# Made entirely from woood 

# ATTRACTIVE TABLE MATS 

BEGINNERS and craftsmen alike should find interest in the designs shown on this page: the beginner for their simplicity and the craftsmen for their clean modern lines.
The table mats are made entirely from ${ }^{3}$ in. thick wood which for preference should be of fairly new hardwood. The number of mats to be made is a matter of personal choice, but a collection consisting of six of 5 tins. size; two of 7ins. size and two of the 10ins. size. will be found suitable for the average household. The dimensions of the mats are as follows: $5 \frac{1}{2}$ ins. square; 7 ins . square and 8 ins . by 10 ins .

## Alternative Designs

Alternative designs are shown, but, as will be secn from the sketches, the same background shapes are used for either.
Little need be said as to the making of the mats except perhaps to mention that when dealing with essentially simple designs such as these, there is a need to take great care to see that the surfaces are really smooth and that the corners and edges are true and at right-angles to the other.

## QUICK AND

## EASY TO MAKE

## Embossing the Design

The designs are embossed in the upper surfaces of the mats with a punch which will have to be specially made for the purpose. This is a simple task and consists of rounding off the point of a $\frac{1}{1} \mathrm{in}$. diameter wire nail. A nail of truly circular section should be used and

the point rounded off as slown in the inset sketch.

Mark out the design carefully with light pencil marks and tap the punch gently into the surface of the wood. This must be done carefully otherwise the grain and fibres of the wood will be damaged and mar the appearance of the finished article. Two or three lights taps are all that is needed and the aim should be to put a truly circular hole of no greater depth than din. into the surface of the wood.

## Finishing

The mats should be stained to a light or medium oak shade and stood aside until these are completely dry.

Strips of adhesive paper are laid along the edges of the mats to form a clean boundary for the coloured borders. Stamp edging can be used provided that the 'perforated' edge is arranged to be on the opposite side to the painted edge.
quantity of paint of the chosen shade. ollowing schemes are quite plcasing:
Engish
Pink pese
Pals, yellow centres, applegreen border.
Red petals, yellow centres, mid-green border.
Polka Doss
Dots in white or any pastel shade with border to match.
Dots in cream or pink, gold border.
Leave the paint to dry out properly before handling the mats and then when everything is quite dry, give the whole two coats of good quality cear
varnish which should be chosen for heat-resistant qualities.
and allowed varnishing is done properly anand up well to the effect of heat and should also be sufficiently waterproof to permit of their being cleaned with a,
(V.A.G.)

土 $3 / 16^{6}$ 上


Attract feathered friends with

## A NOVEL CHRISTMAS TREE

T is always a joy to give of our ounty in winter-time, and especially like that which Charles Dickens loved o garnish his Yuletide stories withplenty of snow, and icicles hanging bird friends we welcome to our gardens and backyards will most certainly appreciate our offerings. Furthermore, they will reward us with their merry witterings, little scrap

The Iden
At Christmas time it is a good idea to obtain a small spruce fir-about $4 \Omega$ pot Place it within view of your dining-room or your kitchen window Now decorate this tree with all kinds o the feathered guests-a coconut sawn in wo and pierced with holes to enable you to wire it firmly on to the tree brazil nuts cracked and half-peeled
scraps of suet, $a$ necklace made of dozen 'monkey nuts' threaded on string, and a bone or two lef over from he Christraas dinner.
In the morning, and again in the
atiernoon, miscellancous scraps and crumbs of bread and cake may be strewn on the ground beneath the tree. And a pan of water will be appreciated. Having arranged all this, then you can
sit in your chair and enjoy secing your feathered guests having a good time. Until all the "decorations' have been
sampled, not a minute of the day will To the feast of good things will come various birds, and if you live in the country or in the outer suburbs of town or city a mixed company will assemble. Tom-tits, of course, will be there, and juggling to get at the . best scraps. Great tits, cole tits, and, maybe, a pair of marsh tits in black satin caps and rusty-grey waistcoats. Occasionally, a will venture to the feast; but, like the true rustic he is, new tastes seldom please him, and he soon flits off to join a troop of his fellows futtering in the
shrubbery. shrubbery.
jerky manner-and bounce in suddenly and with quick, pervous movements pick up as much, as they can in a short space and scatter the tits and the robin.
For, naturally, litue Robin Redbreast will be present, though he much prefers to have a table to himself.
Greedy Blackbirds
Blackbirds are rather greedy when they come to. the festive 'board', and get the choicest morsels Yer should get dubtess, be amused to see a yellow-bill chasing a jet-black brother from the spot, to return hastily and pounce upon some tit-bit. But of all the visitors,
those which get the lion's share are the cheeky sparrows, who arrive in their dozens at the mere hint of a meal.

