 MCS |
| Max Insertion loss | 1.6 db | 2.4 db | 3.2 db |
| Price | \$350.00 | \$475.00 | \$600.00 |
| C BAND FILTERS |  |  |  |
| Characteristics | Two(2) Section Resonator | Three (3) Section Resonator | Four (4) Section Resonator |
| Model No. | 54-BC | 54-CC | 54.DC |
| Type of Resonator | $\lambda / 4$ coax | $\lambda / 4$ coax | 1./4 coox |
| Tuning Range | 5400.5950 MCS | 5400-5950 MCS | 5400.5750 MCS |
| 3 db Bandwidth | 8.11 MCS | 8.10 MCS | 8.9 MCS |
| Max 30 db Bandwidth | 60 MCS | 32 MCS | 21 MCS |
| Max Insertion loss | 2 db | 3 db | 4 db |
| Price | \$360.00 | \$485.00 | \$610.00 |
| L BAND FILTERS |  |  |  |
| Characteristics | Two(2) Section Resonator | Three (3) Section Resonator | Four (4) Section Resonator |
| Model No. | 96.BC | 96.CC | 96.DC |
| Type of Resonant Cavity | $\lambda / 4$ coax | $\lambda / 4$ coax | 1./4 coox |
| Tuning Range | 960.1150 MCS | 960.1100 MCS | 960.1050 MCS |
| 3 db Bandwidth | 8.11 MCS | 8.10 MCS | 8.9 MCS |
| Max 30 db Bandwidth | 60 MCS | 32 MCS | 21 MCS |
| Max Insertion loss | 1.2 db | 1.8 db | 2.5 db |
| Price | \$370.00 | \$495.00 | \$620.00 |
| $\mathbf{X E A N D ~ F I L T E R S ~}$ |  |  |  |
| Characteristics | Two (2) Section Resonator | Three (3) Section Resonator | Four (4) Section Resonator |
| Model No. | 75.8W | 75.CW | 75.DW |
| Type of Resonant Caviry | TE $E_{11}$ mode cylindrical | TE ${ }_{111}$ mode cylindrical | TE $\mathrm{E}_{11}$ mode cylindrical |
| Tuning Range | 7500.8500 MCS | 7500-8250 MCS | 7500.8000 MCS |
| 3 db Bandwidth | 8.11 MCS | 8-10 MCS | 8.9 MCS |
| Max 30 db Bandwidth | 60 MCS | 32 MCS | 21 MCS |
| Max Insertion Loss | 1.5 db | 2.5 db | 3.5 db |
| Price | \$475.00 | \$625.00 | \$775.00 |
| Model No. | 85-8W | 85.CW | 85-DW |
| Type of Resonant Cavity Tuning Range | $T E_{111}$ mode cylindrical 8500.9600 MCS | TE $\mathrm{E}_{11}$ mode cylindrical 8500-9300 MCS | $T E_{11}$, mode cylindrical 8500.9000 MCS |
| 3 db Bondwidth | 8.11 MCS | 8.10 MCS | 8.9 MCS |
| Max 30 db Bandwidth | 60 MCS | 32 MCS | 21 MCS |
| Max Insertion loss | 1.5 db | 2.5 db | 3.5 db |
| Price | \$475.00 | \$625.00 | \$775.00 |

All of the above filters hove Max VSWR of 1.5, and either a single shaft or counfer dial for Tuning Control. Depending uoon mode of operation, units ore supplied with either Type $N$ Connectors or Waveguide Aanges.

DEIIVERY IN 90 DAYS

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## Contour

## Photocells

# A 

 Wraping their contome Producell in pliathe stron



 twelectric derices. (imentor applications, prodm tion flow procomes. intomatic inspertion int

( © ontome phatucill-manntactured b! lutiom
 frecially-processed (wample of whominn phote. woltaic colls. Theree cells comsist of a metal bate
 are deposited. The agereegate is treated in bud "..ls as to be light-semsitio.



 photereells have in all othere mepects the samt propertias of the more typical photocedls. In thas past photocells had ome larree application-lis
 trial uses. contenn photucells can bre used for at tomatic setting of light (omentol for motion-p) thre cameras and built-in light metem for st it catheras

Producing Different Waveforms
Since these pliable phetecerlls are able to as shaped inter almost ally form. they (all b mominted on a rotating haft in a position cont il


The photocells, produced in pliable strips, are able to shaped into almost any form
monnechanimu. They may be nsed as a form on monlinear function generator. when formed into photosensitive cam. Different configurations srutuce different wavelorms. For example, if a Whedrical-shaped photocell is properly masked and then rotated in a beam of lisht, a splaare ...ne will be produced. The variety of wate turme produced in such a mamer is limited onls a the ingemity of the design engineer.
Some of the other applications visualized are: - Weasuring mean horizental candle power of mup. This is aceomplished by curving the light "nsitive surface inside around the lamp.

- Measuring illumination over an menem sur-
- Increasing the fichd of acceptance. The onter then of a flat-sirtaced photocell do not revive the same intensity of light as the center por"min. But by curving the light-sensitive surface If intensity will be equal at all angles.
- Monnting the photocell on a shaft to determere position.
- Producing photosensitive models such as nissiles and aircraft. Various tests conld be made , these miniaturized models which respond to Is from a light-ray gum. These models will be nsitive to a home-on light source.
These applications arise from the ability of lable selenium photocells to be produced any requirement (curved, cylindrical or other uffigurations). Cell sizes range from a minimum $0.25 \times 0.25 \mathrm{in}$. to a maximum of $10 \times 10 \mathrm{in}$. For ore information on these pliable photocells, turn the Readers-Service card and circle 103.


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## Microwave Test Instruments, <br> Part 4

POWER and FREQUENCY

David Fidelman<br>Roslyn Heights, N.Y

Different types of microwave instruments were described in the first part (ED, Dec. 10, 1958). Signal generators were taken up in part 2 (ED, Dec. 24. 1958). They were classified into different types and described both as a source of signal power and as an accessory to supply a calibrated signal for comparison. Microwave test sets were deseribed in the third part (ED, Jan. 7, 1959),

Power and frequency measuring instruments are mow taken up. Basic principles of operation of such units ats water calorimeter type of power meter, bolometers, and tuned cavity type of frequency meters are described. CROWADE peower is measured by com verting it inte heat and measuring the amoment generated be the signal meder test. There are two general methods of performing this op eration. For relatively large powers, the signal can be made to heat a constant flow of watere and the power determined trom the temperature rise of the water. For low powers. the signal can be made to heat a small resistion element (a herlometer) Whose resistance is a function of temb perature. Therefore the amonnt of peower ablo sorbed is indicated by the chement's resistance.

## Power Meters

In the water calorimeter tope of power meter the waversuide or coanial line is temminated in at water load which absorth the microwate powser. maising the temperature of the water aceordingly Other liguids than water mat also be used in this type of instrument. but the principle of eperat tion is the sames Tomeasme the amome of power absorbed by the load, the water is made to How through it at a steady rate, then the flow rate and the temperatures of the water Howing inte and out of the load are measmed. From this data the amount of power being absorbed by the load can readily be computed. Water calorimeters are most inseful for measuring fairly large powers, where they are widely used as power standards.

## Bolometers

The bolometer type of power meter is used for measurement of low powers from microwatts to
several hondred milliwatts. Bolometers 11.11 in of two general types: metallic wire or film whose temperiture coefficient of resistance is positive or thermistors whose temperature coefficient is nersative. In general, thermistors are mon meged. have a greater temperature-resistancr change for a siven power increment and how better encerload characteristics. The beskmeder

Table 1. Crystal and Bolometer Mounts


Table 2. Power Meters

| Power Meter | Manufacturer | Model No. | Frequency Range | Power Range | Accuracy | Price | General Comments |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Low-power (under 1 watt) | Airborne Instruments Lab. | 50 | (see note 1) | 0.1 mw-10mw full scale | $\pm 5 \%$ | \$ 199 | Self-balancing direct-reading bolometer bridge. |
|  | Federal Telephone \& Radio Corp. | NRD | 0-3200 mc | $1-200 \mathrm{mw}$ | $\begin{aligned} & \pm 2.5_{c}^{\sigma_{c}} \\ & \text { f.s.d. } \end{aligned}$ | \$1180 | Measures temperature rise in rerminating resistor; high powers can be measured by using suitable attenuators. |
|  | F-R Machine Works Inc. | B830A | (see note 1) | $0.1 \mathrm{mw}-100 \mathrm{mw}$ full scale | $\pm 5^{\circ} \mathrm{c}$ f.s.d. | \$ 325 | Bolometer bridge using substitution method; self-balancing direct reading bridge. |
|  | General Radio Co. | 1651-A | 5-4000 mc | 0-500 mw | $\pm 10^{\circ}{ }^{\circ}$ | \$ 340 | Bolometer bridge using substitution method. |
|  | Hewleit-Packard Co. | 430 C | (see note 1) | $0.1 \mathrm{mw}-10 \mathrm{mw}$ full scale | $\pm 5^{\sigma}{ }_{c} \mathrm{f}$ f.s.d. | \$ 250 | Self-balancing direct-reading bolometer bridge. |
|  | Narda Microwave Corp. | 107 | $\begin{aligned} & 500-1500 \mathrm{mc} \\ & \text { (coaxial) } \end{aligned}$ | 0.5 mw-2w | +1.5 db | \$1150 | Includes attenuator and power measuring thermistor mount and bridge; unit also includes wavemeter. |
|  | Polarad Elec. tronics Corp. | P. 3 | (see note 1) | 0.1 mw. 10 mw full scale | $\pm 5 \sigma_{c} \mathrm{f} . \mathrm{s} . \mathrm{d}$. | \$ 295 | Self-balancing direct-reading thermistor bridge. |
|  | Polytechnic Res. \& Dev. Co., Inc. | 650-B | (see note 1) | $0.1 \mathrm{mw}-100 \mathrm{mw}$ full scale | $\pm 5^{\circ} \mathrm{c}$ f.s.d. | \$ 360 | Self-balancing direct-reading bolometer bridge. |
|  | Sperry Gyroscope Co. | $123 B$ | (see note 1) | $0.1 \mathrm{mw}-10 \mathrm{mw}$ full scale | $\pm 3^{\circ} \mathrm{c}$ f.s.d. | - | Self-balancing direct-reading bolometer |
| High-power (over 1 watt) | Chemalloy <br> Electronics | - | $L$ to $V$ band; al so Coax | $\begin{aligned} & 10 \mathrm{mw}-20,000 \\ & \mathrm{w} \end{aligned}$ | $2{ }^{\sigma}$ | $\begin{aligned} & \text { Calori- } \\ & \text { meter } \\ & \$ 1125 \\ & \text { Loads } \\ & \$ 100 \text { - } \\ & \$ 750 \end{aligned}$ | Uses meter loads with calorimeter; different load for each band. |
|  | Cubic Corp. | MC. 1 B | $2.6-26.5 \mathrm{kmc}$ | 0.600w | $\pm 0.2 \mathrm{db}$ | \$1845 | Calorimetric type; adopters required for each band above 3.95 kmc . |
|  |  | MCX-1A | $\begin{aligned} & 100-3000 \mathrm{mc} \\ & \text { (coaxial) } \end{aligned}$ | 0-600w | $\pm 0.5 \mathrm{db}$ | \$1850 | Calorimetric type. |
|  |  | MCL. IA | $1.12-1.70 \mathrm{kmc}$ (basic unit) 1.12-2.60 kmc (with adapter) | 0-600w | $\pm 0.2 \mathrm{db}$ | \$1850 | Calorimetric type. |
|  | Hewlett-Packard Co. | 434A | DC- 10 kmc (coaxial) | $\begin{aligned} & 0.01 \text { w-10w } \\ & \text { full scale } \end{aligned}$ | $\pm 5 \%$ f.s.d. | \$1115 | Calorimetric type using comparison method with self balancing bridge to give direct reading of power. |
|  | M.C. Jones Co., Inc. | (see comments) | 20-2000 mc | $\begin{aligned} & 0.1 .2 w+0 \\ & 0-40,000 w \end{aligned}$ | - | - | Consists of directional coupier units and indicating meters (do not absorb power); also used as VSWR meters; nine different units to cover the power range listed. |


has $2,000-\mathrm{mc}$ tuning range combined with frequency stability under severe shock and vibration

- Requires less than 15 watts total power
- Non-axial motion of tuning shaft
- Low tuning torque

This new Sperry Klystron features superior electronic characteristics yet is so rugged it can withstand the severe environments encountered in missile and jet radar applications.
The SRU-216 not only has an extremely wide mechanical tuning range of $2,000 \mathrm{mc}$ but also offers a very wide electronic tuning range from 60 to 100 mc. Frequency remains stable even under severe pressure, vibration and shock environments.


SPERAY ELECTROMIC TUEE DIVISION. SPERRY RAND CORPORATION, GAINESVILLE, FLORIOA

element is contained in a cartridere which men be momeded in, and well matched to, the mica wave transmission system. A proper bolomet mount must be used for this purpose. The b lometer is comected to a power meter whin measures its resistance, and indicates the ammen of of power which the bolometer is absorthin and dissipating as heat.

Any mismatch between the meanurime elemen and the transmission line will result in cerrors in the measurement. Theretore great care must b taken to insure a low inwe. The water loads 1 , high-power measurements. and the bolometh mounts for low-power meaturements, are wer carefully designed for low whw ower a broand band withent recourse to tuming. A list of mamb facturess of bolometer mements for the varien frequency bands is giten in Table 1. Beolometer monits are primarily meaturement accessorio rather than instruments. Therefore their charac teristics are not listed in the same detail as the maijor types of microwian test instruments. The listime has arbitraril? been mestricted to mamban turers of test instrumenta listed in other tables in this serice
There are sencral difterent wath of measurint the power being abourbed by a bolometer. The most common is to nese the bolometer as one arm of a Wheatstome bridge. The briden is first bal anced with the microwathe current in the bolome ter. Then the microwatn pewer is removed ant the bridge rebalaneed be increasing the de bex lemeter current. Becanse the de Wheatstome bridese is not direct reading and is slow in use the self-balancing bolometer bridge has been de veloped. In this circnit the boldmenter is used one arm of the bridse A high-cain :mplifier connected acrons the bridere as a detector, and the ontput of the same amplifiow is comenected as the driving someres for the bridge. This circuit be, comes an audio oscillator whese output coltase automatically addinsts itself to maintain the bridene at a near balanced condition. When the rf power is applied to the bolometer, the amplitude of oscillation decreases by the amount necessary 10 keep the bolometer resistance constant and maintain the balance of the bridge. The voltmet which measures the audio voltage is calibrat in terms of microwave power.
There are a number of other types of pow meters besides the two which have been i scribed. These include a calorimetric type usi a comparison method with a self-balanci s bridge, and a double-vane torque-operated wa th meter. The basic principle of operation of ea instrument is included in the list of microwa power meters in Table 2.
The power meters which have been describ d

Table 2. Power Meters (continued)

| Type of Power Meter | Manufacturer | Model No. | Frequency Range | Power Range | Accuracy | Price | General Comments |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Marconi Instruments (Wayne Kerr Labs, Lid) | U-182 | $8.69-9.84 \mathrm{kmc}$ | $\begin{aligned} & 10 w-200 w \\ & 0.5 w-10 w \end{aligned}$ | $\begin{aligned} & \pm 2 \sigma_{c}^{c} \\ & \pm 10 \% \text { at } \\ & 0.5 w \end{aligned}$ |  | Double-wave torque-operated feed-through watt-meter; does not absorb power insertion loss 0.1 db or $2.4 \%$. |
|  | Microwave <br> Associates, Inc. | $\begin{aligned} & M A-101 A / B \\ & M A-102 \end{aligned}$ | $26.5-40.0 \mathrm{kmc}$ <br> $50.0-75.0 \mathrm{kmc}$ | From $5 w$ to the max rating of the respective waveguide | $\pm 4 \%$ | $\begin{aligned} & \$ 790 \\ & \$ 820 \end{aligned}$ | Water load calorimeters; MA.563A (7.05 10 kmc ) and MA-689 (8.2-12.4 kmc) are highpower water loads. |
|  |  | MA - 564 | $7.05-10.0 \mathrm{kmc}$ |  |  | \$ 790 |  |
|  |  | MA. 697 | $8.2-12.4 \mathrm{kmc}$ |  |  | \$ 790 |  |
|  |  | MA. 103 | - | - | - | \$ 350 | Water load calibrator unit. |
|  | Radio Corp of Americo | M1-31074 | $1700-2000 \mathrm{mc}$ | 0-6w | - | - | Consists of directional coupler, crystal and meter; power indicated by calibration chart; also used as VSWR meter. |
|  | Sierra Electronic Corp. | XB187A <br> Water tood <br> 190A <br> Colorimerer | 7.10 kmc | $\begin{aligned} & 300 \mathrm{w}-3000 \mathrm{w} \\ & \text { full scale } \\ & \text { (in four } \\ & \text { ranges) } \end{aligned}$ | $\pm 2 \%$ | $\begin{aligned} & \$ 145 \\ & \$ 495 \end{aligned}$ | Calorimetric type. |
| Pulse peak power meters | Cubic Corp. | $100 x$ | $8.5-9.6$ kmc | $0.01 \mathrm{mw}-3 \mathrm{mw}$ peak power | $+0.2 \mathrm{db}$ | \$1150 | Generates cw signals adjustable to the same peak amplitude as the unknown; requires an external synchroscope for comparison between reference and unknown signals; listed also as miscellaneous. |
|  | General Communication Co | $\begin{aligned} & \text { PCX. } 1 \\ & \text { PCX. } 3 \end{aligned}$ | $925-1225 \mathrm{mc}$ <br> 3000 me band | -10 dbm to +63 dbm peak power | $\pm 0.5 \mathrm{dbm}$ | - | Compares amplitude of signal to be measured with that of an internally-generated 1 mw r-f signal on a cathode-ray tube; measures attenuation of signal necessary to match 1 mw . |
|  |  | PCX. 9 | 9000 mc band |  |  |  |  |

Nore 1. Frequency range depends upon bolometer mount.
Table 3. Frequency Meters Composed of Passive Circuit Elements

| Manufacturer | Model No. | Type | Frequency Range | Accuracy | Price | General Comments |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Admittance-Namco Corp. | WX-600 | Absorption | 8.2-12.4 kmc | 0.1\% | \$ 100 | Output reduced 20\% at resonance. |
| Amerac, Inc. | 131 | Transmission or absorption | 2400-3400 mc | $\pm 1 / 2 \mathrm{mc}$ | \$ 325 | Includes diode detector and microammeter indicator. |
|  | 228 | Iransmission or absorption | 900-2400 mc | $\pm 0.02 \%$ | \$ 525 | Direct reading frequency control dial. |

## NEW PHOTOTRANSISTOR



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 APPLICATIONS
## G. T. EXCLUSIVE FEATURES

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## $\mathrm{E}_{\text {engineers }}$

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General Transistor PNP type 2N469
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 diagrams and engineering specification $\overline{\overline{1}}$ -please mention your application.

GENERAL TRANSISTOR CORPORATION

[^2]CIRCLE 24 ON READER-SERVICE CARD
me: ante average power. Peak power of pulse call be measured by comparison methods. This is done be comparing the peak amplitude of the moknown signal with that of a known ow signal on an oscilloscope screen. and measuring the power of the cow signal.

## Frequency Meters

Microwave frequencies may be determined in (ithere of two w, IS. The first is to mater ne of the desorption or transmission properties of tamed resonators. The second compares the mbinown tregueney with the harmonic of a low-frequemes standard signal.
The thane can ty type of frepuemey meter is inserted in the microwave transmission system between the signal sombre and the detector-indi cater, and the Frequency indication may be ohs mature in different ways. Reaction and absorption types cause a decrease in level of the detector at resonance, anne are particularly unseal as sated frequency meters. The transmission 1 pe passes mils these frequencies "within the pass bated of the resonant canty. and is most consentient for monitoring or filtering purposes.
Drive screws are used to adjust the phomeder length and the frequent? to which the can it is
 function of planer position. Therefore when micrometer is based to indicate the position of the plunger, a frequency calibration chart mont be refereed to. When wasemeters are mode dire et readings. wither a linear drive merhamiom with a nonlinear frequency scale on the dial is wed. on ane Form of link ate or cam is med to limatria the scale.

The heterodyne method is used for mere e pres cine measurements of tregueney. I low treguene: crystal oscillator serves as the has ie frequent: standard. Maltip)! ing and heterodyning method are used to compare the frequency! of the un known signal with that of the crustal. A table oscillator is calibrated against the crustal stand ard frequency or a harmonic of it, then tuned to zero-beat with the unknown frequency. The matching of the two frequencies may be done aurally with earphones or a loudspeaker. or wis wally with an oscilloscope.

Another type of frequency meter includes wavemeter with an amplifier following the de sector, designed for measuring the frequency o low-level signals.

