Check fast logic, bit by bit, or up to 2048 bits at a time, in each of eight pulse trains. Set thresholds you want, then record data at rates to 200 MHz and view at your leisure. Locate two cursors to isolate the pulses you want to study and display timing down to 5 ns. You can even catch 1-ns spikes. See page 69.
How to cut the cost of special resistors

(even if you don’t know what you want)

Project costs don’t have to escalate when you find you can’t use a standard resistor. There are positive ways you can save money and time—and even come out ahead in the bargain. You can start cutting project costs by reducing what we call “visualization loss”. This is the expensive extra time required to figure out an exact set of electrical, physical, environmental and dimensional parameters for the special part you need. Don’t go too far. Especially don’t wait until you’re completely bogged down before you ask Dale for help. In electrical terms, we’ve long since figured out practical ways to deliver resistance as low as 0.001 ohm... tolerance as low as ±0.1%...TC as low as ±5 ppm and power just as high and as stable as you want it to be. And we can put your non-standard electrical parameters in unique packages that are one part sophistication and one part mid-western ingenuity. Every day we’re showing companies how they can bend, squeeze.

Space-saving P.C. board module containing 3 non-inductive resistors. (Far left)

- Network with 16 quick couple connections containing 12 resistors from .025 ohm 50 watts to .1 ohm 10 watts.

High Pulse Wattage railway safety resistor. Special housing for underground use.

mill, tap, bury and interconnect resistors for special purposes. We even put in plumbing, when required. Your non-standard resistor may only need a different kind of lead or it may look like a Rube Goldberg nightmare. Either way, you’ll find Dale is unique among resistor suppliers in the ability to help you quickly visualize what you need...and to deliver a prototype with a minimum of design lag. We’ve already designed and built nearly 5,000 special resistors—so it’s quite possible we’ve already blueprinted the design you need.

Call us. You’ll be glad to find someone is working to make the basics better.

Send for our free Functional Guide to Non-Standard Resistors.

DALE ELECTRONICS, INC.
1300 28th Avenue, Columbus, Nebraska 68601
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A quality LED for just 9¢*.

Now you can get HP quality in an LED lamp for only 9¢*
That's your price when you order one million. If you only need
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This T-1 size lamp features a new low profile lens for
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Teledyne in solid control

AC and DC I/O converters for programmable controllers

The boundary of the minicomputer mainframe or CPU world — of sensitive IC logic families — and the process control or machine tool world of motors, solenoids, lamps, and electro-mechanical switches is a tough place, demanding devices for fast quiet switching and load sensing — reliably.

Teledyne, the world's leader in solid state relays, offers the 671 series AC or DC input and output converter modules — state of the art in circuitry and packaging.

ALL SOLID STATE, the 671's are optically isolated between logic and AC or DC power; high noise immunity prevents misfiring in industrial atmospheres. Output converters have high surge ratings for inductive loads; an AC output unit is available with zero voltage switching to minimize RFI.

There's more: easy multiplex operation, LED status indicators for simple troubleshooting, and solid state reliability ... minimum life of $10^8$ operations.

Packaged for side-by-side panel mounting, the power terminals (barriered screws) are physically isolated from the logic pins to prevent accidental intrusions; side-by-side units mean no terminal strips and interconnect wiring.

If you're in the mainframe business and want to offer process control, or if you're in the processing world and want computer control, write or call about the 671 series; our application engineers will put you in solid control.
NEWS
21 News Scope
26 Report on Portable Circuit Testers: For fast digital trouble-shooting, low-cost detectors can’t be beat.
34 New memory, the crosstie, stores data in magnetic-domain walls.
36 Mini-laser techniques speed 3-dimensional X-ray imaging.
39 Washington Report

TECHNOLOGY
46 Match impedances accurately and easily. The Mac chart gives quick approximate values, and an equivalent computer program adds numerical accuracy.
50 Try condition/action diagrams to lighten your design load. They can help you untangle complex interactions between system parameters.
54 Choose cleaning solvents carefully. Engineers often use or specify chemical solvents for cleaning electronic equipment. But not all are mindful of the hazards.
58 Prevent damaging overloads to dc-to-dc converters. Reflected noise, thermal changes and transients can strain capacitors. Don’t exceed component ratings.
66 International Technology

PRODUCTS
69 Instrumentation: Fastest logic scope captures 8 data streams at 200 MHz.
72 Modules & Subassemblies: 2.2-lb rubidium standard for systems uses only 12 W.
76 Modules & Subassemblies: Voltage control is featured in zero-phase-shift filter.
80 ICs & Semiconductors: 500-A one chip transistors have super-low V_{br}(sat).
86 Data Processing
87 Components
87 Power Sources

Departments
45 Editorial: The mother-in-law
7 Across the Desk
90 Design Aids
91 New Literature

Cover: Photo by George Young, courtesy of Biomation.
The Danameter
$195.

1 Year Battery Life.
In a digital instrument, you'd expect to fool with a battery regularly, recharging it or replacing it.
Not with The Danameter. The battery will last you at least one year. And even if you find a way to wear it out, you're only talking about 69¢.

Liquid Crystal Readout.
The specifications on The Danameter show at a glance that this is a more accurate instrument than the one it's designed to replace.

Yet there is another type of inaccuracy The Danameter solves—in an even more dramatic way.
These are the errors that occur every day in reading an analog voltmeter. Scales are hard to separate. Increments of measurement are greatly restricted. Precise readings are difficult to make.

When you measure with The Danameter, you interpret nothing. All you are shown is a number that is precisely the information you require.
It's accurate to a degree that you never imagined possible in an instrument at this price.

Once you have selected the proper function position, The Danameter instantly interprets, selects, and converts your information. It shows in a large liquid crystal display that adjusts to all light conditions. Even direct sunlight.

Automatic Polarity.
In measuring voltage, you're accustomed to swapping leads to get a reading.
The Danameter instantly determines polarity, and then displays it as either positive or negative. All in a fraction of a second, with no help from you.

Almost indestructible.
The Danameter has only one function selector. It's recessed behind the molded edges of its cycolac case. You can drop it on concrete. You can kick it down the hall. When you pick it up, it'll be working perfectly. This is the first true portable instrument of its kind. For $195.

Call Cliff Hamilton collect at (714) 833-1234. Ask for your nearest Dana representative.
How to Design Your Power Supply for $66

You get the complete schematic diagram, and parts list with operating and installation instructions when you spend $66 for an Abbott Model "RN" power supply. Two years in development, this model represents the latest state of the art in power module design. It features close regulation (0.1%), low ripple (0.02%), automatic short circuit and complimentary overvoltage protection and continuous operation in a 160°F ambient.

Abbott Engineers followed specific design criteria in engineering these modules. First, the electrical design was carefully engineered to insure that all components operate well within their limits, under "worst case" operating conditions. Second, the thermal design, including case construction, was carefully made to insure that the maximum temperature limits of all components are never exceeded. Then the size and weight of these modules were controlled to a minimum, without sacrificing reliability. Finally these units were thoroughly tested to make certain that all design and performance specifications were met.

So, you can build your own power supply using our schematic diagram if you want to—but we think you can build it more reliably and for less cost, simply because we have been doing it for ten years. Put our power supply in your system first and try it. Examine its performance. We think you will be pleasantly surprised at the quality, adherence to specifications, and the reliability you find in the Abbott Model "RN".

Any output voltage from 5 to 100 volts DC with current from 1.0 to 20 amperes is available. Many of the popular voltages are carried in stock for immediate delivery. Please call us for attractive O.E.M. discount prices.

Abbott also manufactures 3,000 other models of power supplies with output voltages from 5.0 to 3,650 volts DC and with output currents from 2 milliamperes to 20 amperes. They are all listed with prices in the new Abbott catalog with various inputs:

- 60 V to DC, Hermetically Sealed
- 400 V to DC, Regulated
- 28 VDC to DC, Regulated
- 28 VDC to 400 V, 1/2 or 3/4
- 24 VDC to 60 V, 1/2

Please see pages 581-593 of your 1973-74 EEM (ELECTRONIC ENGINEERS MASTER Catalog) for complete information on Abbott Modules.

Send for our new 56 page FREE catalog.
Product safety seen giving way to profits

I'm writing in response to Stanley Runyon's editorial "Let's Not Become Another Auto Industry" in the Oct. 25, 1973 issue. In this editorial, Mr. Runyon stated that workers in the TV industry (engineers included) are to blame for safety hazards in TV sets. They should design, build, inspect and test these hazards out of existence.

Being somewhat familiar with the electronics industry, I can tell you that TV engineers do not control product safety any more than auto engineers do. A TV engineer can gripe about unsafe designs, but that will not have one iota of impact on the safety of TV sets as long as the marketing VP decides to sell a 16-inch, instant-on color TV for $240.95 and still make a reasonable profit. The TV engineer can design cool-running circuits with adequate safety margins, thermal and overload protection. His reward for these noble efforts will be (if he's lucky) a reprimand not to waste the company's money designing noncompetitive products. If he's unlucky, the reward will be severance pay. And the same structures apply to wiremen, assemblers and testers. The workers are powerless to alter the safety of the product, because they're professionally powerless. Ralph Nader pointed that out years ago.

Mr. Runyon's lofty sentiments about the designer's conscience and responsibility are so much eyewash, because someone else is calling the shots, and his name is inscribed in gilt letters on the door of the corporate president's office. Until such time as safety hazards are legislated out of existence, or

some engineering genius develops safer circuits at negligible additional cost—or the public gets educated and demands better—unsafe TV sets are here to stay. Just try buying a TV set with a three-wire plug and line cord.

These comments do not apply to my employer.

Robert Bruce, MSEE
15 Johnstone Rd.
Great Neck, N.Y. 11021

An old circuit is born again

In reference to "Line-Voltage Control Technique Improves Resolution, Lowers Parts Cost" (ED No. 23, Nov. 8, 1973, p. 138), the voltage-control circuit described is an old one, well-known to transformer people. I was first introduced to this technique over 10 years ago, and there was nothing new about it even then. The arrangement is known as a "buck/boost" circuit, and transformer manufacturers have for many years been making transformers specifically intended for use in such circuits.

William A. Robinson
Design Engineer
Oak Industries
Selectronics Div.
200 S. Main St.
Crystal Lake, Ill. 60014

The author replies

Mr. Robinson is quite right that the "buck/boost" transformer idea has been around for a long time. However, I have never seen this technique used in conjunction with an autotransformer as a continu-

(continued on page 10)
Oscilloscope plus Digital Plug-ins

Unique Solutions to Difficult Problems

Using the 7D15 Universal Counter/Timer

Problem: Accurately measure the time between two nonadjacent pulses in a word train (displayed in upper trace).

Solution: Use the scope's delayed sweep gate to selectively control the counter's measurement interval (displayed in lower trace). A time interval of 29694.55 ns is measured and displayed on the scope's CRT READOUT.

A Time Interval Counter, a Frequency Counter, a DMM, and a Delay Unit make up the 7000-Series Digital Family. These plug-ins bring the accuracy and convenience of digital technology to waveform measurements. Both analog and digital information can be displayed simultaneously.

Applications unique with the new 7D15 Universal Counter/Timer include measuring: time intervals.
7000 Series Digital Family

of selected portions of complex waveforms (such as telemetry and computers); time between nonadjacent pulses; time between desired events (such as radar)—while ignoring effects of noise; frequency of burst—the arming feature permits measurement inside a burst so that burst turn on can't introduce possible error; and frequency of events—while ignoring signal ringing.

Teaming the 7D15 with a scope gives you more solving power for today's complex measurements. This unique combination allows you to: (1) Display on the CRT the measured signal together with the measurement interval, or the counter Schmitt trigger signal; (2) Precondition the signal via the scope's vertical amplifier to provide input possibilities such as, 10 μV sensitivity, Differential input, and Current probe input; and (3) Accurately Control the start and stop points of measurement by selective arming.

The new 7D11 Digital Delay Unit with its 100 ns-to-1 s delay range in Time-Delay mode and its 10,000,000 count range in the Events-Delay mode, fulfills many measurement requirements for accurate delays.

Applications in the Time-Delay mode include measuring: accurate low jitter sweep delays; propagation delays of delay lines or delay devices; delay path equalization in networks, logic systems, cable systems, or distribution amplifiers: oscillator stability; pulse width jitter, pulse-to-pulse jitter; and more.

Applications in the Events-Delay mode include: disc memory skewing adjustments; computer main storage or local storage timing adjustments; lost bit identification and location on disc memory or magnetic tapes; modulation analysis on time division multiplexing (TDM) or pulse modulation (PWM) in communication and data systems; and more.

The 7D13 Digital Multimeter with its unique temperature probe and 7D14 525-MHz Digital Frequency Counter are two more problem solvers in TEK's digital family.

TEK's concept of integrating these digital measurement capabilities with the scope brings you many advantages over separate test units:

• measuring convenience and confidence
• easier and faster solutions to complex problems
• fewer dollars invested
• more bench working space
• signal conditioning

Add to these, the new dimension of scope-controlled measurements and you realize why we say "7000 Series . . . more than just an oscilloscope."

For more information contact your local TEKTRONIX Field Engineer or write: Tektronix, Inc., P.O. Box 500, Beaverton, Oregon 97005. In Europe write: Tektronix Ltd., P.O. Box 36, St. Peter Port, Guernsey, Channel Islands.

Electronics Design 5, March 1, 1974
seal of improvement

Improved reliability through the use of a glass-to-tantalum true hermetic anode seal is the prime feature of new Type 138D gelled-electrolyte sintered-anode Tantalex® Capacitors. This new construction eliminates all internal lead welds while retaining the strength of conventional internal lead-welded parts. In addition, the new construction offers outstanding resistance to extensive temperature cycling.

Type 138D Tantalex Capacitors are designed to meet or exceed the environmental and life test requirements of MIL-C-39006. The gelled-electrolyte employed in these new capacitors gives premium performance for all capacitor parameters with respect to frequency and temperature variations.

Originally developed for use in aerospace applications, this capacitor design is now available for general industrial and aviation use where the utmost in component performance and reliability are primary necessities.


ACROSS THE DESK

(continued from page 7)

ously variable buck/boost device.
I designed this device for an application that I could not fill with commercially available devices. The only cheap variable-voltage devices I found in the catalogs (Staco, Ohmite, etc.) were standard full-range autotransformers.

Although this simple idea may be "well-known to transformer people," this knowledge is apparently neither reflected in their products nor disseminated among "nontransformer" engineers and production people.

M. J. Salvati
Sony Corp. of America
47-47 Van Dam St.
Long Island City, N.Y. 11101

Don't overlook CAD to ease workload

The recent article by A. H. Hilbers and M. H. Burden titled "Calculate Large-Signal Behavior" (ED No. 23, Nov. 8, 1973, pp. 90-94) was well done. Unfortunately the basic premise—that S parameters cannot be used under large-signal conditions—is faulty (see Leighton, Chaffin, and Webb: "RF Amplifier Design with Large Signal S-Parameters," Sandia Laboratories, Albuquerque, N.M. 87115).

One of the biggest drawbacks to industry acceptance of CAD programs as a design tool has been the inconvenience in construction of valid device models and the near impossibility of relating model parameters directly to simple experimental measurements. This started because the old ECAP program forced the user to work with artificial models in the frequency domain; it took almost 10 years for frequency-domain CAD to recover.

In 1971 our program, MAGIC, marketed by University Computing Co., pioneered the complete avoidance of the "device-model" concept by working directly with measured data. Virtually all modern frequency-domain programs now use device parameters.

(continued on page 16)
If you need a 3-Station Digital Logic Test System, we can save you

$92,000

Compare the Hughes 1024's price and performance with the General Radio 1792, Teradyne 115, and other higher-priced systems. Three Teradyne 115s, for example, can easily set you back $210,000. Get the new Hughes 1024 system with three independent work stations instead, and you invest only $118,000.

We can charge less because we've built in more flexibility and economy. The 1024's disk-based system uses a common mini-computer and disk mass storage to drive up to three work stations. You can start with the basic control unit and one work station (256 two-way lines) for as little as $68,000, and readily add two more stations for $25,000 each.

The stations can be remotely located. They operate simultaneously, with each one performing a programming task or testing different card types. Not only that. Each station can handle up to 1024 two-way lines, with special interface configurations to test ECL and other logic families.

You get high speed, automatic dynamic-response testing (100 nsec) vs. the static testing most competitors offer. And a software-controlled probe quickly isolates manufacturing failures.

Now, all this might not mean much if the Hughes 1024 didn't have a superior test language and supporting software to cut test-program generation down to size. But it does. Plus a comprehensive file management, interactive CRT edit, and a real-time, disk-based operating system.

We'll supply test programs for your 1024, or other test systems. We'll also convert existing test programs to the 1024 language.

Hughes has pioneered in developing automatic test equipment for many projects. And now Hughes offers a complete logic-testing capability from hardware through test-generation service.

Mail the coupon today. How could you find a better way to save $92,000?

---

TELL ME MORE ABOUT HOW TO SAVE $92,000.
Mail to: Hughes Aircraft Co., Industrial Products Division, P.O. Box 92904, Los Angeles, CA 90009. Or call (213) 670-9040, Ext. 6582.

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X-Y CAPABILITY

Some 27 interchangeable modules plug into the basic chassis to give you the most capable X-Y recorder in the world or any place else.
- 30 in/sec speed (40 in/sec available)
- \( \pm 0.2\% \) accuracy
- local/remote pen control
- electric pen lift
- high input resistance
- interchangeable amplifiers

STRIP CHART CAPABILITY

A truly capable strip chart recorder for such diverse functions as GC or spectrometry.
- 9 pushbutton speeds from 20 to 0.05 in/min
- \( \pm 0.2\% \) accuracy
- 30 in/sec slewing speed (with 40 in/sec available)
- English/Metric scaling at the flick of a switch
- Snap-in disposable pen
- Electric pen lift

Plug-in modules include:

Type 0 Customizing
Type 1 DC Coupler
Type 2 Ranging
Type 3 Switching
Type 4 Switching
/ Time Base

Type 5 Precision Attenuator
Type 6 Precision Attenuator
/ Time Base

Type 9 Precision Ranging
Type 10 High Sensitivity
AC Converter
Type 11 1 mv Full Scale
Type 12 Precision Attenuator/Offset
Type 13 Integrator
Type 14 Log Converter
Type 15 Two Channel

Type 16/17 Point Plotter
Type 18 Thermo Couple
Type 19 Strain Gauge
Type 20 AC, DC Switching
Type 50 Chart Drive
Type 51 Chart Drive
Type 52 Chart Drive
Type 53 Chart Drive
Type 100 Control
Type 200 Control

OEM DISCOUNT

Be sure to ask about our unique module trade-in plan.
TYPE - 256 x 1 Static SOS/CMOS Ram
NUMBER - INS4200
READ CYCLE TIME - 180 nS
WRITE CYCLE TIME - 140 nS
QUIESCENT POWER DISSIPATION - 40 μW @ 10 V
INPUT CAPACITANCE - 6.5 pF
SUPPLY VOLTAGES - 5 to 15 volts
OUTPUT - Three-state TTL compatible, full address decoding and bipolar compatible pin-outs.
PACKAGE - 16 pin dual-in-line
PRICE - Mil Range (100-999) $38.00
Comm. Range (100-999) $21.00

Only Inselek makes the lowest power, highest speed 256x1 Static SOS/CMOS RAM currently available. And the price is only $38.00 in the military range and $21.00 for the commercial version (100-999). Excellent prices when you consider the added benefits you’re getting with our proven SOS technology...exceptional reliability, high speed and low power. With an Inselek INS4200 RAM, a minimum number of additional components are required due to the 3 chip select inputs, especially when employed with large memory arrays. For the applications minded engineer or manager, you’ll be glad to know that they’re perfect for use in point-of-sale systems, mini & micro computers, computer peripherals, calculators & portable electronic systems. One more point. The Inselek INS4200 RAM is fully compatible with other CMOS and TTL devices. Check the specs above and then contact Bob Burlingame, your applications engineering specialist at Inselek. Bob will be glad to discuss your specific requirements. Call Bob collect at (609) 452-2222, or write him at INSELEK, Inc., 743 Alexander Road, Princeton, New Jersey 08540.
engage
and disengage
entire sub-systems
with Transitron
PE-1000 connectors

Take advantage of
industry's largest selection
of contact terminations:
crimp removable, wire-wrap, solder dip, etc.
Check these features:

- proven two-piece pin and socket construction, with pins recessed in a precision cavity to provide mechanical protection, polarization and positive contact alignment
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- crimp-removable contacts with a proven rear-release retention system similar to NAS-1599, also wire-wrap and solder dip
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- gasket sealing for weatherproofing and complete environmental protection
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Transitron also makes a wide variety of rack and panel connectors, wire-wrap panels and backplanes. Contact the factory for complete descriptive literature or a price quotation on designs of any complexity.

Precision Connector Division
Transitron Electronic Corporation
168 Albion Street
Wakefield, Massachusetts 01880
617-245-4500

wherever there's electronics — there's Transitron

INFORMATION RETRIEVAL NUMBER 12
The more creative your mind, the better you'll like our dual-in-line socket boards and cards. Because they give you more design freedom than Augat's.

For example, we put both 14- and 16-pin sockets on the same board. We build in a unique "wire wrapappable" section for discrete components. Also a "universal" section to take unusual components. And power decoupling. And "wire wrapappable" test points. And so on, and so on.

Everything to serve you better.

We're EECO. We'll see you through.

INFORMATION RETRIEVAL NUMBER 13
NEW
AC/DC Digital Multimeter
has all the sensitivity, ranges
and functions you need
... built in.

The new Keithley Model 171 Microvolt Digital Multi-
meter provides you with more measuring ranges
than any other multimeter in its class. At only $895
the 4½ digit Model 171 is the only multimeter you need
whether it be for bench, systems, or servicing use — or
all three.

This DMM eliminates the need for add-on preamps, plug-in
circuit boards, hang-on shunts or other run-arounds. The
only option we need offer is an easy-to-interface BCD output
— and that's available built in.

The Model 171 measures
• dc voltage - from 1 microvolt to 1000 volts
• ac voltage - from 10 microvolts to 1000 volts
• ac & dc current - from 100 picoamperes to 2 amps
• resistance - from 100 milliohms to 2000 megohms

With all its capability this new Multimeter is really “sweet to
have” ... and our newest “how sweet” button proclaims
just that. Get yours — and complete data or a demonstration
of the Model 171 — today.

ACROSS THE DESK

(continued from page 10)

Frequency-domain, large-signal
CAD is still state of the art, and
it is conceivable that we may be
forced back to device models. I
sincerely hope not.

John D. Trudel
President
Scientific System Technology, Inc.
603 Business Parkway
Richardson, Tex. 75080

Women in ads leave
future engineer cold

I have done a research project
on “Treatment of Women in Tech-
nical Advertising,” which focuses
on material from ELECTRONIC DE-
SIGN, Electronics, and Electronic
Products, and I want to comment
on your editorial “Women” (ED
Among the ads of prime interest
in my study was the series on
“Guardian Angel,” which included
the center-page foldout. My audi-
ence was both amazed and dis-
gusted at the means to which the
advertisers had gone to attract
attention.

Let me pose a few questions to
both the advertisers and editors
of ED:

Why don’t advertisers appeal to
engineers in a professional way in-
stead of screaming at them for
attention?

Why are women pictured only
as models and secretaries in the
ads? This only serves to label
women in servile roles, to which I
object.

Why does a magazine editor
think he can divorce the content
of the magazine from the ads? I
believe the ads reflect on the qual-
ity and appearance of the total
magazine.

As a future woman engineer, I
suggest that both the advertisers
and the editors consider carefully
what they choose to represent
them.

Joyce Wetenkamp
803 Harding
Urbana, Ill. 61801

Electronic Design 5, March 1, 1974
renewed

2 HANDED DEADMAN'S THROTTLE

OSHA should be happy with this foolproof inter-
locked switching circuit that occupies both hands of a
machine operator. The Run switch of Fig. 1 can't be
simply taped closed, it must be cycled after each "Stop"
of the "Forward-Stop-Reverse" Traverse switch.