178

The nuthatches-if you live in woodland district-that come to the scraps as much as the nuts the suct hey attack head downwards, hammer ing away at the coconut as hard as they can. Thrushes hop in suddenly amon he crowd, pounce on a tasty morsel and

Great Fun
It is the blue tit that affords most fun With blue crest raised and neck feather of your Christmas tree, scolding Zce, zee, churr, churr, churr!' We have much admiration for the gay midge witches head reathers bright', who bone suspended from a branch-end. He climbs round it, clinging with needle like legs, and picks off the shreds of crobat. "Nimblest, merriest' bird, perfec can regard his antics without a smile even though, if you approach him too close, he will scold the friend who has provided the feast
If you would
delight and gratitude of the bierds which will suraly be well worth your expenditure of a little time and though -ary this experiment of entertaining eathered guests from the waysides and Or, at least, rig up a bird-tablo near to your window, and decorate it with your own Yuletide feast.

## SPECIAL FOR GARDENERS

## A Useful Garden Rake

N order to keep a lawn in good - The keen gardener can easily make
condition it is necessary to rake over one for himself and this article describes
condition it is necessary to rake over - the surface occasionally to remove essential to rake off any moss, and as this operation helps to aerate the soil it is very beneficial to the lawn. The ordinary garden rake is generally too stift and heavy a tool to use fo is liable to tear up the grass rather badly. A somewhat lighter tool with more springy prongs is needed to do the job efficiently, and such a tool can be used during the worst winter weather when the grass is resting.
the simple operation. The rake consists of a number of springy wire prongs held in position on a metal plate which is 16 to 20 prongs is a very suitable. number to employ.

Plate from Stout Metal
Make the plate from a piece of fairly stout sheet metal, either iron or brass being quite suitable. For a small rake cut a piece of metal 6 in. ong and
wide to the shape shown in Fig. 1 . The top rectangular purt is formed into a cylinder to fit round a lin. diam


FIGI


FIG 6


FIG 2

ter broom handle, while tin. of the opposite end is turned over at right angles. This is slotted to hold the wely spaced as shown in Fig. 2
For a small rake old cyele spokes which are 14 S.W.G. are ideal material o make the prongs with. One end is eat head, and this can be threaded through the metal plate in exactly he same way as they are attached to the ycle hub.
When the wires are fitted in the slots of the plate they will need fixing down ways. A $\ddagger$ in. wide band of metal fitted ways. A tin. Wide band of metal fitted method. Each end is bent over and two or threo rivets are fixed at intervals on to the plate.
Another very good way of fixing the wires is to use two plates of exactly the etween them, securing them with a few fivets. It is possible to dispense with rivets if the covering plate is made a litth wider and the edges are turned ov hammered down tight, By using two this is really essential ir a larger rake is made with thicker wire prongs.
The actual length of the pronks is not ealt too long the length of an average ycle spoke ( 12 ins.) is just about right for a small rake. Larger ones can be made longer in proportion.
Bend the froe end of each prong over
at about right angles, allowing them- to at about right angles, (Continued on page 180)


Welding Problem
$M^{Y}$ occupation is a welder and I live supply is D.C. 230 . Is is possible for me to make or obtain a welding set to work qf the above supply? (B.H.-Shecrness) Incannot use a transformer to obtain ncreased current, or reduce the voltage. Accordingly, severe difficulties arise if elding equpment is require. a $D$.C rator whose output is suitable for welding purposes, but such equipmen $s$ likely to be expensive. D.C. supplie are not suitable for many purposes, and in the future. In view of the unsuitability D.C. mains for welding, an alterna ive to electric welding might be con an example of this. If you are anxious o obtain electrical equipment, it is uggested you write to Revo Electric o., Tipton, Stafis, or contact ${ }^{\circ}$ loca shops.

A Long Bow
PLEASE give me details for constructing a long bow, i.e. rype of length, head, posirion of Jight, etc.? F.C., Plymouth). N average long bow is 6 n . long A made of yew wood, usually in two pieces joined by a double fish joint at the centre of the bow. The cross section belly" or curved side nearest to the string. The middle 18 ins. should to the 'horns' in which the string is fixed The handle is formed by leaving the
wood thick in the centre and covering it

## A Useful Garden Rake

## (Continued from page 179)

project approximately 1 in . If the prongs
are wanted more rigid a few rows of thin wire may be woven in and out an inch or two from the end as shown in Fik. ${ }^{4}$ Fith the plater a small nut hand bolt firmly wood screw. The two ends of the cubes can be soldered together to give extra atrength if desired.

