MISSION TO MARS—Mariner C will carry television, p 16

photo shows
SIPHONING HELIUM
Survey of latest cryogenic gear, p 29

LAST WEEK AT WESCON
Harmonic generation in plasmas, p 16

DIGITAL CONVERTER
Tunnel diodes raise operating speed, p 37

COAXIAL FILTERS
Tackling indeterminate design, p 35
New DC to 1500 Mc Voltmeter

- **Voltage Accuracy:** ±2% of reading above one-tenth of full scale. 0.005v minimum dc reading
- **Only one scale** for all voltage measurements. Prevents reading wrong scale. Expanded scale for measurements below 1.5v ac.
- **Measures up to 1500 volts directly, ac or dc; no external multipliers required.**
- **Wide-range ohmmeter** — 0.2 ohm to 1000 megohms in four ranges.
- **Input Impedance:** AC, 25 megohms, DC, 100 megohms or "open grid" (on all but 1500v range). Grid current is less than 10^-10 ampere.
- **Built-in storage socket and reel** for probe and its cable.
- **Handy storage compartment** for accessories.
- **Wave Frequency Range** — within ±3 db up to 1500 Mc; resonant frequency of probe is above 3000 Mc.
- **Input Impedance:** 25 megohms in parallel with 2 pf.
- **Accessory Tee Connector** available for uhf measurements in coaxial systems (Type 1806-P1, $35.00).
- **Type 1806-A Electronic Voltmeter** . . . in convenient flip-tilt case for portability, doubles as an adjustable stand — also available in rack model. Price either model $490 (in U.S.A.)

**Voltage Accuracy:** ±2% of reading above one-tenth of full scale. 0.005v minimum dc reading

**Wide Variety of probe tips supplied.**

**Calibration Stability is Excellent.** The heart of the Voltmeter is a stable tube-and-transistor amplifier. There is so much feedback that changes in tube transconductance or transistor current gain have practically no effect.

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**CIRCLE 900 ON READER SERVICE CARD**
NOT A STILL. Our Kentucky-bred art director suspected when he looked at our cover over that scientists at MIT's Lincoln Lab had taken to making "mountain dew." It isn't so. The fellow is just siphoning liquid helium out of a storage dewar into the dewar of a maser. See p 29

PLASMA HARMONICS—Key to High Power at Millimeter Wavelengths? WESCON speaker sees "good chance" for tens of watts. Another plasma development: beam welder for exotic metals

MARINER C Shaping Up for '64. Spacecraft's mission requires system changes. It will seek life on Mars

CRYOGENICS for the Electronics Engineer. The roster of electronic devices that like to operate down near absolute zero is growing every day. This article will help you select and use the special equipment needed to operate them. Jim Meyer, one of the authors, was an inventor of the solid-state maser amplifier. By J. W. Meyer and A. M. Rich, Lincoln Lab, MIT

COAXIAL FILTERS—A Practical Design Technique. Multiple resonator coaxial filters used in microwave multiplex are short-circuited quarter-wave lines inductively coupled by apertures in their common walls. But the size of the apertures presents an area of indeterminacy.

By J. F. Lally and R. R. Ciehoski, Litton Industries

UHF DIGITAL CONVERTER Uses the Latest Semiconductor Circuits. This analog-digital converter can handle video signals with a bandwidth of 25 Mc but it requires a bit rate of 300 Mc. The converter uses a parallel-serial layout to keep speed requirements reasonable.

By H. R. Schindler, GE Electronics Lab

DEPARTMENTS

Components and Materials. Nonwirewound Potentiometers

Production Techniques. Sequential Kitting

New Products. Amplifier Extends Photomultiplier Range

Crosstalk 3 Meetings Ahead

Comment 4 Literature of the Week

Electronics Newsletter 7 People and Plants

Washington This Week 12 Index to Advertisers
how to measure in-phase, quadrature and angle while sweeping frequency to 100 kc

North Atlantic's latest addition to the PAV line of Phase Angle Voltmeters enables you to make measurements while frequency is varying over half-decades without recalibration. The VM-301 Broadband Phase Angle Voltmeter provides complete coverage from 10 cps to 100 kc, and incorporates plug-in filters to reduce the effects of harmonics in the range of 50 cps to 10 kc with only 16 sets of filters. Vibration analysis and servo analysis are only two of the many applications for this unit. Abridged specifications are listed below:

<table>
<thead>
<tr>
<th>Specification</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Voltage Range</td>
<td>1 mv to 300 volts full scale</td>
</tr>
<tr>
<td>Voltage Accuracy</td>
<td>2% full scale</td>
</tr>
<tr>
<td>Phase Dial Range</td>
<td>0° to 90° with 0.1° resolution (plus 4 quadrants)</td>
</tr>
<tr>
<td>Phase Accuracy</td>
<td>0.3°</td>
</tr>
<tr>
<td>Input Impedance</td>
<td>10 megohms, 30µµf for all ranges</td>
</tr>
<tr>
<td>Reference Level Range</td>
<td>0.15 to 130 volts</td>
</tr>
<tr>
<td>Harmonic Rejection</td>
<td>50 db</td>
</tr>
<tr>
<td>Nulling Sensitivity</td>
<td>less than 2 microvolts</td>
</tr>
<tr>
<td>Size</td>
<td>19&quot; x 7&quot; x 10&quot; deep</td>
</tr>
<tr>
<td>Price</td>
<td>$1750.00 plus $120.00 per set of filters</td>
</tr>
</tbody>
</table>

North Atlantic's sales representative in your area can tell you all about this unit as well as other Phase Angle Voltmeters for both production test and ground support applications. Send for our data sheet today.

*Trademark

NORTH ATLANTIC INDUSTRIES, INC.
TERMINAL DRIVE, PLAINVIEW, L. I., NEW YORK • Overbrook 1-8600
The Uses of Secrecy

IN CONGRESS, a new investigation of military research and development has begun and there is mounting pressure for a full-dress probe into all federal R&D—military and nonmilitary. One of the main objectives of the probe will be to determine if the nation is getting full value from federal R&D. To answer this question fully, we think, the probe should include an investigation of the ways by which R&D results are disseminated to industry and whether the security restrictions that block dissemination in some cases are necessary or realistic.

Total expenditure for research and development by the federal government is now about $14 billion a year and is expected to keep rising. The work is being paid for by the American people, at the rate of about $75 per capita.

Two main objectives are implicit in the expenditure: First, national security and defense; second, national improvement, which can be loosely taken to mean improved living conditions and personal development.

Obviously, many R&D results must be kept secret, especially those relating to weapons and national defense. But secret results can be applied only to specific projects; they cannot be applied broadly to defense development nor to the national economy so long as they remain known only to a few.

When technical results are not published it means we are limiting their application to a select group—those with the need to know. Classified publications ease this problem for defense systems developers, but these publications necessarily have a limited circulation.

The question of secrecy, then, becomes one of whom are we trying to keep in the dark about a given development—other nations or ourselves?

The decision to release research results to the public or not must be finely balanced on whether publication will help a potential enemy more than failure to publish will hurt us. Published research results may or may not help a potential enemy, depending on his ability and desire to put the results to work quickly, or upon what they reveal about our national defenses. Unpublished and therefore little-used research results may well represent a substantial waste of technological effort and money.

Only the officials charged with the responsibility for national security can make the decision to publish or not in a given case, but they must keep in mind that unpublished research may represent one or two billions of taxpayer money wasted each year.

Is it possible that hidden in some secret file there is an unborn industry that would help solve part of our unemployment problem? If there is, we are not using secrecy, we are abusing it.

NEXT WEEK IN electronics

... you will find an easy-to-complete questionnaire which we will ask you to return to us. Please take a minute to do so, as completely and as accurately as you can. The more we know about your needs the better we can serve you.

Coming in Our September 6 Issue

TELEMETRY TODAY. There's no substitute for a fresh, overall look at a fast-moving technology. Gives a man a sense of perspective, especially when that technology—like telemetry today—embraces such varied applications as industrial control and space-system monitoring, medical checkups and missile checkout.

To help you gain that perspective, we recommend next week's staff-written report on what's new in telemetry. Among the topics it covers are modulating, coding, error-correction and bandwidth-widening techniques, how to handle the data, what frequency changes are coming up, and more.

Other timely articles next week will include:
• Tunnel-diode circuits for magnetic-core readout
A parts savings up to 80 percent was made in one application
• New telecasting technique. Japanese broadcast engineers developed this to get special video effects
• Reliability sliderule. Cut out the pages, paste them on cardboard and you'll be all set to figure out equipment reliability in quick-time.
**COMMENT**

**Industrial Espionage**

This is in regard to your articles on industrial espionage (p 22, July 12, and p 32, July 19).

Much of the so-called "pirating" of employers' secrets is not pirating. An engineer working for a company gets an idea. Management [does] nothing with the idea and reprimands him for wasting time.

Finally he quits and forms his own company and manufactures the item . . . Presently he is sued for stealing the idea. He is denounced —for doing something with the idea he was formerly denounced for getting . . .

GEORGE E. ROW
Rowco Engineering Co.
Indianapolis, Indiana

**RFI**

Congratulations on your special issue on rfi (p 37, June 21). You can be justifiably proud of the results of your efforts.

As is bound to happen in an effort involving so many details and the coordination of information received from a multitude of sources, some small errors have crept in. In the section entitled Suggested Definitions of Shielding Terms (p 56), the formula $A = 3.34\sqrt{f_{nu}}$ was given incorrectly as $A = 3.34(f_{nu})$.

Early in June, at about the time that these suggested definitions were being printed, they were being discussed at the National Symposium for PTG-EMC (formally PGRF1) in Philadelphia. A special "work-shop" session had been set up to try to come to some agreement on these definitions. As of this writing, no concrete results have yet come forth. Much work will be needed before an agreement can be achieved.

I also believe that you may have, inadvertently, failed to mention that the background photograph of a shielding honeycomb, used on the frontispiece of this article, was supplied by Technical Wire Products Incorporated.

O. P. SCHREIBER
Technical Wire Products, Inc.
Cranford, New Jersey

**RFI**

The special report on r-f interference (p 37, June 21) listed d-c power supplies as a source of rfi but did not dwell sufficiently on this aspect. While many engineers are concerned with the rfi generated by d-c power supplies (particularly high-current d-c power supplies using switching circuits including scrs and magamps), very little consideration is given to rfi generated by d-c series regulator-type power supplies.

We have found, while developing a series of high-current (4 amp to 60 amp) d-c power modules per MIL-I-26600 and MIL-I-6181D, and using the d-c series regulator technique, that unless preventive steps are taken, considerable conducted rfi is generated. The major source is the input rectifier section, due to the high reversed currents that flow at the time the rectifier is turning off. These high-current transients cause considerable rfi to be conducted back into the a-c line, from which point it may be conducted to other equipment powered from this a-c line.

To remedy this situation, we provide a filter between the power transformer secondary and the rectifier bridge, which greatly attenuates the conducted rfi to the point where it falls well within the specification limits of MIL-I-26600 and MIL-I-6181D.

WILLIAM O. MCGREW
Valor Instruments, Inc.
Gardena, California

**Avalanche Transistors**

We are pleased to read in your review the description of our pulse generator, Avalanche Tansistors Test 10-Nsec Logic (p 46, July 12).

Please note that the published diagram is incorrect: the OA95 diodes and 6.2K resistors, shown grounded on the emitter connection of transistors Q, Q, and Q, should be connected to the bases of these transistors, the bias of which they provide, together with the three 1.5K resistors connected to the emitter of Q.

R. CHARBONNIER
Rocher Electrorique
Montrouge (Seine)
France
new power photocell from Delco

25 watts

Here's a cadmium sulphide photocell with muscle. It's Delco Radio's new LDR-25—a light dependent resistor equipped to dissipate 25 watts at 1/2 ampere and with a 200 DC or peak AC voltage capability.* Dark resistance value of the device exceeds .5 megohm while 1,000 foot candles of illumination will reduce its resistance to 15 ohms.

Characteristics of the LDR-25 make it ideally suited for direct-to-line control of 115 VAC powered appliances. It can be used as a “variable relay” in series with an inductive load operating at power levels up to 100 watts. Its medium and high power switching abilities are ideal for inductive loads where voltage surge from breaker points or junction devices is a problem.

LDR-25 in series control circuit using foot operated mechanical vane to regulate light—eliminates need for moving contacts. Dual light source provides feedback for constant motor speed under varying loads.

Flasher circuit in which chain of lamps and LDR-25s provide power amplification with a gain of 100.

The amazingly low-priced LDR-25 is available now.