Almost any combination of electromechanical
or reed relays can be used since most contacts switch
other control relays. However, with reed relay coils
rated at 48 VDC maximum, the motor starter usually would
require a separate power supply. Depending upon
the size of motor starter MSF, control relays CRA and CRD
could be S-D Frames 283, MRRN, or 314. For TCRB a
modification of our Frame 236 would make an excellent
choice.

Thanks to B.C.M., Nazareth, Pa. for this idea
which he suggests for overhead cranes to insure that the
operator keeps both hands inside the cab and on the
controls.

Here are just two of more than 800 relay
applications submitted during Struther's-Dunn's
50th Anniversary Relay Contest last year.
These thought starters are a small sample of
the endless possibilities for relay-operated systems.

RELAY GUARDS
SPRING-OPERATED MECHANISM

Here's a device that actually operates a conven-
tional relay both electrically and mechanically. Its use
of spring-stored energy may have other applications where
a mechanical operation is needed without power or with
only a local standby power source. Now used on stored
energy operators of oil circuit breakers, this suggestion
comes from F.L. of Foxboro, Ma.
The gear reduction motor of Fig. 2 charges a
spring in one revolution of its output shaft. With the
spring fully charged, a cam mechanically actuates the
control relay into the energized position. As Fig. 3 shows,
CR1 then stops the motor while CR2 readies a solenoid
circuit that can delatch the spring whenever required.
When the spring discharges, the cam "unlatches" the re-
lay and the motor starts recharging the spring. A failure
elsewhere in the mechanism operates a contact that elec-
trically energizes the control relay and stops the motor to
prevent damage from repetitive spring discharges.
Relays such as S-D Frames 314, B1, 425, 219,
are only a few of many types suited for such an arrange-
ment. The choice depends largely on mounting require-
ments and number of poles required.

STRUTHERS-DUNN, INC.
PITMAN, NEW JERSEY 08071
Canada: Struthers-Dunn Relay Div., Renfrew Electric Co., Ltd.

1974 Catalog includes
over 100 basic relay types
—EM, Reed, Hybrid,
Solid State plus solid
state programmable
controllers. Circle
reader service card
number for your copy.
The two-volume set is famous as a living, changing record of persons whose accomplishments are notable and important in American life. The catalog is growing famous, too. Because it details the Beckman RESNET® DIP resistor network line—No. 1 in worldwide brand preference.

For good reasons, you should think of Beckman resistor networks, too, for any applications involving pull-up/pull-down, digital pulse squaring, line termination, current limiting, ECL terminators, and interface networks.

Why? Consider this. Production is totally automated. Laser tailoring is computer-controlled. Every part is 100% inspected, in process and during final assembly. Packages are dimensionally uniform, which means Beckman RESNET DIPs are ideal for automatic insertion techniques.

Then, we offer the broadest available line of standard resistor networks—both 14- and 16-pin versions. And these are kept in full stock by our distributors all around the country.

Another reason we’re No. 1 in preference is our materials technology. We have 20 years in developing, improving and manufacturing our cermet materials. This shows up on your end as performance...accuracy...reliability.

Of course, if you need custom resistor networks, think of Beckman again. We offer them to suit virtually any market application. And custom applications assistance, as well. (If you need immediate literature, or the phone number of your local Beckman/Helipot representative, call toll-free 800-437-4677.)

Look into Beckman RESNET DIPs. Our achievement can help you with your achievement.
There's a standard source for What's What in resistor networks, too.

**EASTERN REGION**

<table>
<thead>
<tr>
<th>Company</th>
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</tr>
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<tbody>
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Soviet to exhibit for export at New York IEEE show

For years the Russians have been familiar attendants at the IEEE show in New York City's Coliseum. Treading softly in comfortable sandals, they are usually equipped with cameras and flash bulbs, tape recorders, ballpoint pens and notebooks, and they ask good questions. This year they're moving in, and in a big way—six booths, or 600 square feet, on the main floor—with products for export.

For newcomers—and the first exhibitors from the Communist bloc—six booths are not a bad start. The Japanese, who dropped permanent anchor some years ago at the IEEE show, will have exhibits by 13 companies using 28 booths. Britain will have eight companies in 15 booths, the West Germans, five companies in seven booths, and the French, two booths.

The Russians may even bring technical papers, "but we won't know this until they get here," says Ted Shields, assistant manager of the show, called Intercon, which will be held March 26-29.

The Soviet exhibit, organized by Amtorg Trading Co. of New York, will feature components, computers and microwave equipment, according to the entry forms, Shields reports. The products they said they would show are general-purpose analog and digital computers, computer peripherals, control equipment, data-acquisition and processing equipment, valves (tubes), semiconductor devices, integrated circuits. SHF instruments, gas discharge devices, camera and oscillographic tubes, electronic multipliers, photocells, ferrite elements, as well as a line of resistors and capacitors.

3-day work week spurs semiconductor output

How can a semiconductor manufacturer with a backlog of orders save energy, increase production without making new capital outlays and have happier employees who miss fewer work days?

Advanced Memory Systems in Sunnyvale, Calif., says it has achieved all by changing its production schedules and putting its employees on a three-day week.

Like many semiconductor makers, it formerly operated 24 hours a day, using three shifts, five days a week. This meant that the furnaces, which are never turned off in a semiconductor plant, burned two days, or 48 hours a week, without producing anything.

Now the plant runs round the clock, six days a week—which leaves the furnaces going unproductively for only 24 hours a week. On the new schedule, two crews work 12 hours a day for three days and then have four days off. Two more crews come in from their long weekend and work the remaining three days.

Production is up by 40 percent due to the extra work day and more employees. Though labor costs have increased—more employees have been hired and the pay is higher—there are savings in energy, and the company won't have to build a new plant—an alternative that had been considered.

"Before the change, we already had the highest density output per area of any semiconductor manufacturer, and now with the new schedule we've increased this by 20%," a company spokesman says.

"The employees like the new arrangement, because they have so much time off. They also make more money—overtime every day after the first eight hours."

Absenteism has also dropped. "Maybe you think twice about staying home a day when that day means a third of your week's pay," the company spokesman notes.

DEC goes West to build LSI mini

In an effort to meet competition from West Coast LSI minicomputer manufacturers, Digital Equipment Corp., Maynard, Mass., has given Western Digital a $6-million contract to develop an LSI version of its PDP-11/05 mini.

The LSI-11 processor that is being developed will consist of a two-chip set that uses fast n-channel MOS technology. It's reported that the new machine will be faster than the initial LSI mini offered by Computer Automation and will have wider memory access than the 8-bit SOS unit from General Automation.

The LSI-11 is expected to sell for about $2000, which would be $1000 less than present units are going for.

Although neither DEC nor Western Digital has made any official announcements of this project, the latest annual report from Western Digital shows a picture of the PDP-11/05 with two LSI chips next to it.

IMPATT power sources produce 10 mW at 150 G

By combining ion-implanted, double-drift IMPATT oscillators with careful packaging, scientists at Hughes Aircraft Co. Research Laboratories, in Malibu, Calif. have produced the first active solid-state power sources that operate above 100 GHz. The cw output power levels are in excess of 80 mW in the 135-to-140-GHz region, and over 10 mW at 150 GHz.

Dr. John Forster, associate director of the facility, says the major application of the sources will be to pump parametric amplifiers that operate in the 50-to-70 GHz range and to serve as local oscillators for mixers up to 150
GHz. Efficiency is about 2%, and MTBF is estimated at 10,000 hours.

"The crucial part of the program was the development of the semiconductor diode itself," Forster says. "Although circuit work is difficult because of the small dimensions, it is generally a scaled version of lower-frequency technology.

The diode technology combines ion implantation, carefully controlled thin-layer epitaxial growth, and ultra-shallow, low-temperature diffusion. Packaging of the diodes requires a combination of large-area bonding techniques, an integral heat sink and a quartz standoff with a tapered ribbon contact lead. The output is via rectangular waveguides.

Development of the sources is the result of a year-long research project that was supported by the Air Force Avionics Laboratory, Wright-Patterson AFB, Ohio.

Small crystal gauge overpowers noise

Quartz and sapphire crystal gauges are extremely handy for measuring very-high-pressure shock waves of short duration from impacts, explosions or pulses of radiation from solid-state materials. But the gauges also have a disadvantage. When they're small—for use on small devices—they put out a signal so weak that it's often drowned out by electrical noise.

A lithium-niobate crystal gauge has been developed that overcomes this problem: Even when small, the gauge produces a clear, strong electrical signal that can be easily distinguished through noise. According to its developers at Sandia Laboratories in Albuquerque, N.M., the new gauge comes through loud and clear under conditions that would render the quartz and sapphire gauges useless.

The only tradeoff—and this is important only in very special cases—is a loss in range in pressure. The lithium-niobate gauge can measure pressures up to 250,000 psi (about 17 kilobars) when created by shock waves that last only a few milliseconds of a second. The quartz gauge can measure pressures up to 600,000 psi and the synthetic sapphire gauge up to about a million psi.

Making accurate measurements of high-pressure, short-duration phenomena is of vital importance to laboratory engineers who are working with pulsed-laser effects in solids and pulsed lasers for diffusion, as well as for engineers working with solid-state materials.

The lithium-niobate gauge is relatively simple, says the principal investigator, Robert A. Graham of Sandia's Physics of Solids Research Dept. It consists basically of a disk of lithium niobate, a piezo-electric material—ranging from 0.5 to 2 inches (1.27 to 5.08 cm) in diameter and 0.1 to 0.5 inches (0.25 to 1.2 cm) thick—with electrodes on both faces. The front of the disk is placed flush against the back of the test object, and the electrodes are then connected to electronic circuitry.

When a shock wave strikes the test object, the wave passes through it and into the gauge, compressing the lithium niobate and causing a charge to flow between the two electrodes. The charge varies directly with the amount of compression.

Night-vision modules yield alterable device

The days of one-of-a-kind, custom night-vision devices may be over. The Army has tested successfully a prototype comprised of building-block components that can be arranged and rearranged to fit the night-vision application that is needed.

Known as the Standard Far-Infrared Component program, it is intended to reduce design, procurement and maintenance costs. The work has been carried out at the Army's Night Vision Laboratory in Fort Belvoir, Va.

According to Richard Riordon, project engineer for the program, the new system design organizes thermal imaging night sights operating in the 8- to 14-μm band into seven standard modules. These can be used in a variety of night sights.

The building blocks are the detector; detector cooler; scanning system and infrared optics; video electronics, and a light-emitting diode array for image display. The Night Vision Laboratory's new modules are compatible with both low and medium-performance night-vision sights, because the detector is designed to accept different types of detector coolers. The detector-cooler combination is at present the most expensive part of a custom system.

The laboratory's component program is in the advanced development stage, Riordon reports. The standard modules are being incorporated into night sights for the Chaparral missile, the Tow missile system, the A-7 aircraft, the advanced remotely piloted vehicle, the airborne laser locator designator, and the Navy's Mark-68 gun director.

IEEE sees ample jobs for flexible engineers

"Career opportunities in electronics will continue to grow in most all areas of the industry." That's the conclusion of the first engineering and manpower report published by the Institute of Electrical and Electronics Engineers. Titled "IEEE Manpower Report 1973," the 225-page compilation looks for significant growth in the power field—including utilities, machinery and switching-gear components. Employment in this area is expected to more than double by the 1980s.

The report is divided into four sections: industry, manpower, careers in engineering, and the engineering challenge. Engineers are advised to remain flexible, ready to transfer into another area as activity changes focus. Changes will be a fact of life, the report adds.

Dual radar distinguishes between 2 air targets

The Naval Research Laboratory in Washington, D.C., has developed a radar tracking system that can distinguish between two airborne targets that are very close to each other. It does this with two radars, one at millimeter wavelengths and the other at X band. The mm radar narrows the beamwidth that holds onto the targets, even when they move to within one or two beamwidths of the horizon.
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Then there's our blue plate special, the full five function Model 1950A. Measure frequency, frequency ratios, single periods, multiple period averages, or totals. Features include 6-digit LED display with automatic annunciation, variable trigger level control with status lamps and a switch selectable input attenuator. For field use, remember the instrument weighs only 5 pounds and will operate from 12 vdc.

Optional features include BCD output and TCXO for super stability as well as full accuracy. Price of the basic unit is just $445. All the options are less than $300 more.

So you see, the Fluke counter attack has been launched with a vengeance. Perhaps you should join our army.
REPORT ON PORTABLE CIRCUIT TESTERS

For fast digital troubleshooting, low-cost detectors can’t be beat

Logic probes, clips, comparators and pulser are all part of a growing family of low-cost, portable digital circuit testers. They are saving time in the troubleshooting of digital equipment in the field and proving to be useful to the circuit designer in the laboratory as well.

A logic probe allows the user to view the static logic states of a circuit node, and, in more complex probes to see single-shot pulses and pulse trains as well. The logic clip is another digital-state indicator, allowing the logic state on each of the 14 or 16 pins of an IC to be observed simultaneously. A logic clip can compare the activity with a known good reference IC. Any difference in state is indicated on a LED array. The logic pulser inserts a signal into a digital circuit, which permits the circuit to be exercised slowly enough to view changes of state and digital activity.

The units show only the digital activity in a circuit. They provide no information about pulse shapes, quantitative data on pulse timing relationships or other data that must be analyzed when digital circuits are designed. They cannot replace the oscilloscope for viewing the shape of pulses, but they can analyze most of the common circuit failures.

According to Jesse Pipkin, product manager-digital test for Hewlett-Packard, Santa Clara, Calif.: “Both field engineers and circuit designers find that 70 to 80% of all digital circuit failures are of the ‘stuck node’ variety. Usually one or more circuit nodes are not changing state, either due to a catastrophic IC failure or to a PCB failure. The small logic testers are an ideal way to find such faults. They give just enough information and not too much for normal troubleshooting.”

The opinion is echoed by others in the field, including Allen Ross, president of Signal Laboratories, Orange, Calif. He says: “The logic probe and other small testers are potent tools. They enable the field serviceman to tackle a large piece of digital equipment with a minimum of test equipment. It represents a real improvement in technique over trying to do stimulus-response tests with scopes and signal generators.”

The new logic testers that are emerging offer a choice of readouts, more sensitivity to logic levels and provision for more data. The next step is the “universal” logic probe, which will work with any logic family.

Probes: Simple and versatile

The simplest logic tester is the probe. It is touched to a circuit node and can indicate the logic state and show if it is static or pulsing. Manufacturers have shown great ingenuity in providing probes that give good dependable data, although the amount of data varies with the cost and complexity of the probe.

“In many instances a logic probe provides enough information to locate a fault or at least localize it to a small part of the circuit,” says Russell V. Filinger, manager of accessories engineer-

Evaluation of a typical digital-circuit breadboard is expedited by the HP 10525-26T and 28A logic probe, pulser and clip.

Northe K. Osbrink
Western Editor
The least expensive type of logic probe is typified by the $19.95 Model 300 from Alco Electronic Products of North Andover, Mass. The unit is compatible with TTL/DTL logic levels, is powered by clipping to the 5-V logic supply and has a single LED that lights for the logic ONE state. The indicator is dark for logic ZERO, open-circuit or indeterminate states. The input impedance is 250 kΩ at dc, dropping to 40 kΩ at 100 Hz. The indicator dims at increasing pulse-repetition rates, extinguishing at 12 MHz. The logic probe is primarily an instrument for indicating static logic states, since it provides no pulse stretching; it will not show brief pulses.

Building on the basic concept is the $35 Model L-2000 probe from Aqua Survey and Instrument Co., Cincinnati, Ohio. This probe has two LED indicators—one for static state, the other for stretching pulses of 10 μs or longer to make them visible. At rates to 120 Hz, the LED shows the frequency divided by four, and it stays on at rates up to 1 MHz. The unit has a 40-kΩ impedance, and it takes 50 mA from the 5-V supply. Aqua Survey also makes several other probes, including a model that detects 40-ns pulses and a battery-operated model.

Digi-Tronix of San Jose, Calif., offers a $59 single-LED unit, the Model HS50A. It detects pulses as narrow as 20 ns, which are stretched to 90 ms. The indicator follows pulse rates to 15 Hz and flashes or remains lighted up to 25 MHz, depending on the symmetry of the pulse.

Two new products are expected soon from Digi-Tronix, according to Al Espinoza, president: “An eight channel monitor—equivalent to eight logic probes in one case—and a universal logic probe suitable for any of the current logic families.”

A TTL probe from Tektronix—the Model P6401—is not yet available but is expected soon. It uses two incandescent lamps, one red and one green. A steady high state is indicated by a steady red light and a steady low by a steady green. Pulse trains are shown by full-intensity blinking of both lamps. An important feature is that combinations of the lamp indications show excessive input voltage. The probe has a built-in pulse memory and will recognize pulses of 10 ns, and it also has an input impedance of 7.5 kΩ for all states. It sells for $75.

Hewlett-Packard put the first logic probe on the market by introducing the Model 10525A in late 1968. Its current line now includes probes for TTL/DTL, high-level logic (HTL) and ECL. The units each require a power input that is compatible with the logic family, and each has input protection in case of contact with the ac line or with a supply that powers the Nixie tubes. The readout is a single incandescent lamp, mounted in a plastic band on the probe tip to permit viewing at all angles.

HP’s readout shows full brilliance for logic ONE, half brilliance for open circuits or indeterminate logic levels, and it is extinguished by a logic ZERO or ground. Single pulses of 10 ns are stretched to 50 ms, and pulse rates of up to 50 MHz cause the lamp to blink.

(continued on pg. 28)
to flash at a 10-Hz rate.

The HP TTL unit, designated Model 10525T, has a 25-kΩ input impedance for both logic states (many probes do not specify low logic-state impedance). It sells for $95, and a $25 accessory memory is available for storing any pulse detected by the probe. The memory is connected between the probe power cable and the power source. A red LED on the memory shows any pulse detectable by the probe, and it remains lighted until reset. As one HP engineer explains: "The pulse memory does not interfere with normal probe operation in any way. Most built-in memories prevent normal operation of the probe when used."

The Hewlett-Packard HTL and ECL probes—Models 10525H and E, respectively—sell for $95 each, and accessories are available.

Kurz-Kasch Electronics, Dayton, Ohio, takes a different approach to probe readout with its 500 series. The Kurz-Kasch probes have three incandescent lamps in the transparent tip. A red lamp lights on steady logic ONE, a white lamp on steady logic ZERO and a blue lamp to indicate high-speed pulse trains or single pulses of 50 ns or longer. The system makes it possible to tell if the pulse is positive or negative-going. There is no lamp indication for an undefined logic state or open circuit.

The Kurz-Kasch TTL model, LP-520, has a 35-kΩ impedance for the HIGH state, and is powered from the TTL power supply. The unit sells for $69.95, and $10 options include a latch mode/pulse stretcher, a gating feature—giving indication only on coincident pulses—and a 5-ns pulse detector.

Other probes in the Kurz-Kasch line include a less expensive TTL probe without the blue light, two high-level logic probes and a more rugged "student-proof" version with extra protective devices.

A pair of CMOS logic probes have also been announced recently by Kurz-Kasch, the first on the market. The indication of ZERO or ONE is based on a percentage of the supply voltage rather than on the detection of a fixed logic level.

Thomas E. Barth, general manager of the Kurz-Kasch Electronics Div., says: "Due to the variation in logic levels in the CMOS family, it was necessary to take a new approach in designing our CMOS probes. The range provided by our new probes gives good indication of CMOS levels regardless of the supply voltage."

The Model LP-575, which features a seven-segment LED readout of levels, operates on a supply voltage of 5 to 15 V at 25 mA. It has a 25-MΩ input impedance. The probe will indicate a logic ZERO at 30% of the supply voltage and a logic ONE at 80%, with a dead band from 30 to 70%. Pulses light a separate LED indicator. The unit sells for $89, and options include a memory-pulse stretcher and a coaxial power lead. The Model 579, using the conventional three-lamp display costs $79.

The Read-A-Dip from Technology In Production shows logic states and has probe points on top.

One logic probe offering high performance and battery operation is the Model LS-1 from Signal Laboratories of Orange, Calif. In addition to built-in battery power, the probe detects a single 5-ns pulse, will operate up to 50 MHz (higher if grounding precautions are observed) and has a 100-kΩ input impedance. The readout scheme uses a red and green LED—similar to the Tektronix unit. Power is supplied by a single 4.2-V mercury battery in the probe. Under normal use the battery is said to approach shelf life. The price of the LS-1 is $77, and it takes standard Tektronix ground hardware and probe tips.

Another model, the LS-2, is available for custom requirements. It can be preset at the factory to operate on HTL, MOS or ECL, but it requires external power. Signal Laboratories may be the farthest advanced in the development of a universal logic probe. The unit will be called the LS-10, be packaged in a probe with separate control box and sell for about $250. The tentative specifications include the ability to test any logic family with thresholds in the range of −14.9 to +14.0 V, including TTL, RTL, DTL, HTL, CMOS and ECL. Power will come from internal batteries. The high and low thresholds will be selectable and accurate to ±50 mV, and the unit will have a standard pulse latch feature.

According to Ross, Signal Laboratories' president: "The LS-10 is breadboarded and performing to specifications. The remaining engineering work is primarily in packaging the unit. We expect to have it on the market sometime before the middle of the year."

A logic probe with an integral binary counter in addition to normal logic level indication is available from Zi-Tech of Palo Alto, Calif. The probe is said to be useful for checking multiple clock or trigger pulses in the count mode, which also serves as a pulse memory. The $66.50 TTL probe operates from a 5-V logic supply, detects 50-ns pulses, has a 50-kΩ input impedance and is fuse-protected.

In the normal logic mode, the Zi-Tech probe indicates high and low logic levels with LED indicators. In the count mode, it counts up to six pulses and holds the count until reset. If more than six pulses are received, it indicates this with an overflow light, which serves as a pulse memory.

Clips 'watch' whole IC

For monitoring all the input and output states of a digital IC at once, the easiest solution is the logic clip. It clips directly over the pins of a DIP IC and continuously shows the logic state on each pin. These units all indicate the logic levels with a LED for each pin on the IC, and they are equipped to work with 14 or 16-pin DIPS.

These units do not include the pulse-stretching or pulse-detection circuitry of logic probes. To see the logic states changing, the clock rate must be slowed down to about 15 Hz or less, or the circuit must be stepped through its cycle. All units have followed the Hewlett-
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Packard example and provide automatic means to find the supply voltage and ground to power the clip from the circuit under test.

Some engineers feel that the logic clip is limited for troubleshooting applications. One engineer says: “Logic clips are actually tools for the designer rather than the field engineer. The designer has control of his circuit and can step it through to watch responses. The field serviceman is more interested in watching the dynamic response of a circuit without having to disable anything.”

HP introduced the first logic clip in late 1969—the Model 10528A. The current HP clip is still called the 10528A, although present units have improved springs on the clip to make better IC contact. All circuitry and 16 LEDs are incorporated in the body of the clip. The input threshold is 1.4 ±0.6 V, making it TTL or DTL compatible. The input impedance is equivalent to one TTL load—sufficiently high to prevent excessive loading on all but circuits with inadequate fan-out. The power required is 120 mA, and it is taken from the IC power pin.

The HP clip is still the smallest available, making it the easiest to use in cramped boards, and it is relatively foolproof—it can be clipped on the IC without regard to pin numbers. The unit sells for $125.

Both Jermyn of San Francisco and Alco have imported logic clips that perform similarly to the HP unit and that contain a feature not available from HP—a supply of 24 plastic overlays with standard IC logic diagrams. The overlays are placed over the LED array and help the engineer follow the operation of the circuit. The Jermyn unit, Model A23-2086, sells for $85, and the Alco, Model 201, for $99.95.

