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Electronic Servicing



SERVICING SCR SWEEP

Transistor Repairs Professional MATV Installations Other Side Of Warranty



For More Details Circle (1) on Reply Card

Electronic Servicing

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Ray Cunningham, service manager for RCA Distributing in Lenexa, Kansas, makes some tests in the SCR horizontal-sweep circuit of an RCA CTC58 chassis.

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Matsushita Electric Industrial Company has developed a modular-type color television chassis which allows production time to be reduced 60% with the aid of automation equipment planned for their Ibaraki factory. The G4 chassis consists of the mother and five plug-in printed circuit boards carrying all of the important circuits, reports Home Furnishings Daily. Other Matsushita TV plants, and possibly the Quasar facility in the U.S., may have access to the new chassis and production facilities in the future.

As part of their program to build more safety, economy and convenience into their products, U.S. automobile manufacturers are relying heavily on electronics. By the end of 1979, sales of semiconductors for car uses are expected to reach \$1 billion annually. According to Radio and Television Weekly, principal electronic systems that can be incorporated in a typical automobile include anti-skid braking systems, fuel-injection systems, ignition systems, dashboard presentation, speed control and tachometer, system sensors to warn of mechanical or electrical problems, and seat belt/door opener interlocks.

The Arizona State Electronics Association has just come out with a new newspaper called The SCANNER. It is a news-filled tabloid-type paper, similar to the Arkansas ANODE.

Zenith Radio Corporation has introduced eight color TV sets, of which four are hybrid models. The hybrids are 90% solid state and carry no suggested list, reports Home Furnishings Daily.

Jules Steinberg, executive vice-president of the National Appliance and Radio-TV Dealers Association (NARDA), stated that appliance-TV dealers should not have the responsibility for warehousing merchandise. Every piece of merchandise the dealer owns should be on display in his store, but the warehousing responsibility should be in the hands of the wholesaler. According to Home Furnishing Daily, Steinberg suggested that the dealer own the merchandise but should get immediate delivery from the wholesaler's warehouse when he sells it to the customer.

Japanese color video systems have branched out into three directions with the introduction of a 1/2-inch parallel-reel color cassette VTR jointly developed by Toshiba and Sanyo. Designed for all three worldwide TV broadcasting systems, NSTC, PAL and SECAM, the new cassette will be introduced to the domestic and overseas markets around the end of the year, reports Home Furnishings Daily.

(Continued on page 6)



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To expand membership and recognize the diversification of traditional brown and white goods dealers, the National Appliance and Radio-TV Dealers Association (NARDA) will consist of two divisions. The key division will be composed of traditional NARDA brown and white goods retailers who will be designated members of the National Appliance and Radio-Electronics Dealers Association. The second division will be called the National Association of Retail Dealers of America and will be open to all business firms which sell products or services to the consumer, according to Home Furnishings Daily.

Mandatory state licensing of appliance, TV and radio repair services, uniform throughout the country, was advocated by AMERICAN HOME magazine in a recent editorial. The magazine suggested the following requirements for licensing: a service dealer would have to demonstrate competency, submit to an inspection of his facilities, post bond, pay an annual fee and adhere to the standards set by an advisory board (probably representing consumer interests as well as the appliance and electronic repair industry). Also, repairmen would have to provide a written estimate of the cost of labor and parts and issue an itemized invoice when the job is completed.

Miles Sterling, owner of Electro TV in Garden Grove, California, is taking legal action to bring the warranty rates given by some manufacturers at least up to the cost of doing business. Sterling found the laws in the California code that explicitly say it is illegal for persons to do business below their cost in order to do harm to the competition. These laws also specify that a manufacturer who tries to get dealers to do warranty work below their cost is equally guilty. The Board of Directors of the California State Electronics Association has adopted a resolution supporting the actions to be taken by Sterling, reports The SCANNER.

Canadian cable operators are listening eagerly to proposals for satellite nets in their country. Many earth stations are already in place because they are used in satellite service for radio, telephone and TV carriage to isolated communities.

A court in New Jersey has ruled that outdoor TV antennas atop the roofs of seven town houses in Winslow Township, a suburb of Camden, New Jersey, will have to be pulled inside. It might be practical for electronic trade associations to join in action against the ruling, because unless the decision is reversed by a higher court, it may set a precedent against the installation of outdoor antennas in many areas of the country, reports **Radio and Television Weekly**.

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467 CRT Restorer/Analyzer \$279*

With the profit restorer!

Profit in the home. After replacing a component you've often noticed a less than perfect picture. It's almost always due to a weak picture tube. The few minutes you spend with the 467 Restorer will give your customer brilliance and sharpness that will make her pleased to pay for the improved picture.

Profit in the shop. "Sixty-five dollars and the picture still doesn't look as good as it used to!" How many times have your customers said that to you? You need not hear it again! Use the 467 Restorer on every major job and your customer will thank you for returning his set working like new.

Most-Powerful Rejuvenation, but most gentle too. There's only one CRT Restorer that restores the picture to like new and analyzes tube condition so accurately that you can safely guarantee restoration for up to five years. You get extra safety from our automatic restoration method that prevents cathode stripping. **TriDynamic true test.** The B & K TriDynamic method tests all three guns simultaneously. It measures true beam current that passes through G1 aperture, unlike other testers that measure meaningless cathode to G1 current. Leakage indication even includes cathode-to-cathode and there's an exclusive B & K focus continuity test.

Simplest operation. Exclusive integrated circuitry lets you test all picture tubes with the same, definedon-the-front-panel procedure . . . including "in-line", Trinitron and tubes with common G1 and G2. See your distributor or write Dynascan.



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The \$19700 package that solves the toughest ones!

Our most expensive antenna package is one of our best sellers. And that's not too surprising.

There are lots of people who live in difficult reception areas who demand the best possible picture quality. And they are willing to pay for it.

To satisfy that demand for excellence in TV reception, antenna dealers who have "tried them all" frequently end up recommending the CW-1001 with Winegard's special high gain, low noise preamp. A great combination that makes the picture look good and makes you look good.

What Makes The CW-1001 Different? **Check These Winegard Features:**

- Unique wedge design offers increased signal capture area in a much shorter and more compact antenna.
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Winegard 82-ch. CW-1001 with AC-982 preamplifier

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Special High Gain, Low Noise Preamps

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- Two-section high pass filter and switch selectable FM trap.
- Unique lightning protection circuit.
- For 75 ohm downlead only.

This great combination of antenna and preamplifier represents the finest effort of twenty years of Winegard television reception research. See your distributor or write Winegard Company.

*For VHF only, use CW-2002 with AC-913 preamplifier.



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Needed: Service data for Commodore mono record player. Commodore has moved from address given in Photofact Index.

H. D. Wright BW Electronics, Inc. 708 Glover Avenue Enterprise, Alabama 36330

Needed: Schematic and service information for Automarine Instruments model 400 tach/dwell meter. T. C. Johnson 820 State Street Lemont, Illinois 60439

Needed: Schematic for an Atwater Kent model 35 receiver, serial number 1031062. William R. Hansen 904 S.E. 187th Street Portland, Oregon 97233

Needed: Meter for Superior Instruments model 592 volt-ohmmeter. Ralph B. Thackeray 1012 Western Avenue

Champaign, Illinois 61820

Needed: Service data for model CF Solar Exam-eter capacitor checker.

Beasley's T.V. Service 504 East Methvin, Box 1628 Longview, Texas 75601

Needed: Schematic for model 106B "Lucky Strike" Geiger counter made by Precision Radiation Instruments, Inc.

James Lawson J-R Electronics Maintenance 861 Catalina Drive Livermore, California 94550

Needed: Tube test data booklet after MRC 3-1-65 for Precision model 10-12, 10-15, 10-20, or 10-54 tube tester. Will buy, or copy and return. Also, need schematic and manual for Supreme Instruments scope model 546. Will buy, or copy and return.

Edward Schoener P.O. Box 44 New Ringgold, Pennsylvania 17960

Needed: 8-inch b-w picture tube number P/N 210HB4 for Sony portable TV model 8-301W. John F. Botzer 34 Gedney Circle White Plains, New York 10605

For Trade: Willing to share advice and schematics for repair of burglar alarm equipment. Silvas Custom Services 6361 1st Avenue South Seattle, Washington 98100

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nd in your helpful tips-we p

No brightness Zenith 4B25C19 color chassis (Photofact 1166-3)



When first brought to the shop, the receiver had a total loss of brightness. However, the high voltage was normal, and this directed my suspicion towards the video stages.

In the service position of the set-up switch, there was no horizontal line, but I could obtain one by turning up the screen controls. Now when I flipped the switch back to normal, the brightness was good, but the contrast was very weak. The effect resembled a picture tube with a cathode-to-heater short. However, the picture tube was okay. The color bar pattern was perfect.

These symptoms pointed towards the video stages, so I replaced the 1st, 2nd, and 3rd video-amplifier transistors. There was no improvement. Both the brightness-limiter and vertical-blanking circuits checked okay.

Video waveforms and amplitudes checked fine up to the emitter of the 3rd video amplifier, where the peak-to-peak amplitude was only about 1/6th of the normal amount. I replaced the transistor again, and also the red, blue and green video output transistors, but there was no improvement.

The situation had gotten to be real hairy. Chroma at the bases of the red, blue and green video transistors was normal, but the video at the emitters was weak.

As a last resort I decided to change the demodulator IC, because it was connected to the bases. To my complete astonishment, the picture came on with normal video and increased brightness. Voltage measurements around the videooutput transistors showed the bases were about one volt more positive than with the defective demodulator IC. I can't explain why a bias change of the video output transistors weakened the video in the 3rd video stage.

> Gerald Martin Colwich, Kansas

Intermittent HV Philco 19QT87 color chassis (Photofact 1026-3)

When the picture went black, the horizontal-output tube developed a bright-red plate. New horizontal tubes didn't fix it, so I brought the chassis to the shop.



After a lot of testing, I found the oscillator voltages going all wrong. Checking from the cathode of the oscillator tube to ground, I found an open in the bottom half of the oscillator coil. Evidently it would open after the chassis got warm.

George Blunk Fort Dodge, Iowa Got A Troubleshooting Tip? If you've recently run across an unusual trouble symptom, send a thorough description of it and the solution to: Troubleshooting Tip, **Electronic Servicing** 1014 Wyandotte St. Kansas City, Mo. 64105

Avoid serious trouble in color TV sets by using the <u>right</u> replacement capacitor!



The next time you replace a dipped tubular in one of the newer color TV sets, don't automatically assume you're replacing an ordinary every-day film or paper capacitor. If it happens to be a deflection capacitor used for commutating or S-shaping, you need a <u>polypropylene</u> or <u>polycarbonate</u> film replacement with (1) high a-c current-carrying capability; (2) close capacitance tolerance; (3) good capacitance stability. The standard replacement capacitors used in the industry, even our superior Type PS dipped tubulars, just won't do the job . . . and they could cause serious trouble after the set is put back into operation.

Play it safe . . . dipped tubulars may look alike on the surface, but there can be a big difference in the film dielectric. Keep a supply of Sprague Type PP and PM capacitors on hand for those critical situations where ordinary replacements won't work.

SPRAGUE TYPE PP POLYPROPYLENE FILM CAPACITORS

1							
μF @ 1	WVDC Cap. Tol.	. D. x L.	Cat. No.	μF @ WVDC	Cap. Tol.	D. x L.	Cat. No.
1.75 @	$\pm 5\%$.900 x 1.000	PM1-M1.75	.0039@600	$\pm 5\%$.400 x .800	PP6-D39S
1.5 @ 1	150 ±5%	.800 x .937	PM15-M1.5	.01 @ 600 .066 @ 600	±5% ±5%	.500 x 1.250 .800 x 1.250	PP6-S10S PP6-S66S
.01 @ .	400 ±5%	.400 x .750	PP4-S10	.075 @ 600	$\pm 5\%$.750 x 1.250	PPS-S75S
.015 @4 .033 @4		.450 x .750 .500 x .750	PP4-S15 PP4-S33S	.022 @ 800	$\pm 3\%$.600 x 1.300	PP8-S22S
.06 @4	$\pm 5\%$.800 x 1.250	PP4-S60S	.047 @ 800 .051 @ 800	±5% ±5%	.700 x 1.250 .800 x 1.250	PP8-S47S PP8-S51S
.081 @ 4 .2 @ 4	$ \begin{array}{r} 100 \\ \pm 2\% \\ \pm 5\% \end{array} $.600 x 1.300 .700 x 1.700	PP4-S81S PP4-P20	.0018 @ 1600	±5%	.500 x 1.300	PP16-D18
.0018@($\pm 5\%$.400 x .750	PP6-D18S	.002 @ 1600 .0033 @ 1600	$\pm 5\%$ $\pm 5\%$.500 x 1.300 .550 x 1.300	PP16-D20 PP16-D33
.0022 @ 6	500 ±5%	.400 x .750	PP6-D22S	.0039 @ 1600	±5%	.600 x 1.300	PP16-D39

For cross-reference information on close-tolerance polypropylene and polycarbonate film capacitors, showing original part numbers with correct Sprague replacements, ask your Sprague distributor for Cross-Reference Guide C-873, or write to: Sprague Products Company, 105 Marshall Street, North Adams, Mass. 01247.



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The other side of warranty

By Carl Babcoke

Last month, we presented three related articles about warranties of home-entertainment electronic products. All three writers were critical of **some** practices of **some** manufacturers. We had hoped to give distributors or manufacturers equal space to tell their side of the story. Unfortunately, few spokesmen have elected to make rebuttals.

Before I review their answers, let me recap some of the history of warranty and how it has evolved to fit the changing industry conditions over the years.

Radio warranty

Years ago, long before television, administration of the warranty on radios and radio/phono combinations was strictly the responsibility of each individual selling dealer. Participation of the manufacturers was limited to supplying service data, and replacement of defective parts found within the first 90 days. A technician would bring a bad tube to the local distributor and receive a new one in even exchange. Labor was paid by the selling dealer.

Apparently, the reasoning behind this procedure was that the machines were simple (compared to modern color sets, for example) and warranty was not a big factor. There was very little discounting of selling prices, and every dealer was expected to set aside a small fund to cover warranty costs.

Everyone was happy with this state of affairs, except possibly the technicians who were almost invariably underpaid. The manufacturers liked the simplicity. They were not faced with the frustrating and expensive job of estimating future warranty costs so they could be included in the selling price. (Warranty is never free!)

Complaints, too, were handled by the local dealer; the manufacturers

stayed behind the bulwark of the written warranty and preferred not to be bothered.

Retail dealers were satisfied (in general) with the status quo. After all, they could hire one of the bright boys of the neighborhood, equip him with a VOM and a cheap tube tester, and have their warranty work done for peanuts. (My first radio-repair job paid \$7 per week.)

The advent of television began a slow buildup of pressure for radical changes.

Early television warranty

Because the first television manufacturers were the same ones who had been building radios, the first TV warranties were identical to the previous ones for radios. Many of those ancient b-w sets were sold with an extra charge for a labor service contract. The customer paid **directly** for his warranty. Still not too many ripples.

The impact of color sets

When color receivers began to be popular in the early 1960's, the pressure for major warranty changes began to rise up. There were several major reasons, such as: • color sets are much more complicated than b-w, and therefore more skill was demanded of the technician (and also the customer);

• the manufacturers seemed unaware that the power companies had boosted the average line voltages some 10 to 15 volts, causing as much as three or more times the normal tube failure rate;

parts and tube failures no longer were happening predominantly during the first 90 days, and customers became enraged over the expenses;
many of the technicians began to feel they should be paid according to their skill and experience, and the disagreements and name-calling increased. For several years the industry continued under the same ground rules, but the sniping increased between customers, technicians, dealers, distributors and manufacturers, each group blaming all the others.