Reaction. absorption, and transmission types ( wavemeter are listed in Table 3. Heterodyn frequency meters and those types which includ additional circuitry besides the basic resonant cavity are listed in Table 4. - =

Table 3. Frequency Meters Composed of Passive Circuit Elements (continued)

| Manufacturer | Model No. | Type | Frequency Range | Accuracy | Price | General Comments |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| De Mornay-Bonardi Corp. | 229 | Transmission or absorption | 2300-4500 mc | $\pm 0.05 \%$ | \$ 490 | Frequency calibration chart. |
|  | 230 | Transmission or absorption | $3500-6500 \mathrm{mc}$ | $\pm 0.02 \%$ | \$ 490 | Frequency calibration chart. |
|  | 232 | Transmission or absorption | 1800-3800 mc | $\pm 1 / 2 \mathrm{mc}$ | \$ 270 | Micrometer setting; frequency calibration chart. |
|  | $\begin{aligned} & \text { DBA-715-1 to } \\ & \text { DBL-715-1 } \end{aligned}$ | Reaction type | All bands $S$ to $E$ |  | $\begin{gathered} \$ 457 \\ \text { to } \\ \$ 864 \end{gathered}$ | Gas-filled cavity wavemeters; micrometer setting with frequency calibration chart; each unit covers one microwave band. |
|  | DBA-715-2 to DBL-715-2 | Absorption type |  | (E band) |  |  |
|  | DBA-715-3 to DBL-715-3 | Transmission type |  |  |  |  |
| Diamond Antenna \& Microwave Corp. | $\begin{aligned} & 590-1 \\ & 590-2 \text { เo } \\ & 990-1 \\ & 990-2 \end{aligned}$ | Absorption and Termination | CXN, XB, X, KU | $\pm 0.1{ }^{\circ} \mathrm{c}$ | $\begin{array}{cc} \$ 248 \\ \text { to } \\ \$ 178 \end{array}$ | Each unit covers $1 / 2$ of its microwave band ( -1 for lower half of band and -2 for upper half of band) |
|  | 591-1 <br> 591-2 to <br> 991-1 <br> 991-2 | Absorption | CXN, XB, X, KU | $\pm 0.1 \%$ | $\begin{array}{cc} \$ 248 \\ 10 \\ \$ & 178 \end{array}$ |  |
|  | $\begin{aligned} & 592 \cdot 1 \\ & 592 \cdot 2 \text { to } \\ & 992 \cdot 1 \\ & 992-2 \end{aligned}$ | Transmission | CXN, XB, X, KU | $\pm 0.01^{\circ}{ }_{c}$ | $\begin{array}{cc} \$ 248 \\ 10 \\ 10 \\ \$ & 178 \end{array}$ |  |
|  | $\begin{aligned} & 2090 \text { to } \\ & 2093 \end{aligned}$ | Absorption termination | 0.9 to 6.5 kmc | - | $\begin{gathered} \$ 290 \\ \text { to } \\ \$ 162 \end{gathered}$ | A coaxile frequency meter; four units cover the frequency range listed. |
| Douglas Microwave Co., Inc. | 430L; 430S; 430C | Transmission | $\begin{aligned} & 1.1-1.4 ; 2.7-3.3 ; \\ & 4-5.5 \mathrm{kmc} \end{aligned}$ | - | - | Micrometer setting; uses crystal (not supplied). |
|  | 440L; 440S; 440C | Transmission or absorption | $\begin{aligned} & 1.1-1.4 ; 2.4-3.4 ; \\ & 4-5.85 \mathrm{kmc} \end{aligned}$ | - | - | Micrometer tuning; includes diode and meter. |
|  | $\begin{aligned} & 450 \mathrm{~A} ; 450 \mathrm{~B} ; 450 \mathrm{X} \\ & 450 \mathrm{G} ; 450 \mathrm{~K} \end{aligned}$ | Absorption | XN to K bands | $\pm 0.03 \%$ | - | Micrometer tuning; dip exceeds $20 \%$ of CW signal. |
|  | $\begin{aligned} & \text { 451A; 451B; } 451 \mathrm{X} \\ & 451 \mathrm{G} ; 451 \mathrm{~K} \end{aligned}$ | Transmission | $X N$ to K bands | $\pm 0.03 \%$ | - | Micrometer tuning. |
|  | 460B; 460X | Absorption | 8.5-9.6 kmc | $\pm 3 \mathrm{mc}$ | - | Direct reading; type B for RG-51/U waveguide; type $X$ for RG-52/U waveguide. |
| Federal Telephone \& Radio Co. | WAL | Transmission | 500-2500 mc | $\pm 0.15 \%$ | \$ 495 | Direct reading; includes diode and meter. |

ELECTRONIC DESIGN • February 4, 1959

Table 3. Frequency Meters Composed of Passive Circuit Elements (continued)


Table 3. Frequency Meters Composed of Passive Circuit Elements (continued)


Table 4. Frequency Meters which Contain Active Circuits

| Manulacturar | Model No. | Trpe | Frequency Range | Accuracy | Price | General Comments |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Federal Telophone $\&$ Radio Corp. | WID | Hotorodyne | 30-3000 mc | 10.003\% | \$2290 | Direct measurement up to 300 mc , harmonic measurement above. Beat-note indication by magic eye and earphones. Includes 100 ke spandord erystal oscillotor for calibration. |
| General Radio Co. | 720-A | Heterodyne | 10-3000 mc | $\pm 0.1 \%$ | \$ 440 | Measures 100 to 200 mc on fundamentals, rest of frequency range on harmonics. Beat-note indicated visually by meter, aurally by loudspeaker or earo phones. |
| Lavdie Laboratales, Inc. | (A-6) | Hoterodyne | 500-2000 me | $10.001 \%$ | \$1975 | Beat-note indication by earphones. Includes 2.5 mc standard crystal oscillator for calibration. |
|  | LA - 1355 LA - 1365 | Wovemeter with amplifier | $750-1500 \mathrm{mc}$ $1000-2000 \mathrm{mc}$ | $\pm 0.1 \%$ | \$ 395 eo. | Output indicated by mater; phones may be used as aural aid in identifying modulation or in centering of trequencies. |
| Nertheastern Enginoering, Inc. | $\begin{aligned} & \text { 7-18 } \\ & \text { (Mil rype TS-1860 N) } \end{aligned}$ | Heterodyne | 100-10,000 me | $\pm 0.01 \%$ | - | Oscillator fundamental frequency 500 ro 1250 me . Beat-note indication by meter or earphones. Includes 20 mc crystal-contralled oscillator for calibration. |
| Polpeechnie Research \& Development Co., Inc. | 504 | Hoterodyne | $100-10,000 \mathrm{mc}$ | $\pm 0.03 \%$ | \$ 695 | Oscillator fundamental frequency 500 to 900 mc . Beat-note indicated visually on 2 inch cathoderay pube, aurally by earphones. Includes 5 me and 50 mc crystal controlled ascillators for calibration. |
|  | 560. $560-51$ | Wavameter with amplifiei | 2.4 -3.4 kmc; 2.7-3.7 kmc | $\pm 0.8 \mathrm{mc}$ | \$1300 | Line-terminating frequency meter designed for measurement of low-power pulsed signals. Output indicored by meter. |
| Tolered Mig. Corp. | TFM-186 (Mil iype TS.1860/UP) | Hetarodyne | 100-10,000 mc | $\pm 0.01 \%$ | - | Oscillator fundamental frequency 500 ro 1250 mc . Beat-note indication by meter or earphones. Includes 20 me crystal-controlled ascillator for calibration. |




## Rugged Packaging

We is tar more rugged than its simple appeatrance would suguest.

Vodules. with two carch side los side alld printed circuites on both sides of the cards. are wailahle in a bariety of ofthe-shelf cmatommade circuit comfignirations. A modula might hale: for example, all the circuite! for an inputmotput bullere several gates. drivers. or Hip-flop)s. a segmencer. or a shitt rexister.
For special-purpose, fixed-program computens. this moklular arrangement prosides the lle xibility of amaloes approaches with the acenracy of digit.1 techmiques.

Fach card. with gold-plated, rhodimm-Hashed "irimes, has 32 terminals, one of which is given (川) (0) a keving arrangement. The key, a small block between two adjacent cards, prevents a card from being placed in the wrong module ( 7 mplartment.
Mochules are retained in the ir compartments by two methods.

- Two berrillium copper springs on each cast ahminmin module frame press against the sides of the compartment to provide vertical aligmment. - Two long, internally threaded rods mate with threaded pins above and below the floating comnectors at the rear of the compartment. This
 fisten it down securely.
This rugged package, though designed for a , ilitary application, also lends itself to use in fough industrial environments. It can be used sht on the production foor.
For more information on this package, turn to se Reader-Service card and circle 102.



Fig. 1. (left) Module using standard miniature pube and standard component (left) compared to transistorized version of the same circuit (second from left). Second from right is a "hearing. aid size" module, and right is DOFL's 2-D binary divider.

Fig. 2. (right) Ten transistorized circuits mounted (right) to make up a complete counter.


# Interconnecting Microminiature 

Norman J. Doctor and Emma L. Hebb<br>Diamond Ordnance Fuze Labs<br>Washington 25, DC



This is one of a series of papers presented af the Symposium on Microminiaturization of Electronic Assemblies sponsored by Diamond Ordnance Fuze Laboratories late last year. Because symposium aftendance was limited to government personnel only, ELECTRONIC DESIGN is publishing these papers as a special service to our readers. In addition, all of the symposium papers will be published in their entirety in bound form available only from ELECTRONIC DESIGN. For further information on these Proceedings, furn to Reader-Service Card and circle 100.

It is possible that connections made between microminiature modules could result in a final assembly much larger than the group of modules themselves. The problem is to be able to make these connections and yet keep the advantage of the small size subassemblies. In this article, the authors discuss various methods of interconnecting modules without adding substantially to the total volume.

METHODS for interconnecting extremely small modules, such as printed wafers having volumes of about 0.005 cu in ., are under in vestigation. The basic technique involves stacking wafers so that all leads protrude from one side of the assembly, encapsulating the assembly in resin, facing off the side containing the leads in order to expose the interconnection points as cross sections of the wires, and then interconnecting these points. Feasibility of interconnect ing these points either by chemically deposited copper or by printed silver wiring was demonstrated with modules larger than 0.005 cu in These techniques will be extended to the small printed-wafer modules as soon as sufficient numbers become available.
Fig. 1 (left) shows a module using a miniature vacuum tube. Other component parts are
mounted in the baseof the socket by conventional techniques and interconnection to the larger assembly is made by the octal plug upon which the entire circuit is constructed. This binary divider occupies a volume of about 2 cu in.
Fig. 1 (second from left) shows a transistorized lersion of the same circuit. Interconnection of modules of this size is accomplished by etched wiring connectors into which the individual subassemblies can be plugged. Many varieties of modularization at this size-level have appeared in the literature. In most cases, the printed or etched wiring that fits into the connector is plated with a hard, corrosion-resistant metal. In other cases, an auxiliary set of terminals is attached to the wiring board and these terminals plug into the connector.

Fig. 2 (left) shows again the transistorized


Fig. 3. How hearing-aid size modules (foreground) are mounted and interconnected using an etched board (left).

## Modules

Welucd-beard module and a 10 -stage binary ammiter made from ten of these modules. ten whed wirines combectors and hook-开) wire. The comiter pachatsed by these techmigues erconpies whont 22 (ำ in.
Fige 3 shows the hearing-aid-sized module, an whed interemburetion beard, and the final 10 wise combler. This connter oscoppies about 1.6 (1) in. When this degree of miniaturization is werched. the guestion arises as to what should be cmasdered a module. This 10-stage binary comber occupsies lass volume than the 1-stage hinary dis ider hased on a miniature vacumm tube. If it were desired to make the 10 -stage comenter a module in itedf. the contire smbassemble might lor (oncap)sulated as is.
( 11 the other hatred if reparabiality at the 1 at ere len! were desired, the individual stages cund be srparately concapsulated before inserting the in into the intercombection board. Commer(i)lly: the use of header monntings for modules it this level of miniaturization is popular alHugh they detract from the high component dinsities.
Fig. 4 shows the 1)(OFL-21) binary divider.' This water circuit. when mencapsulated, ocenPi a volume of approximately 0.00 .5 cm in. and " is electronically equivalent to the preceding tu) dules. Its tremendous volume efficiency is due In dimination of cases for individual parts, and th use of many printed-circuit techniques." If


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Fig. 4. Stacking arrangemeni of the 2.D module.
such modules were momuted in headers. they could undoubtedly be intercomenected usine the secondar! etched-wiring-hoard technique already described.
Mounting of each binary divider in a header. however, would greatly reduce the volume efficiency at this level of microminiaturization. On the other hand, the mometing of several intercomnected stages within a single header would not only provide encasement for the uncased componemt parts but also allow high component densities.
Fig. 4 also shows a stack of tem of these modwhes required to produce a conunter egquivalent to those shown in Figs. 2 and 3. The volume of this combter is only 0.2 a 1 in. Note the 50 protruding lead wires which must be intercomected.
If comnectors comprising etched wiring boards are ruled out because their interconnecting wires would be spaced no more than 10 mils apart. two other possible techniques exist. The first would require welding the tiny wires, using procedures developed in the subminiature vacum tube field. The only demand which would be made on the DOFL-2l) water is that the material chosen for the lead wires be weldable. At least one orgatization ${ }^{3}$ is presently fabricating self-supporting modules at the hearing-aid level of miniaturization using welding techniques.
The second technique is one now under insestigation at DOFL becallse it appears to be especially suited to the ell-level of microminiaturzzation.
It involves (1) stacking wafer stages, (2) encapsulating the assembly in resin, (3) tacing off the side containing the wires on a lathe or milling machine so that the intercomection points appear as cross-sections of the lead wires. and (f) intercomereting these points.

## Deposited-Metal Inferconnections

One procedure for making intercomections between these cross sections of wire involves

Table 1.-Types of wires successfully connected by deposited copper films.

| Type | B \& S Gage |
| :--- | :---: |
| Columbium | 20 |
| Copper, bare | 20 |
| Copper, tinned | 22 |
| Gold | 28 |
| Nichrome | 30 |
| Silver | 21 |
| Tantalum | 20 |

first depositing a metal orer the contire faced-off surtace. To date, copper deposited by chemical reductiont has been employed for this purpose Using photolithographic techniquess a resist would then be laid down on the copper surface, exposed through a mask of the desired interconmection pattern, developed and washed. The extrameons copper could then be etched away. Finally. the deposited intercomection wires would be protected bes a laver of plastic. This technique should yield a completely interconnected stack of waters. Fis. 5 shows sich a stack: the bottom plate is not a module but ser es onl? to hold the lead-ont wires.
In a variation of this procedare, intereomene tion paths have been milled in the faced-oll side of the encapsulated stack, metal deposited omer the entire side, and the metal not in the groonm then removed either with an abrasive or bo a second facing-operation.


Fig. 5. Stack of 2-D wafers completely interconnected. Assembly is encapsulated:

Before using either of these procedures build a counter, the feasibility of deposited-c. per intercomections was determined by to $t$ specimens consisting of two wires encapsulatel, faced off, and joined at their cross sections by d. posited eopper.

After preparing the piecess alectrical contime ity between wires of each set was checked msines ail ohmmeter. The types of wires tested are listul in Table 1 and all made adeduate comertion. The test speecimens were next temperature evchal fiue times from - 5.5 ( $: 0+3.5$ ( $:$ and retestol) No conneretions tailed.
Nout, it "as decided to interesmmect ant operating circoit by deposited-copper technigums. Due to the lack of a sulficient momber of water modukes (these modules are still in themselom research models) it was deceded to sulbstitute "hearing-aid"-sized modules. Fiow NOR" circuits were chosen for interemenertion becanse together they would eonstitute a halt addere. The hall. adder prepared with deposited-metal intereme nections shawed opratation companalale to that of hamel-wired mits.

## Screened-Silver Interconnections

()ther procedures for making interconnections between the eroms sections of the wires will read ily (eceror to thene tamiliar with the techniques of printedecircuitre: In obs ions ome: and ome which hats been employed in these latomatories, is the application of a siluer pattern b! "silk"-screening. The applicabilit! of this method was demomstrated on a frecermming multisibrator. All the component parts were encap)sulated with their leads protruding from a single side of the block. The hlock wis taced-off and the component parts were intercombected with screened-silver paint applied across exposed crons-sections of the leand wires by well-known screening technicques. The multivibrator operated in all respects as well as a solder-assembled mit.

The first method proposed here for making deponited copper intercomections involves the use of a photolithographic procedure. In quantity production, a photolithographic procedure should prove inexpensive and yield extremely fine lines. However, this procedure has not yet bern adapted to the application at hamed.

First, the technique itself has been proven be feasible and the details of its application the present problem were of secondary interat compared to the achievement of reliable elect ical contact between lead wires and deposit d copper. Secondly, the details of making an alissing pattern negatives for masking the intera inection patterns between the cross-sections of t ee wires in the encapsulated assembly have to e worked out but are needed only after feasibil y has been demonstrated.

Other Methods Also Possible
casibility of deposited and screened－metal in－ onections has also been demonstrated．This mique promises minimum－volume intercon－ tion for minimum－volume water subassem－ s．and places phenomenal component densi－ within reach．
iner interconnections can probably be pro－ al via the deposited－metal methoels than with ened－siluer mothods becallse imh forced mgh a stemeil will flow to some wetent before bardens．Patterns hating lines and spaces as row as 2.5 mils have been producerel hresist－masked and chemically－etched chemi－ ls－deposited－onpper．${ }^{7}$ Ten－mil－wide screcmed would be considered excellent at the press－ state of the screening art．
it should be moted that fine－line intereonnec－ ins have a finite resistance that must be taken ，accenme in circuit design．This resistance is the order of 1 whon which．for the circuits acribed in this work，is negligible．The thich－ ．of deporited copper is estimated between 0.3 10.6 mil．

Finture worh must include（1）development of theod for alignines plaotographice megatives on （apsulated ascombliess，（2）an eralnation of usterm torase aflects on deposited and remed interconnection＂ires，and（3）the con－ Ametion of intercommected stacks of water－type がは，－－21）module
Uore detailed intormation on the processes aribed in this article will be found in the com－ we paper to be published in our Proceedings of －Symposimm on Vicrominiaturization of Elec－ mic Assomblien．For further information on Proceedings turn to Reader－Service card and （1．100）

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לummary of Directions for Sierra Kopper Kold，The Winlesale Supply Co．， 6500 Santa Monica Blud．，Los Celes 38，Calif．
Industrial L＇ses of Kolak Ploto Resist，Eastman Kodak Damany，Bulle tin 8－56－GL．P－C
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Studies were conducted at Diamond Ordnance Fuze Laboratories to determine the limitations of present techniques for making fine ecched lines. This artiele discusses several processes and the results of the study.

# Fine Line Etched Wiring 

Edith Davies Olson

Diamond Ordnance Fuze Laboratories
Washington 25, D. C.

cAREFUL control of certain of the variables present in the normal photo resist and etching process successfully reproduced a pattern consisting of 2.5 -mil-wide lines with a 2.5 -milwide spacing between the lines on copper-clad laminates. Undercostans reduced the line width (t) about 1 mil.

Copper films. 0.3 to 0.6 mil in thickness. were chemically deposited on plastic. Limes as narrow ats 2.5 mils with a 2.5 -mil-wide spacing between them were etched in these films with neegigible.
muder-contting, without breaks or bridges
Conductors 10 mils wide but havine $t$-mil. wide spacing had been produced be electronething precious metals deposited on glass. An elece troetching technique was mecessary because chemical etching of precions metals wonld require the use of strong ateds which would desrade the phote resist.

## Preparation of Test Patterns

The orisinal lavout for the test pattern for

Takle 1-Effects of Varying Process Controls on Average Resistance of Conductors

| Process Variation | Average Resistance-ohms |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Line Widths | 10 mil | $10 \mathrm{mil}^{2}$ | $5 \mathrm{mil}{ }^{\prime}$ | $5 \mathrm{mil}^{2}$ | 2.5 mil ${ }^{1}$ | 2.5 mil ${ }^{\text {a }}$ |
| Whirler Coating-rpm 50 | 1.7 | 1.7 | 1.9 | 1.9 | -3 | $-3$ |
| 100 | 1.6 | 1.6 | 1.9 | 1.9 | -3 | 3.1 |
| 200 | 1.6 | 1.7 | 2.0 | 2.0 | -3 | ${ }^{3}$ |
| Dip Coating-Oven Type |  |  |  |  |  |  |
| Gravity-convection | 1.7 | 1.7 | 2.0 | 2.0 | 3.04 | 3.4 |
| Mechanical-convection | 1.7 | 1.7 | 2.1 | 2.1 | $3.1{ }^{4}$ | $3.1{ }^{4}$ |
| Pressure During Exposure |  |  |  |  |  |  |
| Weights Vacuum | 1.6 1.9 | 1.6 1.9 | $\begin{aligned} & 1.9^{4} \\ & 2.2 \end{aligned}$ | $\begin{aligned} & 1.9^{4} \\ & 2.2 \end{aligned}$ | $\overline{29}^{3}$ | $-{ }^{3}$ |
| Developer Type and Time-Min. |  |  |  |  | 2.9 | 2. |
| Trichloroethylene 1 vapor | 1.9 | 1.8 | 2.0 | 2.0 | 2.8 | 2.9 |
| Trichloroethylene liquid | $1.8{ }^{\text {d }}$ | 1.84 | $2.3{ }^{4}$ | 2.4 | - ${ }^{3}$ | $3.4{ }^{\text {s }}$ |
| Trichloroethylene 2 vapor | 1.9 | 1.9 | 2.3 | 2.3 | 3.4 | 3.2 |
| Trichloroethylene 2 liquid | 1.9 | 1.9 | $2.3{ }^{4}$ | $2.4{ }^{\text {4 }}$ | $-^{3}$ | -1 |
| Conmercial developer | 2.1 | 2.0 | 2.6 | 2.6 | $4.3{ }^{\text {4 }}$ | 4.24 |

Outside line of pattern, length-to-width ratio of 2657:1.
2. Inside line of pattern, length-to-width ratio of 2647:1.
3. Infinite resistance due to breaks in conductors.
4. Only one of the two specimens was satisfactory
making fine lines in (opper wan made on at larese weet of stifl white Bristol board. Thirtyit atripe of blach adtuesiar tap) 11.2 .5 inch in "idth "ere latid down on this baterd in parallel strips 0.25 inch apart, and selected ands wern commected so als tor form two adjacent (onntimums lines which zis-zatused bach , dred forth .atere the honeth of the board.
The final lavout was theon photengraphed and reduced 25 , $5^{\circ}$ ) and 100 times to give negratises hatiner egmal lime-and-space widths of respece tively. 10 mils, 5 mils and 2.5 mils. These threne batterns are shown in Fis. 1.
Sincer the length-to-width ratios for vach of tho two limes remained constant. recearelless of the ver of the pattern, the resistance of the two lines also remained comstant and it was possible to compare etching resolts directly by ase of the following formula:

## $R=L L$ <br> $11 \%$

"here $R=$ resistancer, $\varepsilon=$ resistivits, and $L$. $W$ W. and $T$ are the size parametems of the conductor. For example for patterms etched in "I-ǒ" (opper-clad laminates, the following values were substituted in the above equation: $p=1.72-1$ microohm-com (for copper). $T=1.35 \mathrm{mils}$ (for " 1 (w, " copperclad laminatess) and the appropriate length and width of the lines of one of the pattems. Then the theoretical resistance, $R$, was calcollated to be 1.3:36 ohms for the outside line of the pattern and $1.3: 31$ ohms for the shorter inside line: For deposited copper films onls 0.45 mil in thickness, the respective values were calculated to be 4.008 and 3.9993 ohms.