Contact any of our sales offices listed below for more information.

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General Sales Office: 700 E. Firmin, Kokomo, Ind., Gladstone 2-8211—Ext. 500 • Area Code 317

Delco Dependable Reliability
Division of General Motors, Kokomo, Indiana
SIMPLIFY communications maintenance

The new 3550A Portable Test Set, designed specifically for transmission system testing, is especially useful for alignment and maintenance of multichannel communication systems. It incorporates a 5 cps to 560 kc oscillator with fully floating output, a 1 mv to 300 v 5 cps to 2 mc voltmeter, and attenuator and impedance matching networks to individually match the oscillator and voltmeter to 135, 600 and 900 ohm lines.

The solid state instruments are housed in a compact case with a splash-proof cover, and both the oscillator and voltmeter operate from internal rechargeable batteries or from an ac line. The three instruments may be used separately in or out of the case.

The oscillator provides flat frequency response and excellent amplitude and frequency stability. The highly accurate voltmeter provides a db scale for easy measurement —72 to +52 dbm. The attenuator and impedance matching unit includes calibrate features to eliminate insertion loss. Oscillator and voltmeter batteries recharge during ac operation.

Check the specifications for the remarkable versatility and convenience of this test set, then contact your representative or call direct for a demonstration on your bench or in the field.

### NEW portable test set measures gain, attenuation, frequency response

### SPECIFICATIONS

**OSCILLATOR (G 07-204B)**
- Frequency Range: 5 cps to 560 kc, 5 ranges
  - ±3% frequency range
- Frequency Response: ±3% into rated load
- Output Impedance: 600 ohms
- Output: 10 mw (2.5 v rms) into 600 ohms, 5 v rms open circuit, completely isolated
- Distortion: Less than 1%
- Hum and Noise: Less than 0.05%
- Temperature Range: —20° to +50° C

**VOLT METER (G 403B)**
- Range: 0.001 to 300 v rms full scale; —72 to +52 dbm
- Frequency Range: 5 cps to 2 mc
- Accuracy: 0°C to 50°C, within ± 2% of full scale from 10 cps to 1 mc; within ± 5% of full scale from 5 to 10 cps and 1 to 2 mc (0°C to 5°C, accuracy is ± 10% from 1 to 2 mc; if desired, the accuracy from 1 to 2 mc can be increased to ± 5% by changing a 39-pin connector near the rear panel)
- Nominal Input Impedance: 2 megohms, shunted by approximately 40 pf on 0.001 v to 0.03 v ranges, 20 pf on 0.1 v to 3 v ranges, 15 pf on 10 to 300 v ranges
- DC Isolation Noise: Signal ground may be ±500 v dc from external case
- Accuracy: Less than 4% of full scale on 1 mv range, 3% on other ranges

**ATTENUATOR/PATCH PANEL**
- Attenuation: 110 db in 1 db steps
- Accuracy: 10 db section error less than ±0.125 db at any step, dc to 100 kc; less than ±0.25 db, 100 kc to 1 mc; less than ±0.5 db up to 70 db, 100 kc to 1 mc
- Impedance: 600 ohms
- Input and Output: 50 cps to 560 kc balance better than 40 db; frequency response ±0.5 db, 50 cps to 560 kc; impedance, 135, 600, 900 ohms center tapped. Input includes 10K bridging impedance; insertion loss less than 0.75 db at 1 kc; maximum level +10 dbm (2.5 v into 600 ohms)

**GENERAL**
- Power: Voltmeter and oscillator each use a power supply of 4 rechargeable batteries (furnished, 40 hr. operation per charge [20 hours at —20° C], up to 500 recharging cycles). Automatic recharging during ac operation
- Dimensions: 8½” high, 19½” wide, 13½” deep. Weight 30 lbs.

**Price:** $990.00

Data subject to change without notice. Price f.o.b. factory.

HEWLETT-PACKARD COMPANY
1501 Page Mill Road, Palo Alto, California, Area Code 415, DA 6-7000
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August 30, 1963 • electronics
Platters Play Pictures on Tv Set

LONDON—Colin Mason, a Wolverhampton inventor, claims he has developed a record player that plugs into a tv set and reproduces animated video and monaural or stereo sound. Estimated sales price for the device is $100 in Britain; the records would cost no more than conventional ones. No tape is involved.

The company that backed development, Wolverhampton Radio and Supplies Co., is said to be negotiating a license with a “large British company with U. S. contacts”—the company may be EMI, but this has not been confirmed.

Few technical details are available yet. Composite signals on the disc are separated in the pick-up head, providing a capacity for two channels of video and two channels of audio. Two separate systems have been evolved, one compatible with ordinary record players, and one not compatible. It has not yet been disclosed which system will be adopted.

Since practical stereo viewers have not been developed, the first recordings will probably be monaural sound and single-channel video. The company says disc wear has less effect on video than sound reproduction.

In the present design, the video signal gives a bandwidth of 3.5 to 4 Mc, suitable for Britain’s 405-line tv system. The company says bandwidth could be up to 35 Mc.

School Video in 2.5-Gc Band Approved

EFFECTIVE Sept. 9, a new instructional tv fixed service is authorized by FCC “for accredited public and private schools, colleges and universities in the formal education of students.” Systems so licensed can also transmit special training material to hospitals, training centers, rehabilitation centers, industrial establishments and the like. Six groups of frequencies totaling 31 channels from 2,500 to 2,686 Mc are provided to operate at a nominal maximum power of 10 watts. Each channel is 6 Mc wide. An experimental system developed by Adler Electronics for the Plainedge, N. Y. schools (p 7, Aug. 3, 1962) has been operating about a year.

Liquid-Cooled Computer Attains 3-Million Rate

CHIPEWA FALLS, WISC.—Control Data’s 6600 digital scientific and engineering computer can run 11 different programs simultaneously and without time sharing, achieving more than three million operations a second.

Multiple-level concurrent processing is the only answer to transmission-line limitations, Control Data says. To avoid time loss in interconnections, the computer is built in a cruciform shape that keeps all interconnections under 8 feet long. Cordwood modules use silicon planar transistors. Heat transferred to a cold plate is picked up by circulating Freon and carried to a water exchanger.

Each of the 11 independent computers in the 6600 has its own memory, and each can execute programs independently of each other or of the central processor. Concurrent operations speed up the computer by assigning the memory a secondary role of refill and empty.

The new model will become part of the Control Data standard line, following delivery to Lawrence Radiation Laboratory next spring. Cost is $7 million to $8 million or $150,000 to $175,000 a month rent.

All the Missile Ranges May Merge

CAPE CANAVERAL—Range Control Center scheduled to become operational here late next year will probably become the nerve center of a globe-girdling missile and space vehicle tracking range that would include the Atlantic, Pacific and White Sands Missile Ranges. Air Force has awarded an $850-

Washington-Moscow Hot Line Working

NEW YORK—The diplomatic “Hot Line” providing instant White House-Kremlin teleprinter communication will meet the formal Sept. 1 opening deadline. Starting Aug. 17, the radio circuit through Tangier relay has been operating well in the equipment-shakedown phase. Continuous transmissions were sent for the first few days; checkouts are now made daily.

RCA Communications spokesmen, in describing the radio link to ELECTRONICS, emphasized that they have been operating a circuit with Moscow since 1930. RCAC now provides private leased-channel service to Tass and the Soviet delegation to the United Nations (p 18, June 28).

Under the U. S.-USSR agreement, the hot line comprises both a cable link and the radio circuit (p 7, Aug. 23). Teleprinter messages are routed through RCA transmitters at Rocky Point, Long Island, using frequency-shift tones on single-sideband, to Tangier, Morocco. The Tangier receiver automatically keys the fsk twinplex transmitter. Signals are picked up near Moscow by facilities of the Soviet Ministry of Posts and Telecommunications.

Virtue of the Tangier two-hop circuit is that transmissions into Moscow on frequencies in the order of 5 to 16 Mc are south-erly to northerly rather than west-east across the auroral zone in which communications failures can occur.
000 contract to Sperry Piedmont for an advanced Range Control Center (RCC) to replace the presently overcrowded Central Control.

Lt. Col. Max Findell, RCC project officer, said that if present studies being conducted in Washington result in combining the three ranges under one cognizance, Canaveral would monitor and control all tracking and telemetry instrumentation on all ranges, including ships, planes and even satellite-borne instrumentation. Findell emphasized that as yet there was no definite decision.

There are strong indications that the move will be made, however. Maj. Gen. L. I. Davis, AMR commander, has been in Washington several weeks in connection with the establishment of an Air Force Systems Command organization that would control all the ranges. Gen. Davis is the most likely candidate to head the new range organization.

The Sperry Piedmont system will be able to monitor two countdowns simultaneously and keep tabs on an orbiting space vehicle as well. Sixty-four men operating 137 consoles will control 800 instrumentation status displays coming in from the entire range. High-speed real-time computers will automatically plot trajectory measurements and impact prediction points.

Japanese Firms Set Minimum TV Prices

TOKYO—Japanese firms ratifying the agreement on minimum floor prices for TV sets exported to the U.S. (p 7, Aug. 2) have increased to 23. Violators would be subject to a fine of up to 30 percent of the transaction. The agreement is now expected to be approved by the Ministry of International Trade and Industry and to take effect sometime in September. Manufacturers have agreed to a minimum export price three percent over the manufacturer's price. Manufacturers' prices set to date are as follows: 16-inch vhf sets, $45; 16-inch uhf sets, $55; 19-inch vhf sets, $55; 19-inch uhf sets, $63; 5 and 6-inch transistor vhf, $70; 5 and 6-inch transistor uhf, $80; smaller than 5-inch transistor uhf, $75.

Raytheon Develops Cold-Cathode TWT

RAYTHEON has developed an experimental 2 to 4-Ge traveling-wave tube with a heaterless tunnel cathode of semiconductor material. The hollow electron beam is reshaped and focused during fabrication—masks are employed while depositing layers of semiconductor materials on the cathode. Emission current has been measured at 100 μamp when pulsed—500 μsec pulses with a 5-percent duty cycle. Fast-starting twts are envisioned.

Side-Tone Ranging to Track EGO and OAO

FIRST OF THREE tracking systems built by Motorola for NASA was shipped to the space-tracking station at Carnarvon, Australia, last Thursday. The system—intended for use with such programs as the OAO and EGO—will track highly elliptical orbits out to 70,000 miles in perigee. Satellite transponders will be interrogated from the ground. Side-tone ranging techniques will determine range and range rate by doppler shift, to pinpoint spacecraft range to within 16 yards and speed to within 4 inches per second.

Two Companies Expand Microcircuit Activities

SAN FRANCISCO—H. C. Lin, of Westernhouse Molecular Electronics division, disclosed at Wescan that the company expects to market next year the following devices in functional block form: surface-field-effect, metal-base and light-actuated transistors; npn and p-n-f switches; a-f and a-f strips; a-f amplifier with response from 1 cps to uhf; tuning device; piezoelectric resonators.

M. W. Newell, Philco vice president, announced Philco expects to triple microelectronic engineering facilities in the next six months, and to be producing 10,000 silicon microcircuits by next spring. Philco is now producing Micrologic circuits under a Fairchild license.

In Brief...

CONTROL system components for the Sprint antimeissile missile will be designed by Honeywell under a contract from Martin.

TORONTO traffic signals are now controlled by a Univac 1107 thin-film memory computer. By 1965, all timed traffic signals in Toronto will be computer controlled.

GENERAL ELECTRIC has received a $19-million NASA contract to develop, assemble and test six 1,000-lb flight-model biosatellites plus ground-test spacecraft. Flights begin in 1965.

FREDERICK E. TERNAN, vice president and provost of Stanford University, received the 1963 Western Electronic Medal of Achievement, at WESCON.

AUDIO DEVICES has arranged to buy Sound Corporation of America.

COMPUTER PRODUCTS, INC. and Packard Bell Computer will jointly design and install hybrid computers. Likeliest hybrid is CP's Mark III analog model plus the digital PB440.

HIGH-SPEED auxiliary arithmetic unit has been developed by GE to extend ability of the GE-235 computer. Execution time is as low as 18 μsec for add or subtract instructions.

XEROX is planning to buy Electro-Optical Systems.

CANADA will build a $5-million ground station to conduct satellite communications experiments with NASA.

ACCIDENTAL break in transmission line last Friday aboard the USNS Kingsport, in Lagos Harbor, Nigeria, interrupted use of Syncom II. Service was expected to be restored late this week.