Solid state and consumerism

But it was the twin blows of solid state and consumerism that finally tipped the scales and forced the manufacturers to pay labor charges and become involved with the individual customer. The added complications of servicing solid-state circuits spawned the modular concept, which has proven to be a mixed blessing to the technicians.

Next, the manufacturers found themselves (perhaps unwillingly) in a race to extend the warranty time periods. This is similar to the horsepower race in the auto industry and the wattage race in stereo products. Although many warranties have now stabilized at one year for parts and labor plus two years for picture tubes, there are exceptions, such as 10 years (or a lifetime) on solid-state components.

What's wrong with present warranty?

On the surface, it would seem the present warranties on both parts and labor would please everyone. But why are so many service dealers complaining bitterly? Briefly stated, warranty repairs never have been profitable to service dealers. However, when they were a small part of the total business, the losses or break-even could be absorbed without difficulty. Now that solid state has reduced the average amount of post-warranty service and the warranty times are so long, service dealers feel they cannot ignore these losses of income.

Here's just one example. A service dealer must stock many costly modules. During the first year, there are expenses but no income. He must tie up his money (under high interest rates) and often pay taxes on the components, yet if he uses one for warranty he receives a new one in exchange, without even compensation for his direct expenses. To add injury to injury, it's possible he lost money on the warranty service call.

The Manufacturer's Story

Representatives of electronic manufacturers seem reluctant to talk about warranty problems. In the first place, warranty terms and conditions now play a major part in advertising and provide additional incentives to the customers to buy. So, they feel they should not disclose their future plans prematurely. There's a possibility, too, that a thorough airing of their views might include some measure of criticism of certain individuals or organizations. More enemies they don't need!

Also, they might point a finger at independent shops and say: "You talk about losing money on warranty repairs. Where are accurate figures showing your costs?" Do you know your exact cost of every area of your operations?

It's illegal for any group to agree among the individual members to set prices or exact terms of any kind.

Yet some such action would be necessary for the manufacturers to get off the spiral of warranty terms. If only one reduced warranty times or terms, he would be at a decided disadvantage in retail sales. Therefore, it's likely the manufacturers would like to cut back on warranties, but see no way to do it without competitive losses.

One well-known and highlyrespected national service manager stated off-the-record that labor warranty is a very expensive way to give away money and make many people unhappy at the same time! Another negative aspect is that warranty tends to make accountants and policemen out of good factory field-service reps. Because of the small retail sales margin, it's natural for selling dealers to grasp every opportunity to make a few extra pennies; therefore, such disputed services as set-up, when paid by the factory, have become an automatic part of the profit on the sale. Thus the intent of the warranty has been distorted.

A representative of another company made the point that manufacturers should be treated as individuals just as independent servicers should be. Not all manufacturers are guilty of warranty abuses. That's a good point.

A resolution calling for a realistic 90-day warranty on consumerelectronic products was passed unanimously at the August national convention of NATESA.

Home Furnishings Daily published an article with opinions and quotes about warranty from several prominent electronic manufacturers. RCA said it was reviewing the NATESA recommendation with interest, and that the greater reliability of present sets might make it appropriate for manufacturers to re-examine the warranty length. GTE-Sylvania said the company was backing away from longer warranties, and that two Sylvania portable color sets now have 90-day

warranties. Sony voiced the opinion that manufacturers within a couple of years would go back to 90-day warranties on solid-state receivers. General Electric forecast no immediate warranty changes. Panasonic said any change would have to be weighed in light of the consumerism movement. Zenith stated that some failures in which the company has responsibility occur after 90 days, therefore the customer benefits from the one-year warranty. Quasar said no changes of the one-year warranty are contemplated because the customers prefer it.

Summary

Perhaps by next month some of the manufacturers will consent to be quoted. Right now most seem intent on not creating "waves." I have never met a factory man who was deliberately trying to take advantage of service dealers. Perhaps they're guilty of being pre-occupied with their own problems. Therefore, I urge people on both sides to use moderation and courtesy and to work together to solve the problems.



For More Details Circle (9) on Reply Card

Rare cases of SCR-sweep defects

By Vilis Karitons

Horizontal sweep with SCR's began with the RCA CTC40 chassis in 1968. Since that time 12 other RCA solid-state models have used this same general circuit. An understanding of the circuit theory doesn't always guide us to the defective part, because some symptoms are difficult to analyze. We're presenting these true case histories to help you troubleshoot SCR-sweep circuits.

#1 Circuit Breaker **Tripped Erratically** RCA CTC40 (Photofact 1030-2)

Occasionally, the circuit breaker would trip when the set first was turned on. After the breaker was reset, the receiver would operate okay all evening. Two months later, the breaker started tripping several times per night, but at no predictable time.

In the customer's home, we replaced the SCR's and damper diod-



Arrows point to some of the components and test points of the RCA CTC58 chassis. The CTC48 is nearly the same, and other XL-100 chassis are similar



lower frequency, as shown in Figure 9. Fig. 1B Top waveform is the normal 7.5 V p-p signal at the gate of SCR102. The normal 300 V p-p waveform at the anode of SCR102 (point "R") is shown by the lower trace. Fig. 1C Waveform at the top is the normal 35 V p-p drive signal at the gate of SCR101, and the bottom trace is normal for the 500 V p-p anode signal of SCR101.

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es (Figure 1), but there was no improvement. Therefore, we had the chassis brought to the shop, where it operated normally for a couple of days.

We increased the line voltage to 130, to speed up the diagnosis, and the breaker tripped regularly. Next, these tests were performed:

• With the power off, the DC supplies were measured with an ohmmeter, but no shorts were found; • When testpoint "L" (anode of SCR101) was grounded and the power turned on, the waveforms on the SCR102 side of the circuit were normal (Figure 2), and the breaker held. This indicated the defect was in the trace (SCR101) side of the circuit;

• Preliminary tests of the trace circuit found nothing wrong; and

• Capacitor C135 (C6 in Figure 1) was removed for checking on a capacitory tester, but the leakage appeared to be normal.

Other components were tested without success, and various line voltages were used. Finally, just because this capacitor has been known to cause similar erratic symptoms, we again removed C135. This time it checked a slight leakage.

After C135 was replaced with a new RCA capacitor, the breaker refused to trip at any reasonable line voltage.

Comments

C135 is not a garden-variety type; its characteristics are rather unique. In normal operation, both sides of the capacitor have waveforms with high peak voltages plus DC, so the internal construction should have no sharp points to trigger arcs. Even so, some defective original capacitors seem to arc internally part of the time, yet don't check leaky out-of-the circuit.

Secondly, the full retrace current of several amperes flows through this capacitor 15,734 times per second. Therefore, the construction must be of a special type to carry such large currents without excessive heating. If you use an offthe-shelf type for replacement, it's almost a certainty it will run hot and fail in a short time.

Other RCA models use a comparable capacitor, but of a different capacitance and identification number.

#2 Breaker Tripped At High Brightness RCA CTC40 (Photofact 1030-2)

In this case, the dealer's technician had replaced the SCR's and damper diodes while the receiver was in the customer's home. Therefore, it was brought to the shop for a more thorough examination.

Operation at a brightness level only slightly below normal did not trip the breaker, but a higher setting of the brightness control caused the breaker to trip. We tried all the DC voltages and waveforms in the sweep circit, but found no abnormalities. Also, there were no signs of arcs or other disturbances as the breaker tripped.

To speed up the troubleshooting, we increased the line voltage to 130 volts, and this caused the breaker to trip at turn-on regardless of brightness level.

The symptoms now were so similar to those of Case #1 that we replaced C135, and the trouble was over.

Comments

More sweep power must be produced to supply the increased brightness. This extra power flowing through C135 apparently caused a momentary short (or arc) which activated the circuit breaker.

#3 "Christmas Tree" And Breaker Tripped RCA CTC48 (Photofact 1300-2)

Another service shop brought this chassis to us for repairs. I connected it to our test jig using the proper adapters, and the trouble was verified. At turn-on, the screen would show flashing lines, and high-pitched sounds could be heard from the sweep section. Then after a few seconds, the breaker would trip.

I assumed, since someone else had been working on the receiver, that all normal preliminary tests and replacements had been made, and that was my mistake. In this chassis, the HV Holddown (disable) circuit detects excessive yoke current and operates to throw the horizontal oscillator far out of lock. I grounded TP2 (Figure 1) to defeat the disable function, but it did not help.

The next step was to turn off the power, attach a jumper wire from terminal "L" to ground, then restore the AC power. Amplitude and waveshape of the signal at the anode of SCR102 (point "R") were normal.

This suggested that the trouble was in the trace side. I replaced SCR101, CR1, and C6, and checked for excessive high voltage. No change of symptoms occurred. I disconnected C3, C7, and C122, but there was no improvement.

Further tests required continuous operation, so I reduced the line voltage to 75. Now, the breaker would not trip, sound was present, but the raster was narrow, dim, and out of focus. After careful adjustment of the screen controls (to increase brightness), fine tuning, and horizontal-hold control, I finally could see the oscillator was far out of frequency.

I installed a new MAH-1 horizontal-oscillator module and the set worked okay.

Comments

Never take for granted that the technician ahead of you has followed all the recommended preliminary tests, including the replacement of modules in the affected circuit.

#4 Breaker Tripped When Hold Control Was Adjusted RCA CTC48 (Photofact 1300-2)

The symptoms were somewhat similar to those of Case #3. Adjustment of the horizontal-hold control would cause breakup of the raster into random lines, then the breaker would trip. It appeared either that the oscillator was unstable, or something was breaking down intermittently. This tentative diagnosis was verified partially by nearly-normal operation at 75 volts of AC power.

ELECTRONIC SERVICING For More Details Circle (11) on Reply Card

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Here are accuracy comparisons between the Model 21 and its volts and ohms competitors, the HP 970A and the Danameter. We offer this comparison because we know variety of function and range is important, but accuracy is crucial. There are four Model 21 ranges for each function. DC voltage: 2V, 20V, 200V, and 1,000V. AC voltage: 2V, 20V, 200V, and 1,000V. AC voltage: 2V, 20V, 200V, and up to 1,000 peak. Resistance: $2K\Omega$, $20K\Omega$, $200K\Omega$, $2,000K\Omega$. Capacitance: 2nFd (2,000pFd), 20nFd, 200nFd, and 2,000nFd (2μ Fd).

MODEL 21	FOUR DC VOLTAGE RANGES
HP 97DA DANAMETER	
	FOUR AC VOLTAGE RANGES
MODEL 21 HP 970A DANAMETER	
MODEL 21	FOUR RESISTANCE RANGES
HP 970A DANAMETER	
	FOUR CAPACITANCE RANGES
MODEL 21 HP 970A DANAMETER	Does not measure capacitance Does not measure capacitance

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Signature (please sign here) *State and local taxes, if any, will be added		

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14. SPECIFICATIONS COMPARABILITY

Okay, for all of you who have been saying, "Enough words, show me the facts." Here they are.

D.C. VOLIS	MODEL 21	HP 970A	DANA 2000
Ronges	2V 20 200, 1000	IV 1 10 100 1000 (500 mox)	27 20 200 1000
Resolution	Imv	10042	Imv
Input Protection	1000V	10007	1000V
Accuracy	±(0.1% Rdg. +.05% F.S.)	±(0.7% Rdg +0 2% F.5)	\$(0 5% Rdg + 05% F\$)
Polarity	Auto	Auto	Auto
Input Resistance	10 meg	10 meg	10 meg
NMB	2V & 20V Range 36dB @ 60Hz	Not Specified	50dB @ 60Hz
	All others 18dB (#) 60Mz		
Temperature	±.01%/9C Rdg = 002%/9C FS	-=.05%/°C Rdg +0.02%/°C F.S.	Not Specified
Input Current	± 7no mox	Not Specified	Not Specified
A.C. VOLTS			
Ronges	2 20 200.1000 (pk)	IV 1 10 100 1000 (500 mox)	2V 20 200 1000
Resolution	Imv	100µv	Imy
Input Protection	1000Vpeak	1000V peak	1000V peok A C or 250 VDC
Accuracy	All Ranges 50 to 500Hz	IV to 1000V 45 to 1KHz	All Ronges to SKHz
	±(0.5% Rdg +0.1% F.S.)	±(2% Rdg +0.5% F.S.)	1(1.5% Rdg + 15% F.S.)
		IV(>3mv) Ronge	
		±(2% Rdg +0.5% F.S.) IV to 1000V 1KHz to 3.5KHz	
		±(3% Rdg +0.5% F.S.)	
		IV(>3mv) Ronge	
		±(5% Rdg +0.5% F5.)	
Response Time	<3 sec	Not Specified	Not Specified
(5 Volt step)	~0 sec		
Temperature	± 03%/°C Rdg ± 01%/°C F.S	±(0.05% Rdg +0.05% FS.)/°C	Not Specified
Input Impedance	10 meg in parallel with 40pt	10 meg in porollel with 30pf	2 megohims
	to the area of the		
OHMS			
Ronges	2KO 20K 200K 2M	10KA 100K 1000K 10.000K	2000 20K0 2M0 200M0
Resolution	10	IΩ	010
Input Protection	20V max	(fused) <115VRMS for 1 min <250VRMS for 10 sec.	250V RMS or D C
Accurocy	=(0 15% Rdg +0.05% F.S.)	±(15% Rdg +0.2% F5.)	=(2% Rdg + 15% F5)
Response Time	<0.5 sec	Not Specified	Not Spec fied
Temperature	±0.02%/°C Rda	±(0.05% Rdg +0.02% F.5)/9C	Not Specified
and providence	±0 005%/°C F.5.		
CAPACITY			
Deepo	2-Ed 20, 200, 2000		

I**pfd** ≕(0.15% Rdg. +0.05% F5.)

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city Offser 4pF rorure ±(0.15%/°C Rdg +0.005%/°C F.5



15. FLIP-UP STAND

16. BATTERY OPERATED

When operated in push-to-read mode, the internal NiCad batteries provide typically more than 2,000 readings from the rechargeable battery pack.

17. SELF-CHARGING

The internal battery pack recharges overnight. Please specify 100, 115, or 230 volts when ordering your Model 21.

18. HANDY BELT CARRYING CASE

Included as standard equipment.

19. CONSTRUCTED FOR FIELD CONDITIONS

Out in the field there's nothing to worry about; it's constructed for the toughest conditions. Yes, Data Technology's Model 21 had to be small, portable and multi-talented. But, what good would all that be if it was temperamental?

20. SOLID STATE SINGLE BOARD, STANDARD COMPONENTS DESIGN

Inside the high impact polycarbonate case, the Model 21 uses a single PC board that performs to your highest expectations with the fewest components. All components laid down to withstand impact, shock and abuse.

21. FIVE STEP SIMPLIFIED CALIBRATION

Only 1 adjustment for each function, plus a zero adjustment. It's less than a 15 minute job, first time.

22. HIGH VOLTAGE PROBE OPTION

If you take high voltage readings, an extra \$15 will extend your Model 21 voltage measurement capabilities to 30,000 volts.

23. PUSH-TO-READ PROBE

For an extra \$10. we'll include a pushto-read probe. Standard test leads are provided free.

24. BUILT BY DATA TECHNOLOGY CORP.

25. 1-YEAR FACTORY REPAIR

Data Technology Corporation warrants that every Model 21 Digital Multimeter meets its published specifications before it is shipped from the factory. The Model 21 is warranted against defects in materials and workmanship for a period of one (1) year from the date of delivery.