Another pattern hating lines and spaces of 10 and 4 mil widths had previonsly been prepared


Fig. 1. Some test patterns for fine line etching. Top, 10 mil lines with 10 mil spacing; lower right, 5 -mil lines with 5 mil spacings; lower left, 2.5 mil lines with 2.5 mul spacing
in forming alectrodes in precions metals on

Chemical Etching of Cu-Clad Laminates
Firer effort was made to keep the laminates amel neeqatives as tree of dust as possible. particolarly when the laminates were conated with wot wist or when the dried resist was being exposed tw light through the negative. The resist itself was (a)menerevial solution which was filtered prien to use to remove any sediment or other forcign muitter.
flesist films were applied by two mothorls. One methori involved covering the laminates with resist, then whirling them at 5() $.1(1)$ or $2(\mathcal{K})$ rpm. Another method involved dipping in resist aul drying in two different types of ovens.
Sensitized boards were exposed to a carbon are for 1 minute while held in contact with the megative either in a vacoum trame or with wighted glass. They were developed either by "uspending them in developer vapors or immerslin them in the developer (Table 1). Etching was actomplished in a bubble etcher using a 25 per the solution of ammonium persulfate at 70 C .
The dipping process of applying resist to comper-clad laminates produced a conating which "as slightly thicker at one edge of the plate than at the other due to the vertical draining position of the plates. Whirling produced a more uniform oviting which varied inversely in thickness with the speed of the turntable.
Is the line width was reduced. differences due to the method of application of the resist begath th) appear. The 2.5 -mil-wide lines and spaces If re more consistently etched without breaks in th lines, or bridges between conductors, when ro- ist was applied by dipping and draining than

[^3]increasing component density


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by whirling. Although one might expect the best pattern definition to be obtained with very thin coats of resist, actually the best definition was obtained with the thicker dip-and-drain coatings probably because these coatings had better physical strength and adherence to the copper.
Use of contact pressure during exposure of the sensitized plates did not yield as satisfactory results as the use of a vacuum frame. (Table 1). Although all the patterns applied under contact pressure appeared to develop satisfactorily, and the 1()-mil-wide limes also etched satisfactorils. the 2.5 -mil-wide lines were badly undercut after etching and une continuous conductors of this sire were obtained. Poor contact between the negattise and the laminate probably led to light scattering under the negative and, hence, to variations in the width of the lines being printed.
Table I also shows the results obtained bo varying the developer. The most acceptable rewits were ohtained with trichlorocth leme vapors as indicated by the fact that conductors etched with them sate the lowest values. i.e values Which most nearly approathed the theoretical value of about 1.3 ohms. With these vapors, developing-time of one minute was superior to one of two minutes.
The small bubble etcher containing bot ammonium persulfate provided very even etching of the copper. However, on some of the test piecees. the $\overline{\text { jand }}$-and 10 -mil wide limes were completely etched throngh in a matter of 10 to 1.5 seconds before the same condition was reached with the 2.5 -mil-wide lines probably due to the freere flow of etchant in the wider spaces. ThereFores. the comparatively slower method employing warm ferric chloride and mild agitation of the piece was preferred for fincline work in cases where close control of the temperature and time in the bath were necessary, as in etching the thin films of deposited copper.

In depositing such thin films of coppere disks of cured epoxy resin 2 inches in diameter and $1 / 4$ inch in thickness were sanded on one surface to produce a uniform matte finish and cleaned. Two solutions prepared the surface of the plastic for the reception of the copper. A third solution deposited the copper film which. after washing and drying. was a dull dark color. Because of the relatively porous nature of the deposited film, all resist was applied be dipeoating.

The procedures of exposure and development were the same as those described for the laminate samples. For etching. the pieces were immersed in warm 40 per cent ferric chloride because the time of etching of thin copper films could be more easily controlled with this simpler apparatus.

Average resistance of the 5 -mil-wide lines was

150 ohms and that of the 2.5 -mil-wide lines 195 ohms. Because of these unexpectedly 1 resistance values, one of the patterned disks sliced to reveal its cross section. Although thickness of the film was variable due to the matte finish of the disk, its thickness was mat ured under a microscope and fomend to be alom 0.3 to 0.6 mil .

An effort was made to improve the contimite of the deposited copper films with a thin copper plating The thickness of the plated film was unt appreciably greater than that of the umplater film hut the plated film appeared to be be poroms. Aerage resistance of the 2.5 mil lime wat 2-5-3.5 ohms: resistance of the 5 mil lines w 3.5-5.5 ohms.

For the 5 - and $2.5-\mathrm{mil}$ patterns, the lines etchen from the electroplated films had atn averary "idth of 4.9 and 2.4 mils, respectively. For the vame patterns, the liness etched trom the chami cally deposited umplated films averaged 4.5 and 2.3 mils. respectisels. Thas. the amoment of men clercutting was abone the sime for the two type of lines. Howerer. Hhe electroplated films hat fewer pinholes and lower resistance

## Electroetching Precious Metals

Thee sulbetrate in this catre combists of a glase slide on which a thin film of palladium has been deposited by vacenme craparation technicues. Athengh pallactium is soluble in both aqua regia and hot nitric acid. previous experiencer in etching had shown that the revist temeded to break down in these acids, so meether of them was tested. Methods of electroctching rather that chemical methods were indicated.
In the electroetching process, the etchants used ont the film of palladium were based on those recommended' for stripping rhodium from nickel-plated lrass becanse of the similarities hee. tween rhoclium and palladium. The hedrochloric acid etching bath, however, had to be rejected due to the viquornus Lassing. When large bubble bumped repeatedly against the narrow bars of resist between adjaceent sections of the line to be etchecl, the adherence of the resist to the palla. dium weakened and the pattern broke down he. fore it was etched. Although the sulfuric acid bath also produced gas, the bubbles were generally smaller, and fewer in mumber and, heice less active against the surface of the slide.
Microsoopic examination of the finished, trodes showed that the average line width of be individual linese of palladium that formed the pattern was 10 mils. Microscopic measuremu its on the negative of the pattern sielderl a sin lir line-width value, thus indicating that under ut ting during etching was negligible.
This electroetching procedure was also fo ad applicable to the preparation of chromium e

Whes on glass. Such electrodes, suitably treated of lo a moisture-sensitive material², are now unis quing tests as humidity sensing elements in insimendes.

Future Needs
Ithough etched lines finer than those debed here may not be required, methods of Ling fine lines by other processes are needed. (xample, screened lines finer, and having re acemate edge-definition, than those mew Aheible are desired when workine with small onted ceramic wifers such as those nsed in bis work reported by Doctor and Hebb? (One wh wafer measures $0.5 \times 0.0 .5 \times 0.0$ en inch and iss screened resistors, sereened eonductors. Whiature capacitors', casclese transistors: and eless dionles", a total of 14 components exclu-- of the comductors. Becanse the conductors resistors oecupy the major pertion of the water, the ir reduction in wire now becemmes titical.
If it appears that such components are better do by bacemm erapmation technifues than screening techuigues, then pricedures for hing finc-line patterns be vactullu deposition ould be needed.
More detailed information on the processes de whed in this article will be fonnd in the comlete paper to be published in our Proceedings ( the Symporium on Microminaturization of Electronic Assemblies. For further informaven on the Proceedings turn to the Reader-Sery(ard and circle low

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Another article of the exclusive series on microminia turization. See note accompanyıng article p. 34 in this issue regarding the entire series

Two-dimensional thin films applied to extremely thin wafers are the most logical means for getting minimum circuit volume. In this article, the authors discuss problems in applying thin films and some of their important characteristics.

## Applying Vacuum Evaporation Techniques for Microminiaturization

L. Harold Bullis and William E. Isler<br>Diamond Ordnance Fuze Laboratories<br>Washington 25, D. C

0NE OF the most aflective methoeds of prot lucing thin films of a larese variety of materials is that of high vacumm eraporation. It is mot difficult to visualize the use of this techmicque for the preduction of complete electronic circuits. and the formation of such circonts is one of the objectives of the valdomen esaporation program of the Diamond Ordnamee Fu\%e Laboratories.
Vacumon eraporation involves heatine a material in vacumm to such a temperature that a taper pressure of at least $10^{-*} \mathrm{~mm} \mathrm{Hg}$ is obtained. This vallue of vapor pressure was fomed to give a practical rate of vaporization for almominm': it is semerall! taken as a minimmon value for the baporization of most materials. whether metallic or diclectric.

## Problems in Vacuum Evaporation

There are at least three different wats in Which the use of sacellm-deposited thin films (all inssist in reducing circuit volume. First, it is possible to deposit a thin-filn component in an area of a conventional printed circuit which misht otherwise be wasted. Seeond. the geometry of the thin film atn be used to adwantage. For example. the capacitance of a capacitor of given areal can be increased by making the dielectric extremely thin. Third, inse can be made of the inherent properties of thin films. For example. the resistivit! of man! thin metal films increases as the film thickness decreases. The second and third items are likely to be of more value in microminiaturization than the first item.

Considerable work has already been done in producing components by vacum exaporation.

Thus far. primary emphasis has been plated upon the development of thin-film resistoms Progeres hats been sufliciont to ematbe the come mereial prodenction of sexeral tepers of pure-metal thin-film resistors. Althongh these commereial resistors are tow large for use in micerominiature circuits. their desirable propertion canl be wpected in thin-film resistors deposited directls into such circuits.
Eqperimental. thin-film capacitors hate been produced be sereral lathoratories in the United States using vacumben evaporation techomicpues. Thus far the most promising results have been adhered usine diellectrics of silicon oxide and aluminum ovide. The best values ${ }^{-}$quoted, mot mecessarily values for a single capacitor. show a (apacitance per unit area of approximately 0.0 (N. 5 uf $\mathrm{cm}^{2}$. ant insulation resistance of $1(0)$ kilomerewhms, and a loss factor of less thatn one percent.

In addition to resistors and capacitors. selenimen rectifiers are now beine made by vacumen exaporation techmiques. Thin-film inductors and
 contacts and wiring for intercomertine compor monts (äll ahos be deposited. it thons appeatis coll tirall pessible to deposit (omplete alectronic circuits in which the wirins. comtacts. and comspoments comsiot of thin films.

 able difficultices. (one weh difficult! lices int the fact that once eirenit walme hatse beon wetermined. (omponernts must be deposited in the circuit withon the tolerathere specified, in semeral. wo sortings selacting. or trimming processes are possible. Such deposition reguires great precision of the exaporation process and herowe precese control throushout the entire depensition peried of such variables as pressure, temperature and rate of charese-e aporation. It appears most feasible to assign a calcoulated atreat within a circont to a componemt and then to obtain the exact value desired by varsing the thichness of the component.

Table 1. Electrical Properties of Thin-Film Vacuum-Deposited Silicon-Monoxide-Dielectric Capacitors

| Electrode metal | Capacitance per unit area, ! $1 \mathrm{f} / \mathrm{cm}^{2}$ | Dissipation factor, \% | Resistance, megohms | Dielectric thickness, microns | Dielectric constant | Breakdown strength, kv/mil |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Ag | 0.0019 | 0.9 | 10,000 | 2.23 | 5 | 1.1 |
| Au | 0.0031 | 1.9 | 10,000 | 1.62 | 6 | 1.9 |
| Mg | 0.0060 | 5.1 | - | 1.07 | 7 | - |
| Sn | 0.0069 | 2.5 | 4,100 | 0.92 | 7 | 3.3 |
| Zn | 0.0098 | 4.3 | 230 | 0.47 | 5 | 3.5 |
| Al | 0.0099 | 3.9 | 40 | 0.46 | 5 | - |

wh a procedure requires the mse of a precimonitoring system to (mable deposition to atopered when the desired value has been herl.

## Problems with Varied Materials

mother difficult! imolues the succession dep)(or. int a simgle evachation, of all the saried rials rempired tor a siven circont. Someral lems are likely to be concomentered
inst, at least one filament must be included ise batcollin chamber for cath material to be mated. It contact of the completed circonit air mast lxe a ovided, ann additional filament be reguired for deposition of a protectise renatines on the cercnit prion to admission of (1) the chamber. Ideall! cath filament mont centered below the substrate :and. failing ase of a multiphe chamber. she hatangement If conrse: impersibla.
second. wome of the sarioms materials to be perated will hatere to be hasated to cotremels Is temperatheres atele in the conerse of depenit whecessis. latyers of different materials. the sah surce-temperatures misht damatere pre mas depmented aloments of the circuit all of luch arn exponed th heat radiated from the
thirel, multiphe exaporations mathe mecessary " interchangine and moring of mashs within Whe ancmated damber. The merhanical manipuatron of such mashs ma! be wery complicated When small areas and intricate. configumations " imolocel.

## Must be Clean

IWい other probleme are worthy of mention.
 -.pperation worh to assure aderplater adheremer I the deposited lasem to the subserate abled to wh wiflore Cores givantitios of contaminants atre *mosed from a substrate bs standard deaming
 mil alegreasing solutions. Howererer, the mavoidhas expensure of a substrate to air betweren the mal (leamines step) and the exacmation of the " 11 In! (hamber, is wifficiont to recontaminate W. 14 is thus uncersiatry to subject substrates to the loming effect of a low-pressome glow-discharese "N prion to film deposition.
Fecond. not coran the glow-discharge treatment - afficient to remore from a substrate all dust Fintickes. some of which mas produce pimboles Wher acoum-depensted films. Such pinholes. de(07eding ypon the ir location. might rum a particWhe component and force rejection of an contire (ind it Facters othere than the presence of dust (01) 1 substrate maty also be respomsible for pinWht s . No explamation an yet advanced has ade(In Idy accomuted for the formation of pinholes


The Human Eye, Nature's inspiration for the camera, can convert wavelengths of blue-green light measuring as little as 400 microns into visual perceptions that are truly life-size. Yet this entire human mechanism occupies space less than $1^{\prime \prime}$ in diameter.

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Driving Power . . . . 0 w 0 w 0 w
Peak Envelope Power
325 w


Fig. 1. Dielectric strength of silicon monoxide films $d$ function of film thickness.
mim has a means becon den isad lom thair comple dimination.

## Vacuum-Deposited Capacitors

lnitial work at DOFR imeolved the formation "ud study of thin-film capacitors havine vacum deposited silicon momoside as the dielectric. 'The (omplatatived wide attention this material hat receriued is largely dowe to the calse witl, whiel in call be exaporated and the awailability of em siderable information concomine it. ${ }^{3,45}$

## Silicon Monoxide Dielectric

Initiallv: several gromps of capacitors "er made by depositing three successive film layers the contral laver was silieon monoxide, and the outer laters comsisted of a variety of metals Was possible to obtain values of capacitance mit aread. dissipation factor. direct-current sulation resistance, dielectric thickness, dieled constant, and breakdown streneth for mams the capacitors: average values are given in Th 1. In addition to the six electrocle metals shen copper was also used but in all cases films perled away from the dielectric.
It is evident from the data for dissipation fal and direct-current resistance that the best cap tors were those formed with electrode film woble metals. Gold is to be particularly rea imb mended for thin-film electrodes because o its high conductivity, inerthess to oxidation, atse of deposition.
oltage breakdown strength (Fig. 1) requires her explathation since the capacitors proad did not consist of perfece films but rather lifms containing minute pinholes. The pinis in the dielectric film sometimes became d with metal when the cominter electrode was died. therebey shorting the cappacitors. Such Its are amalengons to those fomud in metallized er capacitors. They were remosed and hemere capacitors cleared. bey sondines comer pulses math the (appactors. This procesen respuiered thl control to prexont damade to at (appacitor


## Silicon Dioxide Dielectric

Mre dielectrice berakidown strensth in fissed
 hucts is amomes the highest hown. The me of * material as a cappacitor dielectric at nemmal mperature showld, theredore permit wayldent whener ratimes for thin-filun caplacitors. The whimety of thend vilica mender normal conditions Imuld remilt in anditiomal desirable caplaciten aracteristio
The vactum maporation of fused silica, howr. is difficult tor several reasons. First. silica atremely difficult to heat in vacinm becanse worbs little radiant eneres. Seconel. it must theated to a temperature in excess of 17000 (: liret it decomposes readily meder the condi-
 wation. It semed best however. to employ a lincet exapmation technicque deepite difficul-- Such a technigue represents a compromise wetween the desired high perceritalese of $\mathrm{SiO}_{2}$ in Ihe film and the peecel of formation.
In recent work. cemeentrations of silica up) to If percent lawe been obtained by the mothod. I is possible that with further development of uelmidues. Fused silica may be even mure sue cessfully eraporated in this manner.
Yore detailed information on the processeses lescribed in this article will be found in the (omplete paper to be published in our Proceed He of the Symposium on Microminiaturization if Electronic Assemblies. For further informaion on the Procectings, turn to Reader-Scrice ard and circls 100 .

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Desigrated 2N1073, A, B, this diffused-alloy-powem (I)AP) tramsister series has collecter voltage ratinge
 ance. and collector currents up to 10 amp can be handled. Switching times are less thatn a usece. Power sain of the 1)AP transistor is 5 to 10 times Greatere than that of a standard allos type.

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 Its weight is 1 wa and its useful life is approximately 10 yr. Operating temperature range is $-17.5 \mathrm{t} 0+16.5 \mathrm{~F}$.
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 liester, Conn.

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## MERCURY BATTERY

Measuring 0.3 in . in diam and 0.12 .5 in . high, thes mercury battery is designed to meet the ifec requirements of the military micro-module " Mgram. Its usen also include other miniaturized Wetronic devices. Designated 13\1-312, its energy If is approximately 36 mat he at a discharge of 2 ma, at 1.202 ats
Vallory Battery ( (o. Dept. EDI), 13(M) A A thens $\therefore$ Cleveland, Ohio.
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| MODEL | DC <br> OUTPUT <br> VOLTS | OUTP <br> AMPS |
| :---: | :---: | :---: |
| SC-32-0.5 | 0.32 | 0.0 .5 |
| SC-32-1 | 0.32 | 0.1 |
| SC-32-1.5 | 0.32 | 0.1 .5 |
| 2SC-32-1.5 | 0.32 | 0.1 .5 |
| DUAL OUTPUT | 0.32 | 0.1 .5 |
| SC-32-2.5 | 0.32 | 0.2 .5 |
| SC-32-5 | 0.32 | 0.5 |
| SC-32-10 | 0.32 | 0.10 |
| SC-32-15 | 0.32 | 0.15 |
| SC-60-2 | 0.60 | 0.2 |
| SC-60-5 | 0.60 | 0.5 |
| 2SC-100-0.2 | 0.100 | 0.0 .2 |
| DUAL 0UTPUT | 0.100 | 0.0 .2 |
| SC-150-1 | $0-150$ | 0.1 |
| SC-300-1 | 0.300 | 0.1 |

$0.02 \%$ Rediatow
COMPACT PACKAGE TYPE

| MODEL | DC <br> OUTPUT <br> VOLTS | OUTPUT <br> OMPS. |
| :---: | :---: | :---: |
| PSC- 5-2 | $0 \cdot 7.5$ | 2 |
| PSC-10-2 | $7.5 \cdot 12.5$ | 2 |
| PSC-15-2 | $12.5 \cdot 17.5$ | 2 |
| PSC-20-2 | $17.5 \cdot 22.5$ | 2 |
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| PSC-38-1 | $32.5-42.5$ | 1 |

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Radio Corporation of America Semiconductor Diva, Dept. ED, Somerville. N.J

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Carian Associates. Instrument Div.. Dept. ED. 611 Hansen War. Palo Alto, Calif.
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swing-out frames for quick ac - ibility and replacement. The "t meets Class 2, Section 1 con lit ons with an air purge and has III overall accuracy of better than 2 It is housed in a steel cabinct wh a door. Several units can be wed in banks with their programiii ig boards interconnected. southwestern Industrial Elecronics Co., Dept. ED, 10201 Weste mer Rd., Honston 19, Tex CIRCLE 5 I on reader-service card

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$\pm 0.3 \%$ linearity


In ranges from 10 ohms to 7.5 k , model 5.50 ( 3 turn potentiometers have $=0.3 \%$ standard linearity and may be ordered with $=0.1 \%$ lincarity. The wirewound units may also be obtained with nonlinear unctions.
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Fully potted and transistorized. the AMP-298 servo amplifier call deliver 40 v rms into a 160 ohm center-tapped load. Built for continuous operation between -55 and +125 C , it provides a voltage gain of 1000 at a constant input impedance of 50 K . This gain can he adjusted by an external resistor. Hequiring 28 v dc power and operating from a carrier of $4(0) \mathrm{cps} \pm 20$ (ps, the unit measures 1-7/16 $x$ 1-7/8 x 3 in. and weighs a maximy m of $9 \mathrm{o} \%$. It is designed to meet M1L-E-5400 and MIL.-E-5272A spr cifications.
Bulova Watch Co., Electronics i $\%$ Dept. ED, Woodside 77, N.I. arcle 53 on reader-service card

CIRCLE 54 ON READER-SERVICE CARD $>$


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Pull-In: Approx. $7^{75 \%}$ \%of nominol dc voltoge.
Torminals: Piecred solder lugs for two \$20 AWG wires. Encloouror: Metal can $2 \% / 6^{\text {nigh }} \times 2 \%{ }^{\circ}$ long $\times 21 / \mathrm{m}^{0}$ wido Th: $A$ Hol
CONTACTS: Arrangoments: up to 4 pdr. Material: $1 / 0^{n}$ dia. gold-flashod silver. (OThers overilablo.) Load: 5 mps (19) 115 volts, 60 cycle cosistive loodi.
COILS: Resietance: 00,500 ohms max.
tS: Rotistanco: 60,500 ohms max.
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Minneapolis-Honeywell Regul:for Co., Heiland Div., Dept. EI) 5200 F. Evans Ave. Demer 22 Colo.
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There are three distinct ultra long life Nixie tube sizes available - miniature standard and super. These complement the regular line of Nixie tubes where
extraordinary life is required.

