

## * Make it from this week's FREE DESIGN *

CYLEAR the way! Here comes junior with his model toy bulldozer, levelling off imaginary tracts of waste land and preparing runways for his 'planes to land on.
Or, perhaps, he wants to be a builder and use his bulldozer to prepare the site for the bricklayers, carpenters and plasterers. Whatever flight of fantasy he assumes, there is no doubt that he will have lots of fun with a push-along toy buldozer. And mother need have no fear of her lino and carpets being ruined by such a heavy piece of 'machinery', as the tracks on which the one described here runs are made of rubber!

## A TOY IBULLDOZER

It's an easy job for the handyman to make with the fretsaw, and he should be able to complete the toy in a couple of spare evenings. The length of this model is 9ins., its height and width both being 4ins.

## Transfer the Patterns

Start by transferring the patterns to the prescribed thicknesses of wood, making sure that the grain runs in the way indicated by the arrows, in order to avoid the possibility of splitting the wood. It will be seen that piece 1 is the
platform on to which most of the parts are built. Underneath this platform, glue the two pieces 2 along the sides. Piece 3, the front of the radiator, should now be glued on. This is rounded to sections as indicated on the design in order to create an authentic effect. The back of the radiator (piece 4) is now added, and after pieces 5 and 6 have been glued together, they can be glued to the platform in between the front and the back of the radiator. This forms the engine assembly. On top of this is glued the roof of the radiator (piece 11).

Before adding this make sure to cut the holes in which later will be inserted the funnels and exhaust pipc.

Next to assemble is the seat, which is formed by gluing on pieces 7, 8,9 and 10. Note that piece 10 is chamfered at the top.

## Fixing the Wheels

The wheels, of which there are four, consist of two pieces 12 , with piece 13 glued in between. Before screwing on these wheels, pieces 14, of which there are four, cut from din. wood, should be

# For Modellers, Fretworkers and Home Craftsmen 

glued to the insides of pieces 2. Thes ength of the screws which fix the whecls. in order to give full stability to
the wheels. It will be appreciated that there will be a strain on these when the rubber track is added. The wheels should now be screwed on from the outside. A glance at the detailed drawing
will give a clear indication of the whec assembly.
The Track
Now the track can be added. Made of off the two appropriate lengtis to ensure a tight fit. It will be seen that the clip which connects the two cut ends of
the track forms another raised tread Cut the track close up to the sides of two raised treads. put the clip over these and end the lug to the underside of the annection. Pieces 15 are cut in two pairs which after gluing together, should be pinned and glued to the side pieces (2). The orm distance pieces on which are added bulldozer. They should also b

COMPLETE KIT FOR 9/6 For making this toy you can obtain 2 complete kit (No. 3098)
including rubber tracking and joloing clips, from any Hobbles branch, or post free from Hobbles
Ltd., Dereham, Norfolk, prlec $9 / 6$. Ltd., Dereham, Norfolk, price 9/6.


This diagram will help you with the construction
pinned as well as glued, to give extra
strength. Now piece 20, which consists of two pieces of tin. wood glued the radiator. On the underside at the back between the ends of sides 2 , glue
piece 17 to complete the main structure. piece 17 to complece the main structure.
All is now ready to add the fittings. The funnels (19) and exhaust (18) are cut from tin. square wood and shaped to sections. They are then glued into the holes in the top of the radiator (piece 11).
The scoop itself (picce 21) is cut from a piece of medium card and glued to the
front ends of pieces 16 . The finish consists of cleaning up enamel. Orange is suggested as the main colour, with the funnels and radiato markings in black
When thorough When thoroughly dry the toy is then operations. With it he can have lots of un moving small heaps in a sandpit When playing indoors, such light "obstacles" as balls of wool and cotton
reels can be pushed out of the path of the bulldozer.

## Home-made Magic

## MYSTIFYING MILK

VERY starting effect is pro-
duced when the magician brings a
host of coloured silk handker-chiefs-all quite dry-from a glass vase
hat has been shown empty and later hat has been
Obtain from a store a cheap imitation cut-giass pickle jar complete with lid. One about 5ins. or Gins, high is suitcut a piece of tin to fit easily into the jar to form a central partition. This should come to within tin. from the top. A suitable piece of tin

Secret Box
On one side of the partition a small
tin box is fixed with a touch of solder lin box is fixed with a touch of solder partition. Finaliy polish the opposite side with mecal polish until it gleams like a mirror. when is is posilion,

## By R.W. Wood


handkerchiefs, neaty pleated for eas The lid is placed on the jar and a glass ug of milk stands near
in presenting the trick remove the from the jar and give it a casual flick appears io to indicate that it is wha it appears to be-an empty glass jar
Take the jug of milk and pour it steadily into the jar at the front of the partition Everyone will see the jar filling up in perfectly natural way. Allow the milk to come nearly to the top of the secret box rapidly one by one, throwing them into the air.