Another logic clip, the Read-A-Dip, from Technology In Production, Danbury, Conn., has the V<sub>cc</sub>-seeking ability and LED array in common with other clips, and logic symbol masks are available. Two versions of the Read-A-Dip are made—one for TTL/DTL and the other for high-level logic. In addition to being the only logic clip for high level, the unit has probe points on its top that connect directly to the IC pins. This aids in probing voltages or waveforms in crowded boards. The unit sells for $125—either TTL or HTL version.

The Logiscope from Rohde & Schwarz, Passaic, N.J. is used for the same tests as a logic clip, but the unit is in two parts. The IC clip is connected by cable to the instrument proper. The main advantage claimed for this technique is that the LED display is about 10 times larger than those on the clips. The instrument is supplied with 100 circuit overlay cards, which are used like those on the clips. In addition to the normal functions, an overvoltage LED indicator is included, which lights when the protective circuit is being activated by overvoltage. The unit is also capable of detecting a 1-ms pulse, and clock pulses as fast as 10 Hz can be followed. The Logiscope costs $225 and is a TTL/DTL unit.

**Pulse from a 'pen'**

Still, in many cases the clock rate of a circuit is too fast or the activity too complex for the user to follow. The need then arises for an instrument either to slow the action or even force it to proceed one step at a time. A logic pulser is such an instrument. It is a pen-sized signal injector that can be used to stimulate digital circuits in either single steps or slowly enough so the circuit operation can be followed. To be really useful, you should be able to apply it to any point in the circuit, regardless of the original logic state of the circuit. If a circuit node is at ZERO, it will pulse any connected circuits with a ONE, and vice versa.

Two units are available that perform in this way. The Hewlett-Packard Model 10526T was the first pulser on the market. It produces two pulses—one over 2 V and a low pulse of less than 0.8 V—at currents of about 0.65 A, depending on load, each time the button is pressed. The active impedance is less than 2 Ω and the static impedance over 1 MΩ. The pulse width is nominally 0.3 μs—which limits the delivered energy to prevent any damage to components. The unit is powered from the 5-V logic supply and requires less than 25 mA to operate. According to one HP engineer:

“There are some circuit nodes on which the pulser will not work, just as there are some which make any logic probing difficult. Hopefully when most designers are aware of logic-testing techniques, they will eliminate the difficult nodes from the circuits, making testing and servicing much simpler.”

The HP Model 10526T sells for $95. Special tips are available including a kit for multipin stimulation.

The comparable logic pulser, from Kurz-Kasch, has two operating modes. In the one-shot mode, it provides two 1-μs pulses—one 3 V minimum, the other 0.6 V maximum. In the continuous mode it produces similar pulses with a 5-Hz repetition rate. Like the HP unit, the HL-582 operates from the logic supply. It sells for $89.

A similar instrument, the P2002 signal injector from Aqua Survey and Instrument Co., provides a much more flexible choice of test signals. The only disadvantage is that the outputs are standard TTL clock pulses rather than the “brute force” variety. The unit can be used to substitute for the system clock or drive unloaded circuits, but it will not overcome existing ONE or ZERO states on nodes.

A 10-position switch provides either 50% duty-cycle frequencies from 100 Hz to 1 MHz or single pulses from 1 μs to 10 ms. The
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logic probe
logic clip
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Electronics Design 5. March 1. 1974

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output rise time is 20 ns, the output impedance 68 Ω, and the instrument draws 80 mA at 5 V. Useful for many applications, the P-2002 sells for $85.

Easiest in-circuit IC tests

A new concept in in-circuit TTL IC testing appeared in mid-1971 with the first logic comparator—the Model 10529A from Hewlett-Packard. The instrument clips onto the IC under test—powered and operating under dynamic conditions in the circuit. The logic states at the pins of the suspect IC are compared with those of a known good reference IC, and only the differences are displayed on a 16-LED array.

The logic comparator connects the inputs of the two ICs in parallel, so the reference IC is driven by the same signals as the IC under test. If any differences in output are detected that last longer than 200 ns, a failure is indicated on the array, and the malfunctioning pin is identified.

The reference IC is soldered to a board that fits inside the 10529A, and the Vcc ground, signal input and output pins are programmed by soldering and use of a supplied tool to break PC conductors. The output from the tester loads the input of the tested IC with about two TTL loads, and the output of the IC is loaded by one equivalent TTL load. The 10529A will operate up to 2.5 MHz. It costs $375.

Mark Baker, product marketing engineer for HP, reports that his company, starting possibly next month, will deliver the 10529A with an additional switch-program reference board. The plug-in board will substitute for a regular programming board and will have a zero-insertion-force IC socket and small switches to permit testing of infrequently encountered ICs. A switch on the board will allow the comparator to be used as a logic clip. As such, it will accept 200-ns-to-200-ms positive or negative pulses. The new board will be included with the comparators and be available to users of older units. It will have automatic Vcc and ground-seeking and will protect the power supply from accidental shorting of the Vcc supply if the board is improperly programmed.

One unit, the Model 200 IC Testclip, manufactured by Trendar, a subsidiary of John Fluke, Mountain View, Calif., combines a logic comparator, test clip and logic probe in one compact instrument.

The Testclip looks like a rather large logic clip, with a LED-array readout on one end and a pin-selector switch on the bottom. For use as a logic comparator, a reference IC is inserted in a "programmed" replaceable pin socket. The programming is done by use of long and short pins in the socket—which is then inserted in another socket on the Testclip.

In operation, the unit is clipped over an IC in the circuit being tested. As in the HP units, only differences in logic states between test and reference ICs are indicated. The unit considers faults as differences in state lasting over 400 ns.

With the reference IC removed, the Testclip functions as a logic clip, indicating the logic states on each of the IC pins. Because of the comparator circuitry the states are shown inverted—a logic ZERO is lighted and a logic ONE is dark. While the IC is being observed, the switch on Testclip allows any of the pins to be selected and examined with a logic-monitor (probe) circuit. The logic monitor indication is on a separate LED and will detect 100-ns pulses, stretch pulses to 100 ms and flash at a 5-Hz rate for pulse-repetition rates through 1 MHz.

The Trendar Model 200 Testclip comes with the probe cable, 10 IC sockets and 40 programming pins. The complete package sells for $395. According to Noel P. Lyons, manager of marketing services for Trendar:

"The configuration of the Testclip is due to a number of engineering considerations. First, it eliminates the lead lengths between contact and circuit when used as a logic clip or comparator. Second, it can be programmed without having to solder anything, enabling new IC types to be tested in the field. Most importantly, it combines the most necessary digital testers into one instrument."

Hewlett-Packard has combined its line into a pair of logic troubleshooting kits. The 5011T "maxi kit" contains the logic probe, logic pulser, logic clip and logic comparator, while the 5015A "mini kit" eliminates the logic comparator. According to Jesse Pipkin of HP:

"The mini kit is primarily for circuit designers and the maxi kit for field engineers. The logic comparator doesn't provide any information that can't come from a probe, pulser and clip, but in the field it works faster and easier."

The feeling at HP is that the greater flexibility provided by a combination of separate instruments outweighs any advantages of combining functions. The mini kit costs $285 and the maxi kit $625.

The market future appears bright for small logic testers. Both field and design engineers who have used them have found that they can spot trouble easier and faster than with other methods. They are using troubleshooting techniques especially suited to digital rather than adapting techniques that are fundamentally analog.

According to Frank C. Partin, an industry spokesman for John Fluke in Seattle: "The number of digital IC packages in service is continuing to rise sharply, particularly in equipment such as industrial controllers and even game machines, where down time is very costly. The field serviceman traditionally went on a call with a truckload of spare boards; he had to get the equipment back in service fast, so he made repairs by board swapping. Now, with a few tiny instruments, he can go anywhere, even in out-of-the-way places and replace bad ICs. In these cost-conscious times such an ability is very valuable."
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New memory, the crosstie, stores data in magnetic-domain walls

A new memory technology that combines the high speed of semiconductors with the nonvolatility of magnetic memories is being developed by the Naval Ordnance Laboratory in Silver Spring, Md., as well as several computer manufacturers.

Known as a crosstie memory, the technique is a radical departure from previous magnetic methods, in that the storage of information is in magnetic-domain walls rather than the domains themselves.

According to Leonard J. Schwee, a solid-state research physicist at the naval laboratory, the new technology is intended for applications requiring block-oriented, random-access memory or fast auxiliary memory. The advantages, Schwee notes, are high speed, high bit density, nonvolatility, low cost, low power requirements and a wide range of operating temperature.

What is it?

Like the magnetic-bubble memory, the crosstie is a serial type, and thus the basic building block is a shift register. The magnetic wall in a thin Permalloy film about 300 A thick serves as a track for the shift register. ONEs in a crosstie shift register are represented by sections of wall that are opposite in polarity from the remainder of the wall. This is called a crosstie Bloch-line pair. ZEROs are represented by the absence of ONEs at periodic sites along the wall. The ONEs and ZEROs are introduced at one end of the wall, by application of a local magnetic field, and propagated along the wall without change in the distances between each pair. At the other end of the wall, the pairs are detected and read out in serial form.

One main reason why crosstie memories show promise, Schwee says, is that they appear to offer very high performance. With present techniques, it's possible to achieve data rates as high as 20 Mbits/sec. This can be speeded to about 125 Mbits/sec, Schwee says, by a decrease in the size of the propagation patterns and an increase in the anisotrophy of the magnetic film.

The crosstie memory also offers high storage densities, Schwee reports. Present technology can yield densities of about 1 million bits/in², he says, and this can be boosted to at least 70 million bits/in² by an increase in the anisotrophy of the film. Further improvements should raise that to about 1 billion bits/in², Schwee predicts.

One major problem to be overcome, he says, is detection of crosstie Bloch-line pairs. Since these pairs are local changes in the magnetic field, it's necessary to differentiate between at least two magnetic field conditions to sense information.

"Currently we're trying to adapt sensors developed for bubble sensing to crosstie-memory applications," Schwee notes.

Although much of the basic research on crosstie memories was done at the Naval Ordnance Laboratory, the technique is not limited to military applications. Both Honeywell and Sperry Univac are pressing crosstie-memory development programs.

A spokesman for Honeywell says the crosstie memory is a "long-shot technology," because it is relatively new and there is very little in the way of feasibility studies. He notes, however, that it is based on the very well known Permalloy thin-film technology, and that is part of the reason Honeywell is looking into it.

Jules H. Gilder
Associate Editor

Data are propagated by first entering it into the memory (left), duplicating it (middle) and then annihilating the original entry (right).
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Mini-laser techniques speed 3-dimensional X-ray imaging

With the help of a minicomputer and a laser, Philips Research Laboratory, Eindhoven, the Netherlands, has come up with two new methods for speeding the fabrication of three-dimensional X-ray images. In addition it has significantly reduced the amount of radiation to which a medical patient must be exposed.

The two techniques include an electronic approach that yields images in minutes and an opto-holographic method that takes longer but produces images of higher quality.

To fabricate a three-dimensional X-ray picture, the Philips researchers first make a series of about 24 X-ray images. This takes only a few seconds. In the electronic technique, the images are stored in a video disc memory. For a sharp picture of a particular human organ or subject, the images are superimposed on one another in a storage tube. The correct position of each image is determined by a minicomputer.

The picture thus synthesized can be recorded on the video disc and displayed on a television screen. This technique can give images of 50 different layers with a single exposure cycle of only a few seconds. Obtaining the same results manually would require 50 X-ray exposures.

In a second method, which yields the higher quality, the first steps are the same as with electronic technique: A series of X-rays is taken. But instead of storing them on a video disc, the images are recorded on film. A hologram is prepared for each image in the series. The holograms are then arranged so their positions correspond to the position of the X-ray tube during the original exposure. By illuminating the entire series of holograms with a laser reference beam, the researchers get a three-dimensional image.

Three-dimensional X-rays are becoming more useful in medical diagnoses—for spotting early tumors or examining defective organs without surgery—but physicians have had to rely on time-consuming manual techniques that haven't changed much since they were first used in the 1930s. Industrial applications for three-dimensional X-rays are also stirring interest—in the locating of defects in critical materials, for example.

Automated X-ray camera takes a series of photographs that are fed into a video disc recorder. A minicomputer superimposes the pictures on a TV storage tube to construct three-dimensional images.
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INFORMATION RETRIEVAL NUMBER 26
Defense budget for 1975 climbs sharply

Stalwart Congressional defenders of the military are raising their eyebrows at the $85.8-billion Pentagon budget for FY 1975. The size of the increase over this year's $79.5-billion led Sen. John Stennis (D-Miss.), chairman of the Senate Armed Services Committee, to say he was "disappointed" the Pentagon could not keep its budget down. Defense Secretary James Schlesinger told Congress the boost is necessary to meet inflation and to hedge against technological achievements by the Soviets. Within that total is a $1.4-billion increase for research and development, but Schlesinger said the $8.4-billion R&D request actually contains a real increase of only $900-million, the rest going to inflation. Intelligence and communications projects at $6.5-billion represent a $600-million increase over FY 1974, but Schlesinger said only $200-million will go to actual program increases.

Drones, fighters, satellites and missiles

Remotely piloted vehicles and drone programs, which have been proposed for a variety of missions from high altitude reconnaissance to missile launching by all three services, will receive $127.4-million, an increase of about 30%. The Air Force is planning design studies for modular RPVs with interchangeable body parts, subsystems and payloads, so that they could be adapted for a variety of missions. Some $25-million in a separate account is also requested for work on a prototype Precision Emitter Location Strike System (Pelss), a system of receivers, beacons, ground control facilities and aircraft or RPVs designed to knock out enemy radars, with IBM as prototype contractor. The Pentagon will try again this year to get Congressional approval for a phased array radar system to provide early warning of a sea-launched ballistic missile attack against the continental U.S. The Air Force is asking $49.7-million. The service is also seeking $25.4-million for the NavStar navigation global positioning system and associated ground equipment and control stations.

Both the Air Force and Navy want to start work on new fighter aircraft prototypes. The Air Force, which is already conducting a competitive prototype program for a lightweight fighter ($22.7-million requested in FY 1975), wants $36-million for a new highly maneuverable air combat and air-to-ground fighter. The Navy is requesting $34-million for a supersonic, carrier-based air superiority fighter. The Air Force is also asking $20-million for a new tanker aircraft that could carry cruise missiles, and $80-million for a long-range subsonic cruise missile apparently based on the Boeing SCAD. The Navy has earmarked $45-million for a new strategic cruise missile, and $33-million for a guidance system for that missile.

The Defense Dept. will devote some $248-million to programs for in-
creasing the accuracy of strategic ballistic missiles through improved guidance systems. This includes $20-million for the new Maneuverable Reentry Vehicle (MaRV) system for the Trident missile; $32-million for research on improved guidance for the Minuteman III missile system; $25-million for a new higher yield Mark IIA reentry vehicle for Minuteman III; $32.5-million for a system to measure the accuracy of Minuteman's multiple reentry vehicles; $5-million for an advanced ballistic missile reentry vehicle for a mobile missile, and $19-million for a program to increase the number of reentry vehicles on Minuteman III. Some $37.3-million is in the new budget for advanced development of a new generation of Air Force ICBMs, called the M-X.

NASA: $3.3-billion, a few new starts

The National Aeronautics and Space Administration will start three new spaceflight projects with the FY 1975 budget. One, the Pioneer Venus mission, given top priority by scientists, will consist of two spacecraft to be launched in 1978. The first would send probes into the atmosphere of Venus at four locations, the second would orbit the planet to study the characteristics and temporal changes in the atmosphere. Hughes Aircraft has been selected contractor for the Pioneer Venus design. The second new project will be an experimental applications satellite called Seacat, to observe and measure physical characteristics of the oceans. Seacat-A would be launched in 1978 and carry instrumentation to remotely measure sea state, wave height, wind speed, ocean temperatures and other phenomena. The third would be another experimental applications project utilizing a small "Explorer" type satellite to make heat measurements of the earth's surface, for purposes of identifying areas with mineral resources, for construction projects, and for locating geothermal sources for energy. Launch is scheduled for 1977.

Space agency head Dr. James Fletcher said the space shuttle program will slip because of budget problems, which will mean a shift in the first manned orbital flight to the second quarter of 1979. NASA also plans a new earth-bound project with the FY 1975 budget, the construction and installation of the world's largest infrared telescope on Mauna Kea, Hawaii. The new three-meter (120-inch) telescope will be available in 1976. NASA's total funding request is $3.3-billion, up an inflationary $100-million from FY 1974. Subtotals in the budget include $1.124-billion for manned space flight; $547-million for space sciences; $177.5-million for space applications; $241.2-million for aeronautics and space technology and $250-million for tracking and data acquisition.

DOT: More R&D

Research and development programs of the Dept. of Transportation will increase by 7% in FY 1975, if the Administration plan prevails. The Federal Aviation Administration will have $70-million for intensified development of advanced aircraft radar beacons and automated flight service stations, as well as the continued development of a microwave landing system. The Federal Railroad Administration will have $64.2-million for high speed ground transportation research. The Urban Mass Transportation Administration is requesting $75-million for R&D, an increase of $8.8-million over FY 1974. The Mitre Corp., under a prime contract from UNTA, will request proposals soon for development of a magnetic card transport to be used in an automatic fare collection system. DOT is also expected to award three contracts soon to define the concept and preliminary design of a new high-performance personnel rapid transit system, and will hold a bidders' conference Mar. 1 in Washington, D.C.
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Released, March 1, 1974

INFORMATION RETRIEVAL NUMBER 27
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Aerospace applications present special problems.
So MICRO SWITCH has designed entire families of special switches to handle them.
The result is one of industry's most complete lines of rugged high-performance switches for both military and civilian use.
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INFORMATION RETRIEVAL NUMBER 28
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INFORMATION RETRIEVAL NUMBER 29
The mother-in-law

There's an old story about an executive who justified many of his decisions on the basis of surveys he had conducted. He was always secretive about the nature of the surveys and, particularly, about the group he had surveyed. But after a long succession of decisions proved to be bad he was forced to reveal that he had been surveying the opinions of his mother-in-law.

The story of that sorry executive was no doubt father to the many tales of the ad man who advertised the products of all his clients in Advertising Age because everybody he knew read that paper. It never occurred to him that a paper that's widely read and respected by advertising people might not be the best vehicle for selling detergent to housewives, fertilizer to farmers and razors to barbers.

With the wisdom that distance gives, we can all laugh at the myopic ad man who thought his colleagues in advertising were the universe. But in our own profession, how many of us are really free of equivalent decisions? How many of us have never based decisions on mother-in-law surveys?

I know an engineer in the consumer-electronics field who always tries his prototypes on his wife. "If she likes it," he said, "the public will love it." Another fellow I know—a test-equipment designer—would bring home a prototype of a new instrument, explain its function to his teen age daughter, then see if she could figure out how to use it. And dozens of engineers check their more subjective design decisions with their secretaries, girl friends, bridge partners and quaffing buddies.

There are some questions, of course, that don't have absolute answers. But all opinions aren't equal. If you want some worth while opinions on the relative merits of Enrico Caruso and Jussi Bjorling, you should survey opera lovers. If you want views on John Gielgud and Ralph Richardson, ask theater goers. And if you want ideas on a magnificent Bordeaux and a fabled Burgundy, check some wine buffs.

Decisions on which readout looks best, which panel color is most pleasing or which knob has the best appearance and feel will always involve some difference of opinion. But let's at least recognize the limitations of our research.
Match impedances accurately and easily.
The Mac chart gives quick approximate values, and an equivalent computer program adds numerical accuracy.

By using an interactive computer program—along with a McAlister chart—you can achieve numerical accuracy in the design of impedance-matching networks. While the chart—familiarly called the Mac chart—provides easy approximations of network equations, the computer performs the exact numerical calculations. The program logic ensures that the proper relationship between the variables is maintained.

The Mac chart (Fig. 1a) provides a graphical representation of two-element series or parallel networks that have equal driving-point impedances (see box). The curves display the relationships between five quantities—Rₚ, Rₛ, Xₚ, Xₛ, and Q. The location of any two variables on the chart yields values for the three others. Similarly the program (Fig. 1b) accepts any two quantities if they satisfy the same mathematical constraints, and it also calculates the three other quantities. No series-parallel calculations are necessary for an approximate solution with the Mac chart. However, if greater accuracy is required, the program, which uses the defining equations of the chart, can perform the required transformations.

Consider, for example, the design of a π network that matches 500 Ω to 50 Ω with an overall Q of at least 10 (Fig. 2). Assume a Q of 10 and an Rₛ of 500 Ω. Enter the chart at A and find that Rₛ = 5 Ω and Xₛ = 50 Ω. And from point A, find that Xₚ = 50 Ω.

Now let's do the same step on the computer. Type NO to the two questions in Fig. 1b, then enter the same values for Q and Rₛ. Almost immediately you get the answer: Rₛ = 4.950 Ω, Xₛ = 49.505 Ω, and Xₚ = 50 Ω. To match the 5-Ω series resistor, use a parallel-to-series transformation on the left half of the network. Enter the chart at point B (Rₛ = 5 Ω, Rₛ = 50 Ω) and find that Xₛ = 15 Ω and Xₚ = 17 Ω. An answer of YES to the "parallel and series" mixture question shows that Xₛ = 14.933 Ω and furnishes values for Xₛ and Q of 16.574 Ω and 3.02, respectively.

Transformation equations

A series combination of resistance and reactance can always be found that exhibits the same equivalent impedance as any given parallel combination of resistance and reactance.

The transformations give the relationship between the elements of the series and parallel networks (shown below) when the driving-point impedances are equal. The equations for the respective impedances are

\[ Z_p = \frac{R_p}{R_p + jX_p}, \]
\[ Z_s = R_s + jX_s. \]

Equating the real and imaginary parts of both expressions for network equivalency yields

\[ R_s = \frac{R_p X_p^2}{R_p^2 + X_p^2}, \]
\[ X_s = \frac{R_p^2 X_p}{R_p^2 + X_p^2}. \]

This simplifies to

\[ R_p = R_s \left[ 1 + \left( \frac{R_p}{X_p} \right)^2 \right], \]
\[ X_s = X_p \left[ 1 + \left( \frac{X_p}{R_p} \right)^2 \right]. \]

It can also be shown that

\[ \frac{R_p}{X_p} = \frac{X_p}{R_s} = Q. \]
1. **Family of curves (a)** represents the transformation equations that give equal driving-point impedance for two-element series or parallel networks. The chart can be entered with any two circuit quantities and the three others can be determined. The computer program (b) provides exact values, instead of approximations, for the same input data. The program uses the defining equations of the chart.
2. A π network problem (a) is solved with two parallel-to-series transformations (b,c). The value of inductance is chosen to cancel the capacitive reactance (c). Values found from the chart are shown in black; computed values from the program are in color. Just two executions of the program solve this problem.

3. The program subdivides the calculations into three categories: series-parallel, mixed and parallel-series. The proper category is selected by typing YE or YES at the appropriate decision point. Extensive validity checks of the input data are made before the actual calculations are performed. All calculations use two input variables, and an input of zero designates an unknown variable to the program.
The Fortran program offers the user three types of network calculation, series-parallel transformation, mixed calculation and parallel-series transformation. Either of the first two modes is selected by typing YE or YES when the corresponding two questions are printed out. The third mode occurs by default when anything but a YE or YES response is given twice. Once a particular mode is entered, the program performs a series of validity checks before the calculation is performed. An input of 0.0 informs the program that the value of the corresponding variable is unknown. Also, the program prompts the user with statements that define which variables are to be input.

A number of built-in safeguards cause the program to halt. Too much information is unacceptable, and certain interrelations between variables must be maintained. For instance, \( R_s \) must be less than \( R_p \). The Mac chart displays these requirements, which are also designed into the program as "STOP ABNORMAL" statements.