26. COST: LOW PRICE FOR PERFORMANCE

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Fig. 2 Trace at the top is correct waveform for point "R", while bottom trace shows the lower frequency and changed waveshape when point "L" is shorted to ground as a test. The frequency decreased because of the disable circuit.



Fig. 3 An open L1 produced this out-of-frequency, narrow raster with foldover.



Fig. 4 Top trace is the anode waveform of SCR102, and the bottom trace shows the anode signal of SCR101 when L1 was open.

I substituted the horizontal-oscillator module, MAH-1, but the trouble persisted, so I placed the original module back in the chassis. Next, both SCR's, both damper diodes, and C6 were replaced one at a time, without any improvement when the line voltage was returned to 120. After the trouble would start, the waveforms were a jumbled mess that made proper diagnosis impossible. The job seemed hopeless, for all the likely components had been substituted already.

After a coffee break to change the trail of thought, I again tried component substitutions, but this time all the new components were left in the set until normal operation was obtained. Then the new ones were removed one at a time and the originals installed, with the performance checked after each change. Briefly stated, the end result was finding that both SCR101 and the horizontal module MAH-1 required replacement at the same time to correct the trouble.

Comments

Double defects call for reversing the usual procedure of parts and module substitutions. Install **all** new ones, then put back the old components one at a time until the trouble occurs.

#5 Narrow, Flashing Raster, Then Breaker Trips

RCA CTC48 (Photofact 1300-2) Another dealer brought an RCA table model to our shop because the recommended field procedure had not helped.

Erratic scanning lines and squealing noises from the sweep components indicated a wrong horizontal frequency.

I remember the previous time I had wasted hours because another technician had not performed all the field tests, so I went through the whole list.

To eliminate the possibility that a loss of HV regulation had activated the disable circuit, I grounded TP2. The symptoms did not change, but within a few seconds R25 started to smoke, something that does not usually happen when TP2 is grounded. I hurriedly removed the ground.

With point "L" grounded, the waveform and amplitude at the anode of SCR102 (point "R") was normal, directing suspicion to the trace side. Line voltage was reduced to 95 to permit operation without tripping of the breaker. That permitted a narrow raster with foldover in the center to be observed (Figure 3). A similar raster display might be caused by an open SCR101 or CR1 diode; however, the new ones didn't help.

DC voltage at TP1 measured 104 volts, which explained why R25 overheated when TP2 was grounded. Damped wavetrains were found at the anodes of both SCR's (Figure 4). This suggested that either SCR101 or CR1 was not conducting. However, both had been replaced without any improvement.

Suspicion was aroused about the drive for SCR101. Only .3 volt of drive whose waveform had extra pulses and ringing was found at the gate of SCR101 instead of the usual 35 volts p-p. Coil L1 proved to be open, and replacement cured the problem. Figure 5 shows the series of waveforms from T1 to the gate of SCR101.

Comments

The correct operations of both retrace and trace circuits depend on proper control (damping) of ringing. Without conduction of the SCR's and damper diodes, only damped wavetrains would result. Analysis of these waveforms can be very important in obtaining a proper diagnosis.

#6 Breaker Tripped At Turn-on When Set Was Cold RCA CTC48H (Photofact 1300-2)

This receiver operated so strangely that the dealer brought the entire set to my shop. When the power was first turned on, the circuit breaker tripped instantly. However, the breaker could be reset and the receiver would operate fine all day long.

At first, I thought temperature was the determining factor. But further tests showed the chassis had to be turned off two hours or more before the breaker would trip at turn-on. The critical factor was time, not heat.

Because of the two-hour wait to find if a component replacement helped or not, I replaced more parts each test than is my usual custom. The power-supply module was changed, all B+ lines checked for leakage, and all the usual



Fig. 5 Top trace is the normal one at the junction of T1 and C4. Center trace shows the tilted waveform at the junction of C4 and L1, and the trace at the bottom is the normal waveform at the junction of L1 and R4 (gate of SCR101).



Fig. 6 This partial schematic shows how the triac acts as an on/off switch supplying power to the power transformer. A shorted triac would prevent turning-off the set, and an open one would stop sound and picture.



Fig. 7 An open C2 can increase the signal ripple on the +155-volt supply so the breaker trips occasionally.

substitutions made in the horizontal-sweep circuit, but the trouble continued.

To determine whether the problem was in the vertical or the horizontal, 1 connected one voltmeter to the anode of SCR102 and another to the +80 volt line that supplied the vertical sweep. At turn-on, the +80 volts was present instantly, but only a low voltage was at the SCR before the breaker tripped. When the breaker was reset, the full +155 volts appeared immediately. This proved the trouble was in the horizontal circuit.

Next, I noticed that a few volts remained at the +155 volt line after the set was turned off. Could this residual voltage be the reason the horizontal would start normally the **second** time?

After some thought, I decided to discharge one capacitor each time the set was turned off. The hope was that when the critical area was bled of voltage, the breaker would trip at the next turn-on. Finally, this happened after I discharged C18, which is in the HV hold-down circuit. C18 tested okay, so all the resistors in the hold-down circuit were checked. R24 was found to be about 300 ohms instead of the correct 3,300 ohms. Replacement of R24 solved the turn-on problem.

Comments

It's not clear exactly why the wrong value of R24 caused the breaker to trip whenever C18 had no stored voltage. One guess is that the residual voltage left in C18 reverse-biased CR8 (at least for a time), thus opening the path between the oscillator and the flyback transformer. But when lack of voltage unblocked the path, parasitic oscillations occurred which kept SCR102 conducting too long, acting as a B+ short. It is known that a shorted CR8 will cause the breaker to trip at turn-on. However, in that event, it trips regardless of how long the power has been off.

Fig. 8 Top trace is the waveshape with ringing at the anode of SCR102 when C122 or R126 was open. Waveform at the anode of SCR101 (bottom trace)

was not affected very much.

#7 Breaker Tripped At Turn-off RCA CTC48 with remote

These remote models use a triac as an on/off switch. Triac's are about like two SCR's of reversed polarity connected in parallel, so that current flows during both halves of sine waves when the SCR is triggered by a voltage at its gate. As shown in Figure 6, the remote control circuitry (or the front-panel switch) lights the incandescent lamp in PM101 photooptical isolator. The light causes the cadmium-sulphide cell to decrease resistance, biasing-on the gate of the triac, and the triac in turn conducts voltage to T103.

After some tests and false starts, I replaced the triac, and the problem was solved.

Comments

If for a test, a DC voltage supply and a potentiometer are used to trigger a triac, a critical bias sometimes will be found where the triac passes current only during half cycle (like a diode or SCR). Above this critical bias voltage, the triac conducts during both polarities of sine waves.

Evidently this one particular triac had a broader plateau where the diode effect occurred. Why didn't it trip the breaker during turn-on? For that answer, we need to consider two characteristics of cadmium-sulphide cells.

When a cadmium-sulphide cell first is illuminated, the resistance decreases rapidly. But when the lamp is turned off, the change to higher resistances is much slower. Therefore, in this circuit, the triac is turned on rapidly, and turned off slowly. The slower turn-off allowed the triac to remain in the half-wave state long enough for the pulsating DC to produce excessive current in the primary of the power transformer, thus tripping the breaker.

#8 Breaker Tripped Intermittently RCA CTC40 (Photofact 1030-2)

If the recommended in-home procedure of tests and parts replacements doesn't restore normal operation so the breaker doesn't trip intermittently, connect a test capacitor across C2 (Figure 7).

An open filter causes excessive signal ripple on the +155-volt line, sometimes making the breaker trip occasionally.

When C2 is open, the circuit attempts to use C1C as the output filter. However, the current to the filter must go through the choke, L62. In some cases, this current heats the choke enough to make the cover turn brown, and even causes shorted turns. Check the DC resistance; a good choke should measure around 7 ohms.

#9 Breaker Tripped At Turn-on

RCA CTC68A (Photofact 1378-2) None of the usual preliminary tests helped, so I finally decided to



Fig. 9 Many horizontal stripes slanting down to the left resulted from normal action of the disable circuit when the HV regulation was inoperative.

check the waveforms of this chassis against those of another that was operating okay. Waveforms at the anode of SCR102 and the gate of SCR101 had damped wave trains (Figure 8).

Additional tests showed C122 shorted and R126 open. Evidently, C122 shorted, overloading R126 which opened. Without this damping circuit, the waveform at point "R" had too much ringing, and caused wrong triggering of SCR101.

#10 Breaker Tripped At Channel Change RCA CTC46 (Photofact 1243-2)

Because the breaker tripped almost every time the channel selector was rotated, at first I believed the mechanical vibration from the tuner was triggering some defect in the horizontal sweep or voltage source. However, tapping on the chassis would not start the problem.

After many tests, I discovered that there was a sharp change of brightness when the channels were changed, and the power in the horizontal-sweep circuit changed accordingly.

Tests by replacing the SCR's and diodes revealed SCR101 as the cause of the breaker tripping.

#11 Picture Had Hum Bending RCA CTC59 (Photofact 1275-3)

Following a routine replacement of MAH-1 (horizontal-oscillator module), the picture had bending of vertical lines in the picture, but only at high brightness. When the picture was dim, the bending was missing. The effect could be seen more easily on crosshatch pattern.

Of course, open filters and excessive ripple were the first suspects, but all were normal.

Finally, I decided to put the set back together and continue the work at a later date. After I transferred the shield from the original module to the new one, the picture bending was gone.

Comments

Evidently the larger CRT current (Continued on page 59)



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Transistor repairs-The hard way



By Charles D. Simmons

Many technicians feel that repairing a solid-state amplifier is not very easy, even with the aid of complete servicing data. Could you locate an elusive defect in an unfamiliar circuit, without a schematic, using only your general knowledge about transistors? This tech did, but found it a frustrating job.

"Okay, you're an electronics man. Let's see you repair this electronic organ!" There wasn't much I could do to squirm out of it. My friend knew I had repaired organs some years ago before I became a TV man. And, after all, I was at the keyboard when the organ went dead. So an evening of music and conversation turned into work.

While I drove home to collect some tools, I reviewed the facts and symptoms. The pilot lamp had blinked several times as I played a selection, and the power went on and off several more times as I moved the AC cable in an effort to find where the intermittent was located. With my bare hands, I had spread the prongs of the AC plug. Afterwards the lamp didn't blink, but the organ music was very soft and distorted.

Before this trouble, the organ at turn-on hummed audibly, the hum faded rapidly to silence in a fraction of a second, and then the organ could be played. This rapid operation proved the circuits had solid-state components, not tubes.

My snap diagnosis was that a transistor probably had blown because of voltage surges from the intermittent power. Transient voltages are a potential danger to solidstate components.

At my TV shop, I have both a beta tester and a curve tracer for checking transistors. But I operated for years without such luxuries, and I know an ohmmeter will serve quite well in an emergency. So I tossed a few miscellaneous transistors, filter capacitors, tools, flashlight, soldering pencil, and an old VTVM into a cardboard box and returned to the scene of my crime.

Luckily, there were only a few people present to witness my subsequent ordeal. I'm not bashful, but the handicaps of a strange circuit and no schematic would make most anyone feel vulnerable.

Checking Output Transistors

The organ was a Lowrey model TPS (or perhaps a TP3, the plate was up under the keyboard and hard to see). After I removed the back, I was relieved to find the insides were fairly simple. Across the top stretched a dozen oscillator/ divider stages, and a couple of other circuit boards. On a brace across the center was a transistorized power amplifier, which drove a 12" speaker.

Under a perforated screen on top

of the chassis were two power transistors. These were the two prime suspects. A stamped note said to use silicon transistors, and gave the manufacturer's part number. It was helpful to know they were silicon, although this later was verified in other tests.

Removing the socket screws from just one at a time (keeping them straight in case they might have been part of a complementary pair: that is, one PNP and one NPN), I pulled the transistors out of the sockets and checked them on the ohmmeter. They had TO-3 cases, and I remembered the basing diagram. With the positive ohmmeter lead on the base, I measured about 5.000 ohms (on the X1000 scale) to both emitter and collector. Reversing the probes gave open readings. That's normal for silicons. With the positive probe to the collector and the negative to the emitter, the reading was high, perhaps one megohm. After the probes were cross-switched, the reading was around 1,000 megohms. These readings proved two things: both transistors were NPN silicons (germaniums would have given lower readings), and they probably were not defective.

Quick DC voltage readings showed (after the transistors were reinstalled) one collector had about +70 volts, and the other about +35. These are normal for a stacked or "totem-pole" type of output stage, in which the common emitters are coupled through a large capacitor to the voice coil of the speaker. Subsequent inspection of the circuit proved this guess to be true.

Bad Driver Transistor

Located near the center of the chassis was another TO-3 power transistor, evidently the driver. Or was it a regulator? The only way to find out for sure was to pull the chassis and trace the wiring.

Underneath the chassis, several tie lugs supported resistors, capacitors, and one small transistor which was connected to the power transistor. It seemed certain this was the driver transistor.

Only a moment was required to remove the driver transistor. With the negative probe on the base, both the collector and emitter checked about a thousand ohms on the X1000 scale (just about right for a germanium PNP). However, the emitter/collector reading was about zero ohms when checked with both polarities. **Conclusion: it** was a shorted PNP germanium power transistor.

I breathed a sigh of relief as I found a non-defective transistor of those specifications in the junk I had brought.

Unfortunately, the relief was of short duration. After the driver

transistor was replaced, nothing came from the speaker but a loud 120-Hz hum. I removed the transistor, and it checked okay. The original one still checked shorted. But with **either** one in the circuit the results were the same, hum and no music.

Evidently the bad transistor was not the only trouble. Now was the time for some voltage readings and analysis.

Tracing The Circuit

Before the DC voltage readings would be of any help, I had to know more about the circuit. I was glad the wiring was point-to-point on tie lugs, and without circuit boards that would have made tracing more difficult.

Figure 1 shows the circuit as I remembered it later. You see, that was my first big mistake, trying to remember the circuit and voltages without writing them down. With the schematic, you have more information now than I had then.

The first wrong voltage to catch my attention was the emitter voltage of the driver transistor, Q2. What kind of circuit supplied a power transistor with less than 2 volts of collector/emitter voltage? That had to be wrong. I guessed that the voltage should be between 10 and 20 volts. Why was the emitter voltage so low?

Perhaps C2 was leaking. That would reduce the emitter voltage the same as too much collector/ emitter current. However, C2 was okay. When Q2 was removed and the power applied, the emitter voltage shot up high and R5 started to overheat. This proved excessive transistor current was responsible for the low voltage.

The next wrong voltage was the forward bias of Q2, which measured -.4 volt from the emitter. That's too high for a germanium (-.2 to -.25 volt would be more reasonable). The base was not posi-



Fig. 1 This is the schematic of the organ amplifier that gave our technician so much trouble. See if you find the defect before he does.

tive enough, measured from ground, and that directed suspicion to Q1, because the collector was directly connected to the base of Q2.

Enough Trouble For One Night

About that time the strain of kneeling on the floor and working blindly without a schematic finally got to me. Of course, it didn't help to have my "friends" offer coffee to wake me up, or to ask in mock concern if I was having trouble. So, I called it a night.

Next evening, I added a few small transistors, two resistancesubstitution boxes, and a digital multimeter to my arsenal, and returned to my enemy, the electronic organ.

Another Saturated Transistor

During the day, I had been doing some serious thinking about the symptoms and what they meant. For example, the original symptoms were distortion and weak volume. Later, they changed to hum and no volume. I had no idea why the switch.