There is one very important point In remember when fixing the handle. he tube untit it rachs oed right through of the plate. This helos nearly to the end rigid when pressurs is to koep the plate vents a breakage at the narrow neck preand hole may be drilied in the plate and acrew inserted into the handle near the end, but this is really only
others such as earthworms chopped up fine (worms can be kept through the
cold months in an old cask or barre filled with loam or leaf-mould and bits of old sacking, with a layer of moss on top, any dead worms being removed periodically); place the tub or othe frost cannot reach it; dried shrimp and dried daphnia are other useful standbys. The latter, 'waterfleas', can be raised by the ardent aquarist at home. Rich in finely minced. It is well to remember that live foods are always superior to dried ones.
Speed Control for Sewing Machine WAS shinking of purchasing an as a drive for a sewing machine, bur Ido not know how to fix a foot control to is and would like to know if is is possible to do so, so shat a varying of speed can bed THE speed of such a motor as 1 mentioned may be controlled by using a variable resistor in series with it Bearing in mind the H.P. of the motor its consumption is probably between resistor able to carry this current is therefore required. Such resistors may be obtained from some stockists of
electrical equipment but are rather expensive. It should be quite feasible to make up a suitable resistor, using a section of an electric fire element. The slider can be operated by a foot control, a spring serving to return it when pres trolled at will by the foot, which is the method usually adopted for such machines. The whole installation should be soundly insulated and well made, to sequent irregular running and to avoid any danger of mains shocks, such as could arise from touching bare meta parts. The whole control would best be contained in an insulated box, holes
being provided for ventilation, since the resistance clement will heat somewhat in use.
necessary for larger size rakes. Besides being useful for keeping the rake may be used for gathering up fallen leaves and litter from garden paths, and during the autumn it oing to be used quite a lot:
The really enthusiastic gardener would with differently spaced prongs and would employ them for raking up stone when preparing a bed for seed sowing. A coat or twp of a good hard-drying
paint would bo an advantage to prevent the formation of rust when used on a
dimp lawn.
(A.F.T.)

TOY CAR SERIES
A Miniature Breakdown Lorry


LTHOUGH the lorry shown here is only just over sins. long, it has
a tiny crane that really works. tiny crane that really works mping, and it is best to do this with penknife. Cut the two body pieces from in. wood and glue them together. Place hem under suitable weights until dry Only the front portion is shaped, thi When you are tracing the shape for the ody, note that you follow the thic lack line.
Cut the two wing spacers from tin. wood and fit them on either side of the
bonnet. Now glue the mudguards to the wing spacers and round them off as realistically as possible.
The rounded projectio
The rounded projections on the front of the body, wing spacers and mud
guards, will form the bumpers. Clean
them up with glasspaper so that they appear as one
front of the lorry
The sides are cut from tin. wood and are glued on to the sides of the body For the shape of the sides trace the area coloured. grey. If you giance at the picture of the finished thing you will see the shape that is needed. The sides and
body together will form a fat deck a the back of the lorry.
The crane consists of a turntable and two sides. Glue the sides to the turntable and put a littio spacing block
about haliway up between the sides This block can be cut from waste wood Pivot the turntable to the back of the lorry in the approximate position
shown. Make the winding handie and hook from an odd piece of wire. The wheels are cut from tin. wood
and are fixed to the body by means of in. roundheaded screws after the painting is finished
Choice of colouring is left to the colours are more acceptable to children. The windscreen and side windows aro any other details can bo marked on with pencil.
The tyres are painted dark grey and the rest of the wheel the same colour as the lorry itself. If you are good at
lettering you might try your hand at painting a firm's name on the side of the painting
lorry
Will
Will readers who intend making up
he lorry in our issue, dated November the iorry in our issue, dated November
12th, please note that the body pieces should be cut from tin. wood, not tin.
(M.)
astated.

## PART 2

## Make Your Own Fishing Rod

N the last article we shaped our
greenheart and fitted the ferrules and counters. The next step is to finish off the timber in each section with fine glasspaper so that it is quite round diameter at the ends of each section must be identical with the internal diameter of the ferrule or counter that fits over it (Fig. 4a). The timber must never be undercut to take the 保rule would result.
While glasspapering off the timber, assemble the rod from time to time to test for balance and action. Make haste
 REEL CHP)

FlC. 5 aken off the mistake cannot be rectified. he glasspaper lightly to suit you, use round each section until it is just right. Remember the thicker the timber the stiffer the action.
Note also how the rod bends. This can be checked by pressing the point ightly against a cushion and elevating he butt. It should bend evenly and progressively along its length from but to point. Too flat an are at any parti-
cular spot means that the timber there could stand a little more glasspapering. Too sharp an ure anywhere means that too much has been taken off. Do not allow this to happen by testing for
bending very frequently during the glasspapering.
When the timber has been properly finished off, assemble the rod again and straightness. It may not be perfectly straight due to small errors in fitting the ferrutes or small irregularities in the timber. This can be rectified by twisting
the joints so that they take up slighty the joints so that they take up slightly other. By this means these irregularitie can be offsel, one against the other, and balanced out. Mark the correct positions
of assembly on the timber near the ferrules. Mark also the top and under
sides of the rod.
sides of the rod.
Yery often new ferrules when bougitt seem unduly tight. If you cannot get them apart use few drops of penetrating oil on them and let them stand for a time. Wipe off all the oil later. Grip the
ferrule and counter with two pads of rubber cut from an old cycle inner tube and twist in opposite directions. They should then come apart. You will have a much better idea of theimber, and will then probably find that the ferrule and counter are just a firm fit. The counter could be reduced very necessary but it is better on the tight
timber. they will require packing out Do this in the same way as for the loose If the holes in the corks are not quite large enough they can easily be made fine glasspape application of a piece of and used as a file
As soon as the. can be shaped glue is dry, the handle short of a lathe. is a file. The handle meantime should be revolved evenly The filing should be stopped while the handle is still too large. Finish it off to the desired shape and size with fine glasspaper wrapped round a
conveniently-shaped piece of wood.
(a)