## SLX WEEKS LEFT!

There is still time to enter Hobbies 1955 Grand Fretwork Comper ition-the closing date is April 30th. Do not miss this chance of winning a prize. Send your entries to the Competition Dept., Hobble Ltd., Dereham, Norfolk.

PICKLE JAR TIN audience, it will thus reflect the front the or is jar, giving the iflusion that 370

T:
HE island of Barbados, in the traits of King Charles 1 and King West Indies, is about the size of the isle of Wight. It is a British 200,060 of whom the great population or 200,0c0, of whom the great najority are highest point being M1. Hillaby
Although the island is only 13 degrees Although the island is only 13 degrees


The seal of the colony
winds temper the heat and make it the The temperature all the year round rarely exceeds 85 degrees and rarely falls below 65 degrees. In addition there are no dangerous reptiles or insects, no are there outbreaks of tropical fever
However, the island is subject to hurricanes and earthquakes, though hey are very rare.
somewhat lazy people, who are intensely proud that they belong to the British Empire. There exists a friendly rivalry with the neighbouring island of Colonial Schooner service
The Portuguese are believed to have visited Barbados in 1536. They named i Los Barbados after the 'bearded' fig ship, the olive Blossom, bound fo British Guiana, came across the island and the crew landed and claimed. the erritory in the name of King James I in 605. The ship is depicted on the 190
d. commemorating the Tercentenary of 1d. commemora
British settlement on Barbados did
not besin, however until not begin, however, until 1625 , when an rich London merchant, landed at Hole Town. The island was granted a Royal Charter by King Charles I in setllement in 1927, a 1d. com setulement in 1921 , is id. com-

The government of the island is carried out by the House of Assembly containing 24 elected menbers and a
Legislative Council of nine nominated members. The Governor is the head of the Government, the constitution thus resembling our own. The first Assenbly


Sugar-cane cultixation


Nelson's Monument
and the Tercentenary of this body was fommemorated in 1939 with a set of of King Charles I and King George VI and drawings of the chamber and mace of a dral of the Colony is composed a drawing of Brita

THE STAMPS GEM OF THE CARIBBEAN
chario!. It formed the central theme fo he designs of most stamps until the Admiral uuch of his junior service in the We The story is told that while there he took a bite of the apple like fruit of the manchineel tree. The juice is a deadly oison and tis said hat Neison nely illness brought on by his action. Th Nelson Monument in Trafalgar Square,
Bridgetown, appears on the 1906 Bridgetown, appears on the 190 Nelson Centenary issue of seven value The capital of the colony is Bridge own, which has a population of 20,000 . There are wide streets and avenues and good shops. The town is
proud of the fact that George Washing ton stayed there in 1751 and the house in


Public buildings which he lodged is now one of the chief Trafalgar Square, which appear on the 1950 3c., form an imposing group. They are built of locally hewn coral rock, which can be seen on the 195048 c . The cathedral was erected on the site of th ld building which was destroyed by hurricane in 1780. The money for its construction was raised by a lotter
sanctioned by the Government. Reminders that the island was ormerly a strong fortress are Dover Fort, seen on the 1950 ic., and the Old 950 24c. Barbados has no natural harbour bu Carlisle Bay is sheltered. The smal nner harbour of careenage is protected
by the molehead. The 1950 60c. illus rates this. The main product of the island is sugar and about 70,000 acres are nnual crop is 100000 tons. Othe nnual crop is 100,000 tons. Otbe

## Completing the Single-Seat Canoe



MAKE the bottom boards to be
a loose fit between the main rames, and between the main bearers on frames 3 and 5 , with block sharp edges on the framework.
The edges of the end posts may be or three coats of good household pio or marine varnish. The boat looks
smartest if the wood is varnished. smartest if the wood is varnished.
Remember that once the canoe is Remember that once the canoe is
finished you will not be able to rethe cran is due for re-covering, which hould not be for up to 10 years, so be patient and do the job thoroughly : Use Proofed Canvas
It is best to use proofed canvas for nore complete than you can makers is brushing on a proofing solution. The great value of the proofing is in it protection against rot. Mark a chalk entre line on the hull canvas, and lay it ver tre over the hog. Tack temporarily to one end post, then stretch weil and tek to the other end post. Stretching rish of puckers around the reduce the Tack at about gins. intervale glong tho

At amidships strain the canvas to the gunwales and thek inside (Fig. 4). Put the boat the right way up. Tack at about ins. intervals inside the gunwales. Use hand pressure for straining turn, working outwards from the


Fixing the deck canvas to the coaming
rames around the sdges of the cockpll 372.