Continued pioneering in the develop. ment of indicating tubes coupled with extensive production facilities has enabled Burroughs to develop the most "perfect" in-line indicating tube ever

The Nixie tubes are gas-filled, cold cathode, ten-digit ("0" thru " 9 ") numer cal indicator tubes having a commo anode. They are all electronic, in-line eadout devices which provide an idea means of converting electro-mechanica or electronic signals directly into read

NIXIE Tube Exclusive Features:

- All Electronic
- Lowest Cost
- Lowest Cost
- Lightest Weight
- Lightest Weight

Most Readable for Number Size

- Smallest Volume any Number Size
- Maximum Temperature, Shock and Vibration Specs

Telemetering Commutator
For pam systems
Four use in pulse amplitude mend ulation Ustems. this 3 polle telemeterime commmeters in alaptable th either airbonne or gromud «ating Each pole contains a fle xible mastor pulse which (all be externally in tercomencted to provide either pulse of 2 liarand 3 dead segments or 3 live and 4 dead segments. It addition. each pole has 28 break before-matec cont.acts. One pold hat
 poses. Tha wther two hate T0\%-3) duty eycles and are used for trans mitting either 0 to 5 v de or 100 be 500 us signals. Power is provided lọ a radio-moise-filtered. ungos crined de motor which rotates tha brushes all 10 rps through a ge if reduction system. In a hermetical scated case. the 28 v de unit wit stands $2(1)$ up +0 O(M) (p) and 5 shock. It has a life of $\overline{5}(x)$ hours hostrument Devolopment Lai llic., Dept. ED) (fic Mechanic: Attleboro. Mass.
CIRCLE 57 ON reader-Service card
\& CIRCLE 55 ON READER-SERVICE CARD

## Servo Amplifier

8 w output
-pin, plug-in transistorized amplifier, model $1800(0)-300-2$ ves signals from a low impedbridge circuit and operates a (w) ps motor at 8 w maximum. InIt inpedance is 200 ohms; voltage 30,000 at 2 w . The unit meets II E-5400A specifications.

Ten Bosch, Inc., Dept. ED. 80 In cler Ave., Pleasantville, N.I.
CIRCLE 58 ON READER-SERVICE CARD

## Digital Subtractor Converter

Accurate to 12 bits
Voudel DS-12-A digital subtrac - converter automatically comurs two digital input signals, subrus them, and presents an analog wernal output representing the lifterence between the two. Each (i) He input channels accepts (0) to a positive pulses at bit rates to B ke. Rupetition rates of 0 to (10.) pulses per block are accom firntated. with 30 blochs beir se fondled by the system. The dmatore atpot voltage is accurate to 12 bits I imput information, and may be and to operate semo (ontrolled attern followers and positioning "atems or perform digital mill de ection and prograth comparison Computer Equipment (orp) fupt. EI). 1933 Pontions \Ic.. Los luwerles 25, Calif

CIRCLE 59 ON READER-SERVICE CARD

## Correction



The above blocks and plugs are an integral part of a patcheord pro fran ming system which is avail whe only from AMP, Inc. In the - 12 issue of $E D$, we incorfect $y$ indicated that the blocks and plan s could be obtained separately in. Gries Reproducer Corp.

# The smailest rotary switch ever made! 

Daven's New Series G Sub-Miniature Suitch...1/2" Diameter!

A new sub-miniature rotary selector switch, developed by DAVEN, is specifically suited for application in missiles, aircraft, handy talkies, field pack sets, frog-man communication equipment, and all types of mobile apparatus. This explosion-proof, water proof switch has the same reliability as its bigger brothers . . . but in a fraction of the space. It meets applicable military specifications on temperature, humidity, corrosion, vibration, acceleration, shock and immersion

This unit is available as a single pole, 10 position switch and can be obtained with up to four poles on a single deck

Contact Resistance: Less than . 008 ohm .
Contact Rating: 1 ampere, 250 V D. C. into resistive load. 350 MA, 100V D. C. into inductive load.

Insulation Resistance: 200,000 megohms between any two terminals or between any terminal and shell. Measured at $25^{\circ} \mathrm{C}$., $50 \% \mathrm{RH}$, at sea level.

Life Expectancy: 50,000 cycles minimum Shaft and case: Stainless steel Panel and hub: Glass filled epoxy Contacts and terminals: Silver alloy Rotors: Rhodium plated beryllium copper


Write teday for comprehensive technical repurt (s) the neuc Series G Suls-Miniature Kotary Sucitch
this is Cable Systematics


## NEW PRODUCTS

Miniature Shaft Couplinys
Have zero backlash


Ill int one pieces. these miniature Whatt (ompliness eliminate the med for solder joints, pions. serews, and bivels. Lbilu lor al I S int. shaft are 1 I in. in lenstlo and diameter and worigh $1: 30$ w. (O) helical design thees aftered smonth bearinge loads
 bathlash.
Helical Poothets (o., 1)ept. E:I)
 Calif.
circle 62 on reader-service card

## Potentiometer

For panel mounting
Actuated by a lead screw, Trim pot model 223 is designed for pane monnting. Wieighine about 0.3 or and measuring $0.23 \times 1.32 \times 0.24 \mathrm{in}$. it can be mounted through :a simele 0.2 in. hole. The threaded adapter extemels therongh the pand hole and is sectured be a hex mut. Operating reliably from - 6.5 to +75 (o, the mit hacs a power rating of 1 is at 70) C and can be sumplied in revist ancers ramsime from l(k) ohoms to or k. It mesets all applicable recture ments of $1111 .-5 T 1)-2(1) .2$ inclualing the 10 (lay homidits of Met od 10 (f) and the ibration of Met od 204.

Bourns Lahs, luc., Dept. ID P.O. Box 2112 . Riverside, Calif.
circle 63 on reader-service car
< CIRCLE 61 ON READER-SERVICE CARD

Component Sockets
For printed circuit boards
)esisned to test printed (irconit monernt parts "ithout solder inHation, duce entry Vari-Grip) hets are easily erimped in plater -antomatic, bench, or hand tools beryllinm copper sprine band p locks the wire after insertion a. inits afford maximum lieat ik and are available for circonit fards $1 / 8$ to $1 / 6 \mathrm{in}$. thick
Grimuell-Harris Electronics. Inc: pt. ED) +1:30 Templo (Cit: Blad wemeat. Calif.
CIRCLE 64 on reader-service card

Band Pass Filters
Narrowband, tunable


Series BP band pass filters landede 100 W cw and come with amy cenur frequency from 100 to 2000 mc . Turing range is $\pm 3 \mathrm{mc}$; impedmuee, 50 ohms; bandwidth at the $\$ \mathrm{db}$ points, 6 to 8 me. At $f_{w,}$, insertom loss is 1 db ; vswr, 1.1. Up to (our units can be cascated to vary refection slope from 20 to tis dh at $=1.2 \mathrm{fo}$
Maury \& Associates, 1) (ptt. ED 437.3 Mills Ave., Pomona, Calit.
circle os on reader-service card

## DC Power Supply <br> Dual purpose

for servicing all tramsistor and Which circuits and 12 or 61 anto ratio recoivers. model PS-2 de pomer supply has two ontput
 is aradios and 0 to 16 ( 1 at 5 amp ( intos radios.
1hectro Products Labse. Dept. 4. $(\mathrm{K}) \mathrm{N}$. Ravemsword the. ( cago 40, III.
(rCLE 66 on reader-service card
CIRCLE 67 ON READER-SERVICE CARD $>$

## THE <br> REF-AMP FOR ULTRA-STABLE POWER SUPPLIES

Transitron's RLFF-AMP is a voltage reference zener diode and a silicon amplifying transistor, temperature compensated and thermally tied together to provide a total temperature coefficient as low as $.002 \% /{ }^{\circ} \mathrm{C}$. This single device, only two inches long, may be used to replace both the reference and the first stage transisistor amplifier in regulated power supplies. Thus it :ctually eliminates four components (resulting in lower cost), and reduces the temperature coefficient

The REF-AMP gives you these advantages: - Pruvides temperature coefficient as low as $.002 \% /{ }^{\circ} \mathrm{C}$ • Affords better tracking over entire temperature range - Produces higher nutput for given error signal . Reduces number of components and possibility of anomalous drift - Lowers cost



| Type | Total <br> Temp. <br> Coeff. <br> $\left(\% /{ }^{\circ} \mathrm{C}\right)$ | Input <br> Voltage <br> (volts) <br> Min. Max. | Operating <br> Temp. <br> Range $\left({ }^{\circ} \mathrm{C}\right)$ |  |
| :--- | :--- | :--- | :--- | :--- |
| 3N39 | .005 | 8.3 | 9.8 | -20 to +71 |
| 3N40 | .003 | 8.3 | 9.8 | -20 to +71 |
| 3N41 | .002 | 8.3 | 9.8 | -20 to +71 |
| 3N42 | .005 | 8.3 | 9.8 | -55 to +100 |
| 3N43 | .003 | 8.3 | 9.8 | -55 to +100 |
| 3N44 | .002 | 8.3 | 9.8 | -55 to +100 |
|  |  |  |  |  |

TRANSISTORS • RECTIFIERS • DIODES • REGULATORS • VOLTAGE REFERENCES

## Transitron

electronic corporation • wakefield, massachusetts


New accessory permits Genisco C181 Rate of Turn Table
to be operated at any angle from horizontal to vertical

Fred Davenport Lockheed radio-radar techmician tests pitch-yaw gyros used in the Electra, Lockheed's fast. new prop-jet, on the first filtable Genisco C181 Rate of Turn Table.
A new, vertical-drive accessory permits the C181 to oper ate in any position. Now, gyros or complete gyro packages can be tested at any angle up to $90^{\circ}$ from horizontal, either side of center, without changing the test set-up. With the accessory installed, overall performance of the turntable is unaffected by its position. Rotation is infinitely variable from $0.01^{\circ}$ to $1200^{\circ}$ per second. Constancy of angular velocity is within 0.1 c ; . including wow and drift errors.
The new vertical drive accessory can be installed at the factory, and is also available in kit form for modification by users of machines already in the field. The new tilt stand (shown above) provides a convenient method of tilting and accurately positioning the matchine at any angle.
Detailed information on both the vertical drive accessorv and tilt stand is available and will be sent upon request.
Genisco

ACCESSORIES ADD TO aCCURACY AND CONVENIENCE OF THE C181
Braking System-Generates a step impulse of angular deceleration, damping characteristics of rate gyros and angular accelerometers Precision Strobe - For use in moni. toring rates where line frequency is racy is better than line frequency. Slip Clutch-Allows table to be stopped by hand for minor adjust ments to test package while
system Low Rate Readout - For accur rate indication below $10^{\circ} / \mathrm{sec}$. Mounting S:ands-Avallable in port. able, fixed and the new tilt models.
CIRCLE OB ON READER-SERVICE CARD

## NEW PRODUCTS

Panel Meter
3-1/2 in.


Hwd in place by rear screw-on clamps, meter
 and profects 316 in . The dial and window an santed for casier readines and may be illuminatethrough a trimllucint ratar wiodaw. Sensition
 Im: to 0 to $5(x)$
Ssocmbly Products, tree Dept. ED. Chester band, Ohiom
circie to on reader.Service card
Inertia Switches
1 msec response time



 Inertia Switeh, Dis. of Safe Lighting, Ine Dept. EDJ. 527 Leviugton Ale., New York 17 Nis.

CIRCLE 70 On reader-Service card


## Magnetic

 AmplifiersHave tapewound gapless core

In is sizes from 500 va to 322 kva , serices 190 pewer masuetic amplifiers have a tapewo nd Gapless cone which permits a minimum of con rol ampere turus and eliminates the irregular per formance cansed by air gaps.
Lickers luc.. Electric Products Dit., Dept. I D. 1s15 Locmst St., St. Louis 3, Mo.
circle 71 on reader-service card

Noise Tube Mount
Direct reading

besigned to extend the range of microwave rf (0) generating equipment, this K band direct ling noise tube mount provides quick measment of noise figures in systems eperating omin 18 to $26(6.5$ kme. For use with the company's und 2 20) or $2200-\mathrm{M}$ power mits. the assembly (omporates a precision calibrated attemuator Wedi is directly marked in noise figure values. Waveline, Jic. Dept, ED, P.O. Box 71S, West dwell, N.J.
circle 72 on reader-service card
Dimple Motor
Squib actuated

for use in missiles, weapons, and weapon sysins, this squib actuated dimple motor is 0.5 in . ane and 0.3 im . in diameter. Actuated by 7500 I2 c, it can provide 8 lb of thrust over a 0.1 in . dmumum stroke within 1 msec. The unit has a wulf life measurable in years. It will function roperly from - 65 to +165 F and withstand 1000 g acceleration and shock.
Mtlis Powder Co., Ordnance Materiel Dept., pot. ED, Wilmington 99, Del.
circle 73 on reader-service card

## Correction

the story "Coramic Capacitors Made Her," which appeared in the Dece. 24 issue of the caption for Fig. 1 labels the upper cator as a paper one. It is a tubular ceramic uitor. Also, during their life test the capaciare subjected to 85 C instead of 200 C . Inis for these products should be sent to AcroGorp). Hi-() IDix.. Olean, N.Y.
-TRONIC DESIGN • February 4, 1959


## ESC DELAY LINES are CUSTOM-BUILT, CUSTOM-CHECKED!

At ESC. America's leading producer of custom-built delay lines, the challenge of perfection is renewed with every prototype assignment. Each delay line must meet precise, individ. ual specs...each is painstakingly built under close engineering supervision...each is rigorously custom-checked against specially devised test standards.

In addition, complete and definitive laboratory reportswhich include submitted electrical requirements, photo-oscillo
grams (which indicate input and output pulse shape and out put rise-time), the test equipment used and an evaluation of the electrical characteristics are submitted with all prototypes.

This is the way ESC custom-builds and custom.checks every unit. Backed by exciting new developments at ESC's research laboratories, these facilities insure a steady flow of custom-built delay lines for the most stringent requirements of military and commercial applications

WRITE TODAY FOR COMPLETE TECHNICAL DATA.
 decade delay lines. Shift regislers. Pulse tianslormers. Madium and low. power fianslarmers. Fillers of ali lypes. Puise iorming networks. Miniature plug in encapsulated circuit assemblies

CIRCLE 74 ON READER-SERVICE CARD


PROPIMAX $2^{\circ}$

Air delivery of 120 cfm is obtained from a fan only $3^{\prime \prime}$ in diameter by $1.4^{\prime \prime}$ in depth and weighing only $61 / 2$ ounces. The Propimax 2 is the perfect answer for $400 \cdot \mathrm{cps}$ airborne or missile applications where maximum cooling with a minimum of space and weight loss is mandatory.

Variation in driving motors includes constant speed
$21,000-\mathrm{rpm}, 11,500-\mathrm{rpm}$ and Altivar ${ }^{8}$ versions. The latter
automatically vary their speeds directly with altitude and thereby approach constant cooling with a minimum of power drain and noise.

Simplicity of mounting is achieved by provision of "servo" type rims at either end of venturi. Airflow is reversible by turning fan end-for-end. Electrical connections made to compact terminal block. Power requirement is 400 cps , 1 or 3 phase, sinusoidal or square wave.

Write for complete technical information

## ROTRON ${ }^{*}$

 In Canada: The Hoover Co., Ltd., Hamilton, Ont.CIRCLE 75 ON READER-SERVICE CARD

## NEW PRODUCTS

## Portable Tube Tester

 Has seven micromho ranges

Model 1575 portable tube tester accouratels evaluaten receiving. low power tramsmitting, woll age regulator. rectifier and other tube types. For mutual conductancer tests, it has serem full scale

 ages: $0.25 ; 0.5$ : 1 : and 5 D .1 semsitive gas to. immediately indicates an! wats curvent.

The Hickok Electrical Instrimment (io. I) apt ED, 10525 Inpont Ave.. (ilveland S. ()hio. CIRCIE 76 ON READER-SERVICE CARD


Hex-Ohm ceramic wirewound resistors are made in 4. 5. 7. 10, and 10 $w$ sizes within 10\%. tolerance. The resistance wire is miformls wound on a fiber slass core and saaled into the hexagonal ceramic case with a special moisture resistant siliconr coment. I good insulator. the case can withstand 12.50) breah-down tests, and its hexagonal design affords good heat dissipation. Resistancers are 0.5 ohm to 2.5 F for the 4 w size; 1 ohm to 3.5 K for the $5 \mathrm{w} ; 1.5$ ohms to 5.6 $k$ for the - 11 : 2 o shms to 10 k for the 10 w ; and 2.5 ohms to 12 K for thele w. All 3 S in. wide. the units vary in length from $3 / 4$ to 2 in .
Bradford Components. Ince, Dept. ED, 65 South Ave, Salamanca, N.Y.

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Because of the rapid evolution of P'SI products, similar
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## General Purpose Diodes

## Very High Frequency <br> Silicon Power Transistors



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Six new types, three oscillator transistors and three amplifier transistors, are currently available in limited quantities for evaluation orders.

- Power capabilities at 70 megacycles of $1 / 4,1 / 2$, and 8/4 watts output.
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- Typical amplifier gain of 10 db at 70 mc .

Specification sheets, curves, and additional information are available on written request. Address your inquiries to Department T-10.

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All speethicathons and information combathed herein are coment as of Febriars 15, 19.99. Tha advertisement has been insorted in the Felonom心.

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## Silicon

High Conductance Diodes


## Silicon

Subminiature Rectifiers


400 milliampera psi types


250 MILLIAMPERE PSI TYPES


Pacijic Semiconductors: Inc:

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## Varicap ${ }^{\circ}$

Voltage-Variable Capacitor


Non-Linear Resistors


Standard Encapsulations

A varnety of assemblies can low furnished tor matechecl p.urs , mend Huads. ring molulaturs, full In.my othluer ruplications
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Numbrous lead arrangements are possible in these three basic configurations. Up to four diweses or rectiliers can be encapsulated in the " " $s$ " or "T" packatges. (t) to 12 units cann le Contained in the "R package. The nomber of mits contained

Leads . $020^{\prime \prime}$ diamete
1 . minimum length.

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dimensions shown below can be supplied


Physical Characteristics




MARKING Will e color band indication cothmente

 All dimensions shown in inches - Patented ni-
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voltage regulation down to $\pm 0.05 \%$ EXTENDS TUBE LIFE

ine emative yer rucged Rtsonam controls
 arbations whinh caluse premature whe t.111 re dutumatic and prectee this plat-on fint .ssures comstant woltape inpur.
Stere and more deneners are encludine 6h,01101 in circuits. because ot its:

- IIPPIFSS (ONTINUOItS (ONTROI.
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Waten data, perlormance uxer athd case corse of those applattons you wish to fure will be sent on request.

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## Step Down Transformers

For remote control circuits


Moistare proof and mose freere these lons power strp) down transtomers are designed for remote control and signal circonits. Standard mits come: in two power ratings. IO (11 25 va. and in five outputs from 6 to $2 \underset{1}{ }$, Small in si\%e the units harre high temperature plastic and metal shalls with molded in serem temmats. The? feature low heat rise and are appowed by Einder"riters lats. The winding der imsulated from the core with mylon plastic.
 Pacific Ive.. Pranklin Park, Ill.

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## Ferromagnetic Materials

For high temperature use


Ferrotron" mommemory inductise ferromagnetice corn materiahs are characterized by a positive () (enefficient and constant magnetic permeabilits: They hate a wolume resistivit! of ower 10'" ohmo-con. high dielsectric strength. and low dielectric lossen aceoss the frequences spectroms. The y alse hate high impact strength, with propeerties maftected by mostome and asinge. The cores hase been tested sucerestally ant antemma (omplers at intermittent service temperatures up)
 pherice comditions. thes changed less than lore in Q and permeabilits. Production quantitios anco normally supplied as molded parts.

The Polymer Corporation of P'omsthamian. Dept. ED, 2140 F'airmont Ave., Readines. I'a.

[^4]

Immediately available in production quantities! Ideal for limited space and low-voltage requirements of portable radios and a variety of other miniature battery-powered and linepowered equipment. Excellent for bypass and coupling. Tough phenolic coating affords excellent insulation while protecting against severe humidity and vibration. For further information, write for Bulletin SEB-2 to Cornell-Dubilier Electric Corp., So. Plainfield, N. J.

## YOU CAN'T HEAR A 'SPEC’ SHEET!



Sonotone's stereo cartridge has more than just good specs...it gives brilliant performance! More phono makers specify Sonotone for the top of their line-here's why:

Only Sonotone gives true sound without distortion...high frequency response without record cutting! Sonotone steren gives a performance so superior you can truly hear the difference. The secret? Sonotone's four exclusive operating features:

## 1. Extremely high compliance.

2. Amazingly clean wide range frequency response.
3. Wide channel separation, due to Sonotone's pantagraph yoke.
4. Rumble filter to screen out vertical turntable noise.

SPECIFY...STOCK...SELL...
Sonotone:

## NEW PRODUCTS

## Synchro and Resolver Bridge

Automatic
 brielges are mechamized by a rotary solemoded. They step to a bew text point in response to all



 bint liatersom. N.I.

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## Analog Computing Component

Features tangent parabolic rounding


Model FFF bunction fitter is a self-contatamed abalos computing compone ont for simulatines athitraty functions of all input woltages It has 10 straight lime wemments with adjustahle tangent parabolice romulines, and adjust.hbe vopers. break points. alld offset. Wominted onf a 10.5 in. rack pathel. the instrument mee 1001 mat it a 300 l .

(oeorge 1. Philbrick Ressatches. Ince. Depte


CIRCLE 86 ON READER-SERVICE CARD

## Miniature Connectors

Have locating center pin
 mectors hate a conter guide pin to polarize the pluge Wailable ate a 12 Way tope ded two \& wat typen one with all small pins amol onfe with 4 mail and $t$ latres. Surface and Hush mometime metal
 mectors prosiding a wide chorice at arramsements.
 lonk:36.N.Y.

## TRIPLE

## TRIPLE



## L\&N's Stabilized 9835-B Microvolt Amplifier



 this anmpliter combtithe the fometcent o.


1. A bimat lionthe Indiathen that had
 ther ratme of athe Smadnanar leyme



Ranges
lill , 11 t all all! les + ill!

Accuracy - 1. recanter proumplifice,
 veading vallicular, - fl.Sh af rump 1"-

## 

Response Time-II ithin I', If butleurr.