(b)


WRONG
side to allow for wear. Now comes the handle. This is made from solid corks bored out to the
diameter of the greenheart over which they are to be slipped. The handle bored corks as sold for the purpose are tin. in depth. Therefore obtain two dozen, bored out to ? in. and with an low-grade corks, they will spoil the look of your rod.
Reel Fittings
Universal reel fituings, size 13, will have to be purchased as well, as will also a taper shoulder collar, size 10 a screw
taper butt cap, size 12 , and a fin. screwed rubber button.
All these, with the exception, of course, of the rubber button, can be duralumin.
Smear the timber over which the corks are going to be pushed with
waterproof or casein-type slue Push on the corks from the thin glue. Push while the glue is still wet, and wipe off any
excess that is squeezed out excess that is squeezed out between pushed home. The first cork on should go to the very end of the timber.
Leave the glue to dry for twenty-four houre the glue to dry for twenty-four

FIC. 4
In fact, if you are at all worried about making a mistake use glasspaper all the time. It will not take very much longerTo obtain the smoothest finish to th cork cut a sheet of the finest glasspaper
into long strips of about 2 ins. wide. Work it lightly backwards and forwards across the handle, meanwhile rotating it evenly. The glasspapering may show up
slight flaws in the cork. If this happens slight flaws in the cork. If this happens cork fillings and fill the cavities with it. When dry smooth over with the finest glasspaper.
While the
While the handle is being shaped, keep if too much cork is taken off they will be slack and useless. The rear component should be a tight fit over the cork, and the plain tapered ring should be free ho slide easily, biut not slackly, up the component. That of means, of course, that the rear half of the handle should be almost swell somewhat to make a good hand grip. in the next article we will complete the rod. (Part 3 of this article, due soon completes the series)

TABLE DECORATIONS



TinIVE the children some green leaves cut from green gummed paper paper, a few sprigs of holly, a make some of these novelties for their own Christmas party.

## Serviette Rings

The little serviette rings are made from postal tubes cut up into 1 in. lengths with a sharp penknife. Cover them with silver or gummed paper and through the cardboard.
Select a small sprig of holly with a few berries on it. and sew in place, pushing the needle through the holes
already made. Paper serviettes can be already made. Paper serviettes can be
rolled neatly and pushed through the rings.
The table mats are of a temporary
The and any existing mats that you nature, and any existing mats that you coloured paper, and to these stick holly
eaves cut from green gummed paper tuck in place as shown. To stick the whole thing to the mat use ordinary ubber solution such as. you would use for mending a puncture. Smear it ove and, before it has time to become tacky, press it in position on the mat. When the party is over, the paper
circle can be pulled off quito easily circle can be pulled off quite easily
without damaging the mat. Any rubbe solution left on can be taken off with pencil eraser.
Amusing Birds
The little birds are cut from fin. plywood or hardwood. They can stan y each place to tell the guests where to
The shapes are full size, so all you need do is to trace and transfer to the
wood in the usual way. The base is also 183

## TELI YOUR

## FRIENDS ABOUT

## THE USEFUL THINGS

## IN <br> 'HOBBIES WEEKLY'



## PHOTOGRAPHER'S CENTRE-PIECE

## Don't Let Your Camera Lie Idlle-There's Work For It In December

AY back during those happy
days of summer it was my
privilege to spend three days of summer it was my
privilege to spend three weeks' the scaside and to participate in the ambles, excursions and other jolly occasions specially prepared by the officials for the benefit and enjoyment of the sixty to scventy guests. In this way ery quickly becime friendly with those who were anxious to get some records and it was surprising to note what number were using photography for the first time.
It so happened that I had with nee
luite a batch of enlarged prints of many

winter-ime photography, and it ocgreat number of young folk who hav the idea that work with the camera is summertime. Possibly the large majority have never given a thought to it at any other tince of the year. Therefore jt
would not be out of place to have would not be out of place to have
chat, through the medium of an article. with all the readers of Hobbies Weckly on this very subject.
Outdoors Work Limited
Of course, we all know that outdoo cxposing during December is limited to ends and the daylight at the weekds, and they are not always tine nough, but why nust we always feel
that the cameral is an out-of-doors apparatus? Just as soon as we begin to think about using
it indoors, then quite :s number of opportunitics come to mind, and I want to
what
denonstrate
a icasurable. jub lighting to enabl one to blaze away to get some ex cellent results that will give pleasure not only to the taker
but to a friends. Before down to this wetling it is, of course, necessary to find a
substitute for day-