Analyzing direct-coupled stages can be real hairy. Defects in either stage change voltages and gain in the other. For example, the collector of Q1 was connected to the base of Q2, but the bias for Q1 was obtained from the emitter of Q2. Q1 affected Q2, and vice versa.

Sometimes it's necessary to break the loop and check one stage at a time.

In this case, I removed Q2, connected one of the sub boxes from collector to emitter, and adjusted for the resistance giving about +12 volts at the emitter terminal. Now, I could analyze Q1 more easily.

Apparently, Q1 was drawing too much collector/emitter current. The base/emitter bias was almost +.8 volt, much too high (about +.6 volt would have been reasonable, although each individual transistor demands a slightly different value), and the collector voltage was nearly the same as the emitter. I previously had removed the transistor for testing and found it was an NPN silicon in good condition. While the transistor was out, I measured the base, collector and emitter resistors and found them within tolerance.

One quick and dirty trick to see if a transistor will turn off is to short the base to emitter. However, the results are somewhat unpredictable in direct-coupled circuits. And there's a chance the test might apply excessive voltages or currents to a subsequent stage. But the second stage here had been disabled, making the test safe.

With the VTVM connected to the collector of Q1, I shorted base to emitter and saw the collector voltage over-deflect the meter pointer on the 15-volt scale. This was proof the bias was wrong.

Often it is informative to change resistance values, forcing the transistor to draw the correct current, then analyze why an incorrect value was necessary. So, I connected the other sub box in series with R1 and the supply voltage, and tried values from 15K to 10M. That produced a big surprise, for even an open circuit still permitted a low collector voltage at Q1.

One other component was connected to the base of Q1: the coupling capacitor, C1. The polarity markings seemed to indicate that it had been installed backwards by the factory. Was it leaking and increasing the bias?

When the capacitor was disconnected and R1 hooked up again, the voltage at the collector of Q1 increased to about +16. That test indicated there was something wrong with C1. Unfortunately, installation of a new one still gave a low collector voltage.

What Caused The Hum?

After the episode of the Q1 collector voltage reached a dead end,

TABLE 1

Correct Voltages For Figure 1 Q1 base +1.2 Q1 emitter + .6 Q1 collector +15 Q2 base +15 Q2 emitter +15.3 Q2 collector 0 Input to C₁ 0 my mind started on another detour. I had assumed the hum was caused in some way by the saturation currents through Q1 and Q2. But now with Q2 removed, the hum was there in full force.

Hum sometimes is caused by bad filter capacitors, so I paralleled all the filter capacitors in turn with larger values. When that didn't help, I disconnected them and checked for leakage. Also, I checked the power supply diodes to make sure one was not open, thus changing the circuit into a half-wave one, susceptible to hum. All components were okay.

In desperation, I shorted across the primary winding of the driver transformer, T1, but the hum was still there.

At about this time, I accidentally brushed against the can containing C7A and C7B. It was warm, almost hot. Belatedly, I read the ratings on the label, and compared them with the actual DC voltages. The capacitors were being overloaded by too much voltage. However, that didn't seem to be significant.

When you don't know what to do, keep on doing something, but keep alert. So I thought again about C1. Perhaps something was wrong in the expression (volume) circuitry that was applying too much positive voltage to C1, causing leakage that was over-biasing Q1. The mere thought of trying to trace those circuits without a schematic was nearly too much for me.

But with more foolhardiness than wisdom, I made a few voltage measurements on the main organ wiring. At the time, the ground wire of the VTVM happened to be connected to the chassis of the power amplifier. A spastic jerk of my arm accidentally caused the meter probe to brush against the frame of the generator section. That ground-to-ground reading was +50 volts!

Such a freak reading was the cause of considerable head-scratching. I never heard of an organ or a stereo amplifier with two metal chassis not connected together. Was it normal for this organ, or was it the defect for which I was searching?

(Continued on page 48)

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Avoid the traps of un-needed picture-tube replacements

The most expensive single item in a color TV is the picture tube. To make matters worse, changing it is difficult, and setting up the replacement tube is time-consuming. For all these reasons, a picture tube should not be changed until you are reasonably certain that it really is at fault. It's embarrassing and expensive to change the picture tube, only to find that the trouble persists. Most of these sorry experiences can be avoided if you understand the modes of picture-tube failure, and the methods for determining if a tube has failed.

With the exception of broken glass, there is almost always some other chassis fault which will produce the same symptom as a picture-tube fault.

"Dirty Face"

This is a relatively-new symptom associated with the "super-bright" picture tubes. There are variations in the way this high brightness is obtained, but all the various makes have one thing in common: the phosphor dots are surrounded by black material. The black material absorbs ambient (room) light, thereby increasing the usable contrast. Because the black material absorbs ambient light, the manufacturer can use faceplate glass with greater transparency, producing a brighter picture. But, when the set is turned off, this highly-transparent faceplate allows some of the internal black material to show through.

There is no "fix" for this trouble, since it is not really a fault; "dirty face" is inherent in these tubes. Not all of them have the same degree of "dirt"; some have practically none. By Carl Moeller



The only way to handle the complaint is to explain that this is the **normal** appearance of the tube. We heard of an instance where five picture tubes were installed in an effort to "find one that wasn't dirty". It didn't work. Obviously, the servicing dealer would have been ahead if he hadn't sold the instrument in the first place. Better still, a factual explanation of the phenomenon probably would have satisfied the owner.

Not to be confused with the situation just described is an actual ring of dirt on the picture tube. This can be caused by a dirty suction cup used to handle the tube at the factory. Such dirt can be removed by thorough cleaning.

Moire

The combination of the newer, high-resolution picture tubes and wide-band video amplifiers can cause excessive moire. Sometimes a picture-tube change is the only solution, but this does not always do the trick.

Changing the CRT should be the last resort. Try adjusting the height and/or linearity. Also try slightly rotating the yoke. If a video peaking control is used in the instrument, check its effect on the moire and instruct the owner.

There is an erroneous opinion among many technicians that maximum peaking should produce the "best picture". If this were true, there would be no reason for the control. A peaking control in the video amplifier is equivalent to the tone control of an audio amplifier. Both should be adjusted for most pleasing performance, rather than to some arbitrary operating point, such as maximum peaking or full treble.

Purity

Loss of purity can be caused by many things. Within the picture tube, a change in the position of the shadow mask is one possibility. Distortions of the glass over a period of time is another. Both of these are rare. If either of these is ruining the purity, a picture-tube change is necessary. On the other hand, if any of the faults described below is causing loss of purity, changing the CRT will be a waste of time.

Either the shadow mask or the TV chassis can become so magnetized that the automatic-degaussing circuit can not demagnetize it. Turning off a degaussing coil while it is close to the CRT will magnet-

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ize the shadow mask. A highwattage soldering gun can magnetize anything. A thorough degaussing will solve these problems.

TV sets and color picture tubes can become magnetized in transit or in storage. If the picture tube has been stored adjacent to a large electric-service panel, or if an arc welder has been used near stored tubes or receivers, enough magnetism may be induced to affect purity.

Degaussing Defects

A frequent source of purity trouble is the degaussing circuit itself. Figure 1 shows a very popular type of automatic degausser. At turn-on, the AC from the transformer to the bridge rectifier passes through the degaussing coil and demagnetizes the shadow mask. After warm-up the coil is bypassed by the operation of the thermistor and varistor.

Open one diode in the bridge and it becomes a half-wave circuit. The current through the degaussing coil is changed to **pulsating DC** (Figure 2). The DC component of this current actually magnetizes the shadow mask instead of demagnetizing it.

The open diode causes the B+ to drop slightly (about 10%), and the ripple voltage to increase. However, the symptoms produced by these changes in B+ may be so subtle that they go unnoticed.

Figure 3 illustrates the degaussing circuit used by RCA in their modular, solid-state TV's. At turnon the bridge is unbalanced, and an AC current surge through the degaussing coil demagnetizes the shadow mask. Current flowing through the thermistor causes it to heat, and the warmer it is the higher the resistance. When maximum temperature is reached, the bridge is balanced and there is little voltage or current to the degaussing coil. Of course, an incorrect hot resistance of the thermistor will prevent the bridge from balancing, and the residual current through

the degaussing coil will give an impure raster.

To verify the operation of either of these types of degaussing circuits, disconnect the internal degaussing coil and carefully demagnetize the instrument with a servicetype degaussing coil. If purity becomes okay, trouble-shoot the degaussing circuits.

Convergence

If a picture tube cannot be con-

verged, it might be faulty, or there might be several other causes. To begin, check the mechanical convergence and purity adjustments. Be sure that the convergence coils are properly positioned over the pole pieces of the gun. This is especially important if the original picture tube has been replaced. The neck length or gun length of the replacement tube may be different from the original.

Value changes of the components



Fig. 1 A typical older degaussing circuit. At turn-on the thermistor is about 120 ohms, so most of the capacitor-charging current flows through the degaussing coil and the varistor. Voltage drop across the thermistor causes it to heat and reduce resistance. This reduces the current through the degaussing coil, and the varistor (because it has less voltage across it) increases resistance to further reduce the current. At maximum temperature, the thermistor has only 2 or 3 ohms resistance, and because of varistor and thermistor actions the current through the degaussing coil is nearly zero. Degaussing takes place each time the receiver is turned on from a cold start.



Fig. 2 Waveform at the top is normal for degaussing current when the rectifier circuit is a full-wave bridge. The pulses are opposite in polarity and equal in amplitude, so the degaussing is just as effective as with sine waves. When a bridge diode opens, the current (bottom waveform) is not symmetrical, and actually magnetizes the picture tube.



Fig. 3 This degaussing circuit included in some RCA modular-TV receivers uses 60-Hz sine-wave power in a bridge circuit. The two transformer windings are two of the legs, and the two resistors are the other two. At turn-on the thermistor is low in resistance (positive temperature coefficient), and degaussing current flows through the coil. After the power has heated the thermistor, it and the fixed resistor are about the same resistance, the bridge is balanced, and degaussing current is nearly zero.

on the convergence board will naturally affect convergence; so will a broken core in one of the inductors. Insufficient drive from the vertical output tube is possible even though height is normal. It is less likely that convergence drive from the horizontal system will be insufficient if width is normal.

Spots

Spots in the raster can result from plugged holes in the shadow mask, or flaking of the phosphor dots. This fault is more likely to be encountered in new picture tubes, and a warranty claim will probably be involved. Be certain that the warranty claims are complete and specific to avoid problems with the distributor and manufacturer.

Sometimes an obstruction in the shadow mask or a short between gun elements can be dislodged without a lot of difficulty. Turn the receiver down on its face and lightly jar the CRT. **Be very careful not to scratch the faceplate or break the tube.** Obviously, this method is impractical with large consoles and combos, but the same results can be obtained by putting the tube in its shipping carton and jarring it.

Focus

It is possible for a fault within the picture tube to cause loss of focus, but incorrect focus voltage is more likely to be the trouble. Most large-screen tubes, 21V and up, and some of the smaller ones use 4000 to 6000 volts for focussing. Other small-screen tubes require no more than about 1000 volts and obtain focus voltage from boosted B+ or the normal B+.

When measuring focus voltage in the 4 to 6KV range, remember that such voltages can be hazardous. A few meters have a 5KV range,





which is barely adequate for focus voltage; but before using them be sure the test-lead insulation is in good condition. A VTVM, DMM, or VOM with a high-voltage probe is preferred.

In measuring the focus voltage (or any other picture-tube voltage for that matter) be sure the voltage truly is present on the pin of the tube. Opens and shorts can occur in the socket, particularly sockets with built-in spark gaps.

All of the symptoms described before — with the possible exception of focus problems — are more or less qualitative in nature. Thus, one viewer may consider the purity of a certain instrument to be completely unsatisfactory, but another viewer may not even notice it.

When the cause of any of these problems is really the picture tube, warranty often is involved, because such troubles often are caused by rough handling, improper storage, or manufacturing defects—rather than usage or aging. And, since judgement is often involved in deciding if the defect is serious enough to require replacement of the tube, the unwary technician can easily be "caught in the middle" between an unhappy client and a distributor or tube manufacturer.

If you change a picture tube and the customer still isn't satisfied, you might have trouble collecting. If the customer is satisfied but the tube manufacturer insists there is nothing wrong with the old tube, you might have an unwanted picture tube in inventory. To keep everybody happy, talk over the problem with both the customer and the distributor **before** you replace a suspected, in-warranty picture tube.

Brightness

A frequent type of picture-tube failure is a gradual loss of cathode emission and brightness. This can be tolerated until one of two things happens. Either the picture becomes too dim for normal viewing, or one color is so much brighter or weaker than the others that all scenes become tinted. Then it probably is time to replace the picture tube.

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October, 1974

Insufficient high voltage will cause some loss of brightness, but blooming also is evident. Seldom is a picture-tube failure confused with too-little high voltage.

Insufficient screen voltage will make it impossible to obtain normal brightness. In most receivers, the three screen controls are connected in parallel between B+ and boost or boosted-boost (Figure 4). An open resistor between the controls and the boosted B+ source will make the screen voltage equal to B+, which cannot produce normal brightness.

Complete failure of the boosted B+ supply (or boosted-boost supply, if used) usually results in no vertical deflection. This, of course, is a much more obvious symptom than accompanying reduction in picture-tube beam current. At times, boosted-boost simply will drop to the B-boost voltage. This might not cause failure of the vertical, but it can reduce the maximum height.

Loss or reduction of screen voltage to **one** CRT gun causes loss or reduction of only one color. This easily can be confused with a weak gun. Before rejecting the picture tube, check the three screen voltages. If the "weak" gun has low screen voltage, chances are good that the CRT is OK.

The control-grid **bias** is controlled by either a potentiometer or a switched voltage divider, as illustrated in Figure 5. Loss of B+ to the bias control may cause a black raster, or at least a dim one, depending on the circuit design.

As with the screen-grid voltages, all three control-grid voltages normally are about the same. If one is more than 10 volts different than the others, suspect trouble. If one color is weak or missing from the raster, be sure that the control-grid voltage for that gun is at least as positive, as the other two.

The last element voltage (excluding heaters) which seriously affects brightness is the CRT cathode voltage. Several things affect this voltage; among them are the brightness control; the brightness limiter, the emission of the last video amplifier, video-amplifier screen-grid voltage, etc. In solid-state systems there might be several direct-coupled video stages, and a change in bias of any of them will affect brightness. In some receivers (the RCA CTC24 for one) even the setting of the AGC control will affect brightness.

As with the control-grid and screen-grid voltages of the CRT, if one cathode voltage is greatly different than the other two, suspect circuit trouble. Unlike the grid voltages, an **increase** in cathode voltage decreases brightness.

CRT Testers

The two basic tests performed by a color-CRT tester are measurement of cathode emission with controlled voltages on the cathode, control grid, and screen; and checks for interelement shorts or leakage within the CRT. In these respects, it is similar to an emission tube tester for receiving tubes.

Descriptions of the failure modes of a picture tube make it evident that a CRT tester is not **essential**. If all element voltages are correct and one (or all) of the three guns does not produce adequate light, the tube is defective.

Though it may not be **essential**, the CRT tester is well worth its expense because **it makes simple an** otherwise laborious troubleshooting job. It takes several times longer to check all the socket voltages and compare them with the service notes than it does to hook up the tester. And this assumes that the voltage data are available, that they are accurate, and that the allowable variations are known!

Several testers have provisions for comparing the emissions of the three guns over a range of voltages. This makes it possible to predict how well the guns will track from lowlights to highlights. And that's a test of particular value to the servicing dealer who wants to know the condition of the picture tube in an inoperable trade-in.

Another feature of some testers is the "rejuvenator". Rejuvenation sometimes is accomplished by operating the heaters at above-normal voltage for a period of time, hopefully to reactivate the coated cathodes.