Switches-(1) Sire pusition, itm!! Ewitch (2) Thru-pmsition silo oton switch: "um lincur mulor rospomis. Sinear metor or
 connertur; (:) (ou-uffline pemerancitch
Amplifier Output af Recorder Connection-
 Imr arooss som! ! for mull ircorver: (




Power Input-115 rall.s. (1) (1) ,ill curle






## LEEDS

MORTMRUP

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## Quick-Opening Fasteners

 Selecting Small Fastenings for Metal Closures"Une iaption foteners wherever feasible. Avoid the we of lovie washers and love whis. Fasteners on equipmint covers should be operable eitber with no touls ur with "taiwhurl bund tonls"*
(Jaluin D. Folley, Ir, \& Jamee W. Altman, Research Saentrit), Amervanu Intituete for Romarch)

Solenoid Valves
For missiles and aircraft


Onn. of these solenoid valves featores small es: the other, high speed. Designed for specific nosile systems, they can be used for some airraft. Miniature model 872071 las an operating mant of 10 to 3001 pai, a temperature ramge of汸 $11-3.50 \mathrm{~F}$. and a flow equialent to 0.0 .5



 19 ll
High speed model ST2455 has a response lime cif 0.015 sec, an operating pressure range of 50 to [250 pi a pront pressume of 4575 mi, and a bums fim whr of sizs pai minimum. Ambient tomper athere ratue is -65 to +160 F : How factor. 1.35: entage range is to 30 v de; current. 1.2 amp at 2h s and 40 F , and coil resistance, 21.5 to 24 ohms (1) s) F: The unit wetugh 1.4 If .
 7t Butlluille:9, N1
circie 263 on reader-service card

Relays
Open or hermetically sealed

## e <br> .

W.,ilable open or hermetically sealed, these livs hime tapered arms and gold plated silver mencts. Type C.R. are rated at 5 amp with ul) f plt arrangements: type C.P. are rated at 10 ip. dpett: and type (:S. operate in vactum tilbe. A. circuits down to 50 min
 Din Britain, Comin
circie 264 on reader-service caro


Quarter-Turn Fastener Lion Fasteners open and close wath a $1 / 2$ turn, hold sheets tughty under the compression of a rugged sprug. Quickly operated and fully retaned in the outer panel, they are approved under U. S. Government military spectfications. Stud and receptacle float for easy alignment and simplified hole preparation. Flush, oval, wing, knurled, ring, and key head styles available. Sizes - No. 2, No. 5, and High Strength for extra heavy dury.


## Cabinet Latch

Just drill a hole, push the fastener stem through, and slide the special push-on

[^5]Whe menplace Nowedts, screws, bolts or rivet: the fastener is permanently insalled in secends!
Adfustable to any grip length or panel thichness, the pawl is fixed in place by a sungle set screw. The fastener's brighty limished knob is set off by a plated washer. Also furnished with serewilriver operated tlush heads.


Spring Tension Latch
For fastening slide-out drawers and hinged panels the Southco Arrowhead Latch is recommended. It locks or opens with a quarter turn yet occupies less than ${ }^{\prime}$ " inside space.
Doors are held under spring tension a push aganst the arrowhead knob relakes this tension, allows operation with tingertup ease. Drill a single hole for installation-no fastening to the door is necessary. No striker plate is needed.
Pawl stop is eliminated-arrowhead shows at a glance exact position of pawl.


Adjustable Pancl Latch
Small doors and panels can be fastened with greatest speed and lowest cose with the Southoo Adjustable Latch.

The entire fastener is quickly installed through two holes punched in the door; no bolts or rivets are needed
It operates with a quarter turn, requires no striker plate. An extra twist after the nylon pawl is engaged pulls up the door to form a seal and eliminate vibration.
Available with wing, knurled, or Phillips head.


Free Fastener Handbook
Sund for your free copy of Fastener Handbork No. 8, just released. Gives complete enginecering data on these and many other special fasteners. Forty-cight pages, in two colors.
Write on your letterhead to Southou Division. South Chester Corporation. 235 Industrial Highway, Lester, Pat.

ECTRONIC DESIGN • February 4, 1959


CIRCLE 265 ON READER-SERVICE CARD

## Improve Your

 Memory

## with a standard multiple purpose off-the-shelf drum

The 512.A Bryant general purpose magnetic storage drum meets the exacting requirements of a production component, yet has the versatility necessary for laboratory work. This standard 5" dia. x $12^{\prime \prime}$ long drum is stocked for immediate shipment, complete with stand ard components such as general storage brackets, recirculating register brackets and magnetic read/record heads. Its low price reflects the benefits of Bryant's 25 years' experience in the efficient design and production of high speed precision spindles

## Features:

- Guaranteed accuracy of drum run-out, .00010" T I.R. or less
- Integral drive - Bryant precision motor (1200 to 12,000 R.P. M.)
- Capacities to 625.000 bits
- Accommodates up to 240 magnetic read record heads
- High density ground magnetic oxide coating
- Super-precision ball bearing suspension
- Vertical mounting for trouble free operatıon

Special Models: If your storage requirements cannot be handled by standard units, Bryant will assist you in the design and manufacture of custom-made drums. Speeds from 60 to 120,000 R.P. M. can be attained, with frequencies from $20 \mathrm{C} . \mathrm{P} . \mathrm{S}$. to $5 \mathrm{M} . \mathrm{C}$. Sizes can range from $2^{\prime \prime}$ to $20^{\prime \prime}$ diameter, with storage up to 6,000,000 bits. Units include Bryant • built integral motors with ball or air bearings. Write for Model 512.A booklet, or for special information.

Remember . . you can't beaf a Bryant drum!

## BRYANTCOMPUTER PRODUCTS DIVISION

BRYANT CHUCKING GRINDER CO
P. O. Box 620-M, Springfield, Vermont, U.S.A.

## NEW PRODUCTS

## Impedance Comparator

Has four sensitivity ranges
Imperdance comparator mexlel . 306 mall ber wed to trach potenti-
 coreflicionts. and to match ard wort componemes. It (omplater insistory capatcitors. or inductoms directls ."nd without adjustoment. Fions son
 impedance difleromeos trom at trac
 - itive detector indicaten the polarite as well as the matrnitude at imperd ance difterences. Becallose meatistre berents are taken withent adlustment of contros. the anit is wited tom production lime use. Standard mod els are anailable for indicatione I tu 1 and 2 tol 1 impedinnce rations.
Dytronics ( (o.. Dept. Fil) is sumbside lame (iolumbur 11 . Ohio.

CIRCLE 91 ON READER-SERVICE CARD

## Gyroscope

## Spring driven

form use in short range missiles .md target drones, this gyroscope ,upplies a potentiometer signal to control roll with $\pm .50$ derg of freedown. It is energized by a spring "hich brings the rotor up to peak peeed in a fraction of a second.

Waltham Precision Instrument ( O., Dept. Fil). Waltham, Mass.

Circie 92 on reader-service card

## Silicon Power Rectifier

35 amp
Silicon power rectifier type 4.1 carrics : full 3.5 amp load in half "all service allel ॥1) to 100 amp in brielece circuits. With rations from
 units operate to 16.5 C

Fansteed Wetallargical Corpe, Dept. ED, 2コ(k) Sherridan Rd., North (hicanso. III.

CIRCLE 93 ON READER-SERVICE CARD

## DIALL

FS-4 AND FS-5

...new insulator plastics hold strength at $500^{\circ} \mathrm{F}$

High heat resistance and high insulation resistance are now added to the superior electrical and structural properties of Diallyl Phthalate materials.
Diall FS-4 and FS-5 hehave like Silicones at $500^{\circ} \mathrm{F}$, showing excellent compressive, tensile and flexural strength. Diall can be molded like conventional general-purpose materials.
Two types of compounds are inailable: FS-4, long-fiber, glass-filled; and FS-5, short-fiber. glass-filled. Both are ineeting applicable Mil. Spees. Proof of military approval furmished on request.

Write for complete dutu in kulletin $F S$

MESA PLASTICS COMPANY
11751 Mississippi Ave., Los Angeles 25, Callf.


## Printed Circuit

Have snap-in contacts
somies UPC: printed circuit re eptatcles are made with resilient neyllinm-copper shap-in contacts and polarizing snatp-in inserts that maition the board precisely
('.s. Components, Inc., Dept.
(1.1) 45. 4 E .148 th St. New York 55 N.1.

CIRCLE 95 ON READER-SERVICE CARD

## Tubeaxial Flow Fan

Delivers up to 430 cfm
Suitable for cooliner electronic whicles and flushing racks and ahinets. model Yle.t1-3 tubeaxial How tan delivers 430 ( 6 m at 1.550 pern. It has a 1 150 hpe motor and -perates from a 11.5 , vingle phase. (ix) (p) sumese.

Dir- Vartime Votors. Ime. I Dept. F1), 369 Batwiow 1 I. Imityville. NY.

CIRCLE 96 ON READER-SERVICE CARD

## Dual Pentode

Flexible design
With two identical pentodes in one envelope, tube tope 6i) $\%$ can take the place of two andio output tubes. Designed for use in stereor phonic allel monaural systoms, it (atl seme as wine bube with each rection operatinge class $1:$ as two tubes with each operating in push pull between its sections; or ats ome tube in push pull. or two tubes push pull in parallel. When operated class AB push pull between its (ewn pentede section at 250) conditions. it call deliser 11 w of output at 2.5\%, total harmonic disfortions. It $f(0)$ y conditions. it will deliser $\underbrace{(1)}$ "of output at $\vartheta^{\prime}$, distortion. Operated class 1 . one section (ath deliver os an (miput at er. distontion
Silsantia flectric Prodncts lace.
 loork 19. N. Y

CIRCLE 97 ON READER-SERVICE CARD


THE MOSELEY


A DIRECT WRITING, LOW FREQUENCY OSCILLOGRAPH for:

```
X-Y RECORDING Automatically draws eurves directly from a
CURVE FOLLOWING With adaptor, regenerates functions from original curves traced with conducting ink.
POINT PLOTTING Plots points directly from Keyboard; with trans.
    lator, plots from Card Punch or Tape Reader.
FUNCTION vs TIME Automatically plots dependent variable against
    TIME. (5 Sweep Ranges)
    Send for detarled specificutions:
    F.L.MOSELESYO.
4O9 N FAIR OAKS AVENUE. PASADENA CALIFORNIA
CIRCLE 98 ON READER-SERVICE CARD
E =CTRONIC DESIGN • February 4, }195
```


## MEET MIL SPEC E4970



Simplified magnetic amplifier Reguator
Meeting military specifications is practically an everyday occurrence at Raytheon. But each one has a special interest.

We thought you might be interested in how a magnetic-amplifier regulator met MIL SPEC E4970. The details are available to the more academically inclined. We will simply relate the results:

```
Service:
Power:
Input:
Output:
Harmonic distortion.
400 cycles
900 watts
95 to 125 volts
115 volts \(\pm \frac{1}{7}\)
\(\pm 3\) 名
```

The next time you have to meet military or your own rigid specifications, we'll be happy to go along.


Our slide rule and tuxedo are ready at a moment's notice. Simply contact:

VOLTAGE REGULATOR MAN
Raytheon Manufacturing Company Magnetic Components Department Section 6120
Waltham 54, Massachusetts


CIRCLE 99 ON READER-SERVICE CARD


Select Openings at Clationalis
NEW Engineering-Research Center at Dayton, Ohio
Long-range non-military projects with exceptional stability

COMPUTER ENGGIPEERS
Senior Systems Analysts - Require Senior Systems Analysts with strong theoretical and design knowledge in the electronic engineering field including familiarity with electronic and electro-mechanical digital machines. Should possess minimum of 3 years' experience with commercial application digital data processing equipment, however, would consider experienco with scientific or defense application systems. (Operational experiencer with a large data processing s.sstem is a distinct asset. Will be reguired to analyse and direct product improvement on large general purpose computer or small special purposie desk computer series. Advanced degree desired.
Senior Circuit Designers-Experienced in the design. development and analysis of transistorized computor circuits. Familiar with the application of magnetic cores to computer highspeed memory design. (irowth opportunities involving decision making, concerning reliability, cost and componemt selection are offered. Advanced degree desired.
Senior Circuit and Logical Designers-Similar experience and duties as noted for Senior Circuit Designer. plus evaluation and de-bugging arithmatic and control areas of computer systems. Advanced degree desired.

## DATA PROCESSING ENGINEERS

Senior Electronic Design Engineers-Experienced in development of logical design using standard computer elements, must also evaluate and design transistorized circuits including voltage regulated power supplies and circuitry related to decimal to binary coding. This data processing system is concerned with bank automation.

## SEND RÉSUMÉ TO:

Mr. K. N. Ross
Professional Personnel Section C, The National Cash Register Co. Dayton 9, Ohio

- mace mank neco u par ond.


CCCONWTING macrints COMWG MACMINES • CACM Exarts: mon mper (No Cancom memes)

## NEW PRODUCTS

## Solenoid

6 msec response


Model R.S. 5178 solenoid will operate with a 10 lb load. The stroke is 0.01 j in., starting at a maximum of 6 msec and finishing at under 13 msec from circuit closing. The mat reypuires 20 V de at is F and is designed to operate over
 ameter is 1.0683 in : herght, 1.41 in .

Telecomputing Corp). Dept. EI). 91.5N, (itrus Jre. l.os Angeles 3s. Calit.
circle 106 ON reader-service card

Power Oscillators
$\pm 0.05 \%$ regulation


Operatine from 25 v de, model P -30) 0 transistorized power oscillator (an deliser 40 va, 2 phase with all output frequency of $f(0) \mathrm{cps}$ and a regulation of $=0.05 \%$. The output remains constant with a line variation of up to $\mathbf{2 5 \%}$. Hermetically sealed, the unit has a temperature rance of -55 to +75 C . With a weight of 3-1/4 li) and dimensions of $3 \times 5 \times 3-1 / 2 \mathrm{in}$., it is suited for use as a power supply in missile, aircraft, and radar computers.

Westamp, Inc., Dept. EI), 112-7. Massachusetts Tice., Los Angeles 25, Calif.

CIRCLE 107 ON READER-SERVICE CARD

## IT's A FACI

When we state that our sine-cosine potentiometer is $2^{\circ}$ in diameter, deliv. ers $.5 \%$ or $.25 \%$ peak-to-peak accuracy and has a range of up to 70 K ohms per quadrant, we're stating precise facts. However, when we describe this unit as "modular," we're using a term that doesn't tell a factual story. For example, it's an important fact that the KFL-F coupling which we use is so light in weight that each unit stops shorter, starts faster and has less inertia than other types of "modular" potentiometers. Equally important is the fact that this "modular" or "uni sized" construction is a real time- and cost-saver in (1) Operation: You can use units individually or can rapidly assemble as many as 15 on one shaft. Cups can be added or removed as required...(2) Maintenance: $\mathrm{N}_{0}$ time wasted on factory repairs or modifications, for you yourself can easily replace or change any unit(s) in any stack at any time... (3) Intentory: Since units are replaced individually, you save on spares and simplify inventory control as well.

One fact that many people do not know is that our unitized pots can be used for Servo applications through the use of a simple universal mounting plate. And...one last fact that all of our customers do know...our unitized pots are ideal for breadboard work and multi-gang assemblies for experimental circuits.
W'e'd be happy to send you the data sheet facts on our $2^{n}$ double wiper pot or on our many other precision products which we design and manufacture for electronic equipment use.

MICRO-LECTRIC DIVISION OF MICRO MACHINE WORKS

19 debevoise avenue
1613t
ROOSEVELT, L.I., N.Y.
FReeport 8-3222

CIRCLE 108 ON READER-SERVICE CARD
ELECTRONIC DESIGN • February 4, 1959

##  INDUSTRIAL SALES, INC.

distributor

of electronics
to industry
offers you
all these
Texas
Instruments
semiconductors:
silicon transistors: 1-249
germanium transistors: 1.99
silicon diodes and rectifiers: 1.99
the industry's
widest line
off-the-shelf
at factory prices
for same day
or overnight delivery

## Electanic

INDUSTRIAL
SALES, INC.
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Washington I, D.C.
Tol: HU 2-5200 • TWX: - WA - 603

ZIRCLE 300 ON READER-SERVICE CARD CIRCLE 109 ON READER-SERVICE CARD $>$

## 105 db gain in 60 mc I-F strip



Write on your company letterhead for 105 ab gain, eight stage. $60-\mathrm{mc}$ i.f amplifier applications brochure.
...with TI 3N35 silicon transistors


105 db I.F STRIP CHARACTERISTICS

Bandwidth: 20 mc at 3-db down
Center Frequency: $\mathbf{6 0} \mathbf{~ m c}$
No neutralization required
The high gain of TI 3 N 35 transistors at high frequencies permits mismatch in the interstage coupling networks to eliminate complicated neutralizing circuitry. You sare extra component costs, design with ease and gain added reliability
. because the mismatch in this application sacrifices only 2.55 db gain per stage!

Designed for your high frequency oscillators, i-f. $r-f$, and video amplifier circuits, the TI 3N35 features . . 20-db power gain at $70 \mathrm{mc} .$. typical $15(0)$-mc alpha cutoff . . operation to 150 C . These characteristics make transistorization feasible for radar', communications, missile, and other high reliability military applications.
In commercial production at Tl for two years, the 3 N35 has a product-proved record of high performance and high reliability. These units are in stock now! For immediate delivery, contact your nearby TI distributor for 1-249) quantities at factory prices... or call on your nearest TI sales office for production quantities.


Texas Instruments I NCORPORATED SEMICONDUCTOR-COMPONENTS DIVISION
POST OFFICE BOX 312 . 13500 N. CENTRAL EXPRESSWAY POST OFFICE BOX 312 DALLAS.TEXAS

## NEW PRODUCTS

Electrostatic Voltmeter
Range of $\pm 1000 \mathrm{v}$


Model 107A feedback electrostatic voltmeter sermits the measurement of the free space slectrostatic potential of a small area without ouching it. Range of the unit is - IOMO) $v$ and its sandwidth is from de to 50 cps. Inherent error n the instrument is under 0.2 if the probe does oot exceed $1 / 8 \mathrm{in}$. separation from surface. Drift s less than 5 v per day after a 2 hr warmup. A $\pm 10 \%$ line voltage chance produces a $\pm 2.5 \mathrm{v}$ lrift.

Monroe Electronic Labs. Inc:. Dept. EI). 5 Vernon St., Middleport, N.l:

CIRCLE 110 ON READER-SERVICE CARD

## Silicon Transistors

Low noise


Type ST1050 and ST1051 npn silicon transisors feature low noise levels. Specified at frejuencie's from audio down to 1 cps, the ST1050 as equivalent input noise voltage of alout $1 \mu \mathrm{~N}$ ms when used with low source impedances. It an be used with thernocouples, strain gaces, tccelerometers, and other devices in the 100 to i00 Ha range. The ST1051 offers a low noise urrent of 0.0 .5 mua rms and is designed for use vith high source impedances. It is suited for 20 o $50 \mu$ a operation.
Transitron Electronic Corp)., Dept. E:I), Wakeield, Mass.

CIRCLE III ON READER-SERVICE CARD


There are no phenolic. plastic or other non-metallic materials in the type 9()y's mechanical components This rugged, precision ${ }^{7}$ " diametel 10-turn potentiometer offers the ut. most in reliability and performance

The design can be built with linear as well as non-linear functions. It has low noise, good shock and vibration characteristics and excellent linearity ( $=0.5 \%$ to $\left.\pm .05{ }^{\circ} \mathrm{C}\right)$. Temperature range is - $55($ to +9() C standard and to +150 C in high temp version Several units can be ganged on a common shaft in from ? to 20 turn configurations.


3-TURN High Reliability POTENTIOMETERS
This $7 / \mathrm{s}^{\prime \prime}$ dia. type 905 is one of three sizes offered by Fairchild. All feature exclusive long-life wiper guide mechanism.


## potentioneters

## SINGLE-TURN LINEAR AND NON-LINEARS

Type $7517 / 8^{\prime \prime}$ dia. is one of 28 different types available in sizes up to $5^{\prime \prime}$. Functional accuracy over life is guaranteed - Fairchild's "Safety Factor" for reliability.

Having missiles fire as predicted is becoming more and more vital to the defense program. The reflection of this is the increased importance of the Reliability factur. or in a phrase the "Predictable Excellence". of components

In the future less business will go to the unproven though low priced producer. Management has learned that the lowest initial cost does not always result in the lowest end cost.

Fairchild's precision potentiometers are proven performers. They are flying with predicted excellence in the nation's most important missiles and aircraft, some of which are illustrated above. They have a reputation for sustained high accuracy, lowest noise level and long life. As a result, Fairchild Reliability is fast becoming an industry standard.

For example, Fairchild High Reliability pots contain only high temp stahilized materials, welded terminations, and precious metal contacts. They are built to close dimensional and design control. And they are subjected to a continuing inspection and quality control program which includes torture testing 1 out of every 100 production units.

For more information write Dept. 26ED


## LINEAR MOTION POTENTIOMETERS

The flexibility of the type 910 design permits 1 or 2 resistance elements, and various stroke lengths. MIL-E-5272A environments are exceeded for the Fairchild Reliability Safety Factor".


SINGLE-TURN METAL FILMPOTS
Precious NOBL.OHM metal film resistance element offers infinite resolution, temperasure operation to $+225^{\circ} \mathrm{C}$ and low quadrature voltage


CIRCLE 112 ON READER-SERVICE CARD
ELI CTRONIC DESIGN • February 4, 1959

10-TURN High Reliability POTENTIOMETERS
Available in $7 / 8^{\prime \prime}$ to $113 / 6^{\prime \prime}$ dia. and in 3 different designs to suit your needs. The $1^{\prime \prime}$ dia. type 920 shown above takes 30 G 's at 2000 cps .


## SINE-COSINE

 POTENTIOMETERSSizes $11 / 6^{\prime \prime}$ to $5^{\prime \prime}$ dia. Built with Fairchild High Reliability resistance elements featuring resistance elements featuring top-wiped, shaped card windings which provide higher res-
olution and conformity regardless of position.


## MINIATURE TRIMMING POTENTIOMETERS

$3 / 2^{\prime \prime}$ dia. type 926 and $1 / 2^{\prime \prime}$ dia. type 927 exceeds MIL Std 202A, rated 150 C. Metal case and precious metal contacts are Fairchild's reliability "Safety Factor".