RELAY MARKET is pegged at $200 million by Carl Martin, Babcock Relays vice president. He predicts $250 million total by 1969.
THIS IS A
ONE-WATT
BLUE JACKET
RESISTOR

P. P. S. For complete technical data write for Engineering Bulletin 7410D

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CERAMIC-BASE PRINTED NETWORKS  PACKAGED COMPONENT ASSEMBLIES  BOBBIN and TAPE WOUND MAGNETIC CORES  SILICON RECTIFIER GATE CONTROLS  FUNCTIONAL DIGITAL CIRCUITS

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OTO'OROLA'S RADEM concepts, being applied to the most important recent advance in military communication systems...will carry many high-priority radio messages simultaneously in a single wideband frequency channel; maintain private-line direct dialing without central exchanges or fixed nets; do this without interference between concurrent messages transmitted from different locations within the system; and perform these tasks with designs that lend themselves to the application of advanced, integrated electronic circuitry. RADEM is one of the many major military and space electronic programs in progress at Motorola. Scientists and engineers interested in joining the men who are making basic contributions to both research and applications in advanced electronics write today describing your background and experience in:

- Systems Design: operational and functional systems analysis, economic analysis, optimum bandwidth utilization, digital, voice and data communications, secure communications.
- Advanced Equipment Design: solid state receivers, transmitters and repeaters, digital demodulators, digital data processing and display units, voice processing and reproduction equipment.
- Similarity with State-of-the-Art: statistical theory of communications, spread-spectrum techniques, coding theory, integrated circuit applications, digital logic design, solid state RF circuit techniques, auto correlation and cross correlation techniques.

- We are particularly interested in programs on which your experience was obtained and the extent of your technical responsibility. Please address this information to our Manager of Engineering at the location of your choice for immediate and confidential attention.

*MORROROLA'S RADEM* (Random Access Delta Modulation) principle diagramed above is the result of 5 years of independent research.
TEST-BAN TREATY controversy is lining up the sides on the probability of developing effective antimissile defenses. On one side are the Administration backers who say that missile defense is still beyond the technical capability of the U.S. and USSR, and that atmospheric tests are not needed to work on an effective defense. Opponents, especially Edward Teller, insist tests are needed, that Russia gained knowhow in its sneak tests of 1961-62, and that you can't be sure of a system until it is integrated and tested realistically.

Developing the antimissile warhead is not the main problem. The knottier question, which test ban questions relate to, is the rest of the system. Because Nike Zeus is considered too slow for sifting incoming warheads from decoys and then making the kill, R&D emphasis has shifted to Nike X. Nike X would have discrimination radar and a speedier missile. But the question still remains whether Nike X can make its kill high enough to protect ground installations and population. And what happens after the first explosion—either offensive or defensive—blinds the radar to subsequent ICBM salvos has the scientists wringing their hands.

DEFENSE DEPARTMENT has asked the Senate to restore only $239.2 million of the $1.1 billion trimmed from this year's military procurement appropriation by the House and only one-quarter of the $400 million cut from the R&D request. The Pentagon's original budget plan called for $16.7 billion in procurement and $7.3 billion in R&D.

The Pentagon wants $44.6 million back of the $59.6 million the House carved out of the appropriation for Army R&D on communications satellite systems, and restoration of the $25-million cut for Phantom II tactical recon planes. It did not seek restoration of the $58.3-million reduction in the procurement appropriation for electronics and telecommunications, the $100-million reduction in the MMRBM (mobile medium-range ballistic missile) program, nor the 1-percent across-the-board reduction in all procurement programs. The last cut was aimed to pressure the military services into tighter contracting policies.

THE HOUSE cut procurement funds for McDonnell's RF-4C version of the Phantom II aircraft to "slow down" production "pending solution of development problems in the plane's electronic systems." Deputy Defense Secretary Gilpatric now argues that there is no reason for delaying procurement. He told the Senate that the plane's side-looking radar subsystem "is on schedule and in phase with the planned airframe production schedule" and will be delivered in September. The framing camera's most critical component, the shutter, has operated successfully in X-15 flights.

IN ACCEPTING the MMRBM cutback, Gilpatric disclosed that the Air Force will "concentrate its efforts for the time being on the pacing elements of this system, namely, the guidance and command and control components." He said the existing budget will be "sufficient to carry out that phase of the work."
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High Power at Millimeters—Plasma

By LAURENCE D. SHERGALLIS
Harold C. Hood
Pacific Coast Editors
ED ADDEO
McGraw-Hill World News

SAN FRANCISCO—In the near future, harmonic generation in plasmas has a good chance of becoming one of the most efficient, high-power schemes for generating power at frequencies in the millimeter wavelengths. J. H. Krenz, of Stanford University, told ELECTRONICS last week.

Presently, he said, varactor diodes are the most efficient method of getting millimeter power. But power levels are low. Plasma devices, however, can be driven with watts or tens of watts of power.

In experiments conducted at Stanford and described in his paper presented at WESCON last week, Krenz has obtained 25 to 30 percent efficiency at the second harmonic using a 3-Gc source. His paper, coauthored with G. S. Kino, described measurements made on a spherically shaped discharge. Strong harmonic outputs up to the seventh harmonic were observed. Because there is resonance, and the interaction is reactive, parametric oscillations are also present. By driving the plasma at twice the resonant frequency, parametric oscillations were observed at about 1.5 Gc. This is reportedly the first time that such parametric oscillations have been obtained using a plasma as a nonlinear reactive medium.

MOSTLY THEORY—Krenz told ELECTRONICS that most of the work in generation of harmonics in a plasma discharge is still theory. Analysis is not complete enough to permit prediction of uses in the near future. But plasma devices with high power outputs up to 100 Gc are desirable because of their simplicity and high power capability.

Mariner C Shaping Up for ’64

By JOEL STRASSER
Assistant Editor

DIFFERENCES between Mariner C’s mission to Mars and Mariner II’s mission to Venus will require extensive changes in the new Mariner’s electronics, according to NASA project officials. The spacecraft is to be launched in November, 1964 from Cape Canaveral.

Mariner C’s primary objective is to determine if life exists on Mars. It will attempt to take high-quality television pictures of Mars’ surface, to study Martian magnetic fields and trapped particle regions, and to determine the existence and extent of cosmic dust close to the planet.

Interplanetary experiments are also planned.

Mariner C requires greater reliability because its mission will take twice as long as the Venus probe’s. Project officials expect Mariner C to reach the vicinity of Mars in about 220 to 240 days. Mariner II took 110 days to reach Venus (ELECTRONICS, p 42, Dec. 14, 1962).

COMMUNICATIONS—Because of the greater communication distances on the Mars mission, Mariner C will have a power output of 10 w; Mariner II’s output was 3 w. To compensate for the loss of solar energy near Mars, Mariner C’s solar cells will occupy approximately 70 sq ft compared to 22.5 sq ft for Mariner II.

Mariner C will communicate at S-band, transmitting at 2,295 Mc and receiving at 2,115 Mc. Mariner II operated at L-band receiving at 890 Mc and transmitting at 960 Mc. Mariner C will have a fixed rather than adjustable antenna to save weight. The Mars orbit does not change appreciably with respect to the earth-sun line.

GUIDANCE—On Mariner II, sensors were used to line it up with the earth and sun during the initial guidance phase. The Venus probe had no midcourse guidance system because it could not be relied upon at the time.

Subsequent advances in the state of the art have changed that. A star tracker will provide initial and midcourse guidance. Built by Barnes Engineering, the tracker will acquire the star Canopus, which provides a more stable reference than the constantly moving earth. No terminal guidance is planned.

WEIGHT—Mariner C will weigh 570 lb, an extra 123 lb. To keep weight down, there are no infrared radiometers and two scheduled experiments have been cancelled: California Institute of Technology’s infrared spectrometer experiment and Stanford University’s radio propagation experiment. A NASA spokesman indicates Mariner is still too heavy, so more may be cut.
Harmonics the Key

C. B. Swan, of Bell Laboratories, indicated that the average power capability of a gas-discharged device is one or two orders of magnitude greater than varactor diodes. Swan described experiments in the generation of harmonics in a plasma having a large electric field gradient. High efficiency, he said, requires such a gradient in the discharge. Swan analyzed the effect of the r-f field gradient in a co-

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The New ML-589 DYNAMICON is a 1" x-ray-sensitive vidicon camera tube which is capable of providing high contrast images with detail resolution down to 0.0005", and penetrant sensitivities up to 2%, when used with an adequate CCTV system and x-ray source. Magnifications to 50X are easily obtainable. ML-589 is particularly suited for non-destructive testing and biological applications, permitting both static and in-motion examinations of small encapsulated components and materials such as plastics, ceramics, steel, aluminum, and rubber. For complete details write The Machlett Laboratories, Inc., Springdale, Conn. An affiliate of Raytheon Co.
axial type gas-discharge harmonic generator and found that the conditions for high efficiencies can be achieved at millimeter wavelengths. The analysis was mathematical and work to correlate mathematical analysis with experimental results is in progress.

PLASMA WELDER—"First practical application of plasmas" was disclosed by L. H. Stauffer of General Electric's Advanced Technology Laboratories. GE obtains large amounts of power in an electron beam produced from a plasma inside a hollow cold cathode. The obvious application is for welding exotic metals, now welded by electron-beam techniques that require high-vacuum. The plasma technique reportedly reduces sensitivity to contamination, eliminates the need for high vacuum, and uses rugged and simple equipment.

The cold cathode source is a hollow metal cylinder several inches long. When the cylinder is charged negatively to about 20 kv in the presence of argon at low pressure, a plasma of positive gas ions and free electrons forms within the cylinder. The few positive ions initially present in the gas knock electrons off the cathode. Also, the plasma glows with both visible light and ultraviolet, and emits short-wave radiation. High-energy ultraviolet radiation helps maintain the supply of electrons.

The electron beam emerges from the cathode as a parallel beam of electrons accelerated toward the work piece. Adjustment of gas pressure and cathode voltage are not critical. Electromagnetic focusing concentrates the beam to about 10 mils diameter. Energy densities up to 40-Mw/sq in. will vaporize any known material.

GE has built a 2-kw beam source and is working on a 60-kw unit. Tests have been run using cathode voltages from 700 v to 150 kv and with gas pressures considerably higher than pressures used in vacuum systems. Conversion efficiency of cathode input to the thermal energy in the target is about 70 percent.

Control of beam intensity is an innovation of the device, Stauffer says. Control electrode or grid is an open mesh cylinder through which the beam passes. Varying grid voltage varies beam intensity. The beam has been pulsed with rise times of about 0.2 usec.

Much of this development is still in the R&D stage. Some of the phenomena occurring in the device are still not fully understood, Stauffer admits. However, the modulated plasma beam has application wherever a controlled, concentrated heat input is needed. A variety of beam configurations can be used, depending upon the application.

CIRCUIT USES—Grid control of the beam lends itself to interesting circuit applications including oscillators, amplifiers, and control circuits. Nonthermal applications of the plasma electron beam also include x-ray. In microwave generators, the beam could be fired into a traveling-wave tube. Other applications, said Stauffer, must wait for a better understanding of the mechanisms of beam formation.

Martin Marietta is also conducting research on a device of this type.
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MEETINGS AHEAD

MILITARY ELECTRONICS NATIONAL CONFERENCE, IEEE, PTMIL; Shoreham Hotel, Washington, D. C., Sept. 9-11.

ELECTRICAL INSULATION CONFERENCE, IEEE, NEMA; Conrad-Hilton Hotel, Chicago, Sept. 10-14.

JOINT ENGINEERING MANAGEMENT CONFERENCE, IEEE, ASME, AIEE; Biltmore Hotel, Los Angeles, Sept. 12-13.


INDUSTRIAL ELECTRONICS ANNUAL CONFERENCE, IEEE, ISA; Michigan State University, East Lansing, Mich., Sept. 18-19.

NATIONAL POWER CONFERENCE, IEEE, ASME; Netherland-Hilton Hotel, Cincinnati, Ohio, Sept. 22-23.


ELECTROCHEMICAL SOCIETY FALL MEETING, EG&S; New Yorker Hotel, New York, Sept. 29-Oct. 3.

CANADIAN ELECTRONICS CONFERENCE, IEEE REGION 7; Automotive Bldg., Toronto, Ont., Canada, Sept. 30-Oct. 2.

SPACE ELECTRONICS NATIONAL SYMPOSIUM, IEEE-PTG-SET; Fontainbleu Hotel, Miami Beach, Fla., Oct. 1-3.

PHYSICS & NONDESTRUCTIVE TESTING SYMPOSIUM, Southwest Research Institute; El Tropicana Hotel, San Antonio, Texas, Oct. 1-3.