By P. W. Blandford middle towards the ends. Cut the
canvas over the tops of frames. Where canvas over the tops of frames. Where
there is not room 10 swing a hammer, the tacks may be squeezed in with large pliers. If creases or puckers appear work them out by pulling up their centres and tacking. Small puckers will flatten out under the rubbing strips.
If your canvas is too narrow to tur

OUR PLANS SERVICE
PBKIO
A drawing showing the main frames and sume other purts full-
size is availuble from the Editor -Hobbies Weckly, Dercham, Nor folk, price 5s. 6 d. post free. A
drawing showing the construction of paddlle, suiling gear, and othor accessories is also available, price
${ }^{25}$ The
designer will answer questions concerning cunoeing,
providing a stamped addressed envelope is enciosed. The designer is the owner of the copyright in pernitted to build camoenters are own use.
over the gunvale at amidships, it is satisfactory to tack to the outsides of as the framework narrows sufficien soon At the ends, tack the canvas securely to the bottom of each end post, then fold one side over and mark the line of the end with chalk. Trim about 1 ins.
outside of this and make $V$ cuts in the edge (Fig. 5). Stick this to the end pos with Bostik 252 or C . Coat the wood and canvas with adhesive and leave it
for about 30 minutes for about 30 minutes before pressing
together. Fix the other side in the way, over the first. Cover the joint with thin cloth, cut on the bias, stretched and stuck on.
Make the keel (I) and bilge keels (J). where the wood and canvas will Paint then screw these parts on while the paint is still wet. Drive screevs at about
15 ins. intervals from inside, except for one screw at each end driven from for outside.
Stretch the deck canvas over the canoe, and put a few tacks around the gunwales to seo that it is evenly the
sioned, then tack at about 2ins. intervals all round the gunwales. Cut out the ing frames (Fig, 4) and frame 6 . Do no ng frames (Fig, 4) and frame 6. Do no frames. Cover the canvas joints around the gunwales with the rubbing strips
(K), with screws at about 6ins. intervals. Brass Covering
A proofed canvas deck should not need any other treatment, but the hul should be given an undercoating an one or two applications of top coating. worth while covering the ends with strips of brass, about in. $\times$ in. This
protects the ends and provides a secure fitting for the rope painters (Fip. 5). fiting for the rope painters (Fig. S).
The coaming looks best if made of mahogany and varnished. Taper th sides from 3ins. forward to 2 ins. an. Fix to the coaming frames with screws around the corners will strengthen the joints.
The
The back rest pivots on two brass brackets (Fig. 6). This is more com
fortable than a fixed rest. Curve th crossbar to fit the hollow of your back and screw on the two slats. Use stou 'Midge' is propelled with a double


The back of the cocknit, with the bottom boards and back rest in position bladed paddle 8 . long. This may be which also shows how to make sailing bought, or it can be made from the gear, a trolley, spray covers and man structions on the accessory drawing other extras.
ordinary display work. For joining, you ase Perspex cement, which is a solven ransparent anid becomes part of the material itself.

Weak Light from Dynamo $\mathrm{O}_{\text {djnamo whe which is three years old }}^{N}$ Whent new, I got a good light at walking pace, but now I have to be going at a airly good pace to get sufficient light. Is due to the magnets in the dynamo eetting weak, and if so, is it possible to
remagnetise them at home? (T.L. Cumnock.)
W EAKENING of the magnets could cause the trouble of which you complin. is not feasible to re makers would do this. You should ensure that no other cause is responsible for the poor light. See that the driving
wheel does not slip, due to weakening of the pressure spring or other cause. Also ensure that the correct bulbs are used. If, for example, the correct low-consumption rear bulb has been replaced taking a higher current, this alone could cause the strength, of the head-
bulbs specified by the makers should be used. In some cases, more light might be obtained by using a headlamp bulb of
lower voltage, but there is the danger that this would 'blow' at maximum speed. *

Perspex Show-case
I CONTEMPLATE the making of show-case in Perspex and glass. As I would be obliged for some advice. Is Perspex easily bent? Will it hold small
brackets for shelf rests? Is there a substance to be had which would look like transparent putty or filling for joining PERSPEX is a very easily worked Plastic, and can be bent with ease if it is first heated and sofened. For large shapes it is, obviously, a good plan to o bend the material. It is quite stron and brackets, etc., can be easily screwed into it, and would be quito secure for