FILMPOT 28-TURN TRIMMERS

For rugged environments and temperatures when infinite resolution and unsurpassed reliability is required. Available from stock

Trimming Potentiometer
Operates at I w to 125 C


Comp-U-Trim model E trimming potentiometer is a wirewound linear unit with an internally positioned wiper contact and zero per cent end resistance. Fully encapsulated in a one piece aluminum housing $516 \times 1 / 4 \times 1-1 / 4 \mathrm{in}$., it can be mounted singly or stacked. Designed to operate at 1 w at temperatures up to 125 C , the unit is available in standard resistance values from 10 ohms to 30 K . It hats a temperature coefficient of 20 ppom.

Eastern Precision Resistor Corp.. Dept. ED, 67.5 Barbey St., Brooklyn 7, N.Y.

CIRCLE 113 ON READER-SERVICE CARO


## Precision Power Oscillator

For airborne use

Designed for shock-mounted installation in aircratt and missiles, model DK1-102A precision power oscillator has a 2 w output. It call serve as a power supply for control equipment, gyroscopes. synchros, and servos. With an input source of 50 to $8(0)$ eps. 11.5 V ace it is also adaptable to ground support systems. Built to meet or exceed MIL-E-4158A specifications, the unit has a maximum total harmonic distortion of $0.1 \%$, a frequency stability of $0.1 \%$, and an amplitude regulation of $0.2 \%$ under all conditions of line and load. Dimensions are for standard $1 \underset{2}{2} \mathrm{ATR}$ rack installation.

Electronic:s International Co.. Dept. R:I), 14.5 II: Magnolia Blid. Burbank, Calif

CIRCLE 114 ON READER-SERVICE CARD


## Aerovox CERAFIL Capacitors



## NEW PRODUCTS

## Digital Readout

In-line in-plane


U'sing selective gronp switching model SCis101 in-line in-plane dicital readent (onsish of at resistor matris and neon bulbs with printed dirconit plag-in commectors. ()ther terminations mat
 easily read in bright ambiont light and from
 all inpult rance of 1.50 (0) 350 ) dald comsmone a maximmon of 1 " per disit at 15001 . EAtch digit oncerpios 1 , $1-34 \mathrm{in}$. of pathel pace.
I.I).E.A. Inc., Electronic Equipmont Div., Dept. EI), Fene Pendleton Pike Indiamapolis 26. Ind.

CIRCLE 116 ON READER-SERVICE CARD

Transistorized Scaler
$0.5 \mu \mathrm{isec}$ resolving time


Tramsistorized scaler mockel f(9)-21 has a 0.5 wre resolving time. eveludiner register. Its manimom (o)nnt (ap)atcity is 10 . and its amplifier sensitivit! is 1 me with a gatu of for) The mithas a fived amplitude discriminator. a fully transistorired digital readout system. and a memonerloading dmplifier. The decades and register reset electrically and hate prosision for local or remote operation. Accessory tramsistorized preamplifiers are available to match the low input impedance of the amplifier to ane type of antector. Plag-in power supplies can be obtamed to operate the unit from any type of input power. The scaler has printed circuitry throughout.

Radiation lustrument Dewelopment L.ab)., Inc., Dept. ED, 57:37 S. Halsted St. Chicago 21, III.

direcel-curront

## TACHOMETER GENERATOR permanemt-mangel

APPLICATIONS
O SERVOS The highly linear oulpul and wide speed range are ideal for velocity or integrating servos low driving torque permits its use as a damping or rate signal in all fypes of servos

O INDICATING TACHOMETER Malch ing indicating meters available from slock in various speed ranges

- SPEED PRANSDUCER Ideal for use as a speed transducer in connec fion with fast-response direct-wris ing ascillographs.

FEATURES
O SIZE Miniature. Approx. Dio. $11 / 8$
O OUTPUT Various models with out puts as high as $24 \mathrm{v} / 1000 \mathrm{rpm}$.

- LINEARITY Linearity from 0 10 $12,000 \mathrm{rpm}$ is better than $1 / 10$ of $1 \%$ of voltage output at 3600 rpm
O BRUSH LIFE Better than 100,000 hours (10 years) of continuous operation of 3600 rpm
O BIDIRECTIONAL OPERATION OUI put in either direction is held to a $1 / 4$ of $1 \%$ tolerance

RIPPLE The rms value will not ex ceed $3 \%$ of the $d \cdot c$ value at any speed in excess of 100 rpm

O CONSTRUCTION Aluminum hous ings with protective treatment; stainless steel shafts; fully shielded ball bearings; Mylar insulation.
$+$
SEND FOR COMPLETE DATA
SINGLE UNITS FROM \$ $2 \geq .50$
quantity discounts


CIRCLE 118 ON READER-SERVIDE CARC ELECTRONIC DESIGN • February 4, 195


The Keithley 502 Milliohmmeter ofler vecod. canc. and accuracy in the measureweat of low resistances. Dypical wes are - (b) matas, sembeconductors. printed circuit

Hatiors operathen. a rugegedmed meter and - Natine concer mathe the sol? deal for
 0tics éplosse dericos. I callures inclade:

- 13 overlapping ranges from 00101 ohm to Q:ohms full scale
- accuracy within $3 \%$ of full scale, a four ifiminal measuring system eliminates errors Whe to clip and lead resistance
- 2 microwatts maximum dissipation across inple
- no calibration or zero adjustments
- instantaneous indication of resistance Alliout zero drift or errors due to thermal
- lightweight and portable. Furnished with rective cover and set of four test leads

Details about the Model 502 Millohmmeter bit avallable in Keithley Engineering Notes. 6 No. 3. Write for your copy today

## KEITHLEY <br> 

INSTRUMENTS, INC.
12.115 Euclid Ave., Cleveland (i, Ohio

## Nickel Cadmium Button Cells

For minimum power use


Button cells for minimum power requirements, models VO. 180 and VO. 100 arr $\overline{6}$ is in. in diamcter and weigh $1 / 4 \mathrm{oz}$. Rechargeable and hermetically sealed, these sintered-plate nickel cadmium mits have a long, maintenance free life and are nongassing upon recharge. They reguire no filling or electrolyte and operate at momal temperature ranges. Of rugged construction, they have a low internal resistance which allows discharge currents up to 10 times capacity. Combined into compact cylindrical stacks, the cells can form batteries of any desired voltage. They are recharged hy a constant current equal to 110 of their mommall capacity: With proper charging vates, they (an be charged indefinitely "ithont damage.
( onlton Industries. Ine., Dept. 1:1), 212 Durham Wie. Metuchen, N.J.

CIRCLE 120 ON READER-SERVICE CARD

## Miniature Thermostat

Hermetically sealed


Measuring $1.3 \times 0.594 \times 0.375 \mathrm{in}$., this hermetically sealed thermostat was designed to meet stringent aircraft and missile requirements. It will control non-inductive loads up to $\overline{5}$ amp at 115 v ac. For de application, a suitable capacitor must be placed across its terminals. Temminal and mounting arrangements are flexible to meet any particular requirements.

George Ulanet Co., Dept. ED), 41:3 Market St. Newark 5, N.J.

CIRCLE 121 ON READER-SERVICE CARD


DC-DC CONVERTER
All Items Designed for 13.6 V Except 8034 which is for
 28 V Input.

TYPICAL DC OC CONVERTER CIRCUIT


| Part Number | Total V.A. Uütput | O. C. Output |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | F. W. Bridge |  | C. T Full Wave |  |
|  |  | Volts |  | Volts | Ma . |
| M8034 | 125 | 500 | 250 | 250 | 420 |
| M8035 | 125 | 500 | 250 | 250 | 420 |
| M8036 | 40 | 450 | 90 | 225 | 155 |
| M8037 | 225 | 250 | 90 | 125 | 155 |

SILICON RECTIFIER HPOwer Supply

Circuitry Primary 105115125 Volts ${ }^{*}$ Hermetic sealed to MIL-T-27A See Catalog for additional information |  | Secondary | Rectifier Circuit |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Pait | A.C. | R.M. | C.I. | F.W. |
| Number | Volts | Amperes | Full Wave | Bridge | M8018* 185 CT Amperes Full Wave Bridge M8019 ${ }^{\circ} \quad 185$ CT M8020 M8021. M8022. M8023 M8024



$\begin{array}{ll}\text { - } 380.1600 \mathrm{Cy} & \cdots \\ .50-60 \mathrm{Cy} \text { outout volts statea are for resistive of } \\ \text { inductive loads Capacitor imput may be } \\ \text { used if RMS AMPS is not eaceeded }\end{array}$

TRANSISTOR DRIVER
Designed specifically to transistor, servo and audio Frequency response $70-20 \mathrm{~K}$ Size AF mill through AH Hermetically sealed to MIL T 27A
EPOXY MOLDED See catalog for exact sizes and weights ON SPECIAL

- Pri.ET

Part

| Pri. <br> Imp | Sec. <br> Imp. | Pri. U.C Unbal Ma. | Level Watts |
| :---: | :---: | :---: | :---: |

M802 ${ }^{\circ}$ Col rap Pan
M8002 ${ }^{\circ}$ Coll. to P. P Emit M8004 Coll to PP Emit 5400 100 CT 2015 M8005 Coll to P.P. Emit 7.000 320 C.T, $\quad 040$ M8006 Coll to P.P Emit 10,000 6.500 C.T . 15005

- Bi.filar wound to minimize switching transients



## ULTRA MINIATURE

 TRANSISTORWt 0802 size $1_{8} \times x^{1 / 4} \times 11 / 32$
Nylon Bobbin. Nichel Alloy Core 4 color coded leads. resin impregnated Encapsulated on special urder

| Part Number | Application | $\begin{aligned} & \text { Primary } \\ & \text { Impedance ( } \mathrm{C} \text { ) } \end{aligned}$ | Secondary Impedance |
| :---: | :---: | :---: | :---: |
| UM 218 | Input | 100.000 | 1.000 |
| UM 22 F | Driver | 20.000 | 1.000 |
| UM 23 F | Oriver | 20.000 | 1.200 C F |
| UM 24 F | Output | 1.000 | 50 |
| UM 25 F | Output | 400 | 50 |
| UM 26F | Output | 400 | 11 |
| UM 27 F | Uutput | 400 C T | 11 |
| UM 28 F | Choke | $10 \mathrm{Hy}(0 \mathrm{dc})$ | $8 \mathrm{Hy}(5 \mathrm{ma}) 650$ |



Cambion terminal boards are available in standard all-set, minialure all-set, standard ceramic and custom-made types Materials include paper, cloth. nylon or glass laminates, bonded with phenolic, epoxy, melamine or silicone resins

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#### Abstract

Gou wont find a single weak spot in any (anblon" terminal board. We've already made sure there are no cracks on board or terminats: no stath, chaps or sunhursts: mo insecurely mounted ernest diseoverics ween in are the arest discoveries, even in our oun the sioct used in C'Ambion boards is certified wop grade. . . (cambion tooling is specialls engineered to prewent prodact damagre .. .and ('ambion workmansthip is true craftsmanship) Quality control like this is standard in every step) of Cambson production in any quantity. That's why you can count on the complete Ambion line sulated terminals coils coil forms ulated terminals. coils, coil forms, the trouble-free performance you expect and need. And every ('ambion component is guaromtond


Available locally through authorized ('ambion distributors. Or write to Cambridge Thermionic Corporation 45: Concord Avenue. Cambridge :38 Massachusetts. On the West Coast: Fe West Washington Blud Los Angeles Calitornia In ('anidia: Cambridere Thermionic of Canadal. Iimited. Mon|real, l'. (Q

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Miniature STA solid tantalum (apacitors on now be supplied in ranges of (0.(X)47 to 3.30 if from 6 to 60 wode. Their operating temperatur range is -55 to 125 ( $:$ The units come in for case sizes and a wide range of rattings with on decade. 20\% tolerance systems and 10 存 decant $10 \%$ tolerancer systems. Suited to transistor ar coutry: they may be used in computers, dat processing systems, Luidance systems, airbom electronice eypipment, and telemetoring device They consist of a porons tantalum anode with formed tantahum oxide dielectric. sealed in, silver-plated mettal case, A inlass-to-metal seal it fords protection against moisture or low pre wres. The mits (ontain mo) wotatile materials and no liquid or paste dectonkte. Electrical leakage sheld to a minimum. and merhanical leahan and corrosion are diminated
Fansteel Metallurgical Corp.. Dent. ED) Noul (hicasor II)

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Motor Generator
Size 11


Motor generator model 11GM152 is a size If 400 cps unit designed to operate betweren 6 ant $200) v$. It has an eflective resistance of 3750 ohme
 input of 3.5 w at 0.0 .53 amp . Limearits is $0.5 \mathrm{~m}^{\circ}$ anc ambient operating ramge is - 6.5 F to $+2(\mathrm{~K}) \mathrm{C}$. T) wencrator gradient is 0.5 v per 10 (k) rpon and a total mull of 0.012 2 . The mite is 1.575 in . I and ments M11.-T-5 +22 C and $1111 .-\mathrm{F}-5272 \mathrm{~A}$ virommental tests. It also) conforms to Bul specification MIL--s-150si. Output shafts designed to enstomer requirements.
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IINIGURE ADJUSTMENT POTENTOMETEE
Worded ? 1 , Dirk Trimpot has a fused dement: terminal lamed which is aiturills wedestructhole meme
 maximum operating temperature. 175 C. power nit


Booms Labs Ines (Dent. E1), I' (1) Box 21 Pionerside. Calif

Circle 129 on reader-service card
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CIRCLE 130 ON READER-SERVICE CARD



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circle 131 on reader-service card

BAIIO N゙TERFERENCE FILTER- Prated to

 is 916 in . in diameter, 1 in is in. longe
(Double E. Prochucts Dept EI) 2015 Stand aral FOl Serumelo, (.alt

CIRCLE 285 ON READER-SERVICE CARD
DIGITAI TACHOMETER - The Dunacom in cores engine speeds from I is to 50.000 rpm reads speed to I revolution in (0.1 see, within rim in (0.()| sec. 1)irect digital read own, provided Nixie in-line neon tubes, is visible 7.5 ft away

Damar Corp., Dept. ED, 5150 Church Skokie, III.

CIRCLE 132 ON READER-SERVICE CARD
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CIRCLE 133 ON READER-SERVICE CARO



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CIRCLE 134 ON READER-SERVICE CARD



City, Calif.
circle 135 on reader-service card





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CIRCLE 136 ON READER-SERVICE CARD


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CIRCLE 137 ON READER-SERVICE CARD


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CIRCLE 138 on reader-service card

FFERENTIAL PRESSURE: TRANSTITTER



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atemational kesistance (a). Complemer Compo - Dis. Dept. ED), tol N. Brobald St., PhiladelS. Pa.

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 ine voltates to 110 s do and switches up $t 01$ amp at $115 \mathrm{sac}, 60 \mathrm{cps}$, resistive leads.
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Circle 144 on reader-Service card

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The Brestrich Co. Hic. Dept. ED), 216 Tromem St. Beston 16. Mase

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--PIN POCER PENTODES.-Types 6-, 12-, 2 and 50 E 155 power amplifiers offer high power sem divity at tew plate and secrem supply vallages. Wi . 3 y peak if input, they provide 1.4 iw with 110 plate ane 115 v sereen supply voltage

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HOOK-LP WIRE--ETmuled polsimal chlom

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CIRCLE 148 ON READER-SERVICE CARD
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CIRCLE ISO on reader－SERVICE Card

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CIrcle 151 on reader－service card







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CIRCIE IS2 ON READER－SERVICE CARD

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CIRCLE 153 ON READER－SERVICE CARD
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CIRCLE 154 ON READER－SERVICE CARD

II）FILM LUBRICANT．－Smiparoms \o．15：56 ios oil and acts as a resemoir against metal lo I contact muder high hards．
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PRECISION COMPRESSION SPIGNCS. FOH -
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Circle 100 on reader-service card

COPPER SEALING GI,ASS. - 'rossed and sintere Code T295 Multiform glass can be larnetiealls


 is 6.7 ohm-cm; at $350 \mathrm{C}, 5$ ohon-sm
Coming Glass Works, Dept. ED, Corning,
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CIRCLE 167 ON READER-SERVICE CARD

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WItM FOLL.- Nommagnetic, comenton resisttwil in 0.01 to 0.0000125 in . Lages. Availathe in lis 105 in . in thimer gages; to 36 in . in magen (c) 0.000 O in.

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| 3" | $41 / 8^{\prime \prime}$ | $95,000 / 3 \mathrm{~V}$ to | 3,500/100V |
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| 2" | $41 / 8^{\prime \prime}$ | 27,000/3V to | 200/400V |
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 amp. Aailable in a variet! of arransement



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CURBELT NIDCATOR NND NTEGBATOR Designed particularls fas use with hagh-voltage po
 From 1 tha to 3 num in 12 switeh setings. If is
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PORT IBLEE FILII PBOCESSOR. The Mini-R 3.7 antematicall processes 3.5 mm film it vered

 tracking, data recording, and general engine photographes. it aperates in dallight and uses

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SET DRAWING KIT. Cance is $6.1+13-12$
1 contains 6 in. ben compass and 5 -1 2 in. divicler

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TBONIC DATA READER.- Wodel R-2I: f.A - the reading and samming of ascilloestoms. 15 amplitulas of ome or mome (hamme: foce
 thedes corrected by seale factors directly. It will timine lines into .men imminer of agmal interout can toe used as an XY rading system.
 mee St., Hartforl I. Comb.
CIRCLE 180 ON READER-SERVICE CARO

CL SON CABINETS.-Aluminum alloy mits built standard stock parts, these cabmets comply \IIL-T-1:11:3 and comparable veceificatioms. have built-in conling ducts, protected hamess muld thech memits on required.
liremift Amaments, Dies, Depl. E1), Cocherssille
CIRCLE 181 on reader-Service card
OIVECTOR-CABLE: BDAPTER SLEEVES n fil adapters can be used where there is insutfi-
 IS connector to any size AN type clamp.
 Clif.

Circle 182 on reader-Service card

OHGII IL INDICATOR AND PRINTER. Wodw
 Comre. and wher vamblas which com be meanmal hy semsitive bridge-type transdicers. Data ap-- ... a digital indicator and on printed t.pese.
 (Heveland ?ll). Ohio
circle 183 on reader-service card
IIIC.H-FIDELITY SPEAKER. For Hse in sterco-
 h V-sols hats to (p) to 12 he frequence re. whd handles 1.5 is of program material. It lue used as ant extension speather or an a replaceto improse fidelits of TV seth
 (hucage) 80 . III.

CIRCLE 184 ON READER-SERVICE CARD
 (ond for use in tomecometrol. phase-splitter, athed Luin coltage amplifier circuits. It combaims min-min trionde and a sharps colt-off pentede in welope. Pentode transemeluctance is $\overline{0}$ oon , and trionde amplification factor is 17 .
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## NEW LITERATURE

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 N.).

## Assembly Kit

189TISS 1110-I, a 16-page catalore provides completer featheres and specifications ont all Sernohoard electro-mechani(:al assombly components. Include-s menntines components, componcont hatros ars. componemt chams. batring hangor shalt componemts. Qears, worice mits limit stops.s. switch assemblies amd (hutchess and diflerentials. Servor Compe ration of America, 2()-20 forichor Tinmpike, Ni"n Hyde P'ark, ․)

## Metal Cabinets

Features, description, and price modular and mobile consoles eharte P-page color Folder. Protection agant hock and vibration plas ellicient womb tion for edectronic instrumentation pirme aded be rack comsoles which contomon th RETMS and \IIS. Speces. Eiscon Enginat ime (on Po Bor 1si Broadkiow, Il

## Capacitors

Three-color toldow describues lime of E
 (duden data (on 1) \ilis. Hee smallest mit (aplatedor in the world, ideal for extom miniaturizations: otheos designed for maindallorederigos and prontal circoll wime
 (1) El Wenco for Dur- Mia, Capaciton
 at Silsured Waca (inpracitors" and "b)
 lomasest lite: all from lilectro



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In ments 193
chure on instruments and instrufion systems. "Meastrements and小" is a 4 -pace. 2-color illustrated ation which highlights (emmite monts for shock. vibration, pres mertial (ontrol. temperature and devices for use as single comits or int complete systems. Sale (:ulton lustrmmentation D)iv. Industrime Inc: 212 1)nirlam Wollochern. N.J.

Waveguide Chart 194


 (1) WR2330) and emos reteromees Vorle Frequenc! Range: EIA \&nid. (oole Designations: JIV
 Onter Wincesuide I)imemsions with
 and Vilitams Standard Plames |tanmer mombers. Vacrowal Develop went Labmatorics. lace. Ye Brond st


Batteries
Use, design and construction of firm's standard line of Plasticiedl laad-antimony grid batteries for all statiomary battery applications covered in 12-paqe bulletin, (:P-532. Complete ce.ll data on line from (1) to $1(650)$ ampere hour ratinge: contes on discharge characteristics included. (\&) Batterios, Hace. (omshohocken, P'ia.

## Retaining Rings

Ill correntl a a alable: IV aldes Jraare retamines rings ate deseril)ed and illos-
 Waterial comered includes "Sclector
 wrice and sol representatione "spercial rings" designed for individat contomer rexpirements. Purpese athel adsantages are detailed for cath rimes urtios, which art orsanizad according to tunction: antal assembls, radial assemble, (mal-plat! laher up, and self-loching I!pes. Triate Teabrical service. Walden Roblimens.
 (it) 1. 1.)

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## NEW LITERATURE

## Counter-Controller

200
 illmstrated t-pasa folder are designed for coil "indings motor yperal control. shearing to lencth, hatchings. pachaging. and staching be momber. Computer



## Power Resistor

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 arl St.. Shokit. III.

## Control-Display Leyout Kits

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plays Michalsom-P'Clom Combor plas. 15.53: Vimutara Blad. E! (alif

## Nuts

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## Polarized Relays

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 III

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## Oil-Filled Potentiometers

Hireer lignidflilleal potentionneters (as produced supply the whiect matter Data sheet 1452 a serem-page tech(at smmary: 1 Il workine parts of the "produce ane sealed in a hath of oil bueh conshions the mit against shoch and ibration. Helipot Technical Infor maton Sorvice. Fullerton, Calit.