ELECTROMAGNETIC RELAYS INTERNATIONAL CONFERENCE, IEEE, IEC, IEEE, Tohoku University, Science Council of Japan; Sendai, Japan, Oct. 8-11.

ELECTRICAL-ELECTRONICS CONFERENCE, Aerospace Electrical Society; Pan Pacific Auditorium, Los Angeles, Calif., Oct. 9-11.

NATIONAL AEROSPACE CONFERENCE, National Society of Professional Engineers; Lafayette Hotel, Long Beach, Calif., Oct. 10-11.

ADVANCE REPORT

MILITARY ELECTRONICS NATIONAL WINTER CONVENTION, PTMIL-IEEE; Los Angeles, Calif., Feb. 5-7, 1964; Oct. 1 is deadline for submitting papers, 100-word nonclassified abstract, short autobiography to Dr. Nicholas A. Begovich, technical program committee chairman, Hughes Aircraft Co., Fullerton, Calif. Papers in line with the theme, "Weapons Systems Selection—1964," should stress systems technology advances. Authors submitting classified material must obtain prior clearance.

August 30, 1963 • electronics
What new data recorder can be simple—or sophisticated? AMPEX FR-1200

Here's the newest recorder from Ampex—the FR-1200. It's a medium-priced, basic data recorder that's modular in design and built for long-term reliable operation. With the FR-1200, you're offered various types of electronics and accessories, and with these you can tailor a recorder as simple or as sophisticated as you want—one that meets your needs and budget now, and can be expanded as you grow. You can start at the simplest level—a one-speed, record-only recorder—and build all the way to a 14-track, record/reproduce system with six-speed (1½ ips to 60 ips) electrically switchable electronics and transport. Ampex ES-100 solid state electronics offer Direct recording to 300 KC, FM recording to 20 KC, or IRIG compatible PDM. The FR-1200 also features a new tape transport. Rugged and reliable, it offers low flutter, prevents tape stress during fast starts, provides constant tape tension on both reels and has new tape braking and guidance systems. For details write: Ampex Corporation, Redwood City, California. Sales and service engineers throughout the world.
Four Panoramic instruments provide an unmatched choice of performance in the RF through microwave region. Offering unequaled performance, versatility, and economy, they are also reliable and easily maintained. The unmatched SPA-4a, 10-44,000 mc, has many special features for maximum versatility and applicability, includes separate broadband 0-70 mc and stable narrowband 0-5 mc sweeps and a sensitivity as great as -110 dbm at 10 mc. The new SPA-12 features 10-64,000 mc range and high sensitivity in a versatile, reasonably priced unit. The low cost SPA-10 offers frequency coverage 10-43,000 mc, dispersion 200 kc to 80 mc (100 mc optional), high sensitivity. Above units cover frequency range in one composite tuning head. The SPA-1, 10-4000 mc with three plug-in tuning heads, is very low in cost and exceptionally stable.

Panoramic broadband spectrum analyzers supply an unmatched selection of frequency-analysis instruments. Model TA-2 is a new portable transistorized universal spectrum analyzer. With AR-1 plug-in module, it covers 20-35,000 cps, with other modules, up to 25 mc. Other units include the high-reliability LP-1a, 20-22,500 cps, the wide range SB-15a, 100-600,000 cps, the low cost SP-752, 200-300,000 cps, and the high-frequency SPA-3a and SPA-3/25a, 1 kc to 15 mc and 25 mc respectively. Uses include vibration and acoustic waveform analysis, digital or other pulsed signal analysis, telemetering subcarrier monitoring, distortion measurements, and dynamic analysis of communications signals. Special (SY) systems combine several sonic analysis instruments in integrated assemblies, affording great versatility.

Panoramic* ELECTRONIC MEASURING INSTRUMENTS

**COMMUNICATIONS SYSTEMS ANALYZERS**

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**TELEMETRY TEST INSTRUMENTS**

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Panoramic is the industry's leader in telemetering test instruments. Telemetering Subcarrier Indicators used from 12.5 cps to 190 kc provide rapid and precise subcarrier analysis for pre-emphasis, noise, distortion, VCO deviation, and related tests. Models TMI-1b, TMI-1b/120, TMI-23, TMI-4/120, TMI-21, and TMI-3LI provide an unsurpassed choice. Panoramic solid-state, crystal-controlled Telemetering Calibrators Models TMC-411E and TMC-505 provide five simultaneous markers (TMC-411E provides eleven) for each subcarrier channel for up to 16 channels (21 optional), with 0.002% long-term frequency accuracy, manual deviation selection and many other features.
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MODEL CTC COAXIAL THERMAL CONVERTER
DC — RF voltage transfer standards for true rms measurement or calibration. Ranges: 0.5, 1, 2, 5, 10, 20, 50 and 100 volts; usable from 20% to 35% of nominal value. Certifiable by NBS at ±0.02% to 50 kc; ±0.1% to 10 mc; ±0.2% to 10 mc; ±1.0% to 100 mc.

MODEL ATV A-T VOLTMETER
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CRYOGENICS
FOR THE ELECTRONICS ENGINEER

More and more electronics engineers are getting their feet wet, figuratively, in liquid nitrogen. This article combines some theory of refrigeration cycles with practical considerations for the handling of fluids and the selection of equipment.

By JAMES W. MEYER and ABRAHAM M. RICH, Lincoln Laboratory*
Massachusetts Institute of Technology, Lexington, Mass.

APPLICATIONS of low-temperature techniques to electronics are increasing apace with this burgeoning field. Most of the exciting new developments in electronics from ultrasensitive detectors: masers, paramp, infrared detectors, to new sources of electromagnetic energy: optical masers, diode luminescence, either must operate at low temperatures or their operating characteristics are markedly improved when operated there. We are rapidly approaching the time when few systems will not have some cryogenic part for the advantages to be gained, and the increased ease of field application can put the solution of challenging systems problems within reach. As a result the electronic systems engineer needs an understanding of cryogenics engineering as part of his professional bag-of-tricks.

Slightly over a half century ago, Kamerlingh Onnes discovered that certain metals lost their resistance to the flow of current at temperatures near absolute zero. Since then, we have learned much about the properties of matter at low temperatures where the restless atoms and molecules are more quiescent. Probably the most significant turning point in the microwave art was the development of the solid-state maser amplifier, which not

*Operated with support from the U. S. Army, Navy, and Air Force.
INTEGRAL cryostat can store liquid helium for 26 days or liquid nitrogen for 12 days (A). Glass double dewar system sealed down to allow use of magnetic poles (B). Metal double dewar system allows thermal conduction between liquid helium and liquid nitrogen (C)—Fig. 1

DEMOUNTABLE transfer siphon provides for the addition of liquid helium with no increase of transfer losses—Fig. 2

CARNOT CYCLE diagram is a reference for refrigeration-cycle efficiency (A) Regenerative liquefying process must take place below the inversion temperature of the working gas (B)—Fig. 3

only permitted us to approach the ultimate in microwave receiver sensitivity, but also prodded the competitive devices to new degrees of excellence. Now we have varactor-diode parametric amplifiers capable of being operated at extremely low temperatures where their performance closely approaches that of the maser. Other applications of cryogenic techniques to microwave engineering are manifold, and include low-loss isolators and circulators operated in magnetic fields produced by superconducting electromagnets, and the establishment of noise performance of microwave amplifiers in terms of an absolute noise temperature.

CRYOGENIC FLUIDS—The most straightforward and most frequently used method of thermostatting microwave devices is to immerse them in a cryogenic fluid. The boiling points and fusion temperatures of the most commonly used fluids are given in Table I.

The temperatures are given for one atmosphere pressure. A vacuum pump reducing the vapor pressure above the liquid permits operation at temperatures intermediate to the boiling point and fusion temperatures. The use of hydrogen or oxygen in the laboratory is hazardous, and their use in field installations more so. Although neon is expensive, it has interesting properties in the temperature gap left between helium and nitrogen if hydrogen is not used.

The range of temperatures between the boiling point and the freezing point is not large, and clearly hydrogen temperatures cannot be reached by pumping on liquid neon. The cooling capacity, on the other hand, of liquid neon is large. Another rare gas, helium 3, provides easier access to temperatures below 4 K than helium 4. Because the vapor pressure of $^3$He (8.6 mm Hg at 1 K) is much larger than that of $^4$He (0.12 mm Hg at 1 K), the pumping required for operation at temperatures near 1 K is not nearly as large. The high cost of $^3$He requires closed systems for gas recovery.

CONTAINERS—An early application of cryogenics to microwave problems was made by Maxwell and Schmidt, who devised a supercon-
ducting echo box having a Q of about a half-million. The integral cryostat unit was capable of storing liquid helium for periods of 26 days and liquid nitrogen for 12 days. A cross section of the dewar design is shown in Fig. 1A. A common laboratory design is in glass as shown in Fig. 1B. It is a helium dewar within a nitrogen dewar that is necked down to allow insertion between the pole pieces of an electromagnet. A more rugged version is made of metal, Fig. 1C. A metal heat shield between the wall of the helium container and the outer wall of the cryostat is cooled by thermal conduction from the liquid nitrogen bath. Designs, in metal, for longer term operation are available from commercial firms such as Cryogenic Engineering Company, Sulfrian Cryogenics Incorporated, Hoffman Laboratories, Janis Manufacturing Company, Superior Air Products and Standard Air Products. These companies offer a wide variety of dewars as stock items and will produce custom designs to meet individual needs.

The insulation in the containers discussed has been the high vacuum between the walls of the dewars which have been silvered or polished to reduce radiation losses. Recent advances in super insulation make solid dewars possible with their improved mechanical properties for field installations.

TECHNIQUES—Two other important experimental techniques relative to the handling of liquid helium are the transfer siphon and the means of measuring the liquid helium level. These items are important for storage vessels. It is not always possible to remove the helium transfer siphon from a storage dewar. An excellent demountable transfer siphon has been developed by Stickler and Rusch at Lincoln Laboratory, Fig. 2. Part of the siphon tube remains permanently in the cryostat. The other half is connected only when it is desired to fill the cryostat with liquid helium. This unit suffered no greater transfer losses than its nondemountable equivalent.

The liquid level indicator problem is solved in the laboratory by a polyfoam float on a balsa stick, a carbon resistor, or a mechanical vibration indicator.

The carbon resistor with its negative temperature coefficient of resistance is a convenient way of measuring liquid helium level in the field. Helium vapor is not as efficient in carrying away heat as the liquid and the resistance of a carbon resistor changes markedly as it is raised through the liquid-vapor interface. This change can be observed with a meter or used in connection with an automatic alarm

WHY CRYOGENICS?
The maser was one of the first electronic devices to require an operating environment down near absolute zero. Infrared sensors also operate in this region as do many lasers. Perhaps many other devices would benefit from the intense cold of liquid helium or liquid nitrogen if more electronics engineers knew how to handle these fluids.

<table>
<thead>
<tr>
<th>Properties of Liquefied Gases—Table I</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gas</td>
</tr>
<tr>
<td>Helium</td>
</tr>
<tr>
<td>Hydrogen</td>
</tr>
<tr>
<td>Nitrogen</td>
</tr>
<tr>
<td>Oxygen</td>
</tr>
<tr>
<td>Carbon Dioxide</td>
</tr>
<tr>
<td>Neon</td>
</tr>
</tbody>
</table>
tomatic valving or siphoning.

The convenience of a compact, closed-cycle system for on-site use makes it most attractive. Its portability, adaptability to field site logistics, and inherent conservation of helium are important considerations. However, refrigeration capacities in excess of a watt are not required but rapid cool-down from room temperature is necessary. Thermal mass in the system does not decrease with size so rapidly as capacity. Hence small capacity often means slow cool-down. There are methods of precooling which can shorten the cool-down time. By-passing arrangements can be made in some systems which have the same effect. An obvious answer to the problem is the extremely reliable, long-lived system.

Important problem areas are de-

signing compressors capable of extended operation, highly efficient and free from contamination. Other areas are in making heat exchangers and regenerators that are highly efficient and have a small insertion pressure drop, also in designing engines having high efficiency consistent with low temperature cycles, easy valving, adequate lubrication, small heat leaks, effective coupling of engine output and easy maintenance.