Reference:

Time-shared Fortran program for series/parallel impedance transformations

```
FROM FILE: ERSY10-631 12-04-73 10139 CT PAGE 1
1040 IF (X.P.GT.0.0) STOP NORMAL
1050 IF (X.P.EQ.0.0) STOP ABNORMAL
1060 IF (X.P.LT.0.0) STOP ABNORMAL
1070 IF (X.P.EQ.0.0) STOP ABNORMAL
1080 IF (X.P.LT.0.0) STOP ABNORMAL
1090 IF (X.P.GT.0.0) STOP NORMAL
1100 IF (X.P.EQ.0.0) STOP ABNORMAL
1110 IF (X.P.LT.0.0) STOP ABNORMAL
1120 IF (X.P.EQ.0.0) STOP ABNORMAL
1130 IF (X.P.LT.0.0) STOP ABNORMAL
1140 IF (X.P.GT.0.0) STOP NORMAL
1150 IF (X.P.EQ.0.0) STOP ABNORMAL
1160 IF (X.P.LT.0.0) STOP ABNORMAL
1170 IF (X.P.EQ.0.0) STOP ABNORMAL
1180 IF (X.P.LT.0.0) STOP ABNORMAL
1190 IF (X.P.GT.0.0) STOP NORMAL
1200 IF (X.P.EQ.0.0) STOP ABNORMAL
1210 IF (X.P.LT.0.0) STOP ABNORMAL
1220 IF (X.P.EQ.0.0) STOP ABNORMAL
1230 IF (X.P.LT.0.0) STOP ABNORMAL
1240 IF (X.P.GT.0.0) STOP NORMAL
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1270 IF (X.P.EQ.0.0) STOP ABNORMAL
1280 IF (X.P.LT.0.0) STOP ABNORMAL
1290 IF (X.P.GT.0.0) STOP NORMAL
1300 IF (X.P.EQ.0.0) STOP ABNORMAL
1310 IF (X.P.LT.0.0) STOP ABNORMAL
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Electronic Design 5, March 1, 1974
Try condition/action diagrams to lighten your design load. They can help you untangle complex interactions between system parameters.

You're designing a complicated system, and you want to see how the various parts of the system interact. Don't start by trying to draw a detailed and confusing schematic. Instead, draw a condition/action diagram—also called a C/A diagram—and you've got the picture clearly, simply and rapidly. These diagrams are similar to—but more general than—the familiar flow chart used in computer programming.

Though the C/A's forte is its ability to portray the interactions of a large number of variables, it offers other advantages as well.

For one, C/A diagrams use standard English, so that you don't have to wade through detailed schematics or diagrams that overflow with unfamiliar jargon. For another, a C/A can often pinpoint troubles in a system. Perhaps more significantly, a C/A is useful when you try out new ideas, since it can accurately predict the consequences of making a change.

Furthermore, C/A diagrams find application not just in design but in the generation and portrayal of organizational procedures as well.

The diagrams have been used successfully to design digital voltmeters and MOS/LSI testers. And the diagrams have also helped in working out procedures in such areas as order handling, shipping, quality control, people-machine interfacing, and scheduling of R&D programs. Let's see how C/As are constructed.

Conditions lead to actions

The operation of many systems—for example, digital computers—can be described in terms of two classes of parameters: conditions and actions. In these systems, conditions cause certain actions, which, in turn, bring about new conditions.

In C/A diagrams, condition statements are enclosed in rectangles, action statements are enclosed in circles, and lines are used to interconnect the two. Each line has one arrowhead; an arrowhead that bears against a rectangle or a circle denotes an input, while the end of a line opposite from the arrowhead denotes an output.

A rectangle may have no input at all, but is limited to no more than one input and one output. A circle, on the other hand, can have as many inputs as desired.

Rectangles connected in cascade denote the AND function, whereas rectangles connected in parallel denote the OR function. Multiple inputs to a circle also denote the OR, and any one of the inputs can cause the indicated action. Some elementary C/A diagrams, together with their meanings, are shown in the table.

Outputs from circles are not essential in C/As. Any set of conditions and actions can be dia-

---

Richard W. Hofheimer, Project Manager, Non-Linear Systems, Inc., P.O. Box N, Del Mar, Calif. 92014.
grammed without them. However, defined in a special way, outputs from circles can save space, while clarifying the path to be followed in a sequence of events.

A circle can have no more than one output. And when an output is present, the output is treated as though it were attached to a condition rectangle. In this case, however, the condition is that which results from the action indicated in the circle. A simple example should clarify this concept:

Fig. 1a shows a C/A for a simple counter, in which outputs from circles are not used. Another C/A—for the same counter—does use outputs from circles (Fig. 1b), but is equivalent to the C/A of Fig. 1a.

These are all the rules needed to construct and interpret condition/action diagrams. To show how the rules are used in a practical application, let's look at a C/A for a digital voltmeter (Fig. 2).

**C/A for DVM demonstrates technique**

In this DVM, measurement is started in one of three ways, as determined by the setting of a front panel control:

If the control is set to INTERNAL, measurement starts internally. As soon as the measurement is complete, a new one starts. If the control is set to EXTERNAL, the user starts a measurement by supplying an external command signal. If the control is set to STANDBY, no measurement takes place. Finally, if the control is moved from STANDBY to SINGLE and back to STANDBY, a single measurement is made.

Other controls either let the user determine range and polarity or set the voltmeter to automatically make these determinations. In the latter case, the meter takes one reading upon receipt of a start signal. This reading is automatically compared with built-in criteria, and any needed change in range or polarity is made. Additional readings are taken and the process repeated until the range and polarity are correct.

Refer now to the C/A diagram (Fig. 2). The numbers in the small circles correspond to the states of a five-state program counter, which controls the sequence of events in the voltmeter.

All counters, flip-flops and delays are triggered by clock pulses, which are not shown on the diagram. However, clock pulses may be thought of as additional condition rectangles in series with each action-circle input.

Program states 1 through 4 are used when the voltmeter is started internally. On EXTERNAL or SINGLE, all five states of the program counter are used, where state 5 is the “home,” or start, position of the counter. Let's begin at state 5 and use the C/A to run through all the meter sequences.

The conditions involved in the state-5-to-state-1 transition concern the ways in which a measurement is started. When the mode switch is set

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**Table. Elementary condition/action diagrams and their meanings**

<table>
<thead>
<tr>
<th>C1</th>
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<th>A1</th>
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</thead>
<tbody>
<tr>
<td>C1</td>
<td>C2</td>
<td>OR</td>
</tr>
<tr>
<td>C1</td>
<td>C2</td>
<td>A1</td>
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<tr>
<td>C1</td>
<td>C2</td>
<td>A1</td>
</tr>
</tbody>
</table>

IF CONDITIONS C1 AND C2 EXIST SIMULTANEOUSLY, PERFORM ACTION A1.

IF CONDITION C1 OR C2 EXISTS, PERFORM ACTION A1.

IF CONDITION C1 AND C2 EXIST SIMULTANEOUSLY, OR IF CONDITION C3 EXISTS, PERFORM ACTION A1.

IF CONDITION C1 OR C2 EXISTS SIMULTANEOUSLY WITH CONDITION C3, PERFORM ACTIONS A1 AND A2.
to INTERNAL or SINGLE, the program counter immediately progresses to state 1. However, when the mode switch is set to EXTERNAL, an additional condition is required before the program counter can progress to state 1. This condition is the presence of the external start command.

Notice that in addition to the path from state 5 to state 1, there is also a path through the same conditions to an action circle entitled “start delay.” This means that a delay will begin every time the transition from state 5 to 1 occurs. The purpose of the delay is to allow time for the signal-conditioning input buffer to settle. The transition from state 1 to state 2 occurs when
the delay has ended.

The action circle in the lower right-hand corner of the diagram shows that a busy signal is issued whenever the program counter is in states 1 through 4. The busy signal indicates that a measurement is in progress but is not yet complete. As long as the busy signal is present, the DVM output should not be used to operate a recorder.

Since there are no conditions interposed between states 2 and 3, the program counter will progress immediately from 2 to 3. The same clock pulse that sets the counter to state 3 also starts the digitizing process.

When the program counter reaches state 3, a fork-in-the-road situation exists. Under some conditions, the counter is set to state 4. Under other conditions, it is set to state 5.

There are three paths through which the transition from state 3 to 4 can occur. All three include the condition “digitizing ended.” If the polarity-selection switch is set to AUTO POLARITY, and if the polarity displayed in the readout is incorrect, the program counter will then be set to state 4.

If the range-selection switch is set to AUTO RANGE, and if the range displayed in the readout is incorrect, the program counter will again be set to state 4. Finally, if the mode switch is set to INTERNAL, the program counter will be set to state 4.

Any change required in range or polarity is normally accomplished during the state-4-to-state-1 transition. To allow the input buffer to settle, the delay also begins.

Notice that below the action circles associated with range and polarity changes are conditions that are not tied to the program counter. These make it possible to change range whenever the range limits for the function being measured are exceeded. When the function is either kΩ or ac, the polarity flip-flop is set to plus.

If the mode switch is set to INTERNAL, the program counter continues to traverse the loop consisting of states 1 through 4. If the mode switch is not set to INTERNAL, the counter traverses 1 through 4 until a condition path exists between states 3 and 5. This path must consist of all of the following conditions:

- Digitizing ended.
- Range counter set to the correct range, or range-selection control set to MANUAL.
- Polarity flip-flop set to the correct polarity or the polarity-selection control set to MANUAL.
- Mode switch set to EXTERNAL or STAND-BY.

With the return of the program counter to state 5, the busy signal disappears, thus indicating that the measurement is complete and that the results are suitable for printout.
Choose cleaning solvents carefully.
Engineers often use or specify chemical solvents for cleaning electronic equipment. But not all are mindful of the hazards.

Removing dirt from a switch contact, flux from a soldered assembly, grease from a machined part or etching residues from a PC board—all are common enough in electronic engineering. All are also potentially hazardous tasks—a fact that engineers often forget.

The hazard varies from comparatively great to minimal, depending on the cleaning agent used. It’s important to understand, therefore, the nature and properties of the common agents to remove personnel hazards and avoid damage to the cleaned parts.

First check the contamination

There are two general types of contamination: ionic (or chemically polar) and nonionic (or nonpolar). Each requires different cleaning solvents. Examples of ionic contaminants include residues of plating salts, perspiration and skin salts from handling of parts and from acid-flux residues. Common nonionic contaminants include dirty grease and oil, and rosin soldering flux (Table 1). Some often overlooked sources of nonionic contamination are hair sprays and makeup, and hand lotions used by electronic assemblers and wirers.

Ionic contaminants, such as fingerprints that contain perspiration salts, can cause corrosion when combined with moisture. Such ionic solutions destroy metals, especially the more reactive ones like aluminum, and they may produce electrical shorts and elusive leakage paths.

Though nonionic contaminants like oil, grease and wax can cause problems by themselves, far worse is their flypaper-like attraction for lint, dirt and ionic contaminants. Combined with moisture, such trapped particles produce a nasty corrosive mixture and tricky electrical leakage paths.

The two types of contamination usually require a two-step cleaning process for thorough removal. Solvents for one type of contamination are generally not effective on the other. Further, the sequence of cleaning is important.

Clean the nonionic before ionic

The nonionic cleaning step should be done first. Sticky nonionic contamination that traps ionic dirt can act as a barrier to an ionic cleaning agent. For instance, water, an ionic cleaning agent, can’t penetrate a layer of grease. Application of an organic solvent to remove greasy contaminants should be followed by a water-detergent, or other ionic, cleaning step.

Thus in cleaning a PC board after soldering

with an activated rosin flux, first clean off the rosin residues with an organic solvent, such as isopropanol. Then remove the remaining flux and any ionic residues with deionized water.

Single-step cleaning is possible with azeotropes, or blends and emulsions of ionic and nonionic solvents. Blends of trichlorotrifluoroethane and isopropanol or emulsions of trichlorotrifluoroethane and a water-detergent are sometimes used.

What solvents are best? It depends on both the contaminants present and the materials that the assembly is made of (Tables 2 and 3). But take care. Test all cleaning agents for compatibility with the object being cleaned. Many plastics warp, swell, crack or dissolve in some solvents.

Of the organic solvents, the ketones and chlorinated hydrocarbons are popular. They are very effective and fast, but don't use them on the materials they can damage (see Table 2).

The simplest ionic solvent is water. But even water can damage some components and materials. One of the chemicals, such as ethanol or isopropanol, is often an effective substitute. But chemicals have a limited ability to remove ionic contaminants.

Other ionic cleaning solvents include acid and alkaline solutions and detergents in water. An acid or an alkaline bath is often used to remove stubborn residues of plating or etching salts.

**Solvents must be pure**

Ionic or nonionic, the solvent should be pure. Technical or industrial grades of some organic solvents can deposit more impurities than they clean off. And ordinary tap water can contain many impurities. They can range from dead bacteria to the chlorine disinfectants that killed them. Also, dissolved salts in hard water can contaminate instead of clean. Thus distilled or deionized water is generally recommended. Of course, the needed solvent grade, or quality, depends on the degree of cleaning required.

Particulate contamination is sometimes a prob-

Table 1. Typical contaminants

<table>
<thead>
<tr>
<th>Ionic</th>
<th>Nonionic</th>
</tr>
</thead>
<tbody>
<tr>
<td>plating salts</td>
<td>oil</td>
</tr>
<tr>
<td>etching salts</td>
<td>grease</td>
</tr>
<tr>
<td>perspiration salts</td>
<td>wax</td>
</tr>
<tr>
<td>fingerprints</td>
<td>gum</td>
</tr>
<tr>
<td>acid flux</td>
<td>rosin flux</td>
</tr>
<tr>
<td></td>
<td>hair oil</td>
</tr>
<tr>
<td></td>
<td>makeup</td>
</tr>
<tr>
<td></td>
<td>hand lotion</td>
</tr>
</tbody>
</table>

Table 2. Effects of organic solvents on plastics

<table>
<thead>
<tr>
<th>Solvents</th>
<th>Recommended for*</th>
<th>Not recommended for*</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Alcohols</strong></td>
<td>most plastics</td>
<td></td>
</tr>
<tr>
<td><strong>Chlorinated</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hydrocarbons</td>
<td>nylon polystyrene</td>
<td>polystyrene</td>
</tr>
<tr>
<td></td>
<td>polyethylene</td>
<td>polycarbonate</td>
</tr>
<tr>
<td></td>
<td>polypropylene</td>
<td>PVC</td>
</tr>
<tr>
<td></td>
<td>fluoroplastics</td>
<td>ABS</td>
</tr>
<tr>
<td></td>
<td></td>
<td>vinyl</td>
</tr>
<tr>
<td></td>
<td></td>
<td>acrylic</td>
</tr>
<tr>
<td></td>
<td></td>
<td>neoprene</td>
</tr>
<tr>
<td></td>
<td></td>
<td>silicone</td>
</tr>
<tr>
<td></td>
<td></td>
<td>elastomers</td>
</tr>
<tr>
<td><strong>Ketones</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>nylon polystyrene</td>
<td>polystyrene</td>
</tr>
<tr>
<td></td>
<td>polyethylene</td>
<td>polycarbonate</td>
</tr>
<tr>
<td></td>
<td>polypropylene</td>
<td>PVC</td>
</tr>
<tr>
<td></td>
<td>fluoroplastics</td>
<td>ABS</td>
</tr>
<tr>
<td></td>
<td></td>
<td>vinyl</td>
</tr>
<tr>
<td></td>
<td></td>
<td>acrylic</td>
</tr>
<tr>
<td></td>
<td></td>
<td>urethane</td>
</tr>
<tr>
<td><strong>Fluoro</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>carbons</strong></td>
<td>most plastics</td>
<td>elastomers</td>
</tr>
</tbody>
</table>

*Can crack, craze, swell or dissolve these materials
**Recommend compatibility tests on actual materials to be cleaned
### Table 3. Properties of common cleaning solvents

<table>
<thead>
<tr>
<th>Solvent</th>
<th>Dissolves</th>
<th>Applications</th>
<th>Combustibility</th>
<th>Toxicity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td>oils, greases</td>
<td>ultrasonics, general wash</td>
<td>highly flammable, explosive</td>
<td>low; irritating to eyes and respiratory tract.</td>
</tr>
<tr>
<td>Ketone group; TLV = 1000 ppm</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Benzene</td>
<td>oils, greases</td>
<td>ultrasonics, general wash</td>
<td>flammable, very explosive</td>
<td>high; small quantities dangerous; cumulative.</td>
</tr>
<tr>
<td>(Benzol, coal-tar naphtha)</td>
<td>Aromatic hydrocarbon group; TLV = 1000 ppm</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Carbon Tetrachloride</td>
<td>oils, greases</td>
<td>general wash</td>
<td>nonflammable</td>
<td>extreme; not recommended for cleaning; absorbed through unbroken skin.</td>
</tr>
<tr>
<td>Chlorinated hydrocarbon group; TLV = 10 ppm</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Ethyl Alcohol</td>
<td>oils, greases</td>
<td>ultrasonics, general wash</td>
<td>flammable</td>
<td>will irritate respiratory tract and cause headaches.</td>
</tr>
<tr>
<td>(Ethanol)</td>
<td>limited ionic</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chlorinated hydrocarbon group; TLV = 1000 ppm</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Isopropyl Alcohol</td>
<td>oils, greases</td>
<td>drying agent, ultrasonics, general wash</td>
<td>highly flammable</td>
<td>low; irritating to eyes and respiratory tract.</td>
</tr>
<tr>
<td>(Isopropanol, 2-propanol)</td>
<td>limited ionic</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Methylene Chloride</td>
<td>oils, grease</td>
<td>general wash</td>
<td>nonflammable</td>
<td>high; damages internal organs.</td>
</tr>
<tr>
<td>(Dichloromethane) Chlorinated hydrocarbon group; TLV = 500 ppm</td>
<td>solder-flux</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Perchloroethylene</td>
<td>oils, greases</td>
<td>general wash, vapor degreasing (needs inhibitors)</td>
<td>nonflammable</td>
<td>low; avoid fumes.</td>
</tr>
<tr>
<td>Chlorinated hydrocarbon group; TLV = 100 ppm</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Toluene</td>
<td>oils, greases</td>
<td>general wash</td>
<td>highly flammable</td>
<td>moderate; absorbed through unbroken skin; cumulative.</td>
</tr>
<tr>
<td>(Toluol)</td>
<td>general wash</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Chlorinated hydrocarbon group; TLV = 200 ppm</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>1, 1, 1- Trichloroethane</td>
<td>oils, greases</td>
<td>ultrasonics, general wash</td>
<td>nonflammable</td>
<td>low; avoid skin contact and fumes.</td>
</tr>
<tr>
<td>(Methyl chloroform) Chlorinated hydrocarbon group; TLV = 350 ppm</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Trichloroethylene</td>
<td>oils, greases</td>
<td>ultrasonics, general wash</td>
<td>nonflammable</td>
<td>moderate; absorbed through unbroken skin; causes dermatitis and kidney damage with cumulative exposure.</td>
</tr>
<tr>
<td>Chlorinated hydrocarbon group; TLV = 100 ppm</td>
<td>works fast</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Trichlorotrifluorothane</td>
<td>Moderate solvent for oils, grease</td>
<td>general wash, vapor degreasing, particulate removal, ultrasonics drying agent</td>
<td>nonflammable</td>
<td>low; can cause dermatitis; use good ventilation to prevent suffocation.</td>
</tr>
<tr>
<td>(Freon) Fluorinated hydrocarbon group; TLV = 1000 ppm</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Xylene</td>
<td>oils, greases</td>
<td>general wash</td>
<td>highly flammable, explosive</td>
<td>high; absorbed through unbroken skin.</td>
</tr>
<tr>
<td>Aromatic hydrocarbon group; TLV = 200 ppm</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Note: TLV = threshold limit value, or the maximum safe concentration for human exposure. The values are periodically revised. The largest is 1000 ppm. Check manufacturer for latest data.
lem. Examples include metal filings, paper fibers, sand, lint, ash and dust. These particles are often held by grease or solder-flux residues in motor bearings, rotary switches, chassis slides and many other hard-to-reach places. An organic solvent, such as trichloroethylene or isopropanol, can dissolve the organic trapping agent and flush away the particles.

And to assist in the mechanical removal of the particles, ultrasonic cleaning or jet-spray washing can be helpful. The cavitation action of ultrasonic agitation is particularly effective in removing particles. However, not all components can withstand ultrasonic action without damage. Transistor and diode internal connections are often broken, and hermetic seals can be damaged.

The question is: How harmful?

In addition to damaging parts and materials, organic solvents can seriously hurt you. All are harmful to some degree, and some are very toxic. Most are highly flammable, and the vapors can form dangerously explosive mixtures with air. Care in working with all is advised.

All solvent work should be done under a fume hood or at least in a highly ventilated area. Avoid all skin contact and the breathing of fumes. Wear solvent-resistant gloves. Solvents in contact with the skin remove natural oils and fats, which at best can lead to skin irritation. At worst, some solvents are absorbed directly into the body, even through unbroken skin. However, the most common way of absorbing a toxic solvent is by breathing in the vapors. Many vapors attack the internal organs such as the kidneys, liver, lungs and the nervous system.

Wear safety goggles or a face shield to protect the face, especially the eyes. Many solvents are absorbed very rapidly, if splashed into the eyes.

Even if not toxic, solvent fumes can still be dangerous. Trichlorotrifluoroethane vapor, though not considered toxic, can displace enough room air to cause suffocation.

When heated, some solvents are especially dangerous. Chlorinated and fluorinated hydrocarbon fumes decompose into hydrochloric acid and phosgene. Both are highly toxic and corrosive to the eyes, throat and lungs.

One final note: With all chemicals, consult the manufacturer for full information, read the labels and instructions, and follow them.

Bibliography

Prevent damaging overloads to dc-to-dc converters. Reflected noise, thermal changes and transients can strain capacitors. Don’t exceed component ratings.

To extend the operating life of dc-to-dc converters, avoid overstressing the capacitor at the input of the pi filter that is usually found in these converters.

Converters, used to provide dc power isolation, have an ac ripple that is reflected back into the input. A pi input filter, using solid-tantalum electrolytic capacitors, is included within most converters and helps to reduce the input ripple. But stress on the input filter can cause premature failure of the converter. By understanding how the ratings are determined, you can extend the converter’s operating life.

Tantalum capacitors are used because of their small size, wide temperature range and superior high-frequency characteristics. The reactance of a solid tantalum capacitor can generally be characterized by three ideal components in series: a capacitor, representing the capacitive reactance of the device; a resistor, representing the resistive loss term (called the equivalent-series resistance); and an inductor, representing the inductive reactance of the lead wires (Fig. 1).

If we assume that inductive component is negligible at the operating frequency, the current that will flow through the capacitor, if an ac voltage \( E_\infty \) is impressed across it, will be determined by the following:

- The frequency of the voltage \( \omega_\infty \).
- The capacitance \( C' \).
- The equivalent series resistance (ESR).

Calculate the filter dissipation

The magnitude of the current can then be calculated by

\[
|I_\infty| = \frac{|E_\infty|}{\sqrt{R^2 + X_c^2}}, \text{ where } X_c = \frac{1}{\omega_\infty C'}.
\]  

Since the capacitor has an internal resistance, \( R \), the current, \( I_\infty \), will produce a power dissipation of \( P = I_\infty^2 R \).

In the terms of Eq. 1, this would be

\[
P = \frac{|E_\infty|^2}{R^2 + X_c^2} \cdot R = \frac{|E_\infty|^2}{R + X_c^2/R}.
\]  

If we know the ac voltage across the capacitor terminals, the frequency of that voltage and the equivalent series resistance (R) of the capacitor, we can easily determine the resulting power dissipated in the capacitor. This power will heat the capacitor internally.

The added heat may cause excessive internal temperatures and result in premature failure of the capacitor. Most capacitor manufacturers specify a maximum power dissipation for a particular capacitor, with appropriate derating factors if the unit is to be operated at elevated ambient temperatures. A typical unit of the size and style that would commonly be employed for the input filter of dc-to-dc converters might have a power rating of 0.1 W at 25 C—which derates to 0.09 W at 85 C.

When the dc-to-dc converter is used in an environment where excessive ac voltage is impressed upon the input, failures of the input-filter capacitor can result—especially if the dissipation levels are exceeded. A typical capacitor value might be 15 \( \mu F \) at 25 V dc. At 25 C, a dc-to-dc converter could have those voltage-frequency combinations listed in the table as a maximum to avoid premature failure. You derive the numbers from Eq. 2, when \( P = 0.1 \) W, and solve for \( E_\infty \).

You can see from the table that even a comparatively poor capacitor has a high value of ESR. Thus it would tend to be less reliable than a unit of lower ESR, because the power dissipation \( (I_\infty^2 R) \) would be higher. This assumes, of course, that the magnitude of the current, \( I_\infty \), is determined by either the capacitive reactance or some other circuit component.

Start to analyze the application

Thus any system design for dc-to-dc converters should include an investigation of the dc input voltage to be applied. All equipment that would normally be powered from the same voltage source should be energized, and a wideband rms voltmeter (such as the HP 3400A) should be used to measure the magnitude of the ac voltage at the point where the converter is connected.

If an accurate measurement cannot be made

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because of reflected noise voltage generated by the converter, then dc isolate the converter input with a large value, low-impedance, capacitor. Now the converter itself is not operating, but it still shows the same ac impedance to the dc power line. Some error is introduced by doing this, but this is best accommodated by being overly conservative when interpreting the results (Fig. 2).

A measurement of 50-mV rms or less would be completely safe; if it is greater than 50 mV rms, investigate to determine if the voltage is predominantly at a single frequency or spread across the frequency spectrum. If the signal is less than 1 kHz, a voltage level of 0.5-V rms would seem very safe. Remember, of course, not to let the peak value fall outside the limits for the input voltage specified by the dc-to-dc converter manufacturer.

If the signal amplitude and frequency are considered unsafe for the converter, insert a current limiting impedance in series with the input. Simply use a series choke to provide sufficient reactance to limit the possible current to less than 50 mA at the frequency of the observed voltage. The value of inductance can be calculated from

\[ L = \frac{E_0 \times 10^6}{\omega \times 50} \]  

(3)

Other critical factors for this choke include these:
- Dc current rating.
- Voltage drop due to the dc current through the choke resistance.
- Resonant frequency.

Also a clamping zener diode should be connected in shunt after the choke—at the input to the dc-to-dc converter—to absorb the released energy from the choke should the converter load be removed suddenly. Alternatively, a shunt aluminum electrolytic capacitor can be used. Its energy-storage capability should be at least 10 times greater than the choke, and its capacitance can be calculated from the following equation:

\[ \frac{1}{2} (C) (V_{dc})^2 \geq 10 \times \frac{1}{2} (L) (I_{dc})^2 \]

where \( V_{dc} \) = input voltage and \( I_{dc} \) = maximum input current to the converter (Fig. 3).

Remember that most dc voltage sources—including batteries—have output impedances that increase rapidly with increasing frequency. With any load that draws ac power, pulsed or transient currents can create a noise source—sometimes of surprisingly low impedance—close to the input of the converter.

MIL Handbook 217A on “Reliability Stress and Failure Rate Data for Electronic Equipment” recognizes this characteristic of solid tantalum capacitors. The handbook suggests that you multiply the failure rate by a factor of 0.07, when a circuit impedance of 3 \( \Omega \)/V or greater is inserted (vs a reference multiplier of 1 for a circuit impedance of 0.1 \( \Omega \)/V). This means that the mean time between failure of a dc-to-dc converter can be seriously degraded by just a few tenths of a volt of low-impedance ripple on the input.

Table: Component parameters vs increasing frequency

<table>
<thead>
<tr>
<th>Frequency</th>
<th>Xc (( \Omega ))</th>
<th>ESR (( \Omega ))</th>
<th>( E_0 ) (max) ( \text{V rms} )</th>
</tr>
</thead>
<tbody>
<tr>
<td>120 Hz</td>
<td>90</td>
<td>1.5</td>
<td>27</td>
</tr>
<tr>
<td>1 kHz</td>
<td>11</td>
<td>1</td>
<td>3.5</td>
</tr>
<tr>
<td>10 kHz</td>
<td>1.1</td>
<td>0.6</td>
<td>0.52</td>
</tr>
<tr>
<td>100 kHz</td>
<td>0.11</td>
<td>0.4</td>
<td>0.21</td>
</tr>
<tr>
<td>1 MHz</td>
<td>negligible</td>
<td>0.25</td>
<td>0.16</td>
</tr>
</tbody>
</table>

References
1. “Applications Information,” KEMET (Union-Carbide), type KGP solid tantalum capacitors, pp. 6-10.
2. Interpolated from the ESR-vs-frequency charts in Reference 1.
Bootstrapped RC differentiator performs accurately without phase inversion

An op amp differentiator can be built without the phase inversion of the usual circuit. As shown, the noninverting differentiator uses a simple RC high-pass circuit that is bootstrapped and buffered by an op amp.

By itself the RC network \((R_c \text{ and } C)\) produces only a rough approximation of a differentiator response. However, positive feedback supplied through capacitor \(C\), corrects the response. The op amp amplifies the corrected differentiator signal to produce the following output:

\[
e_0 \approx (n+1) \frac{R_c C}{R_2} \frac{d e_i}{d t},
\]

provided that

\[
R_c < \frac{R_2}{n} \text{ and } f < \frac{n}{2\pi R_c C}.
\]

The frequency response resembles that of a conventional differentiator. The response must deviate from the ideal prior to the intercept point with the open-loop response of the op amp. Otherwise the combined phase shifts of the op amp and the differentiator feedback would cause oscillation.

Stability is ensured by choice of \(R_3\) and control of the net positive feedback. \(R_3\) is chosen to limit the gain-bandwidth product of the differentiator, \(n(n + 1)/2\pi R_c C\), to less than one-third that of the op amp.

Ratio mismatches between either \(R\), and \(R_c\) or \(C\) and \(C\), will cause gain error and/or oscillation that can be removed by trimming of \(R\), or \(R_c\). Note, too, that \(C\) and \(C_i\) act as a capacitive load to the op amp. This can also lead to oscillation (Tobey, G., Graeme, J. and Huelsman, L., “Operational Amplifiers; Design and Applications,” McGraw-Hill Book Co., 1971).

Jerald Graeme, Manager, Monolithic Engineering, Burr-Brown Research Corp., International Airport Industrial Park, Tucson, Ariz. 85706. CIRCLE NO. 311

Precise differentiation without phase inversion is obtained from a bootstrapped RC high-pass circuit.
POWER FOR YOUR IC’S OR OP AMPS

<table>
<thead>
<tr>
<th>OUTPUT CURRENT AMPS</th>
<th>SIZE INCHES</th>
<th>PRICE</th>
<th>MODEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>.5</td>
<td>3.5 x 2.5 x 1.4</td>
<td>$55</td>
<td>5EB50</td>
</tr>
<tr>
<td>1.0</td>
<td>3.5 x 2.5 x 1.6</td>
<td>75</td>
<td>5EB100</td>
</tr>
<tr>
<td>2.0</td>
<td>3.5 x 2.5 x 2.4</td>
<td>115</td>
<td>5EB200</td>
</tr>
<tr>
<td>2.5</td>
<td>3.4 x 5.1 x 2.4</td>
<td>130</td>
<td>5EB250</td>
</tr>
<tr>
<td>5.1</td>
<td>3.4 x 5.1 x 6.6</td>
<td>150</td>
<td>A5MT510</td>
</tr>
<tr>
<td>9.0</td>
<td>3.4 x 5.1 x 9.3</td>
<td>180</td>
<td>A5MT900</td>
</tr>
<tr>
<td>12.0</td>
<td>3.4 x 5.1 x 13.3</td>
<td>200</td>
<td>A5MT1200</td>
</tr>
<tr>
<td>22.0</td>
<td>5.1 x 7.4 x 11.3</td>
<td>270</td>
<td>A5HT2200</td>
</tr>
<tr>
<td>32.0</td>
<td>5.1 x 7.4 x 16.0</td>
<td>320</td>
<td>A5HT3200</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>OUTPUT CURRENT AMPS</th>
<th>SIZE INCHES</th>
<th>PRICE</th>
<th>MODEL</th>
</tr>
</thead>
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<tr>
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<td>$55</td>
<td>DB15-10</td>
</tr>
<tr>
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<td>3.5 x 2.5 x 1.4</td>
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<td>DB15-15</td>
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<tr>
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<td>5.1 x 7.4 x 11.3</td>
<td>299</td>
<td>TD15-850</td>
</tr>
</tbody>
</table>

Line/Load Regulation: ±.1% or better; Ripple: 1.5 mv or less; Input: 105-125 VAC

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Single transistor circuit provides CRT-level sweep and blanking signals

A circuit that uses a neon glow lamp and a transistor generates both a 47-V sweep signal and an 80-V blanking pulse. The entire circuit operates off a 200-V line—a voltage consistent with CRT circuit operation.

The transistor acts as a current source that allows capacitor C to charge toward the supply voltage linearity (Fig. 1). Once the lamp breakdown voltage, \( V_B \), is reached, the lamp switches to the maintaining voltage \( V_M \), and discharges the capacitor. The transformer couples the rapid discharge current to the base of the transistor. This “trigger” signal shuts off the transistor current and the lamp extinguishes. Then the cycle repeats, with the voltage across \( C \) increasing toward \( V_B \) from \( V_M \).

The sweep period is determined by the values of \( R_e \) and \( C \). The sweep voltage varies from \( V_{CC} - V_M \) to \( V_{CC} - V_B \). The periods shown are for \( V_B = 100 \text{ V}, V_M = 52 \text{ V} \) and \( C = 0.01 \mu \text{F} \) or \( 1 \mu \text{F} \). Sweep linearity is about 5% with a retrace time of 10 \( \mu \text{s} \) (Fig. 2). The width of the trigger pulse is about 50 \( \mu \text{s} \) with a rise time of 18 \( \mu \text{s} \).


CIRCLE NO. 312

1. Periodic sweeps and blanking pulses are generated each time the glow lamp fires and discharges capacitor C. An inexpensive audio output transformer couples the discharge pulse to the base of the transistor to extinguish the lamp. The transistor also supplies constant charging current.

2. Positive-going blanking pulses (upper traces) have heights of about 80 V. The sweep voltage (lower traces) varies from 88 to 135 V. These photos are reversed from left to right.
Semiconductor technology is invading the memory market.

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Semiconductor memories are rapidly changing the traditional structure of the memory market. Faster access and cycle times. Simpler architecture. Reduced power dissipation. The increasing use of semiconductor devices as the main storage components of memory systems stands as one of the major innovations in contemporary computer technology.

The field of semiconductor memories is becoming enormously complex—and to the creative designer, increasingly confusing. "Semiconductor Memories Design and Application" helps to clarify the present state of the art by providing systems designers with the first fully integrated, comprehensive guide to the application of semiconductor storage elements in the construction of larger memory systems. Produced by the Texas Instruments Learning Center, this single volume systematically details the ideas and techniques which today's successful designer must master to build electronically competitive, cost-effective memory units.

Among subjects discussed are: Memory Functions and Economics • Reliability • Sequentially Accessed Storage Design and Application • Random Access Memory Design and Application—both Bipolar and MOS • Fixed Program Storage Design and Application.

"Semiconductor Memories Design and Application" has been organized to meet the needs of the practicing designer who is going to apply semiconductor storage elements and build larger memory systems. Both practical and up-to-date, it outlines the motivations shaping semiconductor memory technology and supplies the design and applications information necessary to make optimal circuit decisions.


Texas Instruments Incorporated

Electronic Design 5, March 1, 1974
Wiper noise removed and measured with a single nonlinear filter

A nonlinear filter attenuates potentiometer noise spikes without causing attenuation or time lags in the waveform. Spike heights are reduced an average of 100 times more compared with linear filters.

The circuit shown allows measurement of wiper noise to test the potentiometer as well as to provide a clean signal output.

Buffer amplifier $A_1$ passes the wiper signal to both the filter and inverter $A_3$. Amplifier $A_2$ sums the filter output signal with the inverted wiper signal. The subtraction of the filtered signal from the total wiper signal leaves the wiper noise.

The RC network filters the spikes to give their average dc value for the recorder. The nonlinear filter provides the clean signal for further processing.

Potentiometer $R_1$ is adjusted for maximum signal cancellation. The test potentiometer wiper is set to the supply side and a 20-V pk-pk, low-frequency sine wave is injected. $R_1$ is set for minimum output from $A_2$.

The values used for $C_1$ and $C_2$ depend on the maximum slope of the signal. The values in $\mu F$ are calculated from

$$ C_1 = C_2 = 1.65/\text{max slope} $$

The slope is measured in terms of $V/s$.

Ray Mittenthal, Professional Engineer, 6 Crossland Pl., Norwalk, Conn. 06851.

CIRCLE NO. 313

**Diagram:**

Nonlinear filter removes spikes from output of potentiometer function generator. Amplifier $A_3$ sums the filtered signal with the actual inverted signal to allow measurement of the average spike value.

---

**IFD Winner of October 25, 1973**

Bruce C. Roe, Bell Laboratories, Naperville, Ill. 60540. His idea "Unijunction oscillator helps increase range of monolithic timer without use of big capacitors" has been voted the Most Valuable of Issue Award.

Vote for the Best Idea in this issue by circling the number for your selection on the Information Retrieval Card at the back of this issue.

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(Need: The right switch for the right price.)

See Dialight.

For the switch buyer, choice of function and esthetics, reliability, ease of mounting, and low cost are his prime concerns. He may need a pushbutton switch for panel, sub-panel or snap-in mounting. He may need a choice of bezels with or without barriers in black, gray, dark gray or white. He may need a legend that's positive, negative, or hidden until energized— one that's white when "off" and red, green, amber, blue or light yellow when "on" or colored both "on" and "off." He may need a highly reliable switch proven in thousands of installations. Matching indicators with same front-of-panel appearance are also available. Obtainable from our worldwide distributor network.

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Available with or without bezels. Bezel allows for simple snap-in mounting. Without bezel, switch can be used for panel or sub-panel mounting.

Terminals are gold plated for oxidized free solderability, and come in choice of solder blade or pc terminations.

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With our exports hitting an all time high in the first quarter of 1973 - particularly carbon film resistors and trimming potentiometers - we can rightly claim that our products are going places. They are going to every country in the world where the name Piher is synonymous with product excellence in the highly competitive component business. It takes much more than a slick sales machine to build up one of Europe's biggest component companies. It takes total dedication to one end - ensuring that every customer knows that the Piher label stands for technical excellence. And it does.

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Piher output of carbon film resistors is a staggering 8 million a day.

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Electronic Design 5, March 1, 1974
Can You Spot This Counter Problem?

With the new HP-1601L Logic Analyzer it's just as easy.

Now, watch your counters, or any other digital logic, dynamically step through their operations. Watch the display of "1's," and "0's" appear exactly as your logic calls for. Watch all this in hexadecimal, BCD or octal format, 16 words at a time, each 12 bits wide displayed as they actually occur in your design.

See negative time. Think of the time you can save with this breakthrough in performance capability. You can trigger the display on the first word or the sixteenth word to look ahead, or look back in time (negative time).

See dynamic data flow, much more. Because the 1601L operates from your strobe signal (up to 10 MHz), delay can be conveniently dialed in up to 10⁶ bits. Select positive or negative logic display depending on the type of circuitry you're working with, and adjust threshold over the ± 10V range provided. If a problem should occur, it's easy to select a window in time to help you diagnose the cause of your problem... quickly.

And once the problem is isolated with the 1601L Logic Analyzer, your oscilloscope will help you to locate the component or circuit at fault. The 1601L provides a trigger for your scope making fault isolation even faster.

See things you've never seen before. See those digital events you've always wanted to see. For all this capability the 1601L is priced at only $2650*. Or consider the 5000A with LED display, two channels, thirty-two bits that sells for only $1900*. Your local HP field engineer will be happy to arrange a "hands-on" demonstration in your office or lab.

*Domestic U.S. prices only.

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(1) The universe's very first and only transistor that's an IC.
Old style power transistors join the buggy whip because LM 195/295/395 are blow out proof. (just $4.95 for the LM 395 — all prices in batches of 100 plus.)
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The output state of LM 322 can be inverted, eliminating the need for external circuits. Another thing that should have an effect on you is that inputs on the trigger terminal after it's triggered have no effect on the timer output. ($1.50*)

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Another first.
The number is LM 323, and it's a logical extension of the self-protected 3 terminal regulator field which guess-who has pioneered. ($6.75*)

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Linear sensor, amplifier and a stable voltage reference all on a single monolithic IC chip.
And they read out in real temperature (degrees Kelvin) instead of ohms. So when someone asks you how hot the what-chamacallit is you don't have to tell them 14 ohms. ($13.35*)
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Digitec's new Model 2110, 3½ Digit Multimeter is the latest product in the new HT Series (High Technology). This new family is the realization of a long term R & D program producing digital instrumentation with the ultimate in reliability and performance. These demanding standards have been achieved by using field proven technology combined with proprietary design, state-of-the-art components and advanced production techniques. The application of human engineering principles, enables simple and self-evident use of the instrument. Our proudest achievement, the HT series instruments are housed in attractive, designer-styled, enclosures that protect and enhance the advanced technology they contain.

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- AC ranges to 500 volts, sensitivity 1mV
- Ohms ranges to 20MΩ, sensitivity 0.1Ω
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IEEE InterCon Booth 2531-33

Model 2110 Digital Multimeter

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SYSTEM HARDWARE AND/OR TRUNK DESIGN
We have openings available in the hardware design and development of medium and large scale electronic switching systems. You must have the ability to comprehend the system as a whole and make the appropriate trade-off decisions. You will be involved in originating, planning and designing circuits for new systems or modifying existing systems. This entails the design of electronic logic and the interface with previous electromechanical designs. Requirements: A BSEE or MSEE degree with several years of relevant design experience.

SOFTWARE DESIGN
We have opportunities available in the software programming area. You will be involved in the development of system software beginning with the project configuration stage; designing and developing executive control programs, man-machine interface routines and billing type programs for toll and central office electronic switching systems. Requirements: A minimum of three years design experience in the development of Call Processing and Executive Control Programs. An MSCS degree is also desired.

DIAGNOSTIC DEVELOPMENT
You will be responsible for the design of fault recovery and diagnostic programs for the computer controlled hardware of electronic switching systems. This involves the implementation and development of maintenance facilities to detect and correct present or latent hardware and software faults within the system. The system must be developed to handle calls during fault conditions and during system growth. Abundant man-machine communication must also be designed into the system. Requirements: These positions require a BS or MS in Electrical Engineering, Computer Science or Physics and at least 2 years experience in Software and Hardware design of large realtime systems with automatic malfunction detection, recovery and diagnostics.

KEY TELEPHONE SYSTEM DESIGNER
You would be responsible for the design and development of new equipment and techniques, in the areas of telephone signalling and transmission, as applied to Key Telephone Systems. You must be familiar with integrated circuit technology, relay technology and semiconductor devices. We are seeking an individual with a B.S.E.E. and two years relevant experience.

SUPPLY PRODUCTS EVALUATION
We have specific assignments available for engineers who will be responsible for providing technical support and guidance in the procurement of a wide range of supply items utilized by telephone operating companies. You will be required to prepare specifications defining performance, quality and endurance requirements in order to determine the applicable test methods that confirm the products acceptability. Additional responsibilities will be performing laboratory and field tests when necessary and dealing with vendors regarding specifications and the qualification of their products. Requirements: A broad technical education coupled with a minimum of 2 years related experience.

PCM SYSTEMS ENGINEER
We have openings available for those that have experience with Stored Program Systems Control. You will be responsible for the evaluation of Control System Techniques for future generation switching systems. You will be working in the early conceptual stages of systems development with a small systems group. An MSEE degree, or equivalent degree in Computer Science, is required plus real-time control experience in the Telephone or Computer Industry.

DESIGN AUTOMATION PROGRAMMER