Interior of a Londun Church. High speed film, f 11,30 seconds exposure
of the beauty spots of the neighbour- fight, which means some form of artifi
hood. having been there before, and, cial lighting and as mos with these to illustrate, I was persuaded cial lighting and, as most of us are now to give a talk one evening to the guests. only the amateurs who were interested. During the lecture and the answering
of questions 1 apparenty dwelt wit of questions 1 apparentily dwelt with
some emphasis on the importance of kecping the camera clickimp attance all times of the vear. for the following question who seemed to to be backed by several others: "What on earth can one fineral to take in November, December and January"?
It did not take many minutes to get those amateurs really enthusiastic on
lamp, remove the shade put the home-made reflector its place put the home-made reflector
with the high power bulb. Your artificial light apparatus is then ready for your first exposure.
You are probably wondering what subjects you should concentrate on with
such a contrivance? Wcll lat such a contrivance? Well let me give you a rew and, doubtless, this will
bring other subjects to your minds. First there is home or indoor portraiture and you will readily recognise the many different opportunities that this presents, such as father and mother toys, brother Jim's first home coming after joining the Forces and complete in his uniform, the birthday party, the quict little rubber of bridge or the game of billiards, the Christmas preparations
and the Christmas morning display of andesents and cards. All these can be considered under the category of portraiture and there are many others.
There is also the subject of other hobbics and the making of photofretwork, mechanical devices, cabinet work, stamp collections, drawings and similar occupations.
Some little time
Some little time ago a lady friend


Useful foodlight arrangement
asked me if I would take a photograph as something rather out of the ordinary, but when I saw the collection I was not rucprised that she wished to have a folk collect-books, prints, butterfies, birds, old china. And, of course, the specimen in a glass his 'ever-so-big' specimen in a glass case.


In the park. Note she shadows across the
snow
Well, there is a list of items which should be useful to you and now you will want to have a few hints on man-
ipulation. Generally speaking you will find that a fast, or fairly fast, brand of firm is the most suitable, and in the case of portraiture, a fairly large stop is advisable, because no one can stand the
glare of a strong light full on their glare of a strong light full on their face
for any great length of time. But when still subjects are under the eye of the camera, then it is preferable to use a small stop, especiaily if there is considerable small or fine detail in the some lenses a small stop does improve and give sharper definition.
Measure Distances
Be very careful to measure the object and ween lens and person or accordance with that given in in distance scale or register on the camera This is most essential on the camera with a non-focusing camera. of exposure time. Obviously it is no possiblesure to tive. aby definite factors for calculating this, but one or two attempt remembered that strong refiection or
concentration of the light on the subject such a long exposure you need not means less exposure than if the subject bother if there happens to be one or
is dark, or even if the general decorations of the room are dark. Some subjects will only require half a sceond at $f 8$ using a fast film such as H.P.3, but on too much for other objects. A close-up portrait, where you are working with, perhaps, only a distance of about 3 n. between the lens and the person, cequires more exposure than one would with a couple of seconds and the open stop.
Now it is time to give a little thought o subjects outside the home, and 1 tried taking interiors of buildings that a December fine day is really a splendid opportunity. If your parish church is a lectural interest why points of architectural interest, why not get per-
mission from the Vicar to set up the mission from the Vicar to set up the attempt usually means the nave and chancel or the latter only. Focus with he largest stop and make quite sure ensuring that the pillars and arches are not "falling in". Do not trouble about having too much foreground of pews and it cin be reduced and cut down in the printing.
When all is ready, stop down to fll or 16 and be prepared to give five, ten or even twenty minutes exposure. Everycoming through the windows. With no visitors walking about, they will course, they stand still for a time right in your line of fire. This would necessitate replacing the cap on the lens or
closing the shutter for such time as they remain and then re-cxposing. Now don't forget that at Christmas lime your church will probably be very eautifully decorated and the exstand you in good stead for another effort on this occasion.

## Street Seenes

The mention of Christmas reminds me hat the shops and market places of most towns and suburbs, for at least a week before the holiday, are all agog that usually prevailing. There are huge bunches of holly and mistietoc, also ruit and poultry, and most shop windows are attractively decorated. All his, combined with the gencral happiness of the shoppers. indicates the
possibility of some good street scenes. Do not leave it till late afterno You have got to be up and doing in the morning when the light is good enough for 'snaps'. Exposure? Well, a very fast
film is advisable and also a fast time so lilm is advisabic and also a fast time, so sun happens to be shining on that part of the strect, make it rof th. This should overcome any movements.