## Solder Terminals

208
1 14-pare catalus toatures specific:athon drawings, intormation on line of wher torminals and three new terminals hasued tor molding men plastic headis For we with printed circuits or with
miniature tube sockets Catalog 155, Section I. on Solder Terminals from: Mr. Richard H. Sceery, VP Sales, Apine Electronic Componients. Inc., Waterbur! Comin.

## Phase Shifter

1pplication of lime of passivaly comatructore phases weneratoms detailed in s-pater bulleting. Derices are uned to me:atrer phase hift ${ }^{1}$ ith 30 mimute ate curatey proside reforence voltage to demodulator and modulator circuits. Theta lintrument (iorp). is Pine St., E. P'atemが, N.J.

## Stepping Motors

 210Bulletin 958SM2 deseribes new Series 2 Syberamental steppinge motors which ( 0 mant digital intomation to allatogon , hatt displacerments and mat be used to rotate combters. potentiometers, rotar! witchess tape and ancer, and varions control mechanisms. (:. H. Leland, Juc., 12:3 Wibuter St. Dillton 2. (Ohios.

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But there's more. The relay is inherently stable, so that there is only a negligible temperature effect on time delay over a tested operating range of $32^{\circ}$ to $130^{\circ} \mathrm{F}$. Single-pole, double-throw switching is fast and clean; wiping action assures long contact life. The entire unit is enclosed in a phenolic case to protect it from dust and dirt.

More information? Certainly. Send for Bulletin 5300; it gives pertinent details and specifications.

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Tunable Electronic Filters - variable from .01 cps to 200 kc , band pass, band rejection and servo types.

Write for your free copy of the new Krohn-Hite Catalng

## NEW LITERATURE

## Compression Molding

Design and manufacturing facilities for constom compression molding pre(ision plastic parts from all themomer ting materials for use in clectrical, Nece tronice, medical and wemeral indenstrial applications illustratted in two colon. Fonn page folder. Dolta Plastion (io. Corek Rowad, Bellmawr. N.J.

## Solenoid Actuator

Two color data sheet describes lime of solemoded controlled actater packages. Pressenth beinge used in the missile field. these patckages are atailable for mand hedramlic and premmatic applications. Pertanent sperefifations arre listed tor the Woded 10k-2 an the reverse side of the shect. Wakdort lastrument (ob. Huntineslon Station, N. Y.

## Conductor Slide Rule

216
Hands hegarithmic comeluctor slide. rule desisned to aid selsection of dimen-
sions of alluminum foil or sheet for " in strip-wound electrical coils. The run provides a ready means of comvertiof from standard wire sizes in copper of aluminum to ath equivalent aluminn strip conductor. Aluminum Cor, of Ame ica, 1501 Alcoa Bldq. Pittshursh 19, 1

## Swedged Washers

217
Nanufacturere of electrical appliances and dectronic componemts maty request list of the sizes of suedered or upent washers for which special tools are atail. able. Wilmington Fibre Specialty Cone Van (antlo. 1)

Fans
Catalog sheet illostrates and describes "sameer" shaped finn for cooling elece
 an chectrical drivinge meter built into the propeller holv reducing the asial length of the F.an to meme Ha,ln the thichness of the propechler. Cataleng $=501009-1$ from Roston Vambacturing Co, Schoon. maher I.allie. Woodhack. N.)

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## gnesium in Electronics

220
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## Tiansformers

daloge (.TS-2̈b carvies detailed listimes aser bor sock tramsormom. It pros. lis electrical and phessical percifica(om in military standard. Inlo.-T-27. ath excle athe matrs other lacrometically - Hed transtormers. There ate cetcosive


 time . wnl other inclastoal applications. : Hormance corver arr shown for matry 1 thor units. Chicaten Standard Trams-
 (hicago 18, II).

## Frequency Computer

The "Calculaide Frequency Computer" correlates, in one setting, the matural Frequeney and wave length of a circenit (omprisinge a coil and condenser with the phossical dimensions of the coil and the capaacity of the comdenser. Induct-- wice balues can be determined for widely varime phesical dimensions of coils. Produced from Vimelite plastic, all markimss are heat-sealed inter the body of the plastic itscllf, it consts $\$ 4.95$.

Imerican Hydromath Corp., t2-17 Hanter St.. Dept. EI). Lomg Island City I, N.Y.

High Temperature Wire 222

Eight-page techacal bulletin om "Coratmatemp)" describes features. application and hathding characteristics, and mechamical and ellectrical properties of this reade-te-lse flevible ceramic-type inwhated wire rated for continuons operation .t loko P . (hats and graphos in(luded. Director at Techmical Service Hitemp Wires. Ince. 12000) Shames Drive. Westbury, N.Y.


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## PATENTS



Crystal Controlled Transistor Oscillator Systems
Palcull No. 2,8533,61.5. Raymumal ). Kirchcr. Assignod to Hushes Aircraft ( (o)

Tramsistor ascillator output is cmpli tude-modulated lincaty by a comotol sigmal applied to a tramsitor amplifier al fectisel! in shout with the ascillator

Tramsistor 14 and tanh circuit 12 (ommprise a Hartle! oscillator which is trequency stabilized by crystal $/ 1$ in the ferdback network. The collector and
base at thimsiatar ill are comblectat , hunt witl the ascillator tank since.
 fregurnct. Hence a control signal ap. pleded to terminals.is will camse tramsisters is tor dran additiondal comrent through the 1 .111h to incerease the amplitude at the (untput. II Le:" masinum lineat outpu: whtase is dositerl. the ascillator trat: sistor $/ f$ wombld be biased for the lowed emitter corrant at which the ascillator is stable.

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| Weight | 6 ounces | 3 ounces |
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High Temperoture: $125^{\circ} \mathrm{C}\left(250^{\circ} \mathrm{F}\right)$
High Temperoture: $125^{\circ} \mathrm{C} 1250^{\circ}$
vibrotion 2000 CPS of is g
Vibration 2000 CPS ot is 9
Contatt arrangements up to 4 pole double throw
Contoct arrangements up to 4 pole double throw
Unique Honsistoriud $\& C$ time constant network
Time Deloys tiom So MS to 120 seconds Tonger Deloys ovailable
 Hermeticolly seoled housings


Frequency Control System
Pritent No. 2,545.f15. (eororer II. Rother m: J Joseph E. Slameck Jr. (Assignod 10 Phulion Corrp.
Therere exists at tembenes for the lexal mallator afe circnit of a turntable radar to lock on the vecond hatmenice of oms balt of the desiret difference trexpernes wht thereby selt-jam the recedore. I debe tor-amplifier circuit has beend devigned (ab make the ate amplifier insemsitiae to
this madesired frequency.
As shown in the diagram, network 41 , thaned to the rejection frequentey, is comsneected to the afe detertor. The signal developed in network 40 is amplified and rectified in network fo to rednce the gatin of the bandpass amplifier at this freeymber. Swerp qemerator 36 will cont tillite to there the local wscillator (sontres II until the desired freppene? difteremere "ith somices 1 is obtained.

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[^8] cechnical data - Witte or wire today wo salen Enginepring Idemartment.

## PATENTS



## Amplitude Modulation Limiting Circuit

 (Assigncel to Brell Talephomer L.aboratorices, Inc.)
Solf-calncerllation is pronided lon amm plitude modnlated moise which is im pressed on a frequence modnlated sir nal. For a carrier frequence of owne me the atem is suppressed t.5 dhe wherean the carrier signal loss is oml $-1 / 1$. The . 11 temation of the a-m sideband mas bre increased by using similar motuork in cascade.

The operation of the circuit is in fols
lows: A carrier and its sedehands applied to mesh $l$ will flem in mesh 2 through resistor 1/. When the signal amplitude ancerds the bias leved of the diondes. wath diende demodulates one hall adele of the ighal. This produces a basibathel colrratl. "lome treguence is the difterence betwern the Pregurncies of the sidebabds dad the carrier This basebamed cormont flows thromels reasistor it and
 pair al modulated sidehameds. The new , idebands in mexh 2 flow in opposition to the original at-m sidehands. By proper se-

(1) resistors 1 ) and 1 f. (omplete lation of the a-m losise maty be (a).
wre (omplete amalysis of the cire
"iaco in the imacntor's paper lumede Ifodulation Suppression in


Mc netic Core Logical Device

 ( ( 1110 )



"ill witch trom one or two stahle. mext If Is states in respenme to mom(urrent cusiliars signals.
(1.) Femathent state of core 5 is se I Sh He polarite of the sional ap)1 16 in indine -. I chather in the wet If the conere iodhces at pulse in ontpont
 "gnal turns woumd in epposite di (4) mas throush holes 11 athel are sepmatias (ap)able of chamesime ther semse of amateret flas in the core when the
amsilary winding is commected to batters 16. Howerer, "hen both ausiliar! windings are operated simultancomsh, the fluxes callerel and the state of the core is mehanced.


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wherever a reference voltage ind desired WWH- combines single difluned silicon junction advantages with a unique newly
developed triple wafer sandwiching method WWW- providea matched coefficients of expansion of internal lead wire and diode case, prohibits separation even under extreme shock may reaults in an impressive $.0005 \%$ per ${ }^{\circ} \mathrm{C}$ temperature coefficient $H W H$ over an operating range of $-85^{\circ} \mathrm{C}$ to $+200^{\circ} \mathrm{C}-50$ degrees higher
than other available devicte \#u*
nutive $1^{\prime \prime}$ long $x y_{8}^{\prime \prime}$ O.D. package sise diminutive $1^{\prime \prime}$ long $x>/^{\prime \prime}$ O.D. package sise volts at 10 milliampe $\mathrm{Z}_{2}=15$ ohms wWW non-position sensitive for most compact placement WWW both axial lead and lug terminal atyles currently available.



## Successful Vanguard equipped with Union miniature relays

March 17.1958-U nion Suitch \& Signal 6 PDI miniature relays functioned perfectly in the separation controls between the first and second, and the second and third statges . . . in the first stage propulsion unit . . . and in the third sage spin control assembly of the satellite-hearing Vanguard.

The Martin Company, builders of the Vanguard, chose these outstanding relays for their reliahility . . . for
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Logical Design of Electrical Circuits
R. I. Higomuct, R. A. Cren, MiCran Hill Book Co... 333 II. A2 S. Voru bork 36, NY. $220 \mathrm{pm}, \mathrm{slo} .0 \mathrm{~m}$.
Boolean methosk for analsmine relas diode: and sacumm tube circuits are pres sented with particular (rmphatsis on mas III design of ementol circuit in telephome. dialing systems. atutomation soteme computers and imilar applicatioms. This practical guide explation Beole an alsehma as at lital towl int circuit devion and is
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The present-day diremil desismer will find almost all field concred: combinat tional circuits (steady state - serpemtial circouts treated be a modern. simpler method, and shmet-down circuits (inhibi-

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Handbook of Physics
E.ditsol b!! E. U. Condon and Hush (hit




 whinne (onnerotrate on primeiples, ides (whecepts. atal mathematical methork of all branchas of classical and modern physics.

In addition. il serves as a check for better urelerstanding of basic conceptes

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[^9]homs. mathematical formulations. "quations, and oflers a meams of reme or eatuines an molerstanding of miliar arcats.
11. (emphasis is on the principles of acal swioner and the mathematical minues reguired for their exposition. lown this framework, the math sections 1 mathematios. mechamice of parand rigid bodies. mechanices of demoble botios. electricit? and magwor. Weat athed thomorlymathics, atomic phosics. physies of the 1 state: and muclear phensics.

Reuldom Vibration
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1 times colle etion of motes. Hai book Fars . 1 complact introchention to the fied

 Ambon vilmation Howe inte the field Wmolem shbatem are conerad. (arremt b.ate of the art of desimning and testines -ympment. Which must withstand ram(uIn ibration. is presemed broadl!.

Ordinary vibration theory is reviewed in a form which facilitates the tramsition to ramelom vibration. Treatment of basic concopts and batckeromed material in the first part is followed by sis chapters of pereifice material which discons: the proh)lom of measmring randem vibration, excitation from jet embines and recker metors the philosephy of emiromment simulation and problems of designing simulation equipment, and mechamical danign tor rambon loadine.

## Closed-Circuit Television Systems

Coverrment Service Department of the RCA Serviere Compamy, C(umedron S, N.J., 315 pr. 51.50 peostpaid
The fomdamentals annl techmigues of dosent-circuit Tl-both black and white dand colon wsteme and the chatacteristics and thpical applications of wions
 plained.

Its supply of derails will permit engimers and plamers to determine in adbance the proper edpipment and system arrancement to best serve specific performance needs.

## Unlimited Phasing with Extreme Compactness




# Union Indicators help Hazeltine radar-display unit identify aircraft 

The litlle her on the right side of the radar-display unit above warns of approachtng aireratt. IFF response is displayed hy Alpha-Numerical Indicators, made by Union Switch \& Signal. Hazeltine Corporation, I ittle Neck, N. Y.. builders of this unit. chose Union Indicators for their supreme reliability, compact design. and for the other features below:

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## BOOKS

## Automation Systems

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This book contains the precesedings of the second EIS conference on antomat tion systems for business and industr held this vear. At the conferencer emeimeers alone with leaders in the fiedds of economics, education, labor, and social work took a critical look al allomation as it exists today, and have attempted to evaluate it. Automation within the elecetronies inderstry and antomation outside the electronice industry are examined.

## Magnetic Recording Techniques

W. Earl Stcuarl, Mc(Erum-Hill Book (io. Inc., 3:30 W'est temd Strear. Nou louk 36. N. Y. 2(8s 所, ss.0)

Recording and reprodncine processes. recording materials. the theors of fermmagnetism. recording mechanisms, and established standards are cowered in this
book. Design techmigues atre shown the various elements of masnetic reco 1 . ing wstems athel wats to obtain bet of pertomander in mans mew fields of por plicattion. Included are delinitions, tabls deriatations of her formulas, and praterio. al test circuits.
Recordine and reprodacing functiom are discussed separately to help atmals the offece thatt eath has ow the recoordieng mediat and on the over-all pertormane Sections are included oll some of the lesser hatown t? pes of recordines such is bomodary recording (computer memons work), the Facteol ustem (antomation) Hux-semsitive heats (sperecial applications tramsistor circonts. and TV recording prohlems. In addition, bew formulas are given for masnetic mide coatings.

Physical Acoustics and the Properties of Solids
W'arran P. Vasism, 1). Vian Xostramel Company, Inc: Primedon. V.J., 3.9:3 mp. S9. (17)

This intreduction to the enses of wand tramsmission in selids provides both emginerering applications and analytical unes.

at I discusses fundamentals of wave mation in solids. tramsducers used onerate such waves. instruments for wing attemation, velocity and uteristic impedances of solids, and - and low intemsits applications of 1. tramsmission.
int 11 deals in detail with the anabal unc of somud wave propagation. arers such topics as: phememenok.al models for wase propagation: |mal damplins: Erath eattering; doin motion effects: interstitial diflusion : ハ: hish and low ally) litulle distoc:a1 'ffects: sommed trammission in single tal (quart\% and slassm: ulomed (lamp)h lown dectrons.

Logic Machines and Diagrams
1/urlin Garducr. . Me Cirau-Hill Borok Cor.,
 (1015. s.5. (10)

The anthor liere sumber the mechaniif ated electrical mathimes desigmed to sube problems in Formal logic, and of 2ametrical methods for donime the same thing.

Much of this material is published for the first time including an explanation of all original notwork diagram for solving problems in the propositional calculus; a popular exposition of the new binary method of handling the calculus; and instructions for making car foroard devices that quickly identify valid syllogisms or show the formal fallacies of invalid ones.

## A Comprehensive Bibliography on Operations Research

()perations.s Ressearch Ciroup) Cisse Instilule of Terchoology, John Wila! 道 Soms.
 155 mp . 85.50

Extensise bibliographer of the ()perattions Reseatch Society of tmerica contains listing of reterences for all the material published in operations research Whomal, Decomber. 1957. Approximately 3000 titlen of articlos, books, reports, proceredings and to speccialized bibliographice are compiled. Alphabetic organisation and serial cross-referencing comprise most of the text, followed by 40 ypectial subject bibliographies.



## Do You Use Vacuum In This Range?

From millimeters to microns . . . in this region the significant economy of the KINNEY KMB Mechanical Booster Pump is self-evident as shown by the performance curve above. And, this high efficiency is doubly attractive because these KINNEY Pumps provide clean, dry Vacuum . . . no backstreaming . . . automatic operation . . . no stalling problems from gas bursts.


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## WRITE

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IDEAS FOR DESIGN


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Repeat-Cycle Timer Uses Glow Tubes

The aecompanying cirenit nses the recent announced General Electric NE-77 three dee trode glow tubes in a repeat-cycle timer.
A Potter and Brumfield impulse type reta (AP17-4PDT) was used. Satisfactory operation resulted with 165 v on the outer clectrodes a
 betwork provides a minimmom period of when one second with 1 of cappacitors and 4 meng 1 vistens as the time comstant clements
The timing may be varisyl in fixed steps. of (an be made contimens by using potentioneter
Mark D. Bedrossyan. Athuntic Etectromu I.ahs.. Asturry Park. N.J.

## DC Scope Amplifier

I) (amplifiers for oscilloscopes suffer from stability caused by drift in the supply voltages gooce way to circumvent this drawback is to a symmetrical amplifiers. The drifts then cancel the output, because of the symmetry. The sigul however. is applied in a nonsymmetrical or d fremential fashion, and appears amplified at the output.
If the amplifier has several stages, the necess for a direct comnection between plates and gri increases the B-plus requirements. The simp 2 -stage amplifier shown in the diagram appear in Elektronik of March 1957. It uses only $H$ tubes, a $12 \mathrm{AX7}$ and a 12 AT 7 . The circuit's ss metry is evident.
An interesting point is that stahility increa


Orift free twe tube amplifier for oscilloscopes

The value of the cathode westons，hernere the mall hish valuen found in the diagram．
In．ID．17T＇s plates are directls commeded to Weflection plates of the cathode rat tollo． 1s a comtrolled be the input potentioncter in
 comene th the oppoceste erid．The small de ervel
 sarions supply soltages may consemiently be

a fonn its negatian end．
｜n． 1 I．小八imum Latin of this amplifior is about （8）．Its Faudwidth extends from 0 to $10,000 \mathrm{cps}$ ． 11 it can detiver 200 ，peak to peah withont dis－

> 1.1. I Martin. (armeis Imsilute of Terlt- 4．Pillsturr：h Pa

One Wire Carries AC and DC
llin circenit is useful in tramsistor circnits where ＂rice in at cable minst carre in de woltage as 1 an in an sigual wit the fice voltages must isulated．
Tha－resistors and capacitors are chosen to pro－ We the required isolation between the ac input sual and B plus，and between the output ac and －If udditional decoupling is necessary，RI can replaced by a low pass filter similar to the out－ in filter．
Ifred W：Zimn，Farrand Optical Co．，Inc．，The men $\mathrm{N}: \mathrm{Y}$


W h proper isolation at both ends，one wire can y dc and signal currents．
El CTRONIC DESIGN • February 4， 1959

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lamp types. with or withent built-in resistorss and in a dariete of leus styles, colors and data readont capacitios. 10)'; electrical and mechanical imspection assures you of full E-lite quality in every uüt,


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$10 H$ holder shown patentap shown Cresistor models)

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TRANSISTOR CIRCUIT NEON LIGHTS
With built-in drode-resistor net work - no adapting needed Stable, preaged lamps fire on minimum voltage Several mod. els. Round or flat-faced lens. dual-resistor type (patented) shown


LOW-COST INDICATORS Neon and incandescen panel illumination. read out. etc. Round or flat
lens. Lens marking ayal lens. Lens marking avall.
able. Push-on re-
tainer for instantaneous installation Mod els $1 B^{\circ}$ (neon) and ik (incandescent) shown - Patents applied for

PERMANENT LAMP PERMANENT.LAMP READOUT TYPES With permanent or changeable lenses, and lenses taking up to 3 digits Neon or incan. descent lamps Mode
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 mid till..



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Comontional centrifugal enowemom tor spead control of de motors sulter from the violent changes of speed rates caused by the \&overnow contacts switching a large part of the field power. the $y$ suffer from the load hatnding limitations of the contact fingers; and thes sulter drift and inaccuracy due to contact arcing and pitting.
In the transistorized speed regulator shown in the figure the centrifugal governor is used onl? as a lightly loaded error detector. The problem of arcing and pitting does not wist: the drift is minimized: and the regulation is better thath 1 a per ceent.

The regulator shown is designed for a $1-2$ hp firko rpm motor, operated from a 24 , supply. which may vary from 20 to :30 vde. The regulator uses a preamp transistor ( 2 N 190 ) and a power transistor (H6).

The centrifugal governor controls the current through the preamp. It need handle only a few


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Write for Technical and Application Data

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Transistorized speed regulator uses governor onty
michwatts. The current through the preamp
 the power transistor which controls the chrrent Herongh the metors shant tiedel

The regulator can be used to comtrol larger and shiller molns, depernding on the power handing Wpabilition of asalable peower tramsistors. The fied power which must be haudled is a function of the difference power required by the motor fied between me losid and foll load.



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It is, ahas, 14 well-known fact that, abose a eot 1.1"1 . momont radiation can be dangerous .anl exell fatal. A most, for all people exposed to radiation, is smbe sort of commens-imeterations de. wee which com be permadicalls derched to ascert.ain that its weare las wet bayn whmitted to : dome of ratliation "xomedters 1
The Radien comenter hwow on the phentestaph has serveral advantases. It is tied to the wrist in all ordinat? Match. and is just as comonoment and
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Above is on ait-marine motors advertise
rent which first appeared in July. 1957 See us al the IRE Show - Booth 2315

IDEAS FOR DESIGN

Hair trigger relay uses vacuum tube to speed ip relatively slow relay.