Our Design Automation staff is looking for a Programmer who will be responsible for the definition and development of programs to aid in the design, engineering and production of electronic switching systems. Program development areas include computer generated logic diagrams, printed wiring card artwork design, automated wiring, circuit logic, load analysis and logic simulation. Requirements: Experience in 360/370 OS/MUT, Cobol and Assembly language programming plus a BSEE or Computer Science is desirable.

MINI-COMPUTER PROGRAMMERS
We have specific assignments available on project development teams responsible for the design and implementation of various telecommunication processing utilizing Min-Computers as the processing element. Responsibilities will include the development of software programs for real-time operating systems as well as unique hardware elements incorporated into the system. Requirements: A minimum of 2 to 5 years experience in the development of assembly language programs for mini-computer processing systems is desirable, plus a Bachelors degree in Electrical Engineering or Computer Science.

You'll find the salary range open plus a liberal compensation along with full fringe benefit package. Confidential resumes outlining experience, education, salary history and goals should be submitted to: Christine Rosenbach, GTE Automatic Electric Laboratories, Professional Employment, 400 North Wolf Road, Northlake, Illinois 60164.
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Electronic Design 5, March 1, 1974

INFORMATION RETRIEVAL NUMBER 34
Digital transmitting tests to use phone system

The British Post Office plans to install six high-speed multiplexers for experiments in digital transmission via the trunk-telephone system. Built by the General Electric Co. Ltd. in England, each multiplexer can combine four separate streams of electrical pulses into a single stream—equivalent to 120 simultaneous telephone conversations.

Each unit combines four independent inputs at 2048 kilobits/sec into a single output at 8448 kilobits/sec. The multiplexers also separate a received input of 8448 kilobits/sec into four individual pulse streams at 2048 kilobits/sec.

During the next stage of development the multiplexers will be tested for performance and reliability. The units will then be linked to experimental digital- transmission systems that are to be available early in 1975 between Guildford, Portsmouth and Southampton, in southern England. The Post Office announced last March that contracts had been placed with Standard Telephones and Cables Ltd., GE and Plessey for two separate designs of line-transmission equipment.

The experimental transmission systems will provide digital transmission at 120 Mbits/sec over 1.2/ 4.4-mm coaxial-cable pairs. Signals at 2048 kilobits/sec will be assembled into a 120-Mbits/sec stream in two stages. The first will use the GE multiplexer units. The second will use equipment that combines 14 inputs at 8448 kilobits/sec to produce an output of 120 Mbits/sec. The latter units are being developed for the Post Office by another English company, Pye TMC Ltd.

Equipment for the Guildford-Portsmouth-Southampton experiment will also include a group encoder. An interface will be provided between the analog and digital systems by conversion of frequency-division multiplexed signals from 60 telephone circuits into a digital signal. The signal can be transmitted over a path of 8448-kilobits/sec.

Tests of second-order digital multiplexing will also be carried out by use of a variant of the GE 2048/8448-kilobits/sec multiplexer which combines three 2048 kilobits/sec inputs into a 6336 kilobits/sec output. Tests will take place over a lower 6-GHz digital radio system (also developed by GE), which is being evaluated on an existing microwave radio path.

Thick-film hybrid unit is TV focus control

A thick-film hybrid focus control module for use in solid-state color TV receivers has been developed by the EMI Microelectronics Div. in Middlesex, England.

The compact and highly stable unit can be operated at up to 10 kV. The module has been designed so that under limiting conditions, with 8.3 kV applied, the focus voltage range is 3.7 to 5.7 kV.

The ink pattern of the resistive element is printed onto a 2 x 1-in. alumina substrate, and the unit is enclosed in a case that measures about 2-1/2 x 2 x 1/2 in., molded in flame-retardant, thermoplastic polypropylene.

The control element consists of three resistors in series, with the center resistor the variable component that provides the focus adjustment. The contact arrangement uses a steel spring that is rolled round the thick-film potentiometer track. The spring provides contact between the track and the center conductor.

CAD system gives optimum PC designs

A computer-assisted design system for the manufacture of printed-circuit boards has been developed by Quest Automation Ltd. of England. With the computer's help, the designer creates the optimum layout while the equipment automatically checks the work, carries out calculations, draws and executes modification instructions.

The designer works freehand at a digitizer that is designed to look and feel like a conventional drawing board. The integral Nova 1200 minicomputer checks clearances and other limitations and stores design information. Incorrect patterns are indicated immediately on a solid-state display. Standard layout features need be drawn only once and can be called up after that when required.

The designer can stop work at any time and obtain a tape of the design details so far. Modifications and deletions can be carried out at any stage, and special software can make minor adjustments that may be needed in the final stages of design.

Multilayer boards can be laid out either on a single sheet that uses different colors or on individual drawings, and numerical-control drilling and component-insertion data can be included.

The system's output is a punched tape, suitable for direct input to an off-line precision photoplotter called EMMA. The photoplotter equipment—also made by Quest—can generate plots up to 23 x 29 in. with an accuracy of ±0.001 in.
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Not only does the 164 do fancy steps, it can show off a trapezoidal waveform with adjustable rise and fall time, dip as low as 3μHz with continuous, triggered or gated modes, and give you a choice of 9 output waveforms. All that talent for just $995 should be music to your ears.

The new step that will sweep the country.
Fastest logic scope captures 8 data streams at 200 MHz

Biomation, 10411 Bubb Rd., Cupertino, Calif. 95014. (408) 255-9500. See text; 90 days beginning May, 1974.

Although Biomation's Model 8200 digital logic analyzer is the third such instrument to be unwrapped recently by as many vendors, the 8200's 200-MHz input data rate catapults it to the lead position as the fastest unit of its class.

The other neophytes—Hewlett-Packard's 1601L Logic State Analyzer and E-H Research Laboratories' AMC 1320 Digiscope—handle data rates of 10 Mb/s and 50 MHz, respectively.

Thus the Biomation 8200 is the first logic scope to enter the superfast world of ECL logic. If you need this speed, however, be prepared to pay for it. The 8200 costs $14,200—without probes.

This contrasts sharply with $2650 for the HP unit and about $9800 for E-H's Digiscope, both of which include the probes in the cost.

Other features and specs give each of these store-and-display analyzers its own "personality," as well as tradeoffs to the specifier.

For example, both the Biomation and the E-H are eight-channel, stand-alone instruments that can accept various plug-ins. The HP unit has 12 inputs and itself a plug-in for the company's 180-series scopes (the price, however, includes a 182 mainframe).

And while the displays of the 8200 and the AMC 1320 are similar—both show timing diagrams—the 1601L displays a numeral one or zero to represent the logic ONEs and ZEROs of 16 consecutive 12-bit words.

Other significant differences exist. With respect to bit capacity, Biomation leads the pack with a memory of 8 bits by 2048 words; E-H follows with 8 by 100 and HP brings up the rear with 12 bits by 16 words.

The 8200, as well as E-H's Digiscope, provides an alphanumeric readout along with the timing relationships. In the 8200, two vertical cursors—superimposed on the display—can be moved along the screen. Numeric characters then show the number of bits between cursors, as well as such items as the time between samples (inverse of clock selected) and the horizontal expansion factor, which goes to ×50 on the 8200.

The information display on the Digiscope goes one better: The unit provides an alphanumeric display of many of the important settings of the instrument, such as time scale, trigger modes, logic thresholds and delay. Joystick-type controls replace the familiar multiposition rotary switches found on most scopes, and settings are read on the screen.

Logic thresholds are settable on all three units, so various types of logic can be handled. Both the Biomation and the HP 1601L are single-threshold devices—that is, a single level (externally variable) is used within a comparator to decide whether an input is a ONE or ZERO. (With the Biomation, you can select either of two levels for each channel.)

On the other hand, the E-H AMC 1320 provides a double threshold—two levels, one each for ZERO and ONE—and it uses fairly complicated logic criteria to decide whether a ONE or ZERO should be displayed.

The advantage of the double (continued on page 70)
Improved magnetic characteristics!

Unique coil core design of new GP relay family minimizes eddy current losses.

Two features have been incorporated into the new NAPCC Series 12 and 13 GP relay family to improve operating characteristics. First is a unique new spiral wrap core. This helps minimize eddy current losses and results in cooler operation. Second, the core has been welded to the frame to further improve magnetic characteristics. The results: an improved relay which is available to you at competitive prices.

Contact arrangement is SPDT, DPDT, or 3 PDT. Coil voltages range from 6—230 V, 60 hz, or 6—110 vdc. Series 12 has contact rating of 10 amp resistive and is available with .087" quick connect terminals. Series 13 is available in 5 and 10 amp contact ratings and in octal, PC or wired terminals. Each Series comes in open or enclosed styles.

If you are currently working with such applications as machine controls, data processing equipment and office copiers, garage door openers, appliances and other devices where space is at a premium and premium performance essential, it will pay you to investigate the Series 12 and 13 relay family. Their improved characteristics offer many advantages.

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INFORMATION RETRIEVAL NUMBER 37

INSTRUMENTATION
(continued from page 69)

threshold is this: With it, you won't miss low ONEs, high ZEROS, ringing and glitches—as you may with just a single level.

All three units offer a number of triggering options and delays to let you "look" anywhere within a data stream to see both pretrigger and post-trigger events.

In the Biomatlon 8200, which updates the stored data synchronously with the internal or external clock, the trigger can be derived from one of the input signals or from an external signal. The HP 1601L does the same, except that the clock is external only. By contrast, the E-H AMC 1320 operates asynchronously only and can be triggered from a logic combination of the input signals.

In its latch mode, the Biomatlon 8200 can capture glitches or singleshot events. Thus narrow spikes down to 1 ns are detectable. The E-H unit also grab glitches—down to 10 ns—and displays them as a one-bit-wide transition.

Though the HP unit can't directly show glitches, a trigger-out signal is provided that can be used to trigger an analog scope. Hence glitches are "indirectly" spotted. The Biomatlon 8200 is programmable, as is the E-H AMC 1320. The HP 1601L is manual only.

For Biomatlon CIRCLE NO. 254
For E-H Research CIRCLE NO. 255
For Hewlett-Packard CIRCLE NO. 256

Portable recorder consumes just 8 W


Model 101-DC OEM recorder operates on a 12-V battery and weighs only 4 lb. Power consumption is just 8 W. A single-channel unit, the recorder features a channel width of 50 mm, with automatic chart threading. Recordings are made without ink by a heated stylus on a new type of heat-sensitive paper that is 50% less costly than conventional heat-sensitive papers.

CIRCLE NO. 257

Electronics Design 5, March 1, 1974
RF Admittance Bridges
1MHz to 100MHz

MODEL 33
Boonton Model 33 bridges measure
two-terminal capacitance and con-
ductance of high-Q diodes, varac-
tors, and capacitors at 7 crystal-
controlled frequencies from 1 to
100MHz, and provide accurate, high
resolution balance at the low signal
levels necessary for testing solid-
state devices. Both internal and ex-
ternal DC bias facilities are stand-
ard. Contact: Boonton Electronics,
Parsippany, N.J. 07054.

Full Programmability
is standard on
RF Millivoltmeters
10kHz to 1.2GHz

Boonton rf millivoltmeters offer
state-of-the-art sensitivity, accura-
cy, and bandwidth with an unrivaled
choice of features and options. Ana-
log or digital versions, both with
linear dc outputs. Digital version
has ancillary analog dBm meter and
BCD outputs, optional autoranging
and dB display (0.01 dB resolution).
Contact: Boonton Electronics, Par-
sippany, New Jersey 07054.

Inductance Bridges
measure nanohenries
to henries

MODEL 63
Boonton Model 63 direct-reading
inductance bridges have extremely
wide useful ranges for both series
L and R. Internal wide-range oscil-
lator provides constant current, inde-
dependent of balance condition.
Three versions span 0.2nH to 11H,
0.4kHz to 500kHz. Contact: Boon-
ton Electronics, Parsippany, N.J.
07054.

Who said a
digital-readout
signal generator has
to be hard to handle,
hot and heavy,
and cost $4,450?

Not us! Our Model
102A, at $2,975, has everything you
need for just about any AM/FM
application — plus seven performance
and convenience features
you won’t get in the $4,450 design.
What did we leave out?
Phase-lock synchronization, for
one (but our dc-coupled FM chan-
nel can be externally locked if you
need better stability than our typi-
cal 4 ppm); and narrow-pulse
modulation (belongs in a different
class of generators).
What did we add?
Four different signal-generation
techniques — for optimum per-
formance in each band, from 4.3
to 520 MHz, without the usual com-
promises in noise, stability, or re-
sidual-distortion characteristics.
The most logical panel layout
and convenient control setup
you’ve ever seen. And a unique
adjustable “feel” main drive mech-
anism for narrow-band receiver
settling with ease — even without
our electrical vernier.
Separate meters for modulation
and output — no annoying auto-
ranging or out-of-range annuncia-
tors ... we don’t need them.
15 minute warmup to typically
meet 10 ppm/10 minute stability
— made possible by low internal
dissipation (only 30 watts; no fan!)
Wider FM deviation at low car-
rrier frequencies than any other de-
sign in this class (how does 2 MHz
peak-to-peak grab you?)
A detected-AM-output option, to
verify our negligible phase-shift
for VHF-omni testing.
Versatile modulation features—
like five internal frequencies, 30%
and 100% AM scales, and true-
peak-responding AM and FM
metering.
All these performance pluses
are coupled with low spurious and
close-in noise, excellent low-fre-
quency phase integrity, really ef-
fective leveling, a low and flat
VSWR curve, accurate wide-range
attenuation, high output power ... 
all of it buttoned up tight for low
leakage in a lightweight 30 pound
package.
... and it’s all yours for $2,975.
Get the full specs today — before
you spend 50% more.
For complete data or a demon-
stration write or call Boonton
Electronics Corp., Rt. 287 at Smith
Road, Parsippany, N.J. 07054,
(201) 887-5110.
Sky Caps® is a dip-coated version of the best in multilayers. That's because nobody makes more or better multilayers than AVX.

Sky Caps come in six basic sizes and a new rectangular configuration with \( \frac{1}{4} \)-inch lead spacing. Capacities range between 2.2 pf and 4.7 MF. Standard tolerances. Temperature coefficients include NPO, X7R and Z5U.

Working voltages of 50, 100 and 200 volts — with 25 to 500 volt ratings available on special order. For complete information, request a copy of the AVX Short Form Catalog. Write, AVX Ceramics, P.O. Box 867, Myrtle Beach, S. C. 29577. Telephone: (803) 448-3191. TWX: (810) 661-2252.

2.2-pound rubidium standard for systems uses only 12 W

Efratom California, Inc., 3303 Harbor Blvd., Costa Mesa, Calif. 92626. (714) 556-1620. $5100. 4 wk.

A rubidium frequency standard that weighs only 2.2 lb. consumes just 12 W. It is the smallest, lightest and lowest in power consumption of any on the market. Known as the model FRK, from Efratom, the standard has a long-term stability of less than 1 part in \( 10^{-10} \) for a month and short-term stability of less than \( 5 \times 10^{-11} \) for 1 s.

The standard measures 3.9 \( \times \) 3.5 \( \times \) 4.4 in. The company has achieved the small size by building the resonant rubidium cell into a microwave cavity. In most other standards, the cavity is a separate component that follows the cell as an output filter.

The output frequency of the standard is a 10-MHz signal. The trim range of the output is \( 2 \times 10^{-9} \), controlled by a 25-turn potentiometer. The level of the output is 1-V rms from a 50-\( \Omega \) source impedance.

At frequencies more than 200 Hz away from the nominal frequency of the standard, the signal-to-noise ratio is greater than 120 dB in a 1-Hz band.

Rapid warm-up is a feature of the FRK. In 10 min. a stability of \( 2 \times 10^{-10} \) is achieved. Supply voltages of 23 to 32 V can be tolerated with a nominal 24 V dc. An internal diode protects the standard against reversed polarity connection. The output connector is an OSM 211 jack.

The operating temperature range of the standard is \(-25 \) to \(+65 \) C, with a maximum frequency drift of less than \( 1 \times 10^{-9} \) over the whole range. For airborne applications the drift with altitude is less than \( 5 \times 10^{-11}/\text{mbar} \).

In comparison with other low-cost rubidium standards, such as the Tracor Instruments Model 308-A, the Efratom unit wins all spec comparisons except for stability. The Tracor standard has long-term stability of better than \( 3 \times 10^{-11}/\text{month} \) and short-term stability of better than \( 2 \times 10^{-11} \). However, the Tracor unit requires a 19-in. rack, weighs 31 lb, and has a 50 W power dissipation.

For Efratom CIRCLE NO. 250
For Tracor CIRCLE NO. 251
Weston—the nation’s oldest name in test equipment—presents its newest line of high-reliability frequency counters.

For the engineer, service technician or serious hobbyist, there’s the new Model 1252, an auto-ranging crystal-clock counter, 5 Hz to 30 MHz range, 6-digits, and all solid-state circuitry. With four autoranging gates plus two pre-set gates, automatic blanking of leading zeroes, at an unbelievably low price.

Those wanting more capacity in a counter can find it in Model 1253, a 1 Hz to 200 MHz instrument with separate 1-megohm and 50 ohm inputs, 7-digit LED with overrange indicator, 1 MHz time base, and external clock input. Great for precision work. Comparably low priced.

Scientists, lab technicians and experimenters requiring the utmost from a counter, can find it in either Model 1254 or Model 1255. Both have high-stability TCXO time bases, 1 Hz to 200 MHz range, BCD output, push-button re-set (first display is always correct), and remote programming capability. Model 1255 also has a pre-scaled 600 MHz capability.

To complement these fine counters, Weston also offers the Model 1251, a programmable 20 MHz time with 100 nsec. resolution. It provides time interval, period, time average, event and ratio measurements in a 5-digit LED display. And, there’s also Model 1259, a 600 MHz scaler which will extend the range of any counter to 6 MHz-600 MHz, automatically.

All of these ultra-reliable Weston Frequency counters are lightweight, compact, and easy to use. Each has a lockable, multi-position handle which serves as a tilt-stand. See them at your Weston distributor today. Or, write Weston Instruments, Inc., 614 Frelinghuysen Ave., Newark, N.J. 07114.

We’re either first or best. Or both.
Xtal oscillator output has high spectral purity


Overtones voltage-controlled crystal oscillators provide high spectral purity at output frequencies ranging from 36 to 150 MHz. They have a linear deviation capability up to ±0.025% of center frequency. Temperature stability is typically ±10 ppm from 0 to +50°C. The Model 689TWXA has the following characteristics: Center frequency of 114.008 MHz, with a ±1 kHz adjust; frequency deviation of ±20 kHz at 4 kHz/V; linearity of ±1% of best straight line; output power of 0 dBm into 50 Ω and harmonically related components are a minimum of 30 dB down, none within 72 MHz of 0. The power supply requirements are ±12 V dc at approximately 50 mA. The case size is 4 × 2 × 1 in.

CIRCLE NO. 258

Automatic 0.25% impedance measurement:

Our new Model 251 Digital Impedance Meter provides the most accurate measurements of inductance (L), resistance (R), capacitance (C), and conductance (G) available in any instrument up to five times the cost—plus it's fast and reliable.

Big, fat claims, right? But consider this: Accuracy of 0.25% + 1 digit, measurement speeds of a fraction of a second, high-intensity 3½-digit readout has overload blanking to prevent false readings, solid-state construction packed into a rugged 10-pound frame. And simple to operate.

You might consider this. Our reputation. We've led the building of precision impedance measuring instruments for laboratory and quality control applications for 25 years. Check us out, then call or write for the complete story. Ask about our discrete IC testers, too.

Electro Scientific Industries
13900 N.W. Science Park Drive
Portland, Oregon 97229
Phone: (503) 646-4141
Openings: Product Manager, Application Engineers.

CMOS DAC uses only 15 mW and is small

Hybrid Systems, 87 Second Ave., Burlington, Mass. 01803. (617) 272-1522. $19 (1 to 9); stock to 6 wk.

The DAC8851-8, 8-bit CMOS d/a converter needs something stronger than a lemon to power it. It draws only 15 mW of power from a single +15 V power supply—less than half the power of a TTL gate. The DAC8851-8 plugs into a single 16-pin IC socket and is only 1.3 × 0.6 × 0.48 in. The unit is complete with its own internal reference, precision resistor ladder network and network switches. Its output may be converted to voltage by means of a simple resistor to ground. Other key specifications: Accuracy vs temperature is 200 ppm/°C, linearity is 1/2 LSB. The unit settles to 0.1% in 1 μs, it has binary coding and its full scale output current is 0.67 mA.

CIRCLE NO. 259

Vibration detector responds to 5000 Hz

Columbia Research Labs, MacDade Blvd. & Bullens Lane, Woodlyn, Pa. 19094. (215) 532-9464. 1 to 2 wk.

The CV-104 series of vibration detectors provides automatic warning or shutdown due to excessive vibration. The basic vibration detectors are available in all types of enclosures, including miniature cases, JIC enclosures and explosion proof types. They can have built-in time delays that eliminate false shutdowns caused by accidental high level short duration vibration impacts, an on-off trigger output and an adjustable alarm-set level. Frequency response is from 2 to 5000 Hz with an operating temperature range from –40 to +170°F. Repeatability is within 1% of set value. Operation is from 115 V, 60 Hz, or 28 V dc.

CIRCLE NO. 260

$990.

(U.S.A.)

INFORMATION RETRIEVAL NUMBER 41

Electronic Design 5, March 1, 1974
Frame them any old way

Or any new way.
Then sit back and watch your Ise display electronics get your ideas across. Beautifully.
In an eye-easy fluorescent green glow.
At the same time, they’re low on voltage and current drain.
High on stability.
Pick the readouts that offer more of everything, including variety, for a whole host of digital display ideas.
They’re a difference you can see.
Voltage control is featured in zero-phase-shift filter

Non Linear Filters, P.O. Box 338, Trumbull, Conn. 06611. (203) 268-6309. $125 (1 to 9); $88 (100s); 30 to 60 day.

The Model 1PVC-1 voltage-controlled low-pass nonlinear filter attenuates noise spikes without introducing any phase lag into the signal above or below the corner frequency.

The ability to control the corner frequency, by changing a few component values, makes this unit from Non Linear Filters useful in a variety of applications. The control-voltage input "instantaneously" (within 0.1 μs) controls the value of the limiting slope over a 500-to-1 range (54 dB).