REFERENCES


BIBLIOGRAPHY


* CLOSED CYCLE REFRIGERATOR SUPPLIERS—TABLE II

<table>
<thead>
<tr>
<th>SUPPLIER</th>
<th>COOLING MEDIA</th>
<th>REFRIGERATION (Milliwatts)</th>
<th>TEMPERATURES (deg K)</th>
<th>POWER OF SYSTEM (KW)</th>
<th>CARNOT EFFICIENCY (PERCENT)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air Products and Chemicals, Inc.</td>
<td>Nitrogen</td>
<td>2,000</td>
<td>40</td>
<td>30 to 17</td>
<td>0.850</td>
</tr>
<tr>
<td>30 K Closed Cycle Cooler</td>
<td>Nitrogen and Neon</td>
<td>500</td>
<td>2.9</td>
<td>2.6</td>
<td>7</td>
</tr>
<tr>
<td>Garrett Corporation</td>
<td>Helium</td>
<td>1,000</td>
<td>3.6</td>
<td>2.5/watt</td>
<td>Less than refrigeration 100</td>
</tr>
<tr>
<td>Hughes Aircraft Co. Mark III</td>
<td>Helium</td>
<td>2,000</td>
<td>3.6</td>
<td>2.5/watt</td>
<td>Less than refrigeration 100</td>
</tr>
<tr>
<td>Molaker Laboratories</td>
<td>Helium</td>
<td>2,000</td>
<td>3.6</td>
<td>2.5/watt</td>
<td>Less than refrigeration 100</td>
</tr>
<tr>
<td>Stratos Model 7500</td>
<td>Nitrogen and Helium</td>
<td>200</td>
<td>3.6</td>
<td>2.5/watt</td>
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</tr>
<tr>
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**PROPERTIES OF LIQUEFIED GASES—TABLE I**

<table>
<thead>
<tr>
<th>Gas</th>
<th>Boiling Point</th>
<th>Fusion Temperature</th>
</tr>
</thead>
<tbody>
<tr>
<td>Helium</td>
<td>12 K</td>
<td>2 K</td>
</tr>
<tr>
<td>Hydrogen</td>
<td>20 K</td>
<td>11 K</td>
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<tr>
<td>Nitrogen</td>
<td>33 K</td>
<td>63.2 K</td>
</tr>
<tr>
<td>Oxygen</td>
<td>90 K</td>
<td>51.4 K</td>
</tr>
<tr>
<td>Carbon Dioxide</td>
<td>193 K</td>
<td>(normal sublimation temperature)</td>
</tr>
<tr>
<td>Neon</td>
<td>27 K</td>
<td>21.6 K</td>
</tr>
</tbody>
</table>

**economics • August 30, 1963**
LIQUEFACTION—In any refrigerative process a compressed gas does work, and is thereby cooled, the work being done against internal forces as occurs in a free expansion or against external forces as occurs in piston engines or turbines. The expansion of a gas through a valve without doing external work, the Joule-Thomson process, is most commonly used as the final stage of a liquefier because the relative incompressibility of the liquid would cause problems in a piston or displacer engine.

Refrigerator efficiency can be rated relative to the ideal (Carnot) cycle. The work input for refrigeration output as a function of temperature is shown in Fig. 3A. Other refrigeration processes are less efficient, ranging from 10 to 50 percent of the Carnot value, depending upon the cycle and operating temperature.

A system employing only a Joule-Thomson expansion often referred to as a Linde or Hampson system. Fig. 3B, uses compressed, purified gas cooled by a counter flow heat exchange by the lower temperature low-pressure gas. If the process takes place below the so-called inversion temperature of the working gas, cooling and eventual liquefaction will occur. The inversion temperature is a function of the internal gas forces and for many gases lies above room temperature. Helium, on the other hand, has a low inversion temperature and must be cooled by other means before J-T cooling can occur.

An expansion engine, doing external work on a piston, and employing a heat exchanger is called a Claude cycle system. A pressure-volume diagram of the Claude engine is shown in Fig. 4A. A two-process machine employing a more efficient Claude cycle for precooling, and a J-T expansion for liquefaction is shown schematically in Fig. 4B. The piston engine in this system could be replaced by an expansion turbine as was done by Kapitza for an air liquefier.

In the counter flow heat exchanger, the two gas streams do not intermix. In a regenerator, heat is alternately stored or removed from the regenerator. The regenerator is filled by a mass of metal having a large surface area to permit rapid and effective heat transfer to and from the gas. A cycle employing a piston displacer, regenerator and room temperature valving has been described by McMahon and Gifford,2 and incorporated into the ADL Cryodyne. The operation of the system is shown in Fig. 5A. In this cycle the piston does not work, rather it displaces the gas in and out of the regenerator that has been

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Claude Expansion engine pressure-volume diagram (A). Two process machine employs a Claude cycle engine for precooling and a Joule-Thomson expansion for liquefaction (B)—Fig. 4.

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1. August 30, 1963 • electronics
cooled by adiabatic expansion.

The Philips Company of Holland has devised an efficient gas refrigerating machine based on the Stirling cycle, employing an integral regenerator and component piston displacer-compressor. This hybrid unit is the most efficient process between temperatures of \(-80\) C and \(-180\) C, where it exceeds 40 percent of Carnot. The Claude cycle does not exceed 30 percent and the J-T expansion is less than 20 percent of Carnot efficiency. The cooling process is described in Fig. 5B.

SOLID STATE — Thermoelectric coolers for use at moderately low temperatures are now available from Pesco Products Division of Borg-Warner Corporation, Jepson Thermoelectrics Incorporated, Whirlpool and Westinghouse and others. These coolers are for milliwatt loads at temperatures in the vicinity of \(-80\) C. Since the properties of materials change at levels below \(-80\) C, the problem of thermoelectric cooling is one of materials research.

Contemporary research is addressing itself to the problem of thermoelectric cooling at much lower temperatures, and the behavior of material in magnetic fields at low temperatures leads to the belief that such cooling at temperatures in the liquid helium-liquid hydrogen range will become practical.

FIELD USE — Sophisticated low-temperature microwave devices must serve their function in the field. Consider the problem of systems for such field operation. It has been shown that it is possible to design dewars capable of holding their liquefied gases over long periods of time. Even so, the requirement of periodic refilling is not likely to be relished by the system engineer or operator. The availability of long, flexible, transfer tubes and of low-temperature valves makes an on-line transport system practicable. One such arrangement is shown in Fig. 6 where a relatively compact working dewar is connected to a remote, large-capacity storage vessel which might in turn be kept full by an integral machine. The liquid level is maintained in the working dewar by au-

---

DISPLACER REGENERATOR piston displaces gases in and out of regenerator previously cooled by adiabatic expansion (A). Hybrid cooling system is most efficient for the range of \(-80\) to \(-180\) C (B)—Fig. 5

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electronics • August 30, 1963

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<th>REFRIGERATION (Milliwatts)</th>
<th>TEMPERATURES (deg K)</th>
<th>POWER (Wt of System (LB))</th>
<th>CARBON EFFICIENCY (PERCENT)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air Products and Chemicals, Inc.</td>
<td>Nitrogen</td>
<td>2,000</td>
<td>5,000</td>
<td>80</td>
<td>80</td>
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<td>30 K Closed Cycle Cooler</td>
<td>Nitrogen and Neon</td>
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<td>1,000</td>
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<td>4.1</td>
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<td>2.5 Req.</td>
<td>Helium</td>
<td>215</td>
<td>1,000</td>
<td>2.18</td>
<td>173</td>
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<tr>
<td>173 K Cooler</td>
<td>Freon</td>
<td>1,500</td>
<td>800</td>
<td>4.1</td>
<td>3.8</td>
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<tr>
<td>Arthur D. Little Model 100</td>
<td>Helium</td>
<td>500 at 3 to 4.5K</td>
<td>750 at 3 to 4.5K</td>
<td>2.9</td>
<td>2.6</td>
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<tr>
<td>Model 110</td>
<td>Helium</td>
<td>250 at 3.4K</td>
<td>2,500 at 3.4K</td>
<td>3.0</td>
<td>9</td>
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<tr>
<td>Model 200</td>
<td>Helium</td>
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<td>1,000 at 4.2K</td>
<td>3.8</td>
<td>3.5</td>
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<td>Cryogenetors Model 12900</td>
<td>Helium</td>
<td>1,000 at 30K</td>
<td>10,000 at 80K</td>
<td>25 to 300</td>
<td>12</td>
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<tr>
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<td>Nitrogen</td>
<td>1,000</td>
<td>77</td>
<td>0.13</td>
<td>20</td>
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<td>50 Watt Nitrogen</td>
<td>Nitrogen</td>
<td>50,000</td>
<td>77</td>
<td>2</td>
<td>53</td>
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<tr>
<td>2 Watt Neon</td>
<td>Neon</td>
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<td>25</td>
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<td>30</td>
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<td>1 Watt Helium</td>
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<td>5</td>
<td>178</td>
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<tr>
<td>General Electric</td>
<td>Helium</td>
<td>50-5,000</td>
<td>3.6</td>
<td>2.5/watt</td>
<td>200</td>
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<tr>
<td>Hughes Aircraft Co. Mark III</td>
<td>Helium</td>
<td>2,000</td>
<td>4.2</td>
<td>5</td>
<td>120</td>
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<td>Malin Laboratories</td>
<td>Helium</td>
<td>2,000 at 92K</td>
<td>1,000 at 30K</td>
<td>78</td>
<td>30</td>
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<tr>
<td>Stratos Model 7500</td>
<td>Nitrogen and Helium</td>
<td>200</td>
<td>22</td>
<td>0.55</td>
<td>27</td>
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<tr>
<td>Linde</td>
<td>Nitrogen and Helium</td>
<td>Fraction to Several</td>
<td>2 to 80</td>
<td></td>
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</tr>
</tbody>
</table>

*As of January 1963*
Coaxial Filters—
A Practical Design Technique

Here's a method for determining the dimensions of multistage filter coupling apertures that provide required coupling coefficients between filter sections.

By J. F. LALLY
R. R. CIEHOSKI
HADCOM Div., Litton Industries, College Park, Md.

MULTI-RESONATOR coaxial filters are commonly used in microwave multiplex systems. Actually, these resonators often are shortcircuited quarter-wavelength coaxial transmission lines inductively coupled by an aperture in their common walls. Thus, this construction comprises a multi-stage filter whose over-all response is determined by the interstage couplings.

Excellent design equations for both Butterworth and Tchebycheff type responses are in the literature, but the actual technique for designing multi-resonator coaxial bandpass filters is not as clearly defined as are other designs which utilize a strip transmission line or waveguide. The area of indeterminacy in the design of this type filter is the size of the interstage coupling apertures needed to obtain the desired bandpass response. Since these coupling apertures normally turn out to be relatively large, calculations based on Bethe's small-aperture theory do not yield useful results. The purpose of this article is to demonstrate how practical design information is obtained and used.

GETTING EMPIRICAL DATA—
Consider the problem of designing a coaxial filter of the type previously described. After the type of response and the number of stages required have been determined, the interstage coupling coefficients may be calculated using the following general expression derived by Cohn

\[
k_{i+1,i} = \frac{1}{\omega_0' (g_i g_{i+1})} (f_2 - f_1) f_3
\]

FILTER SPECIFICATIONS

<table>
<thead>
<tr>
<th>Frequency</th>
<th>Coupling Coefficient</th>
</tr>
</thead>
<tbody>
<tr>
<td>762.5 Mc</td>
<td>0.0219</td>
</tr>
<tr>
<td>7893 Mc</td>
<td>0.0189</td>
</tr>
<tr>
<td>7892 Mc</td>
<td>0.0219</td>
</tr>
</tbody>
</table>

where \( k_{i+1,i} \) is the coupling coefficient between two adjacent resonant circuits, \( \omega_0' = 1 \) for Tchebycheff or Butterworth response, \( g_i \) = low-pass prototype element values, and \( (f_2 - f_1) / f_3 \) = fractional bandwidth.

How can the designer practically realize the coupling coefficients that were computed by the above equation? With a minimum of effort it is possible to obtain empirical data of aperture size and location versus coupling coefficient which is sufficiently accurate for most filter designs. For the purpose of the present discussion, the type of aperture shown in Fig. 1A will be considered, but the method is generally applicable to any type of aperture. The test jig shown in Fig. 1A consists of two resonators (A and B) having the exact internal dimensions as the desired filter, with the wall between the two resonators variable in precise increments. To prevent direct coupling between the coupling circuits, a loop is used to magnetically couple into the cavity and a capacitive probe to electri-
cally couple out of the cavity. The technique for making this measurement follows:

1. Set up the equipment as shown in Fig. 1B.
2. Designate as A and B the two adjacent resonators between which the coupling coefficient is to be determined.
3. Couple a non-resonant signal generator directly and very loosely to resonator A.
4. Couple a non-resonant detector to resonator A.
5. Tune resonator A for maximum output from the detector at frequency $f_1$.
6. Tune resonator B for minimum output from the detector at frequency $f_2$.
7. Measure the peak bandwidth ($\Delta F_p$) between the response peaks on the primary side.