Contimured on page 187)

You've a fortume in your hand!' Taken with ordinary highting of 120 wasss supple 185


185

New Series-Ńó. 18 Building Passenger Coach Stock

## DESIGNING AND BULLDING

AllWAY coaches have, during the past century, passed through
many modifications of design, Ind many modifications of design, today are the direct results of develop-
ments carried out by the railway companies with a view to meeting the we have different types of passenger vehicles for suburban and long-distance working, each with diferent seating ccommodation and compartment spac n.

Box' Construction
Coachbuilding in ' O ' and ${ }^{00}$ ' gauge
model forms is best carried out by a nodel forms is best carried out by a two sides, a roor and two ends; the
"underframes carrying the wheels or


14 mm

## +

Fig.
bogie-pins being attached to the wooden screws. If desired hide by small wood underframes may be first built, and the wooden or card body attached thereto two or more convenient points; but nended to the beginner be recom probability will be purchasing his bogies rady-made, and will uish to screw them imply to the floor of the coach super Very br
onal principles used in small scale onch construction depend entirely uppon the class of materials used, whecher o ot a wooden floor is used. For example, made, then the floor of the superstrue ure can be made considerably thinne without detracting from the strength of comstruction of the upperworks whole buit of a lighter character, because he true strength of a vehicle so made lies

## MODEL RALWAYS

By E. F. Carter

in the underframe as it does in rea railway coaches.
decides to adopt the wise course of building an all wood, or a wood and card body as his first attempt, the floor
should definitely consist of tin. hardshould definitely consist of tin. hard-
wood ('O') or fin. for ${ }^{\circ} \mathrm{OO}$ ' scalc. This will form a strong roundation upo which to build the whole vehicle. The coachwork can be mounted above it underside; where also are located the truss-rodding accumulator boxes (o gas cylinders) and other 'running-gear details.
Supposing a vehicle is required in which a still greater amount of con
struction latitude-and simplicity-is required, a Pullman car, with its straigh sides and inter-regional working is to be the construction of such a vehicle in ' $O$ ' gauge will now be given.
The accompanying diagrams are partly to scale and partly 'free-lance,' so difficult. Super-detail and be unduly work will follow as greater dexterity is

Tools
As for tools, the rew that- will bo hese expensive days. A much, even in saw suph nive days. A smail pand Publishers, together with a light from the nd a small screwdriver make up th mall total, whilst a pair of scissors an pair of tweezers of the "eyebrow variety can be 'procured' from the
feminine side of the household. More ools are, of course, an added advantare but they are not essential.


Now as to materials. About one foot
of 2 in . by lin. planed deal. two feet of 2lin. by lin. planed deal. and a few bits of tin. by fin. stripwood, together with a 2 fl . by in. piece of hardwood veneer will be required. by cutting off twa picces sof the body from the on two pieces 50 mms . long quite cer 2in. by lin. deal, making quite certain that they are square at both


Fig. 3
the oval windows and the doors. as shown in Fig. 1. The line X-Y must also The windows can be fretted out or may be roughly pierced with a brace is used, do not in one go, but drill half-way through turn over and starting from the other paring meet in the middie, afterwards paring away the remaining oval with a
sharp penknif. Next mark an
Fig. 2, slighty larger aut as shown in Findow sing about lam. deep-not more; following this by marking out and shaving off the "bow-ends' which
must be made on the side P-Q (Fig, I). The Sides
For the sides, cut off two pieces of and with the aid of a sila 350 mms . long of broken glass (held in a piece of card-
board for board for the protection of fingers and thumb) cut channels along the outside Then glue the $1 \frac{1}{2} \mathrm{mms}$. from the edges. celluloid (cutfrom eld photographices of film )
350 l 250 mms . long by a fraction over one inch wide, and slide them into the
grooves until the ends of the grooves until the ends of the celiuloid
are 50 mms . from the ends of the woiden sides. (See Fig. 3). As a check; when the windows are in position the overall height of each of the sides should be
56 mms . Now lay the glazed sides flat surface for the glue gro set sides on a Next mark off four pieces of lath
50 mms . long 50 mms . long and gluing their edges,
slide them into the spaces at the ends of tin. by tin stripwood the inside stick long. fuush with the top of each of the Now take a sheet of veneer and two strips 25 mms . long parallel with the grain, afterwards cutting each strip into pieces 25 mms . long: thus forming a number of little squares to fill the
window spaces. They can be glued on window spaces. They can be glued on
one side and fitted into their correct positions along the glasses. (See Fig. 4).
with their heads previously nipped of sides come flush with the scribed lines X-Y (Fig. 1). As there is but very little over-lap at this joint, glue in pieces of tio y in. as corner supports for addition side in turn.
The roor is made solid for simplicity From the 2 lin. by in. deal, cut off it mark out the shape each end of (similar in shape to that of a mushroom)
oughly dry, rub off the ends to a nice time tapering off towards at the sam the point where the vestibule joins the body proper. Continue each 'bow-end upwards by shaving of the corners of the roof-ends. This combination of
shaping will finally give the correct end shaping will finally give the correct end
profic in each direction. Note that the sides hang down lower than the ends. This is correct. It allows the floor to be dropped in, and for this
part a 390 mms . long piece of tin. thick