Linen Transiers
PLEASE sell me of $a$ way to mak PLEASE trs for linen. I wish to copy a
picture and transfer it to a piece of linen so it it would be suitable for embroldering
sor it to a piece of line TRANSFERS for linen cannot be 1 made at home, for they involve the use of a hot mixture of resin, wax and pigment, and so would solidify on the
pen. The transfer 'ink' can only be pen. The transfer 'ink' can only be
applied by heated rollers. An easy plan is to draw the picture direct on the linen. You could try an ink consisting of
$2 \frac{1}{2}$ fluid ozs. water, 1 oz. gum arabic and $2 \frac{1}{2}$ fluid ozs. water, 1 oz. gum arabic and
enough ultramarine to colour. The enough uitramarine to colour, The
ultramarine powder can be bought at a paint shop, or made from a Dolly blue by steping one in hot water, filtering of Soak the gum in the water until it has dissolved, stirring occasionally, and then stir in enough ultramarines Draw with an ordinary pen. This ink gives a clear
outline, does not run like ordinary ink (i.e. blotch), stands up to handling and washes out easily when the embroidery

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## Making Staging for Pot Plants


to set out the hori-
zontal rails. Rail E is 2 lins. lone, rail $F$ 23ins., rail G $24 i n \mathrm{n}$. and rail H 12ins
Cut these also in pairs. pairs.
Now lay all the uprights side by side and level at the foot,
and procced to set and proceed to se
out the heigh out the heigh Commencing at the foot they are: 1 lins. l4ins., 1 tins. 102 ins., 1yins. and
10 jins. With a trysquare draw across all the rails in on ppectation. This will nake for accuracy
later on when they are cut. Mark the horizontal rails exactly the same, and innaly cut in the halvings so that they all
fit together as in Fig. 3. Note that the vertical rails 'run through' on the outer face (Fig. 1). The halvings can be cut with a fine-tooth tenon saw, the waste wood being removed with a chisel.
Knock all the joints together, taking


Fig. 1
given in Figs. 1 and 2, and it can be in either a single unit or a double unit as Fig. 2 shows. It is not necessary to keep strictily to the measurements given; the
staging could be arranged to fit in a slaging couid be arra
certain space if desired.
The upright or end supports of the staging consist of 11 in . square wood, each end being made up of two pieces, 29ins. long, and an outer piece D, about atins. long. Cut them in pairs


Fig. 2
care not to split any of the end joints and glue and screw them, securely. Now
the upright rail D, being slightly on the slope, must be marked out as shown in Fil. 4. Lay the rail, previously cut to
full jength, on rails $E, F$ and $G$, setting out a width of 3 tins. clear at the foot This and Gins. at the top as in Fig. 1. This operation is plainly seen at XX in Fig. 4. Mark across with pencil at $Y$, on
the inside of the rail $D$, but not on the outside as the wasto wood here can be better cut off with the tenon saw aner

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he joint is made and the rail screwed in place. The two end frames are now conM, at the back, and by the rail 0 al and front. Set out the three measurements shown in Fig. I as 6ins., 1 inins., 16 ins., $1 \frac{1}{2}$ ins., 16 ins. and 13 ins. and cut in the halvings as in Fig. 3. Now make the
rails to fit these halvings, the length of


the rails being made to suit the spacing of the uprights. The width of 27ins. is suggested as being suitable for the
single rack (see Fig. 2). Round of single rack (see Fig. 2). Round off the The feet (I and J) may be of tin. thick wood and about 4 ins. by 2 tins. The platform board N is Gins. wide and is 17 in number, are 2 ins. by 7 in. cross-slats, and flted round the uprights and with their ends projecting a little. Sound dea should be used for all the work, and fo floish a priming coat should be followe
by two coats of good oil paint by two coats of good oil paint.

## FOR AMATEUR PHOTOGRAPHERS

## Hints on Using a Folding Camera

By F. G. Rayer . RCAUSE of its versatility and 1 camera is among the most popular ypes in general use. Many cameras of this kind are even more pocketable'
than the 35 mm . miniature. The popular 120 or 620 film is almost exclusively used, however, giving eight negatives ins. by 3 fins., iwelve negatives $2+$ ins. lines. An understanding of its advantages and limitations will prove helpful to anyone considering the purchase of such a camera.
Others may be carried in the pocket
with no inconvenience, which is im. possible with any other type giving a negative of similar size. This fact alone is often important. It can have a lens
and shutter equal to those used on twin-lens reflex or other larger cameras. When it is closed, lens, etc., will be protected. Among its disadvantages may small viewfinder, and its unsuitability for easy close-up photography. For these reasons it is best for general snapshotting where the subject will