Another rejuvenating system "blasts" the gun elements with high voltage to strip contaminants from the cathode. Unfortunately, it often increases the control-grid aperture. This "blast" also can be used to "burn open" inter-element shorts and, possibly, to weld opens.

Permanent fixes for ailing picture (Continued on page 59)



Fig. 5 Older receivers with the color going to the CRT grids and the video to the cathodes can develop dim pictures because of defects in the CRT Bias-Switch circuit. Usually the CRT grids are more positive than the -Y plates, when there is no defect.

CURRENTLY PUZZLED?

By Edmund A. Braun

When you have a few minutes to spare, have fun solving this Just-acrossword Puzzle based on electronics. Each word is connected to the word above and below by one or more letters but only one letter is usually shown as a clue. Each correct answer is worth 4 points; a perfect score is 100. It should prove easy to get a high rating except perhaps for someone who thinks "pawl" was Revere's first name, or that "autotransformer" refers to a new paint job on a car! Pencil sharp? Comfortable? Then, GO!



- 1 Electron tube having five
- grids plus an anode and a cathode. 2 Voltage difference between
- two points of a circuit. 3 In microelectronics, the
- physical material on which circuit is fabricated.
- 4 A condenser.
- 5 Straight line response to an input signal.
- Revolving platform used in recording or playing records.
- 7 Pertaining to the methods and exact details of electronic science.
- 8 Either terminal of an electric source.
- 9 Instrument for measuring EMF.
- 10 Original model from
- which copies are made. 11 Device for producing
- or storing electricity. 12 An addition or
- prolongation; a type of cord. 13 An added or subordinate part.
- 14 Electronic circuit for altering frequency response of an amplifier.
- 15 Pertaining to a carrier transmitted during moments of silence in a program.
- 16 A metal composed mainly of iron and nickel.
- 17 Grayish-white metallic element with many electronic applications.
- 18 A coil with turns wound crisscross to reduce distributed capacitance.
- 19 Picture tube in a television receiver.
- 20 The power unit area radiated by a source of energy.
- 21 A calibrated screen placed in front of a CRT for measuring purposes.
- 22 C.G.S. unit of magnetic flux.
- 23 To produce light when
- acted upon by radiant energy.
- 24 A drone or buzzing sound.25 The instantaneous illusion
- of a picture on a flat surface.

Don't peek until you've finished but the solution is on page 47.

Reports from the **test lab**

By Carl Babcoke

These monthly reports about electronic test equipment are based on actual examination and operation in the ELECTRONIC SERVICING laboratory. Observations about the performance, and details of new and useful features are spotlighted, along with tips about how to use the instruments for best results.

Two instruments are reviewed this month, a general-purpose scope from Simpson and a small digital multimeter from Data Technology. Let's take the scope first.

General-Purpose Scope

Model 455 general-purpose scope (Figure 1) is offered by the Simpson Electric Company. Briefly, these are some of the features:

• AC/DC coupling in both vertical and horizontal amplifiers;

• response of vertical circuit to 10 MHz;

• automatically-calibrated vertical gain steps;

• internal square wave for calibration test;

• facilities for vector displays;

• graticule calibrations for volts and decibels; and

• both tubes and transistors used to obtain the advantages of each type. There are 2 FET's, 22 transistors, 13 diodes and 6 tubes.

Beam controls and circuits

Only four controls are necessary for the electron beam in the CRT: intensity, focus, and two centering controls. They are located along the right edge of the tube.

Voltage regulation of the -20-volt supply minimizes line bounce.

The graticule markings are six centimeter squares high, and ten centimeter squares wide. In addition, radial lines are provided to help you analyze vector displays.

The CRT bezel is of standard size for use with scope cameras, and the graticule can be removed if desired.

Vertical circuits

Nine steps of the volts/CM switch permit scales from 10 millivolt per centimeter to 5 volts per centimeter in a convenient 1, 2, and 5 sequence.

The concentric Variable control

is used to provide waveform heights in between those possible by the switch positions, and also acts as the calibration control, if needed.

At first, it seemed to me the variable control had little range (see Figure 2). But after more knob twiddling, I found the combination of the 1, 2, 5 switch positions and the approximate 2-1/2 to 1 variation of the Variable control was enough to eliminate any gaps and give any desired height of the waveforms. A large variable adjustment is not necessary or desirable when this many positions of the switch are provided.

A banana jack is provided with an internal 1 KHz square wave of .5 volt p-p for gain calibration purposes. In my sample, the gain was correct with the Variable knob turned completely clockwise, a convenient position. If your individual scope requires a different calibration, just touch the probe to the test jack, select the .1 Volts/CM position (if you are using the X1 probe) and adjust the Variable control for a waveform height of 5 squares. It isn't necessary to lock the waveform unless you just want



Fig. 1 This is the Simpson Model 455 general-purpose 5-inch scope.



Fig. 2 Top trace shows the amplitude of the internal 1-KHz calibration signal when the Variable control was fully clockwise. The trace at bottom was obtained under the same conditions except the Variable control was CCW.



Fig. 3 With the AC/DC switch in the DC position, the 20-Hz square waves had untilted tops and bottoms (trace at top), but the AC position caused slight tilts (bottom trace).

to; without locking, two parallel lines can be seen.

Basically, the vertical amplifier stages are direct coupled. Therefore, the response extends down to DC, except when the AC/DC sliding switch is moved up to the AC position in which a .1 capacitor is connected in series with the input signal. At 60 Hz, there was no tilt, and only a moderate tilt at 20 Hz (Figure 3).

Factory specifications call for a top frequency response of 10 MHz at -3 dB. I have no reason to doubt that rating, because the color burst of a composite waveform had full amplitude.

Corner rounding of the 200-kHz square waves shown in Figure 4 were caused more from limitations of the generator than from any lack of high-frequency response in the scope. Sine waves from 20 Hz to 200 kHz exhibited good low-distortion waveforms (Figure 5).

Completing the lineup of components for the vertical circuit are a BNC-type input socket, and a combination banana plug and screwtype ground terminal.

Simpson catalog number 07548

direct-and-X10 low-capacitance probe is available for \$15. I recommend it for TV work.

Horizontal circuits

Two switches select sweep frequency (recurrent sweep) and the type and source of sync signals. The Sweep Frequency switch has a TV-H position to provide two cycles of any 15,734 Hz signals. The Variable-frequency control also regulates the TV-H function; and that's helpful, because often a slightly-different setting is required (with any scope) because of the exact amplitude or waveshape of the signal.

Frequency of the sweep is adjustable from 1 Hz to 200 KHz in five overlapping ranges.

Width of the trace is adjustable by operation of the smaller knob which is concentric with the Hor Sync/Input switch. In addition, two positions of the switch give X1 or X10 deflection of external signals fed into the Ext Horiz Sync Input post.

Horizontal deflection can be from the internal sawtooth generator, from an internal 60-Hz source with phase control, or from an external signal.

An AC/DC sliding switch permits full direct coupling or a .1 mfd input coupling capacitor.

Frequency response of the horizontal amplifiers when using an external signal is rated at -3 dB from DC to 500 kHz.

Rear controls

On the back of the instrument is a sliding switch for internal or external connection of the deflection plates of the CRT, Z-axis (intensity modulation) input, ground and two connectors for the deflection plates, and an astigmatic control.

Connecting direct to the deflection plates is useful for viewing RF carriers having frequencies above 10 MHz, and for vector displays. It should not be necessary to adjust the astigmatism control unless the CRT is changed.

Comments on The Model 455 Scope

Operation was straightforward and uncomplicated. Virtually no



Fig. 4 Comparison of a 1000-Hz square wave (top trace) and one at 200 KHz (bottom trace) shows the scope response was better than that of the generator. Also, notice the scope only showed two cycles at 200 KHz; very good performance for recurrent sweep.



Fig. 5 Sine waves of 20 Hz (top), 1000 Hz (center), and 200 KHz (bottom) are identical in waveshape and amplitude.



Fig. 6 Composite video viewed at the TV-H sweep had a sharp, steady waveform using internal sync (trace at top). By using a vertical-sweep signal as external sync, the video could be locked solidly at 30 Hz to show two vertical fields (bottom trace).


Fig. 7 The Data Technology Model 21 digital volt-ohmmeter is supplied with a carrying case having a hook for hanging from a belt, two test leads and a battery charger. Optional is the press-to-read probe at the lower left.



Fig. 8 On the right side of the DMM is a press-to-read switch that can be slid (to the right in the photo) to lock in position if desired. A wire stand can be flipped out to tilt the meter for use on the bench. Of course, the viewing angle doesn't change the accuracy of reading of a digital display.

drift of focus or centering was noticed. Locking on complex waveforms was very good with the exception of video viewed at the vertical rate. There is no internal sync separator circuit. Therefore, you should use external sync from some point of the vertical-deflection system to obtain solid locking at the needed 30 Hz-sweep rate (Figure 6).

Previously, we have described only "gee-whiz" kinds of triggered dual-trace scopes. Apparently the Simpson Company intended the Model 455 to be a good standard general-purpose scope (and it is that). For those of you who might want more scope features, Simpson also offers Model 459, featuring triggered sweep and response up to 15 MHz.

Small DMM

A hand-held digital volt-ohmmeter of extreme accuracy, that also measures capacitance, would be a good, short description of the Model 21 DMM from Data Technology Corporation.

General description

A soft carrying case with pouch for test leads and a hook for attaching to a belt, an external charger, and two test leads are included with the DMM (Figure 7). Available at extra charge are a press-to-read probe (more about that later), and a HV probe for readings to 30 KV.

For durability, the case is made of impact-resistance plastic, and the internal components are mounted flat against the board to minimize loosening from vibration.

The 3-1/2-digit .27-inch LED display is recessed behind a dark window to make the readout more visible under poor lighting.

Typically, about 2,000 readings can be taken between chargings of the internal Ni-Cad batteries. The red LED's begin to dim when a charge is needed, but an overnight charge is sufficient.

Figure 8 shows the flip-up stand for use on the bench, and the press-to-read switch on the right side of the case. The switch can be locked in the "on" position by depressing the button and sliding it toward the top of the unit.

Adjustment of the Range switch moves the decimal point to the same position regardless of the function selected. For the 2 Range, the reading with no input is .000, for 20 it reads 0.00, for 200 the reading is 00.0, and for 2000 the readout is 000.

Although the markings of the range switch imply that readings up to 2, 20, 200 and 2.000 can be obtained, this is not quite true. For example, the highest reading possible on the 2-volt DC function is 1.999 volts. This is exactly the same as many other DMM's which list the function as 1 volt with 100% over-range. Disregarding the decimal, any reading which would be above 1999 activates the over-ranging circuit causing the last three digits to flash on and off.

DC volts

On the four DC Voltage ranges, the input resistance is 10 megohms, the readout is directly in volts with automatic minus or plus signs, and accuracy is specified to be $\pm (.1\%)$ of reading +.05% of full scale). Therefore, a reading of nearly 2 volts DC on the 2-volt range would be accurate to $\pm .15\%$ (reading and full scale are the same, so the percentages add). As another example, a reading of .5 volt would have an accuracy of $\pm .30\%$. Of course, all meters (both analog and digital) have reduced accuracy at readings below full scale.

No more than 1,000 volts DC should be applied to the instrument, although the high range implies a top of 1,999 volts.

Although I had no standard meters accurate enough to check the Model 21, the calibration appeared to be perfect. Incidentally, complete re-calibration of all four functions can be done in just a few minutes using five controls, and without opening the cabinet.

Press-to-read probe

Figure 9 shows an editorial hand operating the press-to-read probe to check a dead 1.5-volt battery. The chuck at the end holds a steel phono needle with either the sharp or blunt end exposed for contacting the circuits. The sharp tip is excellent to prevent the probe from slipping and perhaps causing serious accidental shorts, and also to penetrate solder resist or plastic insulation. I strongly recommend you obtain the probe, if you purchase the meter.

The instrument end of the probe has a rather large plug with four prongs (see Figure 10). And that ties in with the unspoken question about why there should be **six** jacks at the bottom of the meter. The two at the left are for DC and AC volts, the two at the right are for measuring ohms and capacitance, and the remaining two in the center are for turning on the power when the press-to-read probe is used.

To measure voltages, you insert the plug into the jacks so the markings on the plug read DCV-ACV when you look at it from the side nearest you. Or reverse the plug (Figure 10) so the wires leave at the right side and the plug reads K ohms-nFD, to measure resistances or capacitance.

That's the only trouble I had in using the instrument. Several times I forgot to reverse the plug and wondered why there was no reading!

The press-to-read feature is great for one-hand operation. Just connect the cold wire to the chassis, touch the probe to the proper point and push the switch for the reading. You can even hold the meter in one hand and the probe in the other for fast and convenient operation.

AC volts

Specifications for the four AC voltage ranges are nearly the same as for the DC ranges. Except that automatic polarity is not needed, and the accuracy is slightly less; $\pm (.5\%)$ of reading +.1% of full scale).

There are two precautions. The frequency response is guaranteed only from 50 Hz to 500 Hz at maximum accuracy. In our tests, the readings dropped off rapidly above 3,000 Hz. Therefore, for best accuracy, the AC readings should be restricted to power or to low audio frequencies.

The other thing is that the calibration applies only to sine waves. For example, video waveforms produce readings of perhaps double the correct p-p values.

Testing resistances

All four ranges of the resistance function are direct reading in thousands of ohms (K). For example, a 1,000 ohm resistor would measure 1.000 on the 2 range. Or a 2 ohm resistor would read .002 on the same scale. Therefore, the top limit is 1,999K or 1.999M.

With infinite resistance (except a test meter) across the test leads, a VTVM measured 17 volts across the probes. The "ground" lead was positive, and the "hot" lead was negative. This voltage dropped rapidly when a resistance was connected. A 2.2K resistor, on the 2K range, activated the over-range indication, and the voltage was -11.3. The same resistor on the 20K range had only -1.15 across it.

Because the ohmmeter current is rigidly limited, there should be no danger to solid-state components that are measured on this meter.

Testing capacitances

This is the only DMM I know of that measures capacitances. The four scales handle readings between 1 pF and 1.999 microfarads.

Again, there's two precautions. First, the display is direct reading, but in nanofarads! That's a term seldom used in servicing. But it's very easy to translate into pF or microfarads. For picofarads, just move the decimal point **three** places to the **right**. Suppose you were measuring a 91 pF capacitor on the 2 range. It would read .091. Move the decimal point three numbers to the right and it becomes 091. For microfarads, move the decimal point **three** places to the left.

Figure 11 shows a .47 capacitor (Continued on page 59)



Fig. 9 The press-to-read probe with a sharp point is convenient for one-hand operation without the danger that slipping might cause shorts.



Fig. 10 At the meter end of the wires to the press-to-read probe is the large plug which must be turned one direction for volts and reversed for capacitance and resistance readings. The extra two prongs at the center are for the remote switch in the probe.



Fig. 11 Capacitance from 1 pF to 2 microfarads can be measured by Model 21. Readout is in nF, but can be changed easily to pH or uF by shifting the decimal point.

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Fig. 1 Add a drip loop at the ends of a horizontal run of cable outdoors (arrow at the right) to prevent moisture from entering. Tape the cable to the mast (arrow at left) and add a strap for strength. Don't crush the cable or make sharp bends.

Professional practices for MATV installations

By Bert Wolf, General Manager, Jerrold DSD Division

MATV installations come in all sizes. from one antenna feeding two or three TV receivers, to huge systems with several antennas and dozens of tap-offs. But regardless of the size of the job, the suggestions given here will save you time and money.