With the control voltage set at a particular value, a constant-frequency, low-amplitude sine wave passes through the filter undistorted. As the amplitude is increased, the output becomes a triangular wave. But if the control voltage is also increased, the sine wave again passes through undistorted (without slope limiting).

The 1PVC-1 operates from dual 15-V supplies with a current drain of 20 mA max. The input-to-output offset is typically 200 mV (600 mV max), and the input bias current is below 2 nA. Input resistance over the dc-to-100-kHz frequency range is 3.6 kΩ max.

Output voltage swing with a load resistance of greater than 2.5 kΩ is ±10 V or more, while the input voltages are limited to ±11 V max. The slope-limiting is determined by the external components and can be calculated from a simple equation.

The corner frequency can be set externally by use of two approximately equal capacitors. You calculate their values by dividing a circuit constant by the corner frequency required. The answer is in microfarads.

The filter operates over a 0-to-70° temperature span. It is housed in a 2.56-in-square-by-0.88-in.-high encapsulated module that weighs 7 oz.

Typical uses for the filter include phonograph record surface and scratch noise rejection, phase-locked-loop FM detection, nonlinear autocorrelation, shot-noise filtering and digital communications.
Signal transducers handle V, I, W or VARs

The R-2000 series of transducers measures power, voltage or current. It offers accuracies of 0.5% of rated output across a broad range of operating conditions. Dielectric insulation and surge limit capabilities exceed proposed IEEE standards. Outputs are isolated low-ripple dc signals proportional to the ac quantities being measured. The units use modular circuit board construction, have IEEE standardized dimensions and terminal placement all in one plane.

CIRCLE NO. 294

Efficiency Experts

Built to save energy — modular STM switching-transistor power supplies from Sorensen. Exceptional power density and efficiency. Up to 1.5 watts per cu. in., and up to 75% efficiency in half the space of comparable competitive units. 40 models offer outputs from 72 to 780 watts (3 to 56 volts) — all with these features: cool running ... excellent performance characteristics ... built-in overvoltage protection ... quiet operation ... adjustable current limiting. For complete data, contact the Marketing Manager at Sorensen Company, a unit of Raytheon Company, Manchester, N.H. (603) 668-4500.

Representative Specifications — STM

<table>
<thead>
<tr>
<th>Regulation (comb. line &amp; load)</th>
<th>0.05%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ripple (PARD)</td>
<td>rms. 3 to 10 mv p-p. 30 mv typ. 50 mv worst case</td>
</tr>
<tr>
<td>Module</td>
<td>Size</td>
</tr>
<tr>
<td>III</td>
<td>5.12&quot;x3.31&quot;x9.50&quot;</td>
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<tr>
<td>IIIA</td>
<td>5.12&quot;x3.31&quot;x14&quot;</td>
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<tr>
<td>IV</td>
<td>7.5&quot;x4.94&quot;x10.5&quot;</td>
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<tr>
<td>VI</td>
<td>7.5&quot;x4.94&quot;x14&quot;</td>
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</tbody>
</table>

CIRCLE NO. 295

Dual audio op amp delivers 2 W per channel

Modular Devices, 1385 Lakeland Ave., Airport International Plaza, Bohemia, N.Y. 11716. (516) 567-9620. $39; stock to 30 day.

The Model 2731 is a dual, low noise, audio operational amplifier. With the addition of an output transformer the module can drive a speaker with 4-W continuous peak power. Model 2731 has an output power of 2 W per channel. Other features include: Output short-circuit protection, small size of 1-1/2 x 1-3/4 x 1/2 in., dual in-line 14-pin configuration for PC board mounting and simplified system wiring.

CIRCLE NO. 295

Sorensen POWER SUPPLIES

INFORMATION RETRIEVAL NUMBER 44
WHAT PRICE STABILITY?

Tracor Model 308-A
Rubidium Frequency Standard. $5,900.
Atomic accuracy at near crystal prices. Utilizes stable quartz crystal oscillator whose frequency is controlled by atomic resonance of rubidium 87. Low cost, high reliability, modular construction.

Tracor Model 304-D
Rubidium Frequency Standard. $7,300.
For general lab and field use. Almost entirely unaffected by environmental factors. Provides stable, accurate source of standard frequencies. Integral time scale selector. Modular construction.
Tracor has more manufacturing and engineering experience in Rubidium standards than anyone else. Write or call for full technical and application information.

Tracor, Inc. Industrial Instruments
6500 Tracor Lane • Austin, Texas 78721 • AC 512/926-2800

DATA PROCESSING

Cassette recorder offers 9-hour play time

Answer Line Associates, Inc., One Northern Blvd., Great Neck, N.Y.
11021. (516) 466-9333. $99.50.
A cassette recorder designated the Long-Play gives nine hours of recording time on a single cassette. According to the manufacturer, specially selected heads and sophisticated circuitry provide excellent frequency response at a 5/8-in/s tape speed. Suitable for voice recording and many data logging applications where a minimum of operator handling is desirable, the instrument comes with an AC adaptor or can be operated in the field with five inserted "C" batteries. The suggested list price of $99.50 includes remote control microphone, carrying case, AC adaptor and a C180 cassette.

CIRCLE NO. 261

Plug-in interface drives desk-top printer

Data Interface Inc., 4 W. Kenosia Ave., Danbury, Conn. 06810. (203) 792-0290. $650; 30 days.
A plug compatible interface for Data General's Nova computers is available for Data Interface's non-impact printers. Occupying one I/O slot position in the Nova computer, the interface can be connected either directly to the printer or to one of the output connectors on the computer frame. The interface occupies only two of the eight card positions in the plug in assembly. The combination of printer and interface is compatible with Nova line-printer software. The small desk-top printer may be located up to 20 feet from the computer, and prints the full 96 character ASCII font at rates up to 180 lines/min.

CIRCLE NO. 262

ELECTRONIC DESIGN 5, March 1, 1974
Intelligent terminal contains own mini


The SiR-1000 terminal can be thought of as a general-purpose minicomputer attached to a CRT and selectric-type keyboard. Seven circuit modules that use MOS/LSI comprise the entire system. The CPU portion uses eight-bit words and is expandable from 4 k to 10 k of memory. The keyboard is completely programmable and includes 51 function keys. The terminals handle a wide variety of interfaces including serial data ports (75 to 13,500 baud) and parallel eight or 12-bit ports. Standard terminal capabilities include code conversion, text editing and format control.

CIRCLE NO. 263

Modem speed increased with digital techniques

The SiR-1000 terminal can be thought of as a general-purpose minicomputer attached to a CRT and selectric-type keyboard. Seven circuit modules that use MOS/LSI comprise the entire system. The CPU portion uses eight-bit words and is expandable from 4 k to 10 k of memory. The keyboard is completely programmable and includes 51 function keys. The terminals handle a wide variety of interfaces including serial data ports (75 to 13,500 baud) and parallel eight or 12-bit ports. Standard terminal capabilities include code conversion, text editing and format control.

CIRCLE NO. 263

Floppy-disc drive is IBM 3740 compatible

Applied Data Communications, 1509 E. McFadden Ave., Santa Ana, Calif. 92705. (714) 547-6954. $3750; 45 days.

The Series 61 Floppy Disc System is IBM 3740 compatible. The controller installs in a small peripheral controller slot or wired system unit. A rack mounted enclosure contains one or two drives, power supply, and formatting electronics. Up to eight drives may be operated for one controller-formatter. Diskette capacity is 242-k bytes in IBM compatible format; transfer rate is 242-k bits/s. The system is supplied with all necessary hardware, basic software and support documentation needed for installation and operation with DEC PDP-11, PDP-8/e and Data General processors.

CIRCLE NO. 264

Electronic Design 5, March 1, 1974
**500-A one chip transistors have super-low V_{CE(sat)}**

As the pioneer in switch microminiaturization, we present our Series 75, designed as the smallest of the art permits. If you think that small switch means big price...guess again. Here's a lot of switch in a tiny package at a cost that's surprisingly low. Write for Bulletin #237 describing these miniature switches...and consult EEM for more information on Grayhill products.


Single-chip transistors that can handle 500 A? It's true. PowerTech's Models PT-9501, 9502 and 9503 are the largest available silicon npn transistors, and they can control currents up to 500 A or voltages up to 120 V at 400 A.

The 9501 and 9502 can handle 500 A at 60 V and 80 V, respectively. The 9503, though, can pass only 400 A—but at 120 V. All three transistors have a V_{CE(sat)} max of 0.5 V at 300 A, and except for the 9503, they have a V_{CE(sat)} max of 1 V at 500 A.

Power dissipation for the units is 625 W at a case temperature of 25 C, with derating down to 400 W at 100 C. Transistor beta at an I_c of 300 A is 10. When the current is increased to 500 A, the beta drops to 5. Switching speed at a current level of 75 A is a combination of 3-µs rise time, a 3-µs storage time and a 3-µs fall time, for an absolute max switching frequency of 10 kHz.

All transistors are housed in a PB-500 Power-Block case 1.5-in. square by 1.1-in. high. Other case styles are available upon request. Each unit is subjected to a power test at 40 V, 10 A and a 100-C case temperature for preliminary reliability burn-in.

The junction operating-temperature range is from −65 to 200 C, although the case epoxy can withstand ambient temperatures up to only 150 C. This causes no problems, though, since when the unit is heat-sunk, the case temperature stays below about 100 C. The thermal resistance of the junction θ_{J-Ε} is 0.25 C/W.

The chip for the 9501, 9502 and 9503 is 820 mils in diameter—double the area of the older, lower-power modules. The chips can also be packaged in a power-system array that can switch currents of up to 3500 A. Collector capacitance is 5000 pF when tested at a V_{cb} = 10 V and with f = 100 kHz.

Competing units from other companies use a multichip approach for the high current—paralleling as many as 10 lower current transistors.

The 100-up price for the 9501 and 9502 is $123.50 each, while the price for the 9503 is $138 for the same quantity. All devices are available from stock.

Applications for these transistors include high-current switching for motor controls, battery-test equipment, dc-to-ac inverters for auxiliary power sources and solid-state relays.

*CIRCLE NO. 252*

Electronic Design 5, March 1, 1974
I'm Free

I'm a Mail-Lite® Shipper

1 CASE of Mail-Lite FREE when you buy my $50 table model heat sealer.

2 CASES of Mail-Lite FREE when you buy my $100 floor model heat sealer.

Labor Savings: Can be heat sealed closed in 2 seconds
Postal Savings: Waterproof • Pillowproof • Lightweight • Clean

WRITE TODAY FOR INFORMATION ON OUR MAIL-LITE SHIPPERS AND THE SPECIAL HEAT SEALER OFFER.

Sealed Air Corporation
19-01 State Highway 208, Fair Lawn, New Jersey 07410

INFORMATION RETRIEVAL NUMBER 49

STILL LOOKING FOR A SPECIAL COMBINATION OF SWITCHING ACTIONS?

... YOU WOULDN'T BE IF YOU'D CHECKED OUR INVENTORY OF SWITCH DESIGNS FIRST!

... we've been making special pushbutton, toggle, and limit switches for over 35 years!

Typical CSI Switches with Unusual Features:

INDUSTRIAL
Limit switch designed to operate underwater for long periods without maintenance. For use in harsh environments such as machine shops, oceanography, etc.

COMMERCIAL AVIATION
Low cost, airline, lighted hostess call switches, chime only once when depressed, can be actuated many times without resetting. For use in commercial aviation.

TEXTILE MACHINERY
Yarn detector switches sensitive enough to detect fine yarn breakage or over tension and facilitate smooth operation of knitting machines in the textile industry.

MEDICAL ELECTRONICS
Lightweight miniature switch for use in electronic heart pacers. Applications features high reliability operation in medical equipment.

Write for Technical Bulletins, or send us the specs of the switch they said couldn't be made . . . we'll send you a quote!

CONTROL SWITCH INC.
A SUBSIDIARY OF CUTLER-HAMMER INC.
1420 Delmar Drive • Folcroft, Pa. 19032 • (215) 568-7500
Representatives and Stocking Distributors Throughout the United States, Canada, and Europe

INFORMATION RETRIEVAL NUMBER 50

Electronic Design 5, March 1, 1974
CERAMIC RESONATORS
For Clock Generators

Frequency control is better than 0.2% deviation from the 25°C value over the temperature range of -20°C to +65°C. 195 KHz to 500 KHz available. Standard tolerance (± 1 KHz) units are priced at $0.50 in 100 quantities.

Radio Materials Company
Div. of P. R. Mallory & Co. Inc.
4242 West Bryn Mawr Avenue Chicago, Illinois 60646
(312) 478-3600

INFORMATION RETRIEVAL NUMBER 52
COMPONENTS

Linear-motion pot has 0.1% linearity

Computer Instruments Corp., 92 Madison Ave., Hempstead, N.Y. 11550. (516) 483-8200. 8-10 wks.

A miniature but rugged linear-motion potentiometer, the Model 120, has a 1-in. stroke and is furnished in an aluminum housing 1/2 \times 5/16 \times 2-in. long. Clearance holes are provided for mounting. Plain, threaded or slotted shaft endings are available. The unit uses a conductive-film resistive element that is suitable for ac or dc operation without amplification. Maximum linearity is 0.1\% and maximum resistances from 500 \Omega to 100 k\Omega are standard. Wattage rating is 1 W and the operating temperature range is –55 to 125 C.

Switches solder directly to PC board

Control Switch, Inc., 1420 Delmar Dr., Folcroft, Pa. 19032. (215) 586-7500. $1.25: pushbutton; $0.95: toggle (unit qty).

Pushbutton and toggle switches are designed for solder-pin insertion into 1/16, 3/32, and 1/8-in. thick PC boards. They are also available for thru-panel mounting. Only 0.6 in. in length, the switch body requires no mounting hardware. Terminals are 0.13 in. long. Two and three-position toggles and momentary action or latch-down pushbuttons are available. All switches are two circuit with a mechanical life in excess of 500,000 operations. Resistive load is rated from 0.01 A, 6 V dc, to 0.5 A, 28 V dc and ac. Cases and actuators are molded of impact and heat-resistant plastic. Terminals and contacts are gold-plated silver for long shelf life and minimum resistance.

Electronic Instrument & Specialty Corp., 42 Pleasant St., Stoneham, Mass. 02180. (617) 438-5300. Typical $12.30 (500 up); 4-6 wk.

This multipole (4 to 8 contacts, Form A) flat-pack reed relay needs only a 0.5-in. height and mounts on a PC board into standard contact strips. Specifications of the relay include 0.5-A, 200-V and 10-W maximums. Multiple coils and a variety of contact forms are also available.

400 Hz Input
High Efficiency
High Density

400 Hz-DC regulated power supplies
tecnetics 4000 series 400 Hz-DC regulated power supplies feature high efficiency up to 85\% and high density packaging up to 2.5 watts/in\(^3\).

Regulation:  Line (115V rms \pm 10\%) 0.2\%
Load (NL to FL) 0.4\%
Temperature 0.01%/\degree C max.

Output powers 25, 50, 100 watt
Output voltages in 5V to 48V models
Short circuit and overload protected

Dimensions:  4x4x2 inches (25 and 50w models)
            5x4x2 inches (100w models)

Availability: Four weeks
Prices:  $375 (25w) $395 (50w) $425 (100w)
Write or call for more details on specifications, applications and the new 1974 catalog from tecnetics.

P. O. Box 910 1625 Range Street, Boulder, Colorado 80302
(303) 442-3837 TWX 910-940-3246
Defeat 1/f noise and power line pickup in your PHOTOMETRIC experiment!

With our new Model 181 Current Sensitive Pre-amplifier and a lock-in amplifier, you can modulate your light beam at any frequency up to one hundred kilohertz—more than enough to beat low frequency interference and flicker noise. You won’t have to give up sensitivity either—in fact, with an internal noise current of only 4 fA/Hz^{1/2} the Model 181/lock-in combination can resolve currents typically less than 1 fA(10^{-15}A). And, you don’t have to worry about the photodetector’s quiescent current or stray light, because the Model 181 can handle dc inputs up to 10 times its current-to-voltage conversion setting without overload.

Find out how our Model 181 Preamplifier can simplify your photometric measurements. Write or call Princeton Applied Research Corporation, 10 Olden Ave., Box 2565, Princeton, New Jersey 08540. Telephone (609) 452-2111 in Europe contact Princeton Applied Research GmbH, D8034 Unterfaffenhofen, Waldstrasse 2, West Germany.

INFORMATION RETRIEVAL NUMBER 71

DO-IT-YOURSELF WAVEFORMS

Exact waveform synthesizer lets you build your own custom waveforms bit-by-bit

The Models 201 and 202 Waveform Synthesizers generate complex waveforms—either analog or digital—for many applications, including distortion compensation, card simulation, acoustics, general research, waveform analysis, staircase and code transmission, PCM-PWM telemetry, PAM and shock table drive.

Forty selectable bits, each independently controlled in amplitude, width and slope, are available. Instrument can be free-run, triggered or gated for one shot or burst operation, or stepped through the waveform one bit at a time.

Model 201 $1995.00
Model 202 (incorporates cycle length counter with 0-to-40 selectable steps) $2495.00

* Box 160, Hillsboro, Ore. 97123. (503) 648-6661
a subsidiary of Danalab, Inc.

INFORMATION RETRIEVAL NUMBER 73

POWER SOURCES

Series pass supply is more than 50% efficient

Power One, 6324 Varied Ave., Building E, Woodland Hills, Calif. 91364. (213) 887-7330. $989.50 (1 to 9).

The Model E5-18, a 5 V (±5%) 18 A series pass, dc power supply, provides greater than 50% efficiency. The supply incorporates an adjustable current foldback, 0.02% regulation and reverse voltage protection as standard features with overvoltage protection available as an option. Input power is 105 to 125 V ac, 47 to 440 Hz while the operating temperature range is 0 to 50 C at full output but can be derated at 70 C to 40%. Line regulation is ±0.01% for a 10 V input change while load regulation is ±0.02% for a 50% load change. Output ripple is 1.5 mV pk-pk. 0.4 mV rms. The supplies meet the vibration and shock requirements of MIL-STD-810B. Over-all size of the E5-18 is 3 × 4.87 × 14 in. and it weighs 10 lbs. The supply is also available in 15 and 24 V output models.

CIRCLE NO. 271

Modular supplies come in many standard sizes


Series AD modular power supplies can be powered by an input voltage of 115±10 V ac at 50, 60 or 400 Hz. Regulated dc outputs are available up to 200 V at 2 A maximum, although models at 3.6, 5, 6, 10, 12, 15, 18, 20, 24 and 28 V are standard. Output currents range from 250 to 2000 mA. Line and load regulation (NL to FL) is 0.02% within specified range. Ripple is less than 0.5 mV maximum within specified range. Options include programmable or field-adjustable output models.

CIRCLE NO. 272
May we offer you a light?

The super-dependable light of C&K's newest ILLUMINATED ROCKER SWITCHES. Available in SPDT and DPDT models, these contemporary, miniature snap-in switches are completely 'made-in-America' from quality materials, yet the prices are surprisingly competitive! Front relampable, they accommodate midget screw base bulbs in popular T-3 1/2 and T-4 sizes, and you can choose snap-off actuator/lens in either Red, Green, Amber or White. And, quite honestly, they're matchless!

C&K COMPONENTS, INC., 103 Morse Street, Watertown, MA 02172. Tel: (617) 926-0800
TXW: 710-527-0480

"See us at IEEE"

INFORMATION RETRIEVAL NUMBER 58
10-ns SW driver comes in flatpack


An rf switch driver can provide current from either positive or negative 12-V supplies, depending on the input from a TTL gate. Called the Model SD-1007A, the switch drivers have a total switching time of 10 ns maximum, with typical delay and rise time of less than 5 ns. The drivers are compatible with both TTL and DTL circuits and contain a pull-up circuit built into the input to provide for dc testing.

now, A-C torque motors from stock

Bodine fhp reversible torque motors are ideally suited for a variety of holding, positioning, tensioning and winding applications.

Elcom Systems, Inc., 127F Brook Ave., Deer Park, N.Y. 11729. (516) 667-5800. $4.50 (100); stock to 30 day.

A 50-Ω coaxial BNC termination sells for $4.50 in 100-piece quantities. The termination has an average VSWR of 1.1:1 over the frequency range of dc to 4 GHz; maximum VSWR is 1.3:1. Dissipation is spec’d at 1/2-W cw and 1 kW peak over the −25-to-85-C temperature range.

Simulators speed laser tests

Martin Marietta Aerospace, P.O. Box 5837, Orlando, Fla. 32805. (305) 855-6100. LS-1: $650; LS-2: $450; LS-3: $425.

A compact laser simulator, for rapid checkout of laser seekers and receivers, weighs only 1 lb, and uses a 9-V battery that provides over 10-hours continuous operation. Three models are available: The LS-1 provides 3-mW peak output and 20-ns pulse width at 1.06 μ. The LS-2 offers a 3-W output at 0.005 μ. The LS-3 lists a 3-mW peak output and 60-μs pulse width at 0.660 μ. All models have a selectable PRF.

POWER & ACCELERATION for Disc, Reel, Capstan and Carriage Drives

Here’s a rugged DC servo motor that’ll take hard, stop-go, forward-reverse, accel-decel, continuous duty without overheating. 100 oz.-in. peak torque to max speed packaged in housed or frameless unit with replaceable cartridge brushes . . . and tachometer, if desired.

INLAND MOTOR DIVISION OF KOLLMORGEN CORP.
Radford, Va. 24141  (703) 639-3973  TWX 710-875-3740

Write for bulletin MTQ-C1.
Wire dispenser uses no reels


Unreel is Belden's new packaging innovation that greatly simplifies the dispensing of wire and cable and substantially cuts user handling costs. The packaging method provides virtually inertia-free payout of wire and cable from a stationary, self-supporting, reel-less coil contained within a rough paperboard carton. The wire, or cable, may be drawn from the package at high speeds with essentially no drag and with instantaneous start and stop. This eliminates tangles, which result from reel inertia that must be overcome on starting or stopping. For wire installers, the Unreel package means that neither a pipe-rack stand nor an assistant to tend reels during pulling is necessary. The new package thus saves space at the job site, reduces the load the installer must carry and eliminates set-up time when reels are changed. For the manufacturer, Unreel eliminates the need for tensioning equipment, when used with discontinuous, start-stop wire and cable processing equipment.

Blower motor controlled by solid-state circuit


A solid-state motor control permits this line of blowers to operate at low audible-noise levels. A thermostatic probe senses outlet air temperature to operate the blower at full volume only when the temperature rises above 90 F.

Magnetic fluids that don't settle out


Ferrofluidics' magnetic fluids are a new class of materials that can solve ink settling and clogging problems in traditional as well as new printing techniques. The nonsettling and stable behavior of these magnetic fluids produce magnetic inks that have long storage life both in the printing machine and on the shelf. Ferrofluids contain particles in the 0.01-μ range and they do not require mixing or stirring. The fluids are available in a wide range of carrier liquids to allow printing on many different surfaces. They are particularly applicable to ink-jet printing systems, which spray ink from tiny orifices, and they also enable the magnetic control of the printing jet.

DIP socket wire-wraps on component side


The A-OK/U-Type socket allows wire-wrapping on the same side of the board on which packages are mounted. Body height of the U-Type is just 0.175-in. over-all. All contacts and terminals are of spring-tempered beryllium copper in a one-piece configuration with contact lead-in arms angled at 30 degrees to provide for easy automatic or manual IC insertion. Terminals are 0.025-in. square to allow for either wire-wrap or soldered connection. Socket body ends are notched for individual or series mounting with #2 screws.

New Digital Photometer/Radiometer

80X Digital Opto-Meter™