Types of Lens
Cheap folding cameras have simple ingle-glass lenses of about $f 11$ to $\int 16$, in sunshine or pood daylight. The negatives obtained with such lenses are satisfactory for contact prints or small enlargements, but not for big enlargesufficient for flash photography, even very cheap folding cameras can be purchased with flash contacts. Shots may then be taken indoors with the aid of photographic flash-bulbs.
Slightly more expensive models have
lenses of about $f 6.3$, and these allow shots to be taken in relatively poor light. Such lenses also give better definition, so that big enlargements are rolding cameras have $54 \cdot 5$ Ienses, while some have $22-8$ lenses. The light admitted by these large lenses is so great poor light, or by artificial light which would require a time exposure to be made at 11 or 16
The rather larger lens thus has But very large apertures, such as $f 2 \cdot 8$, would very soldom be used in ordinary work, and the additional expense of


The folding camera is ideal for outdour general subjects such as this would rarely be used at full aperture. If timer may also be present. This is a it were, foousing would be very critical
as depth of focus falls as the aperture is increased. Such large lenses are thus more suitable for reflex cameras

The simple models will have a shutter with ' B ' and ' F ' settings, giving Brie Iame and Instantaneous exposures. The Such a shutter is suitable for snapping subjects where there is no rapid movement.

The better models usually have shutters with several speeds, such as $1 / 25$ th, $1 / 50$ th and $1 / 100$ th second. rapid speeds may be used to 'halt' going upen bettr are and ormere going many moving objects can be taken with these.
higher -priced models, "slow" shutter specds are also provided-
usually $1 / 10$ th, $1 / 5$ th, $t$, and 1 second. These allow shots of still subjects to bc taken in very dim light. If the shutter has no slow speeds, exposures longer made with the 'Brief Time' setting. This is satisfactory with long exposures, but it is impossible to time exposures of less than 1 second accurately by this means. A 'Delayed Action
imer may also be present. This is an
additional lever which can be cocked,
and which allows about 10 to 15 second o elapse between the pressing of the hutter release and the actual opening of he shutter. Its main purpose is himself in the picture, the camera being Finally, or other support. Finally, the shutter may be flash fitted internally, and will touch just the shutter is opening. Flash-bulbs caa hus be fired simultaneously with the opening of the shutter. If no such
contacts are fitted, flash shots can only be taken by opening the shutter, firin the bulb, then closing the shutter. Thi is only satisfactory if the ordinary
lighting is dim.

Viewfinders
Compared with reflex and othe larger cameras, the folding camera mu consist of an eya-level frame, throug which the user must look, or consist of miniature retector funder, like those indication of the scene which give be present on the negative but are vety oor compared with the largo reflex poor compa.
typefinders.
The more
The more expensive folding camer
usually has an optical finder, fitted with
two lenses and used at eye level. These are fairly accurate, but the photo
grapher still has to use his own judg ment in composing the scene. Spectacle
wearers may find difficulty in using such finders. This is a limitation imposed by the need for small size.
Focusing
The cheap camera will have a fixed-
focus lens, or adjustment for distant focus lens, or adjustment for distant and group pictures. Such settings give
sharp focus at about 60 ft . and 12 to
$15 \pi$. Because of the small lens aperture, all other objects from about 7 ft . to infinity will be in quite sharp focus. The larger camera can be used in this way by


The parts of a iypical folding camera
of moderate cost
setting the aperture at $f 16$ and the lens With the larger lenses, means of continuous focusing from infinity to about 3 n . will be provided. The larger
the lens aperture used, the more critical the lens aperture used. the more

## Stamp Collector's Corner

products are coffee, bananas, cocoa and coconuts. Sugar-cane
shown on the 19502 c .
The nativescatch fish by casting nets by
the shores, as illustrated on the 19506 c the shores, as illustrated on the 1950 6c.
Fish abounding in the waters are swordfish, kingefish, barracuda, mackerel, yellow
bil tail and fiying fish (on the 195012 c .). In 1951 all the British West Indian islands issued sets of two values to
commemorate the innuguration of the University College of the British West Indies. The University is in Jamaica,
but Barbados has its own colleges. They but Barbados has its own colleges. They
are Codrington College in the north ofthe

does focusing become. When using a
large aperture, it is thus essential to

$$
\begin{aligned}
& \text { large negative size (8 on } 120 \text { or } 620 \\
& \mathrm{film} \text { is best. though the } 2 \text { tins, sauare }
\end{aligned}
$$ large aperture, it is hecs essential angefinder, especially for near objects. Incorrect estimation of distance at fll much. But at apertures of $f 2.8$ to $f 4.5$, incorrect setting of the distance may give pictures so blurred as to be wholly useless. Wrong focus is among the most cameras, and as much practice in judging distances as possible should be put in, to overcome this. A rangefinder, folding cameras, may more expensive adjusting this until two images coincide, he finder will show how far away the subject is. This distance can then be used as a guide when setting the lens.