Any technician who can install a home antenna properly also can install a Master-Antenna TV (MATV) system. However, with MATV it is imperative that the installation be done with more neatness, ruggedness, and durability.

There are several reasons why this is true. Most MATV systems are guaranteed by the installer for the first year, and maintained on a contract basis thereafter. So, if any slipshod workmanship and faulty components eause excessive maintenance and repairs, the jobs can be costly in the long run.

Also, one of the best ways to sell MATV systems is to show to your prospect another system you have installed. A good system with neat, professional-looking workmanship and excellent signal quality will give you a selling edge that a competitor (who only **talks** a good job) can't overcome.

Mounting The Antenna

Home-type broadband antennas can be used for many MATV systems, and they can be mounted the same as those for use with a single receiver.

However, you should use coaxial cable downlead, do the job more

painstakingly, and use betterquality materials. Use a heavygauge, rustproof 1^{1/2}-inch mast and stainless-steel hardware. Of course, stainless-steel bolts, nuts, and washers cost more, but for professional jobs they are worth it. If a steel washer rusts, it might not ruin the installation, but it can stain the side of a building, and look ugly. Such attention to small details makes your work more valuable.

Securely tape the coax cable to the boom and mast, leaving drip loops at each end of a horizontal run (Figure 1). Carefully bring the cable into the building by using a weatherhead (Figure 2), or through a hole waterproofed with caulking compound (Figure 3).

As many as two or three separate antennas can be mounted on one mast. In theory, antennas should be separated vertically by at least 2/3 of a wavelength. But in practice, 1/2 wavelength is sufficient. You don't have to calculate wavelengths, just separate the antennas by a vertical distance equal to the longest element on either antenna. Also, keep the bottom antenna at least 1/2 wavelength from the roof.

Space the antennas away from air conditioners and other facilities. In addition to the degrading effects on the antenna performance, there's the danger the antennas might be damaged during repairs or mainte-



Fig. 2 A weatherhead similar to those for power wiring is an excellent way of bringing the cable through the roof.



Fig. 3 If cable must be brought through roofing without a weatherhead, waterproof it thoroughly with roofing tar. Or use caulking compound for cables entering through a wall.

nance of the air conditioners. Figure 4 shows a typical array of MATV antennas.

Here are some other suggestions: • Use roofing tar to weatherproof all screw holes in the roof (never use nails);

• Protect the terminals of the antenna with an insulating spray; and

• Solidly ground all masts. Use #8 copper or aluminum wire connecting each mast to a ground rod or cold-water pipe (hot-water pipes, gas pipes and vents are dangerous and should not be used).

Head Ends

Except for preamps (which are mounted on or as close as possible to the antenna), all amplifiers, converters, mixers, splitters and filters should be mounted indoors.

Mount all head-end gear in an equipment housing, such as a cabinet which is well-ventilated and has a removable cover with a lock. Locking is desirable to prevent vandalism and tampering, and the removable feature gives you full access for adjustments, testing, and maintenance.

For large systems using singlechannel strips and modulators, mounting on a 19" rack is preferred (see Figure 5). Racks don't have removable covers, so they should be located in a room that can be locked, or is not accessible to unauthorized personnel.

Power

In most MATV systems, the head end is the only part requiring AC power. Unless you're experienced at running AC wiring and can do so under local laws and union rules, engage an electrician to bring power to the head end.

Modern MATV equipment is solid state and draws very little current, perhaps 100 watts for a broadband head end. But don't make the mistake of plugging into a nearby convenience outlet, or running an extension cord. There are several reasons for this suggestion. Just one case of hours wasted in checking apartments and power panels looking for the cause of a power loss will convince you. Another reason deals with safety and responsibility.

Have a separate power line run from the main power panel. This should be a three-wire circuit with its own circuit breaker. Three-wire service is important because it includes the ground wire necessary for UL approval.

Equip the head-end cabinet with a three-wire plug-mold strip having enough outlets for all the powered equipment. Make sure all the active MATV equipment has the UL label, and is equipped with a threeprong plug.

Neat wiring

There is a very important rule about wiring the coaxial cables between the various components of the head end: **Be neat!** Not only does such wiring look better, but it is easier to service and often works better.

Arrange the equipment as neatly and logically as you do the design of the head end. This makes it easier to trace signal flow. Dress the cables carefully and neatly, but allow some slack and **don't make any sharp bends of the coax cable.** Sharp bends can cause the cable to collapse, ruining the impedance match and producing smear and ghosts from standing waves.

Figure 6 shows a head end of attractive appearance. Another system (three pictures of Figure 7) had to be replaced within a year, because of sloppy workmanship.

Running Cables

In any MATV installation, running the cables is a timeconsuming job. The type of building construction will determine how you run the cables. If possible, run them during the construction time.

If cable is to be pulled through conduit, chances are the electrical contractor will do the job. However, it is up to you, the MATV subcontractor, to make sure he does it right. The cable should enter the top of each gem box and leave through the bottom, with a 6-inch or 8-inch loop for connection of the tap-off. The loop should be left coiled inside the box. Then, gently tighten the Romex clamp, being careful not to crush the cable.

If no conduit is to be used, the cables must be supported inside the walls. Use saddle-type clamps, and don't make them too tight. Always beware of crushing the coax.

Coax going through a hole drilled for electrical wires is shown in Figure 8. Although this can save installation time, it can lead to trouble. The electrician might damage the coax while working on the electrical wiring. Don't expect him to know coax should not be bent or crushed. For the same reasons, don't run the coax with telephone wires or plumbing pipes.

Also, don't run the coax in cracks or joists. Such separations might close as the building settles, resulting in damage to the cable.

Wiring in buildings already constructed

In older buildings, cable can be run in several ways. Perhaps the easiest, if the owner doesn't object, is to run it outdoors, bringing branches in through walls or windows as required.

A good way to run cable inside between floors is through an airshaft. Sometimes it's possible to go vertically through closets for concealed wiring.

When coax can't be concealed indoors, usually it is run along the surface of walls, either with or without wire molding for protection and concealment.

Connecting Tap-Offs

After the sheet rock has been installed, it's time to hook up the tap-off's. Although this is a simple job, it should be done very carefully. A short from stray shield wires can cause hours of troubleshooting.

Figure 9 shows the installation of a typical tap-off. Start with the last tap-off of each branch line and work your way back toward the head end. Remove and discard the Romex clamps, and pull the loop of cable out of the gem box. Cut the cable and connect the ends to the two sides of the tap-off. Push the tap-off into the gem box, forcing the excess cable back into the conduit, and tightly secure the tapoff. Don't install the saddle or the cover plate until after the walls are painted. A tap-off in place awaiting the saddle block is shown in Figure 10, while Figure 11 shows an installer putting on a cover plate as the finishing touch. In this case, a double plate was used to match the rest of the plates in the building.

Condominium Systems

Condominiums often involve a number of small buildings. in contrast to apartment houses, motels and other multi-story buildings. Underground wiring is necessary between buildings.



Fig. 4 Large installations often require multiple antennas.



Fig. 5 Mounting in a 19" rack is preferred for single-channel strips and modulators. Notice there are no sharp bends of the cables, and the AC wires have three conductors for safety and UL approval.

ELECTRONIC SERVICING



Fig. 6 Example of a neat, attractive broadband MATV head end.



Fig. 7 These pictures show poor workmanship that made necessary replacement of the system after a year because of excessive service.



Fig. 8 Running cable through holes already drilled for electrical wires is an easy shortcut. However, damage to the cables from electricians working on the power wiring is always a possibility.



Fig. 9 Details of a typical tap-off.



Fig. 10 This tap-off is ready for the saddle block and cover plate.

One example

To make this article as up-to-theminute as possible, I visited Birchfield, a New Jersey condominium presently under construction. The installation of the MATV is being handled by National Comeo, Inc., and Bob Polley, Sales Manager, guided me around the building sites.

Like most MATV salesmen, Mr. Polley is technically trained. He handles layout of the systems, supervises installation and provides follow-up on systems he sells. (Most MATV contractors find that nontechnical sales people can't sell MATV systems properly.)

Eventually, Birchfield will use a 60-foot tower to hold an array of yagi antennas and single-channel strips in the head end to pull in both Philadelphia and New York channels. At this point, however, a home-type all-channel antenna is mounted on a roof and connected to a broad-band amplifier to provide signals temporarily to the few finished units.

Cable is run from building to building in trenches (see Figure 12). After the cable is buried, the trenches are back filled and the grass is replaced. Beside each building, the cable is stubbed as shown in Figure 13. Notice that the end of the cable is taped carefully. National Comeo uses aluminumsheathed cable with flooding compound, which is made specifically for earth burial. However, even with this type of cable. unprotected ends might admit water, causing severe losses of signal.

Jerrold amplifiers and splitters are housed in pedestals (Figure 14) outside each condominium. If needed, holes can be made easily in the pedestals, using a pneumatic hole punch (Figure 15).

In the attic of each building, four-output multi-taps are used (Figure 16). From there, lines are run through the walls and terminated at plaster rings.

Checking Out The System

After the system is installed, it must be turned on, balanced for

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signals, and checked out. For these steps, you definitely need a fieldstrength meter (Figure 17) and a portable TV receiver, preferably color.

Start at the head end. Check signals into and out of every piece of active equipment, making sure the levels are within the limits specified by the manufacturer.

If you're using broadband amplifiers, do the best you can to balance input signal levels. There should be no more than 6 dB difference between the strongest and weakest



Then with the gain controls, set the output levels of the amplifiers to the ones calculated when the system was designed, using the field-strength meter to guide you.

Of course, strip (single-channel) amplifiers are easier to balance than broadband ones, because each channel individually can be controlled. Seldom are adjustments of the input signals necessary. However, if adjacent channels are received, check the level of the sound carrier of the lower channel. It should be 12 to 18 dB below the level of the upper-channel picture carrier. If the level is too high, use a sound trap to reduce it.

If the strip amplifiers have AGC, be sure to check the adjustment according to the manufacturer's specifications. Don't neglect this step, because high-Q AGC circuits easily can become misaligned in shipping.

After you obtain the right read-



Fig. 11 The installer is finishing a tap-off after the wall has been painted.



Fig. 12 Coax cables between buildings should be run in moderately-deep trenches.



er

Fig. 13 Indoor and outdoor cables are shown ready for the weatherproof pedestal. Notice the end of the underground cable has been taped to keep out moisture.



Fig. 14 Metal, weatherproof pedestals outside each building house and protect splitters and amplifiers.



Fig. 15 Holes in the pedestal easily and rapidly can be made with a pneumatic punch.



Fig. 16 Four-output multi-taps are installed in the attic.

ings on all sound and picture carriers out of the head end, use an attenuator to simulate losses of the distribution system and check each channel with the TV receiver (color preferred) for ghosts, smears, and interference.

Make a record

After you have the head end set up the way you want it, record all input and output operating levels on the print of the system layout. If you have added any filters or traps, record them on the print. Also, record the tuning of all traps.

Bring this marked-up print back to the office and have an "as built" drawing of the system made. Keep one of the drawings and give one to the owner of the system. These drawings are not only very valuable for servicing, but they can be of immense help to you in designing new systems for the same general area.

Checking feeder lines

Test every feeder line in three ways: with an ohmmeter, with a field-strength meter, and with a TV set.

At the head end, disconnect the line from the splitter and measure the resistance between the shield and the center conductor. You should read about 100 ohms, about 75 ohms from the termination resistor plus the DC resistance of the cable. If the line reads open, one of the taps is wired wrong, or there is no terminating resistor at the end of the line. If the line reads a short, you will have to check each tap-off and connector to find it.

However, remember that some types of splitters, directional couplers and tap-offs provide a DC path to ground. You should know which ones are of this kind before you waste time in useless testing.

Next, check the tap-offs for signal strength and picture quality. Figure 17 shows Bob Polley checking signal level at one of the Birchfield tapoffs. Ideally, you should check every tap-off on every line, but this is seldom practical. Usually, it's sufficient to check the first tap-off to be sure the signal level isn't excessive (might cause receiver overload), and the last tap-off for sufficient signal (too little produces snow in the picture). After the tests with the fieldstrength meter, connect a color TV to at least one tap-off in each line. This is the only way to detect problems such as direct pickup which could not be seen at the head end.

Eliminating Direct Pickup

Direct pickup is a problem that is peculiar to systems with one or more strong local stations. Elimination often is difficult, and it's advisable that you consider the problem during the design of the system.

Direct pickup occurs on the twin lead between the matching transformer and the TV receiver, or by the tuner wiring of the set. The desired signal through the MATV system is delayed slightly, so images from the direct pickup appear to the left of the main picture. Ghosts picked up by the MATV antennas are located to the right of the picture, in the conventional way.

All tap-offs should be 75-ohm types, the matching transformers at the receivers should have excellent balance, and the twin-lead from the transformer to antenna terminals on the receiver should be as short as possible. A few modern receivers have a shielded 75-ohm input, which of course should be used without the matching transformer.

One standard cure is to design the system to provide more than the customary 0 dB (1000 microvolts) at each tap-off. Solid-state tuners in receivers overload more easily than the tube counterparts; however, most solid-state receivers (after a careful adjustment of the AGC controls) can tolerate signals up to perhaps 3000 microvolts. To be on the safe side, provide levels of about 2000 microvolts (+6 dB).

If all other methods fail, there are converters that not only help eliminate the direct pickup (by having complete shielding), but also provide remote channel selection and fine tuning.

Summary

Good-quality equipment installed carefully by good workmanship should result in a system that delivers excellent picture quality. A few extra minutes spent in avoiding shorts and damage to the cable will prevent hours of troubleshooting.



October, 1974

Profitable intermittents

By John S. Hanson, CET

Do you believe repairs on intermittents always cause financial losses because the times exceed the flat-rate charges? Many technicians do. Unfortunately, such beliefs are likely to produce defeatist attitudes which can hinder efficient servicing.

Instead of dreading intermittents as difficult problems, look on them as challenges. Ask yourself: what techniques or equipment should I use to make the intermittent condition start or stop when I want it to? Two general methods, often neglected, involve controlled temperature and variable voltage.

Changing The Temperature

Traditionally, technicians warmed cranky chassis by placing boxes or quilts over them. This method has many disadvantages. The entire chassis and all parts become hot at nearly the same rate, not permitting any pinpointing. Also, it is easy to overheat and pass the point of best action.

Heating can be done more rapidly and more selectively by using a hair dryer fitted with a funnel to focus the heat, and a switch permitting air flow without the heat.

A can of pressurized coolant with a narrow outlet tube is an ideal tool for cooling individual parts.

Use these devices for alternate

heating and cooling, and you'll wonder why you waited so long to try them.

Variable Line Voltage

Some defects show up more often when the line voltage is low, others respond faster to abnormally-high line voltage. A gadget is needed to supply the exact voltage you want. In addition, much data can be obtained by measuring the current drawn from the power line.

The components of Figure 1 fill the bill. They can be assembled in many different ways. The one I like best is to fasten a small metal chassis to the rear of a variable transformer, and mount the two meters and the outlet on the chassis. The gadget is easily moved from bench to bench, or can be taken on service calls.

A few TV receivers have regulations that offset any attempt to change the supply voltages. Some Zeniths have a saturable power transformer whose output is a square wave that does not vary much with different line voltages. Also, some versions of the new Quasar regulate the B+ supply by varying the conduction time of the power supply rectifiers. Even with those sets, who's to say that a different line voltage wouldn't trigger an intermittent in the **regulation** circuit?