The coupling coefficient, $k$, may then be calculated by using the following approximate equation by Dishal:

$$k = 0.06(\Delta F_p / f_1)$$ (2)

Thus, by changing the physical aperture in precise increments and repeating the above procedure at each setting, the curve of coupling coefficient versus aperture size is obtained.

**EXAMPLE** — The practicality of such empirical curves can be best demonstrated by an example. Consider a four-stage, direct-coupled coaxial bandpass filter that has a Tchebycheff response with a 1-db passband ripple and the specifications listed in the Table on p 35.

Having first computed the required coupling coefficients, the curve of coupling coefficients versus gap dimension shown in Fig. 2A was next obtained using the above procedure. From this curve, the necessary gap dimensions between the four resonator sections were determined to be:

$L_1 = 0.620$, $L_2 = 0.510$ and $L_3 = 0.620$.

The filter was then fabricated using these gap dimensions and the resultant bandwidth was within one megacycle of the design value without any adjustments being made to the coupling apertures. A plotted response of this filter is shown in Fig. 2B. A sketch of a four-stage (four resonant circuits) filter is shown in Fig. 3.

During the course of this work it was desired to extend this design information to cover a frequency octave. Since the accumulation of all this data by direct measurement would consume a prohibitive amount of time, it was decided that a family of five such curves would be experimentally obtained. By careful measurement, an excellent set of curves was obtained. From these curves, all the intermediate frequency design data was easily interpolated. Several filters were designed and built using the interpolated information and all filters tested had bandwidths which were close to the design value. Thus, it is possible to come up with a theoretical design for a series of narrow-band filters that covers a complete octave of frequencies and then to construct them without any adjustments of the interstage coupling apertures.

**REFERENCES**


USING THE LATEST

Semiconductor Circuits in a

UHF Digital Converter

Hybrid serial-parallel system splits the signal into nine subchannels.
Analog-digital converter works at 300 Mc, has a 25-Mc bandwidth. Level
decisions introduce weighted currents into lower channels

CONVERSION of wideband analog signals into digital becomes possible using new high-speed semiconductor devices such as tunnel diodes, charge storage diodes, computer diodes and uhf transistors. Specifically, this converter converts video signals having a bandwidth of 25 Mc and has a level resolution of 64 steps.

Such a converter must have a minimum sampling rate of 50 Mc. To describe the 64 levels in binary language, 6 bits are needed. Thus, a bit rate of 300 Mc is required.

The analog and the digital waveform and the corresponding time scale are shown in Fig. 1A. The interval between two succeeding instances where samples are taken is 20 nsec and the interval between two succeeding bits is 3.3 nsec.

Approaches to analog-digital conversions vary from all-serial through serial-parallel to all-parallel. In serial analog-digital conversion, the mechanism of encoding involves a sequence of comparisons to obtain successively closer approximations. In a parallel encoder all the level comparisons are done simultaneously. Several series realizations are possible. Figure 1B shows a scheme using a staircase generator, threshold element, gate and counter. It affords circuit simplicity, but in high-speed conversion it requires extremely fast counter circuits. In this converter a counter capable of counting up to 3,200 Mc would be required. This is at present unrealistic.

Another series realization consists of a sequence of a first-level comparison, level shifting or weighting, second-level comparison, another level shifting and so on until the required resolution is obtained. This technique is adaptable to high-frequency operation. However, an all-parallel approach involves complex circuits and a large number of threshold elements. In 6-bit conversion, 64 threshold gates would be required. In addition, a complex logic circuit would become necessary to convert the output of

WHAT'S IT GOOD FOR?
This analog-digital converter was designed to be used in a satellite, which transmits data digitally because such signals are less affected by noise over long distances.

The 25-Mc bandwidth of the converter makes it useful for transmitting up to four television channels simultaneously.

By HANS R. SCHINDLER
Electronics Laboratory,
General Electric Co.,
Syracuse, New York
the 64 parallel lines into series.

The third possibility is a hybrid parallel-serial solution. It was selected for simplicity and reliability. Furthermore, the speeds needed are within reasonable limits.

**SYSTEM**—Figure 2 is the block diagram of the system. The signal is split into three main channels, each of them being split again into three subchannels. In the first three subchannels, three level decisions are made simultaneously to determine if the signal level lies in the first, second, third or fourth quarter of the maximum signal range. As a result of these decisions a weighted current is introduced into the second and third main channels, at points P and Q. A few nanoseconds later three level decisions are made in the second main channel. The outcome of the second series of three decisions introduces a weighted current into main channel three, at point Q. Finally, the last level decisions are made. All the outputs of the nine subchannels have to be processed logically and then converted into a serial form.

In such a high-speed system, there are two special considerations. First, every wire that connects different parts in the circuit is a transmission line. It has an impedance that should not vary along the line and it should be properly terminated at least at one end to avoid reflections bouncing forth and back and distorting the waveforms. Two different types of transmission lines are used, 50-ohm coax cables for the distribution of pulses for interrogation and reset and 150-ohm strip lines for the logic outputs of the subchannels.

**SAPlING**—Figure 3 shows the sampling and threshold circuit, which consists of a transistor and two tunnel diodes. The transistor is in common-base connection. It is an isolator and transmission-line termination. The first tunnel diode, called threshold tunnel diode, is fed by both the signal current and one-nanosecond-wide current pulses repeating at 50 Mc. These pulses are generated in a circuit using charge-storage diodes (Fig. 3, right). The tunnel diode is biased so that in the absence of the current pulse it can never fire into the high-voltage state. At the instant of the current pulse, the diode fires if the signal current is below the threshold level. Within less than one nanosecond, the tunnel diode switches back into the low-voltage state, generating a narrow pulse. The second tunnel diode, called a memory tunnel diode, is biased slightly below the peak current. It switches into the high voltage state if the first tunnel
diode fires. It remains there until reset by another positive-going current pulse. The relative current levels in the threshold tunnel diode are shown in Fig. 4 (left).

The waveforms across the threshold tunnel diode for signal currents below and above the threshold level and the corresponding waveforms across the memory tunnel diode are reproduced in Fig. 4. The threshold tunnel diodes can resolve current level differences of less than 50 μA within 0.3 nsec. It corresponds to a charge of less than 0.015 pc. This is equal to 100,000 electrons. The theoretical limit determined by the tunnel-diode shot noise was calculated to be about 0.004 pc, or 25,000 electrons. The measured value is about four times larger than the theoretical value. It is due mainly to noise and hum in the pulse generator.

For a signal with 25-Mc bandwidth and a maximum amplitude of 8 mA, this resolution in time and level is more than sufficient for the conversion into 6 bits corresponding to 64 levels.

WEIGHTING—Figure 5 shows the weighting circuit, which, according to the decision of the threshold tunnel diode, introduces within a few nanoseconds a precise amount of current into the points P or Q of the block diagram.

The circuit uses a transmission-line transformer, consisting of a twisted pair of wires, for phase inversion. The lower cut-off frequency of the transformer has been chosen so that the signal gets differentiated, to avoid problems of
d-c restoration. The delay in the transformer is about 0.3 nsec and the signal rise time at its output is less than 0.2 nsec. The transformer is connected to a third tunnel diode for current amplification. Its output feeds an npn common-base transistor which drives the switching network consisting of ultrafast computer diodes and a npn common-base stage. The precision of the current is achieved by choosing a high value for the emitter-resistor of the second transistor. The current step gets flat within ±1 percent in less than 4 nsec (Fig. 5). It gets fed to point P, where the delayed and isolated input signal is split into the second series of subchannels. There the next series of level decisions will be made.

The whole converter consists of nine boards (photo). Each contains a sampling, threshold and memory circuit and none, one or two weighting circuits. All lead lengths have been kept to a minimum and all the components are close to the ground plane to avoid unnecessary inductances. The digital output from the circuit is taken from the memory and the current amplifier tunnel diode. That means that both polarities are available. The digital signal is fed through 150-ohm strip transmission lines and a matched strip-line connector into the main board. The outputs from the nine boards are not yet in the proper binary form.

LOGIC—A simple logic operation is needed as shown in Fig. 6A. On the left side a truth table relates the channel outputs to the binary form for all the possible combinations. The output of the second channel corresponds to the first bit. The second bit is related to all the three channel outputs by the simple equation shown on the right side. This equation can be realized by an adder network as both signal polarities are available. This logic has to be performed three times, once for each main channel.

By now, the binary output is available in six parallel channels. But a serial output is needed. That means that the information of the six channels has to be transformed into a time series of six bits. This is done using the technique developed for a computer circuit having a clock rate of 200 to 500 Mc.\(^6\)

COMPUTER—The computer is based on pumped tunnel-diode-transistor logic (Fig. 6B). It uses two basic modules that are d-c coupled, the Nipo and the Pino element: Nipo means "negative input-positive output" and Pino "positive input-negative output." In a Nipo element, for example, one or more negative pulses at the input inhibit the positive-going pulse at the output; Pino and Nipo elements operate at opposite half-cycles of the pump source and follow each other. Delay from one module to the next is one-half cycle of the pump frequency. For the 300-Mc pump, the delay per logic step is 1.6 nsec.

Figure 6C shows the layout of the parallel-serial converter. At left are the six parallel channels, at right the serial output. The delta symbol means an additional delay of the signal of 3.5 nsec. This is done by making the strip-type transmission line connecting the modules about two feet longer. The parallel-serial converter uses 10 Pino and 6 Nipo elements, which can be placed on one circuit board.

The author thanks the Aero-nautical Systems Division of the Air Force System Command, Wright-Patterson, for the support of this work and William Peil and Fred King from the Electronics Laboratory for their assistance.

REFERENCES


August 30, 1963 • electronics
Clarostat offers another plus feature on the fabulous Series 62 Precision multi-turn potentiometer: For the design and evaluations engineer, an X-Y plot chart indicating the exact linearity characteristics of the prototype potentiometer. The chart is packaged with the potentiometer, enabling the engineer to conduct the most exacting tests with the specific unit.

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PRECISION POTENTIOMETER DIVISION

CLAROSTAT

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AC CORONA LEVEL

Corona levels for various gauges of "Mylar" in capacitors were determined in life tests and are shown above. AC corona level is defined as the r.m.s. voltage below which corona does not exist.

AC/DC CORONA LEVEL

Corona is a function of AC voltage only. Table shows full AC voltage must be applied before corona can exist, whatever the DC bias may be.

AC/DC Capacitor study...

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Experts Evaluate Nonwirewound Pots

Speakers bring engineers up to date on capabilities and use of new technology

STATE-OF-THE-ART report on nonwirewound pots, was given last week in San Francisco at a symposium sponsored by the Precision Potentiometer Manufacturers Association. Symposium was planned to time with the WESCON show.

Tom Peart and Stanley Schneider, of Helipot Division, Beckman Instruments, brought engineers up to date on a new technology for pots that incorporates a steatite ceramic frame with their cermet resistance material.

Since Helipot also manufactures both wirewound and conductive plastic unit, these two were chosen as a point of reference for their cermet pots.

Authors say that the major products ideally suited to their cermet technology are precision potentiometers in both rotary and translatory designs, trimming potentiometers, and fixed resistors. The high wattage characteristic and the ability to obtain a wide range of resistance values in very short lengths and small total areas with excellent resolution characteristics allow extreme miniaturization in cermet trimming pots, according to report.

ADVANTAGES—In addition to the obvious capability of improved resolution, "essentially infinite," the outstanding capabilities of the ceramic units are their immunity to catastrophic failures, high-temperature and wattage capacity, chemical and electrical resistance to water vapor and most other liquids, authors say. Another characteristic is long life, during which the ceramic pot experiences little degradation in functions such as linearity, total resistance, noise, and electrical angle.

The cermet pots are also well suited to "dither" operation, since there is virtually no wear on the resistance element, according to report. The major wear is in a contact designed to retain its mechanical configuration with the resistance element during life. Integral resistors can be made with matching temperature coefficients for both precision and trimming potentiometers, authors say.

Both cermet and conductive plastic pots are capable of satisfactory operation into the megacycle region. Authors rate cermet a plus over both their conductive plastic and wirewound pots for resistance stability.

Authors said that their cermet 3-inch diameter single turn operated continuously at 80 watts, with short time overloads to 140 watts. Although cermets can be operated safely at many times their rated wattages, they are susceptible to extremely high voltage or current transients, even though of very short duration. Thus ohmmeters and digital ohmmeters should not be used. Authors advise making voltage divider measurements for test or operational procedures.