Negative Sizes
If contact prints are to be made, the ize is quitest. though the 2 tins. square really require enlarging, however, and are thus generally provided on the more
expensive cameras only, where the lens expensive cameras onaly, where the lens
will be of sufficient quality to permit this. Many folding cameras have removable masks inside, so that the same camera may be used for 16,12 or 8 shots, as more scope for variety. For example, 8 shots could be taken on the spool, fo contact prints, or the mask, inserted to give 12 or 16 smaller negatives, when possibility to be done. There is also th prints of different sizes, or only usin he ' 8 on' size ( 2 tins. by 3 tins.) when large groups or scenes are to be taken.
Other Points
Close-up shots can be taken with ompared with the reflex or focusing creen type. For the refex or focusing necessary to use an additional lens o measure the exact distance of the made for the allowance must also be will be so the fact that the viewfinde If not, then all the avay from the lens. If not, then all the subject may not be If these point are negative good close-up shots are possible. Bu the folding camera is not really in tended for such work, and a single-lens refiex would be better.
general use, but not for specialise purposes. It is light, small, robust, and obtainable in an exceedingly grea
variety of models, extending over a large range of prices.

Bring out the wine from

## A NOVEL BARREL CABINET

B
ESIDES their primary use as storage containers for wines and
ales, barrels are frequently used for many other purposes. Cutting them
through the cenire and using the halves in which to grow plants and shrubs is probably the most popular form.
By keeping the barrel whole, By keeping the barrel whole, clrilling
a number of holes round the sides and a number of holes round the sides and really charming 'garden'. Strawberry plants. for instance, will grow very well
and produce an abundance of and produce an abundance of fruit quite easily, the roots of the young
plants being inserted in the lidles, starting from the bottom as the barrel is filled with good soil.
Garden furniture
Garden furniture made from old barrels is also quite popular. By cutting
away part of the barrel and inserting a away in the centre the result is a very comfortable easy chair. Different-sized barrels can be used to suit the various members of the family.
Although old barrels have been used for many purposes there is one aspect, however, which seems to have received variety of kinds can be made very earily and there is great scope here for the resourceful designer.
Size of Barrel
The use to which the cabinet is to be best size to obtain. A popular choice would be a cocktail cabinet, especially now many people are making When only a small quantity is kept a small barrel will accommodate a few bottles together with the appropriate wine glasses. A targer barrel, however, shelves and this will enable the glasses to be kept separate with less risk of them getting broken.
A smoker's companion which can be
placed beside an easy chair would be very popular and may be made with any of the smaller barrels. There is plenty of room on the "ground floor' for
a few bottles, while the shelf above could contain glasses, tobacco, cigarettes and matches. A pipe rack fixed to the inside of one or both doors would complete a very useful cabinet. With a little thought cabinets can be adapted from barrels for practically needlework, stationery, or as storage for games and other articles.
All wine or ale barrels should be thoroughly cleaned before being used to this is to knock off the hoops and take

By A. F. Taylor the barrel to pieces. The curved pieces of wood forming the sides are called
staves and these should be marked so that they may be reassembled in the same order.

The doors must be cut before the idea to mark out carefully the position of these before the barrel is taken to pieces for cleaning.
the number to be used for will determin they are fiirly wide only one will be


The state of the barrel will determin the amount of cleaning necessary. In most cases a good scrubbing in ho soapy or soda water will do the trick, the wood should be dried slowly without heat
Oak is the wood generally used for barrels and if it is in good condition smoothing with glasspaper and french polishing or varnishing will give the
best finish. If the wood is somewhat rough it may be necessary to plane it before finishing of with glasspaper
Glue the Staves
When reassembling it is not necessary to replace all the hoops-only the top
and bottom ones. This is made possible by gluing the staves together. Glue is of the barrel. Fine panel pins can circle driven in to hold all firmly together. It is advisable to drill small holes in the staves first, as the wood will generally be the fine pins.
All the nail holes will be covered by the top and bottom hoops, and if these are rough or in poor condition, they can
be replaced by brass or copper bands. be replaced by brass or copper bands.
Either 16 or 18 S.W.G. shoet metal can be easily shaped to fit the barrel and will take a nice polish.,

necessary, but with narrow staves two can be glued together. Crossbars may strengthen them if thought necessary.
Fixing the Hinges
Owing to the curved nature of the usual and project somewhat on the outside. If they are fitted flush with the
barrel the doors will not open properly. The amount of projection is properly by the shape of the staves; the greate the curvature the more they must projec If a shelf is to be fitted inside the position as the staves are feing is assembled around the top and bottom Unds. aise it of the floor to make a circle of wood that will fit inside the recessed bottom and fit three or fou short legs into this. An alternative
method is to fix the legs into the actual method is to fix the legs into the actua done before it is reassembled. French polishing or varnishing the natural wood gives the neatest finish and hoops. Paint or enamel finishes are also quite attractive and will fit in with many furnishing schemes.