When the assembled sides are hard set, paste a piece of fine glasspaper the sides one by on inard, and taking the sides one by one in the hand, rub
their outside surfaces with a circular motion on the glasspaper until a perfectly smooth suriace has been produced on each.
Next take the ends of the vehicle again, and cut accurately pieces of and also cut a piece of celluloid and glue it to the underside of the veneer, thus making up the 1 mm . deep recess already
cut. Glue the whole assembly into this

## Assembly

Now to assemble the two sides and sides and glue and pin with tin pins

There's Work For Your Camera in December

## (Continued from page 185)

Those readers who live near an open Christme displays if you wich your chance, it is possible to set some charming, and really pietorial scenes. These are subjects that will always
appeal and serve as excellent Christmas Cards in the future. To finish, let me remind you that the woods and parks, even in December,
must not be neglected. With a spot of must not be neglected. With a spot of
sunshine among the leafless trees you sunshine among the leafless trees you
can often be rewarded with a delightful
study or two, and if it 80 happens. tha there is a slight fall of snow one night where you should go with the camera unless you can get quickly into the more open country where there is less hance of the snow being disturbed. warning. Do not attempt a snow scene rthere is no sun. The pictorial charm in nowscenes is really due to the effect of the sun picking out bright patches or
throwing shadows. Usualiy, when snow
then plane off the superfluous wood and pleted, glue the roof on top of the bottomless 'box' comprising the sides and ends, and fix it with a few pins In the CORRECTIO by E, M. Catter in our

## 

fine-grained wood 2 ins. wide will be required. This piece should be carefully whitted to fit snugly, when it may be
dropped into place and secured in dropped into place and secured in position (with its ends coinciding with
the end corners of the vehicle) by means of fine pins.

## Buffer Beams

Now cut two strips of veneer and glu buffer-beams, and also four small strip for uprights at the corners of the coach Stick on four steps to come out flush with the sides and level with the ends. dor connections can be purchased desired and fitted.
In the next article the painting and
(E.F.C.)
is about, the sky is very dead, bu watch when the sun break's through. of course, exposure is short because there are heavy dark trees in the fore ground, then these must most certainly be taken into account and $f 8$ or $f 1$ with 空th using H.P. 3 film will be somewnere abour right.
traiture I mentioned a distance of porly $3 \mathrm{n}^{2}$. between the camera and sitter. No all cameras are adaptod for such close-ups, and the majority of be supplementary lens for this wort These do not cost much and aro earii).
fitted.
(J.J.C.)

F
OR all types of engincering and model making where exact mea er is a necessity. The possession of ach a precision instrument is looked pon by many as a luxury, as indeed it is. The high cost of a good micrometer have one. This fact, however, need not be
deterrent, for it is possible for th average handyman to make himself on nccessary and the cost, if any, should be quite small. And, if care is taken over the various operations, the resulting It is really surprising how useful a micrometer can be for so many jobs, and this is not fully realized until you A micrometer is a high precis astrument for accurately measurin p to the thousandth part of an inch The Layout
The general layout of the instrumen shown in Fig. 1, with the various parts learly marked. The U-shaped frame must be substantial and an old horseshoe magnet will be found ideal for the
purpose. The writer had one in his possession made of metal $\frac{1 i n}{}$. square, which made up into a really first-class uitable although two of theso firmly fixed together could be used. Before being made up, the magnets should be drawn out by making the magnet red hot and allowing it to cool
slowly. Next give it a good clean with emery cloth to remove any scale and rust. Most micrometers are made to tofinite standard screw thread of 40 ions to be worked out very ensily40 going into 1,000 just 25 times. Model crew threads of tin. and less are all made with 40 to the inch, and also tin. experienced here.
Perhaps the most popular size is the in. Whitworth, so we will assume that you have decided to use this. First drill a hole in each end of the magnet so that whole success of the instrument depends upon this operation and it is espential
that the holes are perfectly true. that the holes are perfectly true.
If you do not feel like tackeling the job yourseif, an engincer friend or perhaps
even your ironmonger would be pleased even your ironmonger would be pleased
to do it for you, and it will pay to have it