Peart and Schneider say that high-temperature exposure and operation is one of the outstanding capabilities of their cermet. Operation at 300°C is feasible for short periods, and 200°C is the standard upper operating limit for some of their trimming potentiometer models. As temperatures move above 150°C towards 200°C, the cermet pot is said to not only maintain stability, but essentially becomes the only one of the three types of pots to operate at this extreme. Temperature and electrical load tests over 10,000 hours have shown the cermet units to remain within 0.5 percent to 1 percent with most of the shift within the first 100 hours.

CONSIDERATIONS—After stating the characteristics of their cermets, authors caution that "no
product can be everything to everybody." Some of the capabilities are superior over certain resistance ranges, have limits in compatibility with other needed parameters, and are influenced by mechanical design considerations such as size, weight, shape and standardization criteria. Development aim for the future, authors say, lies not only in improvement of individual characteristics, but also in the summation of all these characteristics into each requirement for a particular application.

Other papers given at the symposium included a method used for linearity correction of conductive plastic potentiometers, by Richard D. Ward, of New England Instrument; a paper on the use of conductive plastic potentiometers, by A. A. Vercesi, of Fairchild Controls; a discussion of resistive metal glaze potentiometers, by H. Casey, W. Mulligan and J. Woods, of International Resistance; a paper on output characteristics of conductive plastic precision pots and their relation to system circuit and environment, by Kenneth H. Hardman, of New England Instrument; and a discussion of recent studies in output smoothness by Hans H. Wormser, of Markite Corporation.

Tube Permits Quick
Warmup of Transceiver
POWER tetrode develops 70 percent of full plate current in 100 milliseconds from a new directly-heated oxide cathode. Eimac's new tube, X2013 will have its first application in the government's AN/PRC-38 multimode pack set, built by Collins. The transceiver is a high-power, battery-operated set with solid-state circuits. Primary use is for military ground forces, although set can be used in aircraft and ships. The set operates without standby power and the transmitter section draws no power during receiving operations. The X2013 is available in three versions: convection cooled, conduction cooled or forced air cooling type.

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Kitting Cuts Assembly Errors

Sequential kitting saves time and space for circuit assembly

SKIN-PACKAGED components kits have provided potential savings of $600,000 in one missile system manufacturing area reports the Lockheed Missile and Space Company. The components attached to a fibre board in the order they are used by circuit board assemblers. Lockheed expects further applications in electronics to increase potential annual savings to almost $2 million for its customers.

Kitting has helped overcome problems caused by volume and complexity of circuit boards. LMSC’s contribution to the launching of a Polaris missile, for example, is approximately 3,000 electronic parts and assemblies. Problems have been created for LMSC’s personnel: for the design engineer, for the stores and stock people who kit or batch the parts assemblies to be joined to the circuit board, and for the assembler.

WITHOUT SEQUENTIAL KITS—Formerly the assembler received

a step-by-step operation sequence sheet, a tote box containing a circuit board and, on the average, 50 plastic bags, each containing the total required number of identical parts for the assembly run. The assembler would consult the sequence sheet to determine the part number and part quantity required for a given assembly step. After selecting the part from the bag, he would again check his sequence sheet to determine the location of the part on the board. Then he would find this location on the board and attach the part. Interruptions in assembly caused by sorting and look-up functions, and the requirement that sorting be done by part number, resulted in a slow and painstaking operation with inherent possibilities for error. The apparent solution was an improved method of kitting the parts for sequential selection.

SEQUENTIAL KITTING—Methods now developed includes the skin-packaging process, in which parts are secured by a transparent
plastic film to a neutral piece of single-faced corrugated fibreboard. Before the work order is given to the assembler, the required parts are obtained and each part is affixed to a length of fibreboard in the order of its use on the circuit board. These board units consist of parts limited to one operation of the work order. The lengths of fibreboard, or backing boards, with sequentially placed parts are inspected and stamped by the quality assurance department to certify their correctness before the parts are fixed to the backing board.

This new method eliminates parts-sorting and simplifies operation-sequence look-up by the assembler, and provides a visual aid to assembly sequence, protects the parts from degradation and provides rapid identification of the parts. Also it resolves the problem of reorientation after interruption. Human error is reduced through simplification of work functions and decreases in handling operations. Also provided is product assurance verification that a complete package is checked before it goes to the work station. Each of these factors improves the reliability of the product, which is the basic premise of high reliability programs.

Data On Polaroid Prints

Gov't spec tolerances ±.004; Royal RG-59/U coax twice that good!

The graph above shows the variation in diameter for nearly one mile of ITT Royal coax, type RG-59/U. Over the entire length the maximum variation was less than ±.0015.

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Write for information, or see your nearest ITT distributor. Royal Electric Corporation, a subsidiary of International Telephone and Telegraph Corporation, Pawtucket, R. I.
Amplifier Extends Photomultiplier Range

Unit delivers output between 0 and 5 volts d-c

ANNOUNCED by Block Engineering, Inc., 385 Putnam Ave., Cambridge, Mass., model BA-040 amplifier will extend the range of a photomultiplier tube to better than 1,000 to 1 by automatically controlling cathode voltage. Unit is designed for use with tubes having a dark current below 0.02 μamp at 1,200 volts and has an output of 0 to 5 volts d-c for telemetry or recorder use.

Model BA-040 is designed to operate from unregulated supplies delivering between 24 and 32 volts d-c and is packaged in an encapsulated module. It can withstand shock, vibration and environmental requirements of military specifications and occupies only 4 x 4 x 2 inches of space.

Unit has a high voltage maximum load of not less than 5 megohms, high voltage at dark condition of −1,200 v at ±3%, input impedance above 10 megohms, output impedance less than 1,000 ohms and a frequency response between d-c and 100 cps. Moreover, it will operate between −25 C and 75 C and has high-voltage at saturation of −400 v, ±3% with a 5 megohm load. Model BA-040 is priced at $1,400.

Circle 301, Reader Service Card

Filter Connectors Suppress RFI

MANUFACTURED by Loral Electronics Corp., 825 Bronx River Ave., Bronx 72, N. Y., new filter-connectors use lossy epoxy that is effective in reducing and suppressing undesirable radiation in the uhf and microwave spectrum, while exhibiting minimum reactive effect. Designed to meet military specs above 1 Gc, these units have applications in microwave tuners, high-voltage klystrons, oscillators and signal generators that exhibit r-f leakage on power and interconnecting wiring. According to company engineers, filter-connectors require less than 1/2 the volume associated with conventional suppression techniques, are applicable to any connector type and cause no phase shift when used in servo circuits. The diagram shows typical suppression characteristics between 0.1 and 3.0 Gc. (302)

Triggered Spark Gap Features Long Life

NOW being offered is a triggered spark gap, type GP-200, with a life of millions of discharges in the 5 Kv to 25 Kv operating range with a pulse duration capability of 3 milliseconds and up to 1500 joules energy input. Edgerton, Germeshausen & Grier, Inc., P. O. Box 98, Goleta, Calif. (303)

Servo Indicator Has High Accuracy

MODEL CS106 versatile servo system indicator is announced. Accuracy of the overall system is 0.04 percent. This accuracy has been achieved by a built-in high-gain transistorized amplifier with a low output impedance coupled to the motor which drives the indicator through a low-friction high-accuracy gear train incorporating anti-back lash gearing. Coupled to the indicator is a continuously and individually adjustable 14 cam and switch module. Model CS106 is also available with an auxiliary potentiometer or synchro output. An output shaft that can be loaded with a maximum of 500 oz in. can be supplied. Control Technology Co., Inc., 41-16 29th St., Long Island City 1, N. Y. (304)
Literature of the Week


COAXIAL CABLE Phelps Dodge Electronic Products Corp., 60 Dodge Ave., North Haven, Conn., has available a data sheet listing RG-189/U to RG-306/U numbers applicable to air dielectric coaxial cable. (306)

CONNECTOR SELECTOR Microdot Inc., 220 Pasadena Ave., South Pasadena, Calif., is offering a connector selector circular slide rule that enables the design engineer to choose from 40 parts in designing his own crimp-type connector. (307)

PRECISION POTENTIOMETERS New England Instrument Co., Kendall Lane, Natick, Mass. New brochure illustrates and describes the company's lines of conductive plastic and wire-wound potentiometers. (308)

TIME INTERVAL COUNTER Eldorado Electronics, 1832 Second St., Berkeley, Calif., has released technical data literature on the model 785G 10 nanosecond time interval counter. (309)

SEALED CAPACITORS The Gudeeman Company of California, Inc., 7473 Avenue 304, Visalia, Calif. Six-page folder covers the 68 series of hermetically-sealed Mylar capacitors. (310)

TELECOMMUNICATIONS SERVICES Microwave Services International, Inc., U.S. Route 46 & Cisco Road, Denville, N.J., offers a brochure describing its services, capabilities and experience in the telecommunication systems engineering environment. (311)

SPRAY SYSTEM Zieon Corp., 63 East Sandford Blvd., Mount Vernon, N.Y. A new system which enables a manufacturer to spray conformal and protective coatings on p-e boards and electronic components is detailed in a report. (312)

REMOTE ANGLE INDICATION Theta Instrument Corp., Saddle Brook, N.J., has published a 28-page catalog giving details on new angle-repeating instruments. (313)

MODULAR COUNTERS Computer Measurements Co., 12970 Bradley Ave., San Fernando, Calif. Six-page brochure covers line of modular digital test instruments. (314)

COMPOSITE SUPERCONDUCTIVE WIRE Superior Tube Co., Norristown, Pa. Superconductive wire made by drawing columbium tubing as a barrier sheath and Monel Alloy 400 tubing as an outer sheath over a superconductor core of columbium-tin powders is described in Data Memorandum No. 3. (315)

WIDE-RANGE, HIGHLY-SENSITIVE VARIABLE CAPACITANCE DIODE

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Fujitsu Varipico is a new diode designed to serve especially as a variable capacitor. Having a "hyper-abrupt" junction, a wide range of capacitance variation is made possible by simply varying a small negative bias voltage. The relationship of capacitance to bias voltage is: \( C = C_0 \cdot \frac{1}{1 + n} \). Since \( n \) can be set anywhere between 1 and 5, the capacitance range is very large. This makes the Varipico extremely useful in many applications such as frequency modulators, sweep generators, signal generators, frequency meters, phase shifters, converters and multipliers, and parametric amplifiers. The Varipico, hermetically sealed in a metal case, measures only 5.7 mm in diameter and 8 mm in length, exclusive of leads. For full technical data and application information write to our representative shown below.

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Your electronics BUYERS' GUIDE should be kept in your office at all times—as accessible as your telephone book.
Raytheon Elects Levy

ELECTION of Lawrence Levy by Raytheon Company’s board of directors to the newly created position of vice president for corporate development has been announced.

During the past two years, Levy was headquartered in Paris where he served as principal civilian representative of Defense Secretary Robert McNamara in Europe, North Africa and the Middle East as well as defense advisor to Thomas Finletter, U.S. Ambassador to NATO.

Reporting to Levy in his new assignment will be the director of marketing, the director of advance systems planning, the director of market planning, the director of management sciences and the group assigned to the company’s acquisition program.

Lockheed To Build Research Complex

LOCKHEED-GEORGIA CO., division of Lockheed Aircraft Corp., announces plans to build an extensive research facility to cost between $3 million and $3.5 million, fully equipped, on a 45-acre company-owned tract in Marietta, Ga. Best present estimates indicate there will be five buildings. Facilities will be broken down into these general categories—physical sciences, material sciences, applied aerospace, and systems research. Lockheed planners expect to move researchers into the first building by mid-1964. The entire project is expected to be completed in 1966.

Sperry Canada Elects King to Top Post

B. WENSLEY KING has been elected president and chief executive officer

Scionics Occupies New Facility

SCIONICS CORPORATION of Canoga Park, Calif., manufacturer of capacitors and telemetry devices, has occupied a new 27,000-square foot building in Northridge, Calif. New facility will house the corporate offices and the Instrumentation and Information Systems divisions. The Capacitor division will be expanded in its Canoga Park location.
of Sperry Gyroscope Co. of Canada, Ltd. and its affiliated company, Sperry Gyroscope Ottawa, Ltd. He was formerly managing director of both companies.

Leon Accepts New Position

APPOINTMENT of Herman I. Leon as director, Systems Research and Technology Center, has been announced by Norman E. Friedmann, vice president, California Operations, of ITT Federal Laboratories in San Fernando.