The 80X Digital Opto-Meter™ is a portable photometer/radiometer with eight ranges of sensitivity to $10^{-10}$ watts. This instrument with 3½ digit display offers AC or battery operation. The new 80X Digital Opto-Meter™ is supplied complete for radiometric and photometric measurements…$865.00.

Write or call today, United Detector Technology, 1732 21st Street, Santa Monica California 90404, telephone number: (213) 829-3357.

DIP socket wire-wraps on component side


The A-OK/U-Type socket allows wire-wrapping on the same side of the board on which packages are mounted. Body height of the U-Type is just 0.175-in. over-all. All contacts and terminals are of spring-tempered beryllium copper in a one-piece configuration with contact lead-in arms angled at 30 degrees to provide for easy automatic or manual IC insertion. Terminals are 0.025-in. square to allow for either wire-wrap or soldered connection. Socket body ends are notched for individual or series mounting with #2 screws.

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Write or call today, United Detector Technology, 1732 21st Street, Santa Monica California 90404, telephone number: (213) 829-3357.
GET READY

In a few months Electronic Design's Master Directory — the GOLD BOOK — will be rolling off the presses and moving on to desks, lab benches, reference shelves, and information centers throughout the U.S. and Europe. It's the directory that will change your thinking about directories . . . the most massive compendium of product information ever compiled . . . a one-step reference source for the data you need to specify, select and buy.

Recognizing potential paper shortages, rising printing, postage and mailing costs, many manufacturers have taken action to be sure their catalog material will reach you no matter what happens. They're choosing the GOLD BOOK to be their personal industry representative.

CONTENTS INCLUDE:

- PRODUCT DIRECTORY (Lists the manufacturers of each product.)
- DIRECTORY OF MANUFACTURERS AND SALES OFFICES (Includes company profiles.)
- DIRECTORY OF DISTRIBUTORS
- DIRECTORY OF TRADE NAMES
- CATALOG DATA AND TECHNICAL INFORMATION SECTION (A massive compendium organized by product category.)
Electronic Design's 1974 Master Directory

<table>
<thead>
<tr>
<th>PRODUCT CATEGORIES</th>
</tr>
</thead>
<tbody>
<tr>
<td>0100 Amplifiers</td>
</tr>
<tr>
<td>0200 Audio Equipment</td>
</tr>
<tr>
<td>0300 Books</td>
</tr>
<tr>
<td>0400 Cabinets, Chassis, Containers, Racks, etc.</td>
</tr>
<tr>
<td>0500 Calculators</td>
</tr>
<tr>
<td>0600 Capacitors (Fixed &amp; Variable)</td>
</tr>
<tr>
<td>0700 Circuit Breakers, Fuses and Other Protective Devices</td>
</tr>
<tr>
<td>0800 Communications Equipment</td>
</tr>
<tr>
<td>0900 Computer Peripherals (including 1/O Equipment, except Storage Equipment)</td>
</tr>
<tr>
<td>0950 Computer Peripherals, Storage (including Disc, Drum and Tape Equipment)</td>
</tr>
<tr>
<td>1000 Computers and Data Handlers (except Peripherals)</td>
</tr>
<tr>
<td>1100 Connectors, Sockets, Terminals &amp; Terminal Boards</td>
</tr>
<tr>
<td>1200 Controls, Control Components &amp; Control Systems</td>
</tr>
<tr>
<td>3450 Corporate Profiles</td>
</tr>
<tr>
<td>3500 Crystals, Oscillators, Timing Devices</td>
</tr>
<tr>
<td>1400 Delay Lines</td>
</tr>
<tr>
<td>1500 Displays &amp; Readouts (Alpha, Numeric &amp; Graphic)</td>
</tr>
<tr>
<td>1600 Distributors</td>
</tr>
<tr>
<td>1700 Engineering Aids (Copying Equipment, Drafting Equipment &amp; Supplies)</td>
</tr>
<tr>
<td>1800 Environmental Testers &amp; Chambers</td>
</tr>
<tr>
<td>1900 Fans, Blowers, Cooling Devices &amp; Cooling Equipment</td>
</tr>
<tr>
<td>2000 Filters, Electrical</td>
</tr>
<tr>
<td>2100 Function Modules</td>
</tr>
<tr>
<td>2200 Hardware and Panel Components (Non-Current Carrying)</td>
</tr>
<tr>
<td>2300 Inductors &amp; Transformers (Fixed and Variable)</td>
</tr>
<tr>
<td>2400 Instruments, Measuring and Testing (except Panel Meters)</td>
</tr>
<tr>
<td>2450 Instruments, Recording</td>
</tr>
<tr>
<td>2470 Instruments, Signal Source</td>
</tr>
<tr>
<td>2500 Integrated Circuits (Monolithic), MSI, LSI</td>
</tr>
<tr>
<td>2560 Integrated Circuits, Hybrid</td>
</tr>
<tr>
<td>2600 Keyboards &amp; Keyswitches</td>
</tr>
<tr>
<td>2700 Manufacturing, Subcontracting, Fabrication Services</td>
</tr>
<tr>
<td>2800 Magnetic Components &amp; Materials (except Memory)</td>
</tr>
<tr>
<td>2900 Materials, Chemicals and Printed Circuits, Fabricated &amp; Non-Fabricated (except Magnetic)</td>
</tr>
<tr>
<td>3000 Memory Components, Equipment &amp; Systems (except ICS and Peripherals like Discs, Drums, Tape Drives)</td>
</tr>
<tr>
<td>3100 Meters, Panel (Analog &amp; Digital)</td>
</tr>
<tr>
<td>3200 Microwave, Radar Components/Accessories</td>
</tr>
<tr>
<td>3250 Microwave, Radar Systems &amp; Subsystems</td>
</tr>
<tr>
<td>3300 Motors, Rotating Components</td>
</tr>
<tr>
<td>3400 Multiple Products</td>
</tr>
<tr>
<td>3500 Optoelectronic and Laser Components, Equipment &amp; Systems (except Discrete LEDs and Displays)</td>
</tr>
<tr>
<td>3600 Panel Lamps, Discrete LEDs &amp; Lampholders</td>
</tr>
<tr>
<td>3700 Power Supplies, Batteries</td>
</tr>
<tr>
<td>3800 Production Machinery &amp; Automation Equipment</td>
</tr>
<tr>
<td>3900 Relays &amp; Solenoids</td>
</tr>
<tr>
<td>4000 Resistors, Fixed</td>
</tr>
<tr>
<td>4050 Resistors, Variable</td>
</tr>
<tr>
<td>4100 Semiconductors, Discrete (except LEDs)</td>
</tr>
<tr>
<td>4200 Services (Engineering, Software, Timesharing, etc.)</td>
</tr>
<tr>
<td>4300 Switches</td>
</tr>
<tr>
<td>4400 Thermal Devices</td>
</tr>
<tr>
<td>4500 Tools, Soldering Supplies</td>
</tr>
<tr>
<td>4600 Transducers</td>
</tr>
<tr>
<td>4700 Tubes</td>
</tr>
<tr>
<td>4800 Wire &amp; Cable</td>
</tr>
</tbody>
</table>
**data display products**

**The logical PCB lights**

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LED & Incandescent Lights with Built-in TTL or ECL Integrated Circuits

- Standard Dual-In-Line package contains complete logic I.C. plus visual indication
- Choice of standard 74 or 74H Series I.C.
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Convenient combination package reduces cost, saves space and speeds up assembly. Units are available for immediate delivery with a wide choice of lens colors.

Call or write for more information today!

**design aids**

**English-metric converter**

The hand-held circular Anglo-Met is a convenient tool for accurate English-metric conversions. It gives conversions of length, weight, area, volume and dry or liquid measurements. The 6 in. diameter converter is constructed of heavy-duty plastic and is laminated to prevent wear on lettering. Telex.

CIRCLE NO. 281

**Wire and cable kit**

A design kit enables users to specify the information required for development of "special" wire and cable products. The kit includes a specification/quotation form that organizes and identifies design parameters, a design guide that outlines basic factors affecting performance and a reference catalog. Belden.

CIRCLE NO. 282

**Breadboard kits**

A miniature cable chain and belt breadboard development kit consists of grilled breadboard plates, assorted shafts, rotating component hangers, dial and over 650 associated parts for building a complete test system. Winfred M. Berg.

CIRCLE NO. 283

**Filter reference table**

An easy-to-use reference table lists several liquid and gas filter variables including materials of construction, dimensions, port size, pressure rating and flow capacity and cross-references them with the company's filters. Balston.

CIRCLE NO. 284

**Clock display readout**

An actual-size printed version of a clock display readout is ideal for use on equipment mock-ups and other preproduction applications. The orange-and-black strip has a pressure-adhesive backing. Sperry Information Displays Div.

CIRCLE NO. 285

The CONTROFLUXER™

"off-the-shelf" AC LINE VOLTAGE REGULATORS...

8 ways better... at less cost!

A totally new concept for truly flat, instantaneous regulation despite extreme input power line fluctuations or "brownouts."

Discover why a basic CONTROFLUXER® can outperform conventional regulators. These inherent characteristics eliminate the need for "add-on" circuits, cut cost and weight:

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Ask your distributor or contact the factory for the 16-page catalog that describes the new concept and lists 23 standard regulators now available off-the-shelf from 38 nationwide distributor locations: Apollo, Arneson, Arrow, Arrow/Angus, ESCO, F. Wayne Electr., LComp, Lykes, Rose, RS Electr., Taylor, and Weatherford.

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INFORMATION RETRIEVAL NUMBER 64

Electronic Design 5, March 1, 1974
new literature

OEM modems and dialers
A four-page short-form catalog covers OEM and end-user modems and automatic dialers. The Vadic Corp., Mountain View, Calif.
CIRCLE NO. 286

Ferrofluids
A 16-page handbook contains data on today's state of the art for ferrofluids as well as typical areas of application. Ferrofluidics, Burlington, Mass.
CIRCLE NO. 287

Interconnections
Adapta-Con electrical connector series for dual-contact PC and I/O interconnecting packaging designs is described in a 12-page brochure. ITT Cannon, Santa Ana, Calif.
CIRCLE NO. 288

Magnetic iron oxides
Updated data on general-purpose magnetic iron oxides are contained in two bulletins. Hercules, Wilmington, Del.
CIRCLE NO. 289

Selector switches
The 223 series 1-inch selector switches are detailed in a catalog. CTS Keene, Paso Robles, Calif.
CIRCLE NO. 290

Power supplies
Power supplies for OEM systems and general-purpose slot applications in both single and dual output configurations are described in a 16-page catalog. NJE, Dayton, N.J.
CIRCLE NO. 291

Laser illuminators
YAG laser illuminators are described in a brochure. International Laser Systems, Orlando, Fla.
CIRCLE NO. 292

Components
Terminals, jacks, plugs, handles, battery holders, IC sockets, IC breadboards, coils and chokes are described in a catalog. Cambion, Cambridge, Mass.
CIRCLE NO. 293

WIDE BAND RF TRANSFORMERS
Great Value at $295

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impedance ratio micro-miniature case

Some Models $3.45

A breakthrough in technology and high production volume enables Mini-Circuits Laboratory to offer these new products at an unprecedented low price.

Ruggedness and durability are built in the T-series transformers. These new units are packaged within a 1/3 D.I.P. package. They use uniquely designed transmission line transformers for extra wide bandwidth.

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UNIT IN STOCK

INFORMATION RETRIEVAL NUMBER 66
Electronic Design 5, March 1, 1974
**Digital Fourier Analysis System 306**

Provides complete spectral, cross spectral, correlation, cross correlation and related analysis.
- One Push Button per function eliminates programming.
- Simultaneous display of two spectra or phase and magnitude.
- Digital storage provides uninterrupted display (flicker-free).
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- To give the electronic design engineer concepts and ideas that make his job easier and more productive.
- To provide a central source of timely electronics information.
- To promote communication among members of the electronics engineering community.

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Want to contact us? If you have any comments or wish to submit a manuscript or article outline, address your correspondence to:

Editor
Electronic Design
50 Essex Street
Rochelle Park, N.J. 07662

Electronic Design 5. March 1, 1974
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Yes, they do. But not in the same proportion.

Business contributes about 15% of the total voluntary support received by colleges.

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For the latest national figures on corporate giving to higher education, write on your letterhead for “CFAE Survey of Corporation Support of Higher Education,” and enclose $2.00 to help cover costs. Mail to: Council for Financial Aid to Education, 6 East 45th Street, New York, N.Y. 10017.

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### Advertiser's Index

<table>
<thead>
<tr>
<th>Advertiser</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>AVX Ceramics Corporation</td>
<td>72</td>
</tr>
<tr>
<td>AMP, Incorporated</td>
<td>33</td>
</tr>
<tr>
<td>Abbott Transistor Laboratories, Inc.</td>
<td>6</td>
</tr>
<tr>
<td>Acopian Corp.</td>
<td>61</td>
</tr>
<tr>
<td>Advance Power, Inc.</td>
<td>90</td>
</tr>
<tr>
<td>Allen Bradley Co.</td>
<td>20</td>
</tr>
<tr>
<td>Andex Corporation</td>
<td>95</td>
</tr>
<tr>
<td>Arnold Magnetics Corp.</td>
<td>95</td>
</tr>
<tr>
<td>Ballantine Laboratories, Inc.</td>
<td>85</td>
</tr>
<tr>
<td>Beckman Instruments, Inc. Helipot Division</td>
<td>18, 19</td>
</tr>
<tr>
<td>Bodine Electric Company</td>
<td>86</td>
</tr>
<tr>
<td>Bownion Electronic Corporation</td>
<td>71</td>
</tr>
<tr>
<td>C &amp; K Components, Inc.</td>
<td>85</td>
</tr>
<tr>
<td>Control Switch, Inc.</td>
<td>81</td>
</tr>
<tr>
<td>Dale Electronics, Inc.</td>
<td>Cover II</td>
</tr>
<tr>
<td>Dana Laboratories Inc.</td>
<td>4, 5</td>
</tr>
<tr>
<td>Data Display Products</td>
<td>90</td>
</tr>
<tr>
<td>Data Precision</td>
<td>95</td>
</tr>
<tr>
<td>Datel Systems, Inc.</td>
<td>92</td>
</tr>
<tr>
<td>Dialight Corporation</td>
<td>64A</td>
</tr>
<tr>
<td>Digitran Company, The</td>
<td>76</td>
</tr>
<tr>
<td>ECCO</td>
<td>15</td>
</tr>
<tr>
<td>E-T-A Products Co. of America</td>
<td>95</td>
</tr>
<tr>
<td>Edmund Scientific Company</td>
<td>85</td>
</tr>
<tr>
<td>Elect-Trol, Inc.</td>
<td>84</td>
</tr>
<tr>
<td>Electro Scientific Industries</td>
<td>74</td>
</tr>
<tr>
<td>Elsysic, Inc.</td>
<td>92</td>
</tr>
<tr>
<td>Exact Electronics, Inc.</td>
<td>41, 84</td>
</tr>
<tr>
<td>Federal Scientific Corporation</td>
<td>94</td>
</tr>
<tr>
<td>Fluke Mfg. Co., Inc.</td>
<td>25</td>
</tr>
<tr>
<td>Fluke Trendar</td>
<td>31</td>
</tr>
<tr>
<td>GTE Automatic Electric</td>
<td>64H</td>
</tr>
<tr>
<td>General Electric Company</td>
<td>95, Cover III</td>
</tr>
<tr>
<td>Gold Book, The</td>
<td>88, 89</td>
</tr>
<tr>
<td>Grayhill, Inc.</td>
<td>80</td>
</tr>
<tr>
<td>Hanover Fair</td>
<td>78</td>
</tr>
<tr>
<td>Health/Schlumberger Instruments</td>
<td>65</td>
</tr>
<tr>
<td>Hewlett-Packard</td>
<td>1, 64D, 64E</td>
</tr>
<tr>
<td>Houston Instruments, A Division of Bausch &amp; Lomb</td>
<td>12</td>
</tr>
<tr>
<td>Hughes Aircraft Company</td>
<td></td>
</tr>
<tr>
<td>Industrial Products Division</td>
<td>11</td>
</tr>
<tr>
<td>ISE International Corp.</td>
<td>75</td>
</tr>
<tr>
<td>Indiana General, Electronic Products</td>
<td>67</td>
</tr>
<tr>
<td>Inland Motor Division Kollmorgen Corporation</td>
<td>86</td>
</tr>
<tr>
<td>Inselek, Inc.</td>
<td>13</td>
</tr>
<tr>
<td>Jensen Tools and Alloys</td>
<td>81</td>
</tr>
<tr>
<td>Jermy Industries</td>
<td>38</td>
</tr>
<tr>
<td>Johanson Manufacturing Corp.</td>
<td>95</td>
</tr>
<tr>
<td>Keithley Instruments, Inc.</td>
<td>16</td>
</tr>
<tr>
<td>Licon, Division of Illinois Tool Works, Inc.</td>
<td>57</td>
</tr>
<tr>
<td>Micro Switch, A Division of Honeywell</td>
<td>42, 43</td>
</tr>
<tr>
<td>Mini-Circuits Laboratory</td>
<td>91</td>
</tr>
<tr>
<td>Motorola Semiconductor Products, Inc.</td>
<td>16A thru 16F</td>
</tr>
<tr>
<td>National Electronics, A Varian Division</td>
<td>79</td>
</tr>
<tr>
<td>National Semiconductor Corporation</td>
<td>64F</td>
</tr>
<tr>
<td>Neff Instrument Corporation</td>
<td>35</td>
</tr>
<tr>
<td>North American Philips Controls Corporation</td>
<td>70</td>
</tr>
<tr>
<td>Optron, Inc.</td>
<td>7</td>
</tr>
<tr>
<td>Pernag</td>
<td>82</td>
</tr>
<tr>
<td>Pfer International Corp.</td>
<td>64B, 64C</td>
</tr>
<tr>
<td>Princeton Applied Research Corp.</td>
<td>84</td>
</tr>
<tr>
<td>R &amp; G Enterprises</td>
<td>81</td>
</tr>
<tr>
<td>RCA Solid State</td>
<td>Cover IV</td>
</tr>
<tr>
<td>R. F. Power Labs, Inc.</td>
<td>91</td>
</tr>
<tr>
<td>Radio Materials Company</td>
<td>82</td>
</tr>
<tr>
<td>Robinson Nugent, Incorporated</td>
<td>53</td>
</tr>
<tr>
<td>SSAC Precision Products, Inc.</td>
<td>95</td>
</tr>
<tr>
<td>Sealed Air Corporation</td>
<td>81</td>
</tr>
<tr>
<td>Signetics Corporation</td>
<td>36, 37</td>
</tr>
<tr>
<td>Siliconix, Incorporated</td>
<td>44</td>
</tr>
<tr>
<td>Sorensen Company, A Unit of Raytheon Company</td>
<td>77</td>
</tr>
<tr>
<td>Spectral Dynamics Corporation</td>
<td>92</td>
</tr>
<tr>
<td>Sprague Electric Company</td>
<td>10</td>
</tr>
<tr>
<td>Stacowitch</td>
<td>96</td>
</tr>
<tr>
<td>Struthers-Dunn, Inc.</td>
<td>17</td>
</tr>
<tr>
<td>Tecnextics</td>
<td>83</td>
</tr>
<tr>
<td>Tektronix, Inc.</td>
<td>8, 9, 23</td>
</tr>
<tr>
<td>Teledyne Relays, A Teledyne Company</td>
<td>2</td>
</tr>
<tr>
<td>Texas Instruments, Incorporated</td>
<td>63</td>
</tr>
<tr>
<td>Tracor, Inc.</td>
<td>78</td>
</tr>
<tr>
<td>Transistor Electronic Corporation</td>
<td>14</td>
</tr>
<tr>
<td>USCC/Centralab Electronics Division, Globe-Union, Inc.</td>
<td>29</td>
</tr>
<tr>
<td>United Detector Technology, Inc.</td>
<td>87</td>
</tr>
<tr>
<td>United Systems Corporation</td>
<td>64G</td>
</tr>
<tr>
<td>Wavetek</td>
<td>68</td>
</tr>
<tr>
<td>Weston Instruments, Inc.</td>
<td>73</td>
</tr>
</tbody>
</table>

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<table>
<thead>
<tr>
<th>Category</th>
<th>Page</th>
<th>IRN</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Components</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>capacitor</td>
<td>10</td>
<td>8</td>
</tr>
<tr>
<td>capacitor, ceramic</td>
<td>29</td>
<td>21</td>
</tr>
<tr>
<td>capacitors</td>
<td>96</td>
<td>69</td>
</tr>
<tr>
<td>components (NL)</td>
<td>91</td>
<td>293</td>
</tr>
<tr>
<td>ferrrorhodium (NL)</td>
<td>91</td>
<td>287</td>
</tr>
<tr>
<td>isolator</td>
<td>7</td>
<td>6</td>
</tr>
<tr>
<td>LEDs</td>
<td>14</td>
<td>12</td>
</tr>
<tr>
<td>lights, LED</td>
<td>76</td>
<td>43</td>
</tr>
<tr>
<td>potentiometer, linear</td>
<td>83</td>
<td>268</td>
</tr>
<tr>
<td>readout, clock display</td>
<td>(NL)</td>
<td>90</td>
</tr>
<tr>
<td>relay</td>
<td>17</td>
<td>15</td>
</tr>
<tr>
<td>relay, reed</td>
<td>83</td>
<td>270</td>
</tr>
<tr>
<td>relays</td>
<td>70</td>
<td>37</td>
</tr>
<tr>
<td>relays, reed</td>
<td>86</td>
<td>60</td>
</tr>
<tr>
<td>resistors</td>
<td>11</td>
<td>243</td>
</tr>
<tr>
<td>resistors, fixed</td>
<td>20</td>
<td>17</td>
</tr>
<tr>
<td>switches</td>
<td>43</td>
<td>28</td>
</tr>
<tr>
<td>switches</td>
<td>81</td>
<td>51</td>
</tr>
<tr>
<td>switches, rocker</td>
<td>85</td>
<td>58</td>
</tr>
<tr>
<td>switches, rotary</td>
<td>80</td>
<td>48</td>
</tr>
<tr>
<td>switches, selector (NL)</td>
<td>91</td>
<td>290</td>
</tr>
<tr>
<td>switches, toggle and PB</td>
<td>83</td>
<td>269</td>
</tr>
<tr>
<td><strong>Data Processing</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>interface, printer</td>
<td>78</td>
<td>262</td>
</tr>
<tr>
<td>modem, data</td>
<td>79</td>
<td>265</td>
</tr>
<tr>
<td>modems and dialers, OEM (NL)</td>
<td>91</td>
<td>286</td>
</tr>
<tr>
<td>recorder, cassette</td>
<td>78</td>
<td>261</td>
</tr>
<tr>
<td>storage, disc</td>
<td>79</td>
<td>264</td>
</tr>
<tr>
<td>terminal, intelligent</td>
<td>79</td>
<td>263</td>
</tr>
<tr>
<td><strong>ICs &amp; Semiconductors</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>counter-timer IC</td>
<td>82</td>
<td>266</td>
</tr>
<tr>
<td>rectifiers, bridge</td>
<td>82</td>
<td>267</td>
</tr>
<tr>
<td>transistors, one-chip</td>
<td>80</td>
<td>252</td>
</tr>
<tr>
<td><strong>Instrumentation</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>analyzer, logic</td>
<td>69</td>
<td>254</td>
</tr>
<tr>
<td>digital logic test system</td>
<td>11</td>
<td>9</td>
</tr>
<tr>
<td>divider, voltage</td>
<td>84</td>
<td>55</td>
</tr>
<tr>
<td>photometer/radiometer</td>
<td>87</td>
<td>62</td>
</tr>
<tr>
<td>recorder</td>
<td>70</td>
<td>257</td>
</tr>
<tr>
<td>recorders, strip-chart</td>
<td>12</td>
<td>10</td>
</tr>
<tr>
<td>standard, frequency</td>
<td>78</td>
<td>48</td>
</tr>
<tr>
<td>synthesizer, frequency</td>
<td>41</td>
<td>27</td>
</tr>
<tr>
<td>tester, logic</td>
<td>31</td>
<td>22</td>
</tr>
<tr>
<td>tester, logic</td>
<td>38</td>
<td>26</td>
</tr>
<tr>
<td>voltmeter, rms</td>
<td>85</td>
<td>59</td>
</tr>
<tr>
<td><strong>Microwaves &amp; Lasers</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>diodes, p-i-n</td>
<td>86</td>
<td>275</td>
</tr>
<tr>
<td>driver, rf switch</td>
<td>86</td>
<td>276</td>
</tr>
<tr>
<td>illuminators, laser (NL)</td>
<td>91</td>
<td>292</td>
</tr>
<tr>
<td>resonators, ceramic</td>
<td>82</td>
<td>52</td>
</tr>
<tr>
<td><strong>Modules &amp; Subassemblies</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>amplifier, audio</td>
<td>77</td>
<td>295</td>
</tr>
<tr>
<td>amplifiers</td>
<td>35</td>
<td>24</td>
</tr>
<tr>
<td>control, voltage</td>
<td>76</td>
<td>253</td>
</tr>
</tbody>
</table>

Category                | Page | IRN |
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>converter, CMOS d/a</td>
<td>74</td>
<td>259</td>
</tr>
<tr>
<td>converter, 1/O</td>
<td>2</td>
<td>3</td>
</tr>
<tr>
<td>oscillator, overtone</td>
<td>74</td>
<td>258</td>
</tr>
<tr>
<td>preamplifier</td>
<td>90</td>
<td>64</td>
</tr>
<tr>
<td>sensor, vibration</td>
<td>74</td>
<td>260</td>
</tr>
<tr>
<td>standard, rubidium</td>
<td>72</td>
<td>250</td>
</tr>
<tr>
<td>transducers</td>
<td>77</td>
<td>294</td>
</tr>
<tr>
<td><strong>Packaging &amp; Materials</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>blower, controlled</td>
<td>87</td>
<td>278</td>
</tr>
<tr>
<td>boards, PC</td>
<td>53</td>
<td>30</td>
</tr>
<tr>
<td>converter, anglo-metric (NL)</td>
<td>90</td>
<td>281</td>
</tr>
<tr>
<td>dispenser, wire</td>
<td>87</td>
<td>277</td>
</tr>
<tr>
<td>fluids, magnetic</td>
<td>87</td>
<td>279</td>
</tr>
<tr>
<td>interconnections (NL)</td>
<td>91</td>
<td>288</td>
</tr>
<tr>
<td>iron oxides, magnetic</td>
<td>91</td>
<td>289</td>
</tr>
<tr>
<td>kit, wire and cable (NL)</td>
<td>90</td>
<td>282</td>
</tr>
<tr>
<td>kits, board (NL)</td>
<td>90</td>
<td>283</td>
</tr>
<tr>
<td>kits, tool</td>
<td>86</td>
<td>61</td>
</tr>
<tr>
<td>materials, magnetic</td>
<td>82</td>
<td>53</td>
</tr>
<tr>
<td>socket boards and cards</td>
<td>15</td>
<td>13</td>
</tr>
<tr>
<td>socket, DIP</td>
<td>87</td>
<td>280</td>
</tr>
<tr>
<td><strong>Power Sources</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>generator, marx</td>
<td>84</td>
<td>274</td>
</tr>
<tr>
<td>inverter</td>
<td>67</td>
<td>35</td>
</tr>
<tr>
<td>regulator, voltage</td>
<td>90</td>
<td>63</td>
</tr>
<tr>
<td>supplies, power</td>
<td>83</td>
<td>54</td>
</tr>
<tr>
<td>supplies, power (NL)</td>
<td>91</td>
<td>291</td>
</tr>
<tr>
<td>supply, high-V</td>
<td>84</td>
<td>273</td>
</tr>
<tr>
<td>supply, modular</td>
<td>84</td>
<td>272</td>
</tr>
<tr>
<td>supply, power</td>
<td>6</td>
<td>5</td>
</tr>
<tr>
<td>supply, power</td>
<td>77</td>
<td>44</td>
</tr>
<tr>
<td>supply, power</td>
<td>84</td>
<td>271</td>
</tr>
<tr>
<td><strong>new literature</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>catalog</td>
<td>85</td>
<td>56</td>
</tr>
<tr>
<td>components</td>
<td>91</td>
<td>293</td>
</tr>
<tr>
<td>ferrofluids</td>
<td>91</td>
<td>287</td>
</tr>
<tr>
<td>illuminators, laser</td>
<td>91</td>
<td>292</td>
</tr>
<tr>
<td>interconnections</td>
<td>91</td>
<td>288</td>
</tr>
<tr>
<td>iron oxides, magnetic</td>
<td>91</td>
<td>289</td>
</tr>
<tr>
<td>movements, and dialers, OEM</td>
<td>91</td>
<td>286</td>
</tr>
<tr>
<td>supplies, power</td>
<td>91</td>
<td>291</td>
</tr>
<tr>
<td>switches, selector</td>
<td>91</td>
<td>290</td>
</tr>
<tr>
<td><strong>design aids</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>converter, anglo-metric</td>
<td>90</td>
<td>281</td>
</tr>
<tr>
<td>filter reference table</td>
<td>90</td>
<td>284</td>
</tr>
<tr>
<td>kit, wire and cable</td>
<td>90</td>
<td>282</td>
</tr>
<tr>
<td>kits, board (NL)</td>
<td>90</td>
<td>283</td>
</tr>
<tr>
<td>readout, clock display</td>
<td>90</td>
<td>285</td>
</tr>
</tbody>
</table>

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All this worthwhile information is available from your GE electronic distributor listed below. Or from GE's Miniature Lamp Products Department listed in your Yellow Pages. Or write General Electric, Nela Park, #4454-L, Cleveland, Ohio 44112. Or call GE collect at (216) 266-6651 and ask for Bill Lenkner. And remember, GE makes a full line of competitively priced visible and infrared SSL's. Most popular lamps are available for immediate delivery. Let us quote you on your requirements.

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