## Hair Trigger Relay

imultamenemsly en that a mumber of cirenits be imnlameonsly switched at a high speed. The witching speed of the omll a a a ailable multiple pole rellay wis tom slon
While physical characteristico of a sealed relay cannot be changed, switching speed can be improved to a degree be wortening the enerent buildup and decay times,
The relay was incorponated in a vacmum tube ciremit mased so as to callse a current flow just shart of the minimum required to conergize tho relay. A positive going input to the tube gried energizes the relay. As som as the relay operates. One set of contacts comects a bias to the gricl return, lowering the current to a point barely suf-
ficient to keep the relan ficient to keep the relay encrgized. A negative going signal cuts off the tube, deefnergizing the
relay
The operating time of a six pole double throw relay was reduced by a factor of three in this cirw.
W. L. Godsey, Engineering Asst.. Applicd Plysics Lab., Silver Spring, Md.

Enlarge Small Holes

> In Thin Sheets

It's often necessary to enlarge a small hole in very thin sheet copper or other sheet material. Small drills won't do because they often twist the material. If they're used on printed circuit boards.
they can tear etched circuits off the they can tear etched circnits off the board.


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Telone Sweop-Line cabine features hinged top for casy accessubilty. Wher- raich mounting. perforated top and cooling vents. Dimensions $-20^{\circ} \times 10^{\circ} \times 15$ Altactive two-tome finish is satin black and aluminum gre
All models previously available are

## model no swept range

| H-3 | 1 mcto 300 mc |
| :--- | :--- |
| $\mathrm{H}-\mathrm{m}$ |  |

H-D. Models $\quad 10 \mathrm{kc}$ to 100 mc
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S- 0 models
85
Many other Telonic instruments are rates and WATTS variable sweep

Delivery of Telonic Sweeps is 3106 weeks Prices range from $\$ 645$ to $\$ 745$ - optional fixed marker plug ins and variable markers extra.


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needle file: chached in the drill in plate ol standard twist drill. does the joth casil!. The Him shee material is stowl fed ontu the rotating file till the howle has been collanged to the propere size. The file tikes small milling conts and is mot likely to grab and tear up the material
 torn. Int

Multi-Vaned Rectifier Package Takes Oil Bath

Resistant to electrical leakage, resistant to 30 g shock loads, and very durable the rectifier assemble in the photengraph operates in transformer oil at temperatures from - 6 fil to (9) (

The Ray theon Mambacturing Co, at Waymard. Mass. designed the compact. light-weight package for a high-voltace shipboard power supply Laminated formicat rods were machined and drilled to form the sames. The holes were purposely left rough to increase creep resistance.

In operation, sis of these assemblices are momeded on a sliding rack and lowered into the transformer wil. Electrical conmections with the rest of the perwer supply are established when a lid is holted down.

The arrangement permils quick smap-in replacement of an entire assembly in the event of rectifier failure


Compact rectifier package operates submerged in oil.


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 chassis locks in seven positionsWith the touch of a finger on the han dles of the chassis. it can be tilted up or down ( $45^{\circ}, 900^{*}$, or $1115^{\circ}$ ), and locked in any one of seven different positions.
This means you can remove tubes or This means you can remove tuhes or
chech circuitry on the chassis quickly check circuitry on the chassis quickly
and ciasily, even though the chassis is and easily, even though the chassis is
at the top or the hotlom of the rack. at the top or the holtum of the rack..
and the chassis will not swing or move and the chassis will not swing or move
during servicing. It is firmly locked in during servicing. It is firmly loched in
position! A spring mechanism allows position! A spring mechanism altows
instant removal of the chassis for cominstant removal of
Chassis-Trak stides are produced from cold rolled steel. and give smooth slide action because of a permanentdry, dust-repellant phenol epoxy for mulation . . . the more you use the slides, the smoother they operate
With the pencil-thin Chassis-Trak design, you can cut engincering costs by mounting $17^{\prime \prime}$ chassis in standard

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19" rachs. The slides (9 lengths, $10^{\prime \prime}$ to $24^{\prime \prime}$ "upporting up to 275 ths .), are available from stock, in either the "detent" model shown athove, and the haste" model. which tilts freely upwards but has no lock assembly Chassis-Trak enpineers will also cys tom-huild slides for any of your necial installations.



The artist has captured a rare expression on the face of Sigma's general manager - one of happy satisfaction and complete contentment. This is
because the sales dept. has just told him (1) about a new Machine of Pleasure which uses a Sigma product and (2) that the customer is overjoyed because the Signa product works right. His corporate corpulence is
enjoying every minute of it, while it lasts. By publicizing this latest application triumph, it is hoped that others will be spurred on to similar successes.

An enterprising consulting engineer on the W'est Coast recently took on the job of building a fully automatic machine for folding Chinese fortune cookies. The specs called for handling a piece of hot, flexible cookie dough every five seconds; folding it in two directions and getting the fortune inside the cookie between folds; using up 420 different fortunes before repeating. The machine slices printed fortunes as required from contintoous rolls. It was at this point that consulting cookie engineer

W'illiam E. Thomas asked his E. E. brother Frank how to keep the slice's
between the lines; since brother Frank reads Sigma ads, his immediate reply was "Sigma Photorelay" (we like to think). One was purchased and
rigged up to control the paper feed, by sensing black bars printed on the rolls. Brothers Thomas, their project engineer Charles A. Lindberg
(honest!!, their customer and Sigma are now all entranced by the results.

So one more banner should be raised for the unsung heroes whose accomplishments do not go up in three stages and a deafening roar, but simply "kerplunk" every few seconds as a new little item is unfailingly produced. If you have such a project, and light sensing can be put to a useful purpose, a Sigma Photorelay might be worth trying.

They come ready to plug in, switch 3 amps. resistive at 120 VAC, cost only about $\$ 12.00$, the cookie boys even went so far as to say "we certainly could not have installed anything else that worked properly so inexpensively." W'ho knows, maybe you could even build a machine to get the ordinate and abcissa straight on hot cross buns.


SIGMA INSTRUMENTS, INC.
91 Pearl St., So. Braintree 85, Mass.
AN AFPILIATE OR THE PIBMER. PIERCE CO. (0.neo ioso)

## REPORT BRIEFS

## Rotary Motion Control

1 mechamical decelderator developed to stow the spinming of a free-falling paratchutist man ahos hatere such practical wse as the positive de-
 turbine motors. A light mox seme sis teet lome "ith two sterel spheren contralls lecated and redrained be a triggering medathism. Hue laborat tor? model was conceriad on the pribeiple that dariations in the moment of enertian of a rotatines bods will brime high speed dhathese without a reaction on the support. In Tmalysis of "1) Drier for Combrol of Rotational Morionn. . 11 (arlsom.


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## Beryllium Data Summary

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 tion. Fabrication. propertios and applications.

 bicwed bricfly. In attempt is made Wo determime
 Ferces projects that envisage the possible use of berillimen as a structural material. Bralllitm for Sitructural Applications: I Rovie'l of the linrlassifical Litcrature. II: Hode: Dafenose Matals Information Conlar. Battelle Mamorial Instiluta for Assistant Secretary of Defonses for Ressearch
 Order PB 121648 from OTS, U.S. Department of (ommmarec. Washington 2.5.1).(

## Encapsulation of Electronic Circuits

Qnantitative effects of the encapsulating dielectric upon the electrical charracteristics of the embedment are discussed. Of major interest is the work initiated on the elecetrical performance of resistors. capacitors inductors and simple cir(aits. at frecpuencies $\quad 11$ ) to 240 megacelcles. The imesestigation of the electrical and mechanical properties of barious resins was necessary in order that most suitable encapsulent be seleceted For the specific application. Encolpsulation of Elloctromic Circuits, Richard Calicchia, Criffiss Air Forcer Base. N.). Jan. 19.2s. 22p microfilm \$2.i0, photocopy \$4.s0. Order PB 13:347.5 from Library of Congress. Wiushington 2.5. I). (:

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## Complete Missile Simulator

Development of compenents for all all-clece tronic analoge (omputer facility described as meflicient to simulate modern guided missile sustems is rexiewed in this report. The proposed computer. desisned to epereate ofr al:l time scale and utilize a method in which programmines conld be dome oft the machine matere it possible to store problems solved in as complete a form as pessible. The computer. called the Dynamic Sbstems Synthesizer. utilizes a high precision eleceronic time division multiplier and all dectronic chopper which climinates the olectrochemical shatatems trom the de amplifiers. An dectronic function qemerator msing silicon diodes aminates the need for servo function \&emeration. Teest ressults indicate the practicabilit! of the alleloctronic antomaticalls programmed analose (omputer. I)!namic Systoms Syntluesizer. E. ( Huller and otherss, Radio Corporation of America

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## Analysis of Redundancy Networks

Varions properties and characteristics al probabilistic redundance motworks can be med to represent reliabilit! relationships in (omples armipment contamine redundant eloments. Amal!sis is alse appliplathe to larese scalle sis stems (e)ntaining a multiplicit! of alternation subsestems of telecommmonication mets containing possibilitiess of alternation ronting. It hats beern shomen that such retworks are amemable to sersematic analysis: several methods and technigmes hate been suesested for dealine with such problems. Analysis of Redumelancy Noluorks, Fred Moskoucita, I.S. Air Force. (iriffiss Air foree Base.

 Eress. W'ushinstom 2.i. D. (

## Visual Display Frequency Indicator For the 10 to 90 cps Range

I bew system has been designed and constructed which gives a smultameons visual displat of all frecquencies in an arbitrary periodic signal, in the range from 10 to 90 eps. This lowfrequency indicating system uses tom banks of vibrating reeds to accomplish the vismal displat. Vistual Display lirceguency Indicator for the 10 to (H) cp.s Rance, S. R. Curla!, F. II. Litley, and N. II. Gininard, U.S. Natal Ressearch Labooratory. Scpt. 19.5S, 20p, microfilm \$2.40, photocop! s:3.30). ()rder PB 1:3420.5 from Library of Congress. II ashington 2.5. D.C.
measure vibration
at 500 - F without cooling or correction in IG0) (l) high intensity noise fields

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accelerometers
 'awhat tief?

Endeven Accelerometers, employing Piezite ${ }^{\text {F }}$ Element Type II, measure vibrations and sherek


 ( ©mplete cable alld cathode Followers stems to

 for making up Enderon u! जems for flight . mid labor.atery use
 ometer systems effectively measure 10 g of vibation in a 1 (i0) (ll) moise fichld "ith sicnal molise ration ol 20 lo 1 These intexalal acorleronneter-amplifier pachases h.se a temperature r.unce
 .lly sealed. elmanate (ab)le mose
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## RUSSIAN TRANSLATIONS



Fig. 51. Block diagram tor the trequency

Frequence comersion means, in wemeral. : shift of the specetrom alome the Frempence sata into : higher or lower frepluence rathese. It is is

 ascillation to be comerted bo a smmadidal ancil
 lator. This procedure is alten called heetereshor ing.
 product of trigonometric fonctions of difterent arsuments contains two terms. one of which de-
 of the arsmments. For (wample.
 hifting the modulation upectrom from the vanes
 trequencies (om the order of wereal hamderd
 comsersion.
Fige gl shews a blech diaderam of aptipmont that pertorms all these operations, as a result of which the spectrom of the initial sistal is shilted

 Lect wo mote mow that if we vary the heterochme fregueney ing gradually. the tramsformed spere trom will be shifted eradmalls alones the tre quence: scale: , ince the middle frequernes of the spectromin is

The possibilit! of such a shitt umen or the basis for the operation of the supereneterodyme recober. The amplification is carried out at ant intermediate frequency and the intermediate. freguency amplifier (IF $\backslash$ ) has a large momber of vages that contain intermediate frepueney filters. The most importand factor in this circonit is that thee filters are tmerel to a single fived band. In the superheteroclyne recedere it is not the filters (or bank circuits) that are tumed to the frepuency of

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ELECTRONIC DESIGN - February 4, 195

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may be quickly secn from any angle of siewing. The In Line Display is available as a single unit. or in assembled ready for panel mounting. The viewing screen extendis the full width of the individual unit so that final assembly presents a continu ous surface for fast. easy reading.
 HOW THE

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DIGITAL
DISPLAY
OPERATES

on a rear projection princi
De When the lamp (A) at rear of the unit is lighted. it projects, the corresponding character on the condensing screen (D) at the fromt of the unit.
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$$
\begin{aligned}
& \text { Fig. 52. Block dia } \\
& \text { heterodyne receiver }
\end{aligned}
$$

the recerned humat, but the reveriod nglat that is tumed to the intermediate frequency by using the shift of the sigual alone the Frempency scale. Thii hat priceless advantages. First, the recwiter can be tuned with a single dial (which sets the frequency of the leveterodme oscillator) independently of the number of amplification stages. Second the filters of the i-f stages need not be made turable and can be huilt to chisure minimentin disturtion at masimum selectivity. It should be noted, ineidentally that the superIutwrodse receiver is usually made more complex by adding bigh frequency amplification (ahead of the mixer), but esen in this Form this eirenit makes the best receever. The block diastam of Fis. 5 ge shows, in addition to the elements mentioned, the deteretor (Det.) and low frequency amplifier (LFA).
In conclusion, het is note in addition that a special case of frequency conversion is possible, it which the hextwondse ascillator is tumed ex actly to the frempency "o. In this cass the modulation spectrum shifts tow ards the low frequency region $\left.(i)_{n}=0\right)$. This is the case of the socalled symhronons detection, which will be discussell later.

## Chapier 2

## Generation of Oscillations

## 15. Self Oscillations

baen hind of radio eynipment represents a fone chain of lincar and nonlinear links. Passing throush this chain are oscillations, transmitted from link to link in amplified or in converted form, depending on the purpose of the particular link. It is important that the oscillations in most links be produced only under the influence of the ascillations in the preceding link
Thus, for example, at the output of a given stage of amplification. the oscillations occur only if a varying voltage from the ontput of the preceding stage is applied to the input of the given

## the

PULSE GENERATOR

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MODEL 138

- 1 us to 1.0 second (no sag!)
- Rise and fall fimes nominal af $0.15 \mathrm{\mu s}$.
- Less than 1 cps fo 250 kc
- Single PULSES, recurrent PULSES, aperiodic PULSES ${ }^{\text {d }}$
- Single PAIRS, recurrent PAIRS, aperiodic PAIRS
- Single TRAINS, recurrent TRANS, aperiodic TRAINS
- $\pm \mathbf{3 5}$ volis output info 50 ohms
- Calibrafed affenuafor to $70 \mathrm{db}, 1 \mathrm{db}$ sfeps
- Spike, sine or square wave sync accepted


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 and Power SupplyProvides three phase sensitive channels and one a-c reference channel. Units fo $\quad$ ps, $1,200 \mathrm{cps}$, or special reference frequencies. All outputs limited.
Phase sensitive channels
Input: 1 to 3 volts rms, adj., at
megohm
Output: 0 volt in phase. 5 volts out of phase, referenced to input, at 100 ohms. Optional $\pm 2.5$ volt output available
Ripple: Option of 40 mv peak-to-peak for modulation bandwidths of 25 cps ,
or 25 mv for bandwidths of 8 cps
Linearity.
Stability: $2 \%$ for line voltage variations from 105 to 125 volts
$1 \%$ for $\pm 5 \%$ frequency change
REFERENCE CHANNEI.
Input: 100 to 130 volts
Output: 0 to $\pm 5$ volts
POWER REQUIRED

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Alliwon Fillers have no valuum tuber no power uuply a a wide dy namic range low lesel or high level operation: low paws, high pars. or band pass: and no ringing effect
*Allison Variable Filters have been used time and *Allison variable filters have been used time and dation of Illinois Institute of Technology, Chicago III. Harvard University. Cambridge Mass. Woods Hole Oceanographic Institution, Woods Hole. Mass.


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 $2 C$
## SPECIFICATIONS

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- Designed for use in 600 ohm circuit
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- Passive network - No power supply
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- 45 da attenuation in first octave
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- Weight- $121 / 22$ pounds. Fully portable
- Model 2CR, rack panel also available
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Make a our titters shert. Cherose substitutes for long table's. such as live graphs, bar charts, percontage or volume "pic" charts, symbolic reprecontations or photographs. Plan on sizing charts to suit the number of persons expected to attend. I chart 24 be 36 in. shomld be easilv viewed bo a group of $50-100$ persons. Try a 36 by 40 in chart with letters at least four in. high for andicrices in a larger roem or small auditorium. For a larser auditorium. slides projected on a large creen are more practicable. You might want to see how your charts and slides will look from the back of the meectiny room. Professional projectors have cnowsh brichtuess to show clear slides in a


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- The author is past president of the Techurical Writing Improvement Socciety, and is well gralified to speak on this subject.


## There's No Easy Way

 D) an Sir:1 teed comperled to write concermine statement made br Mr. Richards in "Printed (:irenit Art. "urh-The Eas Wia" (EI). sept. 3. 195s, p (i2).
"If a cheap and dirty" printed circuit will fill the need for an experiment, it is folly to propare artwork of top quality." Many good designs are rejected because of just such thinking. If a thing is worth doing it is worth doing right. The sat ing realized by doing things the way suguested is minur compared to the time needed to fulls analye the overall design
"Wagic Lantern or Opaque Proficetor पe theod. It seems Mr. Richards has orerlooked the matio reasons for doing the artwork at ant collared scale. The reasons for doing the artwork at farge seale are to reduce erroms. improwe definition and grality of the finisthed parts. The scale of the artwork is nut something to fit the size drawer that the artwork will have to be stored in. Dut rather a bunction of the ressults desired. If one wished to hold $=0.01 \mathrm{I}$ in. on the finisheed article, one may have to draw the antwork att ton times scale if the one preparing the artwork call only work to $\pm .015 \mathrm{in}$. on the artwork. In any cate some tollerance must be left for the fabricator.
Concerninim opayning negatives. If the artwork is of good quality, opaynuing on the negatives is confined to covering pin-holes in the emmulsion of the film, and is not intended to be nsed for drawing the artwork. The time ased in oparquing negatives can best be spent in drawing proper artwork in the begimning. The finished article will always be of lesser guality than the original artwork since the processing is of a degenerative mature.
"The tape and tab technigure produces the best artwork and is highly recommended where proper equipment is available." This is an er romeous statement not based on fact. The finest


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## "TORQUE WRENCH" MANUAL

## PA. STURTEVANTIco. ADDISON QUALITY/ ILLINOIS

## LETTERS

artwork for printed circuit reproduction is pro duced with ink and quality illustration board such as Strathmore double weight, plate finish. This method competes very well with tape meth ods all things considered. It is foolhardy to con sider that tape artwork is cheaper if after reduc ing to final size in the camera, one must spend considerable time opaquing and repairing the negatives.
Sorry if I seem "Hard Nose" about this, but articles such as this lead to misunderstanding that ultimately mean the abandonment of printed circuits in many designs. With proper engineer ing and artwork printed circuits mean cost saving and better equipment in the manufactured articles.

Harry G. Bieker Industrial Designer Burbank, Calif.

Dear Sir
Frankly I think Mr. Bieker's artwork methods are about the type generally used two years ago. My article discussed improvements tested by experience

Regarding the holding of tolerances of $\pm .002$ in. In 99 per cent of printed circuit work the board is used for the mounting of components such as condensers and resistors whose tolerances vary $+1 / 64 \mathrm{in}$. so it would be folly to hold tight tolerances under such conditions. In the etching processes generally used variations of more than .002 in., nicks and pin holes are common. Furthermore, when holes are drilled, it is impossible to hold the entire pattern to $\pm .015 \mathrm{in}$. Therefore, the tolerances in the artwork must be generous and this is accomplished by using as large a tape and tab as the circuit will allow
"The tape and tab technique produces the best artwork and is highly recommended where proper equipment is available." This statement is NOT erroneous and IS based on fact. The basis of any board reproduction, whether it be by silk screen or photo is the negative. The camera will see black and white and will not differentiate between black tape and India ink.
The procedures outlined in my article have reduced the cost of artwork at Temco Aircraft to less than 25 per cent when compared to the old method which was precisely as recommended by Mr. Bieker. This method works and I have received many favorable comments on it.

Fred F. Richards
Sr. Producability Engineer Temco Aircraft Corp. Dallas, Texas

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## MEETINGS

Calendar of Events
February
8-14 National Electrical Week, New York, N.Y
12.13 Transistor and Solid State Circuits Conference, Phila delphio, Po.
14 Short Range Navigational Aids, Montreal, Canada
17-20 6th Annual Western Convention, Audio Engineering Soc., Los Angeles, Calif
March
3-4 Western Joint Computer Conference, San Francisco, Colif.
5.6 Flight Propulsion Meeting, Inst. of Aeronautical Sel ences, Cleveland, Ohio
8-12 ASME Aviation Conference, Los Angeles, Calif
16-20 National Meeting American Inst. Chemical Engineers, Arlantic City, N.J.
17-21 8th Electrical Engineers' Exhibition, London
23-26 IRE National Convention, New York, N.Y
26 15th Annual Quality Control Clinic, Rochester, N Y 30.

April 1 Electrical Industry Show, Chicago, III
31.

April 2 21st American Power Conference, Chicago, III
31.

April 2 Symposium on Millimeter Waves, New York, N, Y
Courses and Seminars
Hodern Communications: Second series of lec tures being presented by IRE Philadelphia sec tion. Topies include: Cooling Theory; Trends in Digital Communication; and Communicating Through Analog Channels. Contact: F. Haber Moore School of Electrical Ensinecring, U'nitersity of Pennsyltania, Philadelphia 4, Pa

## Technical Session

Feb. 10: Data Processing. Sponsored by IRE at IBM Corp., 590 Nadison Ave., New York, N.Y. Speakers to discnss: Automation in Machine Tool Control; Application of Data Process Equipment To Keeping Production Abreast of Design Change. The meeting is open to all

Paper Deadlines
March 1: Call for papers for possible publication in the July issue of IRE Transactions (PGME). Theme of issue will be "Simulation in Electronics," the subject being treated both as a research tool and as applied to training devices. An abstract is not required but it is requested you make known your intention to contribute a paper. Further information from Dr. J. G. Brantley, Jr., Radiation Lab Instrument Div., Orlando, Fla.
March 1: Deadline for abstracts and rough drafts of outlines of papers to be presented at the first congress of International Federation of Automatic Control in Moscow in 1960. July 15: deadline for completed papers. Agenda to cover three main areas: Theory; Components and Measurement; and Applications. Contact W. E. Vannah, American Automatic Control Council, 3.30 West 42 St., New York 36, N.Y.


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