## How You Can Make a Micrometer



Fig 2
Fig. 3
Fig. 5


Fig. 4


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## EASY WITH A FRETSAW

Personalised Gift Items

A
FAMILY photograph often
makes an acceptable gift item. Thates is one of the reasons why the 'photograph' Christmas card has become so popular. This idea expands on
the 'family photo' idea and adds a further personal touch.
The photographs required are head and shoulder pictures of various memfairly reasonable size, say, about 2 ins or 2 inns. tall when cut out, and good sharp prints. Cut the photograph out completely to eliminate all background
and lay on a piece of thin celluloid. and lay on a piece of thin celluloid.
Now trace a similar outline of the celluloid, about $\frac{1}{5}$ in. bigger all round and cut out this celluloid pattern with scissors. With this as a guide, cut another identical piece of celluloid.
Coat around the edges with balsa cement or acetone, lay the photograph in place and then the second piece of celluloid, so that the three pieces make a sandwich with the photograph in the
middle. This is your mounted photograph.

This photographic cut-out is now set of a suitable base, shaped after the syly lathe it will be a simple matter to turn up a suitable plinth from good straight grained stock, preferably about 2 ins. in
diameter. You can, however, produce almost as good results with no more claborate tools than a fretsaw, a sharp
 and, when set, carve and smooth down
with glasspaper to final shape. The with glasspaper to final shape. The
method should be quite clear from the sketches.
Whichever type of construction is
used the completed plint used, the completed plinth is stained and polished before being slotted to take the
photo insert in the top. This is the last job of all, gluing in place carefully with balsa, cement.

## Make Your Own Micrometer

(Continued from page 188)
thousandths of an inch, 25 divisions will be needed. You may get an instrument maker to mark out and engrave the
knob similar to Fig. 2, but you can knob similar to Fig. 2, but you can
save this expense by using knurled knob
similar to those used for radio terminals. simular to those used for radio terminals. with 50 or perbaps 75 divisions in which case you would be able to measure to andth of an inch respectively. orther numbers of knurls would reOther numbers of knurls would re-
quire more calculations but can be used if it is impossible to get a 25 or a
multiple of it. For instance, 2.40 would give 1,600 to the inch the number of threads on the screw- 40 to the inch, multipliod by the number of knurls 40 ) and to meacuro tin. you will need 200
divisions. The knob shown in Fig, 3 has 50
knurls and is marked out on the side knurls and is marked out on the side
into 25 equal spaces which you can into 25 equal spaces which you can
carefully erratch with a noedie. A small
ear wheel with 25 or 50 teeth can bo carer wheel with 25 or 50 teeth can bo but although quite stisfactory it would not look so nice on the instrument. The scale must now be made and meter, A phece of stiff brass is best for this as it can be marked out quite
casily as shown in Fig. 4. Two small holes are drilled on the len-hand side to fix it securely to the magnet with mall screws or even rivets. A piece of paper can be stuck on ny difiliculty is experienced in marking
the brass and it will answer just as well. Measure off one inch and then divide this into 10 , marking it from 0 to 10 a shown. Each of these divisions is again
split up into 4 thus making 40 to the inch which corresponds to the number of hreads on the screw. One complet urn of the knob will therefore measure Fix the seale very firmly on to the side of the magnet so that it just clears the knurled knob, but the closer it is t this the better and more accurato will will do the job nicely or two or three malu rivets can be used.
Before adjusting the instrument, sce
that the lonj screw with the knurled krob does not move in its tappod loled kno casily and wobble about, as this will seriously affect the accuracy. To correc uch a fault cut a slot down the end o he magnet right through to the tappec the two piectas thus making the bole lightly smaller.
knife and plenty of glasspaper To build up a suitable plinth, cut a
number of circular dises of differen diameter from wood about tin. thick. Glue all these dises together carefully

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To adjust the micrometer, first screw in the knob so that the 0 on the scale corresponds with the 0 on the reading cdge of the knob. Now screw up the
short adjustment screw in the other side of the magnet until the two ends just touch and then secure this with the lock nut.
Remember that this is a delicate precision instrument and it should not be knocked about or dropped, and also
that it should not be strained by using force when screwing in the knob using To those readers who have never handled a micrometer, a word or two on how to read it correctly may be
helpful. Each of the 25 divisions on the knurled knob represent divisions on the knurled knob represent one-thousandth
of an inch, 10 of them would therefore of an inch, 10 of them would therefore turns of the knob would be onetenth of an inch. To work out the setting for tin., yous divide 8 into 1,000 which
gives 125 (or 125 of an inch) gives 125 (or 125 of an inch); therefore
5 complete turns (of 25 each) of the knob will be just right.
A micrometer can be built up to measure other scales if wanted. For instance, the French Metric system can
be very easily made. The British Association screw thread for size 0 has
25.4 to the inch, which means that they $25 \cdot 4$ to the inch, which means that they
are just one millmerro apart are just one millimetro apart
One final word-take car micrometer when-take care of your have finished it micrometer when you have finished it
and mate a box to keep it in. (A.F.T.)

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