One Example

A popular circuit that lends itself quite well to the variable-voltage



Fig. 1. We recommend you build this circuit for adjusting and measuring line voltage. Use a variable isolation transformer, as shown, and you won't have to worry about the dangers of working on "hot" chassis sets.

technique is RCA's XL-100 solidstate chassis. A study of the circuit reveals no regulation of the basic power supply. Therefore, power supply voltages can be shifted by varying the line voltage.

In the XL-100, voltage regulation occurs within the circuit modules, insuring good isolation, and preventing catastrophic failures because of power supply defects.

Shifting the line voltage will directly affect the horizontal sweep, vertical sweep, high voltage, audio, and picture tube drive circuits. This provides many troubleshooting possibilities.

One common problem is intermittent circuit-breaker tripping. Many technicians replace the power-supply module, and even the breaker, then leave with fingers crossed. A more conclusive way is to vary the line voltage and watch the current meter. If the current rises just before the breaker pops, something in the circuit is drawing excessive current, and should be repaired. On the other hand, if the current did not increase as the breaker tripped, the breaker is defective and should be replaced.

Finding transient shorts

Many hard-to-find shorts are what I call "pulse shorts." These are breakdowns that occur during the peak amplitude of the pulses. Therefore, they can't be measured by the usual DC methods. The horizontal pulse shorts might be caused by cracks in the mica insulator of a SCR, an internal arc in the input reactor, or a breakdown (arc) inside the commutating or efficiency capacitors.

The technique for finding such intermittents starts with determining which line voltage causes the problem most often. Then the various auxiliary circuits are disconnected to see which one eliminates the symptom. Removing the loads of these circuits tends to increase the amplitude of the pulses, so the line voltage should be reduced to compensate for the change.

Signal Variations

The nastiest intermittent is one that acts up often for the customer, yet it works normally for hours when operated in the shop.

Think about the contrast of conditions. Probably the chassis is standing open on the bench, with a different line voltage, and a whole new set of signal amplitudes. We've already discussed temperature and voltage variations.

l suggest you use your color bar generator to supply the signals instead of the usual stations. Add an adjustable loss pad so the signal level can be varied over a wide range. In addition to showing snow and overload conditions, certain types of intermittents can be triggered by the right signal level.

Summary

If you practice using these techniques of varying the temperature, line voltage and signal strength, I'm sure you will be able to finish most intermittents the first time across the bench, rather than resorting to cooking them interminably. \Box

(Continued from page 33) Solution to: **CURRENTLY PUZZLED?** 1 pentagrid 13 accessory 2 potential 14 compensator 3 substrate 15 unmodulated 4 capacitor 16 permallov 5 linearity 17 germanium 6 turntable 18 honeycomb 7 technical 19 kinescope 8 electrode 20 emittance 9 voltmeter 21 graticule 10 prototype 22 maxwell 11 batteries 23 fluoresce 12 extension 24 humming 25 image

Start with 100 points and deduct 4 points for any part you may not have answered correctly.

Your rating:

68 - 72 76 - 84 88 - 96	Fair but not good. Good but not very good. Very good but not excellent. Excellent but not perfect. PERFECT! Watt a score!
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Also available in bottles, and the new Silicone-'Silitron.'

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For More Details Circle (14) on Reply Card

Transistor Repairs

(Continued from page 26)

I traced the two power sockets on the top side of the power amplifier chassis. Only one pin went to a chassis ground, and it doubled as the shielding of the audio-input wire that went to C1. (There's C1 again.) What's more, there was no matching wire in the male plug coming from the generators and volume control circuitry.

But suspended in the air beside the cables above the plugs was a bare connection, two wires soldered together, and no tape or insulation. Both wires went to different 'ground'' lugs on the generator boards. Such wiring couldn't be right!

While having mixed feelings of apprehension and hope, I soldered the two wires to the blank pin of the 5-prong male plug. Afterwards, the hum was gone, and the organ played when the notes were depressed.

Postlude

(musical term for last number) Before I soldered them to the



pin, I noticed the wires were soldered to each other, but never had been soldered to the pin of the plug. No tinning was on the pin. Evidently, when I turned the chassis so I could reach the components on the inside, the wires pulled out of the plug, leaving the generator circuits floating without a ground.

However, the B+ circuits were intact, so about +50 volts appeared at the negative side of the input capacitor, C1. (Normally, this point is zero volts.) Such high voltage reverse biased the capacitor, causing excessive leakage which supplied too much forward bias to O1. Therefore, the capacitor leakage caused both Q1 and Q2 to be biased into saturation and no gain.

Without a ground path to the power supply, the generators could not conduct, so the organ would have been dead even without the loss of gain in Q1 and Q2. Without the generator current, the B+ was increased at the filter capacitors, making them run hot.

Everything was explained except the hum heard when the ground was open. One thought was that it might have been caused by electrostatic hum from the ungrounded chassis being amplified by the transistors. But that's impossible, because the hum was there with Q1 and Q2 biased into saturation (which gives nearly zero gain), with them removed from the circuit, and with the primary of T1 shorted with a jumper wire.

The only explanation making any sense is that an active filter was included on the generator chassis. Such filters operate by amplifying hum and signal ripple, inverting the phase and feeding the correction signal back into the B+. In other words, the hum is phased out, not removed by a low-pass filter action.

All in all, the twin defects led me a merry chase. And the fact that 1 found the troubles by using basic electronic knowledge and practical troubleshooting techniques proves that it's possible to service without schematics. But it's certainly servicing the hard way!



Test Rig



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Resistance Test Unit



Small enough to be easily handheld, a new aluminum-housed resistance substitution unit by **Phipps** and Bird, Inc. features an 11-millionstep range in 1-ohm steps. Suitable for circuit design, instrument repair, and troubleshooting, Model 236-A uses 1/2-watt resistors with 1% accuracy tolerance. Designed with three binding posts (one to ground case), the slide-switch unit provides a range from 1 to 11,111,110 ohms.

Model 236-A measures 4 X 6 X 1-3/16 inches and sells for \$48.00.

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The Master Rig Model MJ-195 is a complete set-up for both tube and solid-state chassis. Features include a built-in high voltage meter, speaker, front panel connections and metal cabinet. When equipped with the proper CRT, Model MJ-195 is capable of operating with late-model chassis delivering over 30 KV.

Available from **Telematic**, the Master Rig comes complete with all components for the deflection circuit hook-up and 4 solid-state yoke adapters; it sells for \$149.95 without a picture tube.

> For More Details Circle (37) on Reply Card (Continued on page 50)

Digital Multimeter

United Systems Corporation has announced the availability of Model 2180 digital multimeter, a 3-1/2 digit, bi-polar instrument with all five standard multimeter functions, plus five decibel measurement ranges extending from -60 dB to +56 dB. Features include a basic accuracy of 0.1%, resolution of 100 uV, and operation from either the AC line or internal rechargeable batteries.



The functions of the multimeter are pushbutton selected and include AC volts, DC volts, AC current, DC current, resistance and decibels. Its 31 measuring ranges are selected by rotary switch with an additional battery check position. All circuit boards, IC's and displays are plug-in for easy maintenance.

Model 2180 digital multimeter sells for \$395.00.

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Start saving the gray bottom flaps with the GE monogram from GE entertainment receiving tube cartons. They're worth valuable awards to independent service dealers and technicians in a tabulous gift bonanza program from General Electric.

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(Continued from previous page)

3-Way Receptacle Tester

Check-U-Ground by Communications Technology Corporation is designed for testing 3-way grounding AC receptacles to assure their maximum safety and optimum working conditions. The simple, two-step testing mode provides both visible and audible readouts, and checks for absence of line voltage, open ground lead, open neutral lead, reversed polarity (hot and neutral), hot ground (reversed hot and ground leads) and verifies the presence of low effective resistance of the receptacle ground by placing a heavy test current over the grounding conductor.

The instrument is compact, handheld and requires no batteries; power is obtained from the receptacle being tested, which makes the unit independent and completely portable. The readout display has 3 lights and a buzzer alarm.

For More Details Circle (38) on Reply Card

Marine Wattmeter Trouble Alert

The GLC 1078A marine-radio trouble alert shows if a radio and antenna system is transmitting. A green on-the-air light indicates proper functioning of the antenna system. If a short or open develops in the line, a red-light alert comes on. A meter indicates wasted power and by tuning a control knob, power loss can be minimized.

Available from **Gold Line**, the GLC 1078A sells for \$39.95.

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Hewlett-Packard is offering Model 97003A RF adapter which adds a 100 KHz to 500 MHz AC-measurement range to their Model 970A digital multimeter. Accuracy within this frequency range is greater than 1 dB. The probe can measure voltages from 0.25 to 30 volts full scale. Maximum AC input is 30 volts RMS plus 200 volts DC. Input resistance is greater than 25,000 ohms, shunted by less than 4pF.

Model 97003A RF adapter sells for \$85.00.

For More Details Circle (40) on Reply Card

Digital VOM

Model 460-2 digital VOM from Simpson Electric Company offers the advantages of both digital and analog displays in a portable, laboratoryquality instrument.

The 460-2 operates either from AC line voltage or automatically-recharging internal batteries. Primary readout is a 0.33-inch high, nonblinking 3-1/2 digit LED display with automatic blanking of non-significant zeros. Analog readout is a dual-scale rotating drum meter that complements the digital display by making it easy to scan peaks or nulls on its linear lower scale.

The 460-2 digital VOM sells for \$375.00.

For More Details Circle (41) on Reply Card

Triggered Scope

Sencore, Inc. has introduced an automatic, triggered, pushbutton oscilloscope, the PS29 Minute Man. The scope enables the technician to display any color TV or video waveform by simply pushing a button. Pushbutton displays include TV vertical, TV horizontal, 3.58 MHz, for viewing the color subcarrier information, five times expand, and a completely front-end vector display. The sixth button sets the scope for 60-Hz line sweep.

The Minute Man triggers internally on any signal down to 20 millivolts. External trigger allows the technician to sync on any signal above a DC voltage. Absense of input signal is indicated by a continuous running baseline.



The PS29 sells for \$495.00, probe included.

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Remote Control Unit

A new type of remote control unit that works with any TV set is offered by Jerrold Electronics. Completely solid state and without motors. Model TRC-12 turns a TV set on and off, changes channels instantly, and fine tunes from anywhere in the room, up to 25 feet from the set. The TRC-12 consists of two units, a converter and a remote control, connected by a 25-foot control cord.



The converter can be located any convenient distance from the TV set; it is permanently installed and may be concealed. The only wiring necessary is attaching the TV antenna lead-in to the converter, and then attaching the converter output to the antenna terminals on the back of the TV set. There is no need to remove the back of the set and no special tools are required.

Model TRC-12 universal TV remote control sells for \$100.00.

For More Details Circle (43) on Reply Card

Intrusion Alarm

Model CA3 ultrasonic intrusion alarm from Mallory Distributor Products Company is both an area and perimeter protection device. Built-in features include special circuitry to guard against false alarms from line transients and insects, and the capability of using a variety of accessories for virtually any security needed.

The versatility of the CA3, which operates on 120 VAC and has a loud built-in horn, comes from the options available through the use of controls on the back of the case. These controls include a 120 VAC, 3-amp outlet energized when detection occurs, a three-position selector switch to select immediate alarm or entrance-delay alarm, an on-off horn switch for local or silent alarm, remote-reset con-

nections, switch-loop connections for perimeter protection (both open or closed), and a response control that can be adjusted for the length of time movement must occur before detection. These controls allow the CA3 installer to customize the intrusion warning he desires.

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Replacement Parts

The Electronic Components Group of GTE Sylvania has added a series of integrated circuits and solid-state modules, intended as direct replacements for their imported counterparts, to its ECG semi-conductor product line.

The ECG 1000 series consists of silicon monolithic integrated circuits and both thick- and thin-film hybrid encapsulated modules.

For More Details Circle (45) on Reply Card

Pocket-Sized Calculator

The HP-70 pocket-sized business calculator by Hewlett-Packard is programmed for the four basic arithmetic functions as well as 21 of the most common equations used in business and personal finance. Other features include a four-memory operational stack as well as two independent memories for intermediate storage of numbers, and a 10-digit display that is accurate to within a penny in a \$1 million transaction.



The HP-70 calculator sells for \$275.00.

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Heavy-Duty Ladders

A new line of heavy-duty aluminum ladders developed to meet the needs of professionals whose ladders get rough and frequent use is available from Perma Power. The line includes both straight ladders and extension ladders, in all popular sizes from 12 feet through 40 feet.

Designed for outdoor as well as indoor use, the ladders are designated

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(Continued from previous page)

for Type I heavy-duty use according to the standards of the American National Safety Institute, yet they are light enough for easy one-man handling. Prices start at \$47.95 for the 12-foot straight ladder and range to \$169.95 for the 40-foot extension ladder.

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Contact Cleaner



A non-flammable, non-crazing contact cleaner that is harmless to most plastics has been developed by the **Electro Products Division** of **3M Company.** "Scotch" brand premium contact cleaner 1613 is designed for cleaning switches, brushes, solenoids, generators, circuit breakers, computer heads, and gold and low-voltage contacts. It dries instantly and leaves no residue to interfere with electrical properties.

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Wiring Tools



Vaco Products Company has introduced the Wireplier, a wiring tool and crimper. The tool features a crimping die for 6 and 8 gauge non-insulated terminals, a 7mm crimping die for ignition terminals, stripping dies for 6 and 8 gauge wire, and measurement markings for bolts and wire strip length. The Wireplier measures 8-7/8inches long, with black oxide finish and cushion grip handles. It sells for \$7.95.

For More Details Circle (49) on Reply Card

Storage Wall

An improved storage wall with high-strength drawers to withstand heavy loads or rough treatment has been introduced by the Hallowell Division of **Standard Pressed Steel Company.**

The 1100 series storage wall features a slot-and-rib arrangement in the drawer that locks dimpled drawer dividers into place, preventing them from coming apart. The storage wall comes in models containing 12, 14, 16, 18, 24, 28, and 32 drawers, 11 or 17 inches deep. Drawers are available in sizes 2-5/8 or 1-3/4 inches high and can be 5-1/4 or 8 inches wide.

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Components Kit

The XL-100 Components Kit number 199006 contains a variety of transistors, diodes and resistors, plus one circuit breaker, totalling 29 components. Also included is a tube of white silicone heat-sink compound. The kit features a parts location diagram and a separate cross-reference chart. The diagram, which fits into the kit lid, simplifies parts identification by showing the exact location of each component in the kit; the cross-reference chart shows usage of each part by chassis number and circuit-symbol number.

Available from **RCA Parts and Accessories**, the XL-100 components kit sells for \$59.60.

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antenna systems Peport

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Directional Coupler Taps



Jerrold Electronics has developed a new series of directional coupler flush-mounted tap-offs for use with either an MATV head-end or a CATV feed. The DFT series is compatible with 30 channel 2-way service, sur-



Everything needed to solder or desolder, or both. Featuring new Endeco soldering and desoldering irons with safety light ... the irons professionals really appreciate. Tips, stand, desoldering head and cleaning tool included, as required, all in a metal box with hasp. \$21.55 to \$39.65.

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passing FCC technical specifications. Five values of uniform tap isolation are available: 7 dB, 13 dB, 19 dB, 25 dB, and 31 dB. Directionality is 16 dB, 5 to 300 MHz: minimum isolation between outlets is 30 dB. While the 7 dB isolation DFT passes 5 to 300 MHz, the 13, 19, 25, and 31 dB units handle 5 to 806 MHz, with directionality of 10 dB minimum through the UHF band.