Leon was previously with Space Technology Laboratories. In his new post, he will direct the research, analysis and preliminary design activities for missile and space systems at the San Fernando facility of the research and manufacturing division of ITT Corp.

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Space-General offers unlimited opportunities for engineers and scientists who want to move ahead quickly in a dynamic young organization dedicated to space projects. Less than three years old, Space-General now has grown to almost 1,200 employees and occupies one of the newest, best-equipped facilities in the industry. Location is ideal...in the San Gabriel Valley, 15 minutes by freeway from downtown Los Angeles. Our current interests are broad: electronics, guidance and control systems, space telemetry, survivable communications, satellite and military systems, space vehicles, lunar and planetary exploration craft, inflatable reentry vehicles, and nuclear detection studies. Our employees tell us they prize Space-General's unusually heavy emphasis on individual work and ideas. As a matter of fact, every member of our technical staff is expected to make a creative contribution to the growth of our technological capability.

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* These advertisements appeared in the August 23rd issue.

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**CATEGORY OF SPECIALIZATION**

Please indicate number of months experience on proper lines.

- **RESEARCH (pure, fundamental, basic)**
  - Technical Experience (Months)
  - Supervisory Experience (Months)
- **RESEARCH (Applied)**
- **SYSTEMS (New Concepts)**
- **DEVELOPMENT (Model)**
- **DESIGN (Product)**
- **MANUFACTURING (Product)**
- **FIELD (Service)**
- **SALES (Proposals & Products)**

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**CIRCLE KEY NUMBERS OF ABOVE COMPANIES’ POSITIONS THAT INTEREST YOU**

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15

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**e**lectronics • August 30, 1963
EMPLEOYMENT OPPORTUNITIES

The Advertisements in this section include all employment opportunities—executive, management, technical, selling, office, skilled, manual, etc. Look in the reversed section of the magazine for Additional Employment Opportunities advertising.

Positions Vacant
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Part Time Work

DISPLAYED — RATES — UNDISPLAYED

$2.70 per line, minimum 3 lines. To figure advance payment count 3 average words as a line.

Has Numbers—counts as 1 line. Discount of 10% if full payment is made in advance for 4 consecutive insertions.

Not subject to Agency Commission.

Send NEW ADS to CLASSIFIED ADV. DIV., of ELECTRONICS, P. O. Box 12, N. Y., N. Y. 10036

ENGINEERING SPECIALIST

SECURE
RADIO COMMAND & NAVIGATION SYSTEMS

Salary to $15,000

The Avionics Division at Bell Aerosystems, which is currently grossing $30 million, is working in 5 major areas: command and control, inertial guidance, radar, simulation and control, and air traffic control. With increased company-funded R&D in electronics, the Division is expanding, creating an immediate opening for a graduate EE with a minimum of 5 years experience.

The men selected must be qualified to direct and/or participate in proposal preparation, R&D projects and prototype development of secure command links, data links and radar position-fixing systems for military airborne vehicles.

Resumes are invited. Please address

Mr. Thomas Fritsch, Dept. G-34,

Bell AEROSYSTEMS COMPANY
DIVISION OF BELL AEROSPACE CORPORATION
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When you are in need of specialized men for specialized jobs, contact them through an employment ad in this publication.

Electronic Instrument Technicians

The Oak Ridge National Laboratory, operated by

UNION CARBIDE NUCLEAR COMPANY
at

Oak Ridge, Tennessee

Hos Openings for

Highly skilled electronic instrument technicians to work with electronic engineers in the development, installation and maintenance of electronic equipments. Digital data handling, transistorized pulse height analyzers, and digital computer systems are only a few examples. Minimum high school education, with additional training in electronics and at least three years' experience in installation and maintenance of complex electronic systems. Entrance rate $3.10 per hour; $3.25 per hour after six months. Reasonable interview and relocation expenses paid by Company. Excellent Working Conditions and Employee Benefit Plans.

An Equal Opportunity Employer

Send detailed resume to:

Central Employment Office

UNION CARBIDE NUCLEAR COMPANY
A Division of Union Carbide Corporation
Post Office Box M
Oak Ridge, Tennessee

Put Yourself in the Other Fellow’s Place

TO EMPLOYERS - TO EMPLOYEES

Letters written offering Employment or applying for same are written with the hope of satisfying a current need. An answer, regardless of whether it is favorable or not, is usually expected.

Mr. Employer, won’t you remove the mystery about the status of an applicant’s application by acknowledging all applicants and not just the promising candidates.

Mr. Employer, you too, can help by acknowledging applications and job offers. This would encourage more companies to save positions wanted ads in this section.

We make this suggestion in a spirit of helpful cooperation between employers and employees.

This section will be the more useful to all as a result of this consideration.

Classified Advertising Division

McGRAW-HILL PUBLISHING CO., INC.

330 West 42nd St., New York 36, N. Y.

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(Classified Advertising)

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The advertising rate is $27.25 per inch for all advertising appearing on other than a contract basis. Contract rates quoted on request. An ADVERTISING INCH is measured 3/8 inch vertically on one column, 3 columns—50 inches—to a page. EQUIPMENT WANTED or FOR SALE ADVERTISEMENTS acceptable only in Displayed Style.

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VA-41F

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KU 3SW
$300

VA-47B

KU 1V
$200

VA-301

N.J X 300mW
$200

VA-317F

E.F. G X 250W
$375

VA-312 E. F. G X 250W
$180

U. S. MICROWAVE

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AN/AAR-96. SURFACE SEARCH

AN/APS-16. ECHO

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150 FIFTH AVE., NEW YORK, N. Y. 10010 (212) 686-4891

CIRCLE 952 ON READER SERVICE CARD

LOOKING FOR

USED/SURPLUS ELECTRONIC

EQUIPMENT/ COMPONENTS?

For an up-to-date listing of such equipment see Searchlight Section of August 19th issue.

August 30, 1963 • electronics
With tongue in cheek, this phrase might be applied to the scientists and engineers of Pan Am's Guided Missiles Range Division. Under the direction of the U. S. Air Force Missile Test Center, GMRD has, since 1953, been responsible for conceptual planning, specifications, and operation of the range instrumentation systems developed by industry for the Atlantic Missile Range. The decisions made by Pan Am's technical staff are vital...directly affecting the success of each missile, space vehicle, and scientific probe launch operation at Cape Canaveral.

RANGE PLANNING analyzes projected program requirements up to 15 years ahead, predicts range support capability required and develops the advanced instrumentation system concepts.

SYSTEMS ENGINEERING utilizes these range plans to develop detailed specifications for all range instrumentation, data, and support systems. They then evaluate bids from industry to insure that capable industry sources will furnish such systems. This is only the beginning of their task—they follow and monitor the development of this equipment through installation and checkout.

RANGE OPERATIONS plans and evaluates range support for all launches, coordinates all range support activities, provides data and command/destroy for range safety, and manages the operation of down-range stations.

Individually and as team members, the men in these groups have become authorities in range technology. To add to the capability of the range, the following typical assignments are under way in Range Planning, Systems Engineering, and Range Operations:

CW and Pulse Radar: modify and improve sensitivity of Misstrak, Cloitrac, AN/FPQ-6, and AN/TPQ-18; develop velocity measuring system with an accuracy of 0.1 fps.

Telemetry: increase the operating range of antennas to cover frequencies up to 2300 mc; design a system which, upon command, will select the most important data from each station.

Optics: devise and install an orientation system for both CZK and cineheadlites; improve ballistic cameras with respect to random errors, shutter speed, exposure time and time correlation.

Infrared: develop high resolution spectrometer for launch and re-entry coverage; implement a complete infrared measurement system for mid-range coverage.

Underwater Sound: introduce a nuclear battery power supply into the ship-tended acoustic relay (Star) and extend the range of this system.

Data Processing: add automated methods to enable more efficient handling of larger volumes of data with minimum degradation; convert processing of weather information to near real time.

Meteorology: improve cloud height and growth indication instrumentation; develop a system to measure atmospheric electrical potential and cloud movement.

Instrumentation & Vehicle Control: automate the entire tracking network through a Range Instrumentation Control System; add space diversity to the Cape Canaveral command control system by adding a van-mounted 10 KW fast-reaction command control system.

Correlation: reduce time correlation uncertainty across the range to less than 100 microseconds; standardize the timing signal format on the A&M.

Radiometry: schedule and control all electromagnetic radiation within the missile test area with a Spectrum Surveillance System; automate, where possible, instrumentation for interference control, spectrum signature collection and quality analysis.

Data Handling: design equipment to permit very high density runtime data transmission over RF lines or submarine cable; increase the digital data equipment available at off-cable sites to provide more efficient on-site computer programming.

Range Safety: increase the electronic monitoring of launch hazard areas and of missile and spacecraft performance; install a second Range Acquisition Data Distribution & Control system to permit handling of dual missions; develop instruments to measure blast parameters and fireballs resulting from exploding missiles.

Ship and Aircraft Instrumentation: improve the instrumentation to meet more stringent telemetry, navigation, tracking, communications, and data handling requirements; phase into operation new and/or modified tracking ships and aircraft.

Capable engineers and scientists with applicable experience are invited to write in confidence to Manager, Range Development, Dept. 284-5
All electronics Editorial Matter Is Available in Reprint Form:

(B) Bulk reprints of editorial matter in current or past issues. The minimum quantity for bulk reprints is 100 copies. The higher the quantity ordered, the more economical the cost per copy. Prices quoted on request.

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Key No. R-38 Family Tree of Semiconductors
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Key No. R-39 Radio Frequency Interference 24 pages

Key No. R-40 Tunnel Diodes 4 Part Series Summarizing five years with a new component
26 pages

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ALL CHIEFS, NO INDIANS!

With tongue in cheek, this phrase might be applied to the scientists and engineers of Pan Am’s Guided Missiles Range Division. Under the direction of the U.S. Air Force Missile Test Center, GMRD has, since 1953, been responsible for conceptual planning, specifications, and operation of the range instrumentation systems developed by industry for the Atlantic Missile Range. The decisions made by Pan Am’s technical staff are vital...directly affecting the success of each missile, space vehicle, and scientific probe launch operation at Cape Canaveral.

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CW and Pulse Radar: modify and improve sensitivity of Mistram, Glotrak, AN/FPR-4, and AN/TPQ-18; develop velocity measuring system with an accuracy of 0.1 fps.

Telemetry: increase the operating range of antennas to cover frequencies up to 2000 mc; design a system which, upon command, will select the most important data from each station.

Optics: devise and install an orientation system for both CZR and cinetheodolites; improve ballistic cameras with respect to random errors, shutter speed, exposure time and time correlation.

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This Index and our Reader Service Numbers are published as a service. Every precaution is taken to make them accurate, but electronics assumes no responsibilities for errors or omissions.

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August 30, 1963 • electronics
Brush lightbeam recorder eliminates RFI with silent light!

The unique incandescent optical system of this new direct-print oscillograph completely eliminates confused data caused by generation of RF interference into associated equipment. It is the only lightbeam recorder that meets RFI specs... MIL-I-26600 and MIL-I-6181D. Whether your application is industrial or aero-space, check out these important facts.

- Start and Re-start Recording time... 50 milliseconds
- Writing Speed... Greater than 30,000 in./sec.
- Companion Amplifiers... Especially Designed
- Complete Line of Accessories
- 8 Pushbutton Record Speeds
- Internal Chart Take-up
- High Contrast Traces
- 16 Channels

Now you can record over the whole range of most-used frequencies with Brush systems incorporating all the known refinements in oscillography. Write for full details.
Increased power per unit weight—that's the challenge successfully met by the RCA-A15288. An excellent example of recent advances in Microwave tube design, this tiny pencil triode can provide 1 Kw of useful peak power output at 5 Gc as a plate-pulsed oscillator.

For use in telemetry, altimeters, and UHF transceivers, the ceramic-metal RCA-A15288 is designed to operate at altitudes up to 25,000 feet at 3.5 Kv without pressurization. Furthermore, the coaxial arrangement of electrodes around the RCA-A15288 heater practically eliminates tube characteristic changes caused by heater-voltage variations.

If your design involves miniaturized Microwave equipment for application in the 5 Gc region, consider the RCA-A15288. It offers exceptional reliability in vibration and shock environments. Heater power requirement is a low 1.6 watts; warm-up time is 4 seconds.

For information on how the RCA-A15288 can be used in your design circuits, see your RCA Industrial Field Representative, or write: Manager, Microwave Marketing, RCA Electronic Components and Devices, Harrison, New Jersey.