## Now is the time to

## Overhaul Your Lawn-Mower


#### Abstract

$W_{\text {gardening activities of spe on }}^{\text {ITH }}$ the W. gardening activitics take on i. praisal of the condition of the gardening equipment is, perhaps, called for. The awn-mower is probably the mos cmosum socilly if it win put and afer the final autumn mowing withou being properly cleaned and the cutting If the cutting blades are badly rusted blades proted Ir the cutting blades are badly rusted cutting edges have been destroyed, and regrinding will be necessary to restor he original condition. On many machines this can be done usually located into position by split pins, then removing the freewhee peft. This will enable over from right to taken up in the reverse direction by the cutting cylinders. The side-whecls are then replaced, and care should be taken to sec that the internal tecth engage are not forced into position. The nuts locking the bottom plate into position-usually four-are the othat the cutting blades just clcar it The locking nuts are then retightened. Grinding Paste Obtain some medium grade carbofor grinding-in motor valves is very suitable-and spread it along the cutting edge of the bottom plate. If the paste is rather stiff, it can be thinned to working consistency with a little paraffin but do not overthin as it may then tend to run from the cutting edges. The mower is then pushed slowly backwards on a smooth, hard, level surface, such as a tiled or concrete path, occasionally stopping and adding more paste as the grinding proceeds. The bottom plate wiil also have to be readjusted several Niin also have to be readjusted several of clearance bewseen its cutting edges and those of the cylinder blades. When a satisfactory edge is obtained, the residue of the grinding paste is removed with copious applications of paraffin, taking great care that none is washed into the bearings. The bottom plate is then finally adjusted. A con- clusive test to make to ensure that blades are correctly sharpened is to insert a piece of newspaper between the cutting gedg of the botom plate and a forward motion with a finger. The paper


If the grinding is satisfactory, the side-wheels can be removed, the free-
wheel pinions replaced in their correct positions and the side-whecls reinstalled, taking care to securely locate into position with the split-pins. If the latter replaced with new ones.
Whas seen much Where a mower has seen much service, the drive to the cutting cylinders often slips. especialy ithe going is grass. This is usually caused through wear occurring on the teeth of the frecwhecl pinion, or on the driving pawl. By removing the side-whecis. ine trouble shows signs of wear, a replacement can be casily and quickly made. When ordering replacements, the model and serial number should, if possible, be should be sent with the order to ensure that the replacement is correct.
The driving pawl should have the edges of the driving face perfectly cleanwhich engage in the slipping cam profile, thus providing the free-wheel
action, should have rounded edges. If the edges of the driving face have
become rounded through wear, slip will occur between the pawl and the driving portion of the pinion, and in these circumstances the pawl should be renewed. Tho pawl is in most instances
of quitc simple construction, merely consisting of a flat shaped cotter which is a fairly tight fit in a slot cut in the cylinder shaf. The pawl should be free to move in a vertical direction in the
shant. to allow of the free-wheel action, and if jammed or rusted up will per-
manently lock the mechanism manently lock the mechanism and
prevent the free-wheel from functioning.
Pack with Grease
The small oil cups, especially on those models with plain bearings, become
very quickly choked with small grass cuttings and carth, and are of very little way to ensure that these bearings are adequately lubricated is to pack them with grease. Bearings thus lubricated
will require no further attention with the oilcan, are protected against the in gress of forcigo matter and will last several seasons without further attention.
To grease the bearings, the side-wheels and driving pawls are removed, together with the botom plate. The side-
wheel casings are usually mounted on a framework consisting of spacer rods which are socured to the casings by two
or throe bolts. By removing these bolts, or three bolls. By removing these bolts,
the casings can be drawn away from the cylinder blade shaft. The interior of the
bearings, and the shaft, should be well washed in paraffin. Wipe clean on a nonfluffy cloth. A small quantity of heavy motor grease-preferably graphite im
pregnated-is then inserted in the pregnated-is then inserted in the
bearings, and the mower reassembled. Before attaching the side-wheels, greas should be liberally applied to the interior $\operatorname{cog}$ formation to ensure
adequate and trouble-frec lubrication adequate and trouble-free lubrication
at this vital point. With the reassembly of the mower, some grease will exude from the bearings. This should be removed wilh a clean cloth. This grease singly quiet in operation, and will ensure casy running for many months to come. Curing End-float
Before taking the mower down it is a good idea to see if the rotating cylinder
has any excessive end-float through wear or under-lubrication. If this has occurred, one or two thin washers
placed between the bearing and the cylinder shaf will take up the unwanted play Where the cylinder shaft bearings have become badly worn, a certain amount of vertical movement occurs between the rotating blades and the
cutting edge of the bottom plate, and in consequence the cutting or shearing action of the respective blades is badly impaired, and will result in an unsatissometimes possible by slightly serewing down an adjustment bolt located on the bearing itself, but where this refinement is absent, then the entire set of
bearings will have to be replaced. Do bearings will have to be replaced. Do
not replace one bearing without the other, otherwise the cutting blades wil be thrown out of alignment and will not function correctly.
The function of the small rear wood height of the blades, and if the roller or its brackets and bearings are damaged in any way, replacements should be made the bottom plate to be set in reiation to the grass or turf is fin. and this is arranged by setting the back-roller accordingly. Raising the roller towards whe machine increases the cutting depth, While lowering it makes for a moro When putting
after use, always clean off any grass
cuttings, and with cutlings, and with a cloth well impreg
nated with lubricating oil, give a quick wipe over the cutcating faices of the blades and bottom plate to check any rus formation.
(E.S.b.)