For More Details Circle (52) on Reply Card

VHF Log Periodic Antenna

Model ASP-810 provides a minimum of 8.1 dB forward gain across a 26-MHz bandwidth, from 148 to 174 MHz. VSWR is less than 1.5:1 across the entire bandwidth; front-to-back ratio is rated at greater than 20 dB. Other features include a 500-watt power handling capability and DC grounding for lightning protection. Model ASP-810 is available from **The Antenna Specialists Company.**

For More Details Circle (53) on Reply Card

Distribution Amplifiers

Antenna Corporation of America is offering the Mini-Mite series of distribution amplifiers. Model HS-187 (82channel) and Model HSV-17 (VHF-FM) cover the mid-band and superband. Compatible with CATV systems, they eliminate the extra charges for more than one set in a home that is connected to a cable system.



Model HS-187 puts out over 1 volt with an input of 200,000 MV; the HSV-17 has a 1.4-volt output and a 250,000 MV input. Both units can be used as line extenders or line amplifiers in large MATV systems. Dimensions are 1-1/2 X 4-1/2 X 5-1/2 inches. Model HSV-17 sells for \$34.50 and Model HS-187 for \$42.95.

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Telephone Amplifier



Saxton Products, Inc. has introduced a Hands-Free Telephone Amplifier. The solid-state, instant-on, alltransistorized pick-up and speaker system amplifies the voices of all parties conversing on the telephone. The unit is said to supply 30% more usable amplification than most existing models. A pressure-activated switch on the amplifier unit automatically turns the amplifier on and off with placement and removal of the handset, thus assuring extended battery life. The amplifier unit measures 4 X 8 inches; the speaker unit is 3-1/2 X 4-1/4 inches.

audio systems report

These leatures supplied by the manufacturers are listed at no-charge to them as a service to our readers. If you want factory bulletins, circle the corresponding number on the Reply Card and mail it to us

The Hands-Free Telephone Amplifier sells for \$19.95.

For More Details Circle (55) on Reply Card

FM Transmitter



Designed for home or professional use, the Remota is a low-cost, battery-powered, low-power FM transmitter which can be used to

"broadcast" music from a stereo system (either tapes or records), a TV set, or a musical instrument to a maximum distance of 300 feet from the transmitter.

The Remota plugs into the stereo handphone output, line output, or earphone jack of a TV set, and the broadcast signal is received on any FM radio in the home, portable or plug-in, within its broadcast maximum of 300 feet.

Available from Enkay Engineering and Equipment Company, the Remota FM transmitter sells for \$34.50.

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Loudspeaker

Altec Corporation is offering the 891A Stonehenge I, a floor-standing loudspeaker that features a 12-inch high-compliance, low-frequency speaker, a precision dividing network, and a direct-radiator tweeter.

The loudspeaker is a mediumefficiency speaker designed for use with amplifiers capable of delivering a minimum of 25 watts of continuous average power per channel. Di-mensions are 37-1/2 X 16 X 14-1/2 inches. The 891 Stonehenge I sells for \$329.00.

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most trouble-free circuitry around ... and at the most reasonable cost around.

On your next commercial system start out with a Winegard distribution amplifier. There's a model just right for every size and type of installation. We invite comparison!

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Best selling 31/2 digit DMM even better with new options and accessories

For data out today, dial our toll-free hotline, 800-426-0361

New ac/dc high current option lets you measure up to 20A. New low 2 and 20 Ω scales give 0.001 Ω resolution. Low cost RF probe offers new capability.

Other options include rechargeable battery pack, digital printer output, deluxe test leads, 40 kV high voltage probe, 600 A. ac current probe, carrying cases, dust cover and rack mount.

Basic "best buy" \$299 DMM feature dc accuracy of 0.1%. Measure ac/dc volts from 100 µv to 1200 v, current from 100 nanoamperes to 2 A. and resistance from 100 milliohms to 20 megohms. Guaranteed 20,000 hour MTBF.

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FLL	JKE

John Fluke Mfg. Co., Inc., P.O. Box 7428, Seattle, WA 98133

For More Details Circle (20) on Reply Card For Demonstration Circle (32) on Reply Card



Circle appropriate number on Reader Service Card.

101. Brookstone Company—offers its second 1974 catalog of hard-tofind tools. The 60-page catalog features 76 new products in addition to the thousands of other items available from the firm.

102. International Rectifier Corp. makes available a handy, pocketsized universal-replacement transistor crossover chart, which lists over 250 IR and competitive part numbers. The 8-1/2 X 3-1/2 inch card allows the user to select the proper 1R universal transistor to replace universal transistors made by other major suppliers, including Sylvania, RCA, GE, and Motorola.

103. Nortronics Company—has introduced a ten-page, two-color brochure describing their line of Recorder Care Kits. Included are ToteKits 1, 2, and 3 for cassette, 8-track cartridge, and reel-to-reel recorders and players, respectively; Inspection and Cleaning Kits QM-6, 7, 8 and 9 for all machine types; and QM-5 Video Recorder Care Kit for video tape recorders.

104. Perma Power—has released a six-page, illustrated catalog of solid-state public-address sound systems. The catalog describes the complete line of Ampli-Vox equipment, covering almost all applications for portable sound systems. A comprehensive range of accessory items are also listed.

105. Projector Recorder Belt Corp.—offers a catalog listing over 1800 belts available from stock for tape recorders, projectors, record players, dictating machines, and video recorders. A simplified crossreference system combined with a special belt sizer makes ordering easy and reduces inventory for serviee and repair shops.

106. RCA Parts and Accessories makes available a 16-page catalog of servicing aids for electronic technicians, featuring the RCA Indus107. Simpson Electric Company has released a 108-page Master Catalog containing comprehensive technical information on panel meters, meter relays, controllers, recorders, digital instruments, and test equipment. In loose-leaf form, the catalog is bound in a durable, hard cover, 3-ring binder for easy data change.

108. Sprague Electric Company has introduced a comprehensive revision of their Semiconductor Manual and Replacement Guide. The new 64-page Manual K-500A lists over 38,000 of the most popular domestie and foreign OEM semiconductor part numbers and their recommended replacement with 137 of Sprague's RT. TVCM, and ZT series semiconductors. All listings are alpha-numerical for simplified use of the manual. Also included is an extensive product guide section.

109. Tab Books—offers its 1974 catalog, describing over 300 current and fortheoming books, plus 14 Electronic Book/Kits. Subject areas include basic electronics technology, CATV and MATV, medical electronies, radio receiver servicing, television servicing, test equipment, communications and CB radio, and transistors and semiconductors.

110. Telematic—makes available their 1974 catalog of test jigs, replacement parts and service accessories. The 16-page catalog offers many new items for the service market.

111. Triplett Corp.—has introduced an eight-page, four-color brochure on its new line of sound measuring, monitoring, and recording equipment. "A Better Way To See Sound" illustrates Triplett's sound level meters, dosimeter, integrator, calibrators, and accessories. It provides detailed physical and electronic specifications, including dimensions, weights, decibel ranges, performance parameters, operating eharacteristics, and environmental considerations, and has tables showing typical sound pressure levels generated by various industrial and other operations. \Box



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ELECTRONIC SERVICING



Electronic Flash Equipment Author: Verl Mott

Publisher: Howard W. Sams & Co., Inc., 4300 West 62nd Street, Indianapolis, Indiana 46268 Size: 5-1/2 X 8-1/2 inches, 112 pages Price: \$4.50 softbound This book provides a single-source guide to

understanding the operation and servicing of flash/strobe equipment. Chapter 1 discusses electronic flash equipment with emphasis on single-flash units, multiflash units, and stroboscopes. After covering the basic flash units, the author explains flashtubes, triggering circuits, power sources, and power storage. The final chapter includes topics such as servicing the power source and power storage sections, servicing the flash head, silicon photodiodes, and silicon controlled rectifiers. The text is supported by numerous illustrations, and the appendix provides a list of electronic flash equipment manufacturers.

Electronic Security Systems

Author: Leo G. Sands

Publisher: Audel Division, Howard W. Sams & Co., Inc., 4300 West 62nd Street, Indianapolis, Indiana 46268

Size: 5-1/2 X 8-1/4 inches, 288 pages

Price: \$5.95 hardbound

Written to meet the demand for more information about security systems, the book begins with a discussion of the scope and application of security systems. Subsequent chapters deal with topics such as switches and relays, sensors and encoders, indicators and alarms, electrical and electronic control and alarm circuits, closed circuit television, and transmission media. A chapter on security communications covers automatic telephone dialers, call diverters, private telephone systems, wired intercoms, and emergency radio communications. The last chapter states the criteria for security system design and describes system installation and maintenance practices. The book is written in easy-tounderstand language and features numerous illustrations.

If you've recently run across an unusual trouble symptom and have determined what caused it, why not pass the info on to the other readers of ELECTRONIC SERVICING. You'll not only be saving other technicians valuable troubleshooting time, you'll also be making a little extra change for yourself. Send a thorough description of the trouble sympton and the solution to:

Troubleshooting Tips, ELECTRONIC SERVICING 1014 Wyandotte Street, Kansas City, Missouri 64105





Dick Glass (at podium) has just presented Vincent J. Lutz with a plaque signifying his induction into the NESDA Electronics Hall of Fame. At right is C. Bryson Bush, the master-of-ceremonies, who is a member of the Hawaii Television Service Association.

New officers elected at the August NESDA convention held at the Kauai Surf Hotel in Hawaii included: Charles R. Couch, Jr., President; Jack Kelly, Treasurer; Virgil Gaither, Secretary; Leroy Ragsdale, Senior Vice President; and Richard R. Glass, Executive Vice President. These are the ISCET officers: Larry Steckler, Chairman; Bob Cook, Vice Chairman; Jesse B. Leach, Jr., Treasurer; and Gordon W. Turnbull, Secretary. More NESDA convention news will be given next month.



5412 Nordling St. / Houston, Texas 77022

News from the



Charles R. Couch, Jr., past President and newly re-elected President of NESDA is shown receiving the "Outstanding National Officer" award for the year from Dick Glass, NESDA Executive Vice President.



Members of Hawaii Television Service Association welcomed most flights carrying NESDA members arriving in Hawaii for the annual convention.



Utah Professional Electronics Association recently became the 30th state association to join NESDA. Pictured is part of the crowd at a business-management school in Provo, Utah, sponsored by four distributors and conducted by Dick Glass, Executive Vice-President of NESDA. In the striped sweater is Keith Brickey, new President of UPEA.



We regret that the photos and information about the NATESA convention in Chicago did not reach us in time to be included. We promise full coverage next issue.

Test Lab

(Continued from page 37)

being tested on the 2000 range, and reading 461. Move the decimal three numbers to the left, and the result is .461 microfarad. Or it could be read 461,000 pF.

The second precaution is that leakage in the capacitor (or external circuit leakage) increases the reading as though the capacitance was much higher. For example, a .001 capacitor read .00133 on the 20 range when there was no leakage. A leakage of 2.2 megohms increased the reading to .00356. However, the larger the capacitance, the less effect the same amount of leakage has. A .1 capacitor read .0945 on the 200 range without leakage, and .0988 with 2.2 megohm leakage.

Therefore, it is essential for accuracy of capacitance readings that you check for leakage first. That's a small price to pay for the convenience of direct reading of capacitance.

Comments On The Model 21 DMM

At this writing, I am still using and enjoying the Data Technology Model 21 DMM.

Because the A/D converter is said to be of the Unislope (single ramp) type, I was concerned that RF carriers and hum might destroy the accuracy of the readings. That didn't happen. The DMM was used within a block of a powerful TV antenna, near the horizontal-sweep section of a color TV, and a few blocks from an AM broadcast station without the slightest indication that these signals had any effect at all on the readings.

The digital multimeter operated accurately and reliably, with a maximum of convenience. The only exceptions were my mistakes in forgetting to change the test lead. \Box

Tube Replacements

(Continued from page 32)

tubes are in the same category as "fountains of youth," and in this context, rejuvenation is impossible. But, a picture tube costs the user more than \$200 installed, or about \$40 per year of use. If rejuvenation extends the life of the tube for six months or more, it may be worth the cost to the user. To the technician, "A little business is better than no business at all", and he is more likely to get the picturetube replacement job when it is necessary sometime later.

Brighteners

The brightener, like the rejuvenator, cannot make a new picture tube out of an old one. In many cases, it **can** extend the useful life of the tube. The brightener simply increases filament voltage to increase emission — the same method used by some rejuvenators. After a day or two of operation with a brightener, many tubes will operate well without it for several months.

Summary

A picture-tube replacement is a major expenditure for many people, and a "big-ticket" service job. A replacement which does not solve the problem is a costly experience for the technician. This can be avoided by making certain (before the original is removed) that a new tube will restore normal reception.

When insufficient light output is the symptom, you can eliminate suspicion of most of the external circuits by using a tube tester. This is far simpler than measuring all the voltages fed to the tube. The effects of abnormal voltages, and some possible causes for them, have been outlined here for those instances when the picture tube is good and further troubleshooting is necessary.

Convenient as it is, the picturetube tester will not check for faults involving convergence, purity, and (usually) focus. These are apparent only in operation of the receiver. Nor are these symptoms necessarily caused by the picture tube itself. Troubles in the surrounding circuitry can cause these same symptoms.

Installing replacement color picture tubes can be very profitable, if you diagnose correctly.

SCR-Sweep Defects

(Continued from page 21)

at high brightness produced a strong electrostatic field, which entered the horizontal module when the shield was missing and modulated the phase. Shields usually are included for good reasons, and we should be careful to replace them.

Summary

For in-home service, first replace any modules that might cause the symptoms. For horizontal-sweep problems, install new SCR101, SCR102, CR1, CR2, and C6 (or equivalent numbers in other schematics). Perhaps 80% of the horizontal defects will be repaired by these two steps.

Other steps include defeating the disable circuit to check for regulation problems (see Figure 9), grounding point "L" to see if that stops the breaker from tripping, and paralleling the first two filters of the 155-volt supply.

If the chassis is brought to the shop, repeat those tests to make sure they were done properly.

In case the trouble does not show up right away, increase the line voltage to 130. This helps in two ways. First, the line voltage in the customer's home might be above the normal 120, and the higher voltage will more nearly establish the home conditions. Also, receivers without the backs in place, or chassis without cabinets on the bench, tend to run cooler. Higher line voltage makes the circuits run warmer. There is no real danger of operating these sets for a short time at the higher voltage, although certainly it's not recommended for longer periods.

If there is difficulty in operating the receiver for tests because the breaker trips too often, reduce the line voltage. It might surprise you to know how low the voltage can be and still permit a raster. For example, a normal CTC48 chassis at a line voltage of 60 will have a dim raster with about 3 inches of black at each edge. Obviously, operation at 75 or 95 volts produces a larger, brighter picture than that.

Waveform analysis, especially of the gate signals of both SCR's, can be very helpful in solving difficult problems.



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The MARKETPLACE

This classified section is available to electronic technicians and owners or managers of service shops who have for sale surplus supplies and equipment or who are seeking employment or recruiting employees.

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Deadline for acceptance is 30 days prior to the date of the issue in which the ad is to be published.

This classified section is not open to the regular paid product advertising of manufacturers.

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ONDA QUADRA is the best electronic magazine in ITALY write: Onda Quadra, Box 404, Mastic Beach, N.Y. 11951 10-74-1t

TEST color CRT's with B/W CRT tester. Instructions \$1. TIP\$, Box 188, Bruce, Miss. 38915. 10-74-2t

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SENCORE: SM158 speed augner marker and sweep generator. Like new condition. Included are all cables, IF link detector, and instruction booklets. Paid \$284.95. Sell for \$150.00. Jim Asch, 2122 Chippendale, Houston, Tex. 77018. 10-74-1t

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