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## HOME CHEMISTRY

## Some Fire-Preventing Formulas

TTHE simple application of solutions of common chemicals can precen convenient, but essentially wrong. combustibic substances, such as tex tiles, wood and paper, decompose and
take fire when heated. No proofing will prevent them deconiposing under the ation of heat. It will only alter the xtent of decomposition. They wil What is really
proofing. That chance flame licking th ip of a curtain becomes harmless; the sudden flare-up, developing is
Test First
Before undertaking the fireproofing of make a a trial with a small piece, so as to be sure the texture, and in the case of a coloured article, the dye, is not affected.
A formula for fireprooting curtains pound: ammonium chloride 2 pounds: water $1 \frac{1}{2}$ gallons. Dissolve the two mmonium salts in the water, dip the urtains and turn them about with mooth stick so that all parts are evenly ing for about a quarter of an hour. Then wring them lightly but evenly and han hem to dry without rinsing. Any sligh be brushed off. This formula may also be used for canvas.
For delicate curtains, and other ligh abries generally, the following formula boric acid 8 ounces; water 1 gallon. A boric acid is not easily soluble in cold water, about half the above quantity of tirred in. When it has dissolved, add the borax and stir until this, too, has dissolved. Add the rest of the water and let the whole cool. Dip the
A variation of the last formula makes it applicable to textiles generally: Borax 20 ounces: boric acid 8 ounces; rater $8 \frac{1}{2}$ pints. Dissolve and apply a A che
A cheap French method for cotton water class: of aluminium sulphate and sulphate 1 ounce; water $2 \downarrow$ pints. ater 24 pint. Dissolvess $2 \neq$ ounces; sulphate and water glass each in its own portion of water, mix the two solution and soak the cloth. When saturated ift wring lightly and hang to dry Readers in the tropics may welcome a
fireproofing method for mosquito net ting. Ammonium sulphate only is needed for this. In each pint of water dissolv 4 ounces of anmonium sulphate. Steep Lift and hang it without wringing to dry out somewhat. When still damp, iron it. All the above methods will not resist washing. The prooing must be $r$ and drying. Wash-resistant meihads ar necessarily more claborate and ex pensive, but one can be undertaken a home if Baume hydrometers are available. little in the quantity of water needed to cover the material, until the Baume hydrometer indicates the right degree First make a solution of sodium stannate of 14 degrees Baume, immerse
material until saturated. lif and dry. Next make solutions of the followi ingredients at the specilied Baume strengths: Zinc atcetate 17 degrees.
sodium tungstate 35 degrees chloride 4 decrees: acetic acid 9 degrees. Mix them in the proportions: Zinc acetate 2 volunes; Sodium tungstate 4 volumes; ammoniun chloride 3 merse the sodium stannate treated
cioth in this mixture. lift, wring evenly and hang to dry in a warm place. When the smell of acctic acid has disappeared

## Wood Treatment

Flame-proofed wood is desirable in work sheds and garages. To make the fireproofing solution there will be
needed: Sodium acetate 2 pounds sodium phosphate 4 ounces: water 1 gallon. Dissolve the solids in the water and brush the solution on the previously moistened wood. Adequate proofing demands that half a pint of this solution of wood. Therefore, coats should be applied until this is so. Let each coal soak in well before applying the next.
Paper caln be fireproofed Paper caln be tireproofed with
ammonium sulphate 4 ounces; boric acid 11 ounces; borax 1 ounce; water $2 \frac{1}{2}$ pints. Dissolve the solids in the water. To use the solution, heat it to 50 degrees
Centigrade ( 122 degrees Fahrenheit). dip the paper into it and hang it to dry. Any wrinkles can be ironed out. If a copy press is available, a better plan is to allow the paper to half dry and then complete the drying in the press.
(L.A.F.)

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